



FCC STATEMENT :

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:

- (1) This device may not cause harmful interference, and
- (2) This device must accept any interference received, including interference that may cause undesired operation.

Warning: Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

NOTE: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

Reorient or relocate the receiving antenna.

Increase the separation between the equipment and receiver.

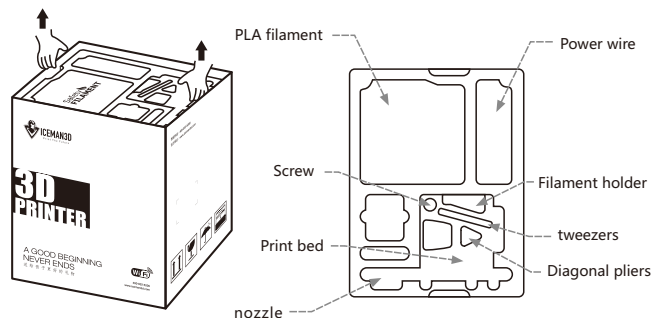
Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.

Consult the dealer or an experienced radio/TV technician for help.

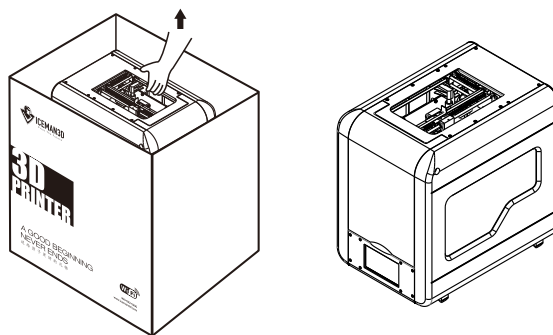
FCC Radiation Exposure Statement:

This equipment complies with FCC radiation exposure limits set forth for an uncontrolled environment. This equipment should be installed and operated with minimum distance 20cm between the radiator & your body.

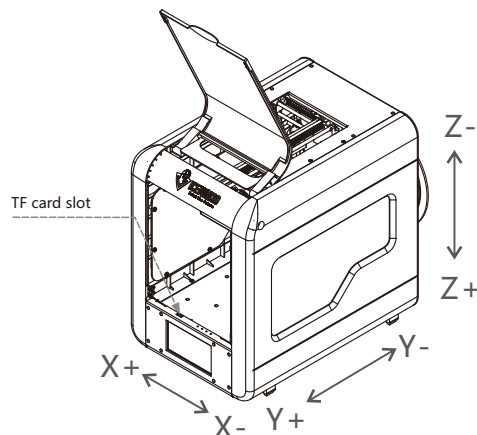
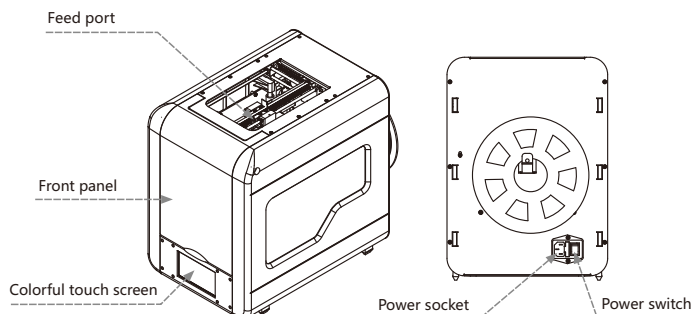
1 Open box and get out spare and tool packing



2 Take out printer



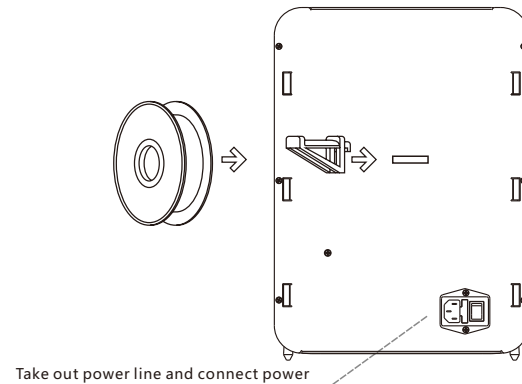
3 Know about ICEMAN3D Printer



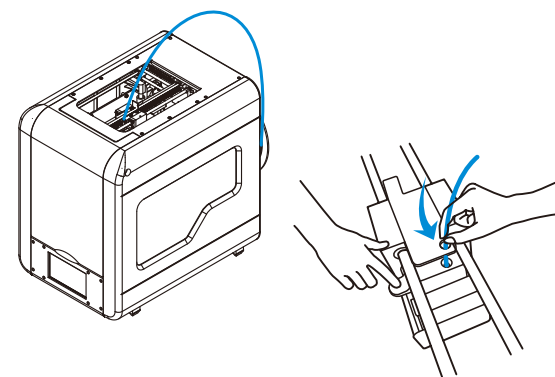
First time print

ICEMAN3D printer was done adjusted before left factory, and it has built-in multiple models ready for print. Users could fast test printer after open printers.

1 Plug in and fit on filament holder, then put on filament



2 Put filament into the feed port

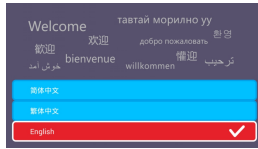


Depress the handle, then insert filament into the feed port.

3 Turn on the printer, ready for print



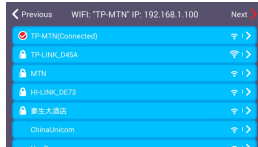
① Startup interface



② Select different languages



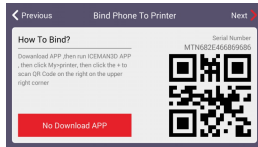
③ Choose to connect WIFI



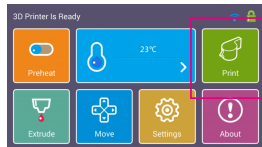
④ Type in password to complete connection, click on next step



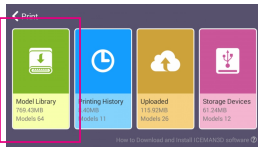
⑤ Scan QR code to download APP.



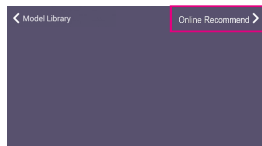
⑥ Scan QR code to binding printer through APP



⑦ In the Home Screen to click "print"



⑧ Choose "Model library"



⑨ Choose "Online recommend"



⑩ Choose one model to print



⑪ Click "print"



⑫ After reached target temperature printer starts to print.

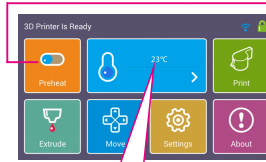
ICEMAN3D printer could print through following different ways.

- App Print: By smart Phones or pads binding printers via WIFI you can print directly
- Wechat print: By following our Public Wechat (come3d_printer), visit related page to print
- Browser print: Visit "dayin.la" to choose model to print
- Print from computer: Connected 3D printer to computer via WIFI.
- TF card: Save files inside TF card or local storage to have an offline print.

Print interface brief introduction

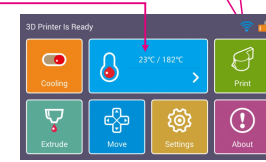
Click "preheat" printer will start warming automatically. It helps to save setup time. After "Preheat" became "cooling", click "cooling" to stop warming.

- No WIFI connection
- WIFI connected
- Unbinding with Mobile phones
- Binding with mobile phones



Showing nozzle currently temperature means there are something wrong with temperature

- Current temperature
- Print speed ratio
- Set-speed
- Z axis current layer
- aggregate layer
- Ground floor fan speed
- print fan speed

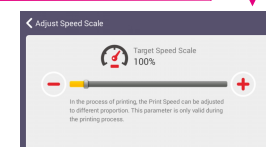
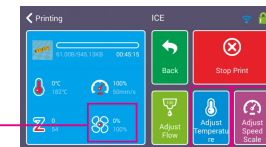
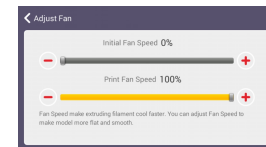


61K/945.13KB Printed data/ aggregate data

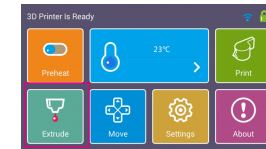


During printing you can adjust the nozzle temperature, print speed, and cancel work

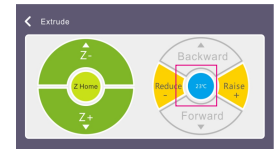
Note: when you cancel work, printers will finish the loaded data first, and then stop print.



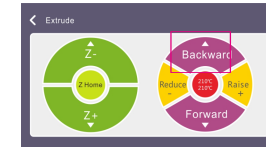
How to change filament?



① Choose "Extrude"



② Click blue area, nozzle start warming

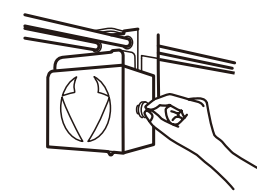


③ After reached target temperature, click "backward"

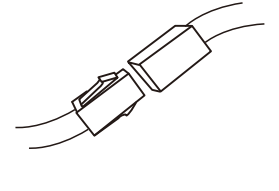


④ Depress handle, give a press for the filament first, and then pull out immediately

How to change nozzle?



① Unscrew the screws in the two sides to demount the nozzle.

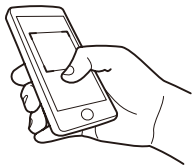


② To separate the wire connector

As we regularly update the software and firmware, this version Manual guide of operating just for the current printer. For the inconvenient please excuse us.



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