



TEST REPORT nr. R14003401

Federal Communication Commission (FCC)

Test item

Description: THERMAL TRANSFER PRINTER

Trademark: CEMBRE

Model/Type: MG3

Test Specification

Standard: FCC Rules & Regulations, Title 47 - Part 15.107 and Part 15.109:2012

Client's name: CEMBRE S.p.A.

Address: Via Serenissima, 9 – 25135 Brescia (BS) – ITALY

Manufacturer's name : Same as client

Address: --

Report

Tested by: A. Bertezolo – Technician

Approved by: R. Beghetto – Laboratory Manager

Date of issue: 30.01.14

Contents: 22 pages

This test report shall not be reproduced except in full without the written approval of CMC.
The test results presented in this report relate only to the item tested.



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1. Summary

Emission Test:

FCC Rules & Regulations, Title 47

Test specifications	Environmental Phenomena	Port	Tests sequence	Result
Part 15.107 Class B	Continuous disturbance voltage	Mains terminal	1	Complies
Part 15.109 Class B	Radiated disturbance	Enclosure	2	Complies

The Test Report was given to the Client representatives for necessary documentation of ratification of the tested equipment and it is valid for the FCC certification.



2. Description of Equipment under test (EUT)

Power supply : 120 V ~ 60 Hz single-phase + earth
Tests performed at 50 Hz frequency
Power cable : Unshielded
Serial Number : --
FCC ID : 2ABSQ4190016

2.1 Test Site

Company : CMC Centro Misure Compatibilità S.r.l.
Address : Via dell'Elettronica, 12/C
36016 Thiene (VI) – ITALY

3. Testing and sampling

Date of receipt of test item : 10.01.14
Testing start date : 10.01.14
Testing end date : 28.01.14
Samples tested nr. : 1
Sampling procedure. : Equipment used for testing was picked up by
the manufacturer, at the end of the production
process with random criterion
Internal identification : adhesive label with the product number
P140020

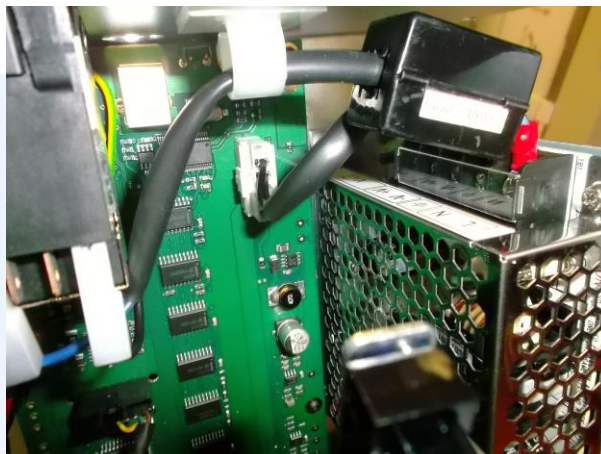
4. Operative conditions

EUT exercising : Steady condition
Auxiliary equipment : None



5. Photograph(s) of EUT

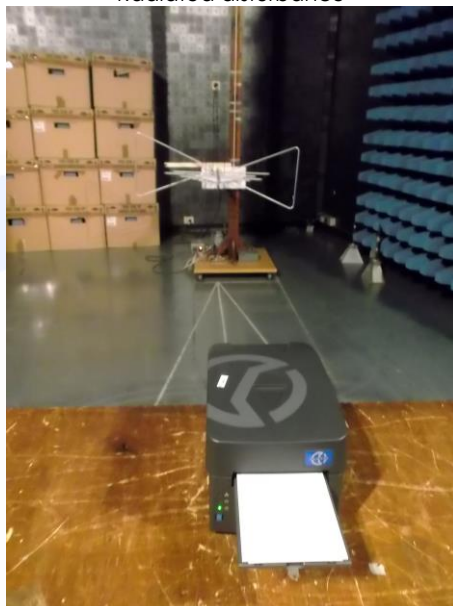
5.1 Photograph(s) of EUT





5.2 Photograph(s) of setup

Radiated disturbance





6. Equipment list

<i>Id. number</i>	<i>Manufacturer</i>	<i>Model</i>	<i>Description</i>	<i>Serial number</i>	<i>Last calibration</i>	<i>Due date calibration</i>
CMC S010	Rohde & Schwarz	ESH3-Z2	Impulses Limiting Device	---	January '14	January '15
CMC S108	EMCO	3115	Horn Antenna	9811-5622	May '13	May '16
CMC S136	Schwarzbeck	VULB 9163	Broadband Antenna	9136-205	May '13	May '16
CMC S164	Rohde & Schwarz	ESU26	EMC interference receiver	100052	January '14	January '15
CMC S200	Schwarzbeck	NSLK 8128	V-LISN	8128-273	January '14	January '15
CMC S227	Rohde & Schwarz	ESR7	EMI Test Receiver 7GHz	101121	January '14	January '15



7. Measurement uncertainty

Test	Expanded Uncertainty	note
Conducted Emission		
(50Ω/50μH AMN) - (9 kHz – 150 kHz)	±3.8 dB	1
(50Ω/50μH AMN) - (150 kHz – 30 MHz)	±3.3 dB	1
(Voltage probe) - (150 kHz – 30 MHz)	±3.3 dB	1
(50Ω/5μH AMN) - (150 kHz – 108 MHz)	±2.8 dB	1
Discontinuous Conducted Emission		
Conducted Emission (50Ω/50μH AMN) - (150 kHz – 30 MHz)	±3.3 dB	1
Disturbance Power (30 MHz – 300 MHz)		
	±3.9 dB	1
Radiated Emission		
(0,150 MHz – 30 MHz)	±4.3 dB	1
(30 MHz – 1000 MHz)	±4.4 dB	1
(1 GHz – 6 GHz)	±4.6 dB	1
Electromagnetic field EMF		
	±15.0 %	1
Harmonic current emissions test		
	±2.7 %	1
Voltage fluctuation and flicker test		
	±2.9 %	1
Insertion loss test		
	±2.7 dB	1
Radiated electromagnetic disturbance test (loop antenna)		
	±2.7 dB	1
Radiated electromagnetic field immunity test		
	0.77 V/m at 3V/m	1
Pulse modulated radiated electromagnetic field immunity test		
	0.77 V/m at 3V/m	1
Injected currents immunity test		
	0.48 V at 3V	1
Bulk current		
	5.3 mA at 60 mA	1
Power frequency magnetic field immunity test		
	0.1 A/m at 10 A/m	1
Effective radiated power (F < 1GHz)		
	±4.4 dB	1
Effective radiated power (F > 1GHz)		
	±3.9 dB	1
Frequency error		
	< 1x10 ⁻⁷	1
Modulation bandwidth		
	< 1x10 ⁻⁷	1
Adjacent channel power		
	±2.6 dB	1
Blocking		
	±2.6 dB	1
Electrostatic discharge immunity test		
		2
Electrical fast transients / burst immunity test		
		2
Surge immunity test		
		2
Pulse magnetic field immunity test		
		2
Damped oscillatory magnetic field immunity test		
		2
Short interruption immunity test		
		2
Voltage transient emission test		
	±2.2 %	1
Transient immunity test		
		2

Notes

Note 1:

The expanded uncertainty reported according to EN55016-4-2:2011 is based on a standard uncertainty multiplied by a coverage factor of k=2, providing a level of confidence of p = 95%

Note 2:

It has been demonstrated that the used test equipment meets the specified requirements in the standard with at least a 95% confidence, covering factor k = 2.



8. Reference documents

Reference no.	Description
FCC Rules and Regulation Title 47 part 15:2012	--
Internal Procedure PM001 rev. 2.0 (Quality Manual)	Measure procedure
Internal procedure INC_M rev. 8.1 (Quality Manual)	Measurement uncertainty calculation





9. Deviation from test specification

In agreement with the client, emission tests were performed with peak detector .

At the frequencies where the measures exceed the limit or within 6 dB from it, the test was repeated with quasi-peak detector and/or average detector.

10. Test case verdicts

Test case does not apply to the test object..... : N.A.

Test item does meet the requirement..... : Complies

Test item does not meet the requirement..... : Does not comply

Test not performed : N.E.

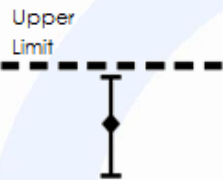
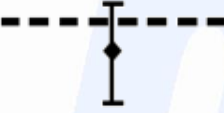
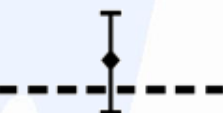



11. Results

In this clause tests results are reported.

Measurement uncertainty is in accordance with document CMC INC_M rev. 8.1.

Judgement of compliance:

Case 1	Case 2	Case 3	Case 4
			
The sample is Complies.	The sample is Complies.	The sample is Not Complies.	The sample is Not Complies.
The measurement results is within the specification limit when the measurement uncertainty is taken into account.	It is not possible to state compliance using a 95% coverage probability for the expanded uncertainty although the measurement result is below the limit.	It is not possible to state compliance using a 95% coverage probability for the expanded uncertainty also the measurement result is upper the limit.	The measurement results is outside the specification limit when the measurement uncertainty is taken into account.

In agreement with ILAC-G8: 03/2009 Guidelines on the Reporting of Compliance with Specification.



11.1 Continuous disturbance voltage test (150 kHz – 30 MHz)

Test set-up and execution

- FCC Rules and Regulation; Titles 47 Part. 15.107
- Internal procedure PM001
- See clause 4 of this test report

Test configuration and test method

Test site:
Shielded chamber

Auxiliary equipment:
See clause 4 of this test report

EUT exercising

See clause 4 of this test report

Test equipment used

CMC S010, CMC S200, CMC S227
Measurement uncertainty: See clause 7 of this test report

Test specification

Port: Mains terminal
Frequency range: 150 kHz – 30 MHz

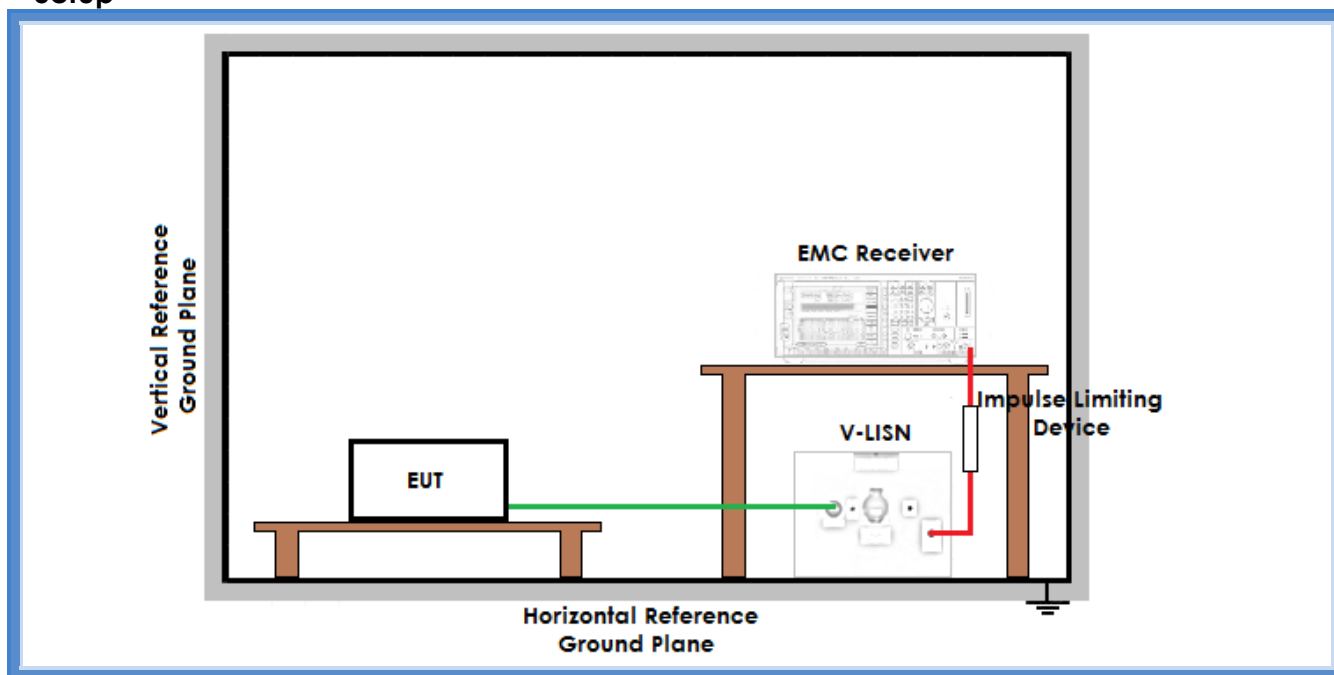
Acceptance limits

Limits for class A equipment		
Frequency range (MHz)	dB(μV) Quasi-peak	dB(μV) Average
0,15 to 0,50	79	66
0,5 to 5	73	60
5 to 30	73	60

Limits for class B equipment		
Frequency range (MHz)	dB(μV) Quasi-peak	dB(μV) Average
0,15 to 0,50	66 to 56	56 to 46
0,5 to 5	56	46
5 to 30	60	50



Setup



Result

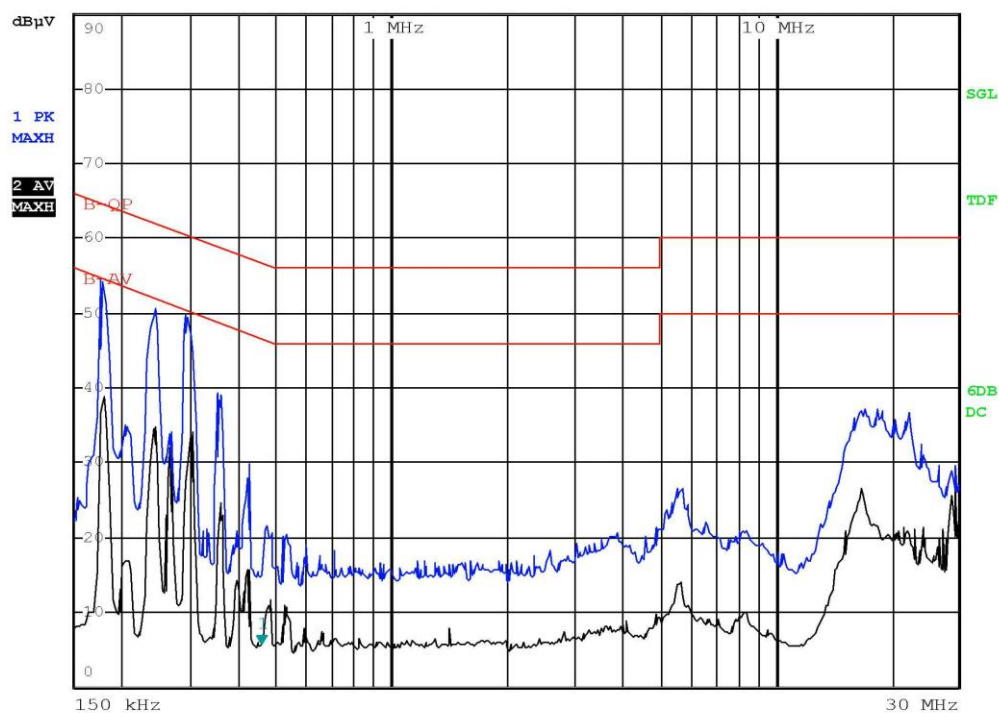
Line	Graphs	Remarks	Result
N	G14003401	--	Complies
L1	G14003402	--	Complies
Remarks: --			

Graphs Legend

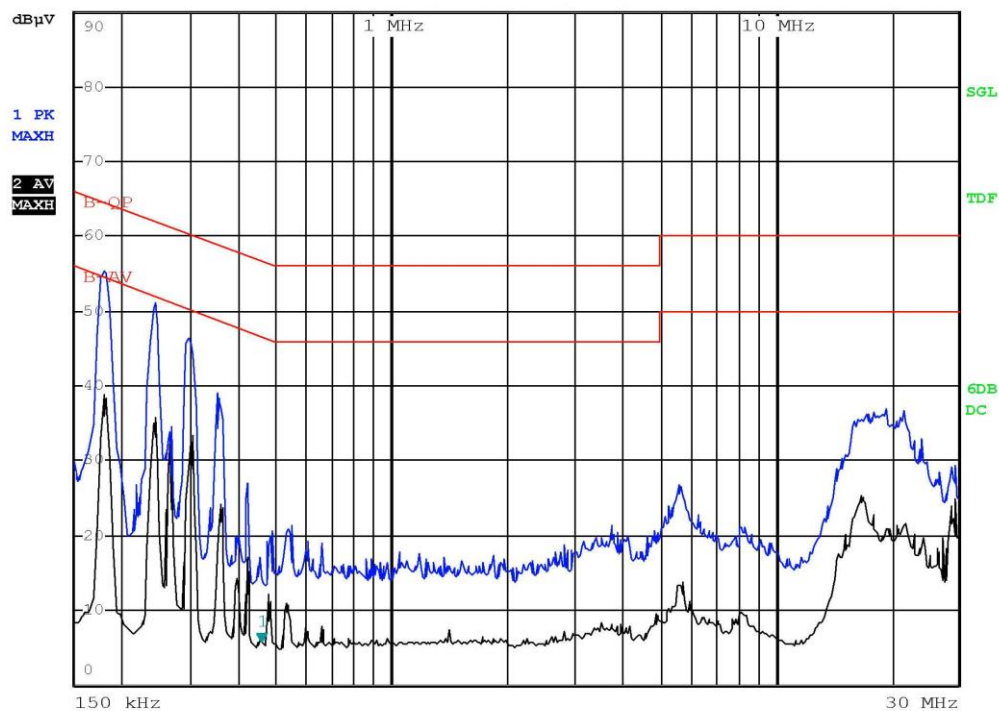
PK: Peak; QP [1s] (quasi-peak at 1 second) values are marked with a +
AV: Average; AV [1s] (average at 1 second) values are marked with a X



Graphs



Bertezzo 14003401 Line L - PC connesso acceso e EUT in sta
mpa



Bertezzolo 14003402 Line N - PC connesso acceso e EUT in sta
mpa

Result: The requirements are met



11.2 Radiated disturbance test

Test set-up and execution

- FCC Rules and Regulation; Titles 47 Part. 15.109
- Internal procedure PM001
- See clause 4 of this test report

Test configuration and test method

Test site:
Semi-anechoic chamber

Auxiliary equipment:
See clause 4 of this test report

EUT exercising

See clause 4 of this test report

Test equipment used

CMC S108, CMC S136, CMC S164
Measurement uncertainty: See clause 7 of this test report

Test specification

Port: Enclosure
Frequency range: 30 MHz – 6000 MHz
Antenna polarization: Horizontal (H) – Vertical (V)
EUT – Antenna distance: 3 m

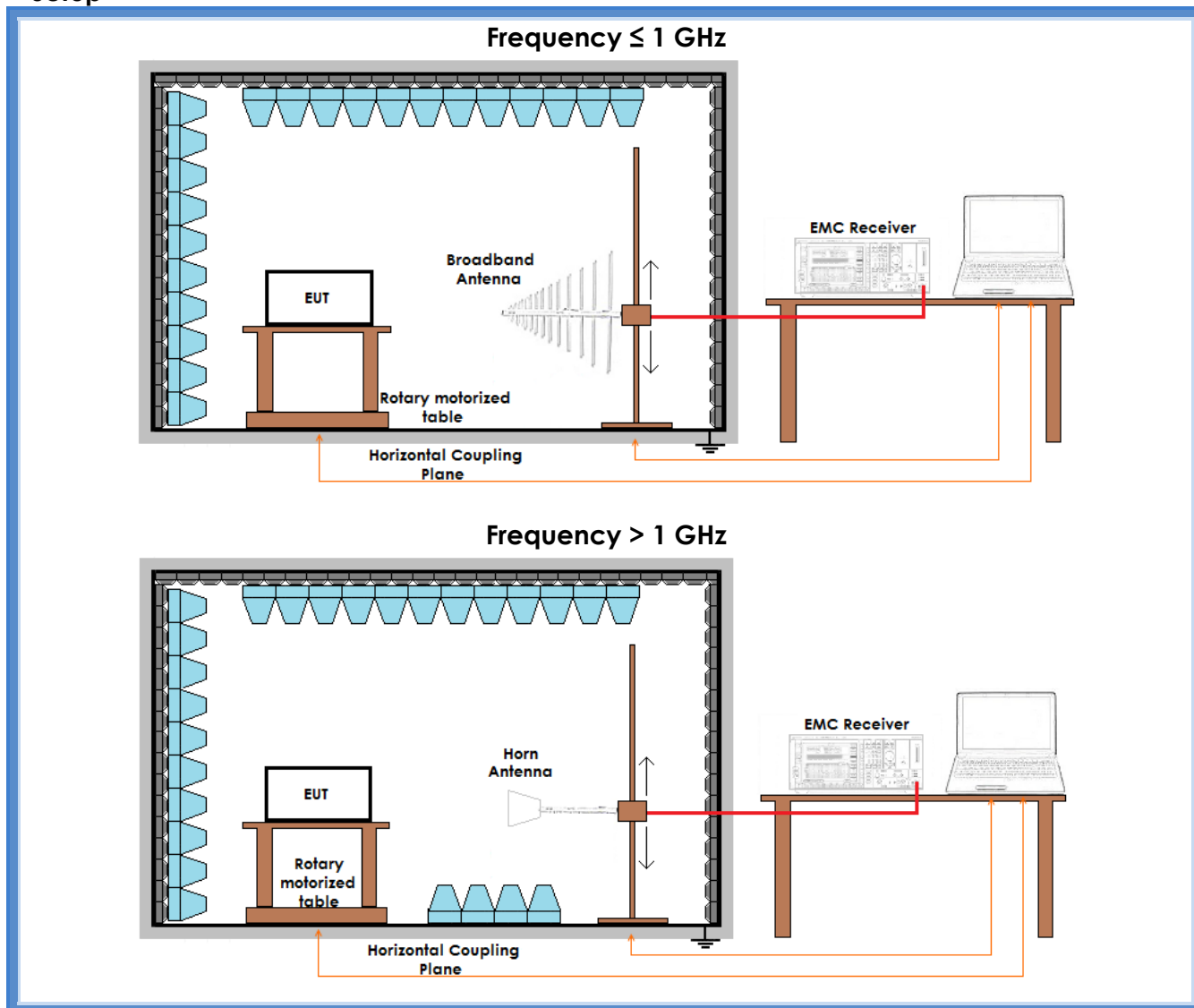
Acceptance limits

Limits for class A equipment	
Frequency range (MHz)	Limits [dB(μV/m)]
30 to 88	49,08
88 to 216	53,52
216 to 960	56,44
960 to 1000	59,54

Limits for class B equipment	
Frequency range (MHz)	Limits [dB(μV/m)]
30 to 88	40
88 to 216	43,52
216 to 960	46,02
960 to 1000	53,98

Limits for class B equipment		
Frequency range (GHz)	Limits [dB(μV/m)] (~)	
	Average Limit	Peak Limit
1 to 3	56	76
3 to 6	60	80

Setup



Result

Polarization	Frequency Range (MHz)	Graphs	Remarks	Result
V	30 – 1000	G14003403	--	Complies
H	30 – 1000	G14003404	--	Complies
H	1000 – 6000	G14003405	--	Complies
V	1000 – 6000	G14003406	--	Complies

Remarks: --

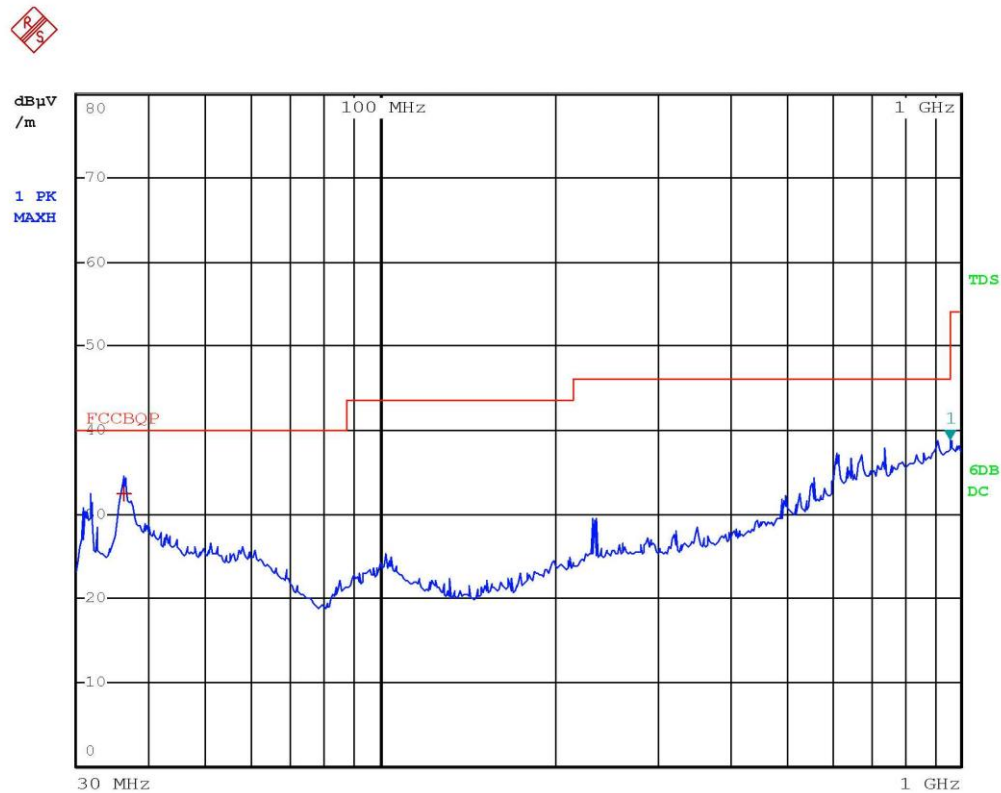
Graphs Legend

PK: Peak; QP [1s] (quasi-peak at 1 second) values are marked with a +

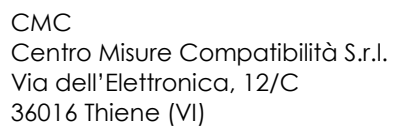
AV: Average; AV [1s] (average at 1 second) values are marked with a x



Graphs

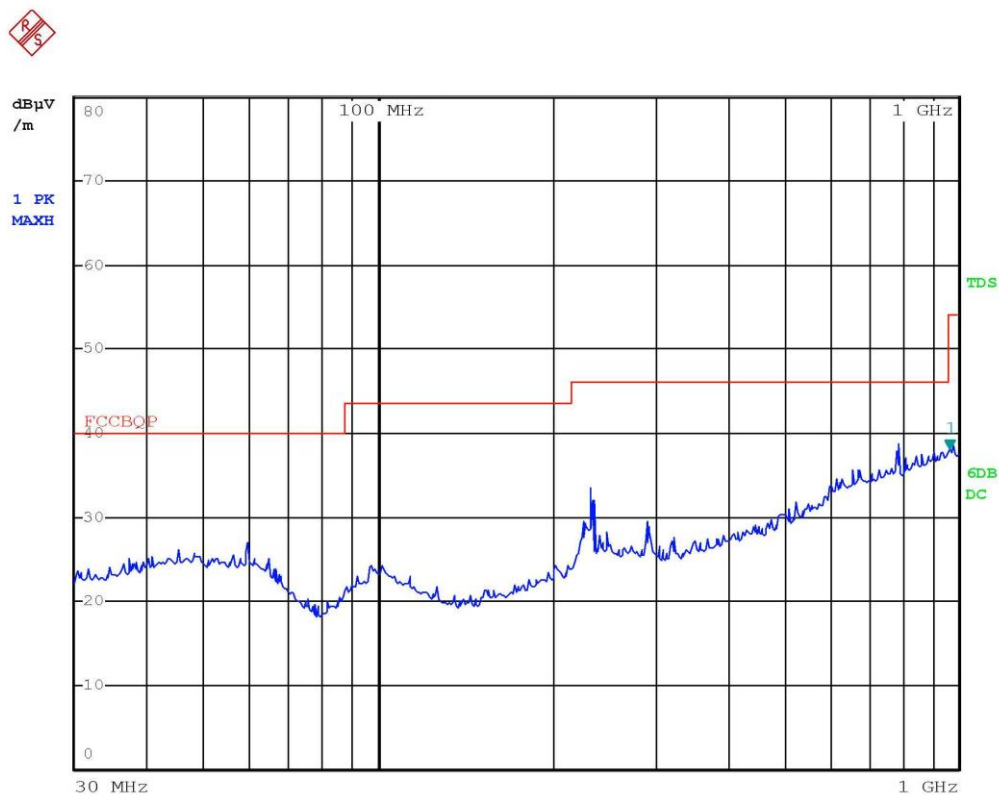


Bertezzolo 14003403 VERT - Continuous print

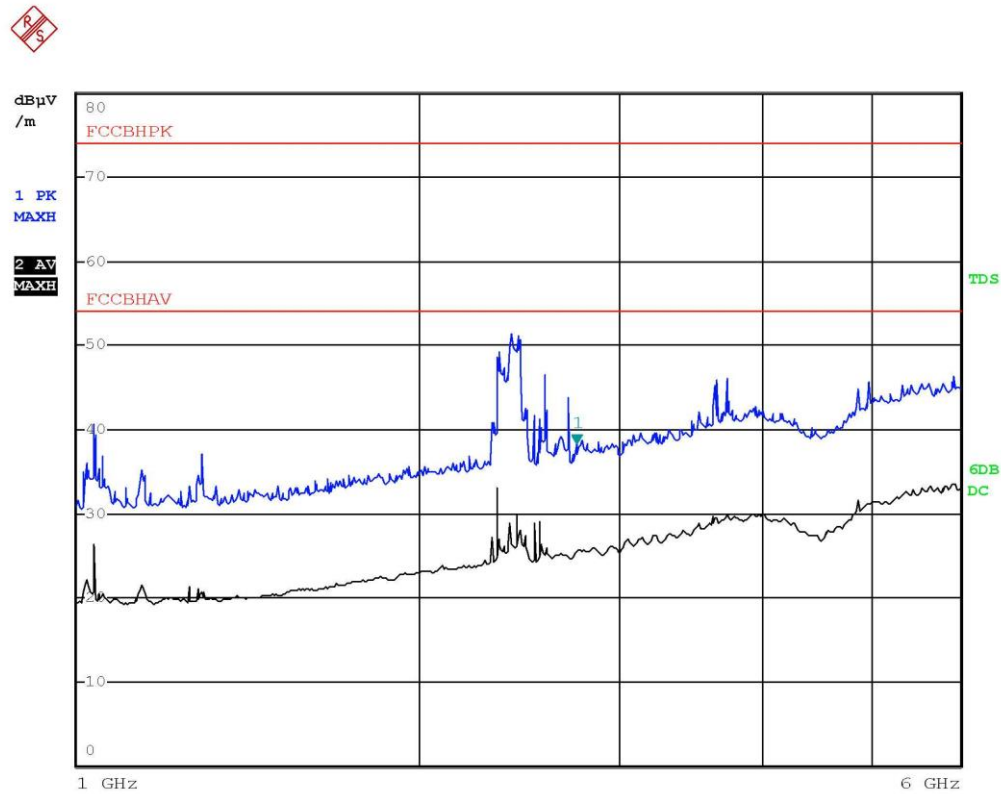


EDIT PEAK LIST (Final Measurement Results)			
Trace1:	FCCBQP		
Trace2:	---		
Trace3:	---		
TRACE	FREQUENCY	LEVEL dBμV/m	DELTA LIMIT dB
1 Quasi Peak	36.32 MHz	32.50	-7.49

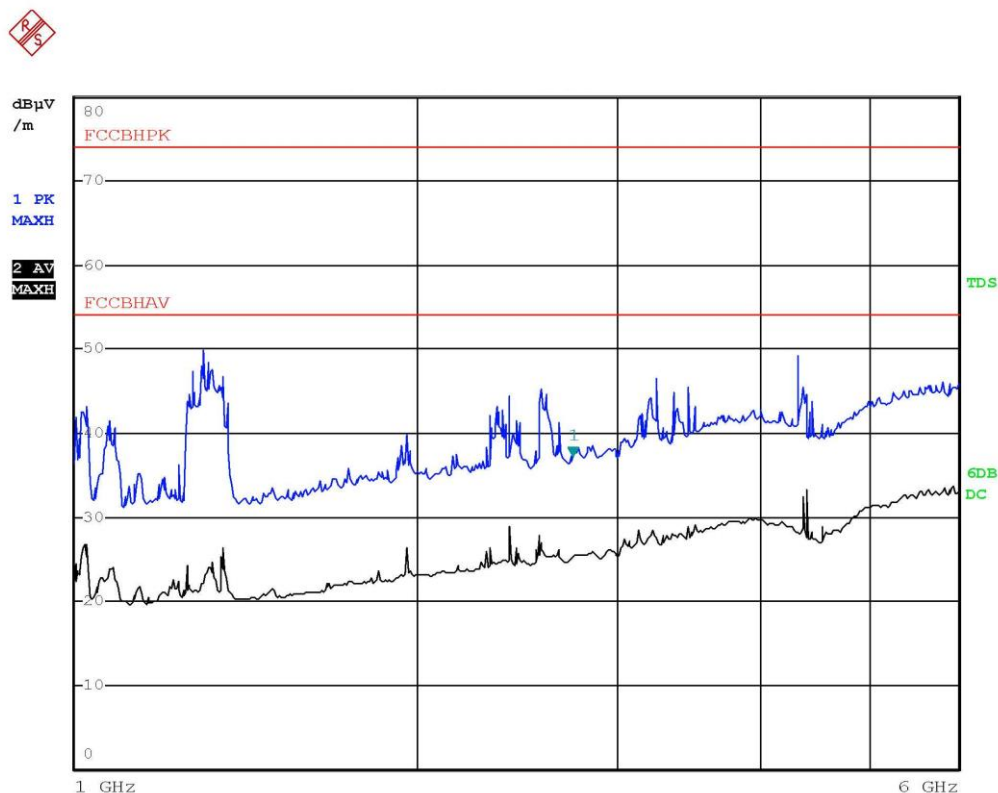
Bertezzolo 14003403 VERT - Continuous print



Bertezzo 14003404 HORIZ - Continuous print



Bertezzo 14003405 HORIZ - Continuous print



Bertezzo 14003406 VERT - Continuous print

Result: The requirements are met