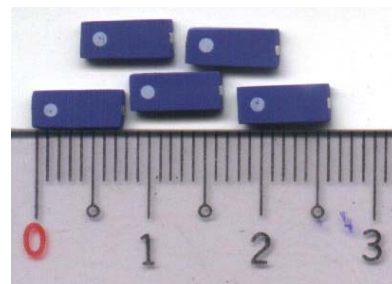


**MULTILAYER CERAMIC ANTENNA
FOR BLUETOOTH & WLAN IEEE 802.11b (2.45G Hz ISM Band)
(Long Shape)**

Product Specification¹ (Preliminary)

QUICK REFERENCE DATA

Dimension	7.8* 3.6 * 0.9 mm
Central Frequency*	2.45 GHz
Bandwidth	>100 MHz
Gain	2.5 dBi max
VSWR	2.0 max
Polarization	Linear
Azimuth	Omni-directional
Impedance	50Ω
Operating Temperature	-55~125 °C
Termination	Ni/Sn (Environmentally-Friendly Leadless)
Resistance to soldering heat	260°C, 10 sec.
Maximum Power	1W



* Three types of antenna are available for central frequency adjustment (type 245, type 260, type 270)



Special Environmental Concerns- Green Products Design: The foil making process is using environmentally-friendly aqueous solvent technology. Termination is lead free (Pb free) and packing materials can be re-cycled

¹ All the technical data and information contained herein are subject to change without prior notice

HF R&D	Print date 05/10/20		Preliminary internal use			
			only			
	Long Shape				Nov. 13, 01	
	Multilayer Ceramic Antenna		4311 115 00245/260/270		Mar. 26, 02	
	for Bluetooth (ISM Band 2.45GHz)		AN2450000708031K			
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DIMENSIONAL DATA

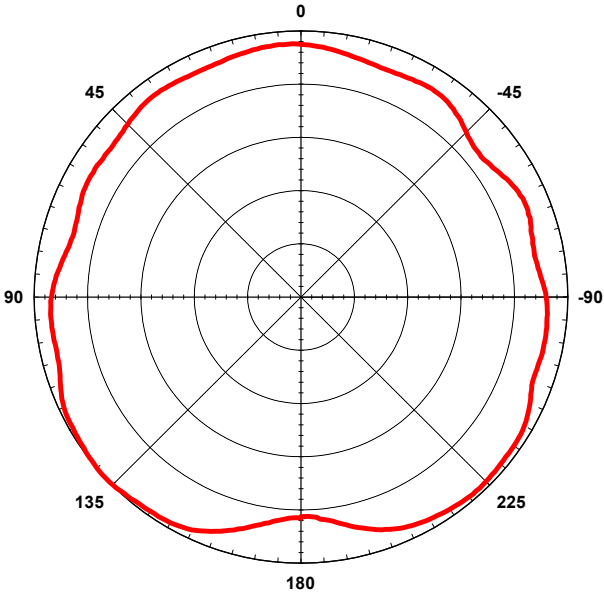
Figure	Dimension	Port
	L	7.8 ± 0.25 mm
	W	3.6 ± 0.2 mm
	T	0.9 ± 0.2 mm
	F	1.25 ± 0.25 mm
	C	0.4 ± 0.2 mm
	S1	1.25 ± 0.25 mm
	S2	1.40 ± 0.25 mm
		- - - Feed Termination - NC Solder Termination Only Optional NC Solder Termination Only

SOLDER LAND PATTERN

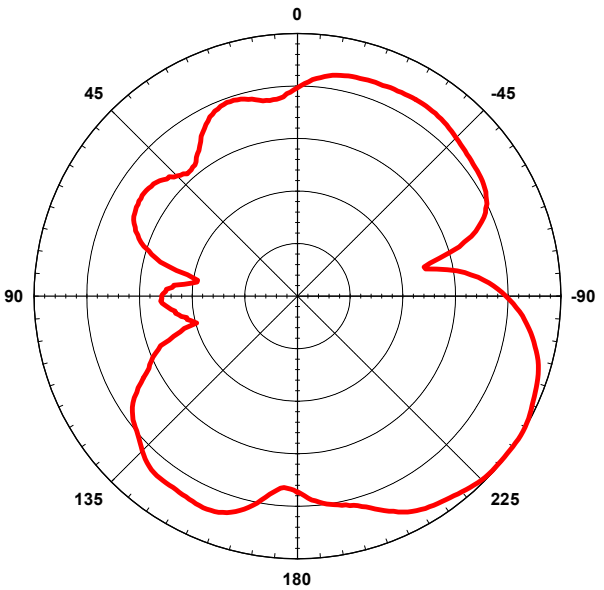
Figure	Dimensions	Remark
	L	9 ± 0.10 mm
	W	4.4 ± 0.20 mm
	F	1.40 ± 0.25 mm
	C	0.80 ± 0.20 mm
	S1	1.40 ± 0.25 mm
	S2	1.60 ± 0.25 mm
		Feed Pad NC Mount Pad Only Optional NC Mount Pad Only

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Radiation Pattern Polar Plot (Based on Suggested Layout)



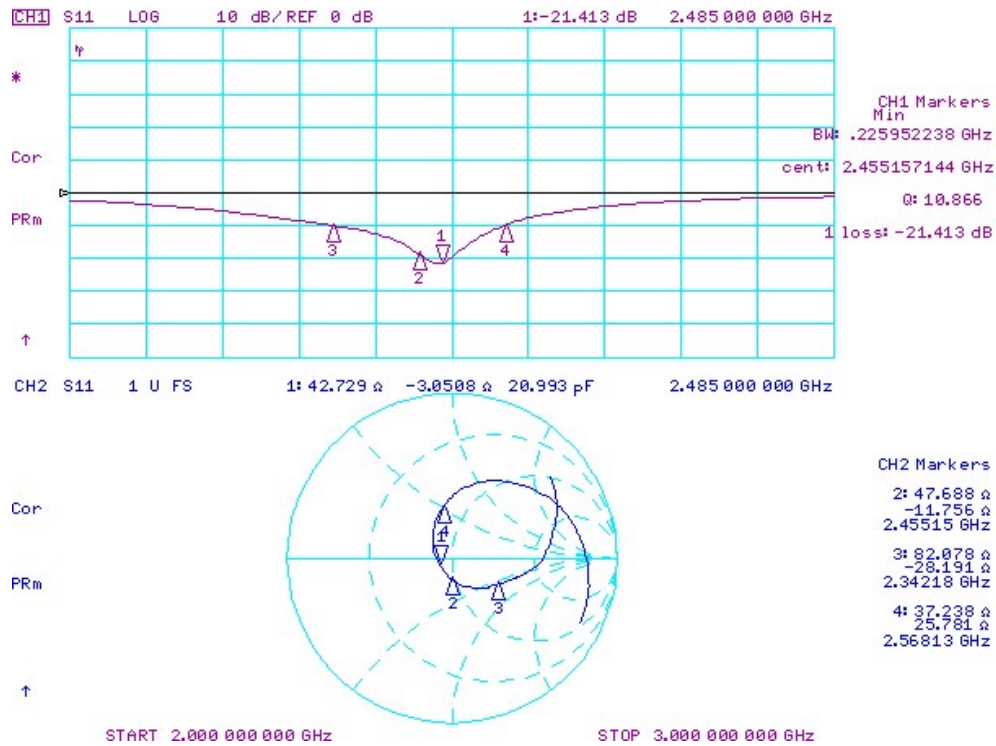
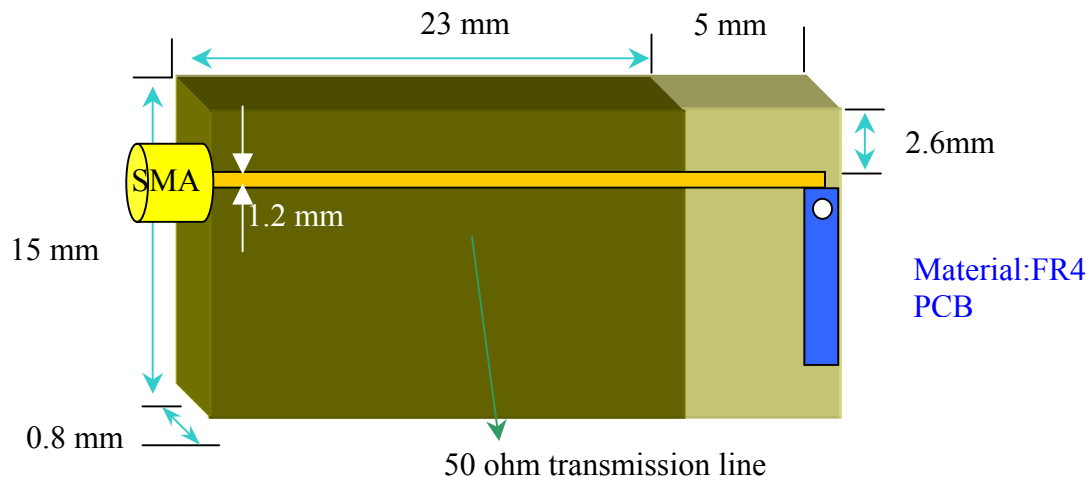
H-Plane



E-Plane

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STANDARD TEST BOARD FOR SWR



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RELIABILITY DATA (Reference to IEC Specification)

IEC 384-10/ CECC 32 100 CLAUSE	IEC 60068-2 TEST METHOD	TEST	PROCEDURE	REQUIREMENTS
4.4		Mounting	The antenna can be mounted on printed-circuit boards or ceramic substrates by applying wave soldering, reflow soldering (including vapour phase soldering) or conductive adhesive	No visible damage
4.5		Visual inspection and dimension check	Any applicable method using $\times 10$ magnification	In accordance with specification (chip off 4mm)
4.6.1		Antenna	Central Frequency at 20 °C	Standard test board in page 4
4.8		Adhesion	A force of 3 N applied for 10 s to the line joining the terminations and in a plane parallel to the substrate	No visible damage
4.9		Bond strength of plating on end face	Mounted in accordance with CECC 32 100, paragraph 4.4	No visible damage
			Conditions: bending 0.5 mm at a rate of 1mm/s, radius jig. 340 mm, 2mm warp on FR4 board of 90 mm length	No visible damage

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IEC 384-10/ CECC 32 100 CLAUSE	IEC 60068-2 TEST METHOD	TEST	PROCEDURE	REQUIREMENTS
4.10	20(Tb)	Resistance to soldering heat	260 ± 5 °C for 10 ± 0.5 s in a static solder bath	The terminations shall be well tinned after recovery and Central Freq. Change $\pm 6\%$
		Resistance to leaching	260 ± 5 °C for 30 ± 1 s in a static solder bath	Using visual enlargement of $\times 10$, dissolution of the termination shall not exceed 10%
4.11	20(Ta)	Solderability	Zero hour test, and test after storage (20 to 24 months) in original atmosphere; un-mounted chips completely immersed for 2 ± 0.5 s in 235 ± 5 °C.	The termination must be well tinned, at least 75% is well tinned at termination
4.12	4(Na)	Rapid change of temperature	-55 °C (30 minutes) to +125 °C (30 minutes); 100 cycles	No visible damage Central Freq. Change $\pm 6\%$
4.14	3(Ca)	Damp heat	500 ± 12 hours at 60 °C; 90 to 95 % RH	No visible damage 2 hours recovery Central Freq. Change $\pm 6\%$
4.15		Endurance	500 ± 12 hours at 125 °C;	No visible damage 2 hours recovery Central Freq. Change $\pm 6\%$

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ORDERING INFORMATION: Method I- by 12NC Ordering Code

The antennas may be ordered by using the 12 NC ordering code. These code numbers can be determined by the following rules:

43 11 15 00 245
F C M S T A

F. Family Code

43 = Antenna

C. Packing Type Code

11 = 180 mm/ 7" blister (1000pcs) , **12** = 330 mm/13" blister (4000 pcs)

13 = Bulk (1000 pcs)

M. Materials Code

1 = High Frequency Material

S. Size Code

15 = 7.8 * 3.6 * 0.9 mm

T. Tolerance

00 = larger than 100 M Hz Band Width

A. Working Frequency (three types of antenna are available)

245 = 2.45 GHz

Type 245

260 = (2.45+0.15) GHz * Intention for shift up 150MHz

Type 260 (Marking 6)

270 = (2.45+0.25) GHz * Intention for shift up 250MHz

Type 270 (Marking 7)

Example: 12NC

4311 115 00245

Product description: Antenna (43) by 180 mm blister (11) of High Frequency Material (1), Size 7.8*3.6*0.9 mm (1);

Tolerance (00) of 100 MHz (VSWR<2)

Working Frequency (245) = 2.45G Hz

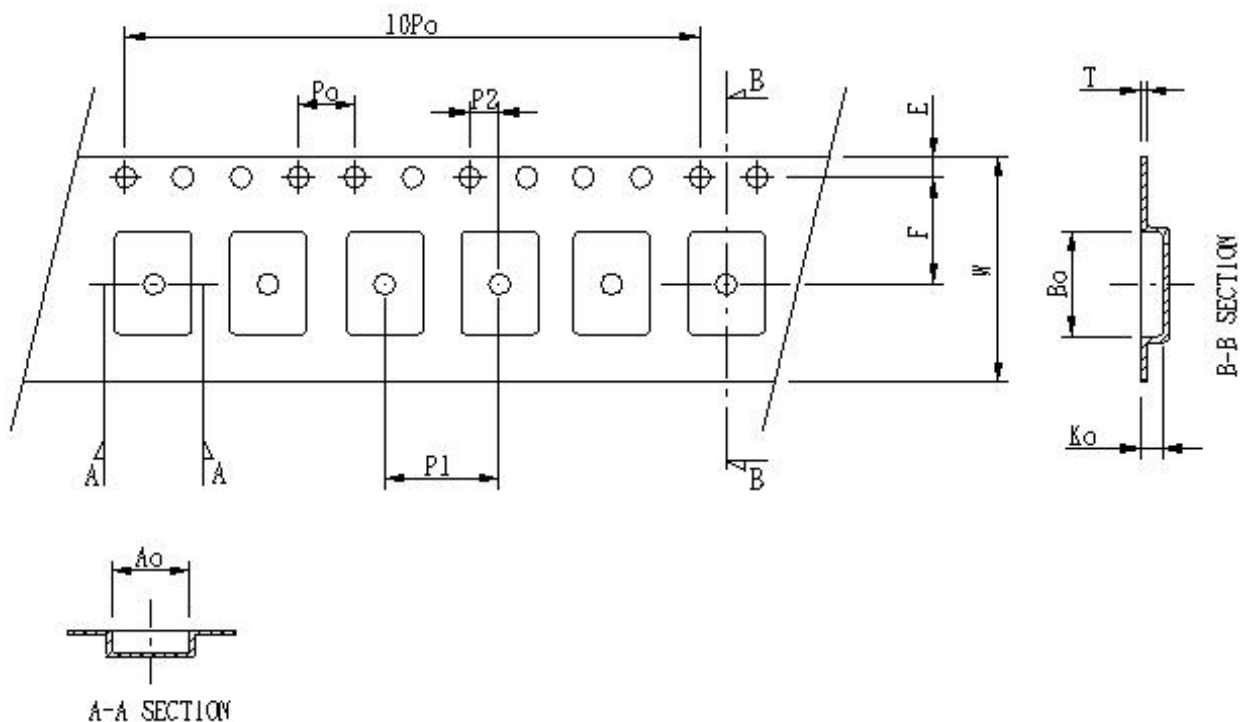
ORDERING INFORMATION: Method II- by Clear Text Code

The antennas may be ordered by using the 16-digit clear text ordering code. These code numbers can be determined by the following rules:

AN2450000708031K (Clear Text Code Example)						
AN	2450	00	07	0803	1	K
Product	Central Freq.	Bandwidth	Material	Size	Quantities	Packing
AN= Antenna	2450=2.45GHz 2600=2.60GHz 2700=2.70GHz	00= >100MHz	07=K7	0803=7.8*3.6* 0.9 mm	1 = 1K 4 = 4K	K=7" plastic F =13" plastic B = Bulk

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Taping Blister Tape

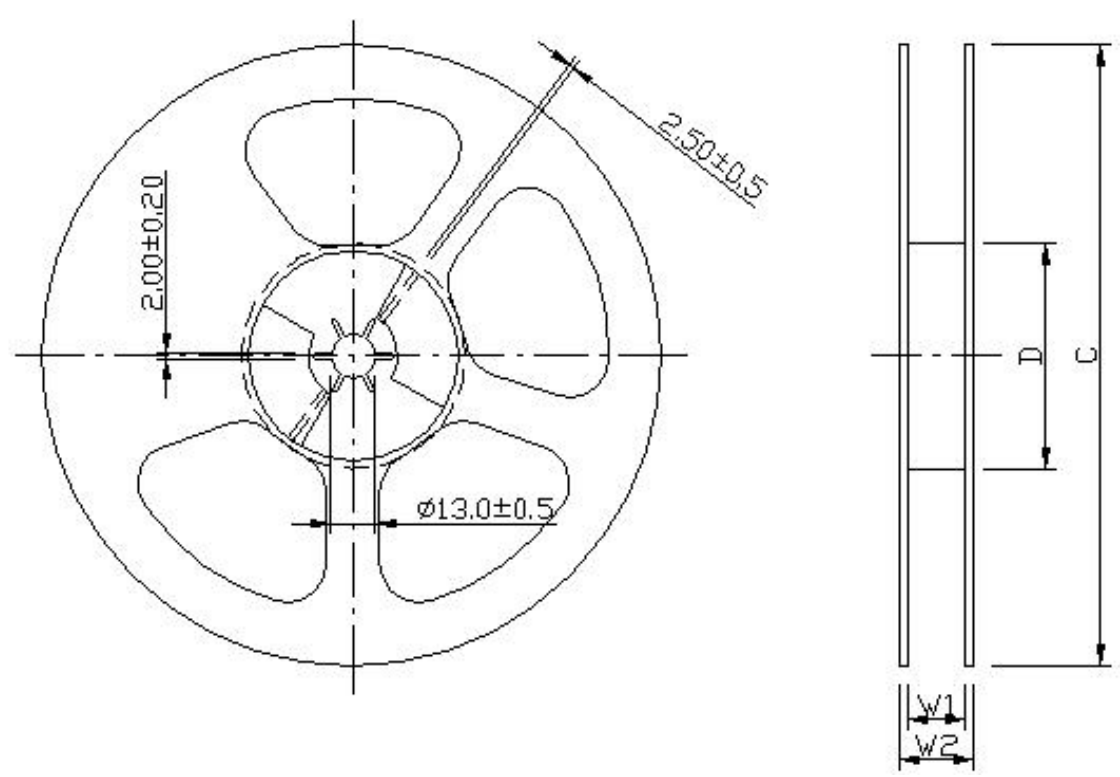


DIMENSION:

Serial no	Cecking note	Index	Spec(mm)
1	Sprocket hole	Do	1.55±0.10
2	Pocket hole	D1	1.50±0.10
3	Distance sprocket hole/sprocket hole	Po	4.0±0.10
4	Distance pocket/pocket	P1	8.0±0.10
5	Distance sprocket hole/pocket	P2	2.0±0.10
6	Tape width	W	16.0±0.30
7	Distance sprocket hole/outside	E	1.75±0.10
8	Distance sprocket hole/pocket	F	7.50±0.10
9	Pocket length	Ao	3.86±0.10
10	Pocket length	Bo	8.15±0.10
11	Pocket depth	Ko	1.20±0.10
12	Thickness of tape	T	0.25±0.10
13	10x sprocket hole pitch	10Po	40.0±0.20

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7”(180mm) Reel Specifications



Product size code	Units per Reel	Tape Width (mm)	C (mm)	D (mm)	W ₁ (mm)	W ₂ (mm)
Antenna	1000	16	180.0±1.0	62±0.5	16.0 ⁺¹ ₋₀	20.5±0.2

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