

Report on the FCC and IC Testing of the
Sirona Dental Systems GmbH
Model: CEREC MC XL 2.0
In accordance with FCC 47 CFR Part 15C and
Industry Canada RSS-210 and Industry Canada
RSS-GEN

Prepared for: Sirona Dental Systems GmbH
Fabrikstraße 31
64625 Bensheim - Germany

FCC ID: 2AD7W-6617620
IC: 12730A-6617620



Product Service

Choose certainty.
Add value.

COMMERCIAL-IN-CONFIDENCE

Date: 2019-10-01
Document Number: TR-31247-60934-01 | Issue: 01

RESPONSIBLE FOR	NAME	DATE	SIGNATURE
Project Management	Alex Fink	2019-10-15	
Authorised Signatory	Markus Biberger	2019-10-15	

Signatures in this approval box have checked this document in line with the requirements of TÜV SÜD Product Service document control rules.

ENGINEERING STATEMENT

The measurements shown in this report were made in accordance with the procedures described on test pages. All reported testing was carried out on a sample equipment to demonstrate limited compliance with FCC 47 CFR Part 15C and Industry Canada RSS-210 and Industry Canada RSS-GEN. The sample tested was found to comply with the requirements defined in the applied rules.

RESPONSIBLE FOR	NAME	DATE	SIGNATURE
Testing	Alex Fink	2019-10-02	

Laboratory Accreditation

DAkkS Reg. No. D-PL-11321-11-02

Laboratory recognition

Registration No. BNetzA-CAB-16/21-15

Industry Canada test site registration

3050A-2

EXECUTIVE SUMMARY

A sample of this product was tested and found to be compliant with FCC 47 CFR Part 15C, Industry Canada RSS-210 and Industry Canada RSS-GEN:2016, Issue 09 (08-2016) and Issue 05 (03-2019).

Trade Register Munich
HRB 85742
VAT ID No. DE129484267
Information pursuant to Section 2(1)
DL-InfoV (Germany) at
www.tuev-sued.com/imprint

Managing Directors:
Dr. Peter Havel (CEO)
Dr. Jens Butenandt

Phone: +49 (0) 9421 55 22-0
Fax: +49 (0) 9421 55 22-99
www.tuev-sued.de

TÜV SÜD Product Service GmbH
Äußere Frühlingsstraße 45
94315 Straubing
Germany



Contents

- 1 Report Summary2**
- 1.1 Report Modification Record.....2
- 1.2 Introduction.....2
- 1.3 Brief Summary of Results3
- 1.4 Declaration of Build Status4
- 1.5 Product Information7
- 1.6 Deviations from the Standard.....7
- 1.7 EUT Modification Record8
- 1.8 Test Location8
- 2 Test Setups9**
- 3 Test Details 13**
- 3.1 20 dB Bandwidth 13
- 3.2 Field Strength of any Emission 17
- 3.3 Frequency Tolerance Under Temperature and Voltage Variations 24
- 3.4 AC Power Line Conducted Emissions 28
- 3.5 Exposure of Humans to RF Fields 34
- 4 Measurement Uncertainty 36**



1 Report Summary

1.1 Report Modification Record

Alterations and additions to this report will be issued to the holders of each copy in the form of a complete document.

Issue	Description of Change	Date of Issue
1	First Issue	2019-09-30

Table 1

1.2 Introduction

Applicant	Sirona Dental Systems GmbH
Manufacturer	Sirona Dental Systems GmbH
Model Number(s)	6617620 D3692
Serial Number(s)	600108
Hardware Version(s)	---
Software Version(s)	---
Number of Samples Tested	1
Test Specification/Issue/Date	FCC 47 CFR Part 15C, Industry Canada RSS-210 and Industry Canada RSS-GEN:2016, Issue 09 (08-2016) and Issue 05 (03-2019)
Test Plan/Issue/Date	---
Order Number	4501267754
Date	2019-07-16
Date of Receipt of EUT	2019-05-23
Start of Test	2019-09-23
Finish of Test	2019-10-02
Name of Engineer(s)	Alex Fink
Related Document(s)	ANSI C63.10 (2013)



1.3 Brief Summary of Results

A brief summary of the tests carried out in accordance with FCC 47 CFR Part 15C and Industry Canada RSS-210 and Industry Canada RSS-GEN is shown below.

Section	Specification Clause	Test Description	Result	Comments/Base Standard
Configuration and Mode: Transmitting continuously and waiting for badge (RFID card)				
3.1	15.215 (c), N/A and 6.6	20 dB Bandwidth	Pass	ANSI C63.10 (2013)
3.2	15.225 (a)(b)(c)(d), B.1 to B.9, 6.4 and 6.5.	Field Strength of any Emission	Pass	ANSI C63.10 (2013)
3.3	15.225 (e), B.1 to B.9 and 6.11.	Frequency Tolerance Under Temperature Variations	Pass	ANSI C63.10 (2013)
3.4	15.207, N/A and 8.8	AC Power Line Conducted Emissions	Pass	ANSI C63.10 (2013)
3.5	IC RSS-102 Issue 5	Exposure of Humans to RF Fields	Pass	ANSI C63.4: 2014

Table 2



1.4 Declaration of Build Status


General information (for report)	
Ordernumber (your PO number)	4501267754
Brand	<div></div> <p>The product name is „CEREC Primemill”</p>
Applicant (incl. address and contact person)	Sirona Dental Systems GmbH, Fabrikstraße 31, 64625 Bensheim Contact person: Wolfgang Eiff
Manufacturer (when different to applicant)	Same as Applicant
Name and address of factory(ies)	Sirona Dental Systems GmbH, Fabrikstraße 31, 64625 Bensheim
HS Code	90184990

Table 3



Equipment characteristics:			
Type of equipment:	Dental milling and grinding unit		
Type designation*: (For IC „MN:“)	6617620 D3692		
*Please consider:	<p>If the type designation has to be changed in the report the whole test of the product has to be repeated!</p> <p>More Info:</p> <p>Only available in german language: http://www.dakks.de/sites/default/files/dokumente/71_sd_0_019_beschluesse_horizontal_20160914_v1.0.pdf</p>		
Parts of the system:	No system		
Version of EUT: In case of already tested products please describe the differences to the original sample	-		
Serial number:	600108		
FCC ID: (If applicable)	2AD7W-6617620		
IC: (if applicable)	12730A-6617620		
Modulation Method:	amplitude-shift keying (ASK) modulation		
Emission Designator:	10K0A1D		
Antenna Type	6 layer pcb loop antenna (RFID tools) / 1 layer pcb loop antenna (RFID tank)		
Antenna Gain	Will be find out during tests for certification		
Power supply:	<input checked="" type="checkbox"/> AC Nominal: 100V - 240V Minimum: 90V Maximum: 264V Nominal frequency: 50/60Hz	<input type="checkbox"/> DC Nominal: V Minimum: V Maximum: V	<input type="checkbox"/> Battery Nominal: V
highest frequency generated or used within the EUT	1500 MHz <input type="checkbox"/> < 108 MHz		

Table 4



Product Service

Marking plate



Table 5



1.5 Product Information

1.5.1 Technical Description

Dental milling and grinding unit with two RFID transceiver operating on 13.56 MHz.

1.5.2 Test Configuration

Configuration	Description
AC Powered	Connected to power supply 120V/60Hz

Table 6

1.5.3 Modes of Operation

Mode	Description
"Tool" RFID unit in operation	Continuously reading RFID TAG of "Tool".
"Tank" RFID unit in operation	Continuously reading RFID TAG of "Tank".
RFID units in operation	Continuously reading RFID TAG of "Tool" and "Tank"

Table 7

1.6 Deviations from the Standard

none



1.7 EUT Modification Record

The table below details modifications made to the EUT during the test programme.
The modifications incorporated during each test are recorded on the appropriate test pages.

Modification State	Description of Modification still fitted to EUT	Modification Fitted By	Date Modification Fitted
Serial Number:			
0	As supplied by the customer	Not Applicable	Not Applicable

Table 8

1.8 Test Location

TÜV SÜD Product Service conducted the following tests at our Straubing Test Laboratory.

Test Name	Name of Engineer(s)
Configuration and Mode: Transmitting continuously	
20 dB Bandwidth	Alex Fink
Field Strength of any Emission	Alex Fink
Frequency Tolerance Under Temperature Variations	Alex Fink
AC Power Line Conducted Emissions	Alex Fink
Exposure of Humans to RF Fields	Alex Fink

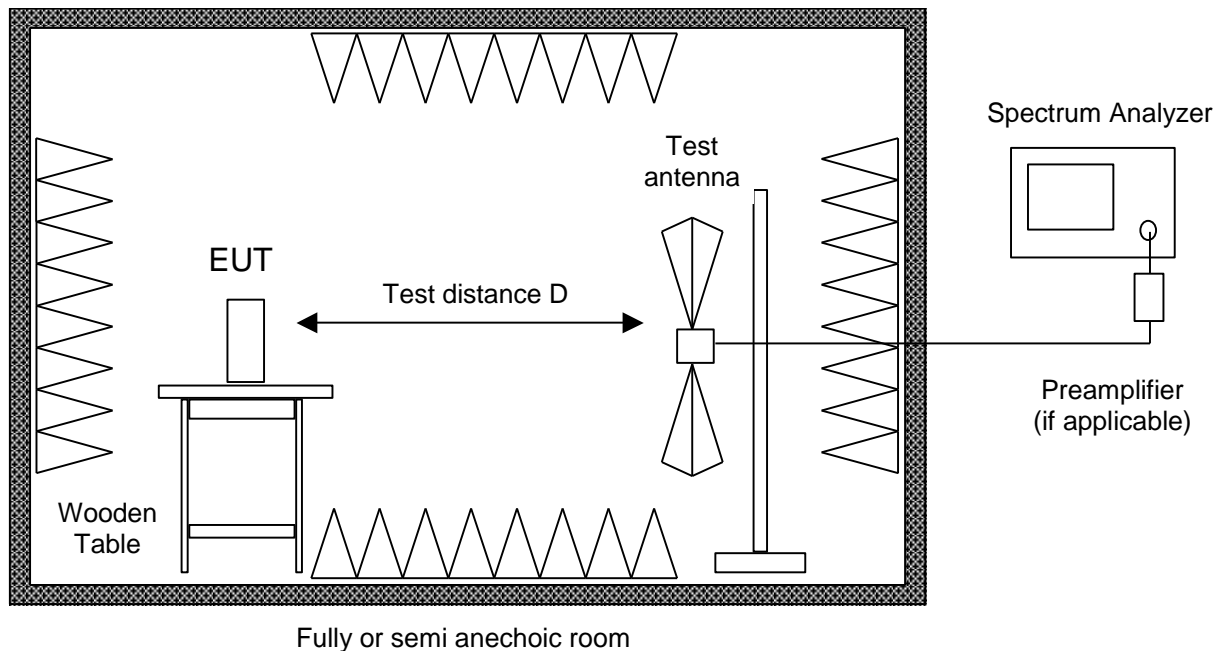
Table 9

Office Address:

Äußere Frühlingstraße 45
94315 Straubing
Germany

2 Test Setups

2.1.1.1 Radiated Emission in Fully or Semi Anechoic Room



Radiated emission in fully or semi anechoic room is measured in the frequency range from 30 MHz to the maximum frequency as specified in CFR 47 Part 15 section 15.33.

Measurements are made in both the horizontal and vertical planes of polarization using a spectrum analyzer with the detector function set to peak and resolution as well as video bandwidth set to 100 kHz (below 1 GHz) or 1 MHz (above 1 GHz).

Testing up to 1 GHz is performed with a linear polarized logarithmic periodic antenna combined with a 4:1 broadband dipole ("Trilog broadband antenna"). For testing above 1 GHz horn antennas are used.

All tests below 8.2 GHz are performed at a test distance D of 3 meters. For higher frequencies the test distance may be reduced (e.g. to 1 meter) due to the sensitivity of the measuring instrument(s) and the test results are calculated according to CFR 47 Part 15 section 15.31(f)(1) using an extrapolation factor of 20 dB/decade. If required, preamplifiers are used for the whole frequency range. Special care is taken to avoid overload, using appropriate attenuators and filters, if necessary.

If the radiated emission limits are expressed in terms of the average value of the emission there also is a peak limit corresponding to 20 dB above the maximum permitted average limit. Additionally, if pulsed operation is employed, the average field strength is determined by averaging over one complete pulse train, including blanking intervals, as specified in CFR 47 Part 15 section 15.35(c). If the pulse train exceeds 0.1 second that 0.1 second interval during which the value of the emission is at its maximum is selected for calculation. The pulse train correction is added to the peak value of the emission to get the average value.

Hand-held or body-worn devices are rotated through three orthogonal axes to determine which attitude and configuration produces the highest emission relative to the limit and therefore shall be used for final testing.

During testing the EUT is rotated all around to find the maximum levels of emissions. Equipment and cables are placed and moved within the range of position likely to find their maximum emissions.

For final testing below 1 GHz a semi anechoic room complying with the NSA requirements of ANSI C63.4 for alternative test sites is used (see 2.1.1.2). If prescans are recorded in fully anechoic room they are indicated appropriately.



According to section 13 of KDB558074 the requirement for radiated emissions on the band edges was performed with a reduced bandwidth of 100 kHz instead of 1 MHz.

Radiated emission in the frequency range 9 kHz to 30 MHz is measured using an active loop antenna. First the whole spectrum of emission caused by the equipment is recorded at a distance of 3 meters in a fully or semi anechoic room with the detector of the spectrum analyzer or EMI receiver set to peak. This configuration is also used for recording the spectrum of intentional radiators.

Hand-held or body-worn devices are rotated through three orthogonal axes to determine which attitude and configuration produces the highest emission relative to the limit and therefore shall be used for final testing.

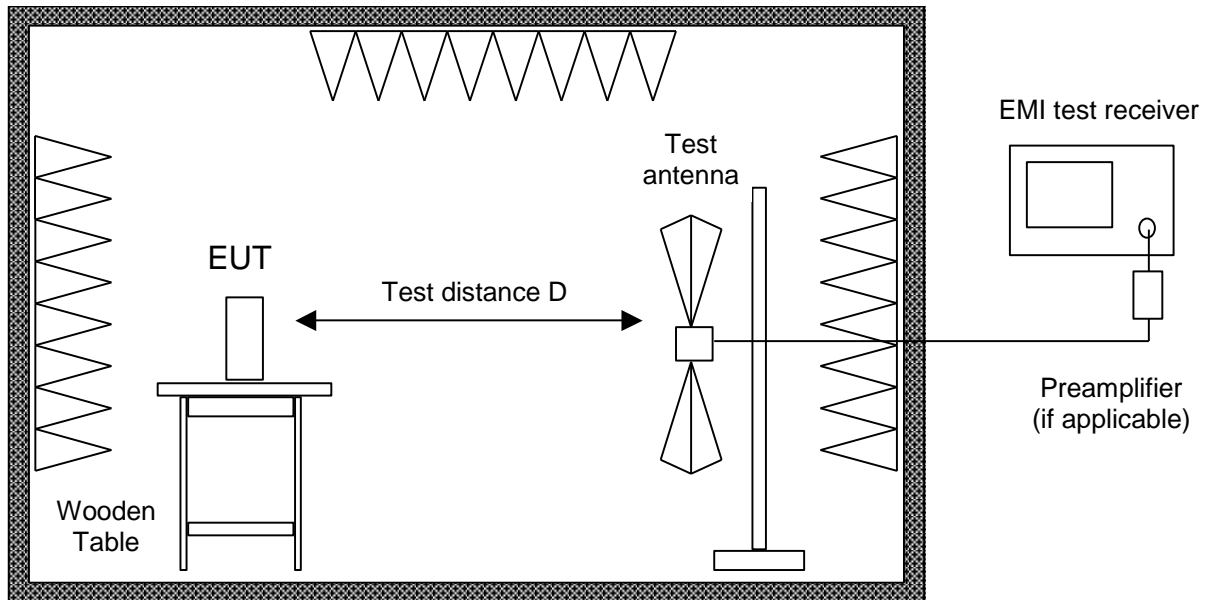
EUT is rotated all around to find the maximum levels of emissions. Equipment and cables are placed and moved within the range of position likely to find their maximum emissions.

If worst case emission of the EUT cannot be recorded with EUT in standard position and loop antenna in vertical polarization the EUT (or the radiating part of the EUT) is rotated by 90 degrees instead of changing the loop antenna to horizontal polarization. This procedure is selected to minimize the influence of the environment (e.g. effects caused by the floor especially with longer distances).

Final measurement is performed at a test distance D of 30 meters using an open field test site. In case the regulation requires testing at other distances, the result is extrapolated by either making measurements at an additional distance D of 10 meters to determine the proper extrapolation factor or by using the square of an inverse linear distance extrapolation factor (40 dB/decade). In cases of very low emissions measurements are performed at shorter distances and results are extrapolated to the required distance. The provisions of CFR 47 Part 15 sections 15.31(d) and (f)(2) apply. According to CFR 47 Part 15 section 15.209(d) final measurement is performed with detector function set to quasi-peak except for the frequency bands 9 to 90 kHz and 110 to 490 kHz where, for non-pulsed operation, average detector is employed.

If the radiated emission limits are expressed in terms of the average value of the emission there also is a peak limit corresponding to 20 dB above the maximum permitted average limit. Additionally, if pulsed operation is employed, the average field strength is determined by averaging over one complete pulse train, including blanking intervals, as specified in CFR 47 Part 15 section 15.35(c). If the pulse train exceeds 0.1 second that 0.1 second interval during which the value of the emission is at its maximum is selected for calculation. The pulse train correction is added to the peak value of the emission to get the average value.

2.1.1.2 Radiated Emission at Alternative Test Site



Alternate test site (semi anechoic room)

Radiated emission in the frequency range 30 MHz to 1 GHz is measured within a semi-anechoic room with groundplane complying with the NSA requirements of ANSI C63.4 for alternative test sites. A linear polarized logarithmic periodic antenna combined with a 4:1 broadband dipole ("Trilog broadband antenna") is used. The measurement bandwidth of the test receiver is set to 120 kHz with quasi-peak detector selected.

If the radiated emission limits are expressed in terms of the average value of the emission there also is a peak limit corresponding to 20 dB above the maximum permitted average limit. Additionally, if pulsed operation is employed, the average field strength is determined by averaging over one complete pulse train, including blanking intervals, as specified in CFR 47 Part 15 section 15.35(c). If the pulse train exceeds 0.1 second that 0.1 second interval during which the value of the emission is at its maximum is selected for calculation. The pulse train correction is added to the peak value of the emission to get the average value.

Hand-held or body-worn devices are tested in the position producing the highest emission relative to the limit as verified by prescans in fully anechoic room.

If no prescan in a fully anechoic room is used first a peak scan is performed in four positions to get the whole spectrum of emission caused by EUT with the measuring antenna raised and lowered from 1 to 4 m to find table position, antenna height and antenna polarization for the maximum emission levels. Data reduction is applied to these results to select those levels having less margin than 10 dB to or exceeding the limit using subranges and limited number of maximums. Further maximization is following.

With detector of the test receiver set to quasi-peak final measurements are performed immediately after frequency zoom (for drifting disturbances) and maximum adjustment.

Equipment and cables are placed and moved within the range of position likely to find their maximum emissions.

In cases where prescans in a fully anechoic room are taken (e. g. if EUT is operating for a short time only or battery is discharged quickly) final measurements with quasi-peak detector are performed manually at frequencies indicated by prescan with EUT rotating all around and receiving antenna raising and lowering within 1 meter to 4 meters to find the maximum levels of emission.

Equipment and cables are placed and moved within the range of position likely to find their maximum emissions.



Product Service

For measuring emissions of intentional radiators and receivers a test distance D of 3 meters is selected. Testing of unintentional radiators is performed at a distance of 10 meters. If limits specified for 3 meters shall be used for measurements performed at 10 meters distance the limits are calculated according to CFR 47 Part 15 section 15.31(d) and (f)(1) using an inverse linear-distance extrapolation factor of 20 dB/decade.



3 Test Details

3.1 20 dB Bandwidth

3.1.1 Specification Reference

FCC 47 CFR Part 15C, Industry Canada RSS-210 and Industry Canada RSS-GEN, Clause 15.225 (c), N/A and 6.6

3.1.2 Equipment Under Test and Modification State

6617620 D3692, S/N: 600108 - Modification State -

3.1.3 Date of Test

2019-09-25

3.1.4 Test Method

The test was performed in accordance with ANSI C63.10, clause 6.9.1.

3.1.5 Environmental Conditions

Ambient Temperature 22,0 °C
Relative Humidity 31,0 %

3.1.6 Test Results

Tool - Transmitting continuously

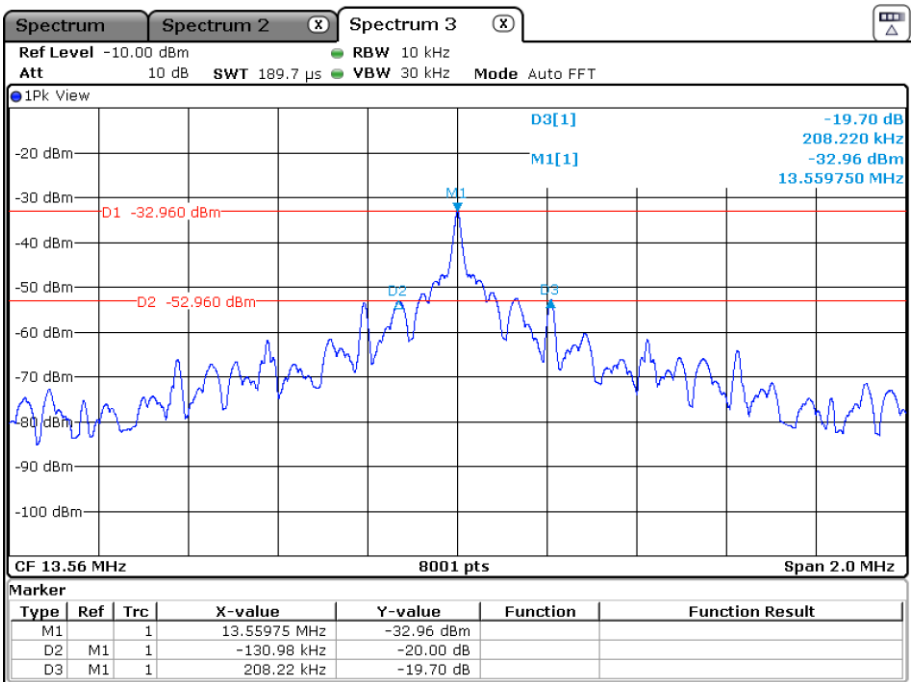
Frequency (MHz)	20 dB Bandwidth (kHz)	99% Occupied Bandwidth (kHz)	F _{LOWER} (MHz)	F _{UPPER} (MHz)
13.56	339.2	530.559	13.3085	13.8391

Table 10

Tank - Transmitting continuously

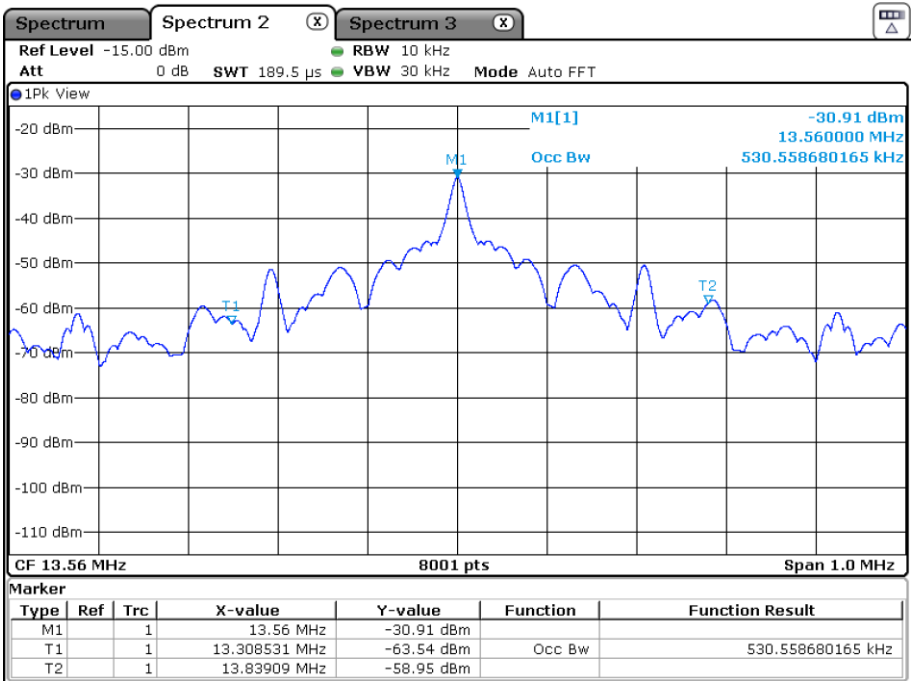
Frequency (MHz)	20 dB Bandwidth (kHz)	99% Occupied Bandwidth (kHz)	F _{LOWER} (MHz)	F _{UPPER} (MHz)
13.56	24.9	20.997	13.5495	13.5704

Table 13



Date: 25.SEP.2019 14:20:53

Figure 1 – Tool: 20 dB Bandwidth

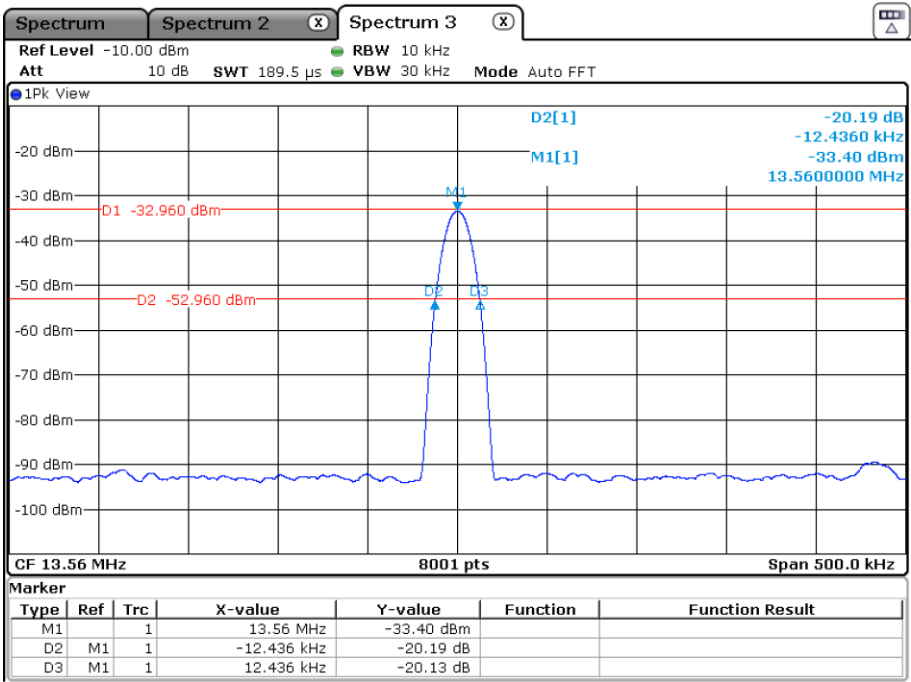


Date: 25.SEP.2019 14:24:02

Figure 2 – Tool: 99% Occupied Bandwidth

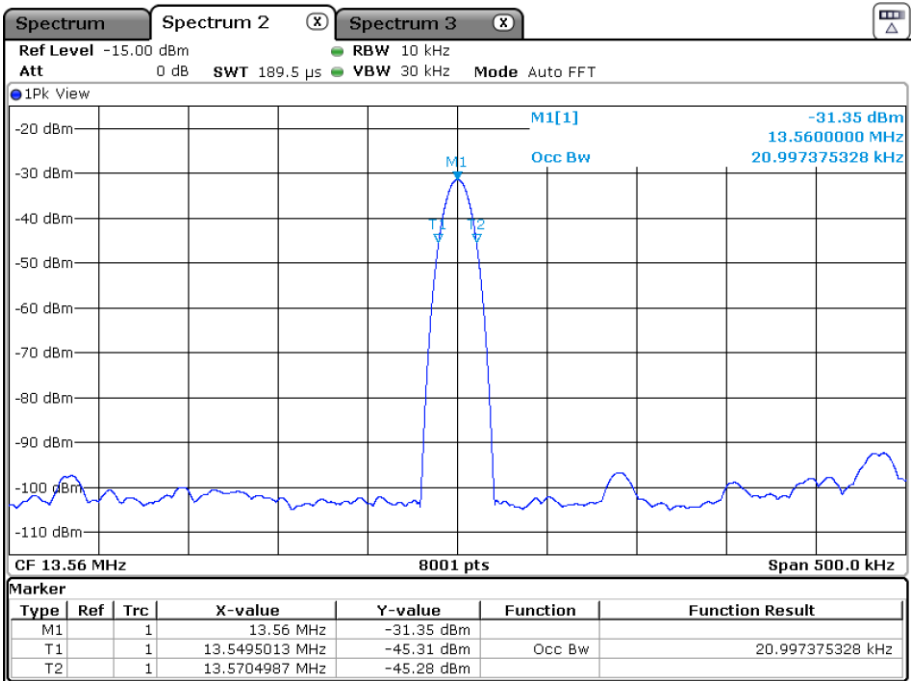


Product Service



Date: 25.SEP.2019 14:27:54

Figure 3 – Tank: 20 dB Bandwidth



Date: 25.SEP.2019 14:29:01

Figure 4 – Tank: 99% Occupied Bandwidth



FCC 47 CFR Part 15, Limit Clause 15.215 (c)

The 20 dB bandwidth of the emission, or whatever bandwidth may otherwise be specified in the specific rule section under which the equipment operates, is contained within the frequency band designated in the rule section under which the equipment is operated.

Industry Canada RSS 210 and Industry Canada RSS GEN, Limit Clause

None specified.

3.1.7 Test Location and Test Equipment Used

This test was carried out in Non shielded room.

Instrument	Manufacturer	Type No	TE No	Calibration Period (months)	Calibration Due
Spectrum Analyzer	Rohde & Schwarz	FSV40	20219	12	2020-01-31
Climatic test chamber	ESPEC	ARS-1100-5	40116	36	2022-03-31

Table 11

TU - Traceability Unscheduled

O/P Mon – Output Monitored using calibrated equipment

N/A - Not Applicable



Product Service

3.2 Field Strength of any Emission

3.2.1 Specification Reference

FCC 47 CFR Part 15C, Industry Canada RSS-210 and Industry Canada RSS-GEN, Clause 15.225 (a)(b)(c)(d), B.1 to B.9, 6.4 and 6.5.

3.2.2 Equipment Under Test and Modification State

6617620 D3692, S/N: 600108 - Modification State 0

3.2.3 Date of Test

2019-09-29

3.2.4 Test Method

3.2.5 Environmental Conditions

Ambient Temperature	22.0 °C
Relative Humidity	33.0 %



3.2.6 Test Results

Tool - Transmitting continuously, Carrier Results

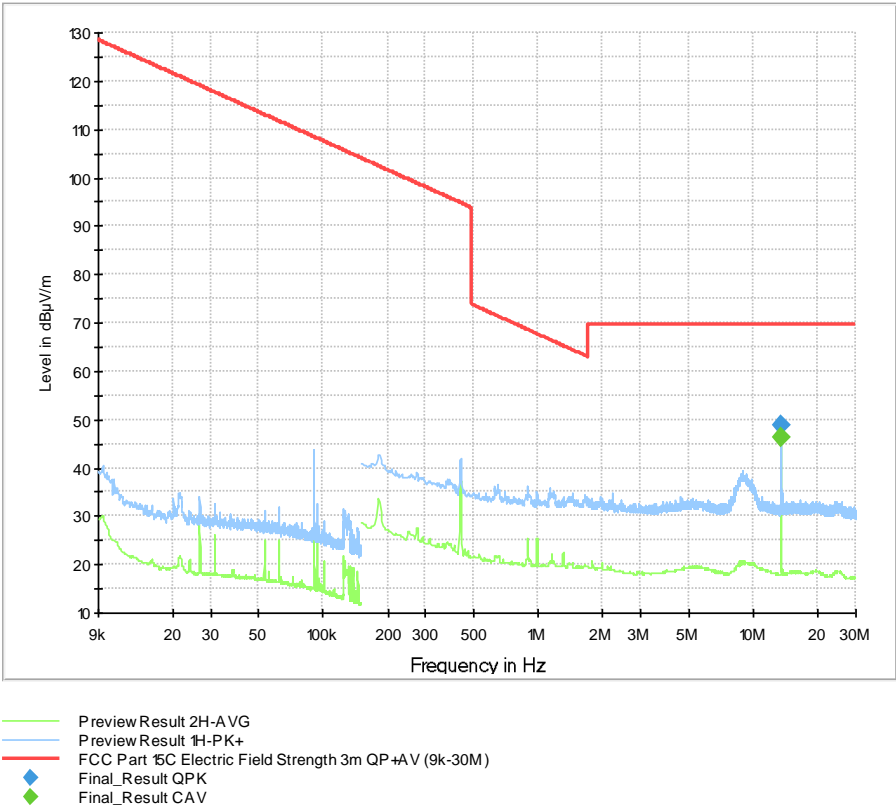


Figure 3 – 9kHz to 30MHz

Frequency MHz	QuasiPeak dBµV/m	CAverage dBµV/m	Limit dBµV/m	Margin dB	Meas. Time ms	Bandwidth kHz	Height cm	Pol	Azimuth deg	Corr. dB/m
13.560000	---	46.37	---	---	1000.0	9.000	100.0	H	86.0	19.5
13.560000	48.74	---	69.54	20.80	1000.0	9.000	100.0	H	86.0	19.5

Table 12 - Emissions Results – 9 KHz to 30 MHz



Tank - Transmitting continuously, Carrier Results

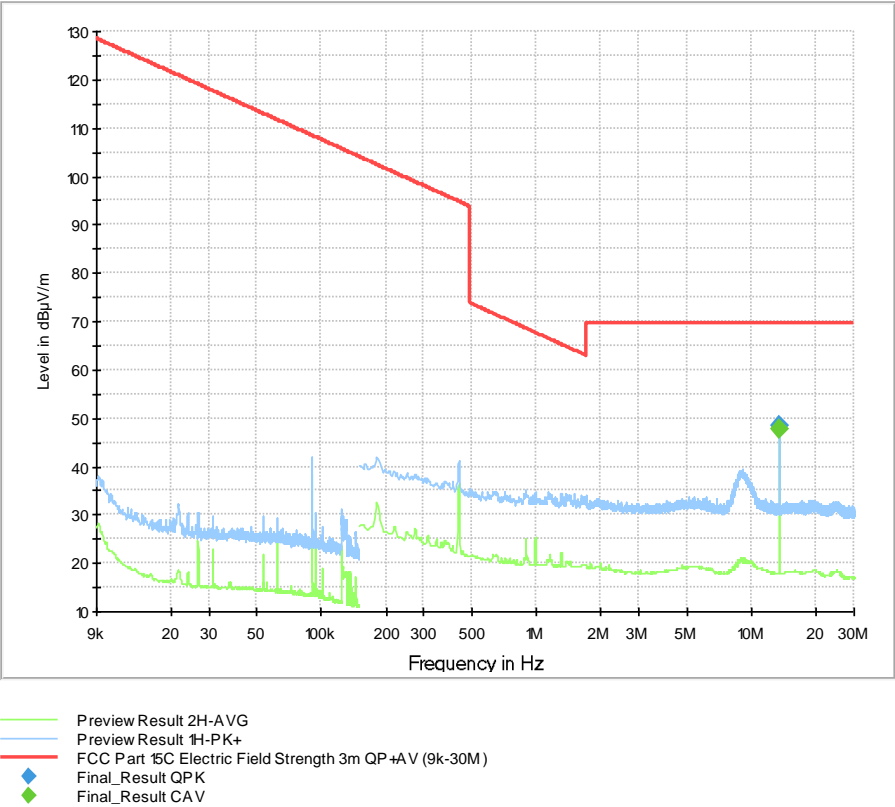


Figure 4 – 9kHz to 30MHz

Frequency	QuasiPeak	CAverage	Limit	Margin	Meas. Time	Bandwidth	Height	Pol	Azimuth	Corr.
MHz	dBµV/m	dBµV/m	dBµV/m	dB	ms	kHz	cm		deg	dB/m
13.560000	---	47.78	---	---	1000.0	9.000	100.0	H	79.0	19.5
13.560000	48.50	---	69.54	21.04	1000.0	9.000	100.0	H	79.0	19.5

Table 13 - Emissions Results – 9 KHz to 30 MHz



Tool and Tank - Transmitting continuously

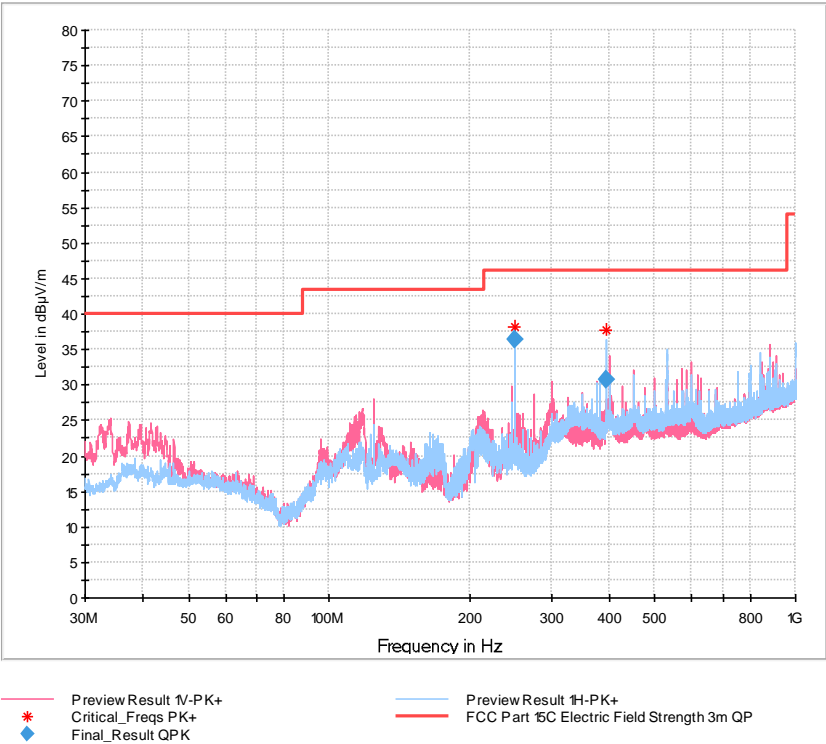


Figure 5 – 9kHz to 30MHz

Frequency	QuasiPeak	Limit	Margin	Meas. Time	Bandwidth	Height	Pol	Azimuth	Corr.
MHz	dBµV/m	dBµV/m	dB	ms	kHz	cm		deg	dB/m
249.990000	36.44	46.02	9.58	1000.0	120.000	218.0	V	91.0	13.6
393.240000	30.76	46.02	15.26	1000.0	120.000	181.0	H	66.0	17.0

Table 14 - Emissions Results – 30 MHz to 1 GHz

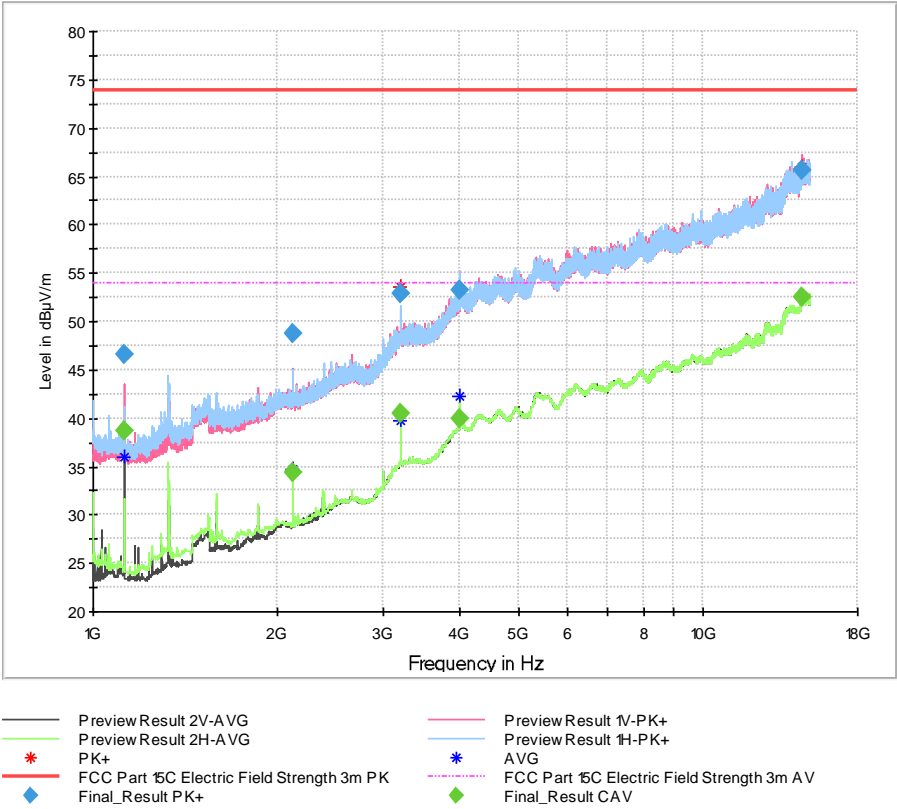


Figure 6 - 30M to 15 GHz

Frequency	MaxPeak	CAverage	Limit	Margin	Meas. Time	Bandwidth	Height	Pol	Azimuth	Corr.
MHz	dBµV/m	dBµV/m	dBµV/m	dB	ms	kHz	cm		deg	dB/m
1124.750000	46.58	---	73.98	27.40	1000.0	1000.000	116.0	V	201.0	26.8
1124.750000	---	38.64	53.98	15.34	1000.0	1000.000	116.0	V	201.0	26.8
2128.250000	---	34.36	53.98	19.62	1000.0	1000.000	100.0	H	132.0	31.7
2128.250000	48.76	---	73.98	25.22	1000.0	1000.000	100.0	H	132.0	31.7
3191.250000	52.83	---	73.98	21.15	1000.0	1000.000	232.0	H	173.0	36.1
3191.250000	---	40.44	53.98	13.54	1000.0	1000.000	232.0	H	173.0	36.1
3994.750000	---	39.92	53.98	14.06	1000.0	1000.000	210.0	V	-14.0	37.9
3994.750000	53.24	---	73.98	20.74	1000.0	1000.000	210.0	V	-14.0	37.9
14631.250000	---	52.44	53.98	1.54	1000.0	1000.000	400.0	V	153.0	50.6
14631.250000	65.64	---	73.98	8.34	1000.0	1000.000	400.0	V	153.0	50.6

Table 9 - Emissions Results – 1 MHz to 15 GHz



FCC 47 CFR Part 15, Limit Clause 15.225 (a)(b)(c)(d)

- (a) The field strength of any emissions within the band 13.553–13.567 MHz shall not exceed 15,848 microvolts/meter at 30 m.
- (b) Within the bands 13.410–13.553 MHz and 13.567–13.710 MHz, the field strength of any emissions shall not exceed 334 microvolts/meter at 30 m.
- (c) Within the bands 13.110–13.410 MHz and 13.710–14.010 MHz the field strength of any emissions shall not exceed 106 microvolts/meter at 30 m.
- (d) The field strength of any emissions appearing outside of the 13.110–14.010 MHz band shall not exceed the general radiated emission limits in § 15.209.

FCC 47 CFR Part 15, Limit Clause 15.209

Frequency (MHz)	Field Strength ($\mu\text{V/m}$)	Measurement Distance (m)
0.009 to 0.490	2400/F (kHz)	300
0.490 to 1.705	24000/F (kHz)	30
1705 to 30	30	30
30 to 88	100**	3
88 to 216	150**	3
216 to 960	200**	3
Above 960	500	5

Table 10 - FCC Radiated Emission Limit

Figure 5 – Spectrum mask acc. To FCC15.225



Industry Canada RSS-210, Limit Clause B.6

The field strength of any emission shall not exceed the following limits:

- (a) 15.848 mW/m (84 dB μ V/m) at 30 m, within the band 13.553 – 13.567 MHz.
- (b) 334 μ V/m (50.5 dB μ V/m) at 30 m, within the bands 13.410 – 13.553 MHz and 13.567 – 13.710 MHz.
- (c) 106 μ V/m (40.5 dB μ V/m) at 30 m, within the bands 13.110 – 13.410 MHz and 13.710 – 14.010 MHz.
- (d) RSS-GEN general field strength limits for frequencies outside the band 13.110 – 14.010 MHz.

Industry Canada RSS-GEN, Limit Clause

Frequency	Electric Field Strength (μ V/m)	Magnetic Field Strength (H-Field) (μ A/m)	Measurement Distance (m)
9 - 490 kHz	2,400/F (F in kHz)	2,400/377F (F in kHz)	300
490 - 1,705 kHz	24,000/F (F in kHz)	24,000/377F (F in kHz)	30
1,705 kHz - 30 MHz	30	N/A	30

Table 15 - Industry Canada Radiated Emission Limit - Less than 30 MHz

Frequency (MHz)	Field Strength (μ V/m at 3 m)
30 - 88	100
88 - 216	150
216 - 960	200
> 960	500

Table 16 - Industry Canada Radiated Emission Limit - 30 MHz to 1 GHz

3.2.7 Test Location and Test Equipment Used

This test was carried out in Non shielded room and Semi anechoic room - cabin no. 8.

Instrument	Manufacturer	Type No	T-ID	Calibration Period (months)	Calibration Due
Loop antenna	Rohde & Schwarz	HFH2-Z2	18876	36	2022-08-31
TRILOG Antenna	Schwarzbeck	VULB 9163	19691	24	2020-12-31
EMI test receiver	Rohde & Schwarz	ESW26	28268	12	2020-06-30
Test Software	Rohde & Schwarz	EMC32 – v10.50.10	19927	NA	NA

Table 17

TU - Traceability Unscheduled

O/P Mon – Output Monitored using calibrated equipment

N/A - Not Applicable



3.3 Frequency Tolerance Under Temperature and Voltage Variations

3.3.1 Specification Reference

FCC 47 CFR Part 15C, Industry Canada RSS-210 and Industry Canada RSS-GEN, Clause 15.225 (e), B.1 to B.9 and 6.11.

3.3.2 Equipment Under Test and Modification State

6617620 D3692, S/N: 600108 - Modification State 0

3.3.3 Date of Test

2019-09-25

3.3.4 Test Method

3.3.5 Environmental Conditions

Ambient Temperature	23,0 °C
Relative Humidity	31,0 %

3.3.6 Test Results



Tank - Transmitting continuously

Temperature	Voltage	Measured Frequency (MHz)	Frequency Deviation (%)	Frequency Error (ppm)
-20.0 °C	120 V	13.560078	0.000575	-5.752212
-10.0 °C	120 V	13.560084	0.000619	-6.194690
0.0 °C	120 V	13.560074	0.000546	-5.457227
+10.0 °C	120 V	13.560044	0.000324	-3.244838
+20.0 °C	120 V	13.560000	0.000000	0.000000
+30.0 °C	120 V	13.559958	0.000310	3.097345
+40.0 °C	120 V	13.559914	0.000634	6.342183
+50.0 °C	120 V	13.559885	0.000848	8.480826

Table 18 - Frequency Tolerance Under Temperature Variation

Temperature	Voltage	Measured Frequency (MHz)	Frequency Deviation (%)	Frequency Error (ppm)
+20.0 °C	102	13.559965	0.000258	2.581121
+20.0 °C	120	13.560000	0.000000	0.000000
+20.0 °C	138	13.559971	0.000214	2.138643

Table 19 - Frequency Tolerance Under Voltage Variation



Tool - Transmitting continuously

Temperature	Voltage	Measured Frequency (MHz)	Frequency Deviation (%)	Frequency Error (ppm)
-20.0 °C	120 V	13.560076	0.000560	-5.604720
-10.0 °C	120 V	13.560083	0.000612	-6.120944
0.0 °C	120 V	13.560066	0.000487	-4.867257
+10.0 °C	120 V	13.560051	0.000376	-3.761062
+20.0 °C	120 V	13.560000	0.000000	0.000000
+30.0 °C	120 V	13.559965	0.000258	2.581121
+40.0 °C	120 V	13.559914	0.000634	6.342183
+50.0 °C	120 V	13.559893	0.000789	7.890855

Table 20 - Frequency Tolerance Under Temperature Variation

Temperature	Voltage	Measured Frequency (MHz)	Frequency Deviation (%)	Frequency Error (ppm)
+20.0 °C	102	13.559973	0.000199	1.991150
+20.0 °C	120	13.560000	0.000000	0.000000
+20.0 °C	138	13.559971	0.000214	2.138643

Table 21 - Frequency Tolerance Under Voltage Variation



FCC 47 CFR Part 15, Limit Clause 15.225 (e)

The frequency tolerance of the carrier signal shall be maintained within ± 0.01 % of the operating frequency.

Industry Canada RSS-210, Limit Clause B.6

Carrier frequency stability shall be maintained to $\pm 0.01\%$ (± 100 ppm)

3.3.7 Test Location and Test Equipment Used

This test was carried out in Non shielded room.

Instrument	Manufacturer	Type No	TE No	Calibration Period (months)	Calibration Due
Signal Analyzer	Rohde & Schwarz	FSV 40	20219	36	2020-01-31
Climatic test chamber	ESPEC	ARS-1100-5	40116	36	2022-03-31

Table 22

TU - Traceability Unscheduled

O/P Mon – Output Monitored using calibrated equipment

N/A - Not Applicable



3.4 AC Power Line Conducted Emissions

3.4.1 Specification Reference

FCC 47 CFR Part 15C, Industry Canada RSS-210 and Industry Canada RSS-GEN, Clause 15.207, N/A and 8.8

3.4.2 Equipment Under Test and Modification State

6617620 D3692, S/N: 600108 - Modification State 0

3.4.3 Date of Test

2019-10-02

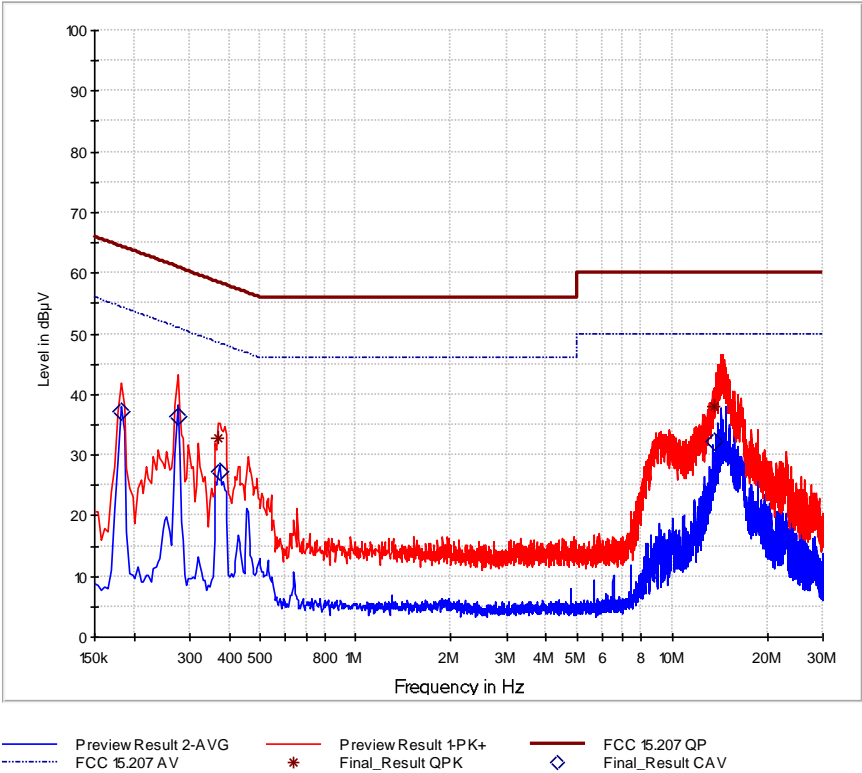
3.4.4 Environmental Conditions

Ambient Temperature	23.2 °C
Relative Humidity	48.5 %



3.4.5 Test Results

Life L Emissions Results without the Antenna

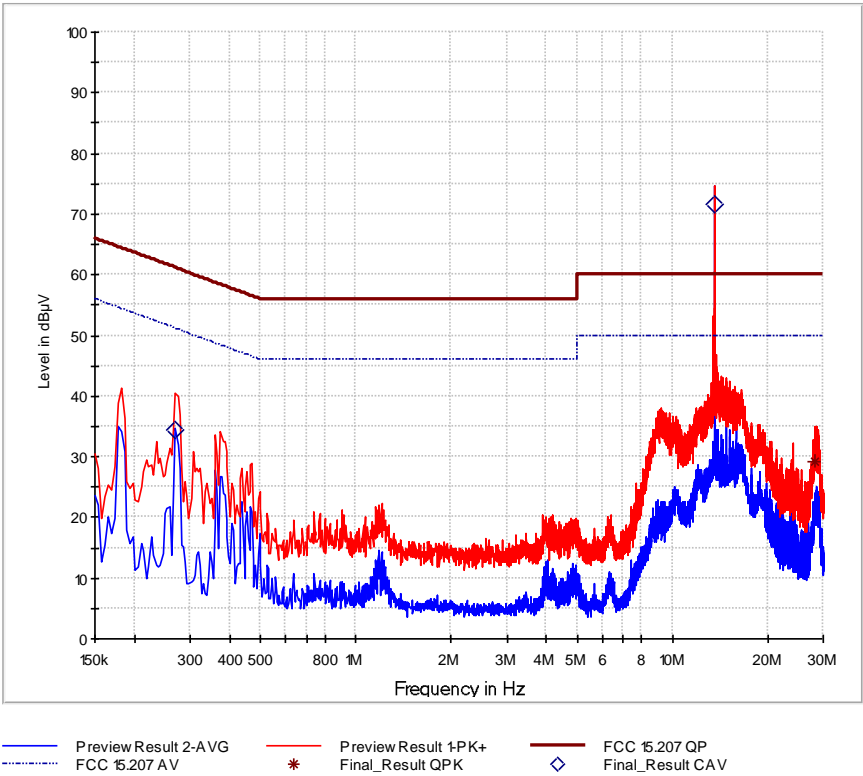


Final Results :

Frequency MHz	QuasiPeak dBµV	CAverage dBµV	Limit dBµV	Margin dB	Meas. Time ms	Bandwidth kHz	Line	PE	Corr. dB
0.182000	---	37.15	54.39	17.25	1000.0	9.000	L1	ON	10.0
0.274000	---	36.38	51.00	14.62	1000.0	9.000	L1	ON	10.0
0.370000	32.80	---	58.50	25.70	1000.0	9.000	L1	ON	10.0
0.374000	---	27.39	48.41	21.02	1000.0	9.000	L1	ON	10.0
13.562000	---	32.27	50.00	17.73	1000.0	9.000	L1	ON	10.2
13.562000	37.99	---	60.00	22.01	1000.0	9.000	L1	ON	10.2



Life L Emissions Results with the Antenna



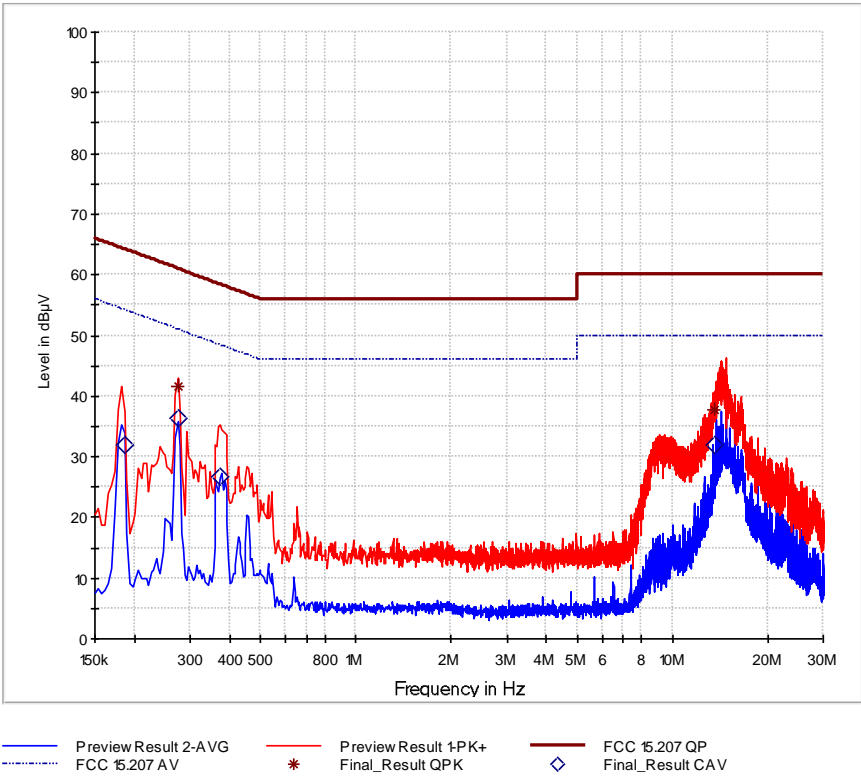
Final Results:

Frequency MHz	QuasiPeak dBµV	CAverage dBµV	Limit dBµV	Margin dB	Meas. Time ms	Bandwidth kHz	Line	PE	Corr. dB
0.270000	---	34.55	51.12	16.57	1000.0	9.000	L1	GND	10.0
13.562000	---	71.61	50.00	-21.61	1000.0	9.000	L1	GND	10.2
28.374000	29.17	---	60.00	30.83	1000.0	9.000	L1	GND	10.4



Product Service

Neutral N Emissions Results without the Antenna



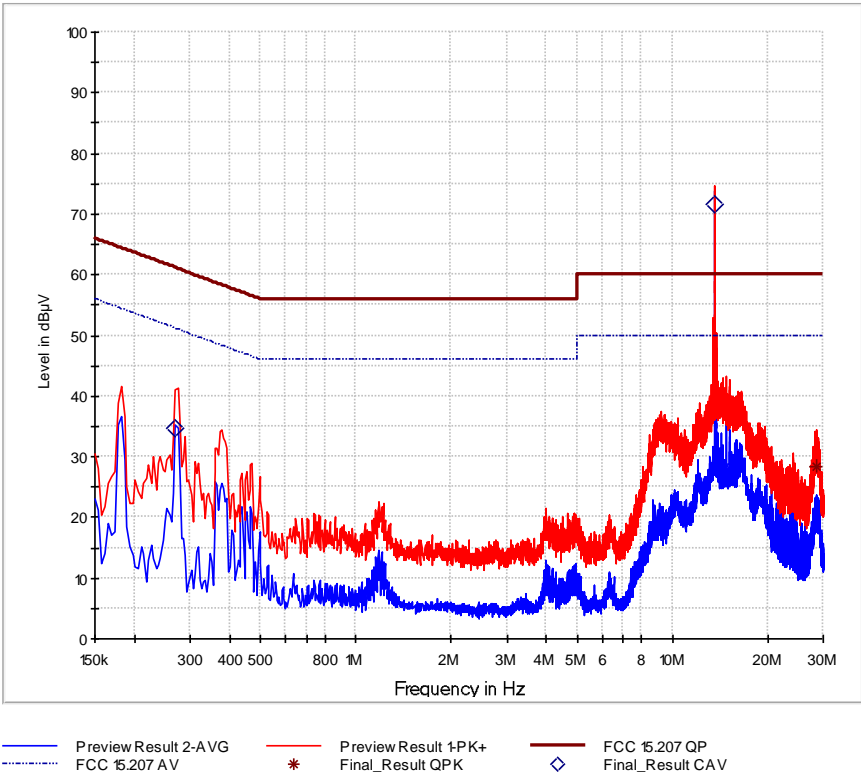
Final Results:

Frequency MHz	QuasiPeak dBµV	CAverage dBµV	Limit dBµV	Margin dB	Meas. Time ms	Bandwidth kHz	Line	PE	Corr. dB
0.186000	---	31.91	54.21	22.31	1000.0	9.000	N	ON	10.0
0.274000	---	36.30	51.00	14.70	1000.0	9.000	N	ON	10.0
0.274000	41.54	---	61.00	19.46	1000.0	9.000	N	ON	10.0
0.374000	---	26.68	48.41	21.74	1000.0	9.000	N	ON	10.0
13.562000	---	31.89	50.00	18.11	1000.0	9.000	N	ON	10.2
13.562000	37.64	---	60.00	22.36	1000.0	9.000	N	ON	10.2



Product Service

Neutral N Emissions Results with the Antenna



Final Results:

Frequency MHz	QuasiPeak dBµV	CAverage dBµV	Limit dBµV	Margin dB	Meas. Time ms	Bandwidth kHz	Line	PE	Corr. dB
0.270000	---	34.68	51.12	16.44	1000.0	9.000	N	GND	10.0
13.562000	---	71.64	50.00	-21.64	1000.0	9.000	N	GND	10.2
28.474000	28.26	---	60.00	31.74	1000.0	9.000	N	GND	10.4



FCC 47 CFR Part 15. Limit Clause 15.207 and Industry Canada RSS-GEN. Limit Clause 8.8

Frequency of Emission (MHz)	Conducted Limit (dBμV)	
	Quasi-Peak	Average
0.15 to 0.5	66 to 56*	56 to 46*
0.5 to 5	56	46
5 to 30	60	50

Table 23

*Decreases with the logarithm of the frequency.

3.4.6 Test Location and Test Equipment Used

This test was carried out in Shielded room - cabin no. 4.

Instrument	Manufacturer	Type No	TE No	Calibration Period (months)	Calibration Due
EMI test receiver	Rohde & Schwarz	ESCI3	19730	12	2020-11-30
V-network	Rohde & Schwarz	ENV216	39908	12	2020-02-02
Test Software	Rohde & Schwarz	EMC32 – v9.26.01	20090	NA	NA

Table 24

TU - Traceability Unscheduled

O/P Mon – Output Monitored using calibrated equipment

N/A - Not Applicable



3.5 Exposure of Humans to RF Fields

3.5.1 Specification Reference

Industry Canada RSS-102

3.5.2 Guide

Industry Canada RSS-102 Issue 5

3.5.3 Equipment Under Test and Modification State

6617620 D3692. S/N: 600108 - Modification State -

3.5.4 Date of Test

2019-09-27

3.5.5 Test Results

$$EIRP = \frac{(FS \cdot D)^2}{30}$$

In accordance with Industry Canada RSS-102. Issue 5. chapter 2.5:

Maximum Radiated Fields Strength: (see chapter 3.2.6 of this test report)	48.74 dBµV/m + 48.50 dBµV/m = 54.64 dBµV/m (at 10 m distance and 13.56 MHz)
Calculated Equivalent Radiated Power:	971 nW (e.i.r.p.)
Minimum separation distance:	≤ 5 mm
SAR Evaluation Exemption Limit:	71 mW



3.5.6 Test Location and Test Equipment Used

This test was carried out in a non shielded room.

Instrument	Manufacturer	Type No	TE No	Calibration Period (months)	Calibration Due
Electromagnetic radiation meter	Narda Safety	EMR-200	19590	36	2019-10-31
Electric field probe	Narda Safety	Type 8.3	19591	36	2019-10-31
Magnetic field probe	Narda Safety	Type 12.1	19592	36	2019-10-31

Table 25

4 Measurement Uncertainty

For a 95% confidence level, the measurement uncertainties for defined systems are:

Radio Testing			
Test Name	kp	Expanded Uncertainty	Note
Occupied Bandwidth	2.0	$\pm 1.14 \%$	2
RF-Frequency error	1.96	$\pm 1 \cdot 10^{-7}$	7
RF-Power, conducted carrier	2	$\pm 0.079 \text{ dB}$	2
RF-Power uncertainty for given BER	1.96	$+0.94 \text{ dB} / -1.05$	7
RF power, conducted, spurious emissions	1.96	$+1.4 \text{ dB} / -1.6 \text{ dB}$	7
RF power, radiated			
25 MHz – 4 GHz	1.96	$+3.6 \text{ dB} / -5.2 \text{ dB}$	8
1 GHz – 18 GHz	1.96	$+3.8 \text{ dB} / -5.6 \text{ dB}$	8
18 GHz – 26.5 GHz	1.96	$+3.4 \text{ dB} / -4.5 \text{ dB}$	8
40 GHz – 170 GHz	1.96	$+4.2 \text{ dB} / -7.1 \text{ dB}$	8
Spectral Power Density, conducted	2.0	$\pm 0.53 \text{ dB}$	2
Maximum frequency deviation			
300 Hz – 6 kHz	2	$\pm 2.89 \%$	2
6 kHz – 25 kHz	2	$\pm 0.2 \text{ dB}$	2
Maximum frequency deviation for FM	2	$\pm 2.89 \%$	2
Adjacent channel power 25 MHz – 1 GHz	2	$\pm 2.31 \%$	2
Temperature	2	$\pm 0.39 \text{ K}$	4
(Relative) Humidity	2	$\pm 2.28 \%$	2
DC- and low frequency AC voltage			
DC voltage	2	$\pm 0.01 \%$	2
AC voltage up to 1 kHz	2	$\pm 1.2 \%$	2
Time	2	$\pm 0.6 \%$	2

Table 26



Radio Interference Emission Testing			
Test Name	kp	Expanded Uncertainty	Note
Conducted Voltage Emission			
9 kHz to 150 kHz (50Ω/50μH AMN)	2	± 3.8 dB	1
150 kHz to 30 MHz (50Ω/50μH AMN)	2	± 3.4 dB	1
100 kHz to 200 MHz (50Ω/5μH AMN)	2	± 3.6 dB	1
Discontinuous Conducted Emission			
9 kHz to 150 kHz (50Ω/50μH AMN)	2	± 3.8 dB	1
150 kHz to 30 MHz (50Ω/50μH AMN)	2	± 3.4 dB	1
Conducted Current Emission			
9 kHz to 200 MHz	2	± 3.5 dB	1
Magnetic Fieldstrength			
9 kHz to 30 MHz (with loop antenna)	2	± 3.9 dB	1
9 kHz to 30 MHz (large-loop antenna 2 m)	2	± 3.5 dB	1
Radiated Emission			
Test distance 1 m (ALSE)			
9 kHz to 150 kHz	2	± 4.6 dB	1
150 kHz to 30 MHz	2	± 4.1 dB	1
30 MHz to 200 MHz	2	± 5.2 dB	1
200 MHz to 2 GHz	2	± 4.4 dB	1
2 GHz to 3 GHz	2	± 4.6 dB	1
Test distance 3 m			
30 MHz to 300 MHz	2	± 4.9 dB	1
300 MHz to 1 GHz	2	± 5.0 dB	1
1 GHz to 6 GHz	2	± 4.6 dB	1
Test distance 10 m			
30 MHz to 300 MHz	2	± 4.9 dB	1
300 MHz to 1 GHz	2	± 4.9 dB	1
Radio Interference Power			
30 MHz to 300 MHz	2	± 3.5 dB	1
Harmonic Current Emissions			4
Voltage Changes. Voltage Fluctuations and Flicker			4

Table 27



Immunity Testing			
Test Name	kp	Expanded Uncertainty	Note
Electrostatic Discharges			4
Radiated RF-Field			
Pre-calibrated field level	2	+32.2 / -24.3 %	5
Dynamic feedback field level	2.05	+21.2 / -17.5 %	3
Electrical Fast Transients (EFT) / Bursts			4
Surges			4
Conducted Disturbances. induced by RF-Fields			
via CDN	2	+15.1 / -13.1 %	6
via EM clamp	2	+42.6 / -29.9 %	6
via current clamp	2	+43.9 / -30.5 %	6
Power Frequency Magnetic Field	2	+20.7 / -17.1 %	2
Pulse Magnetic Field			4
Voltage Dips. Short Interruptions and Voltage Variations			4
Oscillatory Waves			4
Conducted Low Frequency Disturbances			
Voltage setting	2	± 0.9 %	2
Frequency setting	2	± 0.1 %	2
Electrical Transient Transmission in Road Vehicles			4

Table 28

Note 1:

The expanded uncertainty reported according to CISPR 16-4-2:2003-11 is based on a standard uncertainty multiplied by a coverage factor of $k_p = 2$. providing a level of confidence of $p = 95.45\%$

Note 2:

The expanded uncertainty reported according to UKAS Lab 34 (Edition 1. 2002-08) is based on a standard uncertainty multiplied by a coverage factor of $k_p = 2$. providing a level of confidence of $p = 95.45\%$

Note 3:

The expanded uncertainty reported according to UKAS Lab 34 (Edition 1. 2002-08) is based on a standard uncertainty multiplied by a coverage factor of $k_p = 2.05$. providing a level of confidence of $p = 95.45\%$

Note 4:

It has been demonstrated that the used test equipment meets the specified requirements in the standard with at least a 95%confidence.

Note 5:

The expanded uncertainty reported according to IEC 61000-4-3 is based on a standard uncertainty multiplied by a coverage factor of $k_p = 2$. providing a level of confidence of $p = 95.45\%$

Note 6:

The expanded uncertainty reported according to IEC 61000-4-6 is based on a standard uncertainty multiplied by a coverage factor of $k_p = 2$. providing a level of confidence of $p = 95.45\%$

Note 7:

The expanded uncertainty reported according ETSI TR 100 028 V1.4.1 (all parts) to is based on a standard uncertainty multiplied by a coverage factor of $k_p = 1.96$. providing a level of confidence of $p = 95.45\%$

Note 8:

The expanded uncertainty reported according to ETSI TR 102 273 V1.2.1 (all parts) is based on a standard uncertainty multiplied by a coverage factor of $k_p = 1.96$. providing a level of confidence of $p = 95.45\%$