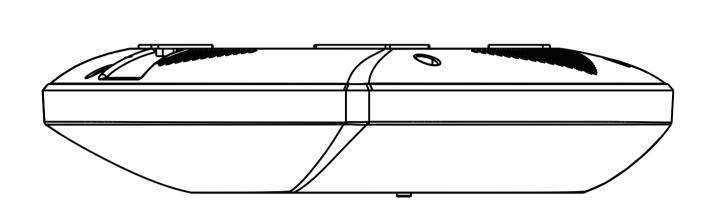
DS- 1923
SHEET 1 / 1

No Sharp Edge Allowed, Anywhere. シャープエッジなきこと FINISH SPECIFICATIONS OCCASIONALLY SUBJECT TO CHANGE ON ACCOUNT SOME REASON OF PRODUCTION. IN THAT CASE, WE ASK A VENDER TO GET PERMIT FOR IT.

NUMBER OF ISSUE	DATE	VERSION	CP No.	SYM.	DESCRIPTION	SIGN
	06-Aug2013	0.9			ESTIMATE	S.Kato
	04-Sep2013	0.91			CORRECTION	S.Kato
	17-Sep2013	0.92			CORRECTION	S.Kat
	01-Oct2013	0.93			CORRECTION	S.Kat
	03-Oct2013	0.94			CORRECTION	S.Kat
	12-Dec2013	1.00			CORRECTION	S.Kat
B304004	25-Dec2013	1.10			MODIFICATION	S.Kat
B304007	17-Feb2014	1.20			MODIFICATION	S.Kat
B304012	03-Mar2014	1.30			MODIFICATION (Delete mark of UL)	S.Kat



PRINTING

PANTONE Cool Gray 4C New tooling

PANTONE Cool Gray 4C (The printing is changed.)

REMARKS

New tooling

New tooling
Local procurement

PANTONE Cool Gray 4C New tooling, add the hook on bottom.(ver.0.93)

Operation force: 300±50 gf

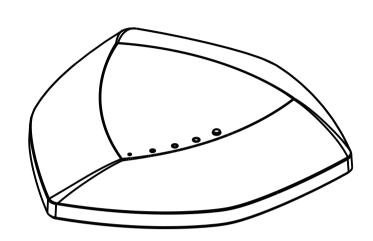
Operation force : 300±50 gf

(Need approved by DM's inspection)

(Need approved by DM's inspection) Local procurement

(Need approved by DM's inspection)

New tooling Colors TBD by DENON for each status. LED



FINISH

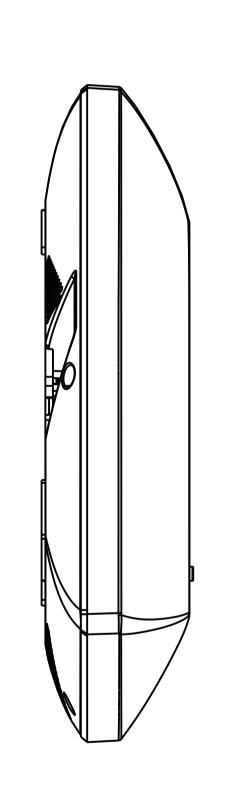
PRINTING

REMARKS

Q. MATERIAL

ITEM

l	ENGINEERING	DESIGN		
ENG. TEAM LEADER	PGM. MANAGER	MODEL LEADER	DESIGN LEADER	DESIGNER
H. Yazawa	S. Fukuzuka	K. Sagawa	Daniel Veiga	S. Kato
2014- 3- 3	2014- 3- 3	2014- 3- 3		2014- 3- 3



ITEM

3 HEOS LOGO

4 LED'S
CONNECT
BUTTON

6 BUTTON 1P (Reset)

7 DC INPUT Jack

8 Ethernet Jack

10 Rating Label

11 Power Switch

13 MAC Label

14 S/No. Label

12 Foot

4 LENS of STATUS

Q. MATERIAL

1 FRONT HOUSING 1 Plastic, Color : White NCS-S0500-N

2 BACK HOUSING 1 Plastic, Color : White NCS-S0500-N

9 Nut (for mouting) 2 Brass (or Plating Stainless)

1 PC sheet (t=50 μ m)

1 PC sheet (t=50 μ m)

1 PC sheet (t=50 μ m)

3 PC (Natural Translucent / Frosted Clear)

1 Plastic, Color : White NCS-S0500-N

1 Plastic, Color : White NCS-S0500-N

3 Rubber (Rectangle / t2mm:凸1mm)

FINISH

Texture : YS11004 Matt

Texture : YS11004 Matt

Texture : YS 1281

Texture: YS1285 Matt

Texture: YS1285 Matt

LED color : TBD

Sn plated

Sn plated

Base color : White

Slide / Sn plated

Base color : White

Base color : White

Printing color: PANTONE Cool Gray 4C

Color: PANTONE PAL7047 Gray

Printing color: PANTONE Cool Gray 4C

Printing color: PANTONE Cool Gray 4C

