



**Colder Products Company®**  
*Quick Couplings & Fittings for Plastic Tubing*

## **SmartCoupler Communication Protocol Specification**

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Colder Products Company  
1001 Westgate Drive  
Saint Paul, Minnesota 55114  
USA  
Phone: 651-645-0091  
Fax: 651-645-5404  
[www.colder.com](http://www.colder.com)

**FCC Notice:** Any change or modification not expressly approved by the manufacturer could void the users authority to operate this equipment. This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

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### 3. Introduction

Radio Frequency Identification, RFID, is a technology whereby data carried in transponders, commonly known as RFID tags, is retrieved by an antenna and transceiver. The tags carry data which may provide identification for an item in manufacture or in transit, the identity of an animal, person, or vehicle, or any item that requires tracking or identification. A radio signal emitted by the transceiver antenna activates the tag, allowing it to be read or written. Antennas can be packaged together with a transceiver to become a reader and mounted in a coupling such as the Colder Products Company SmartCoupler. The SmartCoupler connects to a system controller. The system controller can be in the form of a PLC or any device capable of communicating with an external device and taking action based on that communication. The way in which the system controller communicates to the Colder Products SmartCoupler is called a communication protocol.

### 4. Scope

This document defines the communications protocol between the CPC SmartCoupler and the customer software/firmware. The protocol descriptions within this document are valid for versions of the SmartCoupler running firmware 3.13 and higher.

### 5. System Functionality

The SmartCoupler is an embedded device whose sole function is to operate as a Radio Frequency Identification (RFID) read/write transceiver, or interrogator. RFID tags usable with the SmartCoupler include Philips Semiconductors' I•CODE™ tags and ISO 15693 RFID tags. Contact Colder Products Company for details.

When the SmartCoupler is configured to communicate with the host-controller via a serial connection, the default communication rate is 19,200 baud. Host-controller port settings must be fixed at 8 data bits, 1 stop bit, no parity, and no flow control.

The host-controller can command the SmartCoupler to do the following:

- Perform a read, at a user determined address, of memory bytes.
- Write data into any or all of the bytes of RFID tag memory.
- Select whether the SmartCoupler will continually attempt reads or operate in a polled mode.
- Enable the SmartCoupler to read I-Code tags or ISO-15693 tags.
- Enable the SmartCoupler to operate as a node in a multidrop network.
- Command the SmartCoupler to return its own product serial number and its current firmware revision level.

Return data is automatically sent to the host-controller upon completion of the required task.

The SmartCoupler implements buffered serial communications. The application may communicate with the SmartCoupler while it is busy processing a command or communicating with a tag. No handshaking is implemented other than the acknowledgement received from a command.

## 6. Tag Format

The SmartCoupler supports tags in the Philips I-Code and ISO15693 formats.

### 6.1. Philips I-Code Tag Format

The tag is organized as 64 bytes. The bytes are addressed from **0** to **3F** (hexadecimal). Within this byte address space there are special registers. The serial number is in the address range of **0** – **7**. Addresses **8** – **B** are the write protection block. Addresses **C** - **F** contain special functions and reserved bits which should not be altered. The 48 bytes addressed **10** – **3F** can be used for application data.

The 8-byte serial number is assigned a unique read-only value by the factory. The serial number is not changeable.

The 4-byte write protection block contains 16 write protection bit-pairs. Each bit-pair controls the write protection to a 4-byte block of the tag. Bit-pairs set to “11” allow their corresponding block to be written. Bit-pairs set to “00” protect a block from writes. Bit-pairs of “10” and “01” act like “00” and should be avoided. Write protection bits can only change one way: cleared to “0”. Once write protection is applied, it can not be removed. The least significant 2 bits of the lowest addressed byte of write protection control the first 4-byte block (first 4 bytes of the serial number at address **0** - **3**). This bit-pair to block mapping continues up to the most significant 2 bits of the highest addressed byte of write protection controlling the last 4-byte block (data at addresses **3C** - **3F**). The factory setting is “11” for all 16 bit-pairs except for the 2 bit-pairs for the serial number, which are both set to “00”. Hence, the serial number can not change. I. e. The initial factory 4-byte write protect value is **F0**, **FF**, **FF**, **FF** at addresses **8** - **B**. **Warning:** Clearing either of the 2 bits that protect the write protection block itself prevents any further changes to any write protection. Ensure all other write protection bits are as desired before changing these 2 bits. The write protection block, which is at addresses **8** – **B**, is has its own write protection controlled by the second most significant bit-pair at address **8**.

The 4-byte reserved location should not be written. It may have its corresponding write protection applied. Consult CPC if a new application needs this space.

Byte Address (hexadecimal)	0	1	2	3	Write Protection Byte Address and Bit-Pair
<b>0</b>	SN (LSB)	SN	SN	SN	<b>8</b> -----XX
<b>4</b>	SN	SN	SN	SN (MSB)	<b>8</b> ----XX--
<b>8</b>	WP	WP	WP	WP	<b>8</b> -XX----
<b>C</b>	Reserved	Reserved	Reserved	Reserved	<b>8</b> XX-----
<b>10</b>	Data	Data	Data	Data	<b>9</b> -----XX
<b>14</b>	Data	Data	Data	Data	<b>9</b> ----XX--
...	Data	Data	Data	Data	...
<b>3C</b>	Data	Data	Data	Data	<b>B</b> XX-----

Table 1 I-Code Tag Format

## 6.2. ISO 15693 Tag Format

The data in the RFID tags are grouped into M N-byte blocks. The values of M and N can be found via the **TI** command. A block size of 4 bytes for N is common. The tag's factory assigned unique 64-bit serial number is in a separate space. A separate space stores the write protection for the M blocks. Write protection can only be activated once per block. Once a block is write protected, it can not become write enabled. All M \* N bytes can be used to read and write application data.

Byte Address	0	1	...	N-1	Block Address	Write Protection
0*N	Data	Data	Data	Data	0	On/Off
1*N	Data	Data	Data	Data	1	On/Off
2*N	Data	Data	Data	Data	2	On/Off
...	Data	Data	Data	Data	...	On/Off
(M-1)*N	Data	Data	Data	Data	M-1	On/Off

  

Serial Number	8-byte Serial Number
---------------	----------------------

**Table 2 ISO 15693 Tag Format**

Example: **TI** command reports **40** (hexadecimal) blocks, each **4** bytes wide for a total of **100** (hexadecimal) or 256 (decimal) bytes. Data is byte addressed **0** to **FF** (hexadecimal). Write protection is on a block basis. Thus protecting **40** (hexadecimal) blocks addressed **0** to **3F** (hexadecimal).

Send **TI<EOL>**

Receive **TI : 3F03<CR><LF>**

The 8-byte ISO 15693 tag serial number, also called the Unique Identifier or UID, has the following format:

Byte	Significance	Data
0 - 5	LSByte	IC manufacturer serial number - Unique 48-bit serial number
6		IC Mfg code
7	MSByte	<b>E0</b>

**Table 3 ISO 15693 UID Format**

Note: Command **SN** reports the LSByte first.

## 7. Communicating with the SmartCoupler

Communication with the SmartCoupler occurs via ASCII commands, parameters & replies that are sent & received over the interface. In most cases this is a serial interface. Serial port settings must be fixed at 8 data bits, 1 stop bit, no parity, and no flow control. Serial communication rate is normally 19,200 baud.

A former depreciated method used binary commands. See 10.1 Binary Communication.

### 7.1. *ASCII Character Set*

The SmartCoupler uses ASCII (American Standard Code for Information Interchange, byte codes 0-127) characters for all ASCII communication.

Communication to the SmartCoupler:

- Versions before 3.30: Letters: **A - W**.
- Version 3.30 and after: Letters: **A - Z**.
- Lower case letters are converted to upper case letters.
- Digits: **0 - 9**
- 9 punctuation marks: **, : ; <=> ? @ `**
- Line Feed (ASCII code 10, **<LF>**) and Carriage Return (ASCII code 13, **<CR>**)
- Versions before 3.30: **<EOL>** imply **<CR>**.
- Version 3.30 and after: **<EOL>** imply either one of **<LF>** or **<CR>**.
- The printable ASCII codes, 32-126, not listed above are quietly ignored. Their usage is reserved for future use.
- Other ASCII codes not listed above, 0 – 31 & 127, are quietly ignored.
- Bytes codes not in ASCII, 128-255 are quietly ignored.

Communication from the SmartCoupler:

- All printable ASCII codes 32-126.
- Lower case letters are only used in textual portions of messages like **SR** and **PU**:
- Line Feed (ASCII code 10, **<LF>**) and Carriage Return (ASCII 13, **<CR>**).
- Acknowledge (ASCII code 6, **<ACK>**).
- Bytes codes not listed above indicate an errant ASCII response.



## 7.2. ASCII Command Format

The ASCII command format structure consists of two-character commands. Some commands require 1 or 2 preceding parameters. Parameters are one-letter (**A**, **D**, **L**) followed by hexadecimal data. Parameters are separated with a colon ':'. Commands are separated with an **<EOL>**. See 7.1 ASCII Character Set. Commands, parameters and hexadecimal data can be entered equivalently in upper, lower or mixed case.

Example: Command with no parameters:  
Send **SN<EOL>**  
Receive **SN: 307C7F4500000009<CR><LF>**

Example: Mixed case command with 2 parameters (**A1** & **d0**):  
Send **A1 : d0 : Md<EOL>**  
Receive **MD : <CR><LF>**

All numbers presented to and most numbers returned by the SmartCoupler are encoded as hexadecimal numbers.

Example: To read 1 byte from address 123 (decimal), convert the number to **7B** (hexadecimal). Notice the **7B** is sent as two characters: '7' and 'B'. The byte value read at that address is **1F** (hexadecimal) or 31 (decimal):  
Send **A7B : L1 : RD<EOL>**  
Receive **RD : 1F<CR><LF>**

The parameters that are required need to be entered before the command and subsequent to any previous command. Supporting parameters can be entered in any order. Extra leading zeros for parameters are optional.

Example: Equivalent read commands.  
Send **A28 : L5 : RD<EOL>**  
Send **A0028 : L05 : RD<EOL>**  
Send **L05 : A0028 : RD<EOL>**  
Send **L5 : A28 : RD<EOL>**

Example: Missing **A0028** parameter before the **RD** yields an error message.  
Send **L05 : RD : A0028<EOL>**  
Receive **ER : 02<CR><LF>**

The SmartCoupler will respond with a message beginning with the command mnemonic, and a colon upon completion of each command. These response messages are always terminated by a carriage return **<CR>** and a linefeed **<LF>**. Data being returned from the SmartCoupler is preceded by the command mnemonic that invoked it.

The longest response from the SmartCoupler is 519 bytes.

Example: Multidrop read of **FF** bytes of Non-volatile memory.  
Send **@77 : A0 : LFF : RE<EOL>**  
Receive **@77 : RE : (255 pairs of hexadecimal digits)<CR><LF>**

### 7.3. *ASCII Command and Reply Sequence*

Communication normally begins with the application sending a command and then the SmartCoupler responding. Commands always initiate a response. Some commands have prerequisite parameters. An application can send multiple commands at once. The reply for each command will occur after each command is processed. Parameters are only replied if they are in error. Communication to and from the SmartCoupler may occur simultaneously if the serial interface allows: RS-232: yes, RS422: yes, RS485: no. Single replies occur with commands that do not error. Single and multiple (for commands with parameters) replies are possible if an error occurs.

The following lists the exceptional situations when the SmartCoupler will send a message without a complete command from the application:

- On power-up, the power-up prompt occurs. See **PU**
- If the input queue in the SmartCoupler overflows, maybe due to an excessively long command or commands, an error message is sent. See **ER**. The input queue is 64 bytes long.
- Due to a communication error, the SmartCoupler received an **<EOL>**, thus signaling the end of the command.

### 7.4. *ASCII Command and Response Set*

Command or Response	Function	Parameters
<b>B?</b>	Return Baud	none
<b>BR</b>	Baud	<b>Dxx :</b>
<b>ER</b>	Error Response	none
<b>M?</b>	Read Back Modes	none
<b>MA</b>	Multidrop Address	<b>Dxx :</b>
<b>MD</b>	Mode Byte	<b>Axx : , Dxx :</b>
<b>PU</b>	Power Up	none
<b>R?</b>	Returns continuous Read Period	none
<b>RD</b>	Read Data from Tag	<b>Axx : , Lxx :</b>
<b>RE</b>	Read EEPROM	<b>Axx : , Lxx :</b>
<b>RP</b>	Send Acknowledge	none
<b>RS</b>	Reset SmartCoupler	none
<b>RT</b>	Continuous Read Rate	<b>Dxx :</b>
<b>SN</b>	Get Tag Serial Number	none
<b>SR</b>	Return Software Revision	none
<b>ST</b>	Get SmartCoupler Serial Number	none
<b>TI</b>	Tag Info	none
<b>W?</b>	Tag Write Protection	<b>Axx :</b>
<b>WE</b>	Write EEPROM	<b>Axx : , Dxx :</b>
<b>WK</b>	Write Key	<b>D55AA7F4E :</b>
<b>WP</b>	Set Tag Write Protection	<b>Axx :</b>
<b>WR</b>	Write Data to Tag	<b>Axx : , Dxx :</b>
<b>WV</b>	Write and Verify Data to Tag	<b>Axx : , Dxx :</b>

**Table 4 ASCII Command and Response Set**

## 7.5. *ASCII Parameter Set*

Parameter	Name	Description	Range (hexadecimal)
<b>Axxxx</b>	Address	Data address	<b>0 – FFFF</b>
<b>Dxx, xx, ...</b>	Data	Defines data	<b>0 – FF</b>
<b>Lxx</b>	Length	Number of bytes to read:	<b>0 – FF</b>

Table 5 ASCII Parameter Set

## 7.6. *ASCII Parameters, Commands and Responses*

### 7.6.1. **A: Address**

Action: Set the address parameter. The byte address or block address is defined with hexadecimal characters. Leading 0's are optional.

Parameters: NA

Result: NA

Example: Read tag data at address 5:  
 Send **A5:L1:RD<EOL>**  
 Receive **RD:1B<CR><LF>**

Example: Read tag data at address 85 (decimal) or 55 (hexadecimal):  
 Send **A055:L1:RD<EOL>**  
 Receive **RD:1B<CR><LF>**

Errors: Non-hexadecimal character:  
 Send **AG:<EOL>**  
 Receive **ER:01<CR><LF>**

### 7.6.2. **B?: Return Baud**

Action: Return selected communication rate. Note: The non-volatile memory communication rate and current rate is returned

Parameters: None

Result: Command echo and communication rate selection  
**00 => 19,200 Baud (Factory default)**  
**01 => 9,600 Baud**  
**02 => 4,800 Baud**  
**03 => 2,400 Baud**

Example: Read communication rate (19,200 Baud):  
 Send **B?<EOL>**  
 Receive **B?:00<CR><LF>**

Errors: See **ER**.

### 7.6.3. BR: Baud

**Action:** Select communication rate. The effect is immediate once the SmartCoupler executes this command. This change remains in effect until the next power cycle. The communication rate setting can be re-configured in non-volatile memory – see 10.2 Changing Non-volatile Data

**Warning:** This command is depreciated. New applications should not change the communication rate from 19,200 baud.

**Parameters:** Required communication rate selector

<b>00 =&gt;</b>	19,200 Baud (Factory default)
<b>01 =&gt;</b>	9,600 Baud
<b>02 =&gt;</b>	4,800 Baud
<b>03 =&gt;</b>	2,400 Baud

**Result:** Command echo

**Example:** Change the communication rate to 19,200 baud.  
Send (at present communication rate) **D0 : BR<EOL>**  
Receive (at new communication rate) **BR : <CR><LF>**

**Errors:** Expected parameter missing or invalid:  
Send **BR<EOL>**  
Receive **ER : 02<CR><LF>**

### 7.6.4. D: Data

**Action:** Set the data parameter. The byte data is defined with 1 or 2 hexadecimal characters. A leading 0 is optional. Multiple bytes of data are separated with commas.

**Parameters:** NA

**Result:** NA

**Example:** Write tag data **DE** to address **15**:  
Send **A15 : DDE : WR<EOL>**  
Receive **WR : <CR><LF>**

**Example:** Write tag data **DE** to address **15** and **AF** to address **16**:  
Send **A15 : DDE , AF : WR<EOL>**  
Receive **WR : <CR><LF>**

**Errors:** Non-hexadecimal character:  
Send **DG : <EOL>**  
Receive **ER : 01<CR><LF>**

**7.6.5. ER: Error Response**

**Action:** The **ER** is not a command but occurs as an error response to various events. All commands may respond with **01** or **04**. These 2 errors may also occur due to communication noise. Error **05** may occur at any time indicating a program failure. Other errors are detailed in each command in which they may occur.

**Note:** Some **02** and **03** error responses produced an additional **<CR><LF>** in versions before 3.30.

**Parameters:** NA

**Result:** Error response and error index byte (hexadecimal).  
**01** Empty or illegal command.  
**02** Expected parameter missing or invalid.  
**03** CRC error in command.  
**04** Input buffer overflow.  
**05** Watchdog timeout error.  
**06** Verification error  
 Other values Reserved for future use.

**Example:** Send an illegal command.  
 Send **IL<EOL>**  
 Receive **ER: 01<CR><LF>**

**Errors** NA

**7.6.6. L: Length**

**Action:** Set the length parameter used in commands that respond with various lengths of data. The length is defined with 1 or 2 hexadecimal characters. A leading **0** is optional. Note: multiple returned bytes are not comma separated and each byte is always 2 hexadecimal characters long.

**Parameters:** NA

**Result:** NA

**Example:** Read 1 byte of tag data from address 15:

Send **A15:L01:RD<EOL>**  
 Receive **RD: 43<CR><LF>**

**Example:** Read 12 bytes of tag data from address 15:

Send **A15:L12:RD<EOL>**  
 Receive **RD: 436F6C6465720000000000DEAD0000000000<CR><LF>**

**Errors:** Non-hexadecimal character:  
 Send **LG:<EOL>**  
 Receive **ER: 01<CR><LF>**

**7.6.7. M?: Read Back Modes**

Action:	Causes the SmartCoupler to return the mode. The current operating mode and not the mode stored in non-volatile memory is returned. See <b>MD</b> command. <b>Warning:</b> some versions before 3.30 of SmartCoupler software reply with an additional <b>&lt;CR&gt;&lt;LF&gt;</b> .
Parameters:	None
Result:	Command echo and 4 hexadecimal characters representing the mode settings. See 8 Operating Modes.
Example:	Get the present mode settings. Send <b>M?&lt;EOL&gt;</b> Receive <b>M? : 001A&lt;CR&gt;&lt;LF&gt;</b>
Errors	See <b>ER</b> .

**7.6.8. MA: Multidrop Address**

Action:	Assigns an address to the SmartCoupler. The multidrop address is the required prefix to commands and prefix to responses. The effect is immediate upon command execution and remains until the next power cycle. See 8.10 Multidrop Addressing Mode. To make permanent, see 10.2 Changing Non-volatile Data. The response to this command reflects the new multidrop address. Also see 8.1 Continuous Mode <b>Side effects:</b> If non-zero multidrop address, Enable multidrop mode. Disable continuous mode. If zero multidrop address Disable multidrop mode. Allow continuous mode to be set.
Parameters:	Required       Multidrop Address ( <b>Dxx:</b> ). Use addresses <b>1</b> to <b>FF</b> . Set the address to <b>0</b> to disable SmartCoupler multidrop address mode.
Result:	Command echo with multidrop address prefix.
Example:	The SmartCoupler presently is not using a multidrop address. Set the multidrop address to <b>1B</b> : Send <b>D1B:MA&lt;EOL&gt;</b> Receive <b>@1B:MA: &lt;CR&gt;&lt;LF&gt;</b>
Example:	The SmartCoupler presently has <b>1B</b> at its multidrop address. Turn off multidrop mode: Send <b>@1B:D0:MA&lt;EOL&gt;</b> Receive <b>MA: &lt;CR&gt;&lt;LF&gt;</b>
Errors	Expected parameter missing or invalid: Send <b>MA&lt;EOL&gt;</b> Receive <b>ER: 02&lt;CR&gt;&lt;LF&gt;</b>

**7.6.9. MD: Mode**

Action:	Set the operating mode of the SmartCoupler. Various modes are selected by address and set to various values by data, see 8 Operating Modes . The effect is immediate upon command execution and remains until the next power cycle. To make permanent, see 10.2 Changing Non-volatile Data.	
Parameters:	Required	Address of the data's destination ( <b>Ax</b> :)
	Required	Data to be written ( <b>Dx</b> :)
Result:	Command echo.	
Example:	Disable continuous read mode:	
	Send	<b>D0 : A1 : MD&lt;EOL&gt;</b>
	Receive	<b>MD : &lt;CR&gt;&lt;LF&gt;</b>
Example:	Disable I-Code protocol & enable ISO15693 protocol:	
	Send	<b>D0 : A5 : MD&lt;EOL&gt;</b>
	Receive	<b>MD : &lt;CR&gt;&lt;LF&gt;</b>
	Send	<b>D1 : A6 : MD&lt;EOL&gt;</b>
	Receive	<b>MD : &lt;CR&gt;&lt;LF&gt;</b>
Errors	Expected parameter missing or invalid (pre version 3.30):	
	Send	<b>MD&lt;EOL&gt;</b>
	Receive	<b>ER : 02&lt;CR&gt;&lt;LF&gt;</b>
	Receive	<b>&lt;CR&gt;&lt;LF&gt;</b>
	Receive	<b>ER : 01&lt;CR&gt;&lt;LF&gt;</b>
Errors	Expected parameter missing or invalid (version 3.30):	
	Send	<b>MD&lt;EOL&gt;</b>
	Receive	<b>ER : 02&lt;CR&gt;&lt;LF&gt;</b>

**7.6.10. PU: Power Up**

Action:	The <b>PU</b> does not occur as a command but as a response when the SmartCoupler is powered up. It returns the power up indication, SmartCoupler identification and software version number.	
Parameters:	None.	
Result:	Power up response and software version number.	
Example:	Power cycle the SmartCoupler:	
	Receive	<b>PU:Smart Coupler 003.13&lt;CR&gt;&lt;LF&gt;</b>
Errors	none	

### 7.6.11. R?: Returns Continuous Read Period

Action: Returns the period reads occur in continuous mode.

Parameters: None

Result: Command echo and the time (in tenths of a second) between reads in continuous mode.

Example: Read the continuous read period (**64** hexadecimal is 100 decimal, hence 100 tenths of seconds or 10.0 seconds):

Send **R?<EOL>**

Receive **R? : 64<CR><LF>**

Errors See **ER**.

### 7.6.12. RD: Read Data from Tag

Action: Reads data from the tag.

Parameters: Required Byte address of data to be read (**Axx:**)  
Required Number of bytes to be read (**Lxx:**)

Result: Command echo and the bytes read as pairs of hexadecimal digits. Notice that data values are **not** separated by commas as in the **WR** command.

Example: Read 1 byte from address 8:

Send **A08:L01:RD<EOL>**

Receive **RD:F2<CR><LF>**

Example: Read 6 bytes from address 101:

Send **L6:A101:RD<EOL>**

Receive **RD:48454C4C4F00<CR><LF>**

Errors: Expected parameter missing or invalid:

Send **RD<EOL>**

Receive **ER: 02<CR><LF>**



**7.6.13. RE: Read EEPROM**

Action: Action: Read the non-volatile memory of the SmartCoupler.

Parameters: Required Address of **F3** - **F7**.  
Required Length of bytes to read.

Result: Command echo and bytes read from the non-volatile memory.

Example: Read the non-volatile memory of the SmartCoupler address **F5** and **F6**.:

Send **AF5:L2:RE<EOL>**  
Receive **RE:079A<CR><LF>**

Errors: See **ER**.

**7.6.14. RP: Send Acknowledge**

Action: Sends a command acknowledge from the SmartCoupler

Parameters: None

Result: Command echo and an acknowledgement **<ACK>** ASCII(6)

Example: Cause the SmartCoupler to reply with an acknowledgement.

Send **RP<EOL>**  
Receive **RP:<ACK><CR><LF>**

Errors: See **ER**.

**7.6.15. RS: Reset SmartCoupler**

Action: Resets SmartCoupler. Clears buffers and terminates any SmartCoupler/tag communications. If an earlier command is in the input queue, it is discarded.  
**Warning:** Non-volatile version of the mode is reloaded.

Parameters: None

Result: Command echo.

Example: Reset SmartCoupler:

Send **RS<EOL>**  
Receive **RS:<ACK><CR><LF>**

Errors: See **ER**.

### 7.6.16. RT: Continuous Read Rate

Action:	Specify the time between read operations that occur automatically in continuous mode. The effect is immediate once the SmartCoupler executes this command. This change remains in effect until the next read period, at which time, the non-volatile value is reloaded. The continuous read period can be re-configured in non-volatile memory – see 10.2 Changing Non-volatile Data. <b>Warning:</b> setting the read rate to <b>0</b> results in a very short interval between subsequent read operations. This can make subsequent period changes difficult. New applications should not use a value of <b>0</b> .
Parameters:	Required      Tenths of seconds ( <b>Dxx</b> ;) between reads.
Result:	Command echo.
Example:	Set continuous read rate to once per 6.4 seconds, 64 tenths of a second. 64 (decimal) = <b>40</b> (hexadecimal): Send <b>D40:RT&lt;EOL&gt;</b> Receive <b>RT:&lt;CR&gt;&lt;LF&gt;</b>
Errors	Expected parameter missing or invalid: Send <b>RT&lt;EOL&gt;</b> Receive <b>ER:02&lt;CR&gt;&lt;LF&gt;</b>

### 7.6.17. SN: Get Tag Serial Number

Action:	Returns the tag's eight byte serial number. This command returns the Least Significant Byte (LSByte) of the serial number first.
Parameters:	None
Result:	Command echo and 8 pairs of hexadecimal digits. If no tag is present, a serial number of <b>0</b> is returned.
Example:	Read serial number of a tag with serial number in hexadecimal format: E0040100000329CE: Send <b>SN&lt;EOL&gt;</b> Receive <b>SN:CE290300000104E0&lt;CR&gt;&lt;LF&gt;</b>
Example:	Attempt to read serial number with no tag nearby: Send <b>SN&lt;EOL&gt;</b> Receive <b>SN:0000000000000000&lt;CR&gt;&lt;LF&gt;</b>
Errors:	See <b>ER</b> .

**7.6.18. SR: Return Software Revision**

Action: Returns characters containing the revision of the SmartCoupler's firmware.

Parameters: None

Result: Command echo and 5 to 8 printable ASCII characters.

Example: Get the SmartCoupler software version (**3.13**):

Send **SR<EOL>**

Receive **SR:003.13<CR><LF>**

Errors See **ER**.

**7.6.19. ST: Get SmartCoupler Serial Number**

Action: Returns the Colder Products Company serial identification found in the SmartCoupler. The SmartCoupler serial identification, if unassigned returns **=FFFFFF**. If assigned, the first 3 pairs of hexadecimal characters, in reverse order, convert to 3 ASCII characters. The remaining 10 characters should be interpreted as 10 decimal digits with the first one received as the Most Significant Digit (MSDigit).

Parameters: None

Result: Command echo and 16 digits.

Example: Get SmartCoupler's serial number: (Non 10326)

Send **SR<EOL>**

Receive **SR:6E6F4E0000010326<CR><LF>**

Example: Get SmartCoupler's serial number: (Serial number not assigned)

Send **SR<EOL>**

Receive **SR:=FFFFFF<CR><LF>**

Errors See **ER**.

### 7.6.20. TI: Tag Info

New for Version 3.30

- Action: Returns 2 properties of a tag.  
1 - Maximum **block** address. See 10.3 Block Size and Address Range.  
2 - Block size, in bytes minus 1.
- Parameters: None
- Result: Command echo and 2 pairs of hexadecimal digits. The first pair is the maximum block address. The second pair is the block size minus 1. If no tag is present, **TI0000** is returned. This command ignores the I-Code compatibility mode selection. See 8.5 I-Code Protocol.
- Example: Get tag info for an I-Code tag (I-Code maximum byte address is always 63 (**3F** hexadecimal), maximum block address of 15 (**0F** hexadecimal) and always a block size of 4):  
Send **TI<EOL>**  
Receive **TI : 0F03<CR><LF>**
- Example: Get tag info for an ISO-15693 tag (Maximum byte address of 255 (**FF** hexadecimal), maximum block address of 63 (**3F** hexadecimal) and has a block size of 4):  
Send **TI<EOL>**  
Receive **TI : 3F03<CR><LF>**
- Errors: See **ER**.

### 7.6.21. W?: Tag Write Protection

New for Version 3.30

- Action: Returns the Tag's write protection per the indicated **block**. See 10.4 Write Protection.
- Parameters: Required **Block** index (**Axx** : )
- Result: Command echo.
- Example: Get write protection for block 5, which is not write protected:  
Send **A05 : W?<EOL>**  
Receive **W? : 0<CR><LF>**
- Example: Get write protection for block 0, which is write protected:  
Send **A0 : W?<EOL>**  
Receive **W? : 1<CR><LF>**
- Errors: See **ER**.

### 7.6.22. WE: Write EEPROM

See service manual for details.

### 7.6.23. WK: Write Key

Action: Allows the next command to use the key **55, AA** and write to the SmartCoupler's non-volatile memory. Then the key is cleared after executing the next command. **7F, 4E** is the CRC (cyclic redundancy check) for the key **55, AA**.

Parameters: Required 4 bytes of data of **55, AA, 7F, 4E**

Result: Command echo.

Example: Allow next command to write to non-volatile memory.:  
Send **D55, AA, 7F, 4E :WK<EOL>**  
Receive **WK : <CR><LF>**

Errors: CRC error in command.  
Send **D1, 2, 3, 4 :WK<EOL>**  
Receive **ER : 03<CR><LF>**

### 7.6.24. WP: Set Tag Write Protection

New for Version 3.30

Action: Set the tag's write protection per the indicated **block**. It is not an error to use this command on a block whose write protection is all ready enabled. See 10.4 Write Protection.  
**Warning:** once a block is write protected, it can not become write enabled.

Parameters: Required **Block** index (**Axx** : )

Result: Command echo.

Example: Set write protection for block 15, which is not write protected:  
Send **A0F :WP<EOL>**  
Receive **WP : <CR><LF>**

Example: Set write protection for block 11, which is all ready write protected:  
Send **A0B :WP<EOL>**  
Receive **WP : <CR><LF>**

Errors: Expected parameter missing or invalid:  
Send **WP<EOL>**  
Receive **ER : 02<CR><LF>**

**7.6.25. WR: Write Data to Tag**

Action: Writes data to the tag

Parameters: Required Byte address of the data's destination (**Axx** :)  
Required Data to be written (**Dxx** :). Notice that bytes to be written to the tag **are** separated by commas, unlike the response from the **RD** command. See 10.5 Writing Data to the Tag.

Result: Command echo.

Example: Write 5 bytes to address 10:

Send **A10:DDE,AD,BE,EF,1:WR<EOL>**

Receive **WR:<CR><LF>**

Example: Write 1 byte with value C0 to address B. The address location has the value **FF** in it and it is write protected. No error message occurs:

Send **DC0:A0B:WR<EOL>**

Receive **WR:<CR><LF>**

Errors: Expected parameter missing or invalid:

Send **WR<EOL>**

Receive **ER:02<CR><LF>**

**7.6.26. WV: Write and Verify Data to Tag**

New for Version 3.30

Action: Writes data to the tag and then verifies. This verification takes a little longer than an unverified write **WR**. After the write, the data is read back. If the data read matches the data written, this command returns a **WV**:. All other results return an error. See 10.5 Writing Data to the Tag.

Parameters: Required Byte address of the data's destination (**Axx** :)  
Required Data to be written (**Dxx** :)

Result: Command echo.

Example: Write 5 bytes to address 10:

Send **A10:DDE,AD,BE,EF,1:WV<EOL>**

Receive **WV:<CR><LF>**

Example: Write 1 byte with value C0 to address 1B. The address location has the value **FF** in it and is write protected:

Send **DC0:A1B:WV<EOL>**

Receive **ER:06<CR><LF>**

Errors: Expected parameter missing or invalid:

Send **WV<EOL>**

Receive **ER:02<CR><LF>**

**7.7. Other ASCII Commands, Parameters & Responses**

See SmartCoupler Communication Protocol Service Manual.

## 8. Operating Modes

The SmartCoupler allows for several user-defined modes of operation.

To read the mode, use the **M?** command. The 4-hexadecimal value returned is a 16-bit number. The least significant bit maps to Mode Address 1.

Example: Read the current mode setting of the SmartCoupler:  
 Send **M?<EOL>**  
 Receive **M? : 009A<CR><LF>**  
**009A** implies:  
 Continuous Off  
 ASCII On  
 Interlock Off  
 Sleep Inhibit On (Not applicable – Feature not implemented)  
 I-Code On  
 ISO 15693 Off  
 Quiet Off (Not applicable – Not in continuous mode)  
 No Logging On (Not applicable – Feature always implemented)  
 I-Code Comp. Off (Not applicable – Not in ISO 15693 mode)  
 Multidrop Off

For setting the mode, use the **MD** command with the Mode Address in the following table.

Mode Address	Mode Name	Action with mode value 0	Action with mode value 1	Factory Default
<b>1</b>	Continuous	Non-continuous mode. No special periodic messages are sent. SmartCoupler responds only after a command.	Continuous mode causes the SmartCoupler to periodically read the tag and send a response. Continuous mode is disabled when multidrop mode is enabled	0
<b>2</b>	ASCII Command	Binary mode. Should not be used. See 10.1 Binary Communication. Not allowed in version 3.30	Causes the SmartCoupler to communicate to the host using ASCII characters.	1
<b>3</b>	Interlock	Lockout is not enabled.	Enables valve lockout on specially equipped SmartCouplers. Otherwise always ensure this mode is clear.	0
<b>4</b>	Sleep Inhibit	The SmartCoupler will wake up only when it sees a special wakeup sequence. Not implemented. Always ensure this mode is set.	SmartCoupler is not in low-power sleep mode. Always ensure this mode is set.	1
<b>5</b>	I-Code Protocol	Do not communicate with I-Code tags	Communicate with I-Code tags.	1
<b>6</b>	ISO15693 Protocol.	Do not communicate with ISO15693 tags.	Communicate with ISO15693 tags.	0

7	Quiet (No effect in non-continuous mode)	When running in continuous mode, the SmartCoupler returns data (strings of zeroes) when no tag is present.	When running in continuous mode, the SmartCoupler returns data only when a tag can be read. Therefore, the SmartCoupler will remain quiet until it sees a tag. At that time the SmartCoupler will begin continuously sending tag data.	0
8	No Logging	Log serial numbers. No longer implemented. Always ensure this mode is set.	Do not log serial numbers. Always does not log. Ensure this mode is set.	1
9	I-Code Compatibility	No special address adjustments are made.	When communicating with a non-I-Code tag, emulate an I-Code tag.	0
C	Multidrop	Multiple drop disabled	Multiple drop enabled	0
Others	Reserved for future use	Leave at 0	Do not set	0

**Table 6 Operating Modes**

**Warning:** Versions before 3.30. When permanently writing the mode via the **MD** or **MA** commands, part of the current mode would also get written.

Example: Versions before 3.30: Temporally disable quiet mode:

Send **D1:A7:MD<EOL>**

Receive **MD:<CR><LF>**

Permanently enable continuous mode. This permanent mode change would also make the temporally disabled quiet mode permanent:

Send **D55,AA,7F,4E:WK<EOL>**

Receive **WK:<CR><LF>**

Send **D1:A1:MD<EOL>**

Receive **MD:<CR><LF>**

Example: Versions 3.30: Temporally disable quiet mode:

Send **D1:A7:MD<EOL>**

Receive **MD:<CR><LF>**

Permanently enable continuous mode. This permanent mode change would **not** also make the temporally disabled quiet mode permanent:

Send **D55,AA,7F,4E:WK<EOL>**

Receive **WK:<CR><LF>**

Send **D1:A1:MD<EOL>**

Receive **MD:<CR><LF>**



**Warning:** Versions before 3.30. Writing mode address **9** or higher did not change the mode. **MA** would change the mode address **C** though.

**Note:** Versions 3.30. The mode address range is **1** to **10**. Changing a mode bit now only affects the one mode addressed. Some **MD** commands may error as some mode combinations are prohibited. If the write key **WK** precedes the **MD** command, indicating an attempt to make the change permanent, these prohibitions are also tested with the permanent mode settings. Neither the mode nor the permanent mode change when there is an error.

#### **Prohibited Mode Combinations**

- Setting the multidrop mode when continuous mode is enabled.
- Setting the multidrop mode when the multidrop address is **0**.
- Setting the continuous mode when multidrop mode is enabled.
- Setting either I-Code or ISO 15693 mode when the other is all ready enabled.
- Clearing the ASCII Command mode.

## 8.1. *Continuous Mode*

Continuous mode repeatedly reads the tag and responds without additional prompting. It was originally created to continuously read the serial number or data. Also see 8.7 Quiet Mode.

To read or write the continuous mode period, see **R?** and **RT**. The period is best changed when the SmartCoupler is in non-continuous mode.

The **address** of data read during continuous mode depends on to the previous address used by the **RD** command or on the **SN** command.

- **I-Code tags.** The address should be on a 4-byte block boundary. Otherwise the address of the continuous mode read is lowered to a 4-byte block boundary. **Note:** Intervening commands to the SmartCoupler that communicate with the tag may disrupt the continuous mode address and should be avoided. The **SN** command will also change the address to 0.
- **ISO 15693 tags (I-Code compatible mode enabled).** Any valid byte address may be used and it is not adjusted to a 4-byte boundary. The **SN** command will also change the address to 0.
- **ISO 15693 tags (I-Code compatible mode disabled).** If the preceding command is **RD**, any valid byte address may be used. If the preceding command is **SN**, the response is the serial number preceded by **SN** :

The **length** of data bytes read during continuous mode depends on the previous length used by the **RD** command or on the **SN** command.

- **I-Code tags.** The length of data read during continuous mode is always a multiple of a 4-byte block. The length read is moved up to a multiple of a 4-byte block from the original **RD** length + 5. The length is adjusted to range from 8 to the size of the tag: 40 (hexadecimal) bytes. Intervening commands to the SmartCoupler that communicate with the tag may disrupt the continuous mode length and should be avoided. The **SN** command will change the data length to 8.
- **ISO 15693 tags.** If the preceding command is **RD**, any valid byte length may be used. If the preceding command is **SN**, the response is the serial number preceded by **SN** :

The response is always preceded by **RD** : or **SN** : .

- **I-Code tags & ISO 15693 tags (I-Code compatible mode enabled).** The continuous mode response is always preceded with an **RD** : even when the preceding command was **SN**.
- **ISO 15693 tags (I-Code compatible mode disabled).** If the preceding command is **RD**, the response is preceded by **RD** : . If the preceding command is **SN**, the response is the serial number preceded by **SN** : .

**Example** Continuously read the data of an I-Code tag at addresses **10 – 1B**:

```

Send      A10:L4:RD<EOL>
Receive   RD:04223344<CR><LF>
Send      A1:D1:MD<EOL>
Receive   MD:<CR><LF>
Receive   RD:04223344D1D2D34455020304<CR><LF>
Receive   RD:04223344D1D2D34455020304<CR><LF>
Receive   RD:04223344D1D2D34455020304<CR><LF>
Receive   RD:04223344D1D2D34455020304<CR><LF>
Send      A1:D0:MD<EOL>
Receive   MD:<CR><LF>

```

**Example** Continuously read the serial number of an I-Code tag:

```

Send      SN<EOL>
Receive   SN:307C7F4500000009<CR><LF>
Send      A1:D1:MD<EOL>
Receive   MD:<CR><LF>
Receive   RD:307C7F4500000009<CR><LF>
Receive   RD:307C7F4500000009<CR><LF>
Receive   RD:307C7F4500000009<CR><LF>
Receive   RD:307C7F4500000009<CR><LF>
Send      A1:D0:MD<EOL>
Receive   MD:<CR><LF>

```

**Example** While not in I-Code compatibility mode, continuously read the serial number of an ISO 15693 tag:

```

Send      SN<EOL>
Receive   SN:307C7F4500000009<CR><LF>
Send      A1:D1:MD<EOL>
Receive   MD:<CR><LF>
Receive   SN:307C7F4500000009<CR><LF>
Receive   SN:307C7F4500000009<CR><LF>
Receive   SN:307C7F4500000009<CR><LF>
Receive   SN:307C7F4500000009<CR><LF>
Send      A1:D0:MD<EOL>
Receive   MD:<CR><LF>

```

## 8.2. ASCII Mode

Controls the mode of communication.

Disabling the ASCII mode should be avoided for new applications. See 10.1 Binary Communication.

This should always be enabled to provide the ASCII mode of communication.

## 8.3. Interlock Mode

Controls valve lockout on specially equipped SmartCouplers. New applications should keep this mode disabled.

## **8.4.     *Sleep Inhibit Mode***

Not implemented. Always ensure this mode is set.

## **8.5.     *I-Code Protocol Mode***

Use I-Code Protocol to communicate with Phillips I-Code tags. Use ISO 15693 Protocol to communicate with various ISO 15693 tags. At most only one of the modes of I-Code Protocol and ISO 15693 Protocol may be enabled.

With earlier versions of the SmartCoupler software (pre 3.30), the protocol modes did not affect the protocol used, it was always I-Code.

When enabling ISO 15693 Protocol mode, see 8.9 I-Code Compatibility Mode.

Example	Permanently changing from I-Code Protocol to ISO 15693 Protocol:
Send	<b>D55,AA,7F,4E:WK&lt;EOL&gt;</b>
Receive	<b>WK:&lt;CR&gt;&lt;LF&gt;</b>
Send	<b>A5:D0:MD&lt;EOL&gt;</b>
Receive	<b>MD:&lt;CR&gt;&lt;LF&gt;</b>
Send	<b>D55,AA,7F,4E:WK&lt;EOL&gt;</b>
Receive	<b>WK:&lt;CR&gt;&lt;LF&gt;</b>
Send	<b>A6:D1:MD&lt;EOL&gt;</b>
Receive	<b>MD:&lt;CR&gt;&lt;LF&gt;</b>

## **8.6.     *ISO15693 Protocol Mode***

See 8.5 I-Code Protocol Mode.

## 8.7. *Quiet Mode*

Quiet mode selection is only effective while in continuous mode.

In continuous mode and with quiet mode disabled, if no tag is present, the data returned is 0000000000000000.

In continuous mode and with quiet mode enabled, if no tag is present, no data is sent.

Example	Example	With quiet mode disabled, continuously read the serial number of an I-Code tag:
	Send	<b>SN&lt;EOL&gt;</b>
	Receive	<b>SN: 307C7F4500000009&lt;CR&gt;&lt;LF&gt;</b>
	Send	<b>A7:D0:MD&lt;EOL&gt;</b>
	Receive	<b>MD: &lt;CR&gt;&lt;LF&gt;</b>
	Send	<b>A1:D1:MD&lt;EOL&gt;</b>
	Receive	<b>MD: &lt;CR&gt;&lt;LF&gt;</b>
	Receive	<b>RD: 307C7F4500000009&lt;CR&gt;&lt;LF&gt;</b>
	Receive	<b>RD: 307C7F4500000009&lt;CR&gt;&lt;LF&gt;</b>
		(Tag moved away.)
	Receive	<b>RD: 0000000000000000&lt;CR&gt;&lt;LF&gt;</b>
	Receive	<b>RD: 0000000000000000&lt;CR&gt;&lt;LF&gt;</b>
	Send	<b>A1:D0:MD&lt;EOL&gt;</b>
	Receive	<b>MD: &lt;CR&gt;&lt;LF&gt;</b>
Example	Example	With quiet mode enabled, continuously read the serial number of an I-Code tag:
	Send	<b>SN&lt;EOL&gt;</b>
	Receive	<b>SN: 307C7F4500000009&lt;CR&gt;&lt;LF&gt;</b>
	Send	<b>A7:D1:MD&lt;EOL&gt;</b>
	Receive	<b>MD: &lt;CR&gt;&lt;LF&gt;</b>
	Send	<b>A1:D1:MD&lt;EOL&gt;</b>
	Receive	<b>MD: &lt;CR&gt;&lt;LF&gt;</b>
	Receive	<b>RD: 307C7F4500000009&lt;CR&gt;&lt;LF&gt;</b>
	Receive	<b>RD: 307C7F4500000009&lt;CR&gt;&lt;LF&gt;</b>
		(Tag moved away.)
		(No responses from the SmartCoupler.)
	Send	<b>A1:D0:MD&lt;EOL&gt;</b>
	Receive	<b>MD: &lt;CR&gt;&lt;LF&gt;</b>

## 8.8. *No Logging Mode*

Control logging of tag serial numbers. It is no longer implemented as a selection. Logging does not occur, even if this mode is cleared.

## 8.9. I-Code Compatibility Mode

In version 3.30, this mode setting allows ISO 15693 tags to have the same beginning usable address as I-Code tags. I-Code tags have a usable address range of **10** to **3F**. ISO tags, with various address ranges, all start at address **0**. To maximize existing code re-use, an I-Code compatibility mode subtracts **10** from command addresses before sending the physical address to the ISO 15693 tag. See the **TI** command for information about the current tags block size and maximum address. Note: all addresses are written in hexadecimal.

This mode setting affects ISO 15693 tags. I-Code tags respond in version 3.30 as before.

Example: With I-Code Compatibility on, write to address **30**:

Send **A30:D1B,WR<EOL>**

Receive **WR:<CR><LF>**

I-Code Tag physical address **30** written.

ISO-15693 Tag physical address **20** written.

Example: With I-Code Compatibility off, write to address **30**:

Send **A30:D1B,WR<EOL>**

Receive **WR:<CR><LF>**

I-Code Tag physical address **30** written.

ISO-15693 Tag physical address **30** written.

Example: With I-Code Compatibility on, write to address **8**:

Send **A8:D1B,WR<EOL>**

Receive **WR:<CR><LF>**

I-Code Tag physical address **8** written.

ISO-15693 No write performed as it is out of range as it is below the physical address **0**.

With I-Code Compatibility on and using ISO 15693 tags, reads of data at address **0** - **7** report the bytes within the serial number.

Example: With I-Code Compatibility on,

Send **SN<EOL>**

Receive **SN:708090A0B0C0D0E0<CR><LF>**

Send **A0:L1,RD<EOL>**

Receive **RD:70<CR><LF>**

The write protect scheme used in I-Code tags does not map to ISO 15693 tags. Therefore, no attempt to map ISO 15693 write protection into reads or writes at address range **8** - **B**. ISO 15693 reads in the range **8** - **F** return **0** and writes in the range **0** - **F** are ignored.

The new commands to read and write the Write Protection (**W?** and **WP**) provide a common method to control protection without knowledge of which tag type is used.

The combination of I-Code Protocol Mode and I-Code Compatibility Mode is reserved and should not be used.

## 8.10. Multidrop Addressing Mode

Multidrop addressing is a technique that allows more than one SmartCoupler to exist on the same serial line. Communication between the host computer and the individual SmartCoupler is regulated by allowing only one command or response to travel on the serial line at one time. This is done by assigning each SmartCoupler on the serial line a unique address in the range **1** to **FF**. Each line of information sent from the host to the SmartCouplers needs to be preceded by an address. This is done by preceding each line by **@xx**: The **@** symbol tells the SmartCoupler that an address is to follow and the **xx** represents a two hexadecimal address that corresponds to the SmartCoupler being addressed. All of the SmartCouplers receive this address, but only the one whose multidrop address matches the transmitted address will respond. Therefore, only one response occurs on the line at a time.

The entire command line will be ignored if an incorrect address is transmitted. In the event of an address that does not match any SmartCoupler address, no SmartCoupler will respond.

**Note:** The SmartCoupler will disable continuous mode if a non-zero multidrop address is entered as part of the **MA** command.

When the setting the multidrop address, only one SmartCoupler should be connected to the serial line. Ensure that the write key is used to make the multidrop address permanent.

Example	Permanently set the multidrop address to <b>CB</b> :
Send	<b>D55, AA, 7F, 4E :WK&lt;EOL&gt;</b>
Receive	<b>WK : &lt;CR&gt;&lt;LF&gt;</b>
Send	<b>DCB :MA&lt;EOL&gt;</b>
Receive	<b>@CB :MA : &lt;CR&gt;&lt;LF&gt;</b>

A multidrop address of **0** matches all multidrop address enabled SmartCouplers. Sending a command with the prefix **@00** : would cause all such SmartCouplers to respond at once. This usually will result in garbled combined response. It is useful though if only 1 SmartCoupler is used and its multidrop address needs to be determined or changed.

Example	Query a lone SmartCoupler's multidrop address which turns out to be <b>77</b> :
Send	<b>@00 :SN&lt;EOL&gt;</b>
Receive	<b>@77 :SN : 0000000000000000&lt;CR&gt;&lt;LF&gt;</b>

Example	Permanently change a lone SmartCoupler's multidrop address to <b>0</b> thereby disabling multidrop address mode:
Send	<b>@00 :D55, AA, 7F, 4E :WK&lt;EOL&gt;</b>
Receive	<b>@77 :WK : &lt;CR&gt;&lt;LF&gt;</b>
Send	<b>@00 :D00 :MA&lt;EOL&gt;</b>
Receive	<b>MA : &lt;CR&gt;&lt;LF&gt;</b>

The version of SmartCoupler used must be electrically compatible to work with multiple SmartCouplers. For more electrical interface details, contact Colder Products Company.

## 9. Revision History

Version	Date	Description
1.00.00A	06.12.02	Initial customer release—edited version of SmartCoupler Software Specification v.0.00.00E
1.00.01A	6.19.02	Added description of data stream transmitted by SmartCoupler during “normal” mode of operation; p.3
1.00.02A	10.07.02	Changed description of Write Access block function in chart on p.10.
1.00.03A	12.02.03	Added ASCII command sequence. General manual reorganization
1.00.03B	01.08.04	Updated commands to reflect new firmware
1.00.04A	02.02.04	Added <b>CH</b> (Clear history), <b>SH</b> (Send History) commands. Reorganized MODE set/reset.
1.00.05A	06.17.04	Added <b>MA</b> examples. Added M8 mode to summary table.
1.00.05B	09.22.04	Corrections to bit designators in set operating modes command (pg 9)
1.00.06A	11.24.04	Include <b>WE</b> , <b>RE</b> , <b>WK</b> commands found in software Rev 3.13
1.00.06B	2.1.05	Re-organized ASCII commands into 3 tables. Added example sequences for <b>WE</b> , <b>WK</b>
1.00.06C	4.8.05 & 12.1.05	Added warning about changing baud to Example # 2 on page 13. Corrections to table 1 on page 8.
3.30.00	2.01.06	Specification version number tracks software version number. Added new modes for ISO 15693. New commands: <b>TI</b> , <b>W?</b> , <b>WP</b> , <b>WV</b> . Depreciated binary protocol. Depreciated commands: <b>BR</b> , <b>CH</b> , <b>RH</b> , <b>SH</b> . Eliminated: <b>F</b> , <b>P</b> . Created Service Manual.

**Table 7 Revision History**



## 10. Appendices

### 10.1. *Binary Communication*

If you need more information about Binary mode protocol, contact Colder Products Company directly.

The initial protocol “SmartCoupler Command Protocol”, call “Binary”, is now depreciated. Pre 3.30 software supports these commands as a legacy for existing usages. New applications should employ the ASCII protocol.

In particular, the mode command **MD** should never be used to disable ASCII Mode.

#### 10.1.1. Changing from Binary to ASCII mode.

All command sequences from the host-controller to the SmartCoupler, while in Binary mode, must begin with a power cycle or a NUL <00> followed by a delay of at least 2 ms, then followed by six bytes and finished with the a LF <0A>.

To change a SmartCoupler that is in binary mode to the factory default modes which includes ASCII mode:

- |          |  |
|----------|--|
| Method 1 | Use the “Colder Products Company SMART Coupler Development Tool”<br>On the main menu, select “Macros” then “Edit...”<br>Change a macro command to <b>~HF6009A0000000A</b> .<br>Close the macro edit by selecting “Return”<br>Power cycle the SmartCoupler<br>Execute your edited macro.<br>Receive <b>01&lt;0D&gt;&lt;0A&gt;</b><br>You may also receive:<br>Receive <b>ER: 01&lt;0D&gt;&lt;0A&gt;</b> |
| Method 2 | Send to the SmartCoupler via any tool the 7 bytes and receive 4 bytes:<br>Power cycle the SmartCoupler<br>Send <b>&lt;F6&gt;&lt;00&gt;&lt;9A&gt;&lt;00&gt;&lt;00&gt;&lt;00&gt;&lt;0A&gt;</b><br>Receive <b>&lt;30&gt;&lt;31&gt;&lt;0D&gt;&lt;0A&gt;</b>  |

Once this is done, you are now temporarily in ASCII mode. To make permanent, perform the following.

- |        |  |
|--------|--|
| Step 1 | Send the write key<br>Send <b>D55, AA, 7F, 4E:WK&lt;EOL&gt;</b><br>Receive <b>WK: &lt;CR&gt;&lt;LF&gt;</b>   |
| Step 2 | Set the mode to ASCII<br>Send <b>A2:D1:MD&lt;EOL&gt;</b><br>Receive <b>MD: &lt;CR&gt;&lt;LF&gt;</b>  |
| Step 3 | Power cycle the SmartCoupler.<br>Verify that you are now using in ASCII mode by receiving something like<br>Receive <b>PU:Smart Coupler 003.13&lt;CR&gt;&lt;LF&gt;</b> |

**Details:** The <00><9A> of the Binary command <F6><00><9A><00><00><00><0A> is the new 16-bit mode settings. <00><9A> is the factory default. Adjust as needed insuring that the ASCII Mode bit is set.

## 10.2. Changing Non-volatile Data

Configuration data is stored in volatile memory (RAM) and non-volatile memory: communication rate **BR**, multidrop address **MA**, continuous read period **RT**, and operating modes **MD**, etc. To allow for maximum flexibility, the application can specify whether the changes to parameters are temporarily stored in RAM, or also permanently stored in non-volatile memory by preceding the command with a write key **WK**.

Non-volatile data writes **only** occur if preceded by the write key.

To protect against spurious mode changes, the non-volatile memory data is normally locked. It is unlocked, for the next command only, by sending the write key **WK** command:

Write Key	Send	<b>D55,AA,7F,4E:WK&lt;EOL&gt;</b>
	Receive	<b>WK:&lt;CR&gt;&lt;LF&gt;</b>

This is the write key for the SmartCoupler. Once this command is sent, the non-volatile memory can be written. The key is erased after the next operation the SmartCoupler performs. The memory write command has to follow the write key command to change non-volatile memory. Additionally, the SmartCoupler must be in ASCII mode and should be in non-continuous mode. If an erroneous command is sent after the write key, or if the SmartCoupler performs a read (because it is in continuous mode) no change will occur to the non-volatile memory.

Commands that write the configuration data may be immediately preceded with the write key command to also cause the permanent storage in non-volatile memory as well as RAM.

Example:	Temporarily set continuous read rate to once per 6.4 seconds.
	Send <b>D40:RT&lt;EOL&gt;</b>
	Receive <b>RT:&lt;CR&gt;&lt;LF&gt;</b>

Example:	Permanently set continuous read rate to once per 6.4 seconds.
	Send <b>D55,AA,7F,4E:WK&lt;EOL&gt;</b>
	Receive <b>WK:&lt;CR&gt;&lt;LF&gt;</b>
	Send <b>D40:RT&lt;EOL&gt;</b>
	Receive <b>RT:&lt;CR&gt;&lt;LF&gt;</b>

Commands that write non-volatile data directly only write if preceded by the write key.

Example:	Write the non-volatile memory of the SmartCoupler address <b>F5</b> and <b>F6</b> :
	Send <b>D55,AA,7F,4E:WK&lt;EOL&gt;</b>
	Receive <b>WK:&lt;CR&gt;&lt;LF&gt;</b>
	Send <b>AF5:D009A:WE&lt;EOL&gt;</b>
	Receive <b>WE:&lt;CR&gt;&lt;LF&gt;</b>

The SmartCoupler reads the configuration data stored in non-volatile memory and loads it into RAM every time it powers up. The SmartCoupler simply reloads from non-volatile memory if there is a power interruption. This ensures solid backup of the user's desired configuration.

### 10.3. *Block Size and Address Range*

The **TI** command provides information about the current tags block size and maximum address.

#### 10.3.1. **Block size**

Size: Block size refers to the minimum number of bytes that can be write protected at once. Block size is usually a power of 2. Write protection is always block aligned.

I-Code The block size is 4.

ISO 15693 The block size range is 1 to 32 bytes. 4 bytes is a common block size.

#### 10.3.2. **Address Range**

The usable address range is limited by the SmartCoupler and by the current tag. Avoid addresses outside the range of the both the SmartCoupler and the current tag.

Pre V3.30 The SmartCoupler works with a 6-bit address range from **0** to **3F**.

V3.30+ The SmartCoupler works with a 16-bit address range from **0** to **FFFF**.

I-Code tags The maximum address is **3F**. The minimum address is **0**, although general application memory begins at **10**.

ISO 15693 tags The minimum address is **0**. The maximum address, per the ISO specification, can range from **1** to **1FFF**. See the **TI** command. The maximum address range values of **7**, **1F** and **FF** have been reported in existing tags. With the I-Code compatibility mode setting enabled, the address range will be **10** bytes higher for use with the SmartCoupler. See 8.9 I-Code Compatibility Mode.

### 10.4. *Write Protection*

A significant feature of RFID tags is the ability to selectively prevent written data from being changed. Data on the tag is normally readable and writable. Data, a block at a time, can become write protected via the **WP** command. Once data is write protected, it can not become write enabled.

The I-Code and ISO 15693 tags present different methods to control write protection. I-Code tags memory map the write protection bits as part of the data space. ISO tags control write protection in a separate addressable space from data. The **WP** and **W?** allow a common command that work with either tag type.

I-Code tags write protection status is at data addresses **8 - B**. A **WP** command to an I-Code tag adjusts the proper bits at these addresses. Directly reading and writing these addresses is also permitted but not recommended for new applications.

I-Code tags also allow for write protecting the write protect bits, thereby disallowing any changes to the write protection. There is no equivalent ability with ISO 15693 tags.

## 10.5. *Writing Data to the Tag*

Writes to a tag can be on any byte address and any length, regardless of the tag's block size. Optimal performance does occur, though, if the byte address and byte length are block size aligned.

The Write Data to Tag command simply attempts to write data to a tag. Failed communication between the application and the SmartCoupler may result in an error or timeout, but a failed communication between the SmartCoupler and tag will not report an error with this command. The **WR**: response simple means a write to the tag was attempted.

The Write and Verify Data to Tag commands combines a write with subsequent read and compare of the data. This command is designed to employ any tag protocol features that help provide a verification that the data that was intended to be written was written.

Data is written to the tag. After the write, the data is read back. If the data read matches the data written, this command returns a **WV**. All other results return failure. See **ER**.

A data compare mis-match returns failure. If the communication to the tag is loss/garbled during the write or subsequent read, a failure is reported.

**Note:** A return of a failure does not imply the write portion must have failed. It implies that a verification of success did not happen. E.g. The write could have worked, but communication to the tag was lost when trying to read the data back.

**Note:** If data is written to a write protected block, the write itself fails. This typically results in a subsequent read and compare mis-match. But if the data that was attempted to be written happened to be the same as the write protected data, the subsequent read of this write protected data would compare and report success.

## 10.6. *Most and Least Significant Bits and Bytes*

The Least Significant Bit (LSBit) and the Least Significant Byte (LSByte) are the lowest indexed or addressed values. The LSBit of hexadecimal 1-byte data **AA** is **0**. The LSByte of the serial number in I-Code tags is at address **0**.