



**Model: G31 HIGH
Internal Photos
23 October 2017
Revision 0**

**Harman International Industries, Inc.
30001 Cabot Drive
Novi, MI 48377
U.S.A.**

Table of Contents

Revision History	3
Faceplate – Side 1	4
Faceplate – Side 2	5
Faceplate Knobs & Mat – Side 1	6
Faceplate Knobs & Mat – Side 2	7
Rear Faceplate Cover – Side 1	8
Rear Faceplate Cover – Side 2	9
Inner Faceplate Bracket – Side 1	10
Inner Faceplate Bracket – Side 2	11
Display Module – Side 1	12
Display Module – Side 2	13
Display PCB – Side 1	14
Display PCB – Side 2a	15
Display PCB – Side 2b	16
Display PCB – Side 2c	17
Bluetooth/WiFi Module – Side 1	18
Bluetooth/WiFi Module – Side 2	19
Top Casting – Side 1	20
Top Casting – Side 2	21
Bottom Casting – Side 1	22
Bottom Casting – Side 2	23
Main Casting – Side 1	24
Main Casting – Side 2	25
CD/DVD Module – Side 1	26
CD/DVD Module – Side 2	27
Main PCB – Side 1	28
Main PCB – Side 2a	29
Main PCB – Side 2b	30
Main PCB – Side 2c	31
Main PCB – Connectors	32
Side PCB – Side 1	33
Side PCB – Side 2	34
Side PCB – Connectors	35

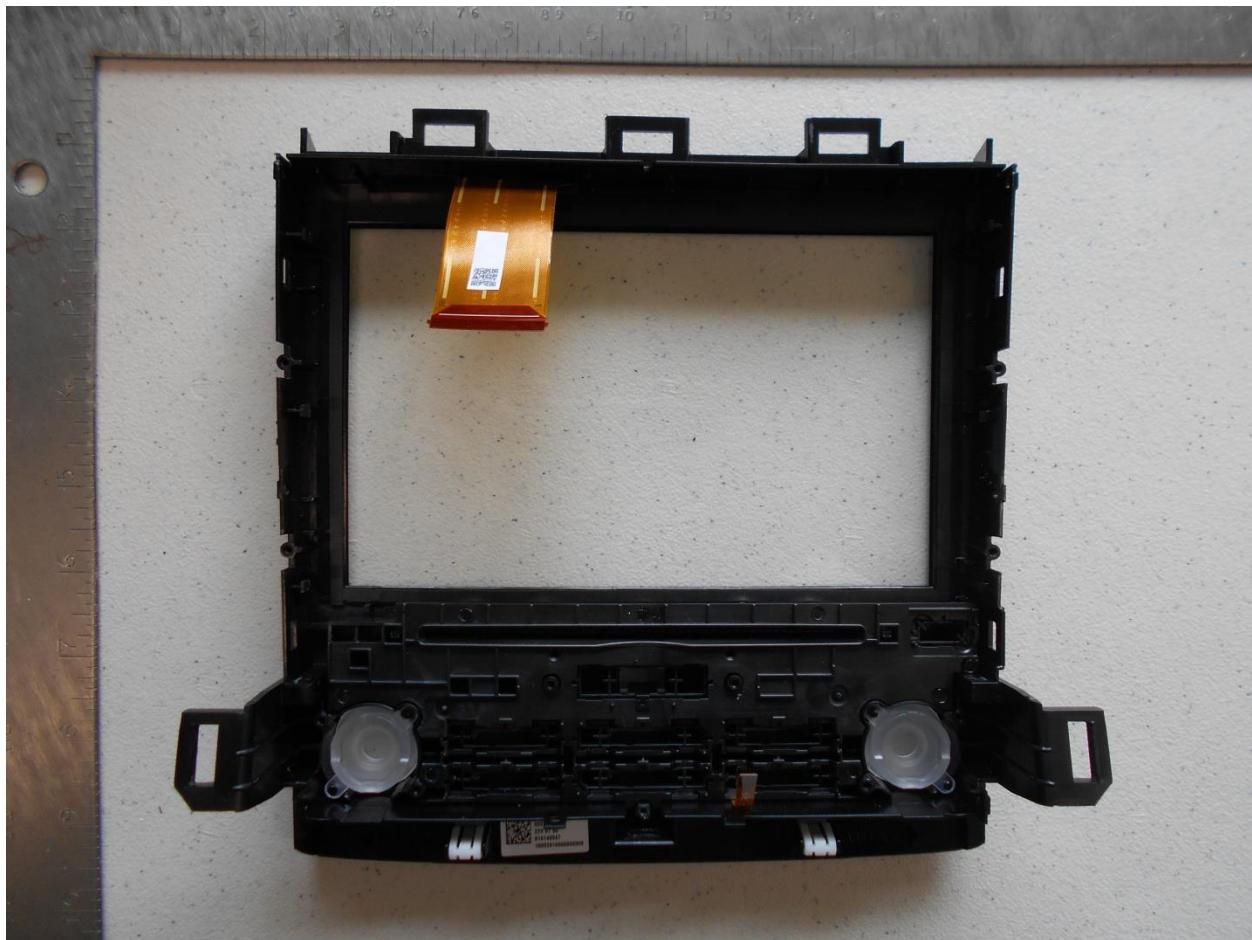
Revision History

Revision	Date	Description
0	23 OCT 2017	Initial release.

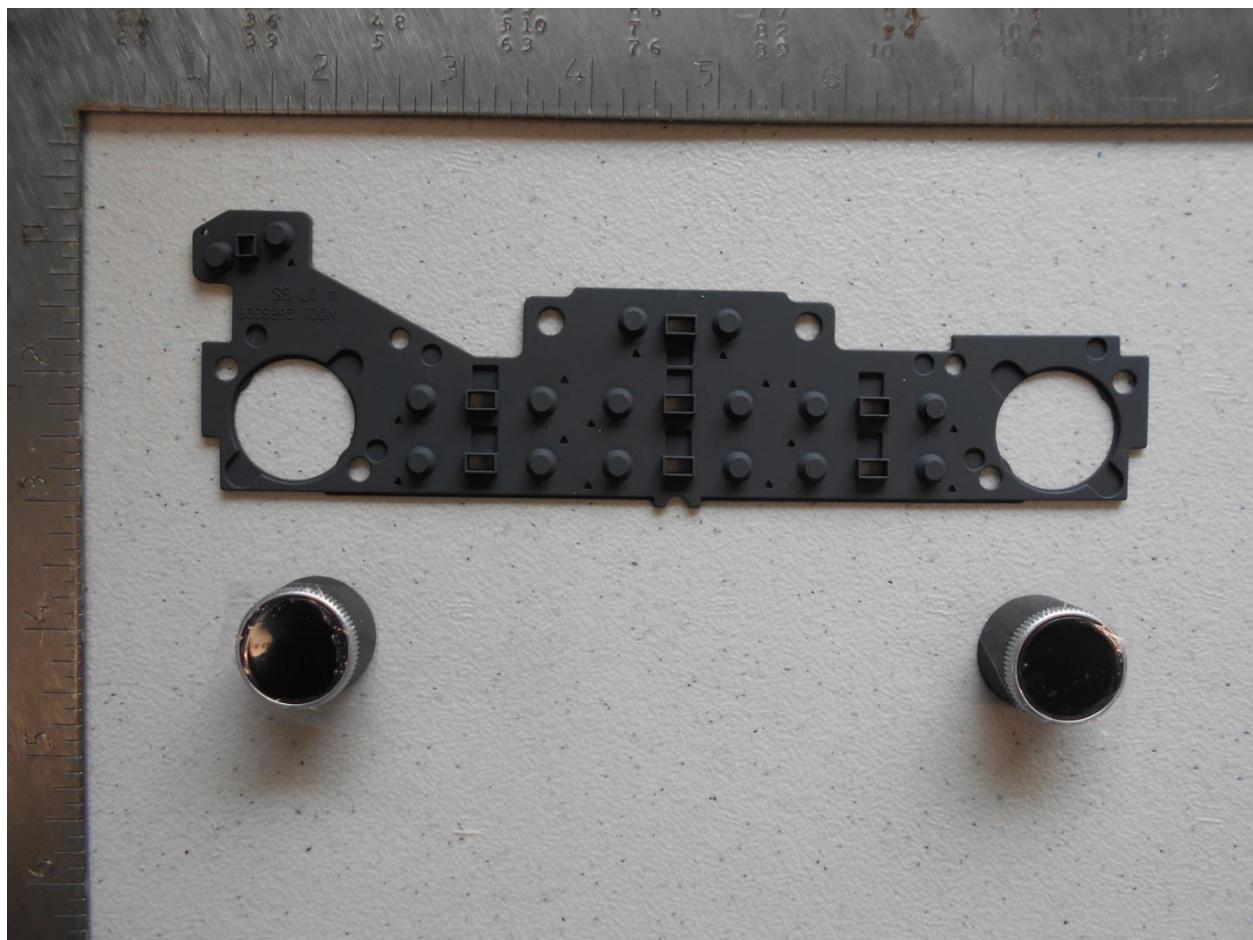
Faceplate – Side 1



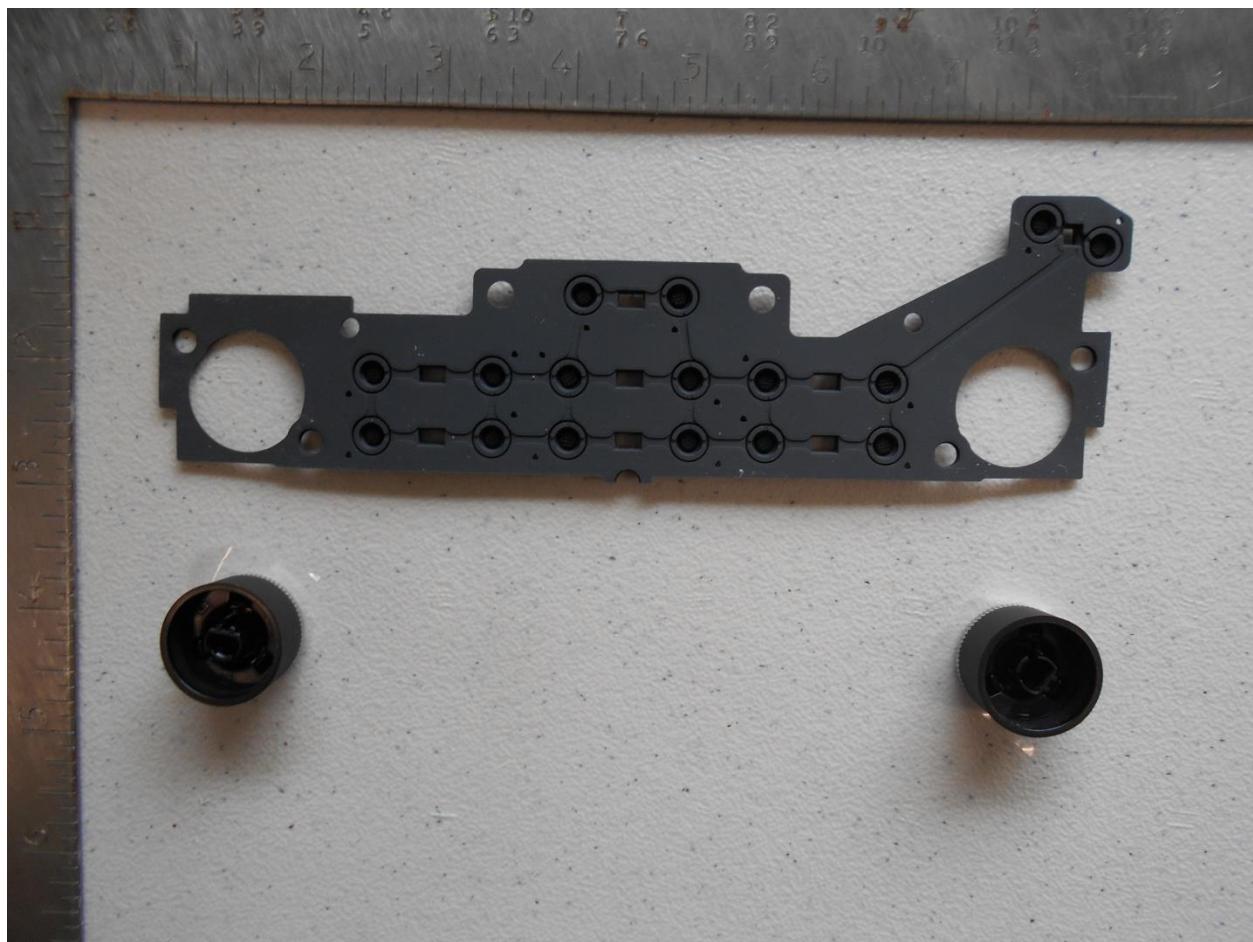
Faceplate – Side 2



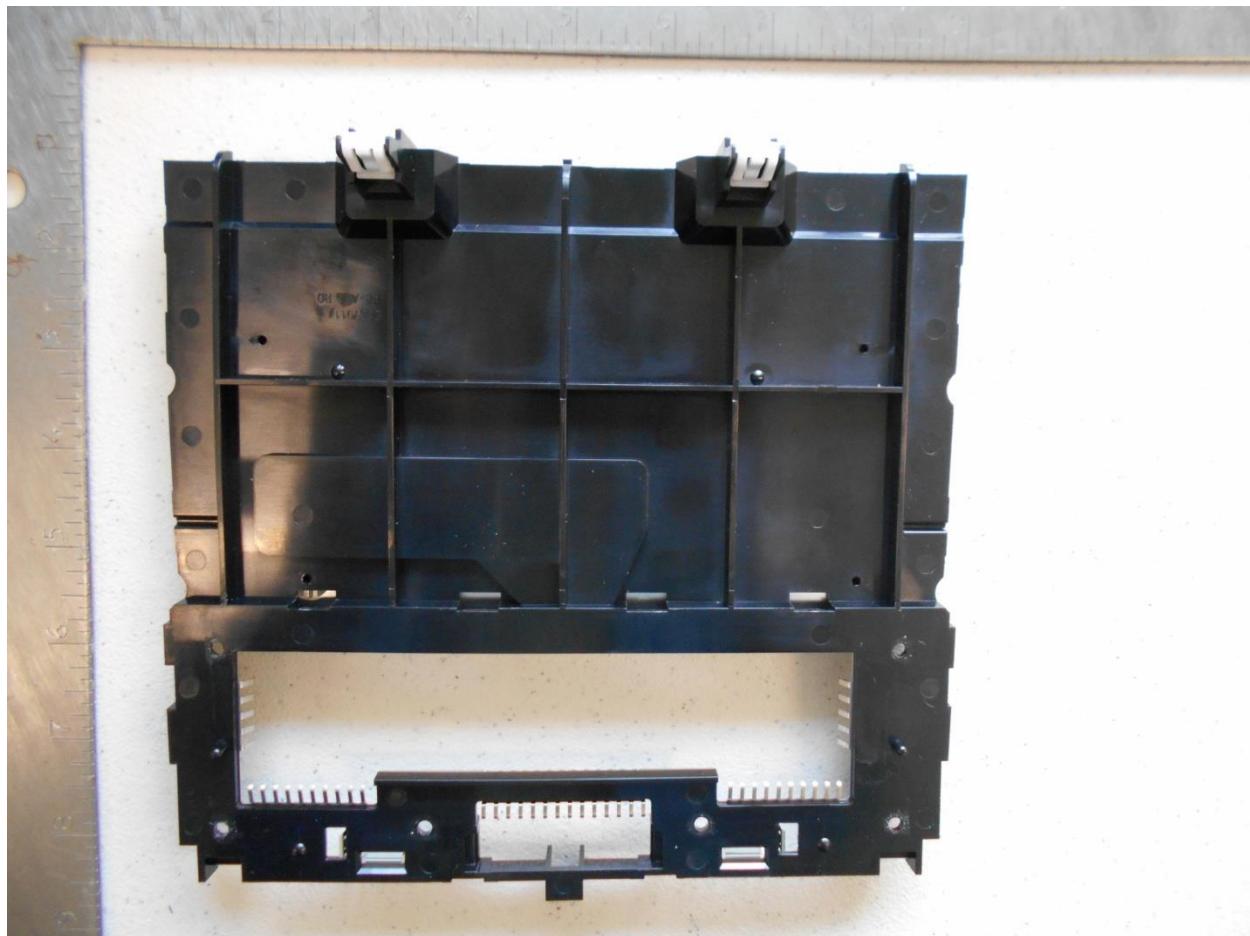
Faceplate Knobs & Mat – Side 1



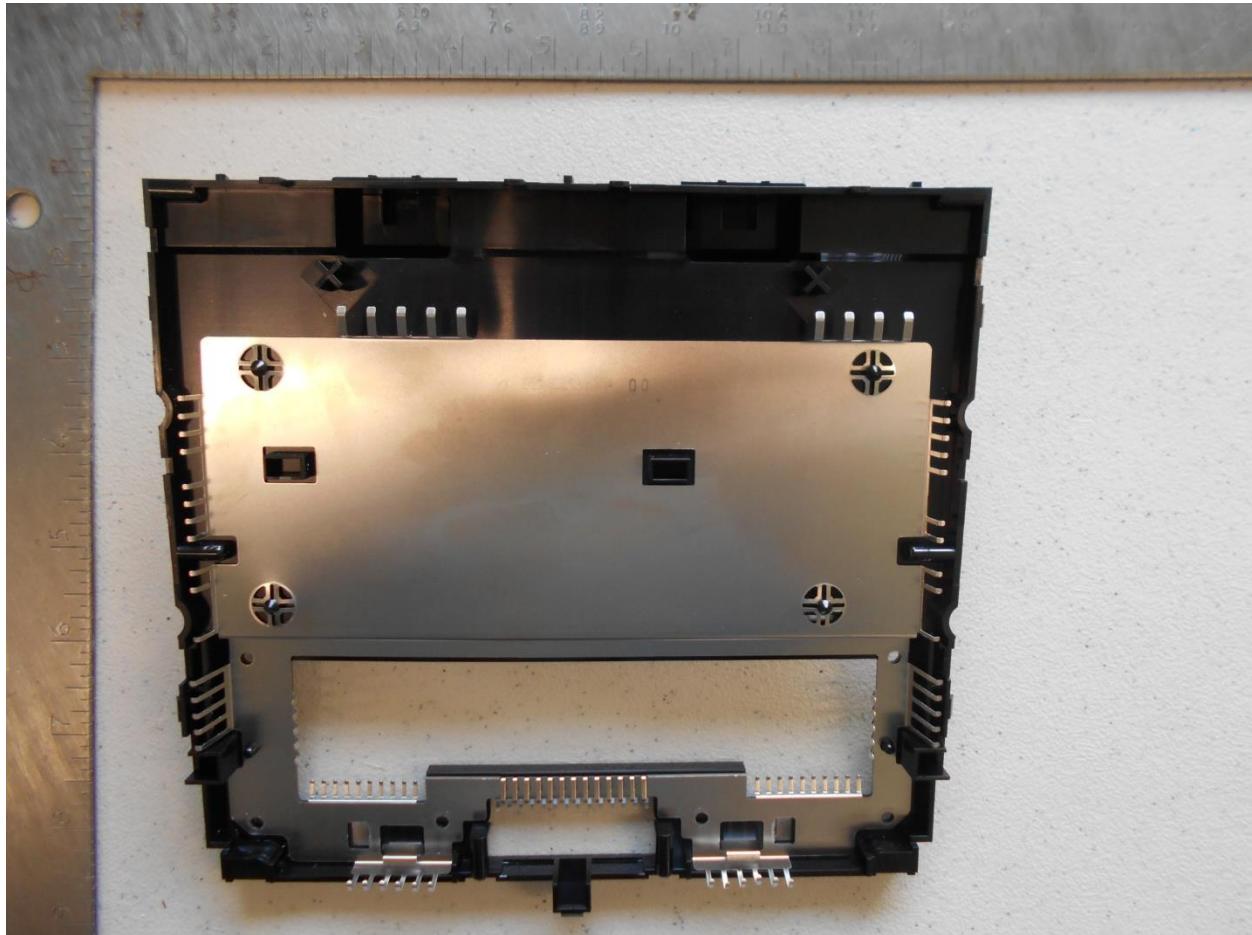
Faceplate Knobs & Mat – Side 2



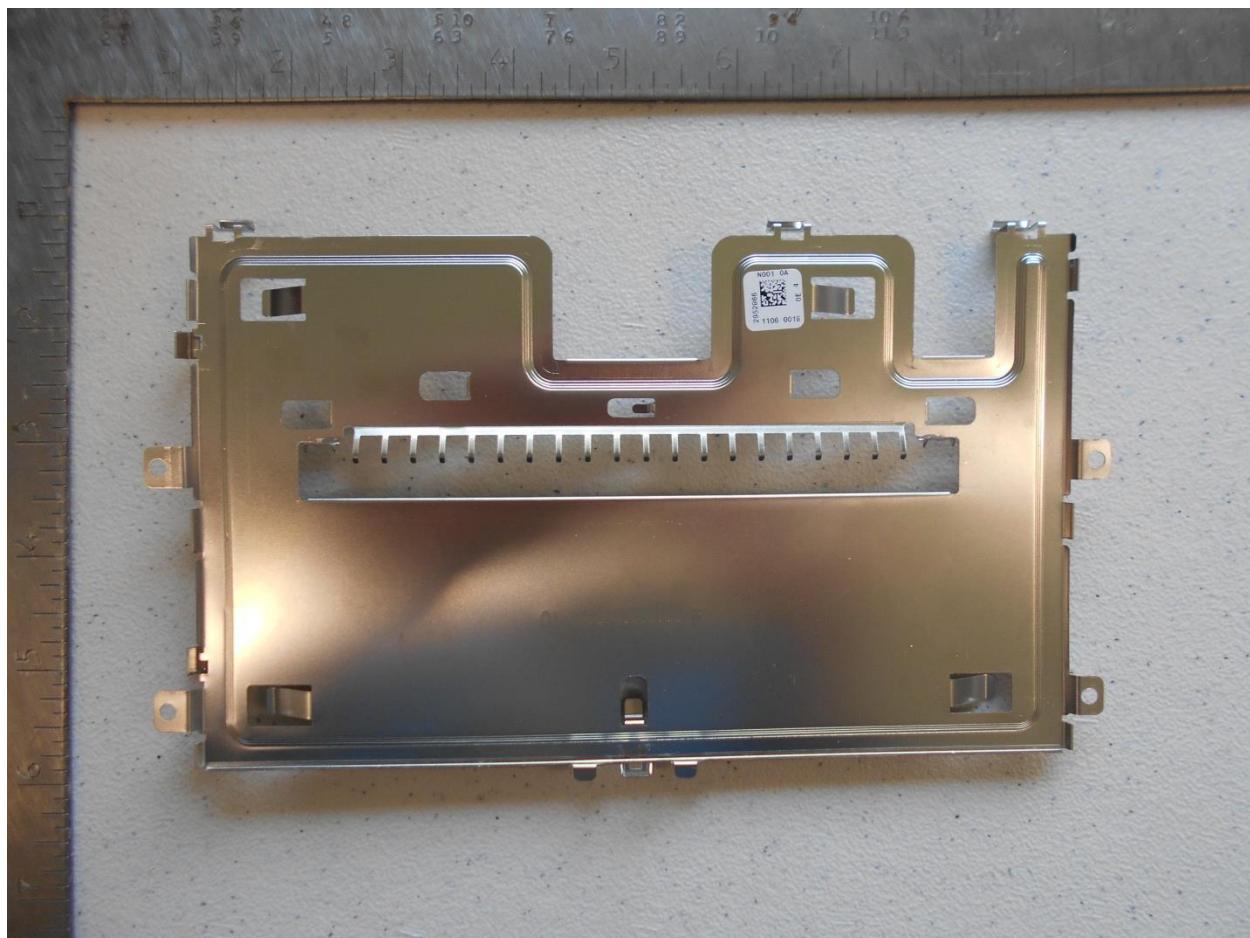
Rear Faceplate Cover – Side 1



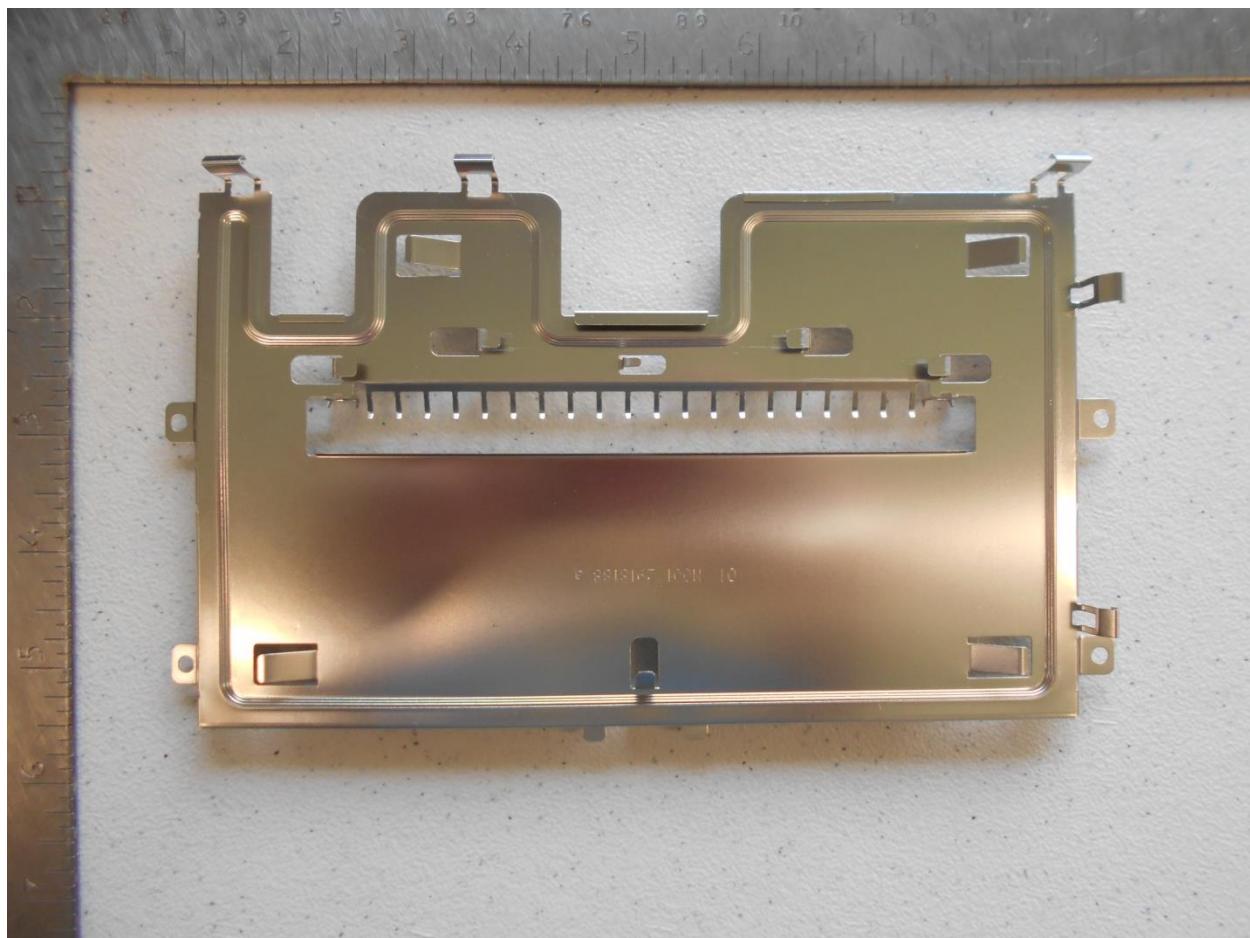
Rear Faceplate Cover – Side 2



Inner Faceplate Bracket – Side 1



Inner Faceplate Bracket – Side 2



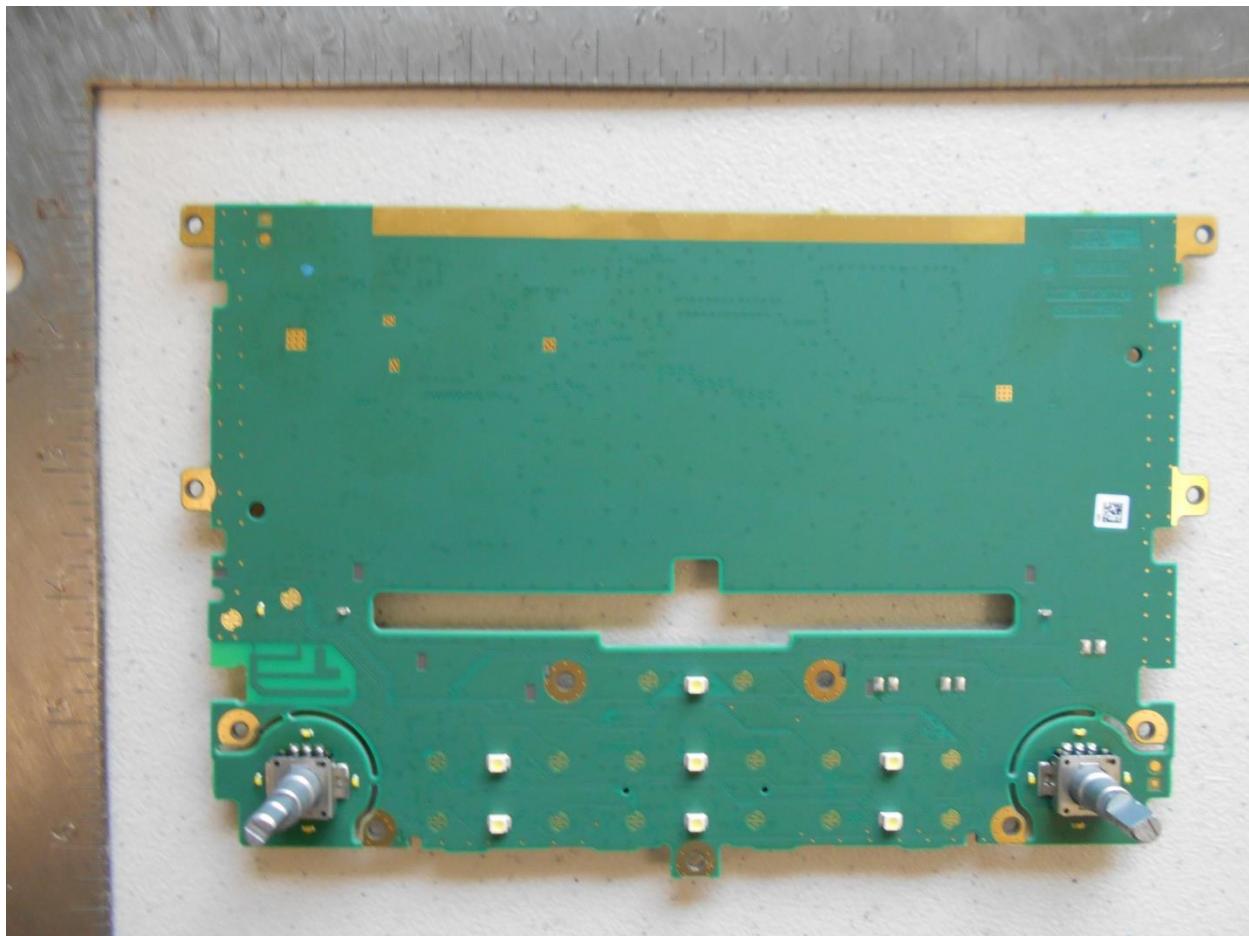
Display Module – Side 1



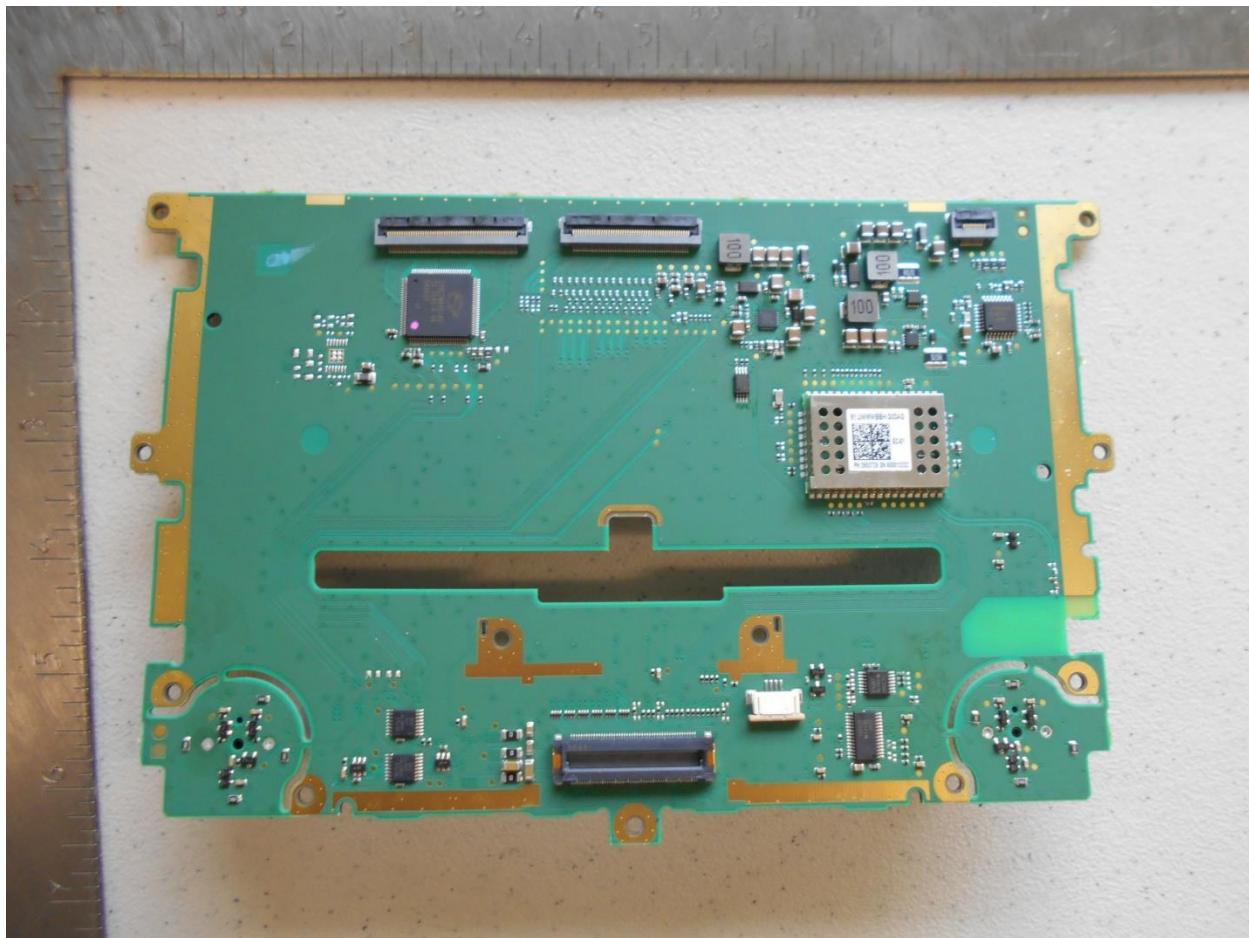
Display Module – Side 2



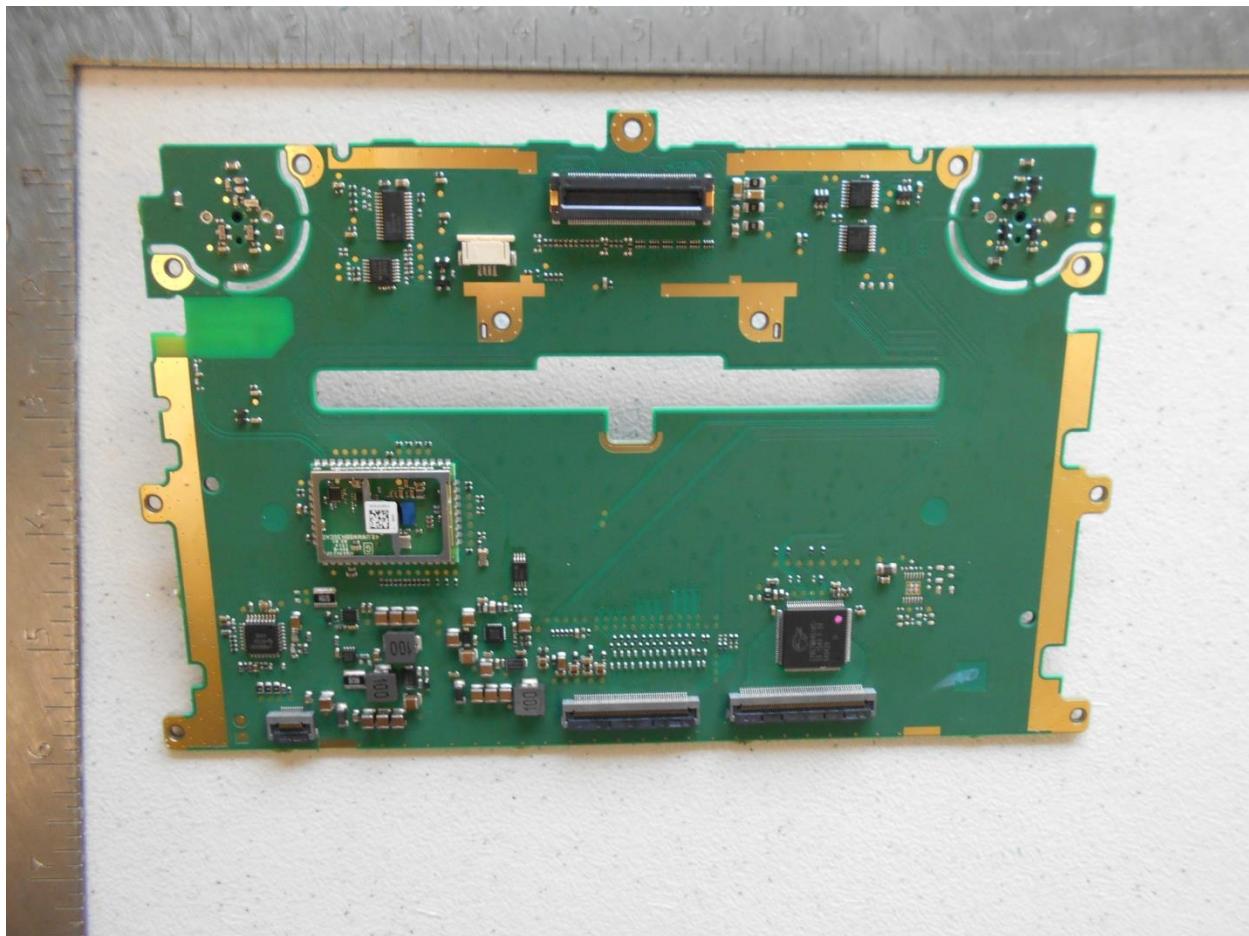
Display PCB – Side 1



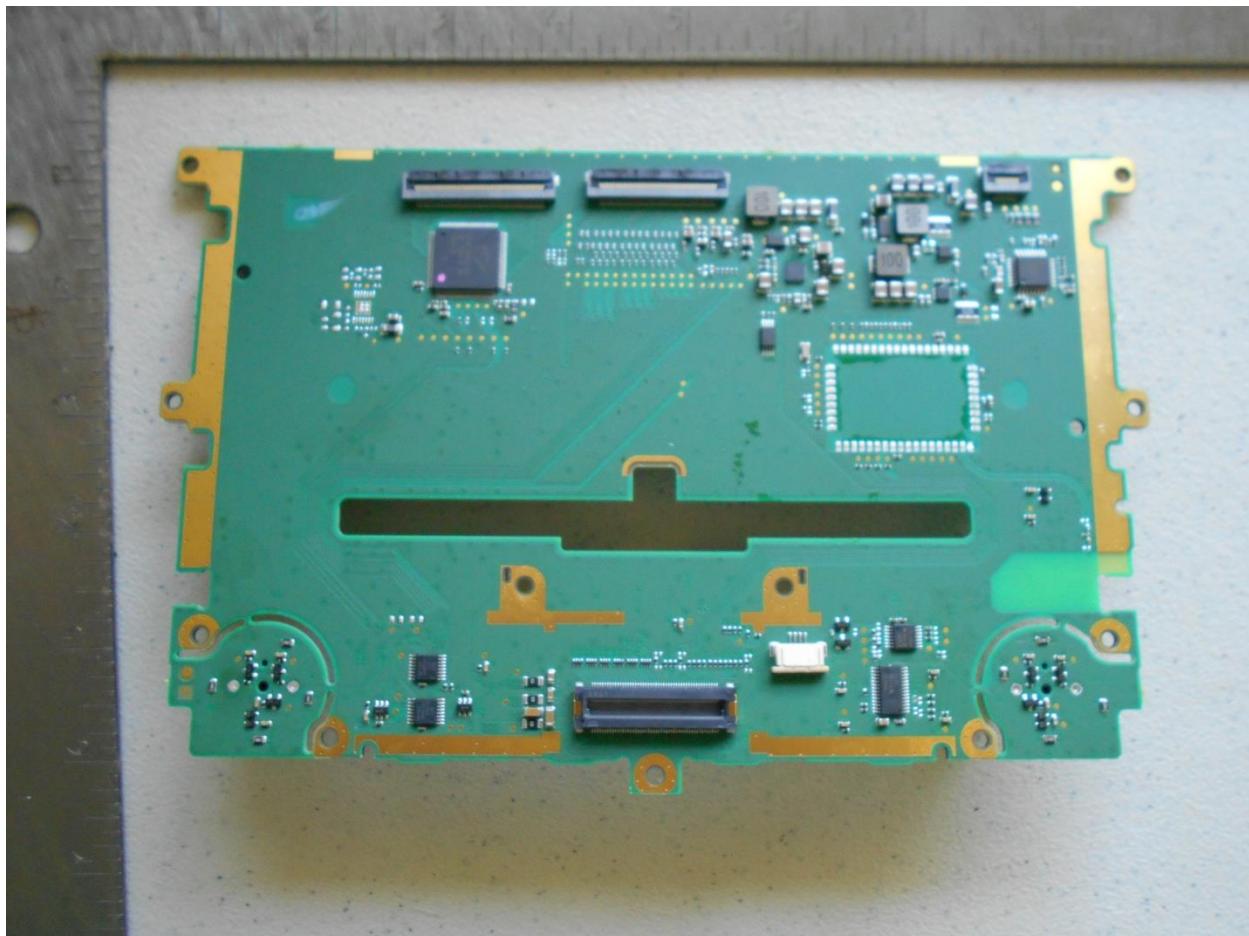
Display PCB – Side 2a



Display PCB – Side 2b



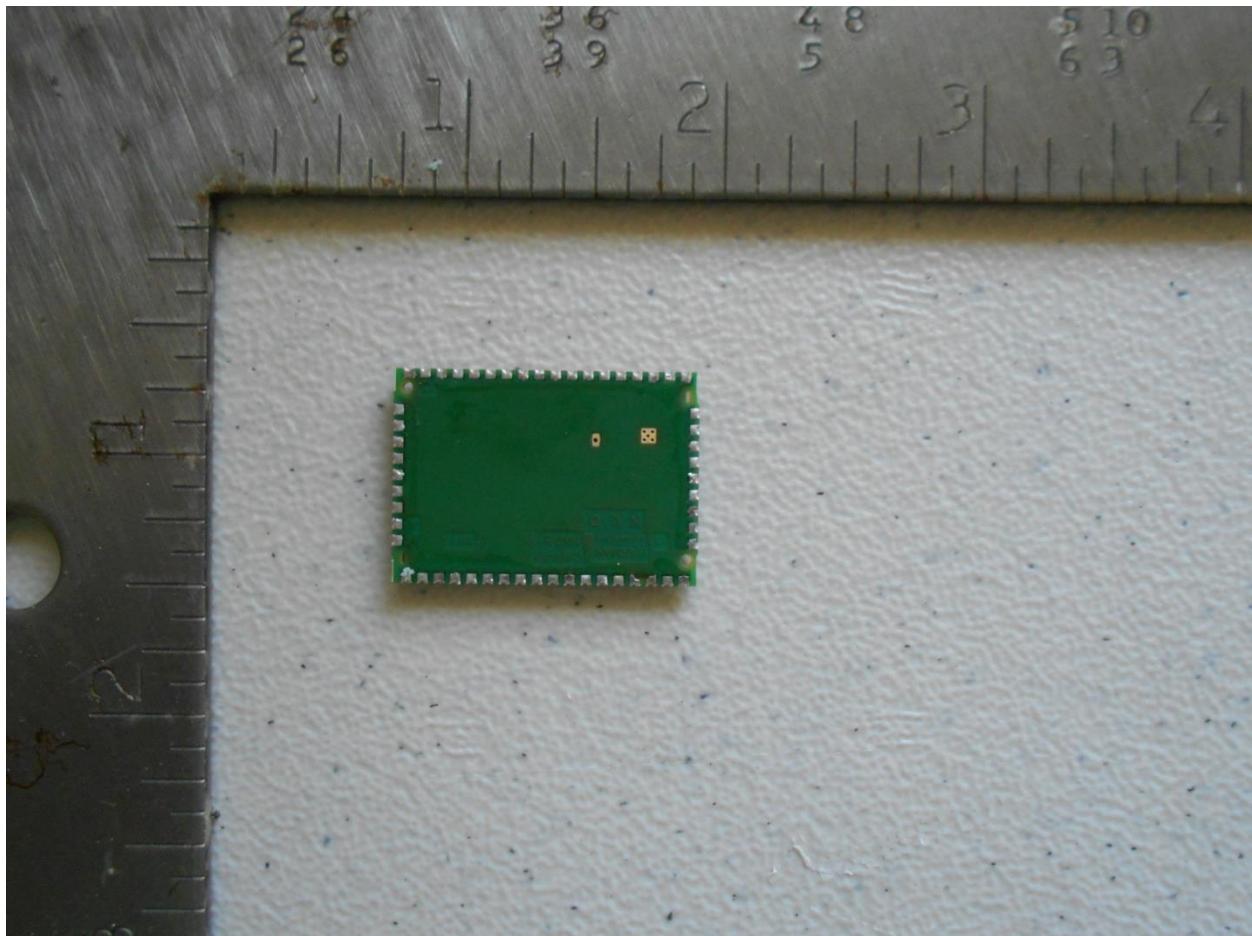
Display PCB – Side 2c



Bluetooth/WiFi Module – Side 1



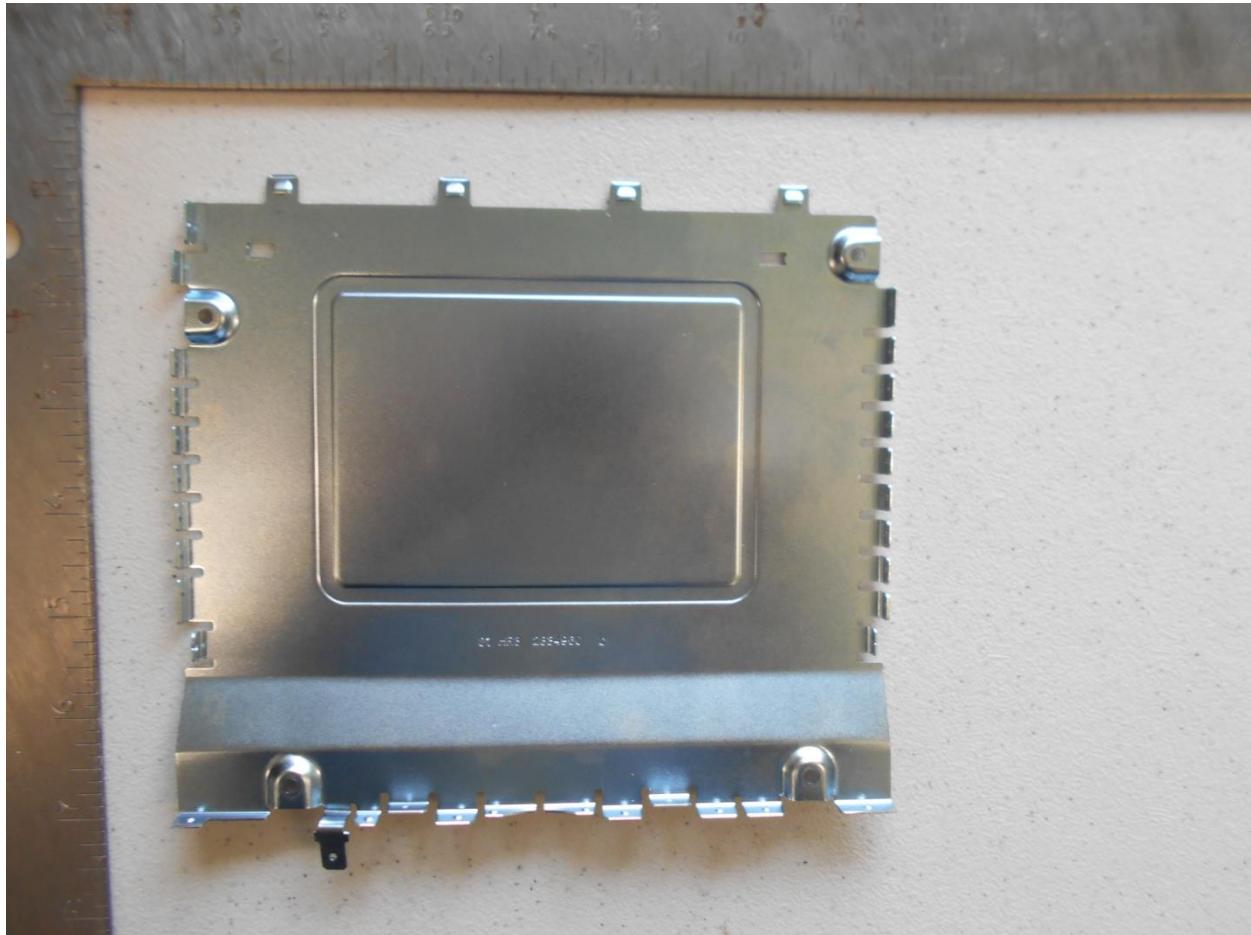
Bluetooth/WiFi Module – Side 2



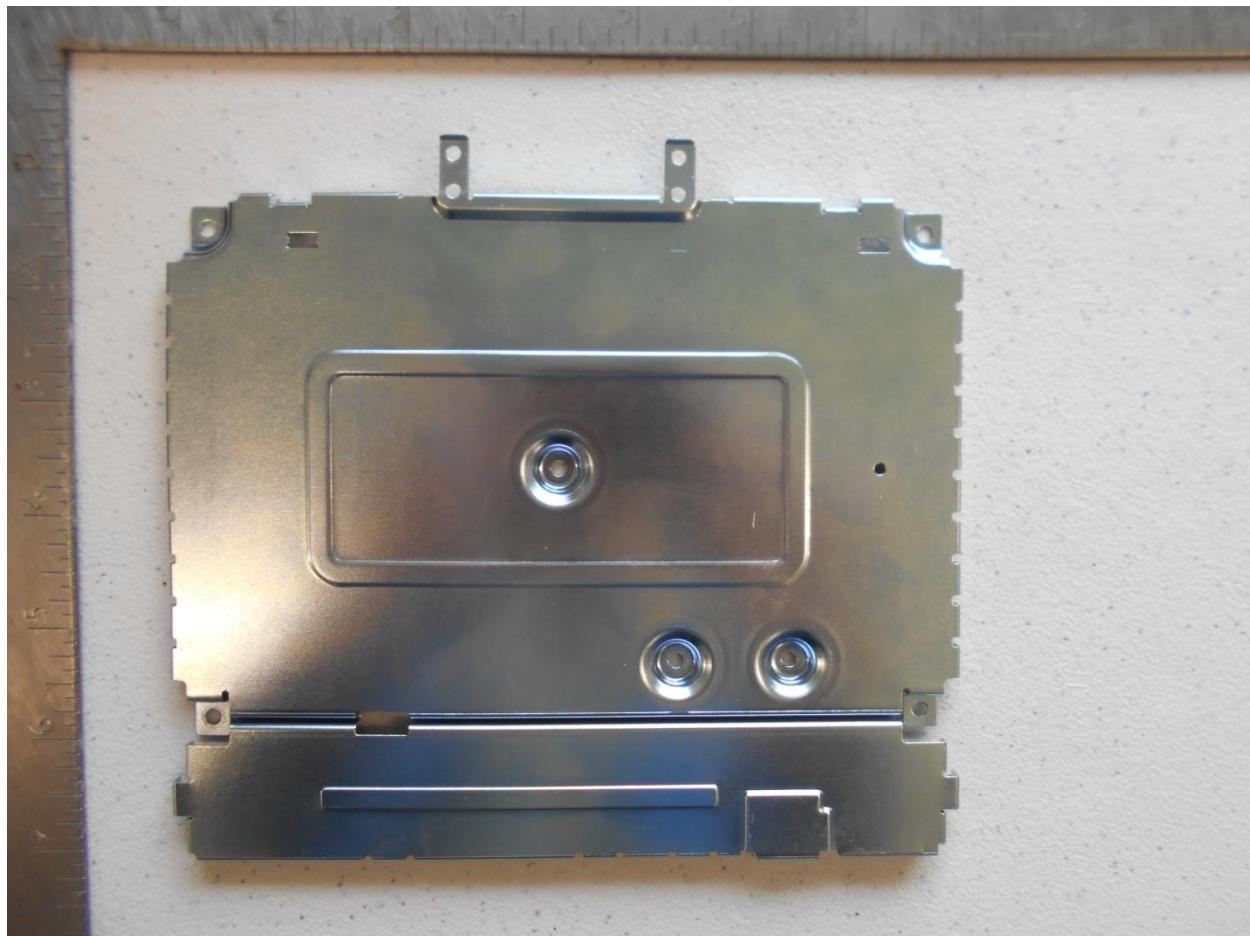
Top Casting – Side 1



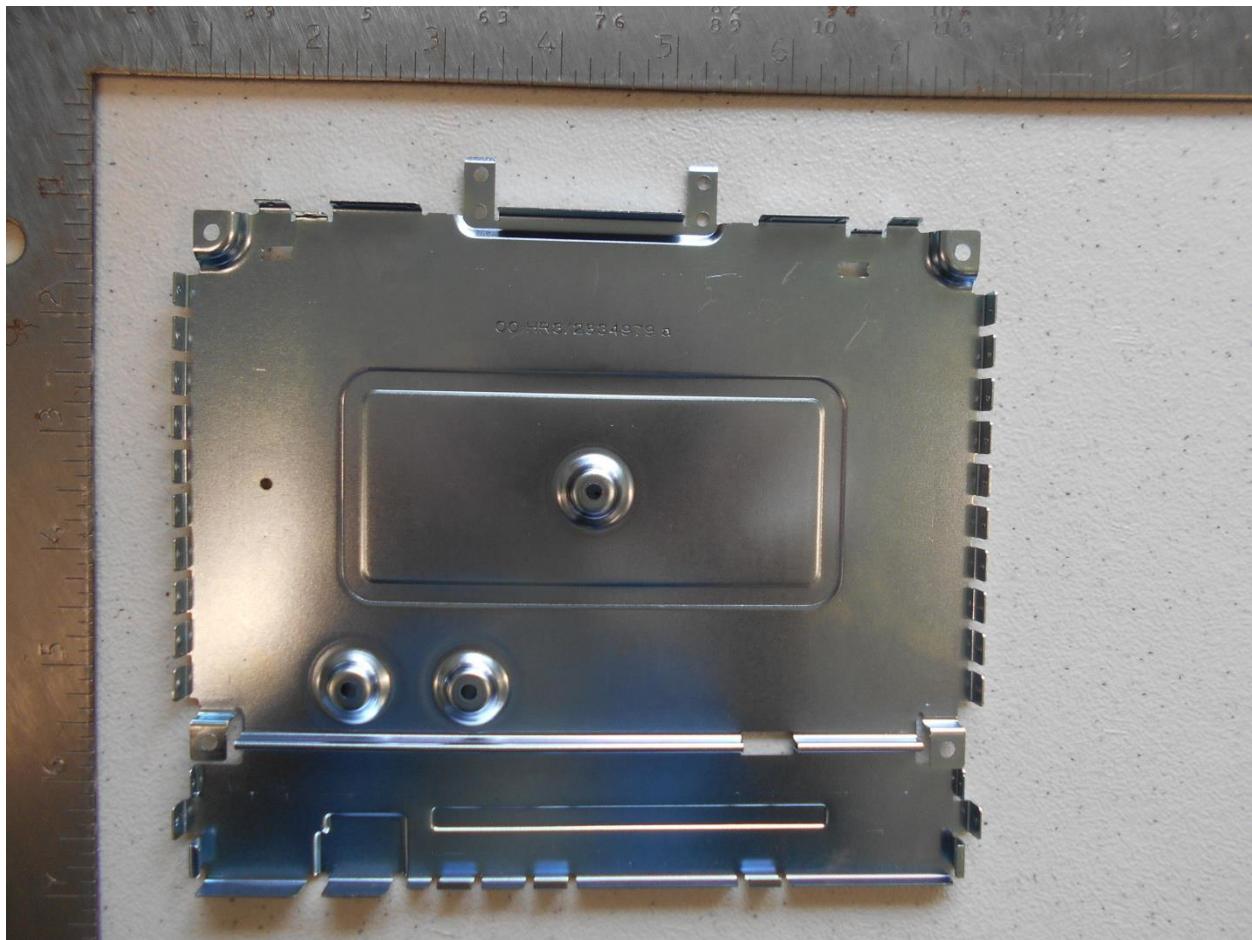
Top Casting – Side 2



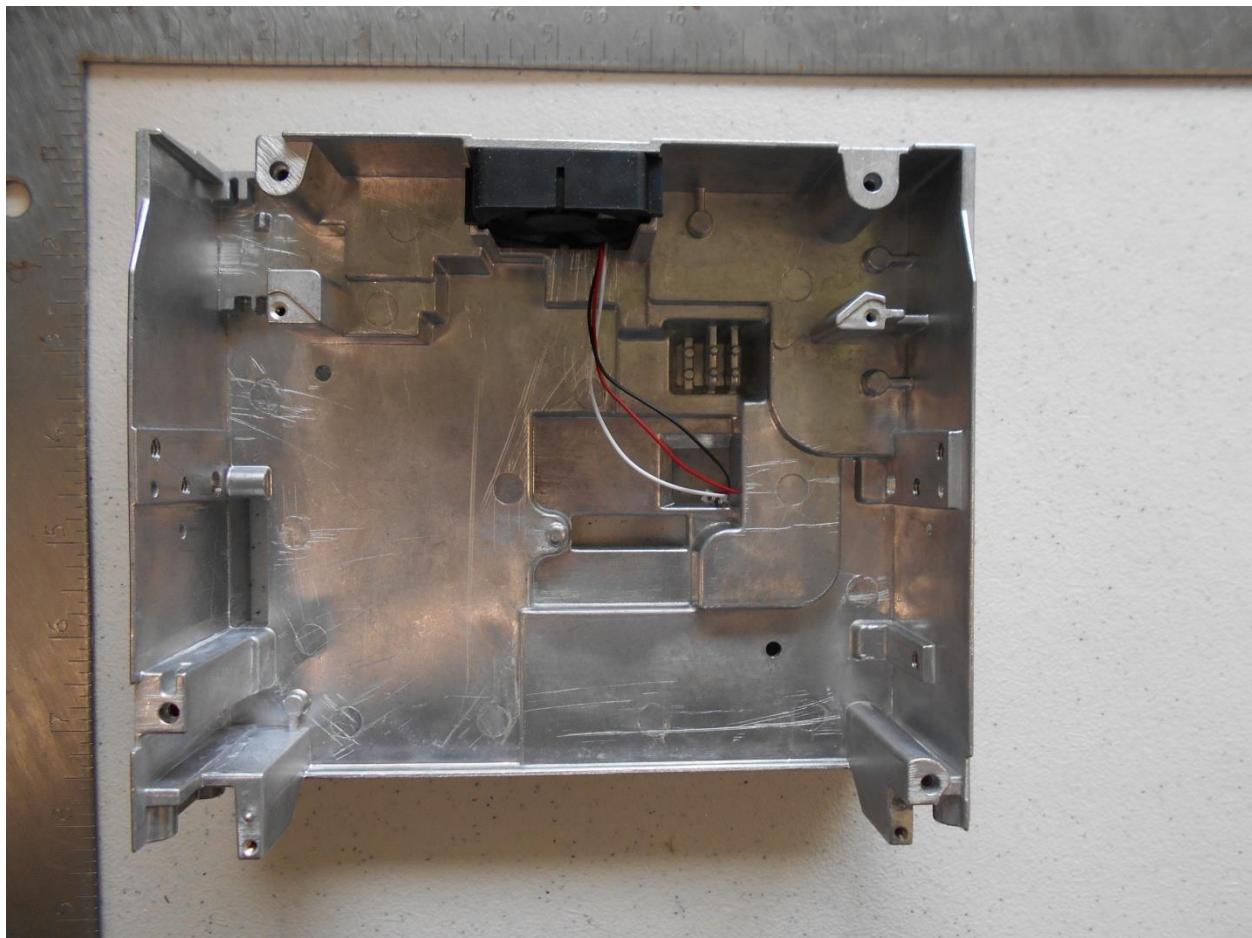
Bottom Casting – Side 1



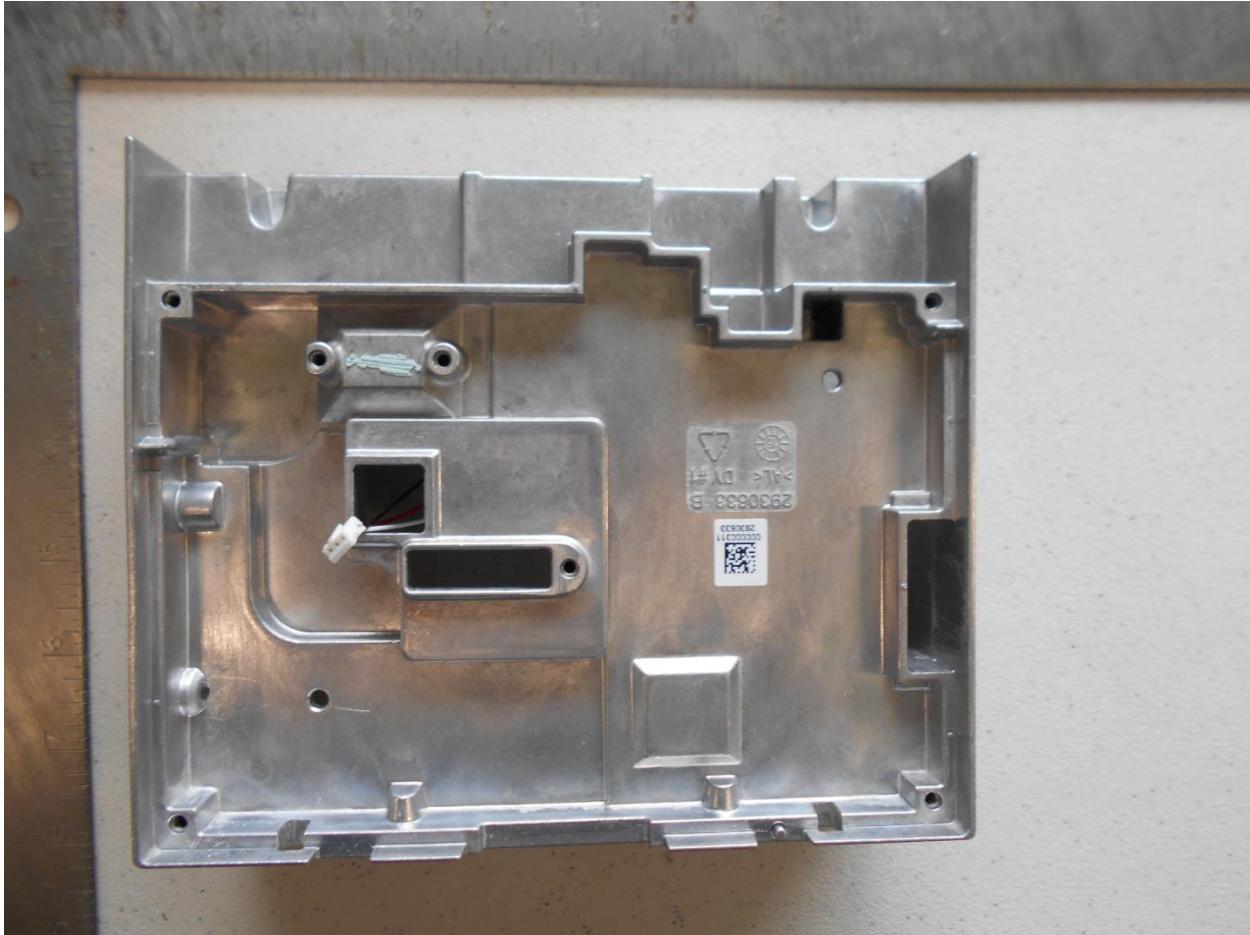
Bottom Casting – Side 2



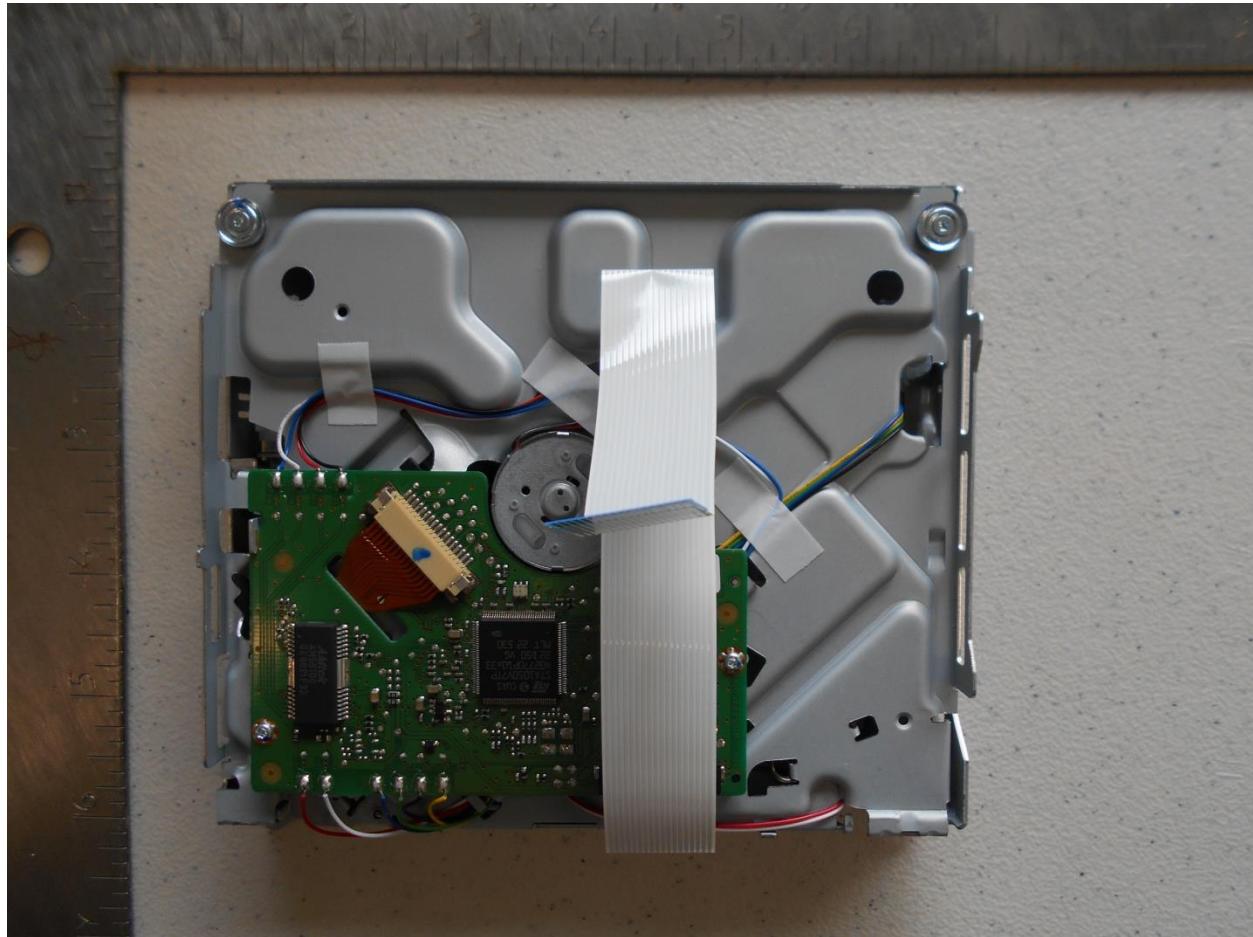
Main Casting – Side 1



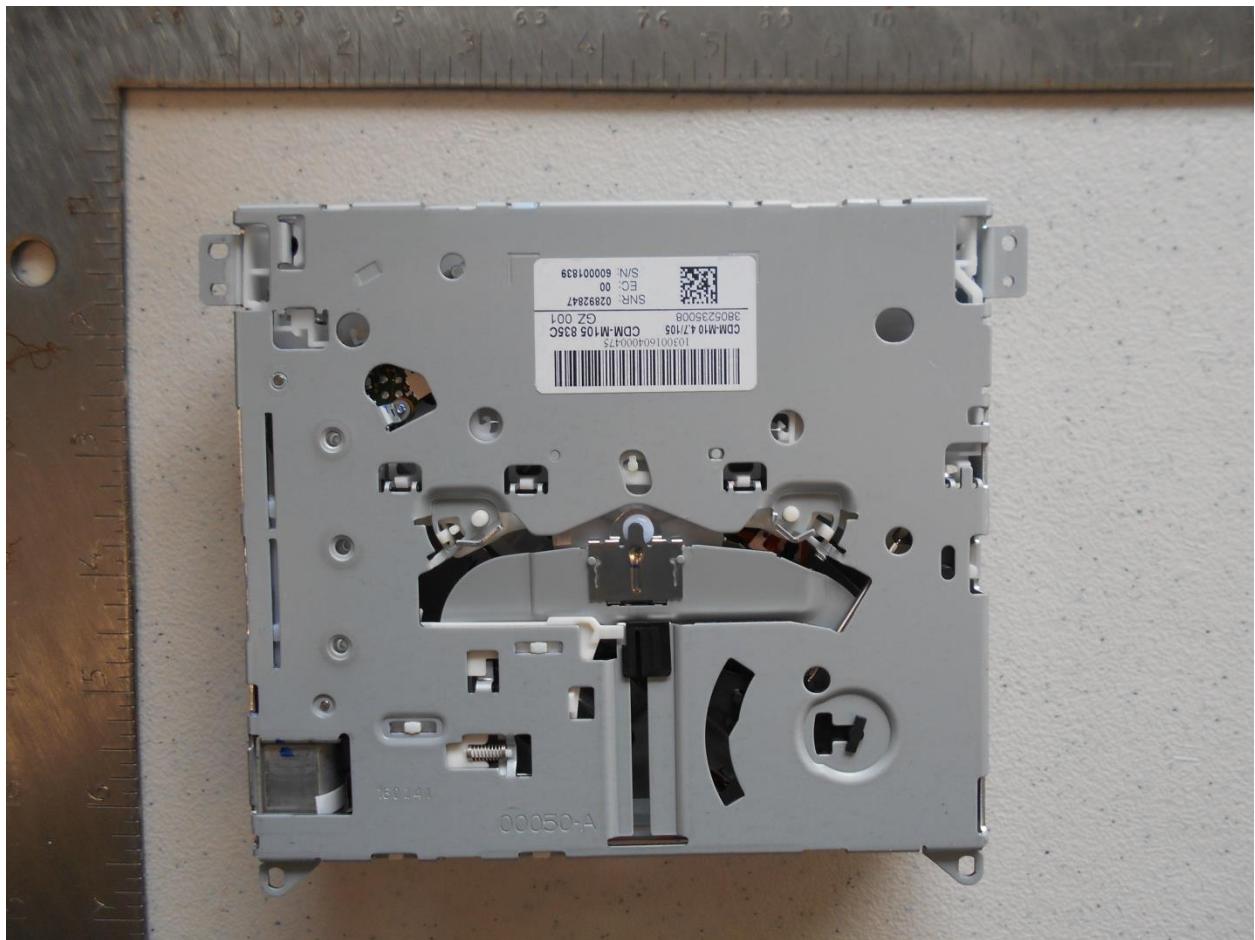
Main Casting – Side 2



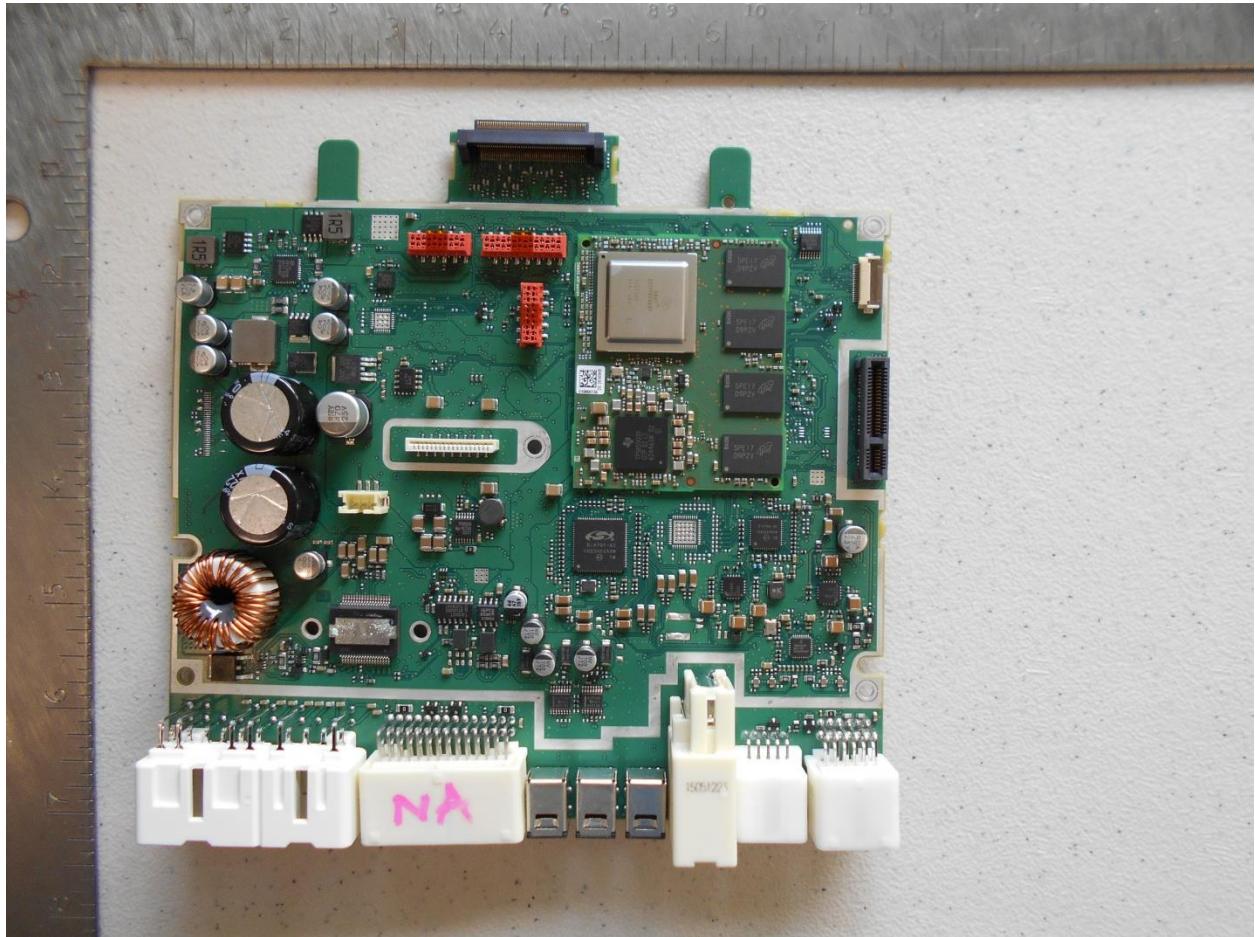
CD/DVD Module – Side 1



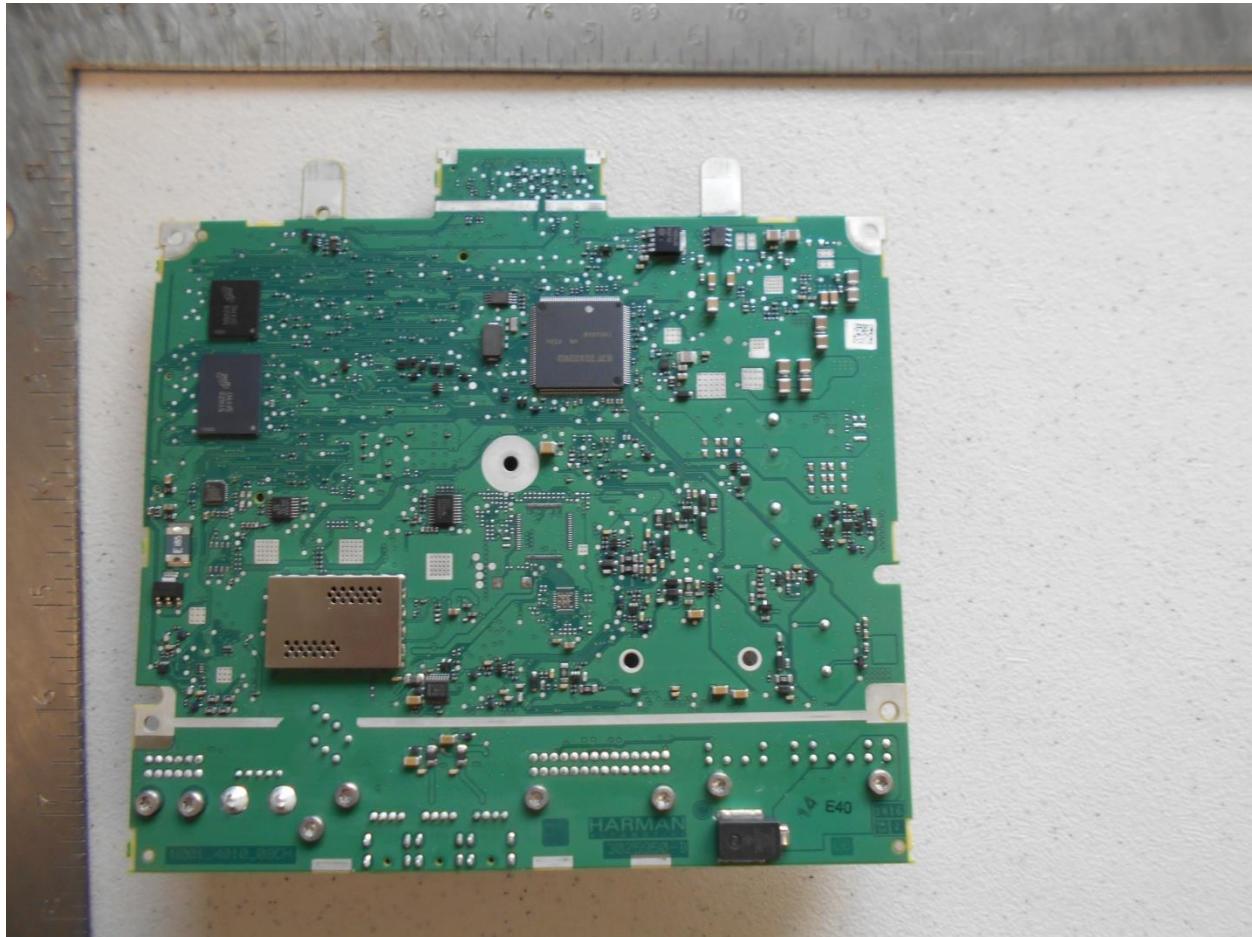
CD/DVD Module – Side 2



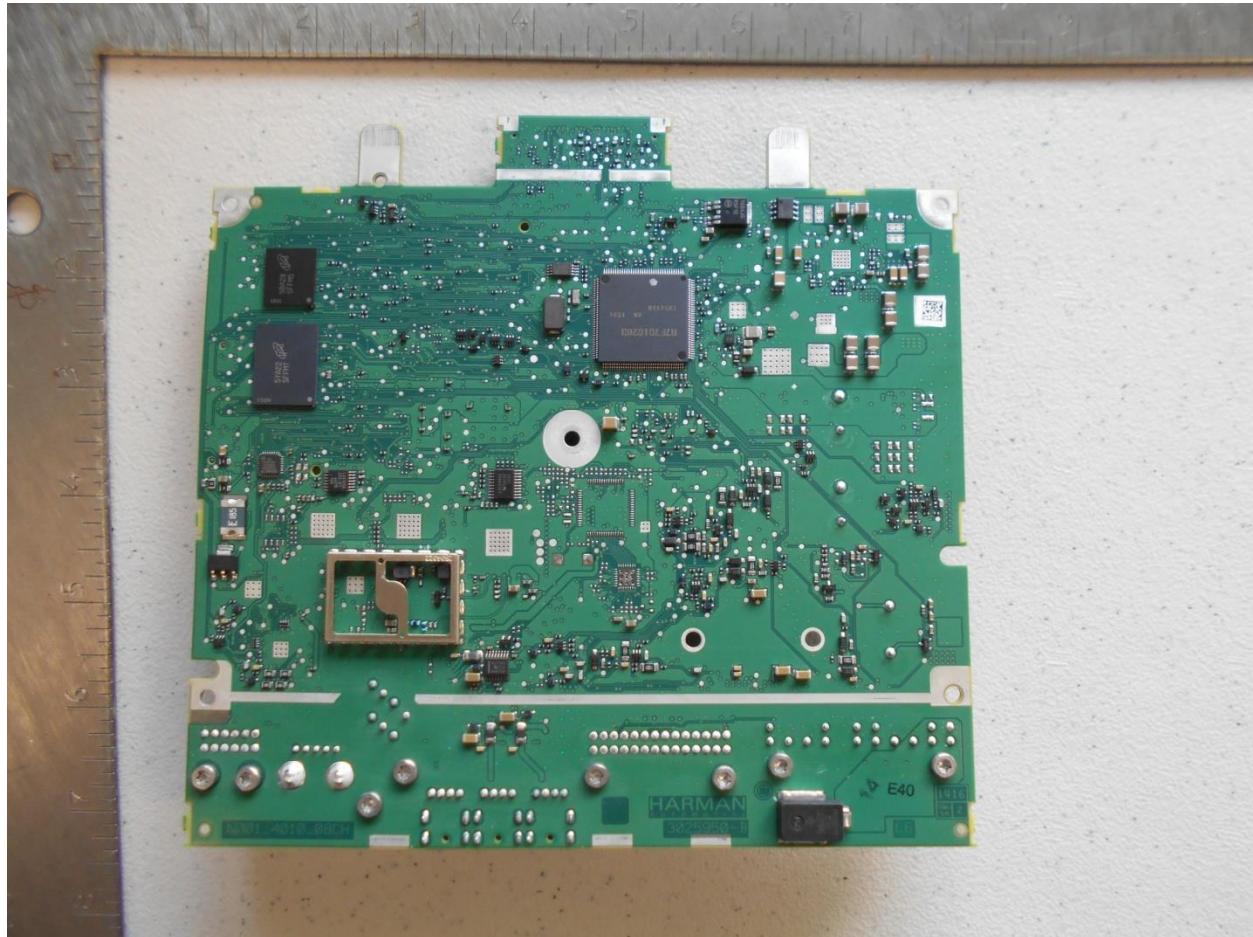
Main PCB – Side 1



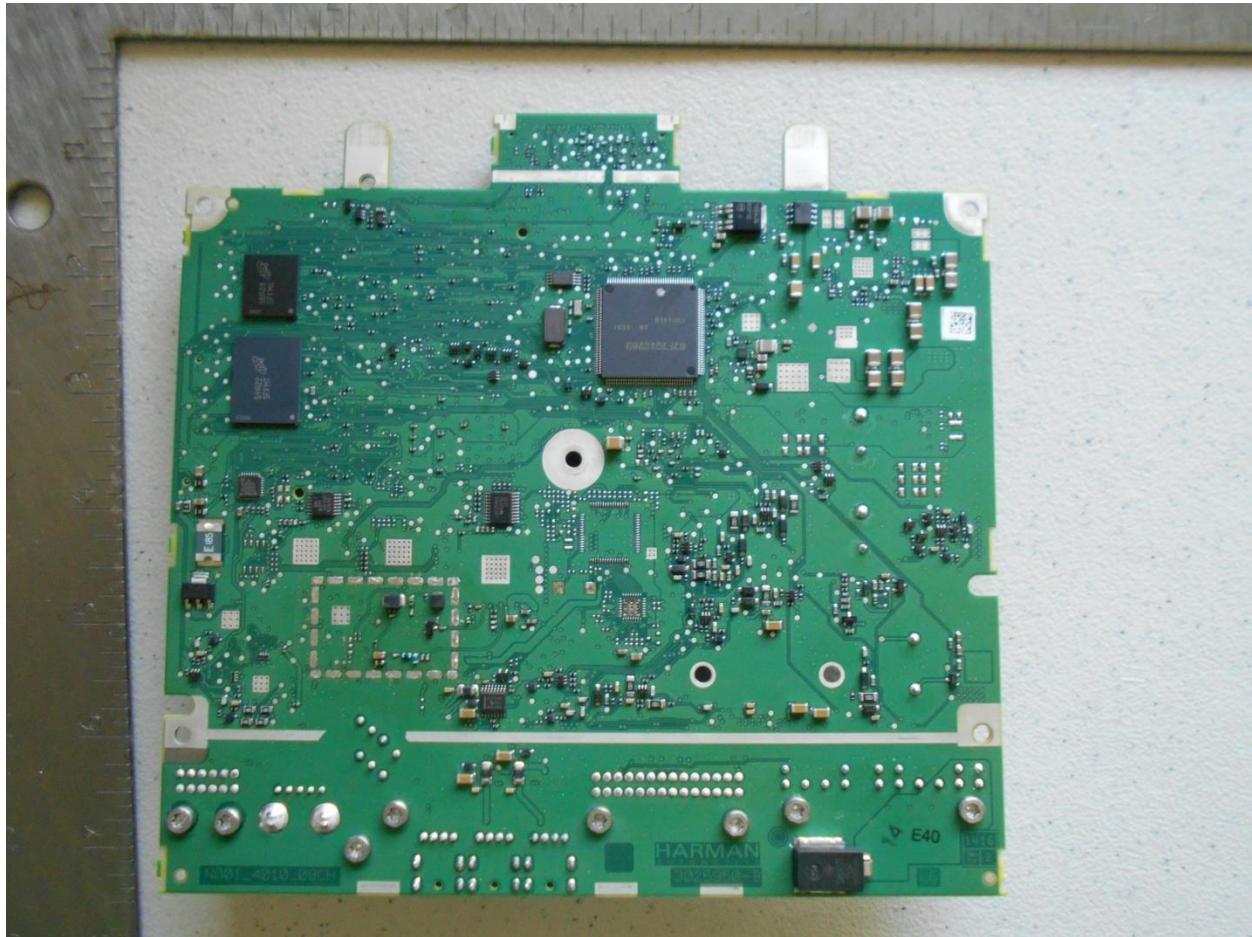
Main PCB – Side 2a



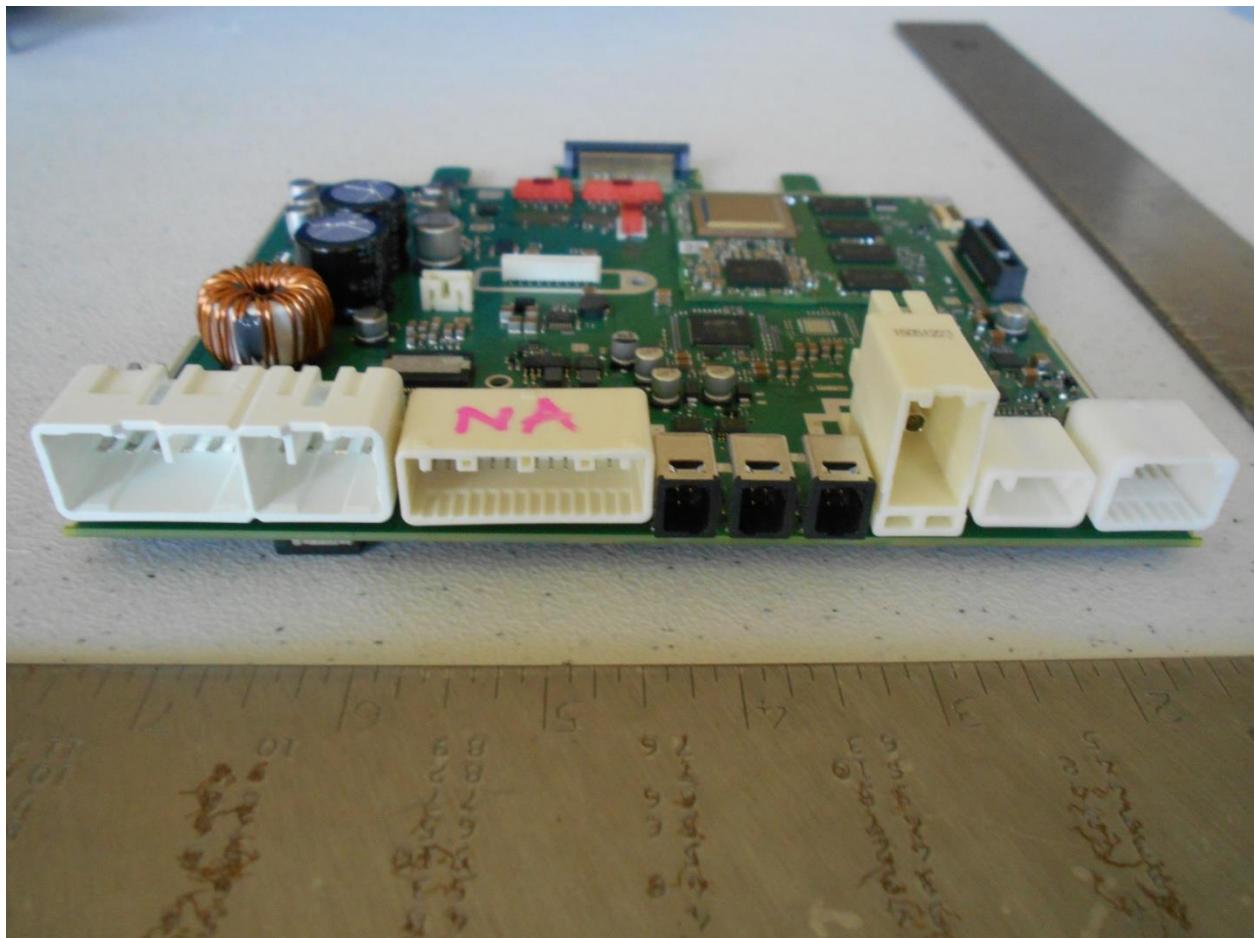
Main PCB – Side 2b



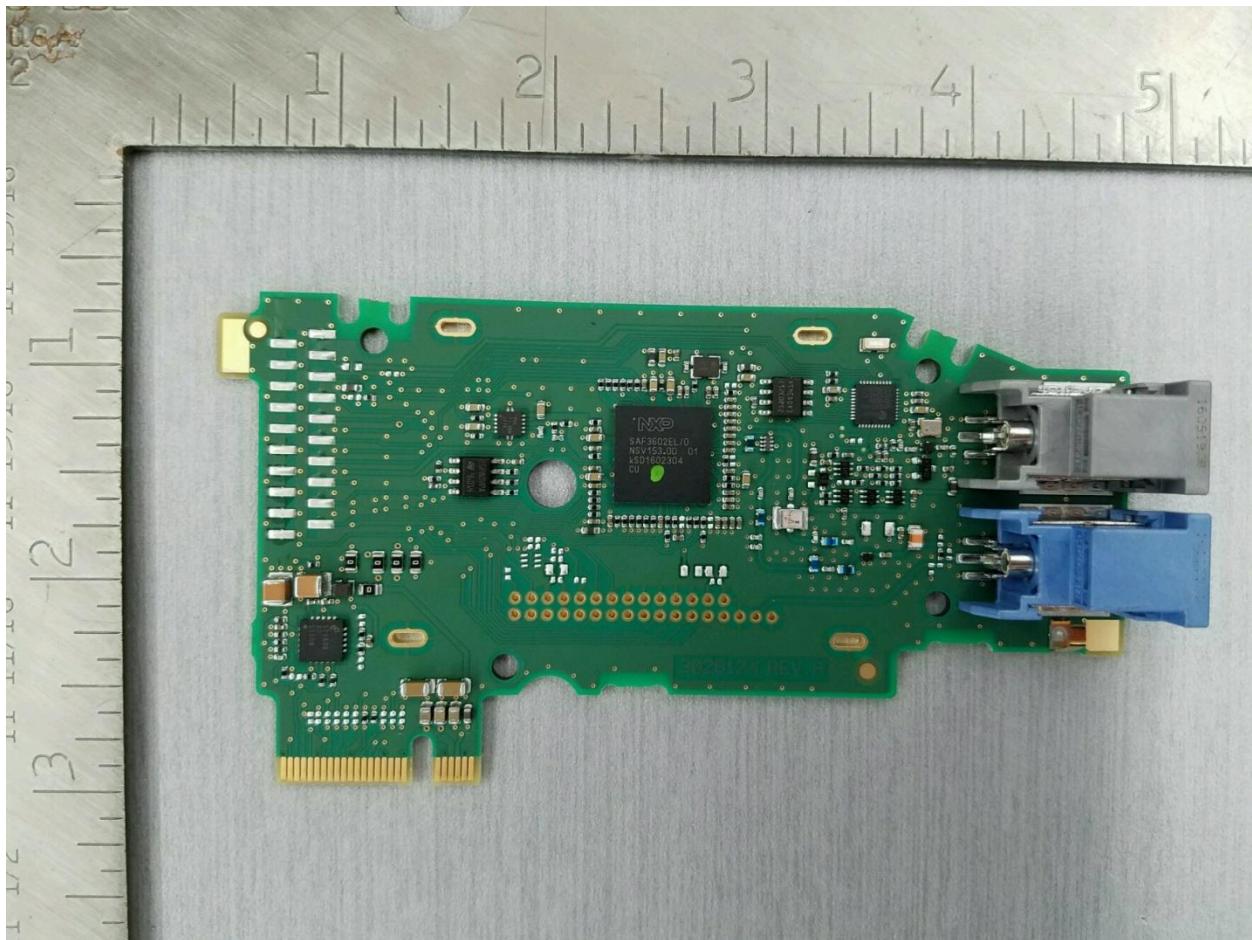
Main PCB – Side 2c



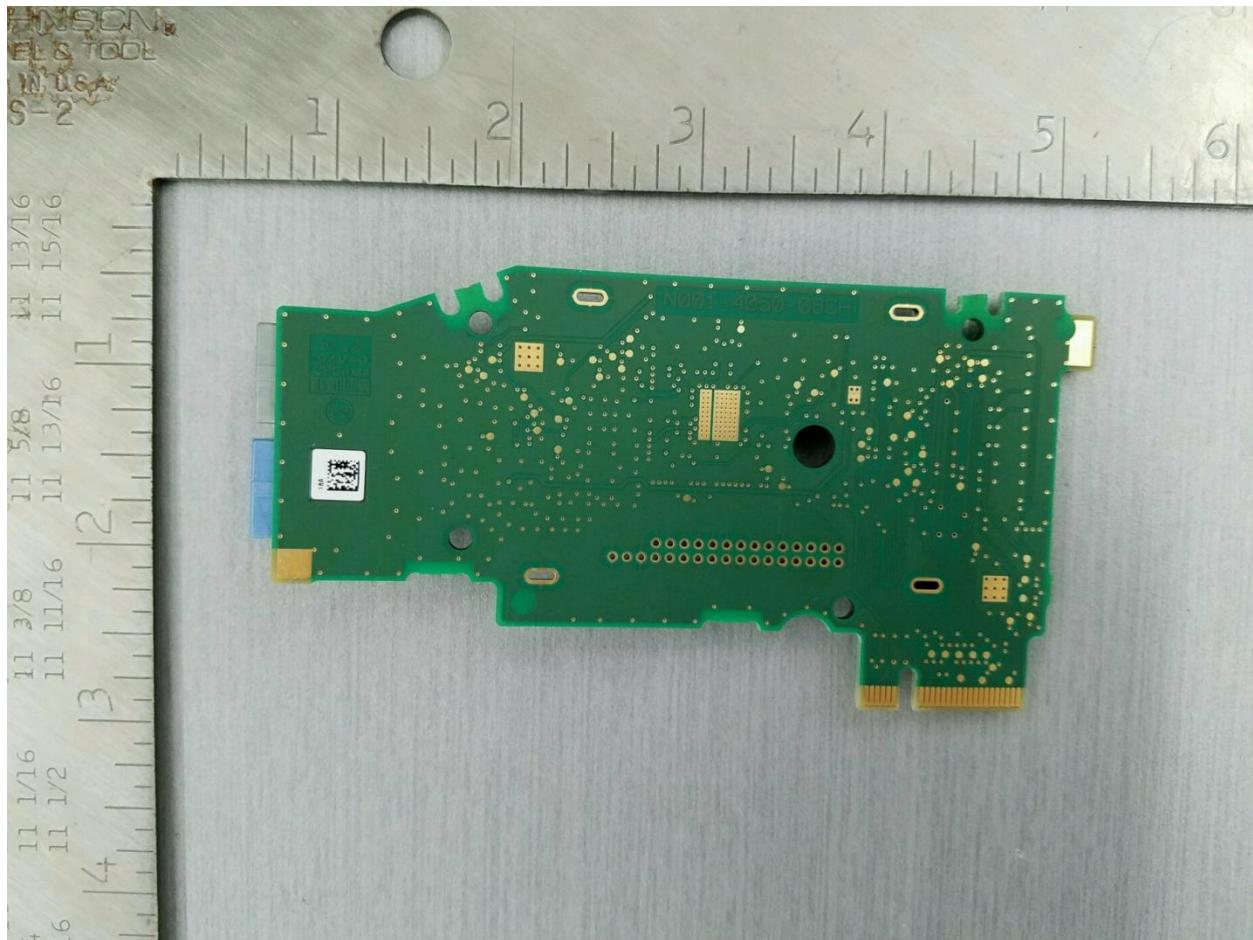
Main PCB – Connectors



Side PCB – Side 1



Side PCB – Side 2



Side PCB – Connectors

