

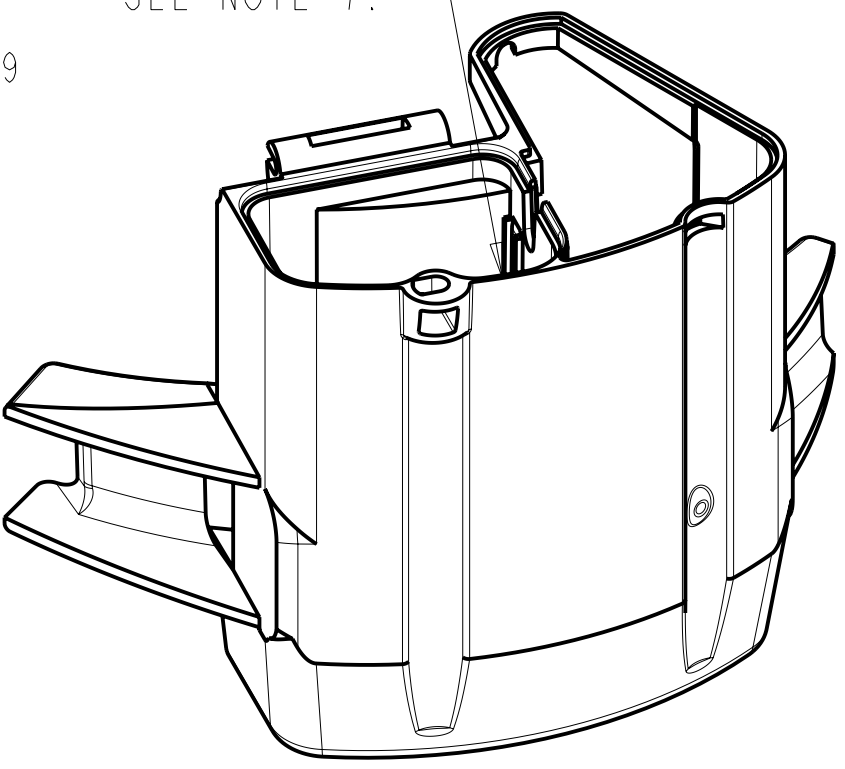
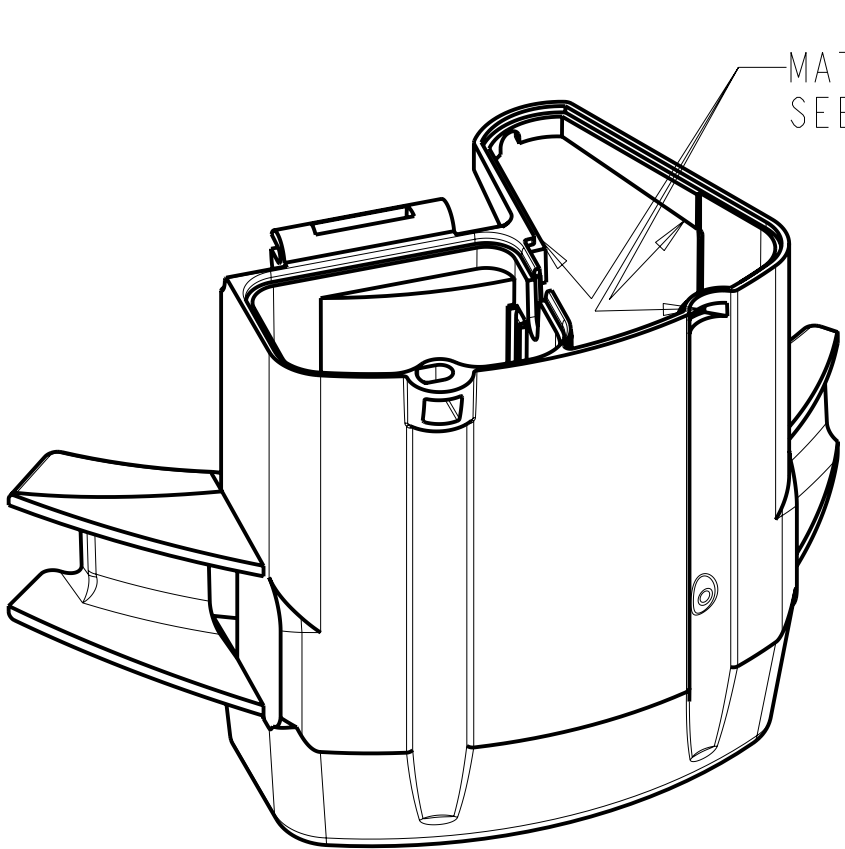
REV:	TITLE:	BY:	DATE:
01	DESIGN CHANGES	L.B.	06.08.08
02	WIDER FEET FOR HOSE CLAMP	L.B.	06.08.15
03	DRAFT CHANGES	L.B.	06.08.21
04	UPDATED PARTING LINE	L.B.	06.08.28
05	UPDATED FCC LABEL	L.B.	06.08.29

NOTES:

- MATERIAL: INJECTION MOLDED LEXAN EXL 1434
- COLOUR: PMS 432
- FINISH: EDM 30 ON VISIBLE SURFACE, POLISHED CORE AND BOTTOM CAVITY. POLISHED FCC AREA WITH RAISED TEXT.
- GATE LOCATION: TBD BY BMS.
- VISIBLE SURFACE: AS SHOWN
- TOLERANCES STD AS PER SPI STANDARDS & PRACTICES OF PLASTICS MOLDERS COMERCIAL TOLERANCE VALUES.
- TOOL SAFE DETAILS AS SHOWN. ADJUSTMENTS TO BE DONE IN CONSULTATION WITH DW AND BLUELINE. ENERGY DIRECTORS FOR ULTRASONIC WELDS TO BE DETERMINED BY BMS
- MATES WITH:
 - BLI-00109 ARM CLAMP BASE PLATE
 - BLI-00112 BATTERY LID
 - BLI-00113 BATTERY LID LATCH
 - BLI-00116 TOP LEG COVER
 - BLI-00117 BOTTOM LEG COVER
 - BLI-00118 LID HINGE PIN
 - BLI-00119 PCB CRADLE
 - BLI-00120 HOSE CLAMP
 - BLI-00121 INTERNAL SENSOR ARM HOLSTER
 - BLI-00122 BATTERY CONTACT, PCM ASSEMBLY
 - BLI-00124 SENSOR ARM OVERMOLD
- APPROX. MASS: 47.32g

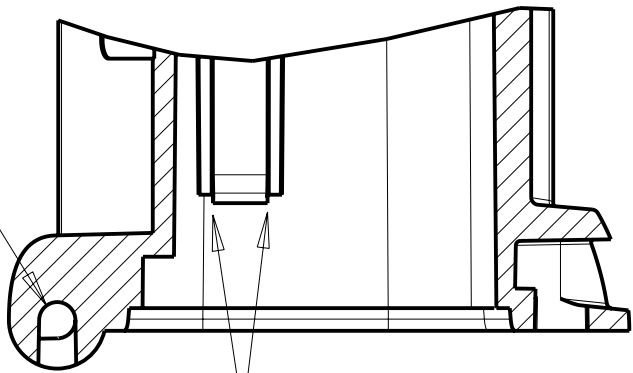
SEALING PERIMETER
MATES WITH BLI-00112
SEE NOTE 7.

MATES WITH BLI-00109
SEE NOTE 7.



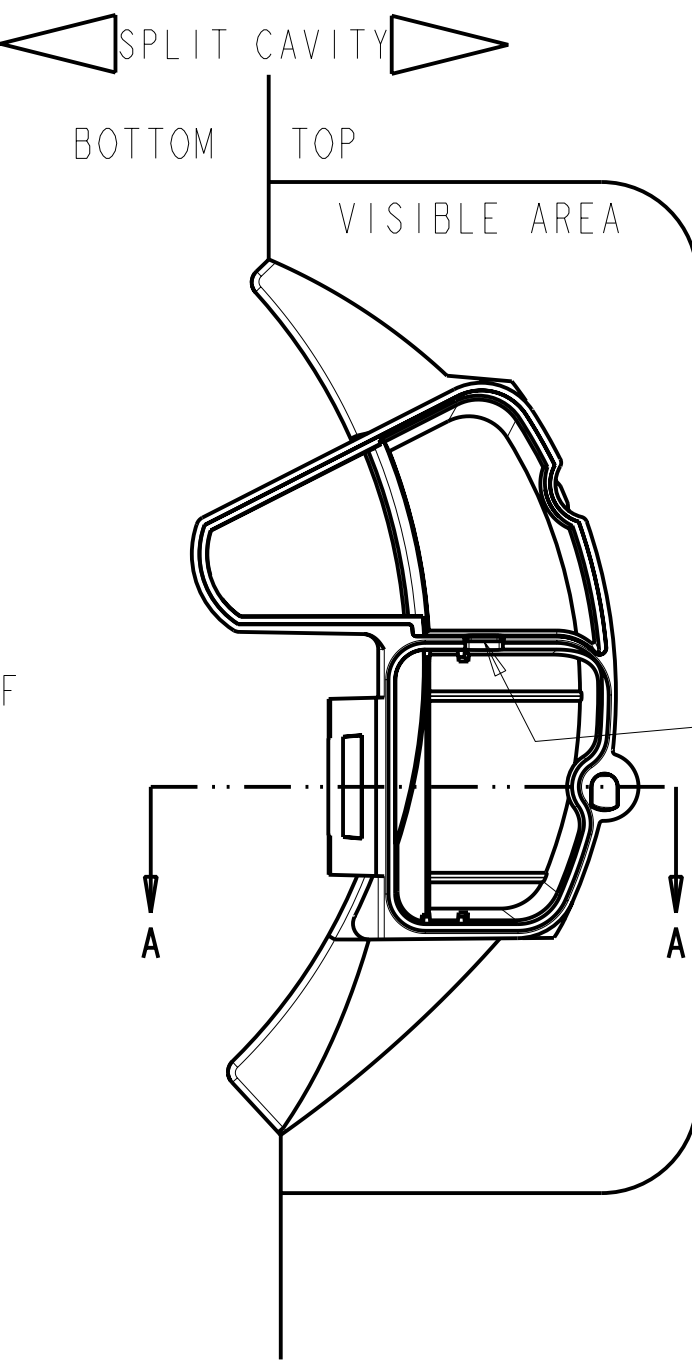
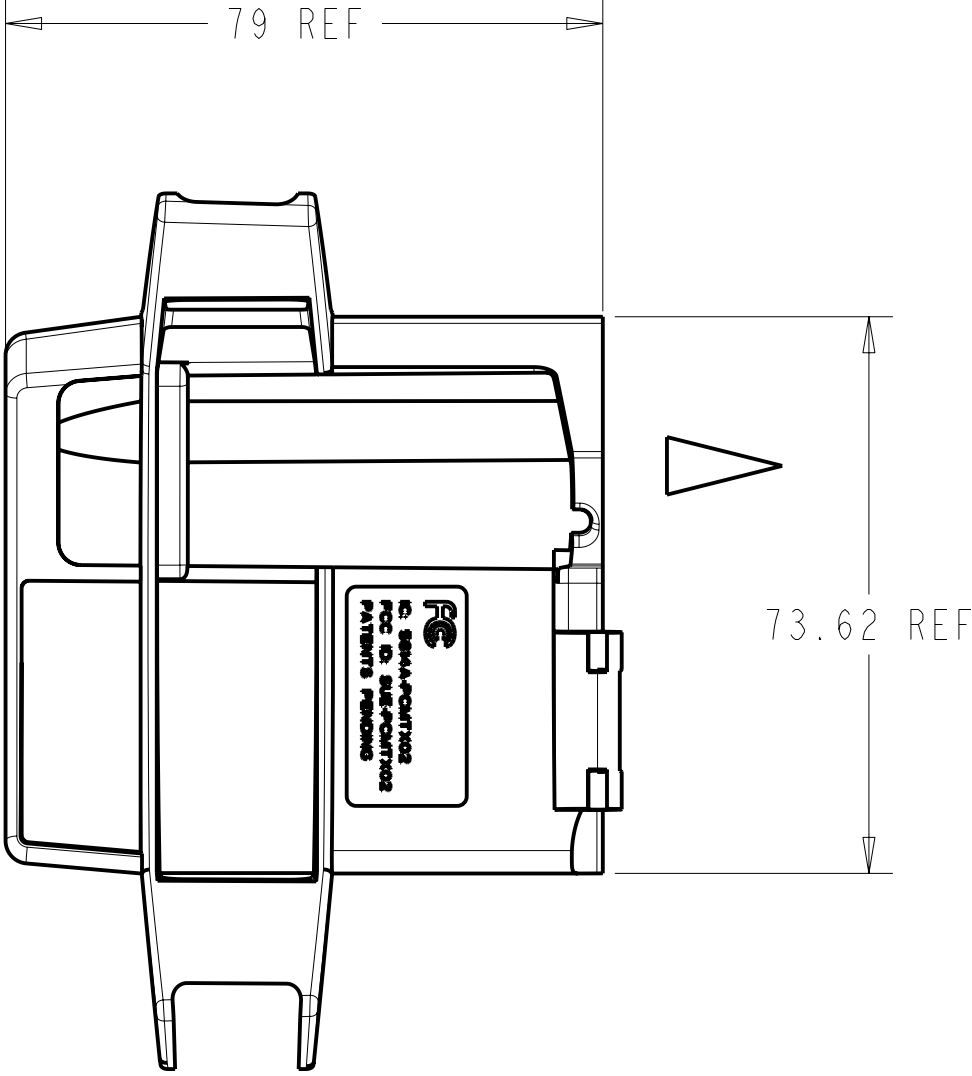
MATES WITH BLI-00118
SEE NOTE 7.

MATES WITH BLI-00119
SEE NOTE 7.



SECTION A-A
SCALE 2.000

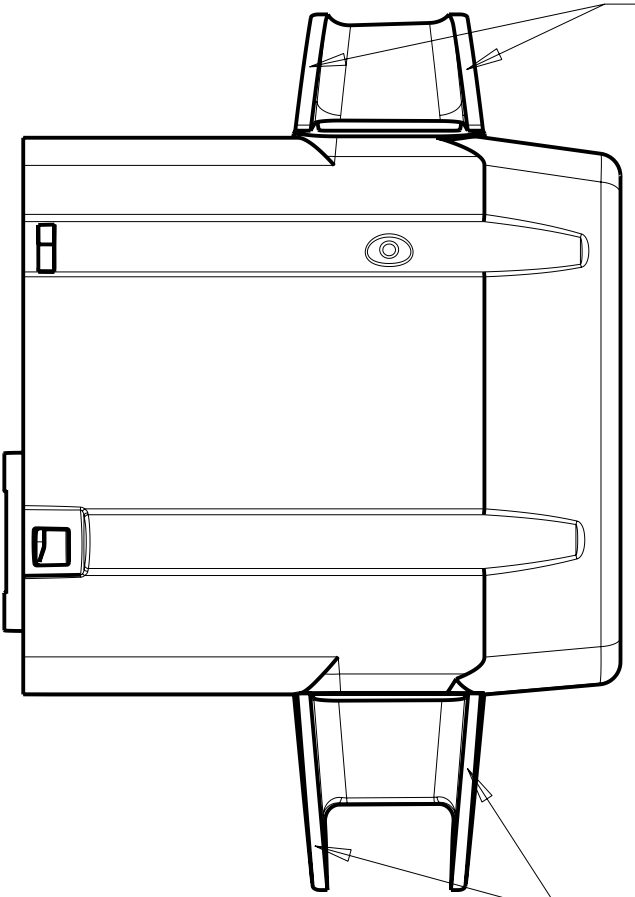
MATES WITH BLI-00113
SEE NOTE 7.



CORE

MATES WITH
BLI-00124. SEE
NOTE 7. BEAD TO BE
ADDED ONLY IF NECESSARY.

MATES WITH BLI-00116
SEE NOTE 7. ENERGY DIRECTORS
FOR ULTRASONIC WELDS TO BE
DETERMINED BY BMS.



MATES WITH BLI-00117
SEE NOTE 7. ENERGY DIRECTORS
FOR ULTRASONIC WELDS TO BE
DETERMINED BY BMS.

REV: 05	BY:	DATE:
DESIGNED: L.B.		06.06.05
DRAWN: L.B.		06.06.05
CHECKED:		
DIMENSIONS IN MILLIMETERS UNLESS OTHERWISE SPECIFIED		
TOLERANCES ±0.10 UNLESS OTHERWISE SPECIFIED		
PROJECT: 1730 BLUELINE TX2		
PART NAME: TX2 MAIN HOUSING		
PART NUMBER: BLI-00108		
SCALE: 1.000		SHEET: 1 OF 1