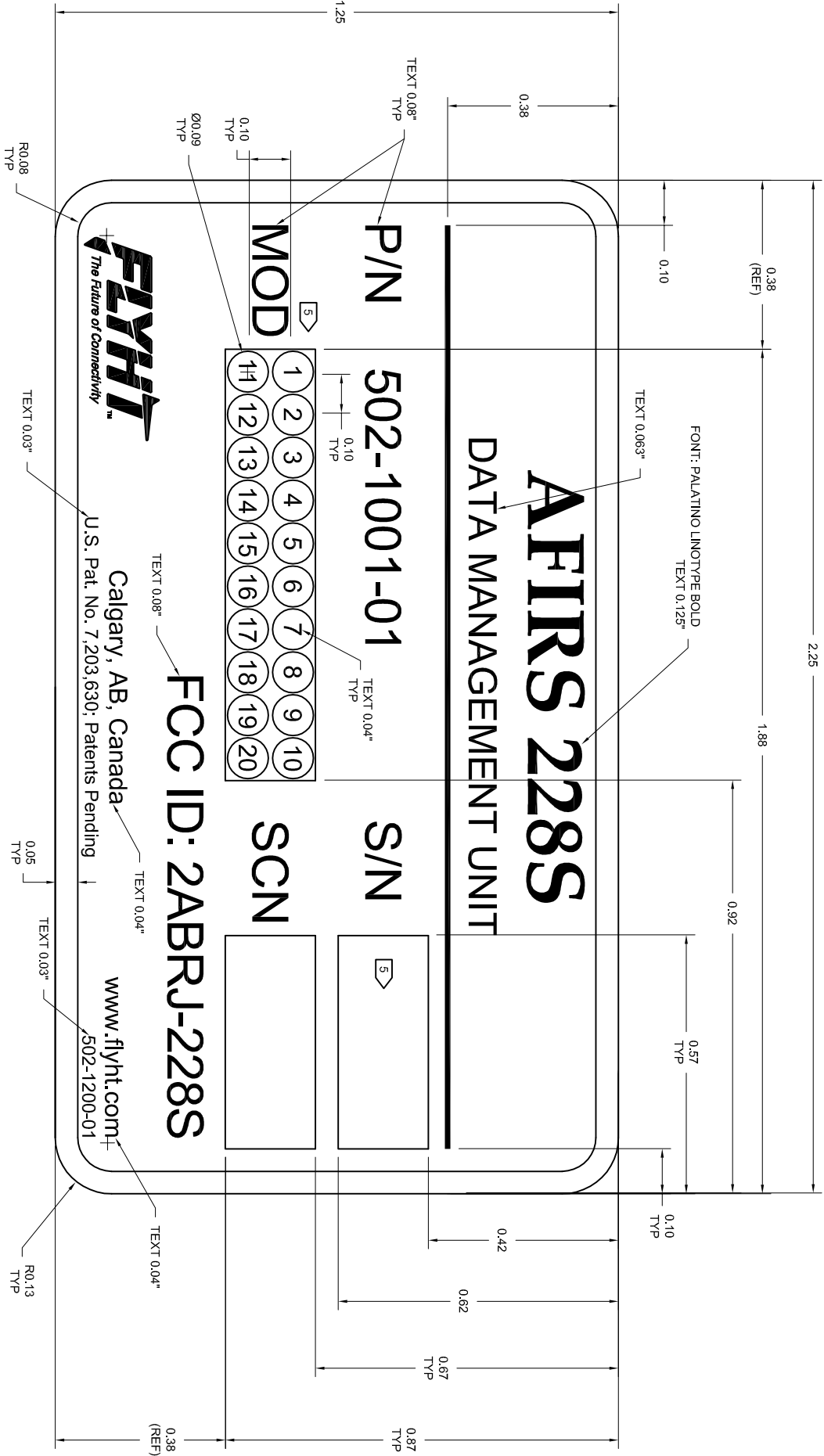


PRELIMINARY

REVISIONS					REV.	DESCRIPTION
					A	ADDED FCC ID TEXT AND REORGANIZED PLACARD.

DRAWN BY	DATE	CHECKED	RELEASED
G. BHULLAR	20 JAN 2014	N. HENDRICKSON	V. PARMAR

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NOTES:

1. FONT: ARIAL (EXCEPT AS NOTED).
2. DEBURR TO REMOVE SHARP EDGES.
3. FABRICATE PLACARD AS PER FLYHT PROCESS REPORT 220-0002.

4. FOLLOWING FABRICATION, APPLY 3M #467 ADHESIVE BACKING TO THE BACK SIDE OF THE PLACARD.

5. SERIAL NUMBER RANGE AND MOD STATUS TO BE SPECIFIED AT TIME OF MANUFACTURE. FONT 0.08" ARIAL, LEFT JUSTIFIED, WITH 0.05" MARGIN FROM LEFT SIDE OF BOX

ITEM NO.				PARTS LIST				PLACARD, AFIRS 228S			
1	L9573	-01	PLACARD, AFIRS 228S	AL 0.032" THK. SILVER METALPHOTO ANODIZED	ITEM NO.	CAGE CODE	PART NUMBER	DESCRIPTION	MATERIAL SPECIFICATION / REMARKS	SCALE	SIZE
TOLERANCES:				DECIMALS	RELEASED				AFIRS 228S		
ANGULAR				.X ± .002	CHECKED				20 MAR 2013		
SURFACE				.XX ± .032	PREPARED				20 MAR 2013		
REMOVE ALL BURRS				.XXX ± .015	G. BHULLAR				20 MAR 2013		
BREAK EDGES .015" MAX					V. PARMAR				20 MAR 2013		
INTERPRET TO					S. HARKER				20 MAR 2013		
ANSI Y14.5M					G. BHULLAR				20 MAR 2013		
					DRAWING APPROVAL				NONE		
									SCALE		
									B		
									L9573		
									502-1200		
									REV		
									A		
									SHEET		
									1 OF 1		