

■ **Report No.:** DDT-R17Q0314-6E1

■ **Issued Date:** Mar. 25, 2017

FCC CERTIFICATION TEST REPORT

FOR

Applicant	:	Zhangzhou Echo Technology.,Ltd	
Address	:	No.437 Shengli RD(W), Jinfeng Industrial Area Zhangzhou Fujian, China	
Equipment under Test		BD PRINTER	
Model No.	:	M200Pro, M300, M200, M200V2, M100, S100, M200V3, M150, M160, M180, M450, M310, M320, M210, M190, M250, S100V2, S200, S300, S400, M170	
Trade Mark	:	MALYAN ®	
FCC ID	•	2ALJUMALYAN	
Manufacturer	:	Zhangzhou Echo Technology.,Ltd	
Address	:	No.437 Shengli RD(W), Jinfeng Industrial Area Zhangzhou Fujian, China	

Issued By: Dongguan Dongdian Testing Service Co., Ltd.

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TEST REPORT DECLARE

Report No.: DDT-R17Q0314-6E1

Applicant	:	Zhangzhou Echo Technology.,Ltd	
Address	:	No.437 Shengli RD(W), Jinfeng Industrial Area Zhangzhou Fujian, China	
Equipment under Test	:	D PRINTER	
Model No	:	M200Pro, M300, M200, M200V2, M100, S100, M200V3, M150, M160, M180, M450, M310, M320, M210, M190, M250, S100V2, S200, S300, S400, M170	
Trade Mark	:	MALYAN [®]	
Manufacturer	:	Zhangzhou Echo Technology.,Ltd	
Address	:	No.437 Shengli RD(W), Jinfeng Industrial Area Zhangzhou Fujian, China	

Test Standard Used: FCC Rules and Regulations Part 15 Subpart C

Test procedure used: ANSI C63.10:2013, ANSI C63.4:2014, KDB558074 D01 DTS Meas Guidance V03r02.

We Declare:

The equipment described above is tested by Dongguan Dongdian Testing Service Co., Ltd and in the configuration tested the equipment complied with the standards specified above. The test results are contained in this test report and Dongguan Dongdian Testing Service Co., Ltd is assumed of full responsibility for the accuracy and completeness of these tests.

After test and evaluation, our opinion is that the equipment provided for test compliance with the requirement of the above FCC standards.

Report No:	DDT-R17Q0314-6E1		
Date of Test:	Mar. 15, 2017~Mar. 24, 2017	Date of Report:	Mar. 25, 2017

Prepared By:

Damon Hu /Engineer



Note: This report applies to above tested sample only. This report shall not oe reproduced in parts without written approval of Dongguan Dongdian Testing Service Co., Ltd.

1. Summary of test results

The EUT have been tested according to the applicab	ele standards as referenced below.		
Description of Test Item	Standard	Results	
6dB Bandwidth and 99% Bandwidth	FCC Part 15: 15.247	PASS	
oub bandwidin and 99% bandwidin	KDB558074	1 ASS	
Peak Output Power	FCC Part 15: 15.247	PASS	
Teak Output Tower	KDB558074	LASS	
Power Spectral Density	FCC Part 15: 15.247	PASS	
Fower Spectral Delisity	KDB558074	1 ASS	
Emissions in non-restricted frequency bands	FCC Part 15: 15.247	PASS	
Emissions in non-restricted frequency bands	KDB558074	LASS	
	FCC Part 15: 15.209		
	FCC Part 15: 15.247		
Emissions in restricted frequency bands	ANSI C63.10: 2013	PASS	
	ANSI C63.4:2014		
	KDB558074		
	FCC Part 15: 15.209		
	FCC Part 15: 15.247		
Band Edge Compliance	ANSI C63.10: 2013	PASS	
	ANSI C63.4:2014		
	KDB558074		
	FCC Part 15: 15.207		
Power Line Conducted Emission	ANSI C63.10: 2013	PASS	
	ANSI C63.4:2014		
Antenna requirement	FCC Part 15: 15.203	PASS	

2. General test information

2.1. Description of EUT

EUT* Name	:	3D PRINTER	
Model Number	:	M200Pro, M300, M200, M200V2, M100, S100, M200V3, M150, M160, M180, M450, M310, M320, M210, M190, M250, S100V2, S200, S300, S400, M170	
Difference of model number	:	This device have 21 models, and the difference of each models are cabinet color, all the other characteristic like circuit, PCB layout, RF power are exactly same, and M200Pro was used for test.	
EUT function description	:	Please reference user manual of this device	
Power supply	:	AC 100V~240V, 50/60Hz	
Radio Technology	:	IEEE802.11b/g/n	
FCC Operation frequency	•	IEEE 802.11b: 2412MHz—2462MHz IEEE 802.11g: 2412MHz—2462MHz IEEE 802.11n HT20: 2412MHz—2462MHz	
Modulation	:	IEEE 802.11b: DSSS(CCK,DQPSK,DBPSK) IEEE 802.11g: OFDM(64QAM, 16QAM, QPSK, BPSK) IEEE 802.11n HT20: OFDM (64QAM, 16QAM, QPSK,BPSK)	
Antenna Type	:	Integrated PCB antenna, maximum PK gain: 0dBi	
Date of Receipt	:	Mar. 6, 2017	
Sample Type	:	Series production	

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Note1: EUT is the ab.of equipment under test.

Channle in	Channle information						
CH	Frequency	CH	Frequency	СН	Frequency	CH	Frequency
1	2412	5	2432	9	2452	/	/
2	2417	6	2437	10	2457	/	/
3	2422	7	2442	11	2462	/	/
4	2427	8	2447	/	/	/	/

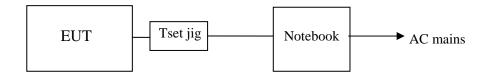
2.2. Accessories of EUT

Description of Accessories	Manufacturer	Model number	Description	Other
AC ADAPTER	FO SHAN SHUNDE GUANYUDA POWER SUPPLY CO., LTD	GM95-120700-D	Output DC 12V/7A	AC cable: 1.20m, DC cable: 0.80m without core

2.3. Assistant equipment used for test

Description of Assistant equipment	Manufacturer	Model number or Type	EMC Compliance	SN
Notebook	DELL	Latitude D610	FCC DOC	00045-534-136-300
Mouse	HP	M-SBF96	FCC DOC	417441-001

2.4. Block diagram of EUT configuration for test



EUT was connected to control to a special test jig provided by manufacturer which has a standard USB connector to connect to Notebook, and the Notebook will run a special test software "Mputty" provided by manufacturer to control EUT work in Continuous TX mode (>98% duty cycle), and select test channel, wireless mode and data rate.

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Tested mode, channel, and data rate information			
Mode	data rate (Mpbs)	Channel	Frequency
	(see Note)		(MHz)
	11	LCH :CH1	2412
IEEE 802.11b	11	MCH: CH6	2437
	11	HCH: CH11	2462
	6	LCH :CH1	2412
IEEE 802.11g	6	MCH: CH6	2437
	6	HCH: CH11	2462
	13	LCH :CH1	2412
IEEE 802.11n HT20	13	MCH: CH6	2437
	13	HCH: CH11	2462

Note: According exploratory test, EUT will have maximum output power in those data rate, so those data rate were used for all test.

2.5. Deviations of test standard

No Deviation

2.6. Test environment conditions

During the measurement the environmental conditions were within the listed ranges:

Temperature range:	21-25℃
Humidity range:	40-75%
Pressure range:	86-106kPa

2.7. Test laboratory

Dongguan Dongdian Testing Service Co., Ltd

Add: No. 17, Zongbu Road 2, Songshan Lake Sci&Tech, Industry Park, Dongguan City, Guangdong

Province, China, 523808 Tel: +86-0769-22891499 http://www.dgddt.com

FCC Registration Number: 270092 Industry Canada site registration number: 10288A-1

2.8. Measurement uncertainty

Test Item	Uncertainty				
Bandwidth	1.1%				
Deale Outroot Decree (Conducted) (Constants)	0.86 dB(10 MHz $\leq f < 3.6$ GHz);				
Peak Output Power(Conducted)(Spectrum analyzer)	$1.38\text{dB}(3.6\text{GHz} \leqslant f < 8\text{GHz})$				
Peak Output Power(Conducted)(Power Sensor)	0.74dB				
Decree Constant Descritor	$0.74 dB(10 MHz \le f < 3.6 GHz);$				
Power Spectral Density	$1.38 dB(3.6 GHz \leqslant f < 8 GHz)$				
English Challing	6.7 x 10-8 (Antenna couple methed)				
Frequencies Stability	5.5 x 10-8 (Conducted method)				
	0.86 dB(10 MHz $\leq f < 3.6$ GHz);				
Conducted spurious emissions	$1.40 dB(3.6GHz \leqslant f < 8GHz)$				
	$1.66dB(8GHz \leqslant f < 22GHz)$				
Uncertainty for radio frequency (RBW<20KHz)	3×10-8				
Temperature	0.4℃				
Humidity	2%				
Uncertainty for Radiation Emission test	4.70 dB (Antenna Polarize: V)				
(30MHz-1GHz)	4.84 dB (Antenna Polarize: H)				
	4.10dB(1-6GHz)				
Uncertainty for Radiation Emission test (1GHz-26GHz)	4.40dB (6GHz-18Gz)				
(1812 28812)	3.54dB (18GHz-26Gz)				
Uncertainty for Power line conduction emission test	3.32dB (150KHz-30MHz)				
Note: This uncertainty represents an expanded uncertainty expressed at approximately the 95%					

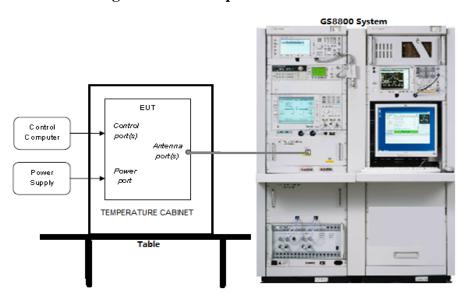
Note: This uncertainty represents an expanded uncertainty expressed at approximately the 95% confidence level using a coverage factor of k=2.

3. Equipment used during test

Equipment	Manufacturer	Model No.	Serial No.	Last Cal.	Cal. Interval				
RF Connected Test									
Spectrum analyzer	R&S	FSU26	1166.1660.26	Oct. 16, 2016	1Year				
Vector Signal Generator	Agilent	E8267D	MY52098743	Oct. 20, 2016	1Year				
Vector Signal Generator	Agilent	N5182A	MY48180737	Jul. 05, 2016	1Year				
Power Sensor	Agilent	U2021XA	MY55150010	Apr. 18, 2016	1Year				
Power Sensor	Agilent	U2021XA	MY55150011	Apr. 19, 2016	1Year				
DC Power Source	MATRIS	MPS-3005L-3	D813058W	Oct. 24, 2016	1Year				
Attenuator	Mini-Circuits	BW-S10W2	101109	Aug. 18, 2016	1Year				
RF Cable	Micable	C10-01-01-1	100309	Aug. 18, 2016	1Year				
Test Software	JS Tonscend	JS1120-2	Ver.2.5	N/A	N/A				
USB Data acquisition	Agilent	U2531A	TW55043503	N/A	N/A				
Auto control Unit	JS Tonscend	JS0806-2	158060010	N/A	N/A				
Radiated Emission Tes	st								
EMI Test Receiver	R&S	ESU8	100316	Oct. 16, 2016	1Year				
Spectrum analyzer	R&S	FSU26	1166.1660.26	Oct. 16, 2016	1Year				
Trilog Broadband Antenna	Schwarzbeck	VULB9163	9163-462	Oct. 27, 2016	1 Year				
Active Loop antenna	Schwarzbeck	FMZB-1519	1519-038	Oct. 16, 2016	1 Year				
Double Ridged Horn Antenna	R&S	HF907	100276	Oct. 12, 2016	1 Year				
Pre-amplifier	A.H.	PAM-0118	360	Oct. 16, 2016	1 Year				
RF Cable	HUBSER	CP-X2	W11.03	Oct. 16, 2016	1Year				
RF Cable	HUBSER	CP-X1	W12.02	Oct. 16, 2016	1 Year				
MI Cable	HUBSER	C10-01-01-1M	1091629	Oct. 16, 2016	1 Year				
Test software	Audix	E3	V 6.11111b	/	/				
Power Line Conducted	Power Line Conducted Emissions Test								
Test Receiver	R&S	ESU8	100316	Oct. 16, 2016	1 Year				
LISN 1	R&S	ENV216	101109	Oct. 16, 2016	1 Year				
LISN 2	R&S	ESH2-Z5	100309	Oct. 16, 2016	1 Year				
Pulse Limiter	R&S	ESH3-Z2	101242	Oct. 16, 2016	1 Year				
CE Cable 1	HUBSER	ESU8/RF2	W10.01	Oct. 16, 2016	1 Year				
Test software	Audix	E3	V 6.11111b	/	/				

4. 6dB Bandwidth and 99% Bandwidth

4.1. Block diagram of test setup



4.2. Limits

For direct sequence systems, the minimum 6dB bandwidth shall be at least 500 KHz

4.3. Test Procedure

- (1) Connect EUT's antenna output to spectrum analyzer by RF cable.
- (2) Set the spectrum analyzer as follows:

RBW: 100KHz

VBW: 300KHz

Detector Mode: Peak

Sweep time: auto

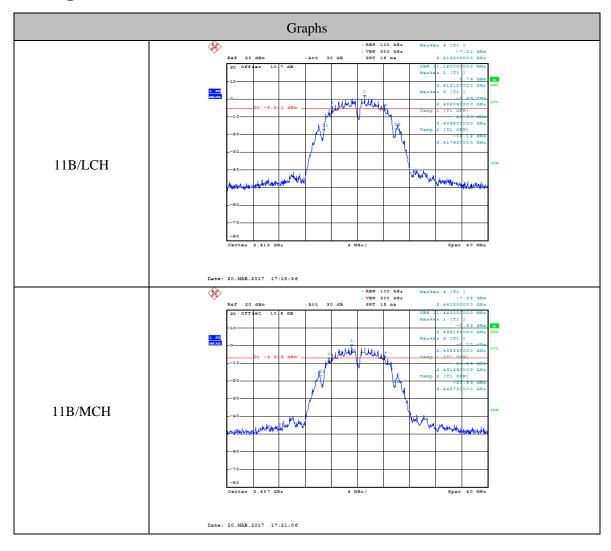
Trace mode Max hold

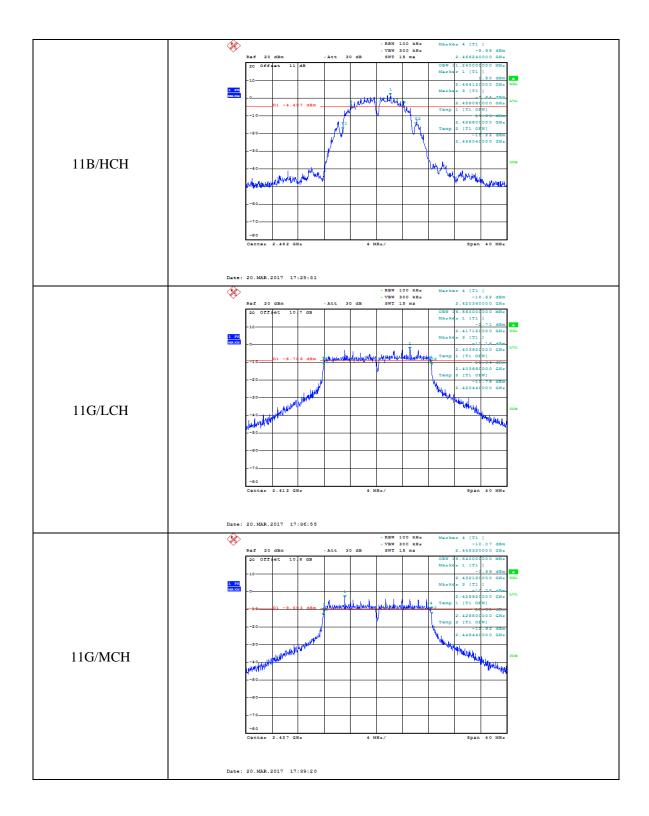
(3) Allow the trace to stabilize, measure the maximum width of the emission that is constrained by the frequencies associated with the two outermost amplitude points (upper and lower frequencies) that are attenuated by 6 dB relative to the maximum level measured in the fundamental emission.

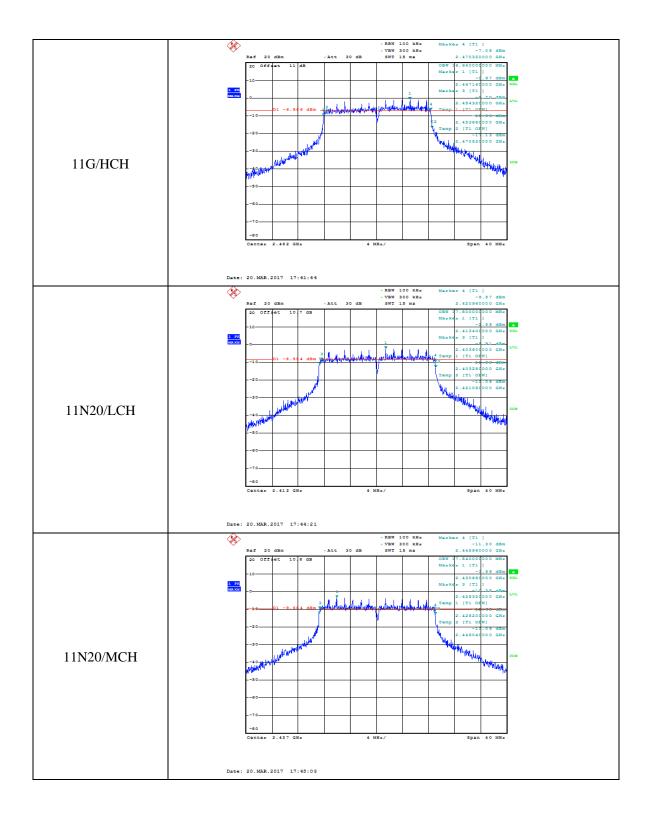
4.4. Test Result

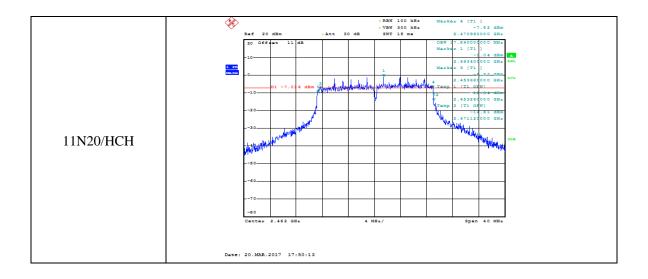
EUT Set Mode	CH or	6 dB bandwidth	99% dB bandwidth	
EU1 Set Mode	Frequency	Result (MHz)	Result (MHz)	
	CH1	8.120	11.120	
11b	CH6	8.640	11.440	
	CH11	8.160	11.240	
	CH1	16.440	16.560	
11g	CH6	16.400	16.640	
	CH11	16.000	16.640	
	CH1	17.360	17.800	
11n HT 20	CH6	17.640	17.840	
	CH11	17.280	17.840	
Limit: >500KHz Conclusion: PASS				
Test Date: Mar. 20, 2016 Test Engineer: Toby				

4.5. Original test data









5. Conducted Peak Output Power

5.1. Block diagram of test setup

Same as scetion 4.1

5.2. Limits

For systems using digital modulation in the 902-928 MHz, 2400-2483.5 MHz, and 5725-5850 MHz bands: 1 Watt. If transmitting antennas of directional gain greater than 6 dBi are used, the conducted output power from the intentional radiator shall be reduced below the stated values as appropriate, by the amount in dB that the directional gain of the antenna exceeds 6 dBi.

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5.3. Test Procedure

- (1) Connect each EUT's antenna output to power sensor by RF cable and attenuator
- (2) Measure the PK output power of each antenna port by power sensor.

5.4. Test Result

EUT Set Mode	CH	Result(dBm)	
EUT Set Mode	СН	Peak	
	CH1	13.56	
11b	CH6	13.05	
	CH11	12.85	
11g	CH1	13.26	
	CH6	13.09	
	CH11	13.94	
11n HT20	CH1	12.76	
	CH6	13.21	
	CH11	12.46	
Limit: 30dBm (PK power) Conclusion: PASS			
Test Date: Mar. 20, 2016 Test Engineer: Toby			

6. Power Spectral Density

6.1. Block diagram of test setup

Same as scetion 4.1

6.2. Limits

For digitally modulated systems, the power spectral density conducted from the intentional radiator to the antenna shall not be greater than 8dBm in any 3 kHz band during any time interval of continuous transmission.

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6.3. Test Procedure

- (1) Connect EUT's antenna output to spectrum analyzer by RF cable.
- (2) Set the spectrum analyzer as follows:

Center frequency DTS Channel center frequency

RBW: $3 \text{ kHz} \leq \text{RBW} \leq 100 \text{ kHz}$

VBW: \geqslant 3RBW

Span 1.5times the DTS bandwidth

Detector Mode: Peak
Sweep time: auto

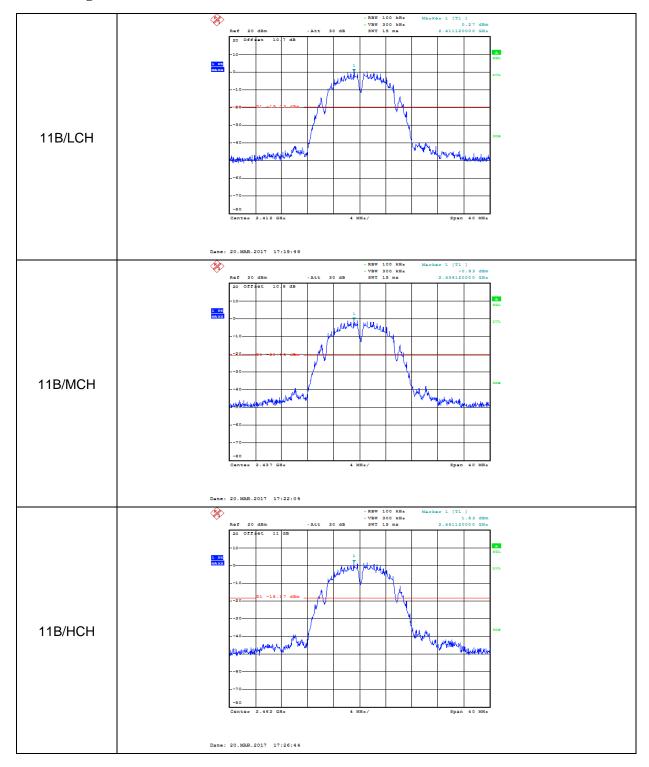
Trace mode Max hold

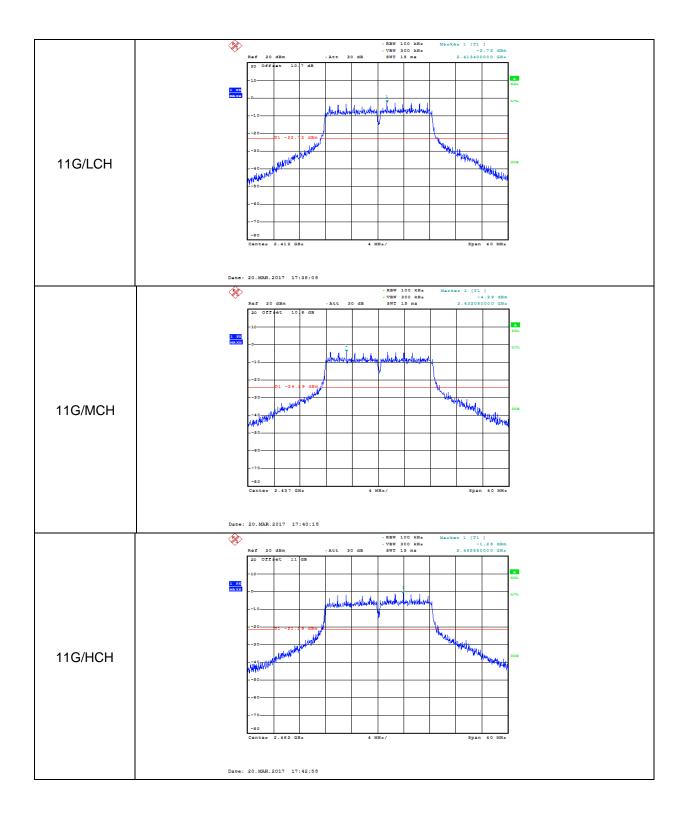
- (3) Allow the trace to stabilize, use the peak marker function to determine the maximum amplitude level within the RBW.
- (4) If measured value exceeds limit, reduce RBW (no less than 3 kHz) and repeat.

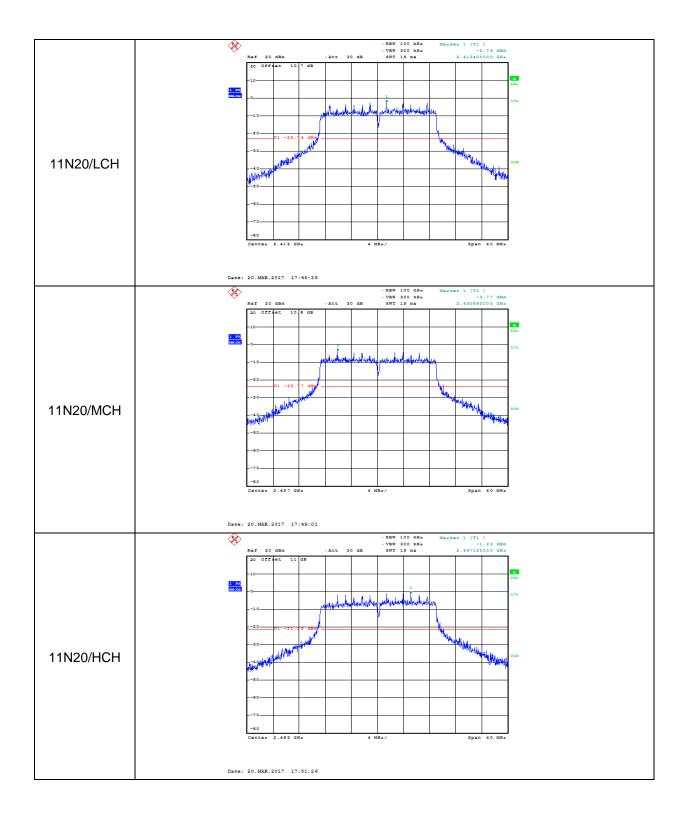
6.4. Test Result

EUT Set Mode	CH or Frequency	Result	EUT Set Mode	CH or Frequency	Result
11b	CH1	0.27		CH1	-2.74
	СН6	-0.93	11n HT 20	CH6	-3.77
	CH11	1.83		CH11	-1.23
11g	CH1	-2.72	/	/	/
	СН6	-4.29		/	/
	CH11	-1.29		/	/
Limit: <8dBm/3KHz Conclusion: PASS					
Test Date: Mar. 20, 2016 Test Engineer: Toby				Engineer : Toby	

6.5. Original test data







7. Emissions in non-restricted frequency bands

7.1. Block diagram of test setup

Same as scetion 4.1

7.2. Limits

In any 100kHz bandwidth outside the frequency bands in which the spread spectrum intentional radiator in operating, the radio frequency power that is produced by the intentional radiator shall be at least 20dB below that in the 100kHz bandwidth within the band that contains the highest level of the desired power.

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7.3. Test Procedure

- (1) Connect EUT's antenna output to spectrum analyzer by RF cable.
- (2) Establish a reference level by using the following procedure:

Center frequency DTS Channel center frequency

RBW: 100KHz VBW: 300KHz

Span 1.5times the DTS bandwidth

Detector Mode: Peak
Sweep time: auto

Trace mode Max hold

- (3) Allow the trace to stabilize, use the peak marker function to determine the maximum peak power level to establish the reference level.
- (4) Set the spectrum analyzer as follows:

RBW: 100KHz VBW: 300KHz

Span Encompass frequency range to be measured

Number of measurement points \geqslant span/RBW

Detector Mode: Peak
Sweep time: auto

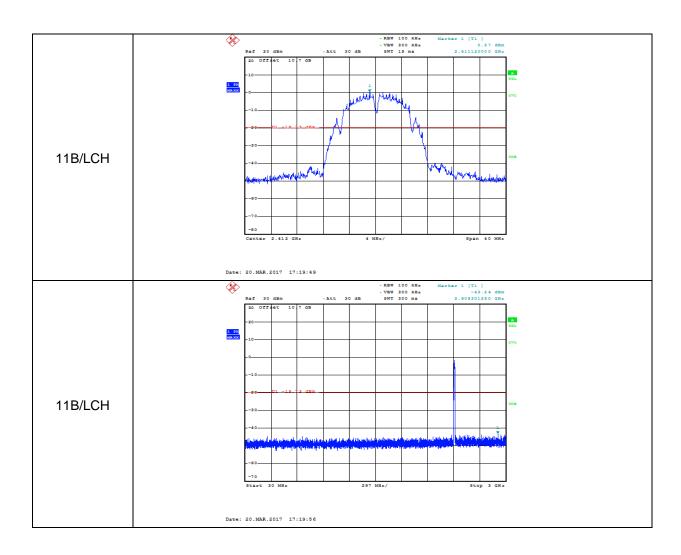
Trace mode Max hold

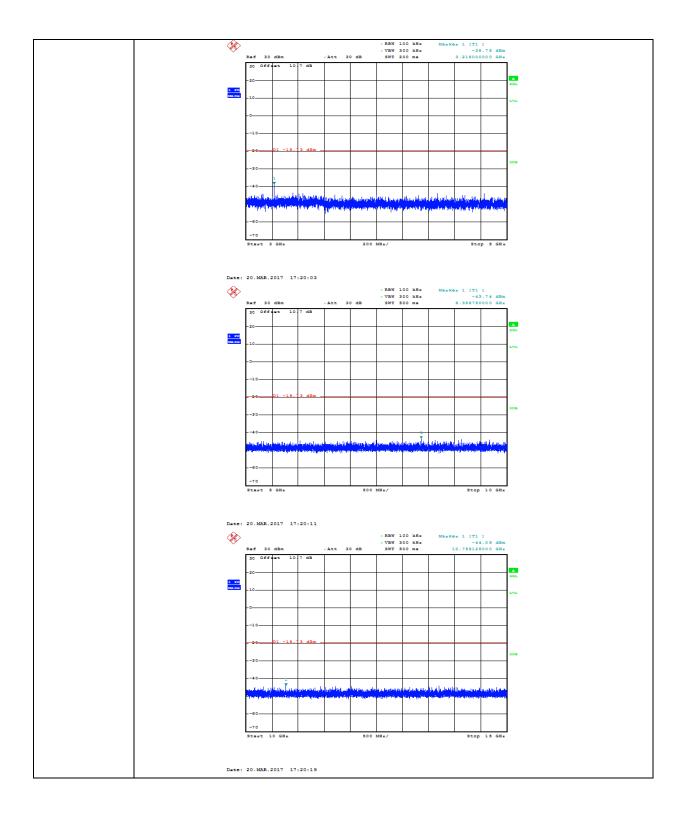
(5) Allow the trace to stabilize, use the peak marker function to determine the maximum amplitude of all unwanted emissions outside of the authorized frequency band

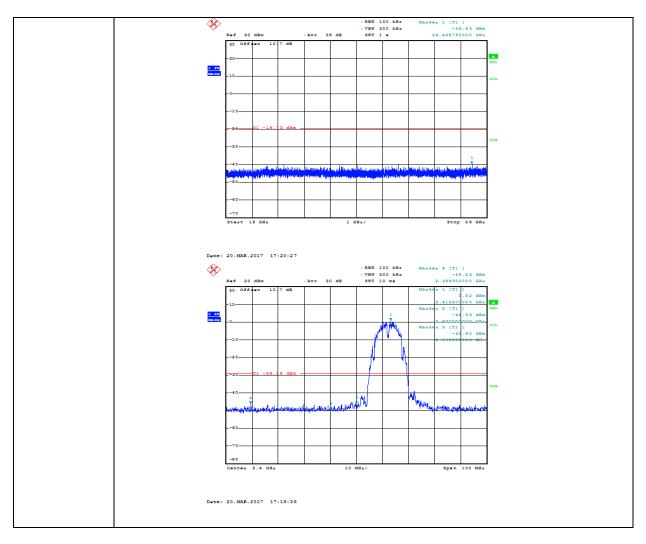
7.4. Test Result

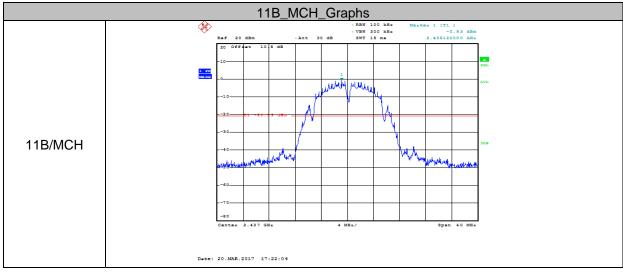
EUT Set Mode	CH or Frequency	Measured Range	Result (dBm)	EUT Set Mode	CH or Frequency	Measured Range	Result (dBm)
Wiode	СН1	30MHz-25GHz	PASS	11n HT 20	СН1	30MHz-25GHz	PASS
		2.3GHz-2.43GHz	PASS			2.3GHz-2.43GHz	PASS
11b	СН6	30MHz-25GHz	PASS		СН6	30MHz-25GHz	PASS
	CH11	30MHz-25GHz	PASS		CH11	30MHz-25GHz	PASS
		2.45GHz-2.6GHz	PASS			2.45GHz-2.6GHz	PASS
11g Cl	CHI	30MHz-25GHz	PASS		/		
	CH1	2.3GHz-2.43GHz	PASS		/		
	CH6	30MHz-25GHz	PASS	/	/		
	CH11	30MHz-25GHz	PASS		,		
		2.45GHz-2.6GHz	PASS		/		
Test Date :	Test Date: Mar. 20, 2016 Test Engineer: Toby						Гову

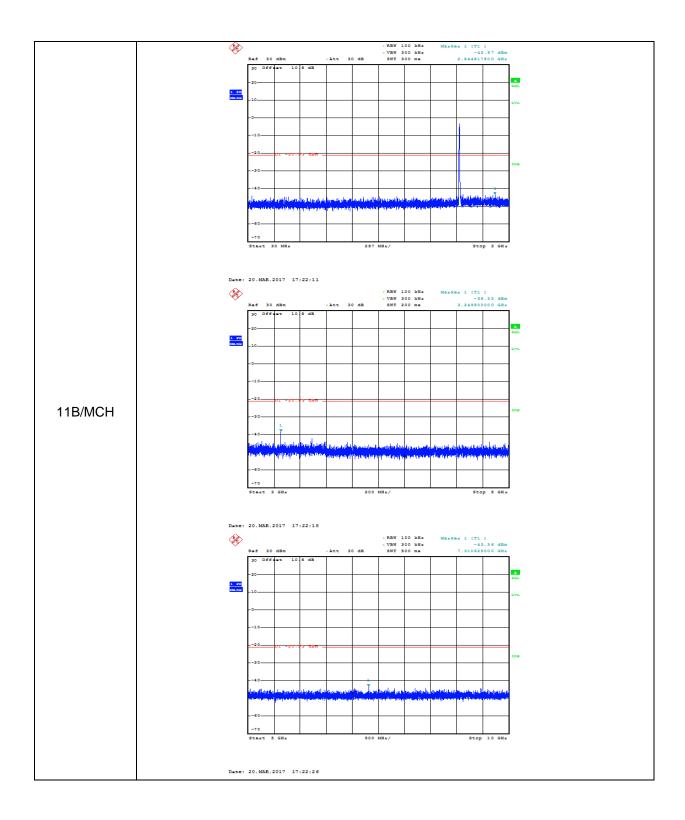
7.5. Original test data

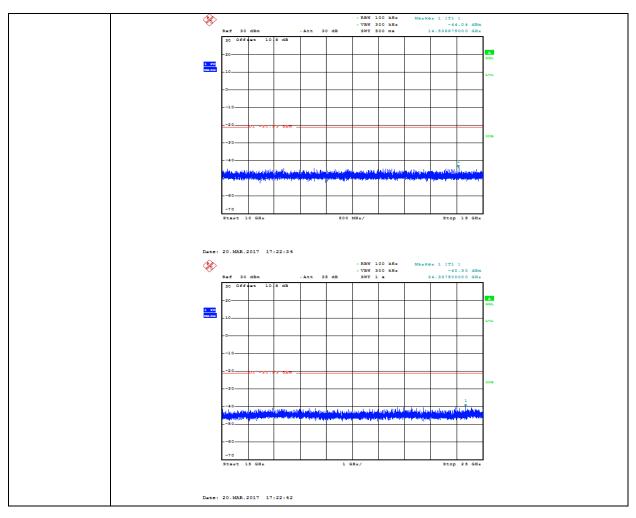


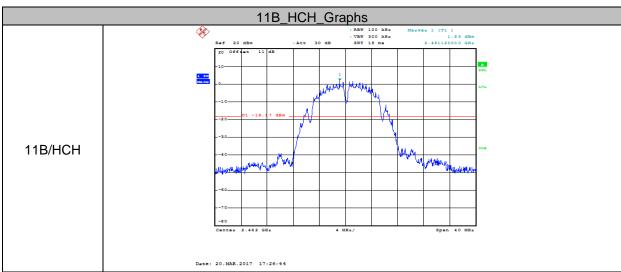


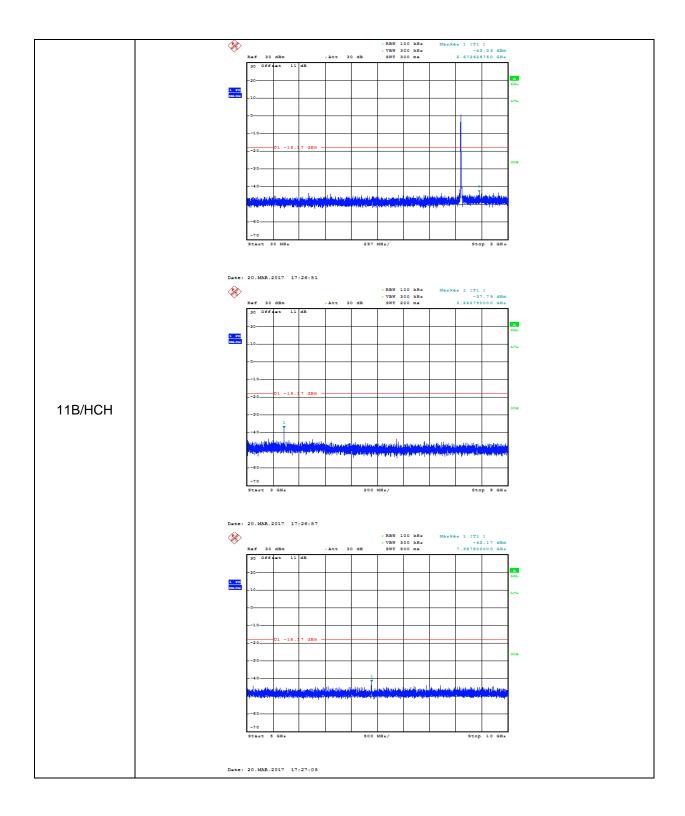


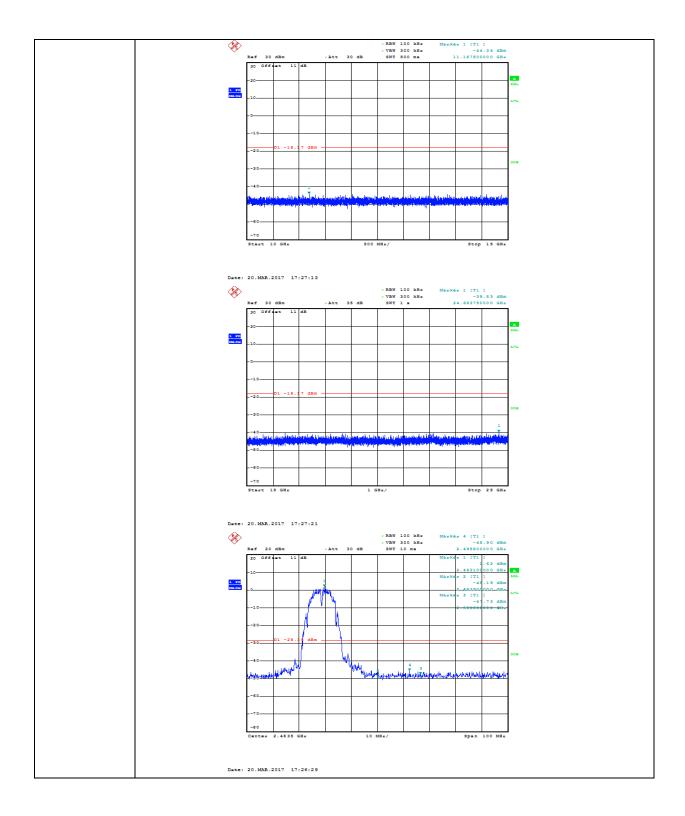


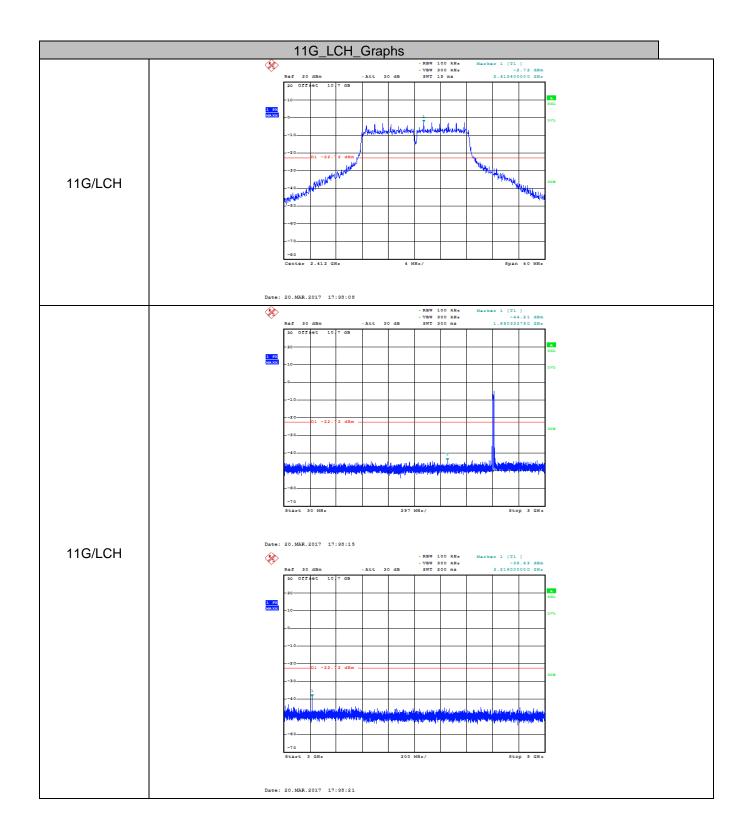


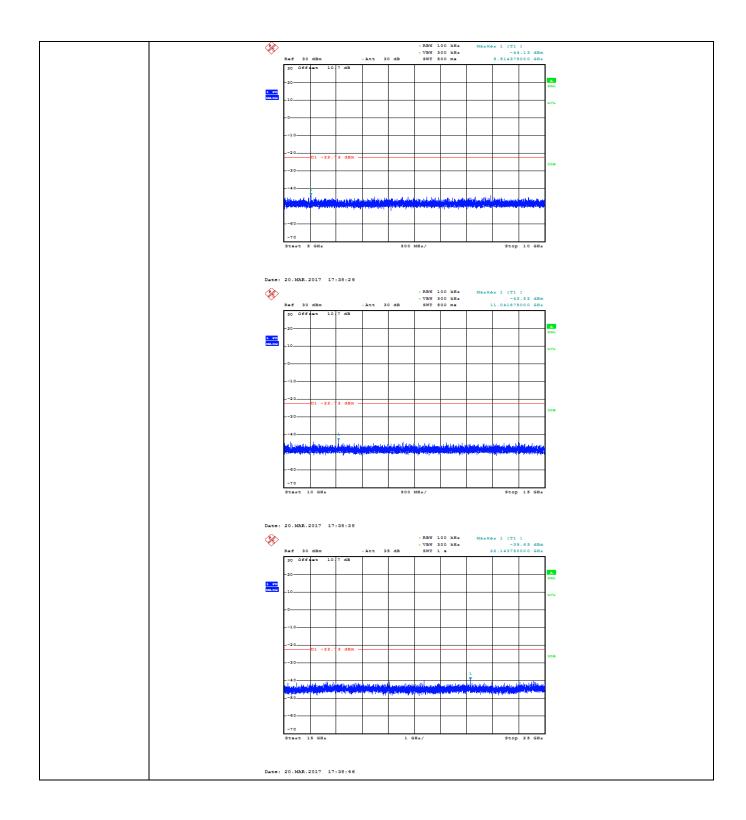


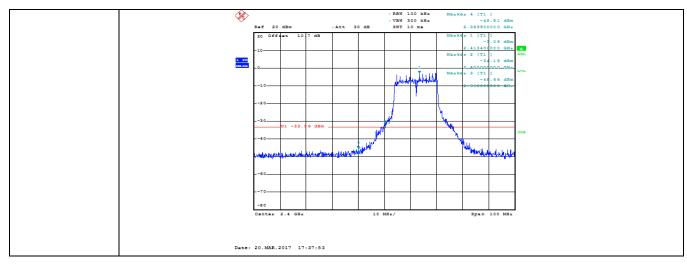


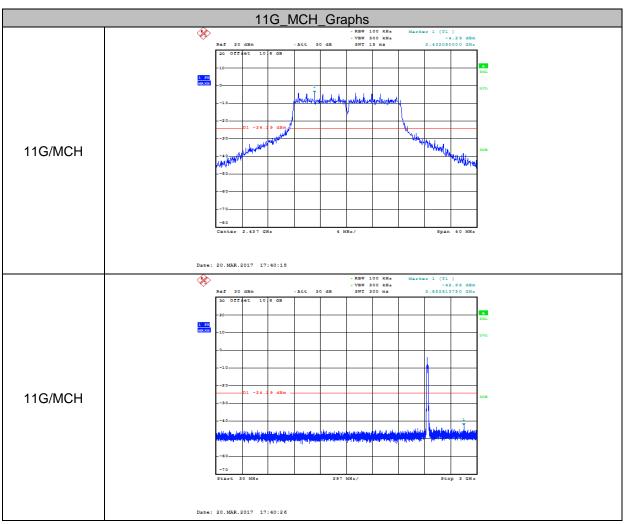


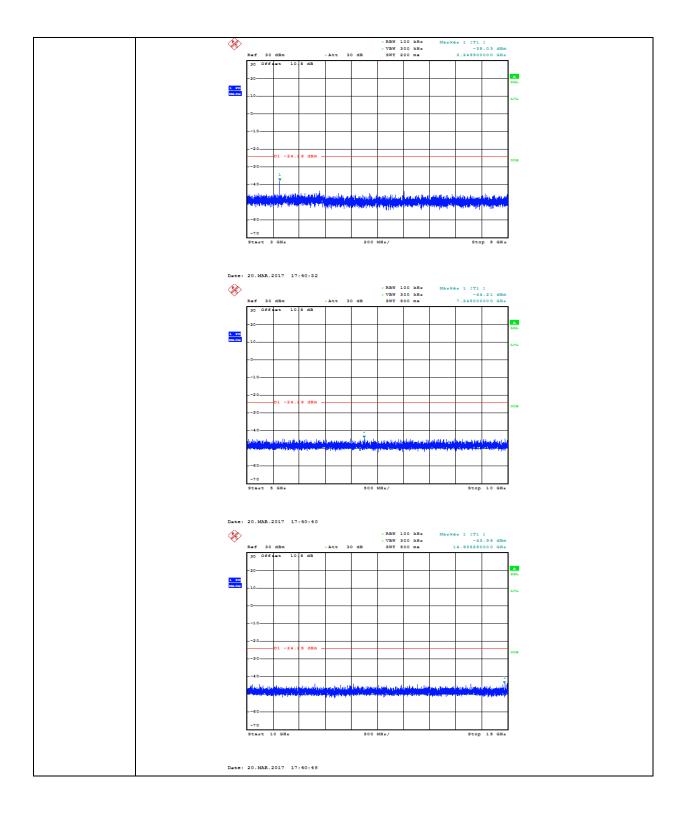


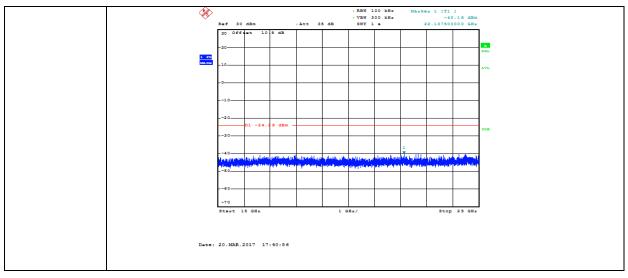


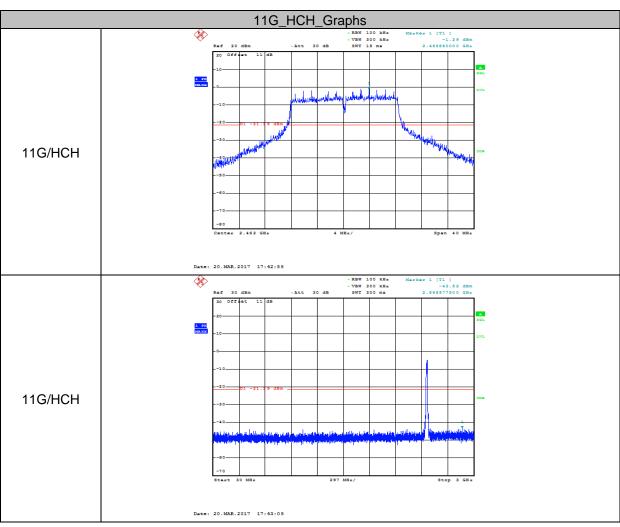


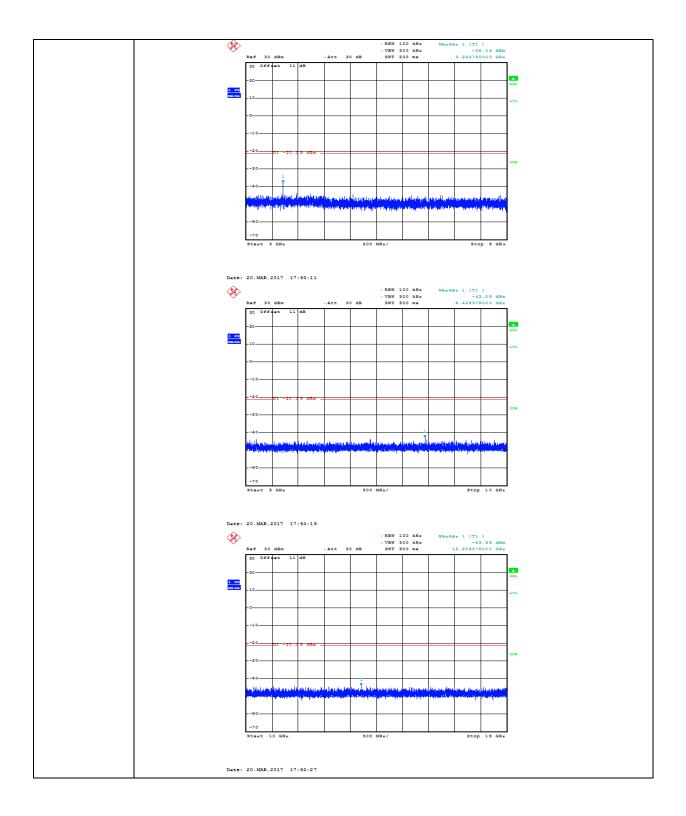


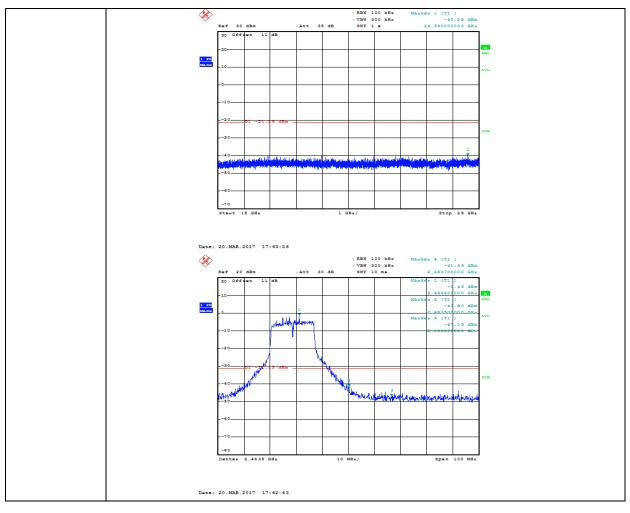


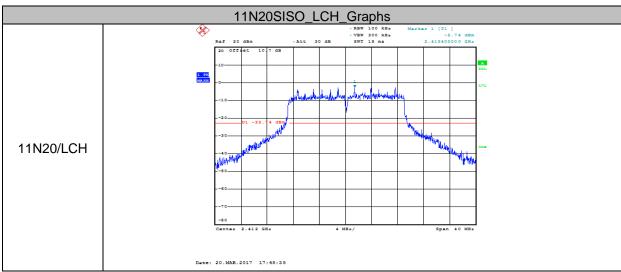


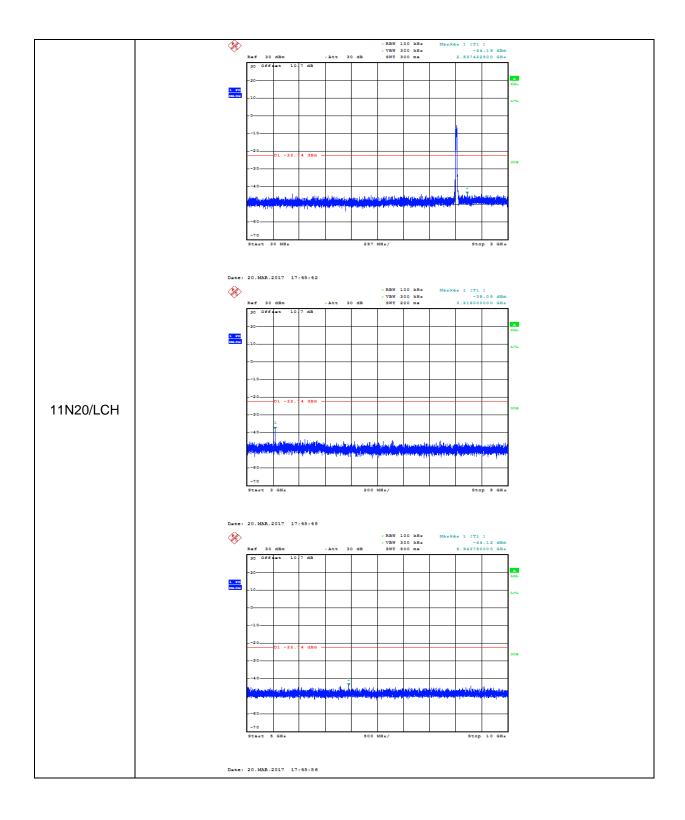


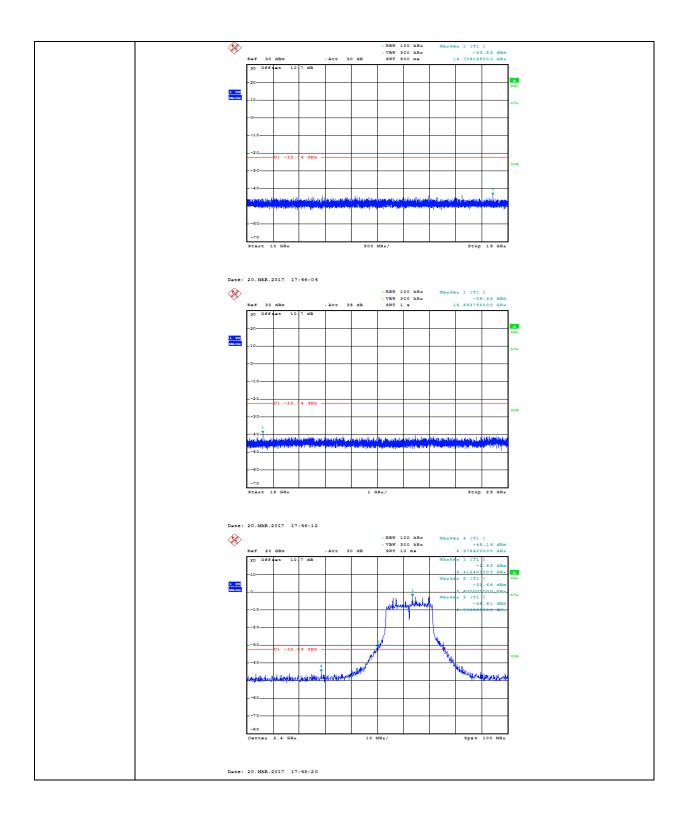


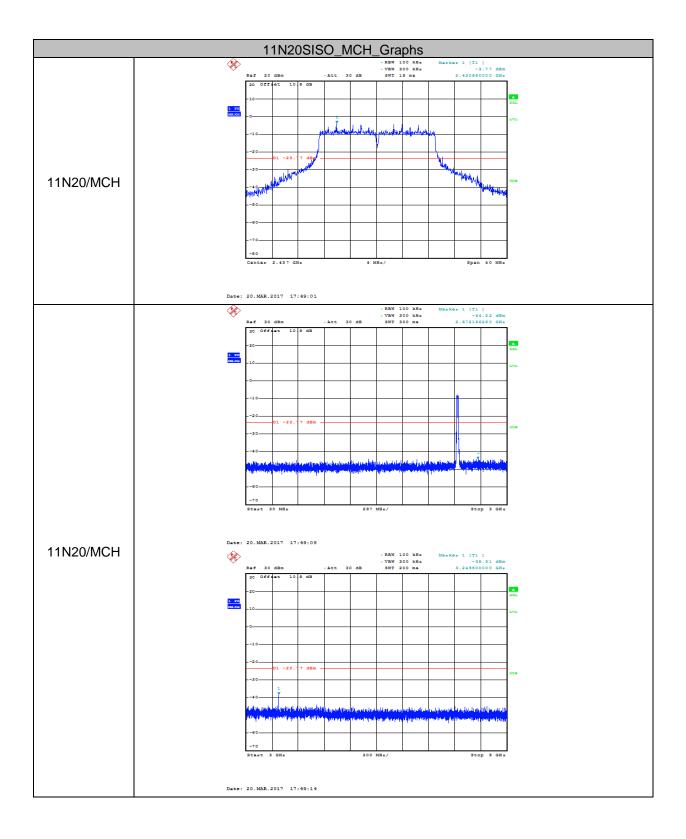


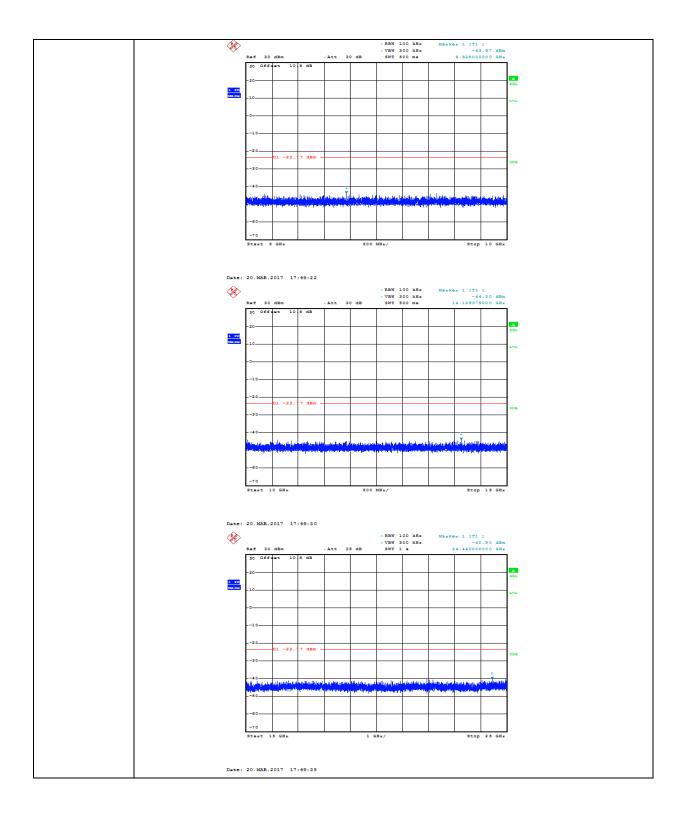


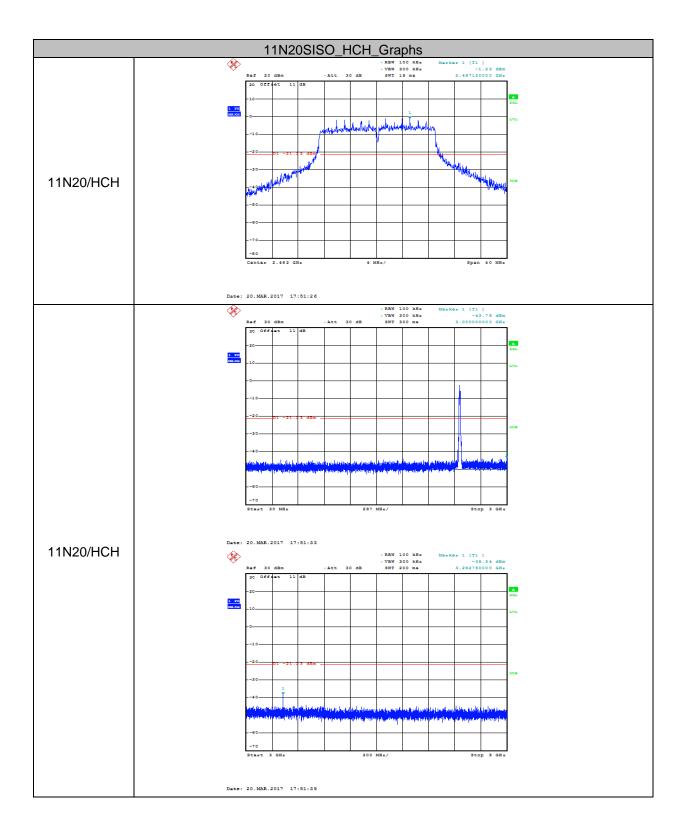


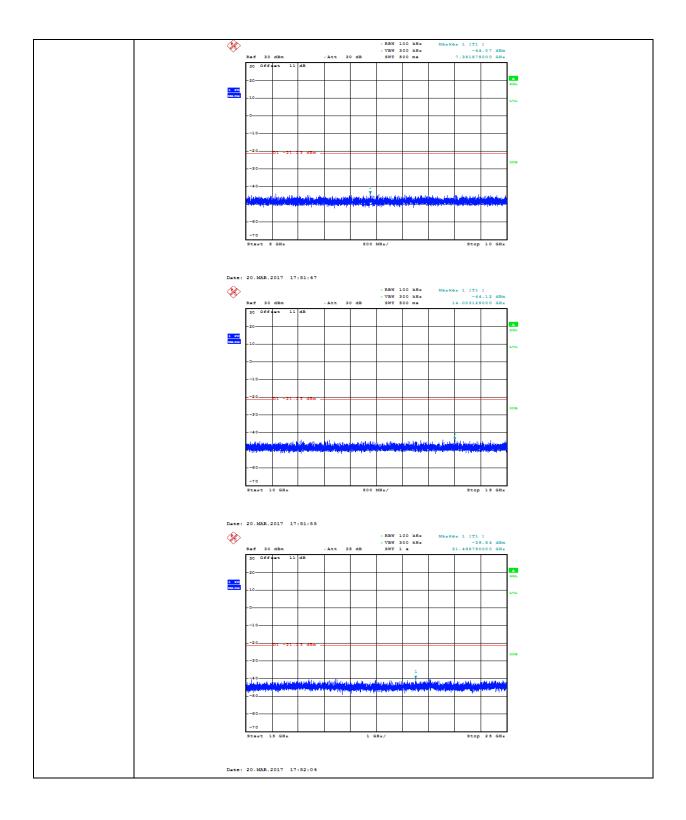


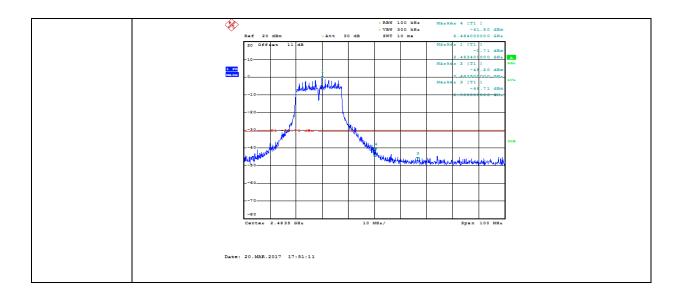








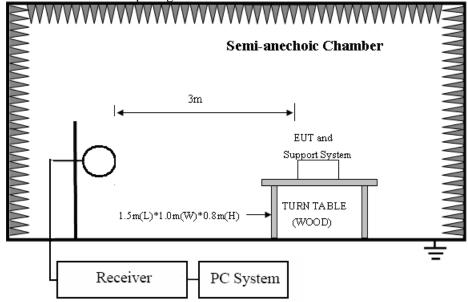




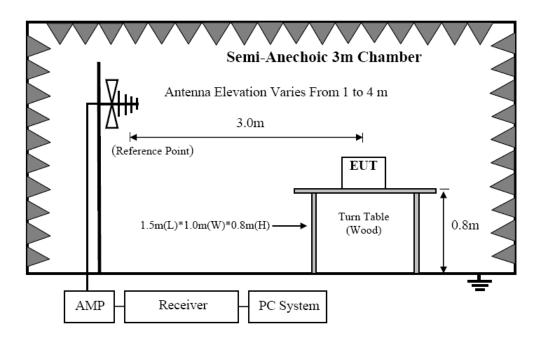
8. Emissions in restricted frequency bands

8.1. Block diagram of test setup

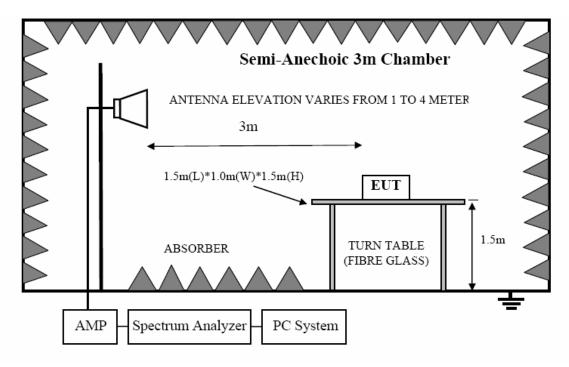
In 3m Anechoic Chamber Test Setup Diagram for 9KHz-30MHz



In 3m Anechoic Chamber Test Setup Diagram for 30MHz-1GHz



In 3m Anechoic Chamber Test Setup Diagram for frequency above 1GHz



Note: For harmonic emissions test a appropriate high pass filter was inserted in the input port of AMP.

8.2. Limit

8.2.1 FCC 15.205 Restricted frequency band

MHz	MHz	MHz	GHz
0.090 - 0.110	16.42 - 16.423	399.9 - 410	4.5 - 5.15
¹ 0.495 - 0.505	16.69475 - 16.69525	608 - 614	5.35 - 5.46
2.1735 - 2.1905	16.80425 - 16.80475	960 - 1240	7.25 - 7.75
4.125 - 4.128	25.5 - 25.67	1300 - 1427	8.025 - 8.5
4.17725 - 4.17775	37.5 - 38.25	1435 - 1626.5	9.0 - 9.2
4.20725 - 4.20775	73 - 74.6	1645.5 - 1646.5	9.3 - 9.5
6.215 - 6.218	74.8 - 75.2	1660 - 1710	10.6 - 12.7
6.26775 - 6.26825	108 - 121.94	1718.8 - 1722.2	13.25 - 13.4
6.31175 - 6.31225	123 - 138	2200 - 2300	14.47 - 14.5
8.291 - 8.294	149.9 - 150.05	2310 - 2390	15.35 - 16.2
8.362 - 8.366	156.52475 - 156.52525	2483.5 - 2500	17.7 - 21.4
8.37625 - 8.38675	156.7 - 156.9	2690 - 2900	22.01 - 23.12
8.41425 - 8.41475	162.0125 - 167.17	3260 - 3267	23.6 - 24.0
12.29 - 12.293	167.72 - 173.2	3332 - 3339	31.2 - 31.8
12.51975 - 12.52025	240 - 285	3345.8 - 3358	36.43 - 36.5
12.57675 - 12.57725	322 - 335.4	3600 - 4400	(2)

8.2.2 FCC 15.209 Limit.

FREQUENCY	DISTANCE	FIELD STRENGTHS LIMIT			
MHz	Meters	$\mu V/m$	$dB(\mu V)/m$		
0.009 ~ 0.490	300	2400/F(KHz)	67.6-20log(F)		
0.490 ~ 1.705	30	24000/F(KHz)	87.6-20log(F)		
1.705 ~ 30.0	30	30	29.54		
30 ~ 88	3	100	40.0		
88 ~ 216	3	150	43.5		

216 ~ 960	3	200	46.0		
960 ~ 1000	3	500	54.0		
Above 1000	3	74.0 dB(μV)/m (Peak) 54.0 dB(μV)/m (Average)			

Report No.: DDT-R17Q0314-6E1

Note: (1)The emission limits shown in the above table are based on measurements employing a CISPR QP detector except for the frequency bands 9-90KHz, 110-490KHz and above 1000MHz.Radiated emissions limits in these three bands are based on measurements employing an average detector.

(2) At frequencies below 30MHz, measurement may be performed at a distance closer then that specified, and the limit at closer measurement distance can be extrapolated by below formula:

$$Limit_{3m}(dBuV/m) = Limit_{30m}(dBuV/m) + 40Log(30m/3m)$$

8.2.3 Limit for this EUT

All the emissions appearing within 15.205 restricted frequency bands shall not exceed the limits shown in 15.209, all the other emissions shall be at least 20dB below the fundamental emissions, or comply with 15.209 limits.

8.3. Test Procedure

- (1) EUT height should be 0.8m for below 1GHz at a semi anechoic chamber while EUT height should be 1.5m for above 1GHz at full chamber or semi anechoic chamber ground with absorbers.
- (2) The antenna used as below table.

Test frequency range	Test antenna used	Measuring distance		
9KHz-30MHz	Active Loop antenna	3 m		
30MHz-1GHz	Trilog Broadband Antenna	3 m		
1GHz-18GHz	Double Ridged Horn	3 m		
TOTE TOOLE	Antenna(1GHz-18GHz)	3 III		
18GHz-40GHz	Horn Antenna(18GHz-40GHz)	1 m		

According ANSI C63.10:2013 clause 6.4.4.2 and 6,5.3, for measurements below 30 MHz, the loop antenna was positioned with its plane vertical from the EUT and rotated about its vertical axis for maximum response at each azimuth position around the EUT. And the loop antenna also be positioned with its plane horizontal at the specified distance from the EUT. The center of the loop is 1 m above the ground. for measurement above 30MHz, the Trilog Broadband Antenna or Horn Antenna was located 3m from EUT, Measurements were made with the antenna positioned in both the horizontal and vertical planes of Polarization, and the measurement antenna was varied from 1 m to 4 m. in height above the reference ground plane to obtain the maximum signal strength.

- (3) Below pre-scan procedure was first performed in order to find prominent frequency spectrum radiated emissions from 9KHz to 25GHz:
- (a) Scanning the peak frequency spectrum with the antenna specified in step (3), and the EUT was rotated 360 degree, the antenna height was varied from 1m to 4m(Except loop antenna, it's fixed 1m above ground.)

- (b) Change work frequency or channel of device if practicable.
- (c) Change modulation type of device if practicable.
- (d) Change power supply range from 85% to 115% of the rated supply voltage
- (e) Rotated EUT though three orthogonal axes to determine the attitude of EUT arrangement produces highest emissions.

Report No.: DDT-R17Q0314-6E1

Spectrum frequency from 9KHz to 25GHz (tenth harmonic of fundamental frequency) was investigated, and no any obvious emission were detected from 18GHz to 25GHz, so below final test was performed with frequency range from 9KHz to 18GHz.

- (4) For final emissions measurements at each frequency of interest, the EUT was rotated and the antenna height was varied between 1m and 4m in order to maximize the emission. Measurements in both horizontal and vertical polarities were made and the data was recorded. In order to find the maximum emission, the relative positions of equipments and all of the interface cables were changed according to ANSI C63.10 2013 on Radiated Emission test.
- (5) The emissions from 9KHz to 1GHz were measured based on CISPR QP detector except for the frequency bands 9-90KHz, 110-490KHz, for emissions from 9KHz-90KHz,110KHz-490KHz and above 1GHz were measured based on average detector, for emissions above 1GHz, peak emissions also be measured and need comply with Peak limit.
- (6) The emissions from 9KHz to 1GHz, QP or average values were measured with EMI receiver with below RBW

Frequency band	RBW					
9KHz-150KHz	200Hz					
150KHz-30MHz	9KHz					
30MHz-1GHz	120KHz					

(7) For emissions above 1GHz, both Peak and Average level were measured with Spectrum Analyzer, and the RBW is set at 1MHz, VBW is set at 3MHz for Peak measure; RMS detector RBW 1MHz VBW 3MHz for Average measure(according ANSI C63.10:2013 clause 4.2.3.2.3 procedure for average measure).

8.4. Test result

PASS. (See below detailed test result)

All the emissions except fundamental emission from 9KHz to 25GHz were comply with 15.209 limit. Note1: According exploratory test no any obvious emission were detected from 9kHz to 30MHz and 18GHz to 25GHz, so the final test was performed with frequency range from 30MHz to 18GHz and recorded in below.

Note2: For emissions below 1GHz, according exploratory explorer test, when change Tx mode and channel, have no distinct influence on emissions level, so for emissions below 1GHz, the final test was only performed with EUT working in 11b, Tx CH6 mode.

Radiated Emission test (below 1GHz)

TR-4-E-009 Radiated Emission Test Result

Report No.: DDT-R17Q0314-6E1

Test Site : DDT 3m Chamber D:\2017 RE1# Report Data\17Q0314-6\RE.EM6

Test Date : 2017-03-23 **Tested By** : Aaron

EUT : 3D PRINTER **Model Number** : M200Pro

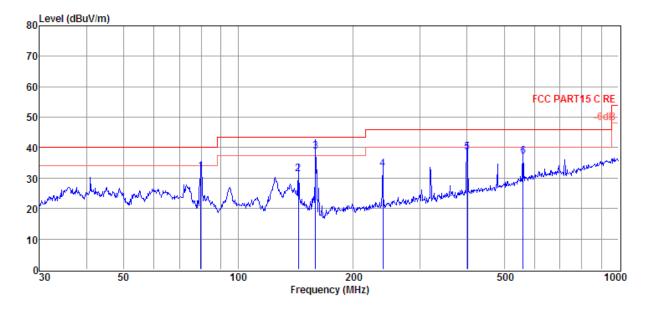
Power Supply : AC 120V/60Hz **Test Mode** : Tx mode

Temp:24.5'C,Humi:55%, Antenna/Distance : 2016 VULB9163 1#/3m/VERTICAL

Condition Press:100.1kPa

Memo

Data: 1



Item	Freq.	Read	Antenna	Cable	Result	Limit	Over	Detector	Polarization
		Level	Factor	Loss	Level	Line	Limit		
(Mark)	(MHz)	(dBµV)	(dB/m)	dB	$(dB\mu V/m)$	$(dB\mu V/m)$	(dB)		
1	79.80	20.72	7.17	4.15	32.04	40.00	-7.96	QP	VERTICAL
2	143.83	19.37	7.40	4.56	31.33	43.50	-12.17	QP	VERTICAL
3	159.78	25.90	8.09	4.66	38.65	43.50	-4.85	QP	VERTICAL
4	239.99	16.08	11.90	5.09	33.07	46.00	-12.93	QP	VERTICAL
5	400.43	16.96	15.71	5.80	38.47	46.00	-7.53	QP	VERTICAL
6	560.69	11.86	18.80	6.38	37.04	46.00	-8.96	QP	VERTICAL

Note: 1. Result Level = Read Level + Antenna Factor + Cable loss.

2. If Peak Result complies with QP limit, QP Result is deemed to comply with QP limit.

Report No.: DDT-R17Q0314-6E1

Test Site : DDT 3m Chamber D:\2017 RE1# Report Data\17Q0314-6\RE.EM6

EUT : 3D PRINTER **Model Number** : M200Pro

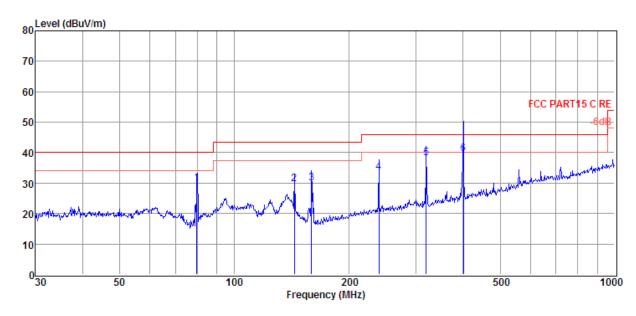
Power Supply : AC 120V/60Hz **Test Mode** : Tx mode

Condition Temp:24.5'C,Humi:55%,
: Representation Antenna/Distance : 2016 VULB9163 1#/3m/HORIZONTAL

Press:100.1kPa

Memo :

Data: 2



Item	Freq.	Read	Antenna	Cable	Result	Limit	Over	Detector	Polarization
		Level	Factor	Loss	Level	Line	Limit		
(Mark)	(MHz)	(dBµV)	(dB/m)	dB	$(dB\mu V/m)$	$(dB\mu V/m)$	(dB)		
1	79.80	18.77	7.17	4.15	30.09	40.00	-9.91	QP	HORIZONTAL
2	143.83	17.84	7.40	4.56	29.80	43.50	-13.70	QP	HORIZONTAL
3	159.78	17.29	8.09	4.66	30.04	43.50	-13.46	QP	HORIZONTAL
4	239.99	16.67	11.90	5.09	33.66	46.00	-12.34	QP	HORIZONTAL
5	319.94	18.94	13.70	5.46	38.10	46.00	-7.90	QP	HORIZONTAL
6	400.43	18.20	15.71	5.80	39.71	46.00	-6.29	QP	HORIZONTAL

Note: 1. Result Level = Read Level + Antenna Factor + Cable loss.

- 2. If Peak Result complies with QP limit, QP Result is deemed to comply with QP limit.
- 3. Test setup: RBW: 120 kHz, VBW: 300 kHz, Sweep time: auto.

Radiated Emission test (above 1GHz)

Freq	Read	Antenna	PRM	Cable	Result	Limit	Margin	Detector	Polarization
(MHz)	level	Factor	Factor	Loss	Level	(dBµ	(dB)	type	
	$(dB\mu V)$	(dB/m)	(dB)	(dB)	$(dB\mu V/m)$	V/m)			
11b CH1					1			1	
1329.00	49.34	24.73	29.37	4.49	49.19	74.00	-24.81	Peak	VERTICAL
3212.00	41.77	31.79	30.03	7.00	50.53	54.00	-3.47	Average	VERTICAL
3212.00	44.63	31.79	30.03	7.00	53.39	74.00	-20.61	Peak	VERTICAL
4824.00	37.85	33.73	29.32	8.50	50.76	54.00	-3.24	Average	VERTICAL
4824.00	44.59	33.73	29.32	8.50	57.50	74.00	-16.50	Peak	VERTICAL
7236.00	31.99	36.39	30.52	10.63	48.49	74.00	-25.51	Peak	VERTICAL
3212.00	42.05	31.79	30.03	7.00	50.81	54.00	-3.19	Average	HORIZONTAL
3212.00	44.71	31.79	30.03	7.00	53.47	74.00	-20.53	Peak	HORIZONTAL
4824.00	38.09	33.73	29.32	8.50	51.00	54.00	-3.00	Average	HORIZONTAL
4824.00	43.40	33.73	29.32	8.50	56.31	74.00	-17.69	Peak	HORIZONTAL
5725.00	31.67	34.84	29.22	9.41	46.70	74.00	-27.30	Peak	HORIZONTAL
7237.00	31.61	36.39	30.52	10.63	48.11	74.00	-25.89	Peak	HORIZONTAL
11b CH6									
3247.00	40.32	31.80	30.01	7.03	49.14	54.00	-4.86	Average	VERTICAL
3247.00	44.03	31.80	30.01	7.03	52.85	74.00	-21.15	Peak	VERTICAL
4874.00	37.07	33.72	29.33	8.56	50.02	54.00	-3.98	Average	VERTICAL
4874.00	43.04	33.72	29.33	8.56	55.99	74.00	-18.01	Peak	VERTICAL
6817.00	30.58	36.06	30.25	10.26	46.65	74.00	-27.35	Peak	VERTICAL
7311.00	29.42	36.45	30.57	10.69	45.99	74.00	-28.01	Peak	VERTICAL
3247.00	40.66	31.80	30.01	7.03	49.48	54.00	-4.52	Average	HORIZONTAL
3247.00	42.89	31.80	30.01	7.03	51.71	74.00	-22.29	Peak	HORIZONTAL
4874.00	37.98	33.72	29.33	8.56	50.93	54.00	-3.07	Average	HORIZONTAL
4874.00	43.07	33.72	29.33	8.56	56.02	74.00	-17.98	Peak	HORIZONTAL
6432.00	29.69	35.69	29.70	9.90	45.58	74.00	-28.42	Peak	HORIZONTAL
7311.00	28.63	36.45	30.57	10.69	45.20	74.00	-28.80	Peak	HORIZONTAL
11b CH11									
3282.00	40.64	31.82	29.96	7.07	49.57	54.00	-4.43	Average	VERTICAL
3282.00	44.16	31.82	29.96	7.07	53.09	74.00	-20.91	Peak	VERTICAL
4924.00	36.98	33.71	29.34	8.60	49.95	54.00	-4.05	Average	VERTICAL
4924.00	43.33	33.71	29.34	8.60	56.30	74.00	-17.70	Peak	VERTICAL
6481.00	31.06	35.77	29.83	9.93	46.93	74.00	-27.07	Peak	VERTICAL
7386.00	29.59	36.51	30.65	10.75	46.20	74.00	-27.80	Peak	VERTICAL
3282.00	41.05	31.82	29.96	7.07	49.98	54.00	-4.02	Average	HORIZONTAL
3282.00	43.34	31.82	29.96	7.07	52.27	74.00	-21.73	Peak	HORIZONTAL
4924.00	36.98	33.71	29.34	8.60	49.95	54.00	-4.05	Average	HORIZONTAL
4924.00	43.73	33.71	29.34	8.60	56.70	74.00	-17.30	Peak	HORIZONTAL
6166.00	29.98	35.27	29.32	9.76	45.69	74.00	-28.31	Peak	HORIZONTAL
7386.00	26.78	36.51	30.65	10.75	43.39	74.00	-30.61	Peak	HORIZONTAL

Note: 1.30MHz~25GHz: (Scan with 11b, 11g and 11n HT20, the worst case is 11b Mode)

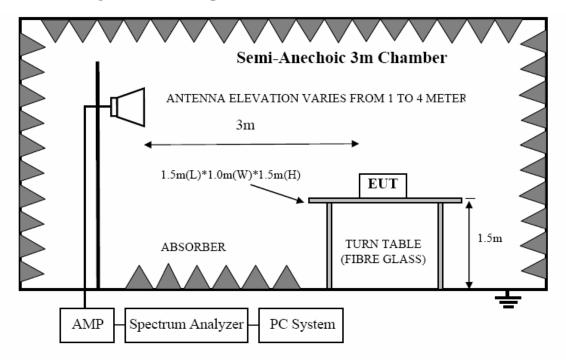
Report No.: DDT-R17Q0314-6E1

^{2.} Result Level = Read Level + Antenna Factor + Cable loss - PRM Factor.

^{3.} Test setup: RBW: 1 MHz, VBW: 3 MHz, Sweep time: auto.

9. Band Edge Compliance

9.1. Block diagram of test setup



9.2. Limit

All restricted frequency bands shall not exceed the limits shown in 15.209, all the other emissions outside operation frequency band 2400MHz to 2483.5MHz shall be at least 20dB below the fundamental emissions, or comply with RSS-Gen Issue 3 clause 7.2.5 (Same as FCC 15.209) limits.

9.3. Test Procedure

Same with clause 8.3 except change investigated frequency range from 2100MHz to 2450MHz and 2450MHz to 2500MHz.

Remark: All restriction band have been tested, and only the worse case is shown in report.

9.4. Test result

PASS. (See below detailed test result)

Press:100.1kPa

TR-4-E-009 Radiated Emission Test Result

Report No.: DDT-R17Q0314-6E1

Test Site : DDT 3m Chamber D:\2017 RE1# Report Data\17Q0314-6\RE.EM6

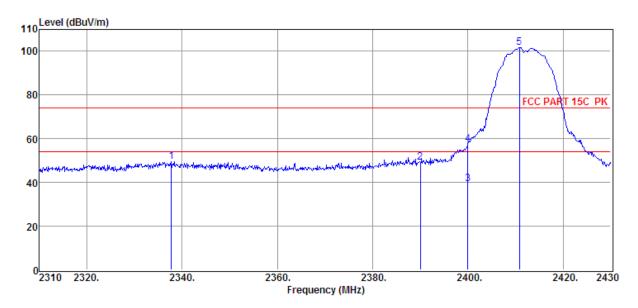
EUT : 3D PRINTER Model Number : M200Pro

Power Supply : AC 120V/60Hz **Test Mode** : 11b CH1

Condition : Temp:24.5'C,Humi:55%,
Antenna/Distance : 2016 HF907/3m/HORIZONTAL

Memo :

Data: 9



Item	Freq.	Read	Antenna	PRM	Cable	Result	Limit	Over	Detector	Polarization
		Level	Factor	Factor	Loss	Level	Line	Limit		
(Mark)	(MHz)	(dBµV)	(dB/m)	dB	dB	$(dB\mu V/m)$	$(dB\mu V/m)$	(dB)		
1	2337.72	43.47	29.57	29.32	5.94	49.66	74.00	-24.34	Peak	HORIZONTAL
2	2390.00	42.89	29.78	29.41	6.01	49.27	74.00	-24.73	Peak	HORIZONTAL
3	2400.00	32.98	29.82	29.44	6.03	39.39	54.00	-14.61	Average	HORIZONTAL
4	2400.00	50.95	29.82	29.44	6.03	57.36	74.00	-16.64	Peak	HORIZONTAL

Note: 1. Result Level = Read Level + Antenna Factor + Cable loss - PRM Factor.

2. If Peak Result complies with AV limit, AV Result is deemed to comply with AV limit.

Press:100.1kPa

TR-4-E-009 Radiated Emission Test Result

Report No.: DDT-R17Q0314-6E1

Test Site : DDT 3m Chamber D:\2017 RE1# Report Data\17Q0314-6\RE.EM6

Test Date : 2017-03-24 Tested By : Aaron

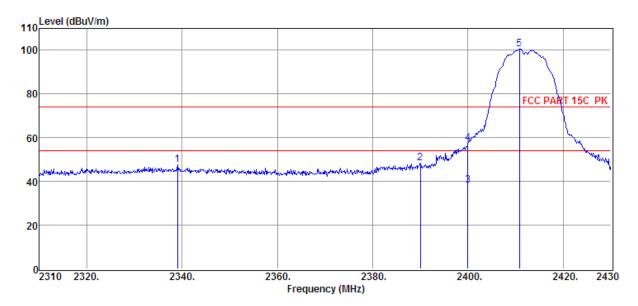
EUT : 3D PRINTER Model Number : M200Pro

Power Supply : AC 120V/60Hz **Test Mode** : 11b CH1

Condition : Temp:24.5'C,Humi:55%,
Antenna/Distance : 2016 HF907/3m/VERTICAL

Memo :

Data: 10



Item	Freq.	Read	Antenna	PRM	Cable	Result	Limit	Over	Detector	Polarization
		Level	Factor	Factor	Loss	Level	Line	Limit		
(Mark)	(MHz)	(dBµV)	(dB/m)	dB	dB	$(dB\mu V/m)$	$(dB\mu V/m)$	(dB)		
1	2339.04	41.36	29.57	29.32	5.94	47.55	74.00	-26.45	Peak	VERTICAL
2	2390.04	41.86	29.78	29.41	6.01	48.24	74.00	-25.76	Peak	VERTICAL
3	2400.00	31.87	29.82	29.44	6.03	38.28	54.00	-15.72	Average	VERTICAL
4	2400.00	50.98	29.82	29.44	6.03	57.39	74.00	-16.61	Peak	VERTICAL

Note: 1. Result Level = Read Level + Antenna Factor + Cable loss - PRM Factor.

2. If Peak Result complies with AV limit, AV Result is deemed to comply with AV limit.

Report No.: DDT-R17Q0314-6E1

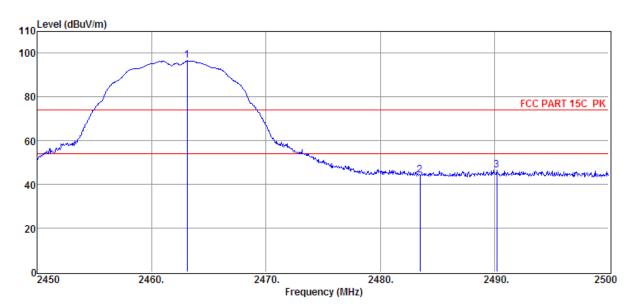
Test Site : DDT 3m Chamber D:\2017 RE1# Report Data\17Q0314-6\RE.EM6

EUT : 3D PRINTER Model Number : M200Pro

Power Supply : AC 120V/60Hz **Test Mode** : 11b CH11

Memo :

Data: 11



Item	Freq.	Read	Antenna	PRM	Cable	Result	Limit	Over	Detector	Polarization
		Level	Factor	Factor	Loss	Level	Line	Limit		
(Mark)	(MHz)	$(dB\mu V)$	(dB/m)	dB	dB	$(dB\muV/m)$	$(dB\mu V/m)$	(dB)		
1	2483.50	37.71	30.14	29.71	6.15	44.29	74.00	-29.71	Peak	VERTICAL
2	2490.20	39.78	30.16	29.73	6.15	46.36	74.00	-27.64	Peak	VERTICAL

Note: 1. Result Level = Read Level + Antenna Factor + Cable loss - PRM Factor.

2. If Peak Result complies with AV limit, AV Result is deemed to comply with AV limit.

Report No.: DDT-R17Q0314-6E1

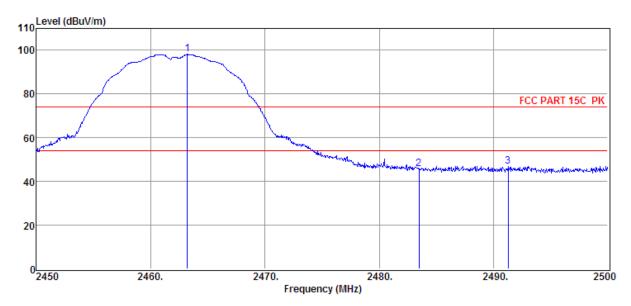
Test Site : DDT 3m Chamber D:\2017 RE1# Report Data\17Q0314-6\RE.EM6

EUT : 3D PRINTER Model Number : M200Pro

Power Supply : AC 120V/60Hz **Test Mode** : 11b CH11

Memo :

Data: 12



Item	Freq.	Read	Antenna	PRM	Cable	Result	Limit	Over	Detector	Polarization
		Level	Factor	Factor	Loss	Level	Line	Limit		
(Mark)	(MHz)	(dBµV)	(dB/m)	dB	dB	$(dB\mu V/m)$	$(dB\mu V/m)$	(dB)		
1	2483.50	39.18	30.14	29.71	6.15	45.76	74.00	-28.24	Peak	HORIZONTAL
2	2491.30	40.21	30.17	29.73	6.15	46.80	74.00	-27.20	Peak	HORIZONTAL

Note: 1. Result Level = Read Level + Antenna Factor + Cable loss - PRM Factor.

2. If Peak Result complies with AV limit, AV Result is deemed to comply with AV limit.

Report No.: DDT-R17Q0314-6E1

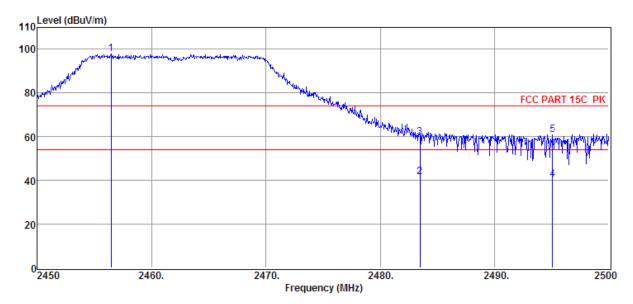
Test Site : DDT 3m Chamber D:\2017 RE1# Report Data\17Q0314-6\RE.EM6

EUT : 3D PRINTER Model Number : M200Pro

Power Supply : AC 120V/60Hz **Test Mode** : 11g CH11

Memo :

Data: 13



Item	Freq.	Read	Antenna	PRM	Cable	Result	Limit	Over	Detector	Polarization
		Level	Factor	Factor	Loss	Level	Line	Limit		
(Mark)	(MHz)	(dBµV)	(dB/m)	dB	dB	$(dB\mu V/m)$	$(dB\mu V/m)$	(dB)		
1	2483.50	35.08	30.14	29.71	6.15	41.66	54.00	-12.34	Average	HORIZONTAL
2	2483.50	53.23	30.14	29.71	6.15	59.81	74.00	-14.19	Peak	HORIZONTAL
3	2495.10	33.84	30.18	29.73	6.15	40.44	54.00	-13.56	Average	HORIZONTAL
4	2495.10	54.44	30.18	29.73	6.15	61.04	74.00	-12.96	Peak	HORIZONTAL

Note: 1. Result Level = Read Level + Antenna Factor + Cable loss - PRM Factor.

2. If Peak Result complies with AV limit, AV Result is deemed to comply with AV limit.

Report No.: DDT-R17Q0314-6E1

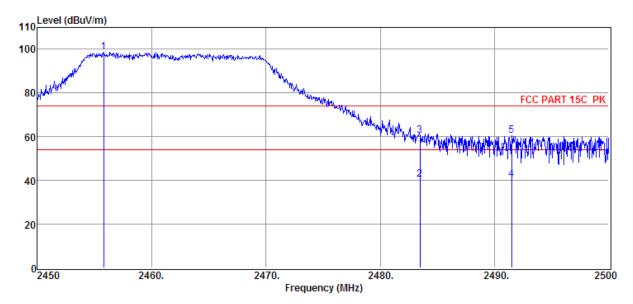
Test Site : DDT 3m Chamber D:\2017 RE1# Report Data\17Q0314-6\RE.EM6

EUT : 3D PRINTER Model Number : M200Pro

Power Supply : AC 120V/60Hz **Test Mode** : 11g CH11

Memo :

Data: 14



Item	Freq.	Read	Antenna	PRM	Cable	Result	Limit	Over	Detector	Polarization
		Level	Factor	Factor	Loss	Level	Line	Limit		
(Mark)	(MHz)	(dBµV)	(dB/m)	dB	dB	$(dB\muV/m)$	$(dB\mu V/m)$	(dB)		
1	2483.50	33.68	30.14	29.71	6.15	40.26	54.00	-13.74	Average	VERTICAL
2	2483.50	53.83	30.14	29.71	6.15	60.41	74.00	-13.59	Peak	VERTICAL
3	2491.50	34.02	30.17	29.73	6.15	40.61	54.00	-13.39	Average	VERTICAL
4	2491.50	53.92	30.17	29.73	6.15	60.51	74.00	-13.49	Peak	VERTICAL

Note: 1. Result Level = Read Level + Antenna Factor + Cable loss - PRM Factor.

2. If Peak Result complies with AV limit, AV Result is deemed to comply with AV limit.

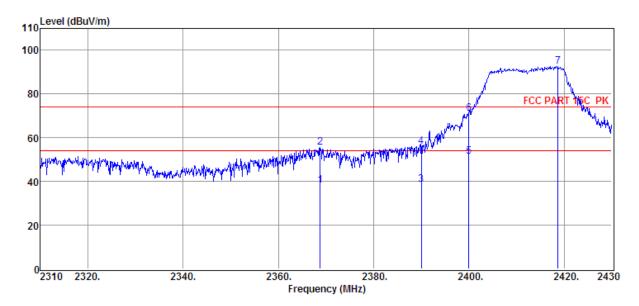
Report No.: DDT-R17Q0314-6E1

Test Site : DDT 3m Chamber D:\2017 RE1# Report Data\17Q0314-6\RE.EM6

EUT : 3D PRINTER Model Number : M200Pro

Memo :

Data: 15



Item	Freq.	Read	Antenna	PRM	Cable	Result	Limit	Over	Detector	Polarization
		Level	Factor	Factor	Loss	Level	Line	Limit		
(Mark)	(MHz)	(dBµV)	(dB/m)	dB	dB	$(dB\mu V/m)$	$(dB\mu V/m)$	(dB)		
1	2368.80	31.79	29.69	29.37	5.98	38.09	54.00	-15.91	Average	VERTICAL
2	2368.80	49.10	29.69	29.37	5.98	55.40	74.00	-18.60	Peak	VERTICAL
3	2390.00	32.06	29.78	29.41	6.01	38.44	54.00	-15.56	Average	VERTICAL
4	2390.00	49.54	29.78	29.41	6.01	55.92	74.00	-18.08	Peak	VERTICAL
5	2400.00	45.05	29.82	29.44	6.03	51.46	54.00	-2.54	Average	VERTICAL
6	2400.00	64.64	29.82	29.44	6.03	71.05	74.00	-2.95	Peak	VERTICAL

Note: 1. Result Level = Read Level + Antenna Factor + Cable loss - PRM Factor.

2. If Peak Result complies with AV limit, AV Result is deemed to comply with AV limit.

Report No.: DDT-R17Q0314-6E1

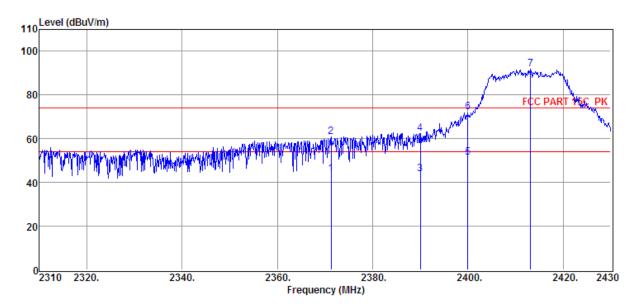
Test Site : DDT 3m Chamber D:\2017 RE1# Report Data\17Q0314-6\RE.EM6

EUT : 3D PRINTER Model Number : M200Pro

Power Supply : AC 120V/60Hz **Test Mode** : 11g CH1

Memo :

Data: 16



Item	Freq.	Read	Antenna	PRM	Cable	Result	Limit	Over	Detector	Polarization
		Level	Factor	Factor	Loss	Level	Line	Limit		
(Mark)	(MHz)	(dBµV)	(dB/m)	dB	dB	$(dB\mu V/m)$	$(dB\mu V/m)$	(dB)		
1	2371.32	37.66	29.70	29.38	5.98	43.96	54.00	-10.04	Average	HORIZONTAL
2	2371.32	54.40	29.70	29.38	5.98	60.70	74.00	-13.30	Peak	HORIZONTAL
3	2390.04	37.29	29.78	29.41	6.01	43.67	54.00	-10.33	Average	HORIZONTAL
4	2390.04	56.12	29.78	29.41	6.01	62.50	74.00	-11.50	Peak	HORIZONTAL
5	2400.00	45.06	29.82	29.44	6.03	51.47	54.00	-2.53	Average	HORIZONTAL
6	2400.00	65.63	29.82	29.44	6.03	72.04	74.00	-1.96	Peak	HORIZONTAL

Note: 1. Result Level = Read Level + Antenna Factor + Cable loss - PRM Factor.

2. If Peak Result complies with AV limit, AV Result is deemed to comply with AV limit.

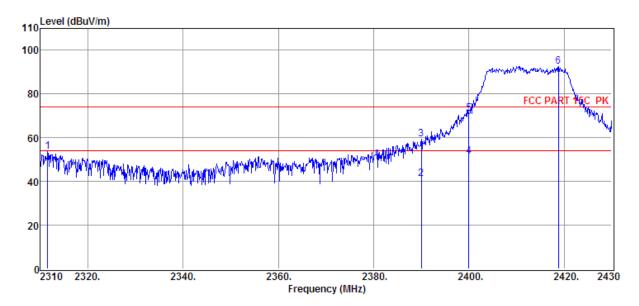
Report No.: DDT-R17Q0314-6E1

Test Site : DDT 3m Chamber D:\2017 RE1# Report Data\17Q0314-6\RE.EM6

EUT : 3D PRINTER Model Number : M200Pro

Memo :

Data: 17



Item	Freq.	Read	Antenna	PRM	Cable	Result	Limit	Over	Detector	Polarization
		Level	Factor	Factor	Loss	Level	Line	Limit		
(Mark)	(MHz)	(dBµV)	(dB/m)	dB	dB	$(dB\mu V/m)$	$(dB\mu V/m)$	(dB)		
1	2311.56	47.43	29.46	29.28	5.91	53.52	74.00	-20.48	Peak	HORIZONTAL
2	2390.04	34.65	29.78	29.41	6.01	41.03	54.00	-12.97	Average	HORIZONTAL
3	2390.04	53.15	29.78	29.41	6.01	59.53	74.00	-14.47	Peak	HORIZONTAL
4	2400.00	45.06	29.82	29.44	6.03	51.47	54.00	-2.53	Average	HORIZONTAL
5	2400.00	64.72	29.82	29.44	6.03	71.13	74.00	-2.87	Peak	HORIZONTAL

Note: 1. Result Level = Read Level + Antenna Factor + Cable loss - PRM Factor.

2. If Peak Result complies with AV limit, AV Result is deemed to comply with AV limit.

Press:100.1kPa

TR-4-E-009 Radiated Emission Test Result

Report No.: DDT-R17Q0314-6E1

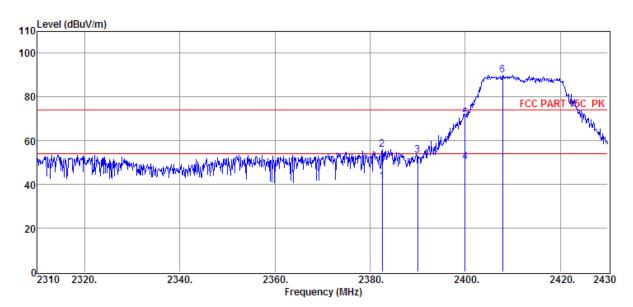
Test Site : DDT 3m Chamber D:\2017 RE1# Report Data\17Q0314-6\RE.EM6

EUT : 3D PRINTER Model Number : M200Pro

Condition : Temp:24.5'C,Humi:55%,
Antenna/Distance : 2016 HF907/3m/VERTICAL

Memo :

Data: 18



Item	Freq.	Read	Antenna	PRM	Cable	Result	Limit	Over	Detector	Polarization
		Level	Factor	Factor	Loss	Level	Line	Limit		
(Mark)	(MHz)	(dBµV)	(dB/m)	dB	dB	$(dB\mu V/m)$	$(dB\mu V/m)$	(dB)		
1	2382.60	34.99	29.75	29.39	6.01	41.36	54.00	-12.64	Average	VERTICAL
2	2382.60	49.69	29.75	29.39	6.01	56.06	74.00	-17.94	Peak	VERTICAL
3	2390.00	46.93	29.78	29.41	6.01	53.31	74.00	-20.69	Peak	VERTICAL
4	2400.00	43.98	29.82	29.44	6.03	50.39	54.00	-3.61	Average	VERTICAL
5	2400.00	64.01	29.82	29.44	6.03	70.42	74.00	-3.58	Peak	VERTICAL

Note: 1. Result Level = Read Level + Antenna Factor + Cable loss - PRM Factor.

2. If Peak Result complies with AV limit, AV Result is deemed to comply with AV limit.

Report No.: DDT-R17Q0314-6E1

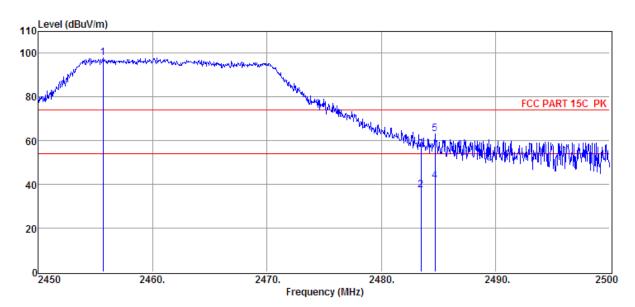
Test Site : DDT 3m Chamber D:\2017 RE1# Report Data\17Q0314-6\RE.EM6

EUT : 3D PRINTER Model Number : M200Pro

Power Supply : AC 120V/60Hz Test Mode : 11n HT20 CH11

Memo :

Data: 19



Item	Freq.	Read	Antenna	PRM	Cable	Result	Limit	Over	Detector	Polarization
		Level	Factor	Factor	Loss	Level	Line	Limit		
(Mark)	(MHz)	(dBµV)	(dB/m)	dB	dB	$(dB\mu V/m)$	$(dB\mu V/m)$	(dB)		
1	2483.50	30.97	30.14	29.71	6.15	37.55	54.00	-16.45	Average	VERTICAL
2	2483.50	49.41	30.14	29.71	6.15	55.99	74.00	-18.01	Peak	VERTICAL
3	2484.70	35.06	30.14	29.71	6.15	41.64	54.00	-12.36	Average	VERTICAL
4	2484.70	56.60	30.14	29.71	6.15	63.18	74.00	-10.82	Peak	VERTICAL

Note: 1. Result Level = Read Level + Antenna Factor + Cable loss - PRM Factor.

2. If Peak Result complies with AV limit, AV Result is deemed to comply with AV limit.

Report No.: DDT-R17Q0314-6E1

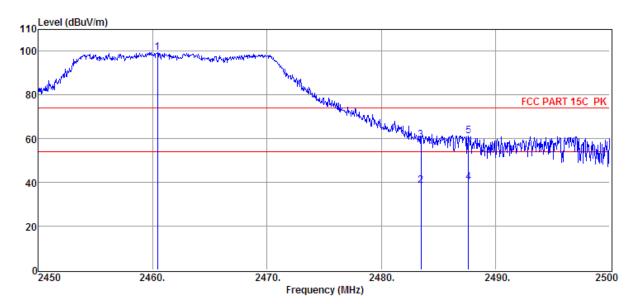
Test Site : DDT 3m Chamber D:\2017 RE1# Report Data\17Q0314-6\RE.EM6

EUT : 3D PRINTER Model Number : M200Pro

Power Supply : AC 120V/60Hz Test Mode : 11n HT20 CH11

Memo :

Data: 20



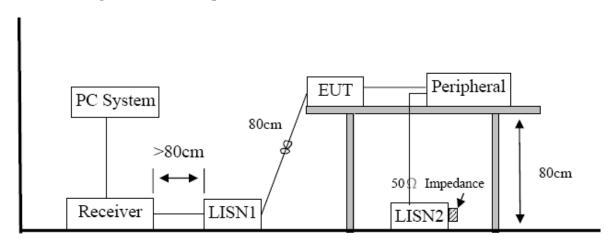
Item	Freq.	Read	Antenna	PRM	Cable	Result	Limit	Over	Detector	Polarization
		Level	Factor	Factor	Loss	Level	Line	Limit		
(Mark)	(MHz)	$(dB\mu V)$	(dB/m)	dB	dB	$(dB\mu V/m)$	$(dB\mu V/m)$	(dB)		
1	2483.50	32.05	30.14	29.71	6.15	38.63	54.00	-15.37	Average	HORIZONTAL
2	2483.50	52.85	30.14	29.71	6.15	59.43	74.00	-14.57	Peak	HORIZONTAL
3	2487.65	33.65	30.15	29.71	6.15	40.24	54.00	-13.76	Average	HORIZONTAL
4	2487.65	54.54	30.15	29.71	6.15	61.13	74.00	-12.87	Peak	HORIZONTAL

Note: 1. Result Level = Read Level + Antenna Factor + Cable loss - PRM Factor.

2. If Peak Result complies with AV limit, AV Result is deemed to comply with AV limit.

10. Power Line Conducted Emission

10.1. Block diagram of test setup



Report No.: DDT-R17Q0314-6E1

10.2. Power Line Conducted Emission Limits(Class B)

Frequency	Quasi-Peak Level dB(μV)	Average Level dB(μV)
150kHz ~ 500kHz	66 ~ 56*	56 ~ 46*
500kHz ~ 5MHz	56	46
5MHz ~ 30MHz	60	50

Note 1: * Decreasing linearly with logarithm of frequency.

Note 2: The lower limit shall apply at the transition frequencies.

10.3. Test Procedure

The EUT and Support equipment, if needed, were put placed on a non-metallic table, 80cm above the ground plane.

All I/O cables were positioned to simulate typical actual usage as per ANSI C63.4.

All support equipment power received from a second LISN.

Emissions were measured on each current carrying line of the EUT using an EMI Test Receiver connected to the LISN powering the EUT.

The Receiver scanned from 150 kHz to 30MHz for emissions in each of the test modes.

During the above scans, the emissions were maximized by cable manipulation.

After the preliminary scan, we found the test mode producing the highest emission level.

The EUT configuration and worse cable configuration of the above highest emission levels were recorded for reference of the final test.

EUT and support equipment were set up on the test bench as per the configuration with highest emission

level in the preliminary test.

A scan was taken on both power lines, Neutral and Line, recording at least the six highest emissions.

Emission frequency and amplitude were recorded into a computer in which correction factors were used to calculate the emission level and compare reading to the applicable limit.

Report No.: DDT-R17Q0314-6E1

The test data of the worst-case condition(s) was recorded.

The bandwidth of test receiver is set at 9 KHz.

10.4. Test Result

PASS. (See below detailed test result)

Note1: All emissions not reported below are too low against the prescribed limits.

Note2: "----" means peak detection; "----" mans average detection

TR-4-E-010 Conducted Emission Test Result

Report No.: DDT-R17Q0314-6E1

Test Site : DDT 1# Shield Room E:\2017 CE report data\17Q0314-6\CE.EM6

 Test Date
 : 2017-03-23
 Tested By
 : Jerry

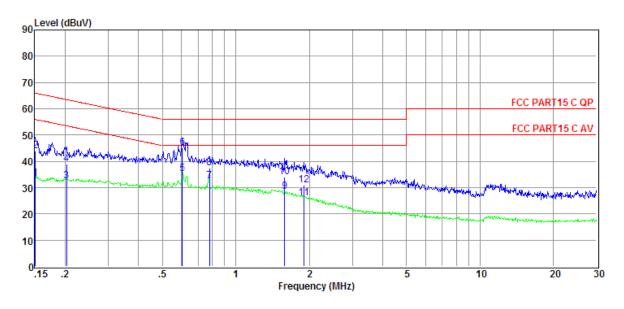
 EUT
 : 3D PRINTER
 Model Number
 : M200Pro

Power Supply : AC 120V/60Hz Test Mode : Tx mode

 $\begin{array}{lll} \textbf{Condition} & : \frac{\text{Temp:}24.5^{\circ}\text{C,Humi:}55\%,}{\text{Press:}100.1\text{kPa}} & \textbf{LISN} & : 2016 \text{ ENV216/NEUTRAL} \\ \end{array}$

Memo :

Data: 2



Item	Freq.	Read	LISN	Cable	Pulse	Result	Limit	Over	Detector	Phase
		Level	Factor	Loss	Limiter	Level	Line	Limit		
					Factor					
(Mark)	(MHz)	(dBµV)	(dB)	(dB)	(dB)	(dBµV)	(dBµV)	(dB)		
1	0.15	13.96	9.61	0.02	9.86	33.45	55.96	-22.51	Average	NEUTRAL
2	0.15	24.38	9.61	0.02	9.86	43.87	65.96	-22.09	QP	NEUTRAL
3	0.20	13.03	9.61	0.02	9.86	32.52	53.49	-20.97	Average	NEUTRAL
4	0.20	19.58	9.61	0.02	9.86	39.07	63.49	-24.42	QP	NEUTRAL
5	0.60	15.70	9.61	0.03	9.86	35.20	46.00	-10.80	Average	NEUTRAL
6	0.60	25.78	9.61	0.03	9.86	45.28	56.00	-10.72	QP	NEUTRAL
7	0.78	13.05	9.61	0.03	9.86	32.55	46.00	-13.45	Average	NEUTRAL
8	0.78	17.92	9.61	0.03	9.86	37.42	56.00	-18.58	QP	NEUTRAL
9	1.59	8.90	9.62	0.04	9.86	28.42	46.00	-17.58	Average	NEUTRAL
10	1.59	14.55	9.62	0.04	9.86	34.07	56.00	-21.93	QP	NEUTRAL
11	1.91	6.47	9.62	0.04	9.87	26.00	46.00	-20.00	Average	NEUTRAL
12	1.91	11.41	9.62	0.04	9.87	30.94	56.00	-25.06	QP	NEUTRAL

Note: 1. Result Level = Read Level +LISN Factor + Pulse Limiter Factor + Cable loss.

- 2. If QP Result complies with AV limit, AV Result is deemed to comply with AV limit.
- 3. Test setup: RBW: 200 Hz (9 kHz—150 kHz), 9 kHz (150 kHz—30 MHz).
- 4. Step size: 80Hz (0.009MHz-0.15MHz), 4 kHz (0.15MHz-30MHz), Scan time: auto.

TR-4-E-010 Conducted Emission Test Result

Report No.: DDT-R17Q0314-6E1

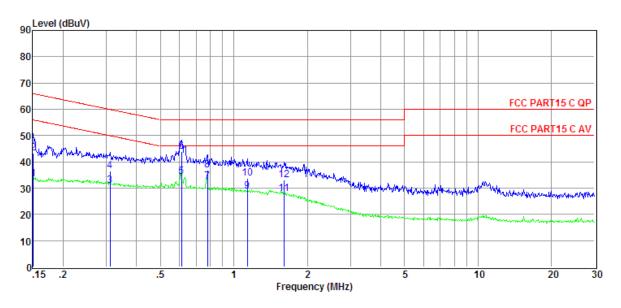
Test Site : DDT 1# Shield Room E:\2017 CE report data\17Q0314-6\CE.EM6

EUT : 3D PRINTER Model Number : M200Pro

 Condition
 : Temp:24.5'C,Humi:55%, Press:100.1kPa
 LISN
 : 2016 ENV216/LINE

Memo :

Data: 4



Item	Freq.	Read	LISN	Cable	Pulse	Result	Limit	Over	Detector	Phase
		Level	Factor	Loss	Limiter	Level	Line	Limit		
					Factor					
(Mark)	(MHz)	$(dB\mu V)$	(dB)	(dB)	(dB)	$(dB\mu V)$	(dBµV)	(dB)		
1	0.15	13.86	9.61	0.02	9.86	33.35	55.96	-22.61	Average	LINE
2	0.15	23.85	9.61	0.02	9.86	43.34	65.96	-22.62	QP	LINE
3	0.31	11.50	9.61	0.02	9.86	30.99	49.93	-18.94	Average	LINE
4	0.31	16.89	9.61	0.02	9.86	36.38	59.93	-23.55	QP	LINE
5	0.61	14.90	9.61	0.03	9.86	34.40	46.00	-11.60	Average	LINE
6	0.61	24.35	9.61	0.03	9.86	43.85	56.00	-12.15	QP	LINE
7	0.78	12.88	9.61	0.03	9.86	32.38	46.00	-13.62	Average	LINE
8	0.78	17.29	9.61	0.03	9.86	36.79	56.00	-19.21	QP	LINE
9	1.14	9.30	9.62	0.03	9.86	28.81	46.00	-17.19	Average	LINE
10	1.14	14.25	9.62	0.03	9.86	33.76	56.00	-22.24	QP	LINE
11	1.61	8.21	9.62	0.04	9.86	27.73	46.00	-18.27	Average	LINE
12	1.61	13.66	9.62	0.04	9.86	33.18	56.00	-22.82	QP	LINE

Note: 1. Result Level = Read Level +LISN Factor + Pulse Limiter Factor + Cable loss.

- 2. If QP Result complies with AV limit, AV Result is deemed to comply with AV limit.
- 3. Test setup: RBW: 200 Hz (9 kHz—150 kHz), 9 kHz (150 kHz—30 MHz).
- 4. Step size: 80Hz (0.009MHz-0.15MHz), 4 kHz (0.15MHz-30MHz), Scan time: auto.

11. Antenna Requirements

11.1. Limit

For intentional device, according to FCC 47 CFR Section 15.203, an intentional radiator shall be designed to ensure that no antenna other than that furnished by the responsible party shall be used with the device. And according to FCC 47 CFR Section 15.247 (b), if transmitting antennas of directional gain greater than 6dBi are used, the power shall be reduced by the amount in dB that the directional gain of the antenna exceeds 6dBi.

Report No.: DDT-R17Q0314-6E1

11.2. Result

The antennas used for this product are integrated PCB antenna and other than that furnished by the responsible party shall be used with the device, the maximum peak gain of the transmit antenna is only 0dBi