# LAPPROVAL SHEETI

# (WI-FI)



Nice Korea Components Co., Ltd

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# **LAPPROVAL SHEET**

| Product     | NKCBTF-F02 |             |
|-------------|------------|-------------|
| Model       | SPP-R200II |             |
| Designed by | Checked by | Approved by |
|             |            |             |
|             |            |             |

2013. 9.14

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# 1. Revision History

| Rev. Issue   |              |                | SPP-R200II             |  |
|--------------|--------------|----------------|------------------------|--|
| 1104.13340   | Page         | Designed       | Date                   |  |
| Appro. Issue | _            | KC. NAM        | 2013.9.14              |  |
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|              |              |                |                        |  |
|              |              |                |                        |  |
|              | Appro. Issue | Appro. Issue – | Appro. Issue – KC. NAM |  |

## 2. Features & Applications

#### 2.1 Features

This ceramic chip antenna is applied to 2.4 GHz ISM band applications, i.e. Bluetooth. Zigbee, Wireless LAN, etc...

| 형태         | Bulk Ceramic   |                |  |
|------------|--|----------------|--|
|            | 유전체  | Al2O3(Alumina) |  |
| 재질         | 전극   | 은(Ag)          |  |
| 크기<br>(mm) | L = 10 + / - 0.1 $W = 2 + / - 0.1$ $T = 1.2 + / - 0.1$ | T T            |  |
| Weight     | 97~100 mg  |                |  |

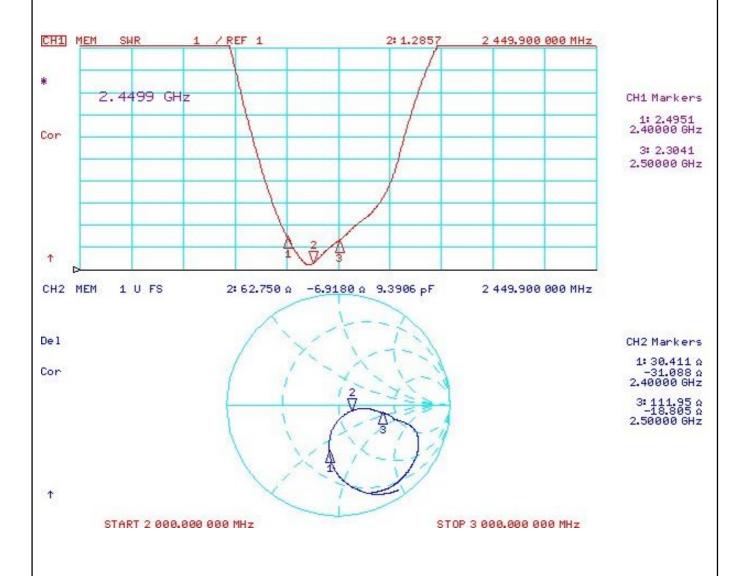
## 3. Electrical Specifications

3-1.

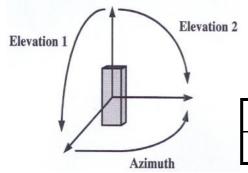
- \* All item are measured in room temperature (24 $\sim$ 26 °C).
- \* All item are measured at customer set condition.

| No. | Items                        | Typical Data |
|-----|------------------------------|--------------|
| 1   | Frequency (MHz)              | 2400 ~2500   |
| 2   | VSWR                         | 3:1          |
| 3   | Total Gain (Peak/AVG.) [dBi] | 3.91 / -3.53 |
| 4   | Impedance                    | 50 ohm       |
| 5   | Polarization                 | Linear       |

### 3-2. VSWR (S11) of USER SET condition

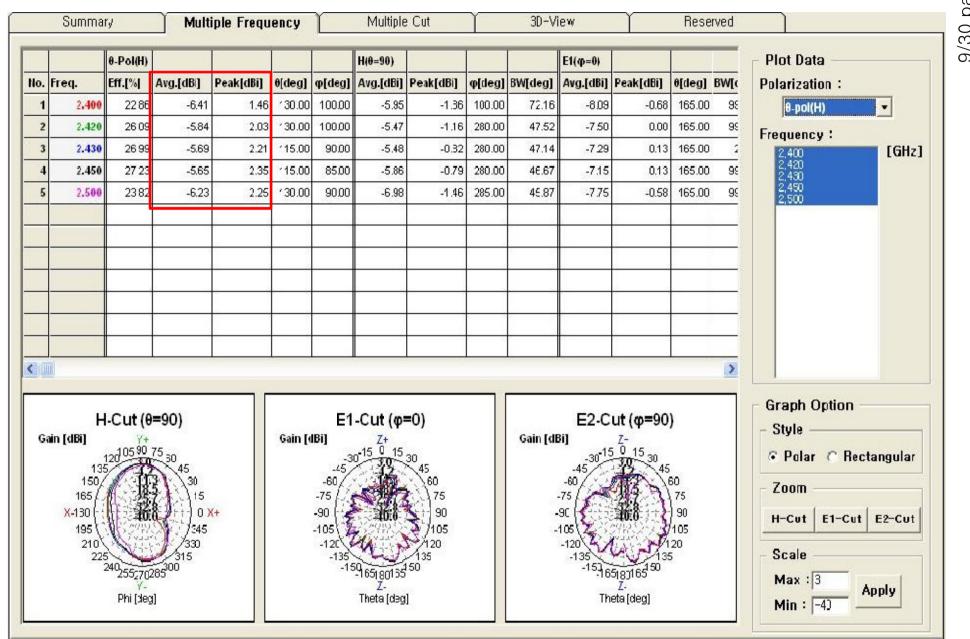


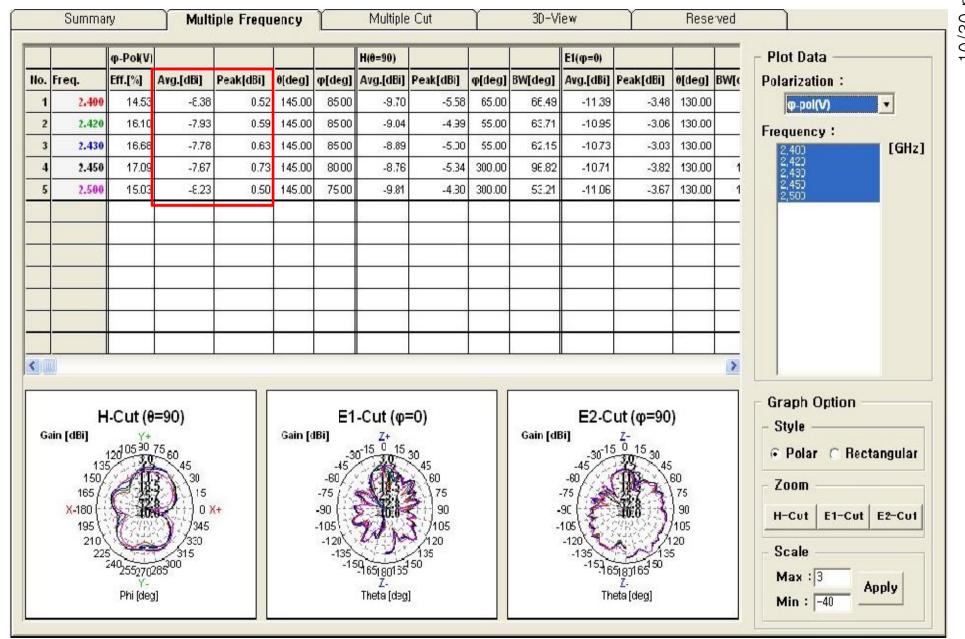
### 3-3. Radiation Patterns

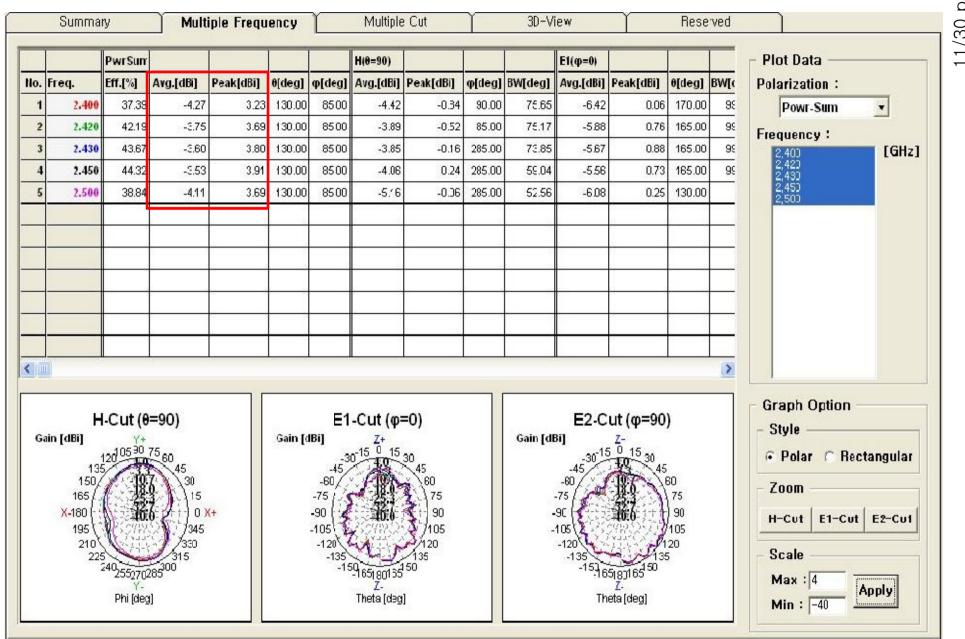


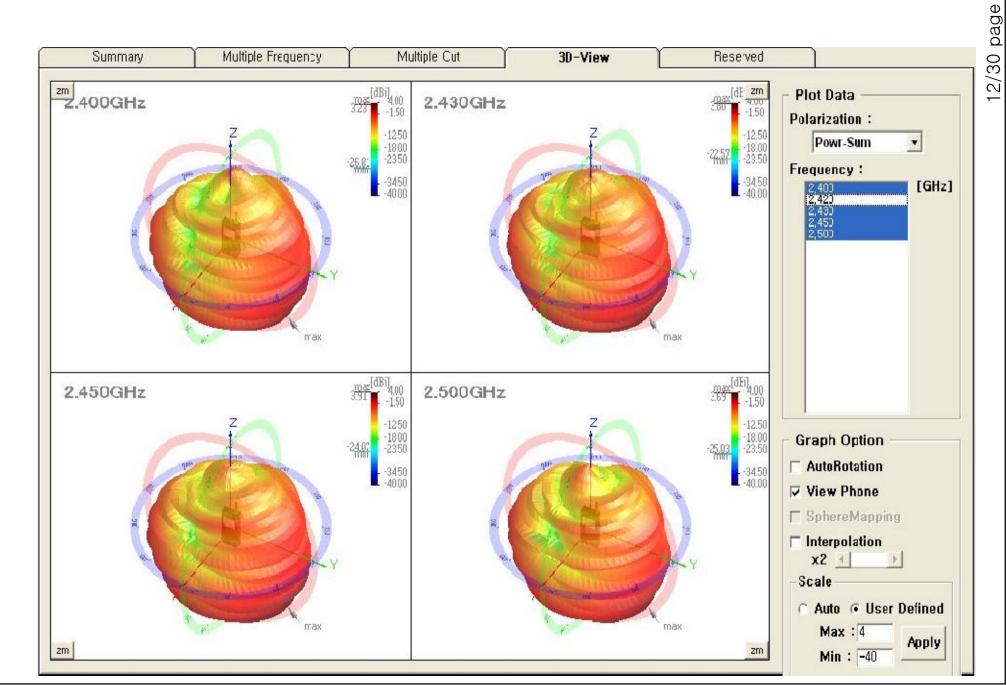
|     | Vertical Field of measured plane   |
|-----|------------------------------------|
| Phi | Horizontal Field of measured plane |

| Gain(dBi) | Total Gain (Peak/Avg) [dBi] |        | 3.91 / -3.53 |       |
|-----------|-----------------------------|--------|--------------|-------|
|           | Azimuth                     | Peak   |              | 2.35  |
|           |                             | H-pole | Avg          | -5.65 |
|           | Elevation                   | \/     | Peak 0.7     | 0.73  |
|           |                             | V-pole | Avg          | -7.67 |





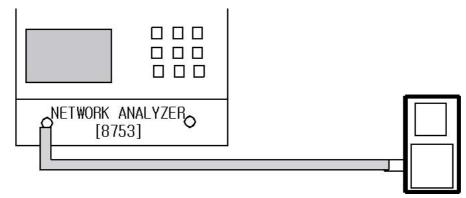




#### 4. Measurements Method & Conditions

The measurement of antenna performance is measurement of gain, radiation pattern using ORBIT/FR apparatus in Anechoic chamber and measurement of VSWR using Network analyzer.

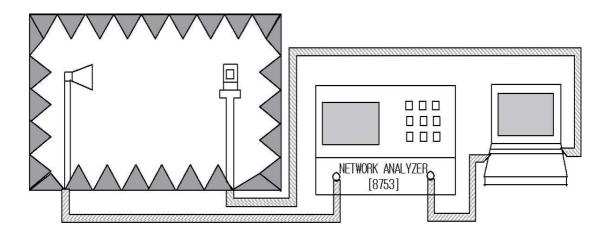
#### 4-1. The measurement of Frequency and VSWR



#### [Measurement Method]

- 1. As seen the above, network analyzer is set up for S11 measurement.
- 2. The measurement frequency range is to set up from 2 GHz to 3 GHz.
- 3. Perform S11 one port full calibration.
- 4. Measure the VSWR of three points of Bluetooth frequency range such as 2.4 GHz, 2.45 GHz, and 2.5 GHz.

#### 4-2. The measurement of Gain & Radiation Patterns

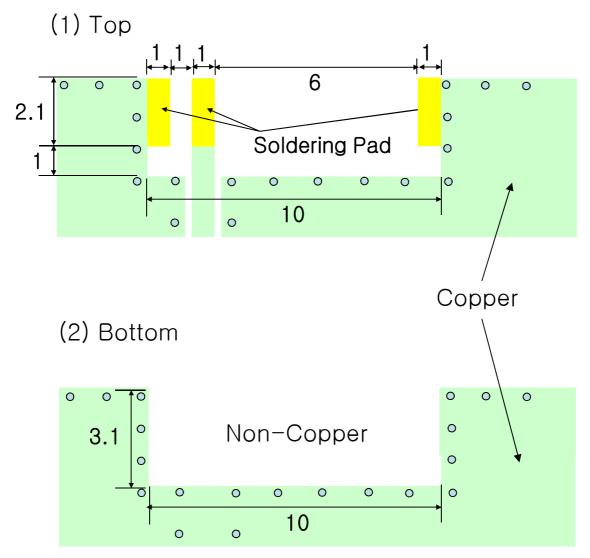


#### [Measurement Method]

- 1. As seen the above, network analyzer is to set up in Anechoic chamber.
- 2. As seen beneath, for the measurement planes as Azimuth, Elevation 1, and Elevation 2, measure Gain data of vertical polarization and horizontal polarization for each plane.

# 5. PCB Layout & Solder Pad size

5-1. Layout

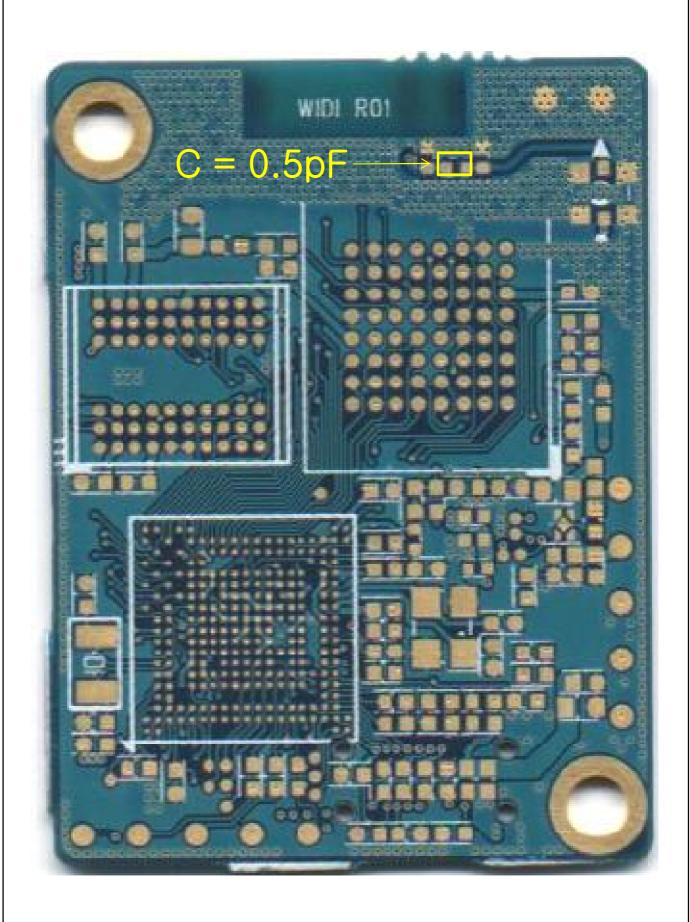


Unit: mm

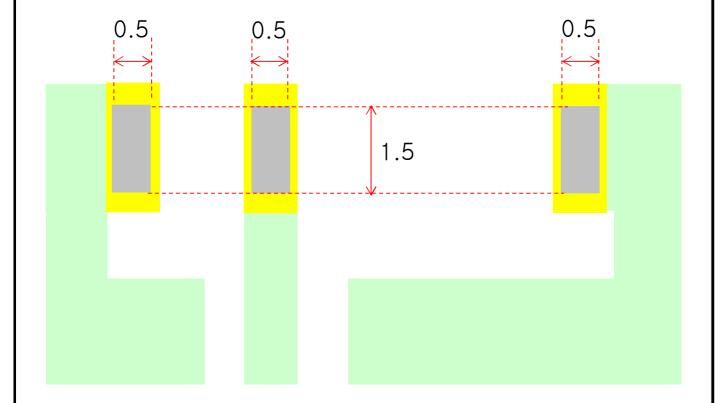
tolerances: +/- 0.05

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### 5-2. Matching Circuits







Unit: mm

Soldering Cream의 면적은 SMD 업체 현황(메탈 스크린 두께, 온도)에 따라 변경 될 수 있으므로 협의를 요함



Solder Pad



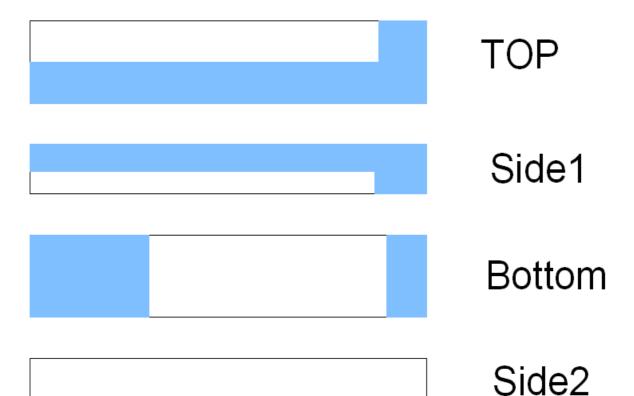
Soldering Cream

16/30 page

### 5-4. Antenna position



### 6. Ag pattern



## 7. Marking View



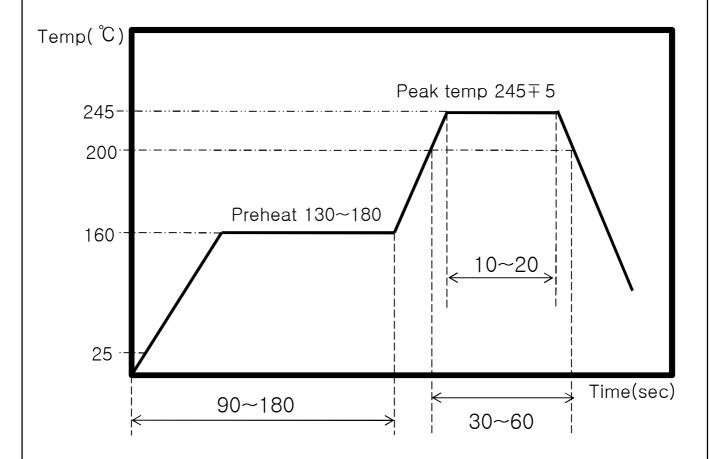
7-1. 마킹 종류

\* RF용 검정 잉크 사용

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### 8. Reflow Profile

8-1. Standard reflow condition(Pb-free)



SMD 업체 현황에 따라 peak temp 및 시간은 변경 될 수 있으므로 협의를 요함

8-2. 수동 납땜 (인두기)을 할 경우(Pb-free)

인두 온도: 340 'C / 시간: 각 단 max 3 sec

# 9. Environmental Tests

| No. | ITEM                                   | TEST COND  | TEST REQU  |
|-----|--|--|--|
| 1   | High<br>Temperature<br>Resistance      | <ol> <li>Temp: +125±5℃</li> <li>Time: 1000±24hrs</li> <li>Measure Fc after left for 24hrs min. at room temp</li> </ol>   | Within electric spec(VSWR)     No visual damage                            |
| 2   | Low<br>Temperature<br>Resistance       | <ol> <li>Temp: -40±5℃</li> <li>Time: 1000±24hrs</li> <li>Measure Fc after left for 48hrs min. at room temp</li> </ol>  | <ol> <li>Within electric spec(VSWR)</li> <li>No visual damage</li> </ol>   |
| 3   | Thermal<br>Shock                       | <ol> <li>1. 1cycle/step1:-40±3℃,30min step2:+125±3℃,30min</li> <li>2. Number of cycle:30</li> <li>3. Measure after left for 48hrs min. at room temp</li> </ol> | 1. Within electric<br>spec(VSWR)<br>2. No visual<br>damage                 |
| 4   | Humidity                               | <ol> <li>Humidity:85%RH</li> <li>Temp:+85±3°C</li> <li>Time:1000±24hrs</li> <li>Measure Fc after left for 48hrs min. at room temp</li> </ol>                   | 1. Within electric spec(VSWR) 2. No visual damage                          |
| 5   | Adhesive<br>strength of<br>termination | 1. Applied force on SMD chip till detached point from PCB.   | 1. No mechanical damage by forces applied on the right 2. Strength(F)>5kgf |