

FCC / IC Test Report

FOR:

Model: RC0001

Product Description:
Ruggedized wearable with a 3.2" screen, WiFi/BT connectivity, voice and video calling

FCC ID: 2AKCH-RC0001 IC ID: 22124-RC0001

Applied Rules and Standards: 47 CFR Part 15.247 (DTS) RSS-247 Issue 1 (DTSs) RSS-Gen Issue 4

REPORT #: EMC_RUFUS-001-16001_15.247_Wi-Fi_Rev2

DATE: 2017-1-20



A2LA Accredited

IC recognized # 3462B-1

CETECOM Inc.

411 Dixon Landing Road • Milpitas, CA 95035 • U.S.A.

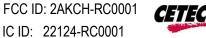
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TABLE OF CONTENTS

1	Α	SSESSMENT	3
2		DMINISTRATIVE DATA	
	2.1 2.2 2.3	IDENTIFICATION OF THE TESTING LABORATORY ISSUING THE EMC TEST REPORT	4 4
3	E	QUIPMENT UNDER TEST (EUT)	5
	3.1 3.2 3.3 3.4	EUT SPECIFICATIONS	6
4	S	UBJECT OF INVESTIGATION	7
5	M	IEASUREMENT RESULTS SUMMARY	7
6	М	IEASUREMENTS	8
	6.1 6.2 6.3	MEASUREMENT UNCERTAINTY	8
7	M	IEASUREMENT PROCEDURES	9
	7.1 7.2	RADIATED MEASUREMENT	
8	TI	EST RESULT DATA	12
	8.1 8.2 8.3	OUTPUT POWER VERIFICATION	14
9	Ti	EST SETUP PHOTOS	30
10	TI	EST EQUIPMENT AND ANCILLARIES USED FOR TESTING	30
11	R	EVISION HISTORY	31

Date of Report 2017-1-20 Page 3 of 31



1 **Assessment**

The following device was evaluated against the applicable criteria specified in FCC rules Parts 15.247 of Title 47 of the Code of Federal Regulations and the relevant IC standard RSS-247 Issue 1, and RSS-Gen Issue 4.

No deviations were ascertained.

Company Description		Model #
Rufus Labs, Inc.	Ruggedized wearable with a 3.2" screen, WiFi/BT connectivity, voice and video calling	RC0001

Responsible for Testing Laboratory:

Franz Engert				
	2017-1-20	Compliance	(Compliance Manager)	
	Date	Section	Name	Signature
				•

Responsible for the Report:

Date	Section	Name	Signature
2017-1-20	Compliance	(EMC Engineer)	
Kris Lazarov			

The test results of this test report relate exclusively to the test item specified in Section3.

CETECOM Inc. USA does not assume responsibility for any conclusions and generalizations drawn from the test results with regard to other specimens or samples of the type of the equipment represented by the test item. The test report may only be reproduced or published in full. Reproduction or publication of extracts from the report requires the prior written approval of CETECOM Inc. USA.

Date of Report 2017-1-20 Page 4 of 31



FCC ID: 2AKCH-RC0001

IC ID: 22124-RC0001

2 Administrative Data

2.1 Identification of the Testing Laboratory Issuing the EMC Test Report

Company Name:	CETECOM Inc.
Department:	Compliance
Street Address:	411 Dixon Landing Road
City/Zip Code	Milpitas, CA 95035
Country	USA
Telephone:	+1 (408) 586 6200
Fax:	+1 (408) 586 6299
Compliance Manager:	Franz Engert
Responsible Project Leader:	Kris Lazarov

2.2 Identification of the Client

Applicant's Name:	Rufus Labs, Inc.
Street Address:	8033 Sunset Blvd.
City/Zip Code	Los Angeles, CA 90046
Country	USA
Contact Person:	Trent Oshiro
Phone No.	415-758-0976
e-mail:	toshiro@rufuslabs.com

2.3 Identification of the Manufacturer

Manufacturer's Name:	Same as Applicant
Manufacturers Address:	
City/Zip Code	
Country	

Date of Report 2017-1-20 Page 5 of 31 IC ID: 22124-RC0001



3 Equipment Under Test (EUT)

3.1 EUT Specifications

Model No	RC0001			
HW Version	Model 12 Rev 4			
SW Version	1.0			
FCC-ID	2AKCH-RC0001			
IC-ID	22124-RC0001			
HVIN	RC0001			
PMN	Rufus Cuff			
Product Description	Ruggedized wearable with a 3.2" screen, WiFi/BT connectivity, voice and video calling			
Integrated Module	Model: WL1831MOD / FCC ID: Z64-WL18SBMOD / IC ID: 451I-WL18SBMOD			
Frequency Range / number of channels	Nominal band: 2412 MHz (Ch. 1) – 2462 (Ch.11), 11 channels			
Type(s) of Modulation	802.11b: DSSS (DQPSK, DBPSK, CCK) 802.11g/n: OFDM (QBSK, BPSK, 16 QAM, 64 QAM)			
Modes of Operation	802.11b/g/n (Client)			
Antenna Information as declared	TDK Chip antenna ANT016008, max gain = 2.4dBi			
Max. Output Powers	Peak Conducted Power 20.59dBm			
Power Supply/ Rated Operating Voltage Range	3.2 V (min) / 3.7 V (nom) / 4.2 V (max)			
Operating Temperature Range	Tmin: 0 °C / Tmax 85 °C			
Other Radios included in the device	Bluetooth 3.0 + EDR / Bluetooth 4.0			
Sample Revision	□Prototype Unit ■Production Unit □Pre-Production			
EUT Dimensions	97.6mm x 64.0mm x 12.5mm			
EUT Diameter	■ < 60 cm □ Other			

Date of Report 2017-1-20 Page 6 of 31



FCC ID: 2AKCH-RC0001

IC ID: 22124-RC0001

3.2 EUT Sample details

EUT#	Serial Number	HW Version	SW Version	Notes/Comments
1	Cuff 1	Model 12 Rev 4	1.0	Radiated Sample

3.3 Accessory Equipment (AE) details

AE#	Type Model		Manufacturer	Serial Number		
1	AC/DC Adapter	S24A22	Salcomp	16120000425B		

3.4 Test Sample Configuration

EUT Set-up # Combination of AE used for test set up		Comments				
1	EUT#1 + AE#1					

Test Report #: EMC_RUFUS-001-16001_15.247_Wi-Fi_Rev2 FCC ID: 2AKCH-RC0001

Date of Report 2017-1-20 Page 7 of 31 IC ID: 22124-RC0001



4 Subject of Investigation

The objective of the measurements done by CETECOM Inc. and this test report is to support a request for new equipment authorization under the FCC ID: 2AKCH-RC0001 and IC ID: 22124-RC0001

According to the guidelines from FCC KDB 996369 for the product under evaluation, and the pre-certified module to be integrated (WL1831MOD) as described in Section 3, the output power has been verified to be within the specified production tolerances and measurement uncertainties, and where relevant test procedures did not change the conducted test results from module certification are re-used. Full Radiated Spurious Emissions test was conducted according to the relevant requirements specified in FCC rules Part 15.247 of Title 47 of the Code of Federal Regulations and Radio Standard Specification RSS-247 Issue 1 of Industry Canada.

The module test data can be obtained under the FCC Filing ID: Z64-WL18SBMOD and IC Filling: 451I-WL18SBMOD.

Testing procedures are based on 558074 D01 DTS Meas Guidance v03r05 – "GUIDANCE FOR PERFORMING COMPLIANCE MEASUREMENTS ON DIGITAL TRANSMISSION SYSTEMS (DTS) OPERATING UNDER §15.247; April 8, 2016" by the Federal Communications Commission, Office of Engineering and Technology, Laboratory Division.

5 <u>Measurement Results Summary</u>

Test Specification	Test Case	Temperature and Voltage Conditions	Mode	Pass	Fail	NA	NP	Result
§15.247(a)(1) RSS-247 5.2(1)	Emission Bandwidth	Nominal	BTLE					Complies Note 3
§15.247© RSS-247 5.2(2)	Power Spectral Density	Nominal	BTLE					Complies Note 3
§15.247(b)(1) RSS-247 5.4(4)	Maximum Conducted Output Power and EIRP	Nominal	BTLE	-				Complies Note 2; 3
§15.247(d) RSS-247 5.5	Band edge compliance Unrestricted Band Edges	Nominal	BTLE				•	Complies Note 3
§15.247; 15.209; 15.205 RSS-Gen 8.9; 8.10	Band edge compliance Restricted Band Edges	Nominal	BTLE					Complies Note 3
§15.247(d); §15.209 RSS-Gen 6.13	TX Spurious emissions- Radiated	Nominal	BTLE					Complies
§15.207(a) RSS Gen 8.8	AC Conducted Emissions	Nominal	BTLE					Complies

Note 1: NA= Not Applicable; NP= Not Performed.

Note 2: Radiated RF Output Power test intended for power verification on mid channel of applicable frequency band – see section 7.1.

Note 3: Leveraged from module certification.

Date of Report 2017-1-20 Page 8 of 31 IC ID: 22124-RC0001



FCC ID: 2AKCH-RC0001

6 <u>Measurements</u>

6.1 Measurement Uncertainty

Where relevant, the following measurement uncertainty levels have been estimated for tests performed on the apparatus, with 95% confidence interval (in dB delta to result), based on a coverage factor k=1.

Radiated measurement

9 kHz to 30MHz ±2.5 dB (Magnetic Loop Antenna) 30 MHz to 1000 MHz ±2.0 dB (Biconilog Antenna) 1 GHz to 40 GHz ±2.3 dB (Horn Antenna)

Conducted measurement

150 kHz to 30 MHz ± 0.7 dB (LISN)

RF conducted measurement ±0.5 dB

6.2 Environmental Conditions during Testing:

The following environmental conditions were maintained during the course of testing:

• Ambient Temperature: 20-25°C

• Relative humidity: 40-60%

6.3 Dates of Testing:

10/13/2016

IC ID: 22124-RC0001



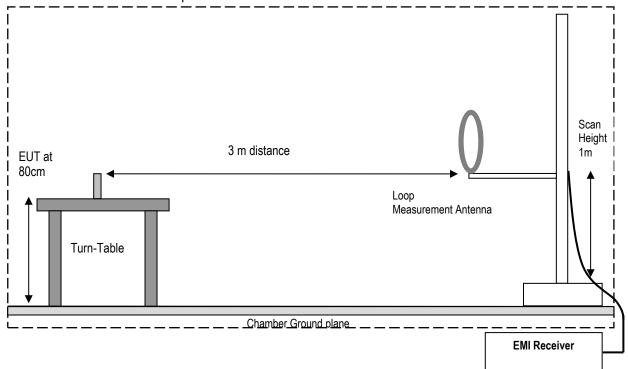
7 Measurement Procedures

7.1 Radiated Measurement

The radiated measurement is performed according to: ANSI C63.10 (2013)

- The exploratory measurement is accomplished by running a matrix of 16 sweeps over the required frequency range with R&S Test-SW EMC32 for 4 positions of the turntable, two orthogonal positions of the EUT and both antenna polarizations. This procedure exceeds the requirement of the above standards to cover the 3 orthogonal axis of the EUT. A max peak detector is utilized during the exploratory measurement. The Test-SW creates an overall maximum trace for all 12 sweeps and saves the settings for each point of this trace. The maximum trace is part of the test report.
- The 10 highest emissions are selected with an automatic algorithm of EMC32 searching for peaks in the noise floor and ensuring that broadband signals are not selected multiple times.
- The maxima are then put through the final measurement and again maximized in a 90deg range of the turntable, fine search in frequency domain and height scan between 1m and 4m.
- The above procedure is repeated for all possible ways of power supply to EUT and for all supported modulations.
- In case there are no emissions above noise floor level only the maximum trace is reported as described above.
- The results are split up into up to 4 frequency ranges due to antenna bandwidth restrictions. A magnetic loop is used from 9 kHz to 30 MHz, a Biconilog antenna is used from 30 MHz to 1 GHz, and two different horn antennas are used to cover frequencies up to 40 GHz.

Radiated Emissions Test Setup below 30MHz Measurements

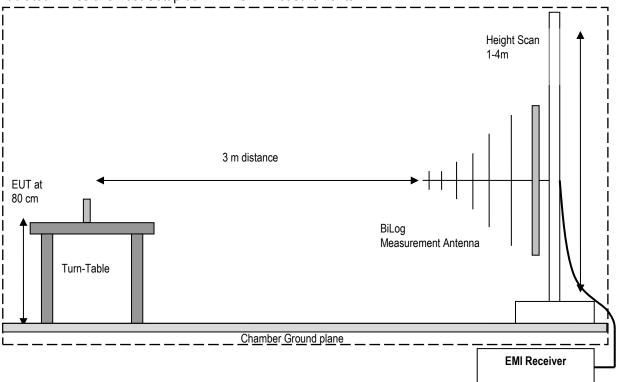


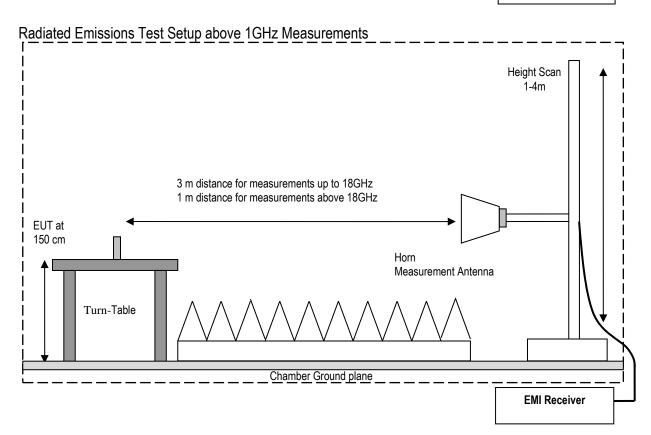
Date of Report 2017-1-20 Page 10 of 31

FCC ID: 2AKCH-RC0001 IC ID: 22124-RC0001



Radiated Emissions Test Setup 30MHz-1GHz Measurements





Date of Report 2017-1-20 Page 11 of 31 IC ID: 22124-RC0001



FCC ID: 2AKCH-RC0001

7.1.1 Sample Calculations for Field Strength Measurements

Field Strength is calculated from the Spectrum Analyzer/ Receiver readings, taking into account the following parameters:

- 1. Measured reading in dBµV
- 2. Cable Loss between the receiving antenna and SA in dB and
- 3. Antenna Factor in dB/m

All radiated measurement plots in this report are taken from a test SW that calculates the Field Strength based on the following equation:

FS ($dB\mu V/m$) = Measured Value on SA ($dB\mu V$)- Cable Loss (dB)+ Antenna Factor (dB/m)

Example:

Frequency (MHz)	Measured SA (dBμV)	Cable Loss (dB)	Antenna Factor Correction (dB)	Field Strength Result (dBµV/m)
1000	80.5	3.5	14	98.0

7.2 Power Line Conducted Measurement Procedure

AC Power Line conducted emissions measurements performed according to: ANSI C63.10 (2013)

Date of Report 2017-1-20 Page 12 of 31 IC ID: 22124-RC0001



FCC ID: 2AKCH-RC0001

8 <u>Test Result Data</u>

8.1 Output Power Verification

8.1.1 Mid Channel Radiated Measurement According to ANSI C63.10 (2013) for Power Verification

Spectrum Analyzer settings:

- RBW ≥ OBW
- VBW ≥ 3 × RBW
- Span ≥ 2 × RBW
- Detector = peak
- Trace mode = max hold
- Number of counts = 10000
- Sweep time = auto couple
- Allow trace to fully stabilize. Use the peak marker function to determine the peak amplitude level

8.1.2 Limits:

Maximum Peak Output Power:

• FCC §15.247 (b): 1W

• IC RSS-247: 1W

8.1.3 Test conditions and setup:

Ambient Temperature	EUT Set-Up#	EUT operating mode	Power Input	Antenna Gain (dBi)
22° C	1	802.11g @ 6Mbps	120V AC	2.4

8.1.4 Measurement result:

Plot #	Frequency (MHz)	EIRP (dBm)	Equivalent Conducted Output Power (dBm)	Limit (dBm)	Result
1	2437	15.05	12.65	30	Pass

Note: Equivalent Conducted Output Power = EIRP - Antenna Gain

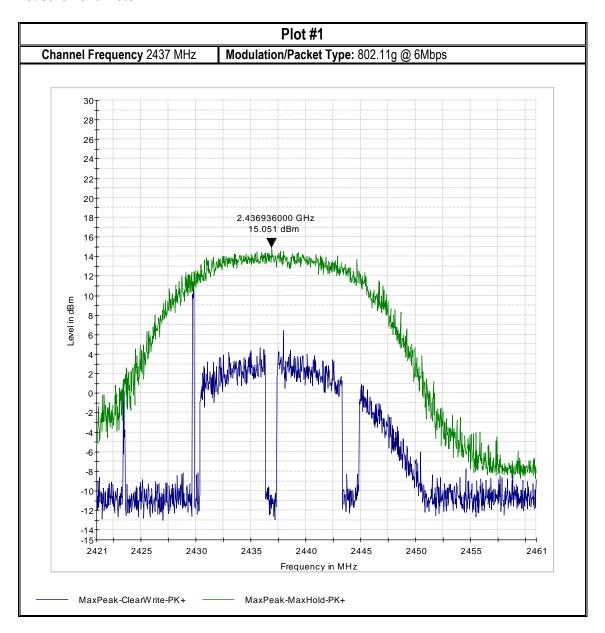
Date of Report 2017-1-20 Page 13 of 31



FCC ID: 2AKCH-RC0001

IC ID: 22124-RC0001

8.1.5 Measurement Plots:



Date of Report 2017-1-20 Page 14 of 31



FCC ID: 2AKCH-RC0001

IC ID: 22124-RC0001

8.2 Radiated Transmitter Spurious Emissions

8.2.1 Measurement according to ANSI C63.10 (2013)

Spectrum Analyzer Settings:

- Frequency = 9 KHz 30 MHz
- RBW = 9 KHz
- Detector: Peak
- Frequency = 30 MHz 1 GHz
- Detector = Peak / Quasi-Peak
- RBW=120 KHz (<1GHz)
- Frequency > 1 GHz
- Detector = Peak / Average
- RBW= 1MHz
- Radiated spurious emissions shall be measured for the transmit frequencies, transmit power, and data rate
 for the lowest, middle and highest channel in each frequency band of operation and for the highest gain
 antenna for each antenna type, and using the appropriate parameters and test requirements.
- The highest (or worst-case) data rate shall be recorded for each measurement.
- For testing at distance other than the specified in the standard, the limit conversion is calculated by using 40 dB/decade extrapolation factor as follow: Conversion factor (CF) = 40 log (D/d) = 40 log (300m / 3m) = 80dB

8.2.2 Limits:

FCC §15.247

• In any 100 kHz bandwidth outside the frequency band in which the spread spectrum or digitally modulated intentional radiator is operating, the radio frequency power that is produced by the intentional radiator shall be at least 20 dB below that in the 100 kHz bandwidth within the band that contains the highest level of the desired power, based on either an RF conducted or a radiated measurement, provided the transmitter demonstrates compliance with the peak conducted power limits. If the transmitter complies with the conducted power limits based on the use of RMS averaging over a time interval, as permitted under paragraph (b)(3) of this section, the attenuation required under this paragraph shall be 30 dB instead of 20 dB. Attenuation below the general limits specified in §15.209(a) is not required. In addition, radiated emissions which fall in the restricted bands, as defined in §15.205(a), must also comply with the radiated emission limits specified in §15.209(a) (see §15.205(c)).

Test Report #: EMC_RUFUS-001-16001_15.247_Wi-Fi_Rev2 FCC ID: 2AKCH-RC0001

Date of Report 2017-1-20 Page 15 of 31 IC ID: 22124-RC0001



FCC §15.209 & RSS-Gen 8.9

• Except as provided elsewhere in this subpart, the emissions from an intentional radiator shall not exceed the field strength levels specified in the following table:

Frequency of emission (MHz)	Field strength (μV/m)	Measurement Distance (m)	Field strength @ 3m (dBµV/m)
0.009-0.490	2400/F(kHz) /	300	-
0.490–1.705	24000/F(kHz) /	30	-
1.705–30.0	30 / (29.5)	30	-
30–88	100	3	40dBµV/m
88–216	150	3	43.5 dBµV/m
216–960	200	3	46 dBµV/m
Above 960	500	3	54 dBµV/m

FCC §15.205 & RSS-Gen 8.10

• Except as shown in paragraph (d) of this section, only spurious emissions are permitted in any of the frequency bands listed below:

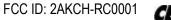
MHz	MHz	MHz	GHz
0.090-0.110	16.42-16.423	399.9-410	4.5-5.15
10.495-0.505	16.69475-16.69525	608-614	5.35-5.46
2.1735-2.1905	16.80425-16.80475	960-1240	7.25-7.75
4.125-4.128	25.5-25.67	1300-1427	8.025-8.5
4.17725-4.17775	37.5-38.25	1435-1626.5	9.0-9.2
4.20725-4.20775	73-74.6	1645.5-1646.5	9.3-9.5
6.215-6.218	74.8-75.2	1660-1710	10.6-12.7
6.26775-6.26825	108-121.94	1718.8-1722.2	13.25-13.4
6.31175-6.31225	123-138	2200-2300	14.47-14.5
8.291-8.294	149.9-150.05	2310-2390	15.35-16.2
8.362-8.366	156.52475-156.52525	2483.5-2500	17.7-21.4
8.37625-8.38675	156.7-156.9	2690-2900	22.01-23.12
8.41425-8.41475	162.0125-167.17	3260-3267	23.6-24.0
12.29-12.293	167.72-173.2	3332-3339	31.2-31.8
12.51975-12.52025	240-285	3345.8-3358	36.43-36.5
12.57675-12.57725	322-335.4	3600-4400	Above 38.6
13.36-13.41			

• Radiated emissions which fall in the restricted bands, as defined in §15.205(a), must also comply with the radiated emission limits specified in §15.209(a) (see §15.205(c)).

^{*}PEAK LIMIT= 74dBµV/m

^{*}AVG. LIMIT= 54dBµV/m

Date of Report 2017-1-20 Page 16 of 31



IC ID: 22124-RC0001



8.2.3 Test conditions and setup:

Ambient Temperature	EUT Set-Up#	EUT operating mode	Power Input	Antenna Gain (dBi)
23° C	1	802.11g @ 6Mbps	120V AC	2.4

8.2.4 Measurement result:

Plot #	Channel #	Scan Frequency	Limit	Result
1-3	Low	30 MHz – 18 GHz	See section 8.2.2	Pass
4-8	Mid	9 kHz – 26 GHz	See section 8.2.2	Pass
9-11	High	30 MHz – 18 GHz	See section 8.2.2	Pass

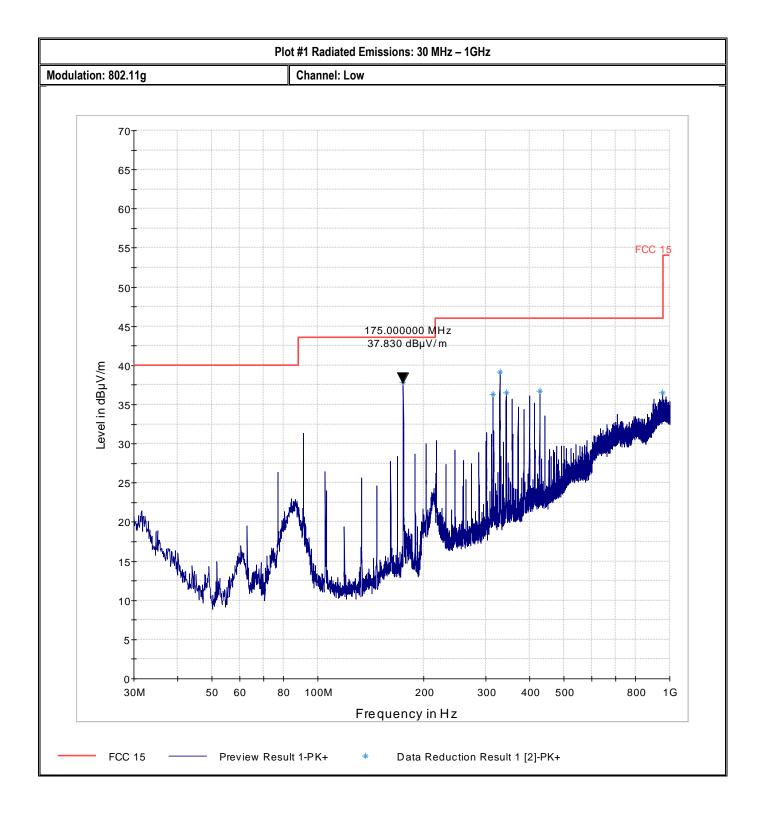
8.2.5 Measurement Plots:

Plots reported here represent the worst case emissions for horizontal and vertical antenna polarizations and for three orientations of the EUT. Unless mentioned otherwise, the emissions outside the limit lines in the plots are from the transmit signal.

Date of Report 2017-1-20

FCC ID: 2AKCH-RC0001 IC ID: 22124-RC0001





Page 17 of 31

Date of Report 2017-1-20 Page 18 of 31



FCC ID: 2AKCH-RC0001

IC ID: 22124-RC0001

Plot # 2 Radiated Emissions: 1-3 GHz Modulation: 802.11g Channel: Low 1007 2.41000<mark>0</mark>000 GHz 95 98.980 dBµV/m 90-2.421000000 GHz 89.013 dBµV/m 85 80-74 dBuV per m 75 70 Level in dBµV/m 65 60-55 50-45 40-35 30 25 20 1000 1500 2000 2500 3000 Frequency in MHz 74 dBuV per m 54 dBuV per m Preview Result 1-PK+ Preview Result 2-RMS Data Reduction Result 1 [4]-PK+ Data Reduction Result 2 [4]-RMS

Date of Report 2017-1-20 Page 19 of 31

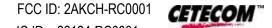


FCC ID: 2AKCH-RC0001

IC ID: 22124-RC0001

Plot # 3 Radiated Emissions: 3-18 GHz Modulation: 802.11g Channel: Low 907 85 80-74 dBuV per m 75 70 65 60 Level in dB µV/m 45 35 30 25 20-15-10-5 0+ 10G 3G 5G 6 18G Frequency in Hz 74 dBuV per m Preview Result 2-RMS 54 dBuV per m Preview Result 1-PK+ Final Result 1-PK+ Final Result 2-AVG

Date of Report 2017-1-20 Page 20 of 31



IC ID: 22124-RC0001

Plot # 4 Radiated Emissions: 9 KHz - 30 MHz Modulation: 802.11g Channel: Mid 1307 120 15.720 kHz 13.638 dBµV/m 110 100 Level in dBµV/m FCC 15 9kHz converted to 3m 50 30-20 10 9k 20 30 100k 200 300 500 2M 3M 5M 10M 20 30M Frequency in Hz FCC 15 9kHz converted to 3m -Preview Result 1-PK+ Data Reduction Result 1 [1]-PK+

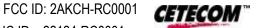
Date of Report 2017-1-20 Page 21 of 31



IC ID: 22124-RC0001

Plot #5 Radiated Emissions: 30 MHz - 1GHz Modulation: 802.11g Channel: Mid 65 60-FCC 15 55 50 45 Level in dBµV/m 35 30 25 10 30M 50 60 80 100M 200 300 400 500 800 1G Frequency in Hz Preview Result 1-PK+ Final Result 1-QPK FCC 15

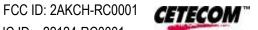
Date of Report 2017-1-20 Page 22 of 31



IC ID: 22124-RC0001

Plot #6 Radiated Emissions: 1-3 GHz Modulation: 802.11g Channel: Mid 100_T 2.439000000 GHz 98.553 dBµV/m 95 90-2.428000000 GHz 90.245 dBµV/m 85 80-75 70 Level in dBµV/m 65 60-55 50 45 35 30 25 20-1000 1500 2000 2500 3000 Frequency in MHz 74 dBuV per m 54 dBuV per m Preview Result 1-PK+ Preview Result 2-RMS Data Reduction Result 1 [4]-PK+ Data Reduction Result 2 [4]-RMS

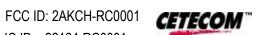
Date of Report 2017-1-20 Page 23 of 31



IC ID: 22124-RC0001

Plot #7 Radiated Emissions: 3-18 GHz Modulation: 802.11g Channel: Mid 907 85-80-75 70-65-60-55-Level in dBµV/m 50-45 35 30 25-20-15-10-5-0-3G 5G 18G Frequency in Hz 74 dBuV per m 54 dBuV per m Preview Result 1-PK+ Preview Result 2-RMS Final Result 2-AVG

Date of Report 2017-1-20 Page 24 of 31



IC ID: 22124-RC0001

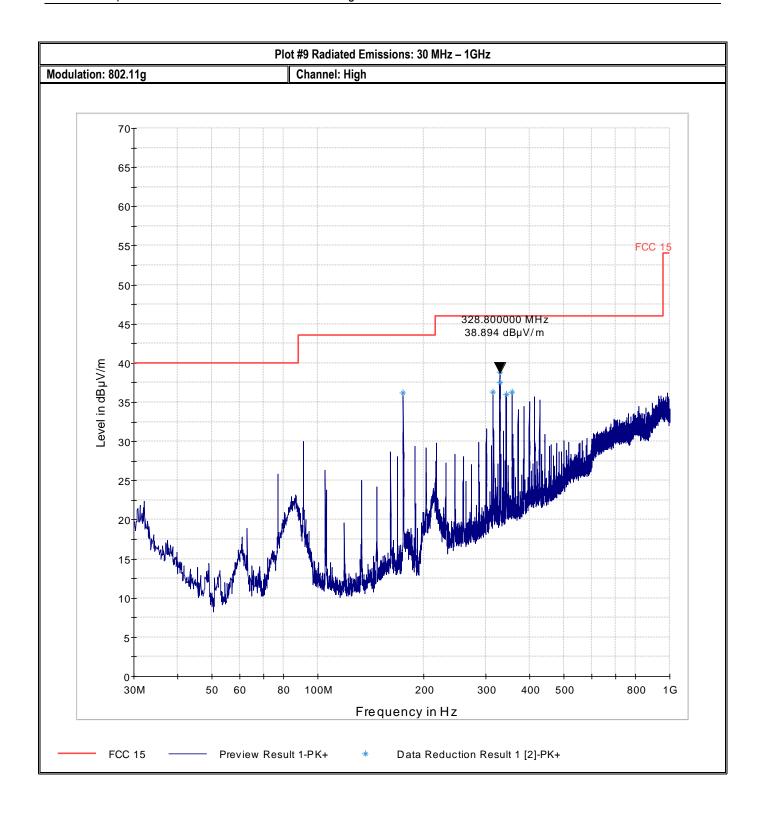
Plot #8 Radiated Emissions: 18-26 GHz Modulation: 802.11g Channel: Mid 74 dBuV per m 75-70-65+ 18.778000000 GHz 54.891 dBµV/m 50 45 Level in dB µV/m 40-35-30-25-20-15-10-0--5 -10 19 20 21 24 25 26 18 22 Frequency in GHz 74 dBuV per m 54 dBuV per m Preview Result 1-PK+ Preview Result 2-RMS Data Reduction Result 1 [6]-PK+ Data Reduction Result 2 [6]-RMS

Date of Report 2017-1-20

Page 25 of 31

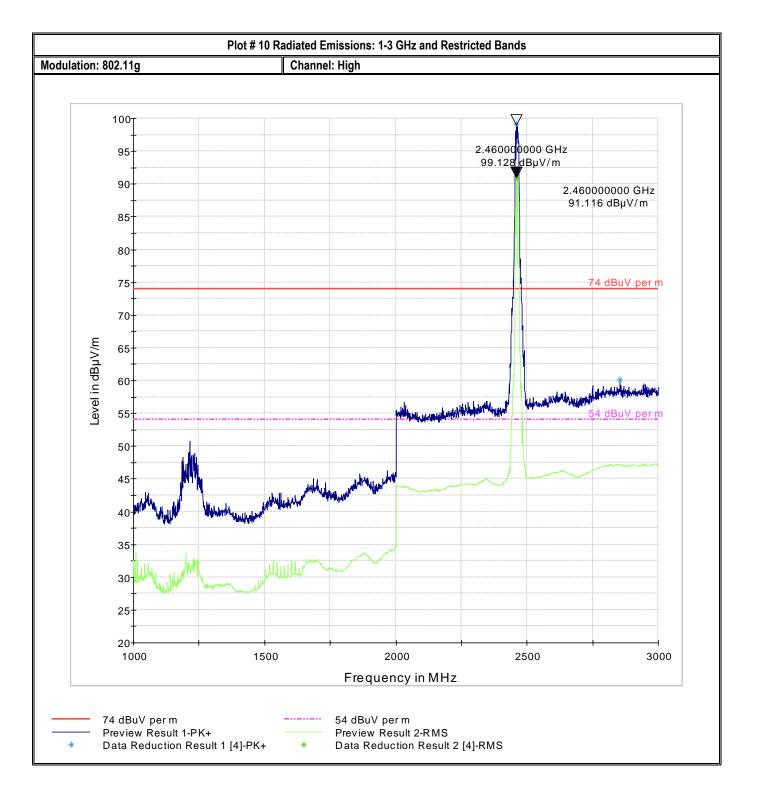
FCC ID: 2AKCH-RC0001 IC ID: 22124-RC0001



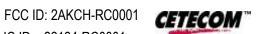




FCC ID: 2AKCH-RC0001 Date of Report 2017-1-20 Page 26 of 31 IC ID: 22124-RC0001



Date of Report 2017-1-20 Page 27 of 31



IC ID: 22124-RC0001

Plot #11 Radiated Emissions: 3-18 GHz Channel: High Modulation: 802.11g 907 85-80-74 dBuV per m 75-70-65 60 55 Level in dB µV/m 50 35 30 25 20 15 10-5-3G 5G 6 10G 18G Frequency in Hz 74 dBuV per m 54 dBuV per m Preview Result 1-PK+ Preview Result 2-RMS Final Result 1-PK+ Final Result 2-AVG



FCC ID: 2AKCH-RC0001

Date of Report 2017-1-20 Page 28 of 31 IC ID: 22124-RC0001

8.3 **AC Power Line Conducted Emissions**

8.3.1 Measurement according to ANSI C63.10 (2013)

Spectrum Analyzer Settings:

- RBW = 9 KHz (CISPR Bandwidth)
- Detector: Peak / Average for Pre-scan
- Quasi-Peak/Average for Final Measurements

8.3.2 Limits:

FCC §15.207(a) & RSS-Gen 8.8

 Except as shown in paragraphs (b) and (c) of this section of the CFR, for an intentional radiator that is designed to be connected to the public utility (AC) power line, the radio frequency voltage that is conducted back onto the AC power line on any frequency or frequencies, within the band 150 kHz to 30 MHz, shall not exceed the limits in the following table (1), as measured using a 50 µH/50 ohms line impedance stabilization network (LISN). Compliance with the provisions of this paragraph shall be based on the measurement of the radio frequency voltage between each power line and ground at the power terminal. The lower limit applies at the boundary between frequency ranges.

	Conducted limit (dBµV)		
Frequency of emission (MHz)	Quasi-peak	Average	
0.15–0.5	66 to 56*	56 to 46*	
0.5–5	56	46	
5–30	60	50	

^{*}Decreases with the logarithm of the frequency.

8.3.3 Test conditions and setup:

Ambient Temperature ©	EUT Set-Up #	EUT operating mode	Power line (L1, L2, L3, N)	Power Input
22	1	802.11g @ 6Mbps	Line & Neutral	110V / 60Hz

8.3.4 **Measurement Result:**

Plot #	Port	EUT Set-Up#	EUT operating mode	Scan Frequency	Limit	Result
1	AC Mains	1	GFSK	150 kHz – 30 MHz	See section 8.3.2	Pass

8.3.5 **Measurement Plots:**

FCC ID: 2AKCH-RC0001
IC ID: 22124-RC0001



Plot #1

Quasipeak Measurement Final Result

No emissions above the -20dB margin were evaluated

Average Measurement Final Result

No emissions above the -20dB margin were evaluated

Disclaimer: Any measurement data within 2dB from the limit line is conditional PASS/FAIL due to measurement uncertainty considerations. 80-75 70-EN 55022 Voltage on Mains QP 60-55-50-45 Level in dBµV 40-35 30 25 20 15 10 -5 -10· 150k 300 400 500 800 1M 2M ЗМ 4M 5M 6 8 10M 20M 30M Frequency in Hz

EN 55022 Voltage on Mains AV

Data Reduction Result 2 [1]-AVG

Test Date:11/10/2016 6:35:27

EN 55022 Voltage on Mains QP

Preview Result 2-AVG

Test Engineer:Smoon

Preview Result 1-PK+

Test Report #: EMC_RUFUS-001-16001_15.247_Wi-Fi_Rev2 FCC ID: 2AKCH-RC0001

Date of Report 2017-1-20 Page 30 of 31 IC ID: 22124-RC0001



9 Test setup photos

Setup photos are included in supporting file name: "EMC_RUFUS-001-16001_15.247 _Setup_Photos_Rev1.pdf"

10 Test Equipment And Ancillaries Used For Testing

Item Name	Equipment Type	Manufacturer	Model	Serial #	Calibration Cycle	Last Calibration Date
Antenna Biconilog 3142E	Biconlog Antenna	EMCO	3142E	166067	3 years	6/14/2014
Antenna Loop 6512	Loop Antenna	ETS Lindgren	6512	49838	3 years	3/13/2014
Antenna Horn 3115 SN 35111	Horn Antenna	EMCO	3115	35111	3 years	7/24/2015
Antenna Hom 3116	Horn Antenna	ETS Lindgren	3116	70497	3 years	7/22/2015
Digital Barometer	Compact Digital Barometer	Control Company	35519-055	91119547	2 Years	4/7/2015
FSU26	Spectrum Analyzer	R&S	FSU26	200302	3 years	7/4/2015
Thermometer Humidity TM320	Thermometer Humidity	Dickson	AY1072	0528	1 Year	11/04/2016

Equipment used meets the measurement uncertainty requirements as required per applicable standards for 95% confidence levels.

Calibration due dates, unless defined specifically, falls on the last day of the month. Items indicated "N/A" for cal status either do not specifically require calibration or is internally characterized before use.

Date of Report 2017-1-20 Page 31 of 31 IC ID: 22124-RC0001



11 Revision History

Date	Report Name	Changes to report	Report prepared by
2016-11-10	EMC_RUFUS-001-16001_15.247_Wi-Fi	Initial Version	Kris Lazarov
2016-12-15	EMC_RUFUS-001-16001_15.247_Wi-Fi_Rev1	Updated the model number on title page	Kris Lazarov
2017-1-20	EMC_RUFUS-001-16001_15.247_Wi-Fi_Rev2	Updated Section 4 to KDB558074 D01v03r05; Corrected Section 8.1.2 Limits; Corrected Section 8.1.4 table; Corrected Section 8.1.5 measurement plot	Kris Lazarov