FCC Part 15 EMI TEST REPORT

of

E.U.T. : Smartcard Handle

Model : X-800P, X-800P-R

FCC ID: 2AB3RINFRASOLUTIONP

for

APPLICANT: AUSTIN HUGHES ELECTRONICS LTD

ADDRESS : Unit 3608-12, Cable TV Tower 9 Hoi Shing Road

Tsuen Wan N T ,Hong Kong

Test Performed by

ELECTRONICS TESTING CENTER, TAIWAN

NO. 34. LIN 5. DINGFU, LINKOU DIST., NEW TAIPEI CITY, TAIWAN, 24442, R.O.C.

Tel:(02)26023052 Fax:(02)26010910 http://www.etc.org.tw; e-mail:emc@etc.org.tw

Report Number: 13-10-RBF-006-01

TEST REPORT CERTIFICATION

Applicant : AUSTIN HUGHES ELECTRONICS LTD

Unit 3608-12, Cable TV Tower 9 Hoi Shing Road Tsuen Wan N

T, Hong Kong

Manufacture : AUSTIN HUGHES ELECTRONICS LTD

Unit 3608-12, Cable TV Tower 9 Hoi Shing Road Tsuen Wan N

T, Hong Kong

Description of Device

a) Type of EUT : Smartcard Handle

b) Trade Name

c) Model No.

d) Serial Model

c) AUSTIN HUGHES

X-800P

X-800P-R

e) Power Supply : DC 12V from host device

Regulation Applied : FCC Rules and Regulations Part 15 Subpart C

I HEREBY CERTIFY THAT: The data shown in this report were made in accordance with the procedures given in ANSI C63.4, and the energy emitted by the device was founded to be within the limits applicable. I assume full responsibility for accuracy and completeness of these data.

Note: 1. The result of the testing report relate only to the item tested.

2. The testing report shall not be reproduced expect in full, without the written approval of ETC.

Summary of Tests

| Test | Results |
|--------------------|---------|
| Radiated Emission | Pass |
| Conducted Emission | Pass |

Date Test Item Received : Oct. 08, 2013

Date Test Campaign Completed : Jan. 14, 2014

Date of Issue : Mar. 06, 2014

Test Engineer : Trapeng Chen

(Jiapeng Chen)

Approve & Authorized :

S. S. Liou, Section Manager EMC Dept. II of ELECTRONICS TESTING CENTER, TAIWAN

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1 GENERAL INFORMATION

1.1 Product Description

a) Type of EUT : Smartcard Handle

b) Trade Name : AUSTIN HUGHES
c) Model No. : X-800P
d) Serial Model : X-800P-R

e) Power Supply : DC 12V from host device

f) Model Difference : X-800P and X-800P-R are the same circuit and PCB design.

The only difference is the outside case structure. X-800P is

design for left side open and X-800P-R is for right side

open.

1.2 Characteristics of Device

Smartcard Handle working on frequency 125kHz.

1.3 Test Methodology

Both conducted and radiated emissions were performed according to the procedures illustrated in ANSI C63.4 (2003). Other required measurements were illustrated in separate sections of this test report for details.

1.4 Test Facility

The open area test site and conducted measurement facility used to collect the radiated data is located on the roof top of Building at No.34, Lin 5, Dingfu Vil., Linkou Dist., New Taipei City, Taiwan 24442, R.O.C.

This site is FCC 2.948 listed and accepted in a letter dated Jan. 29, 2014.

Registration Number: 90589

2 PROVISIONS APPLICABLE

2.1 Definition

Unintentional radiator:

A device that intentionally generates and radio frequency energy for use within the device, or that sends radio frequency signals by conduction to associated equipment via connecting wiring, but which is not intended to emit RF energy by radiation or induction.

Class A Digital Device:

A digital device which is marketed for use in commercial or business environment; exclusive of a device which is market for use by the general public, or which is intended to be used in the home.

Class B Digital Device:

A digital device which is marketed for use in a residential environment notwithstanding use in a commercial, business of industrial environment. Example of such devices that are marketed for the general public.

Note: A manufacturer may also qualify a device intended to be marketed in a commercial, business, or industrial environment as a Class B digital device, and in fact is encouraged to do so, provided the device complies with the technical specifications for a Class B Digital Device. In the event that a particular type of device has been found to repeatedly cause harmful interference to radio communications, the Commission may classify such a digital device as a Class B Digital Device, Regardless of its intended use.

Intentional radiator:

A device that intentionally generates and emits radio frequency energy by radiation or induction.

2.2 Requirement for Compliance

(1) Conducted Emission Requirement

Except for Class A digital devices, for equipment that is designed to be connected to the public utility (AC) power line, the radio frequency voltage that is conducted back onto the AC power line on any frequency or frequencies within the band 150kHz to 30MHz shall not exceed the limits in the following table, as measured using a $50\mu H/50$ ohms line impedance stabilization network (LISN). Compliance with the provisions of this paragraph shall be based on the measurement of the radio frequency voltage between each power line and ground at the power terminal. The lower limit applies at the band edges.

| Frequency MHz | Quasi Peak dBμV | Average dBμV |
|------------------|--------------------|-----------------|
| 0.15 - 0.5 | 66-56* | 56-46* |
| 0.5 - 5.0 | 56 | 46 |
| 5.0 - 30.0 | 60 | 50 |

^{*} Decreases with the logarithm of the frequency

(2) Radiated Emission Requirement

For intentional device, according to §15.209(a), except as provided elsewhere in this Subpart, the emission from an intentional radiator shall not exceed the field strength levels specified in the following table:

| Frequency (MHz) | Field Strength (μV/m) | Distance (Meters) |
|--------------------|--------------------------|----------------------|
| 0.009 - 0.490 | 2400/F(kHz) | 300 |
| 0.490 - 1.705 | 24000/F(kHz) | 30 |
| 1.705 – 30.0 | 30 | 30 |
| 30 - 88 | 100 | 3 |
| 88 - 216 | 150 | 3 |
| 216 - 960 | 200 | 3 |
| Above 960 | 500 | 3 |

(3) Antenna Requirement

For intentional device, according to §15.203, an intentional radiator shall be designed to ensure that no antenna other than that furnished by the responsible party shall be used with the device

2.3 Restricted Bands of Operation

Only spurious emissions are permitted in any of the frequency bands listed below:

| MHz | MHz | MHz | GHz |
|-------------------|-----------------------|---------------|-------------|
| 0.090 - 0.110 | 16.42-16.423 | 399.9-410 | 4.5-5.15 |
| 0.495 - 0.505 ** | 16.69475 - 16.69525 | 608-614 | 5.35-5.46 |
| 2.1735 - 2.1905 | 16.80425 - 16.80475 | 960-1240 | 7.25-7.75 |
| 4.125-4.128 | 25.5-25.67 | 1300-1427 | 8.025-8.5 |
| 4.17725-4.17775 | 37.5-38.25 | 1435-1626.5 | 9.0-9.2 |
| 4.20725-4.20775 | 73-74.6 | 1645.5-1646.5 | 9.3-9.5 |
| 6.215-6.218 | 74.8-75.2 | 1660-1710 | 10.6-12.7 |
| 6.26775-6.26825 | 108-121.94 | 1718.8-1722.2 | 13.25-13.4 |
| 6.31175-6.31225 | 123-138 | 2200-2300 | 14.47-14.5 |
| 8.291-8.294 | 149.9-150.05 | 2310-2390 | 15.35-16.2 |
| 8.362-8.366 | 156.52475 - 156.52525 | 2483.5-2500 | 17.7-21.4 |
| 8.37625-8.38675 | 156.7-156.9 | 2655-2900 | 22.01-23.12 |
| 8.41425-8.41475 | 162.0125-167.17 | 3260-3267 | 23.6-24.0 |
| 12.29-12.293 | 167.72-173.2 | 3332-3339 | 31.2-31.8 |
| 12.51975-12.52025 | 240-285 | 3345.8-3358 | 36.43-36.5 |
| 12.57675-12.57725 | 322-335.4 | 3360-4400 | Above 38.6 |
| 13.36-13.41 | | | |

^{**:} Until February 1, 1999, this restricted band shall be 0.490-0.510 MHz

2.4 Labeling Requirement

The device shall bear the following statement in a conspicuous location on the device:

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

2.5 User Information

The users manual or instruction manual for an intentional or unintentional radiator shall caution the user that changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

For a Class B digital device or peripheral, the instructions furnished the user shall include the following or similar statement, placed in a prominent location in the text of the manual.

The Federal Communications Commission Radio Frequency Interference Statement includes the following paragraph.

This equipment has been tested and found to comply with the limits for a Class B Digital Device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation.

This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instruction may cause harmful interference to radio communication. However, there is no guarantee that interference will not occur in a particular installation.

If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- -- Reorient or relocate the receiving antenna.
- -- Increase the separation between the equipment and receiver.
- -- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- -- Consult the dealer or an experienced radio / TV technician for help.

3. SYSTEM TEST CONFIGURATION

3.1 Justification

For both radiated and conducted emissions, the system was configured for testing in a typical fashion as a customer would normally use it. The peripherals other than EUT were connected in normally standing by situation.

All measurements were intentional to maximum the emissions from EUT by varying the connection cables, therefore, the test result is sure to meet the applicable requirement.

3.2 Devices for Tested System

| Device | Manufacture | Model / FCC ID. | Description |
|--------------------|-----------------|-----------------|----------------------------|
| Smartcard Handle * | AUSTIN HUGHES | X-800P / | 5m unshielded RS-232 cable |
| | ELECTRONICS LTD | 2AB3RINFRASOLUT | 3m unshielded sensor cable |
| | | IONP | |
| InfraBox | AUSTIN HUGHES | X-2000 | 1.8m unshielded power cord |
| | ELECTRONICS LTD | | - |

Remark "*" means equipment under test.

4 RADIATED EMISSION MEASUREMENT

4.1 Applicable Standard

For intentional radiators, the radiated emission shall comply with §15.209(a).

4.2 Measurement Procedure

A. Preliminary Measurement For Portable Devices

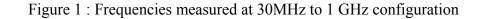
For portable devices, the following procedure was performed to determine the maximum emission axis of EUT:

- 1. With the receiving antenna is H polarization, rotate the EUT in turns with three orthogonal axes to determine the axis of maximum emission.
- 2. With the receiving antenna is V polarization, rotate the EUT in turns with three orthogonal axes to determine the axis of maximum emission.
- 3. Compare the results derived from above two steps. So, the axis of maximum emission from EUT was determined and the configuration was used to perform the final measurement.

B. Final Measurement

- 1. Setup the configuration per figure 1 and 2 for frequencies measured below and above 1 GHz respectively. Turn on EUT and make sure that it is in normal function.
- 2. For emission frequencies measured below 1 GHz, a pre-scan is performed in a shielded chamber to determine the accurate frequencies of higher emissions will be checked on a open test site. As the same purpose, for emission frequencies measured above 1 GHz, a pre-scan also be performed with a 1 meter measuring distance before final test.
- 3. For emission frequencies measured below and above 1 GHz, set the spectrum analyzer on a 100 kHz and 1 MHz resolution bandwidth respectively for each frequency measured in step 2.
- 4. The search antenna is to be raised and lowered over a range from 1 to 4 meters in horizontally polarized orientation. Position the highness when the highest value is indicated on spectrum analyzer, then change the orientation of EUT on test table over a range from 0° to 360° with a speed as slow as possible, and keep the azimuth that highest emission is indicated on the spectrum analyzer. Vary the antenna position again and record the highest value as a final reading. A RF test receiver is also used to confirm emissions measured.
- 5. Repeat step 4 until all frequencies need to be measured were complete.
- 6. Repeat step 5 with search antenna in vertical polarized orientations.

7. Check the three frequencies of highest emission with varying the placement of cables (if any) associated with EUT to obtain the worse case and record the result.



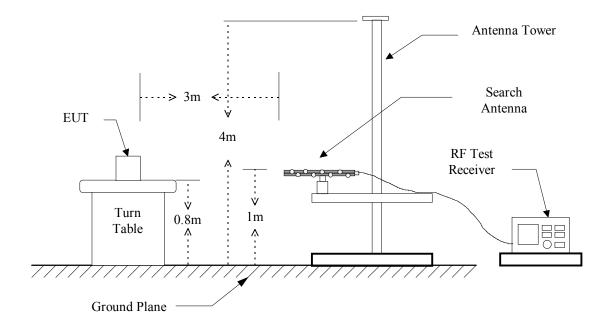
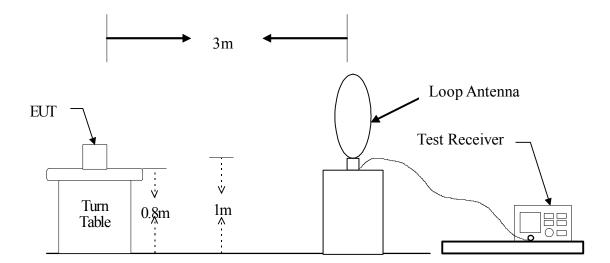


Figure 2: Frequencies measured below 30 MHz configuration



4.3 Measuring Instrument

The following instrument are used for radiated emissions measurement:

| Equipment Manufacturer | | Model No. | Calibration Date | Next Cal. Date | |
|-----------------------------------|-------------------------------|-----------|------------------|----------------|--|
| Loop Antenna | EMCO | 6512 | 2013/09/30 | 2014/09/29 | |
| Test Receiver | Test Receiver Rohde & Schwarz | | 2013/05/06 | 2014/05/05 | |
| EMI Test Receiver Rohde & Schwarz | | ESL | 2013/09/11 | 2014/09/10 | |
| Bi-Log Antenna | ETC | MCTD 2756 | 2014/01/03 | 2015/01/02 | |
| Log-periodic Antenna | EMCO | 3146 | 2013/10/25 | 2014/10/24 | |
| Biconical Antenna | EMCO | 3110B | 2014/01/27 | 2015/01/26 | |
| Amplifier | НР | 8447D | 2013/05/03 | 2014/05/02 | |

Measuring instrument setup in measured frequency band when specified detector function is used:

| Frequency Band (MHz) | Instrument | Function | Resolution bandwidth | Video Bandwidth |
|----------------------|-------------------|------------|----------------------|--------------------|
| 30 to 1000 | RF Test Receiver | Quasi-Peak | 120 kHz | N/A |
| 30 to 1000 | Spectrum Analyzer | Peak | 100 kHz | 100 kHz |
| Above 1000 | Spectrum Analyzer | Peak | 1 MHz | 1 MHz |
| | Spectrum Analyzer | Average | 1 MHz | 10Hz |

4.4 Radiated Emission Data

4.4.1 RF Portion

Operation Mode : TX

Fundamental Frequency: 0.125 MHz

Test Date : Jan. 14, 2014 Temperature : 20 °C Humidity : 60 %

A. Fundamental

| Frequency | Reading | | Corr. | Result @3m | | Limit @3m | | Margin |
|-----------|---------|------|--------|------------|------|-------------------|-------|--------|
| | (dB | uV) | Factor | (dBuV/m) | | (dBuV/m) (dBuV/m) | | |
| (MHz) | Peak | Ave | (dB) | Peak | Ave | Peak | Ave | (dB) |
| 0.125 | 26.4 | 20.3 | 64.7 | 65.3 | 59.2 | 125.7 | 105.7 | -60.37 |

Note:

1. Item of margin shown in above table refer to average limit.

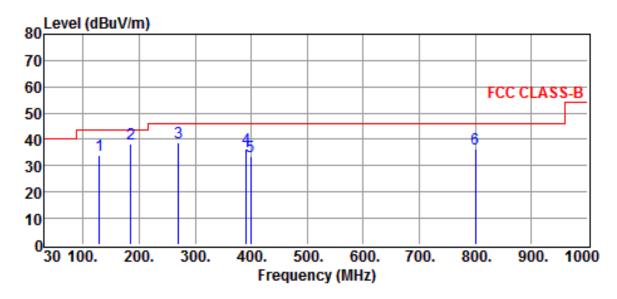
- 2. Remark "***" means that the average measurements are not necessary because the peak values of all emissions were below the average limit.
- 3. Limit for 125kHz at 300m distances is 19.2 uV/m or 25.7 dBuV/m. The equivalent limit at 3m distances is 105.7 dBuV/m.
- 4. The expanded uncertainty of the radiated emission tests is 3.53 dB.

B. Harmonics

| Frequency | Rea | ding | Corr. | Corr. Result @3m | | Result @3m Limit @ | | Margin |
|-----------|------|------|--------|------------------|------|--------------------|-------|--------|
| | (dB | uV) | Factor | (dBu | V/m) | (dBuV/m) | | |
| (MHz) | Peak | Ave | (dB) | Peak | Ave | Peak | Ave | (dB) |
| 0.250 | | | 58.6 | | | 39.65 | 19.65 | |
| 0.375 | | | 54.9 | | | 36.12 | 16.12 | |
| 0.500 | | | 52.4 | | | | 33.62 | |
| 0.625 | | | 51.1 | | | | 31.69 | |
| 0.750 | | | 49.7 | | | | 30.10 | |
| 0.875 | | | 48.3 | | | | 28.76 | |
| 1.000 | | | 46.9 | | | | 27.60 | |
| 1.125 | | | 46.5 | | | | 26.58 | |
| 1.250 | | | 46.1 | | | | 25.67 | |

- 1. Item of margin shown in above table refer to average limit.
- 2. Remark "---" means that the emission level is too low to be measured.
- 3. Mark "*" means that the emission level is measured with a Quasi-Peak function.
- 4. Remark "***" means that the average measurements are not necessary because the peak values of all emissions were below the average limit.
- 5. The expanded uncertainty of the radiated emission tests is 3.53 dB.

4.4.2 Other Emission



Site :Open Site Date :2014-01-14 Limit :FCC CLASS-B Ant. Pol. :HORIZONTAL

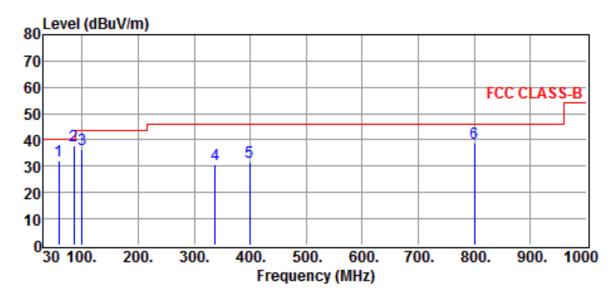
EUT :Smartcard Handle Temp. :20°C
Power Rating :DC 12V from host device Humi. :62%
Model :X-800P Engineer. :Jiapeng

Test Mode :TX Other Emissions

Test Mode :

| Freq | Reading | Correction | Result | Limits | Over limit | Detector |
|----------|---------|------------|--------|--------|------------|----------|
| | | Factor | | | | |
| MHz | dBuV | dB | dBuV/m | dBuV/m | dB | |
| 128.6500 | 21.2 | 12.8 | 34.0 | 43.5 | -9.5 | QP |
| 185.5400 | 22.9 | 15.4 | 38.3 | 43.5 | -5.2 | QP |
| 270.3800 | 23.1 | 15.5 | 38.6 | 46.0 | -7.4 | QP |
| 391.7000 | 17.6 | 18.9 | 36.5 | 46.0 | -9.5 | QP |
| 399.4000 | 14.2 | 19.1 | 33.3 | 46.0 | -12.7 | QP |
| 800.5000 | 10.1 | 26.4 | 36.5 | 46.0 | -9.5 | QP |

- 1. Result = Reading + Corrected Factor
- 2. Corrected Factor = Antenna Factor + Cable Loss
- 3. The margin value=Limit Result



Site :Open Site Date :2014-01-14
Limit :FCC CLASS-B Ant. Pol. :VERTICAL

EUT :Smartcard Handle Temp. :20°C
Power Rating :DC 12V from host device Humi. :62%

Model :X-800P Engineer. :Jiapeng

Test Mode :TX Other Emissions

Test Mode :

| Freq | Reading | Correction | Result | Limits | Over limit | Detector |
|----------|---------|------------|--------|--------|------------|----------|
| | | Factor | | | | |
| MHz | dBuV | dB | dBuV/m | dBuV/m | dB | |
| 58.7300 | 20.9 | 11.4 | 32.3 | 40.0 | -7.7 | QP |
| 85.8300 | 27.1 | 10.8 | 37.9 | 40.0 | -2.1 | QP |
| 100.1900 | 25.1 | 11.4 | 36.5 | 43.5 | -7.0 | QP |
| 337.8000 | 12.8 | 17.7 | 30.5 | 46.0 | -15.5 | QP |
| 399.4000 | 12.6 | 19.1 | 31.7 | 46.0 | -14.3 | QP |
| 800.5000 | 12.3 | 26.4 | 38.7 | 46.0 | -7.3 | QP |

- 1. Result = Reading + Corrected Factor
- 2. Corrected Factor = Antenna Factor + Cable Loss
- 3. The margin value=Limit Result

4.5 Field Strength Calculation

The field strength is calculated by adding the Antenna Factor, High Pass Filter Loss(if used) and Cable Loss, and subtracting the Amplifier Gain (if any) from the measured reading. The basic equation calculation is as follows:

Result = Reading + Corrected Factor

where Corrected Factor

= Antenna FACTOR + Cable Loss - Amplifier Gain

4.6 Photos of Radiation Measuring Setup





5 CONDUCTED EMISSION MEASUREMENT

5.1 Standard Applicable

For unintentional and intentional device, Line Conducted Emission Limits are in accordance to §15.107(a) and §15.207(a) respectively. Both Limits are identical specification.

5.2 Measurement Procedure

- 1. Setup the configuration per figure 2.
- 2. A preliminary scan with a spectrum monitor is performed to identify the frequency of emission that has the highest amplitude relative to the limit by operating the EUT in selected modes of operation, typical cable positions, and with a typical system configuration.
- 3. Record the 6 or 8 highest emissions relative to the limit.
- 4. Measure each frequency obtained from step 3 by a test receiver set on quasi peak detector function, and then record the accuracy frequency and emission level. If all emissions measured in the specified band are attenuated more than 20 dB from the limit, this step would be ignored, and the peak detector function would be used.
- 5. Confirm the highest three emissions with variation of the EUT cable configuration and record the final data.
- 6. Repeat all above procedures on measuring each operation mode of EUT.

Vertical Reference
Ground Plane

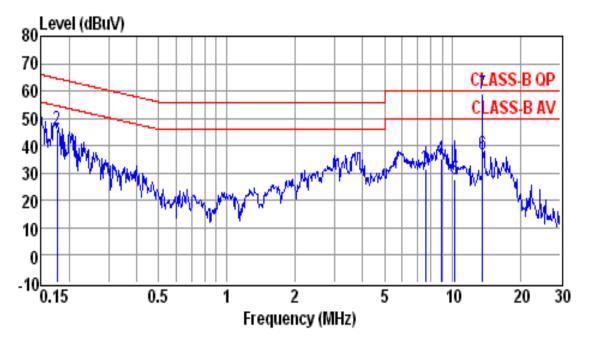
Test Receiver

EUT

Reference Ground Plane

Figure 2 : Conducted emissions measurement configuration

5.3 Conducted Emission Data



Site : conducted #1 Date : 10-16-2013 Condition : CLASS-B QP LISN : NEUTRAL

Tem / Hum : 23 $^{\circ}$ C / 60% Test Mode : Tx

EUT : X-800P Power Rating : 120V/60Hz to host device

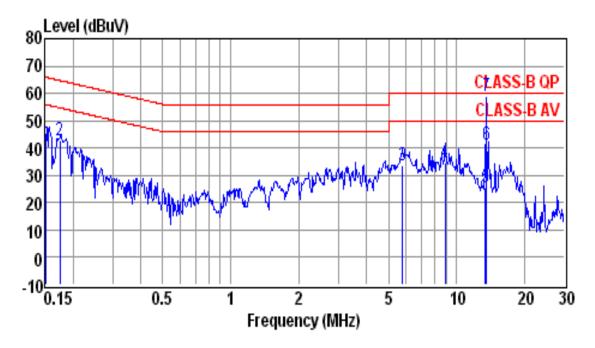
Memo : Memo :

| Freq (MHz) | Reading (dBuV) | Factor (dB) | Emission Level (dBuV) | Limit Line (dBuV) | Over Limit (dB) | Remark |
|---------------|-------------------|-------------|-----------------------------|-------------------------|-----------------------|---------|
| 0.1500 | 39.0 | 10.3 | 49.3 | 66.0 | -16.7 | QP |
| 0.1777 | 35.7 | 10.3 | 46.0 | 64.6 | -18.6 | QP |
| 7.6060 | 21.1 | 10.6 | 31.7 | 60.0 | -28.3 | QP |
| 8.9160 | 24.8 | 10.6 | 35.4 | 60.0 | -24.6 | QP |
| 10.2330 | 17.2 | 10.6 | 27.8 | 60.0 | -32.2 | QP |
| 13.5600 | 26.2 | 10.7 | 36.9 | 50.0 | -13.1 | Average |
| 13.5600 | 48.3 | 10.7 | 59.0 | 60.0 | -1.0 | QP |

Note:

1. Result = Reading + Factor

2. Factor = LISN Factor + Cable Loss



Site : conducted #1 Date : 10-16-2013

Condition : CLASS-B QP LISN : LINE Tem / Hum : $23 \,^{\circ}\text{C} / 60\%$ Test Mode : Tx

EUT : X-800P Power Rating : 120V/60Hz to host device

Memo : Memo :

| IVICIIIO | io . | | | | | • |
|---------------|-------------------|-------------|-----------------------------|-------------------------|-----------------------|---------|
| Freq (MHz) | Reading (dBuV) | Factor (dB) | Emission Level (dBuV) | Limit Line (dBuV) | Over Limit (dB) | Remark |
| 0.1516 | 35.0 | 10.3 | 45.3 | 65.9 | -20.6 | QP |
| 0.1758 | 32.3 | 10.3 | 42.6 | 64.7 | -22.1 | QP |
| 5.7740 | 23.2 | 10.5 | 33.7 | 60.0 | -26.3 | QP |
| 8.9160 | 23.9 | 10.6 | 34.5 | 60.0 | -25.5 | QP |
| 13.4080 | 14.6 | 10.8 | 25.4 | 60.0 | -34.6 | QP |
| 13.5600 | 30.5 | 10.8 | 41.3 | 50.0 | -8.7 | Average |
| 13.5600 | 48.0 | 10.8 | 58.8 | 60.0 | -1.2 | QP |

- 1. Result = Reading + Factor
- 2. Factor = LISN Factor + Cable Loss

5.4 Result Data Calculation

The result data is calculated by adding the LISN Factor to the measured reading. The basic equation with a sample calculation is as follows:

$$RESULT = READING + LISN FACTOR$$

Assume a receiver reading of 22.5 dB μ V is obtained, and LISN Factor is 0.1 dB, then the total of field strength is 22.6 dB μ V.

RESULT =
$$22.5 + 0.1 = 22.6 \text{ dB}\mu\text{V}$$

Level in $\mu\text{V} = \text{Common Antilogarithm}[(22.6 \text{ dB}\mu\text{V})/20]$
= $13.48 \ \mu\text{V}$

5.5 Conducted Measurement Equipment

The following test equipment are used during the conducted test.

| Equipment | Manufacturer | Model No. | Calibration Date | Next Cal. Date |
|-------------------|-----------------|-----------|-------------------------|----------------|
| EMI Test Receiver | Rohde & Schwarz | ESCI | 2013/08/02 | 2014/08/01 |
| LISN | EMCO | 3625/2 | 2013/05/07 | 2014/05/06 |
| LISN | Rohde & Schwarz | ESH2-Z5 | 2013/04/12 | 2014/04/11 |

5.6 Photos of Conduction Measuring Setup





6 ANTENNA REQUIREMENT

6.1 Standard Applicable

According to §15.203, an intentional radiator shall be designed to ensure that no antenna other than that furnished by the responsible party shall be used with the device.

6.2 Antenna Construction

The antenna is permanently attached on PCB, no consideration of replacement. Please refer to construction Photos of Exhibit B for details.