

Messrs :

Approval Sheet for Product Specification

Issued Date : Jan 28, 2008

Product Description	Chip Antenna For Bluetooth Application
Customer	Uriver
Customer Part No(Model)	
IMTech Part No	IMABB05

Date:
Company:
Dept. :
Approved by (Signature)

Checked by _____
Min Soo Kim

Approved by _____
Terry Shin

NanoTronics Co., LTD.

1. FEATURES

Surface Mounted Devices
Multi-Layer Ceramic Chip Antenna
(Low Temperature Co-fired Ceramic Process Technology)
High Stability in Temperature
Small Size Dimension

2. SPECIFICATION

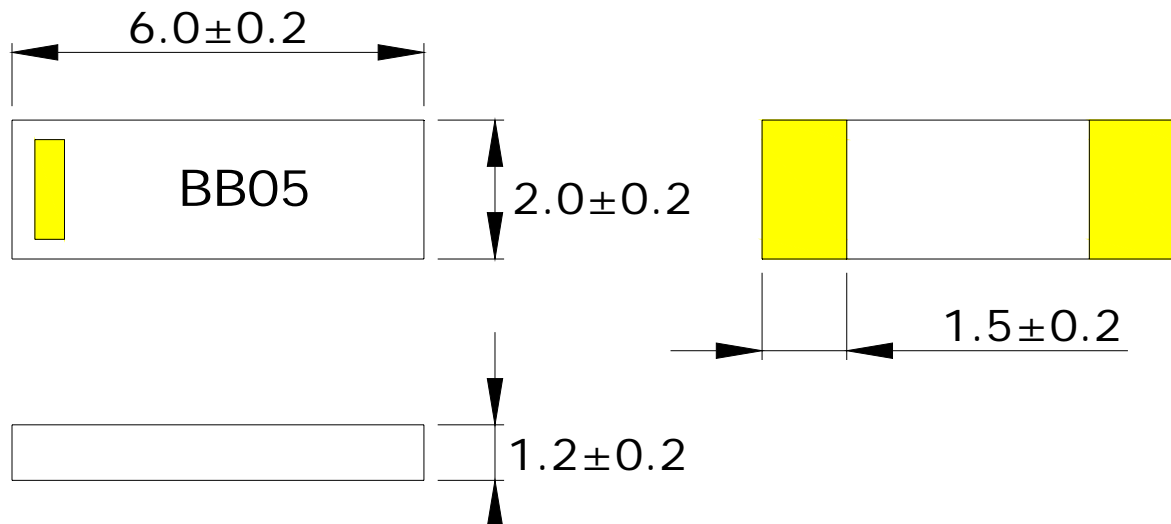
2.1 Electrical Characteristics

ITEM	Specification
Central Frequency(nominal)	2.450 GHz
BandWidth(Typical)	100 MHz
Gain(dBi)	0 Max
VSWR	2.5 : 1 Max
Polarization	Linear
Azimuth Beam Pattern	Omni-directional
Impedance ()	50

2.2 Mechanical Characteristics

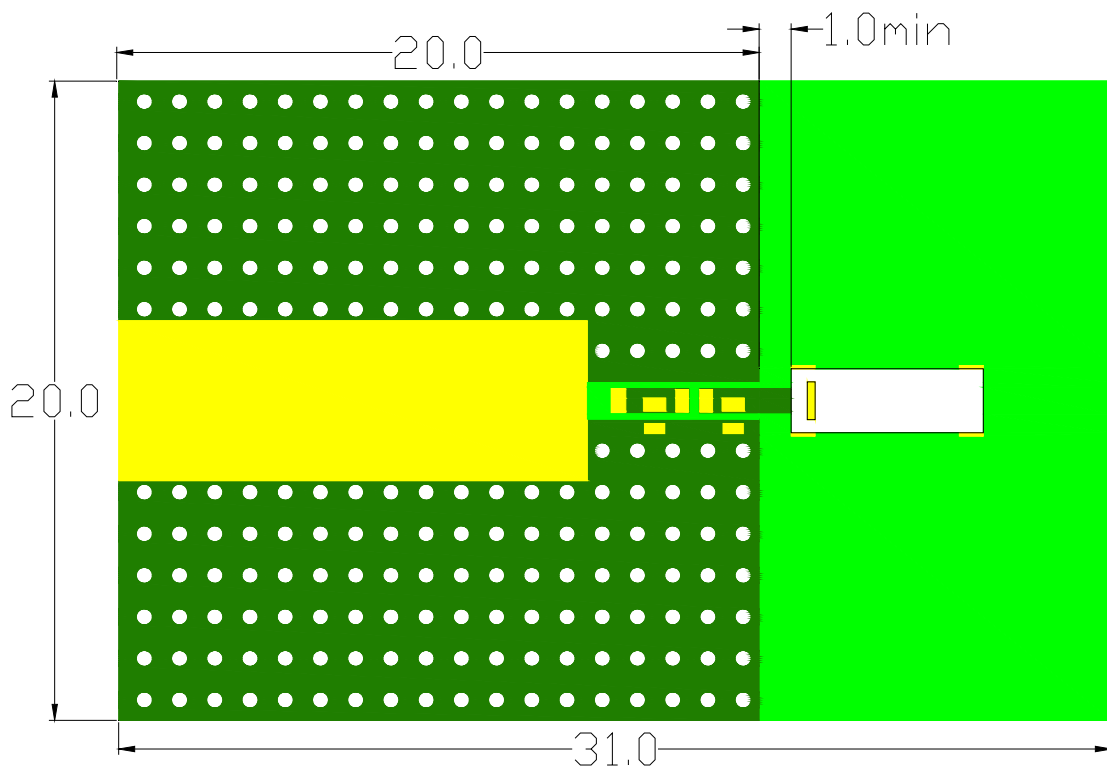
ITEM	Specification
Dimension (mm)	6.0 x 2.0 x 1.2
Weight (g)	0.5
Strength (kgf)	4 min
Termination Plate	Au
Operating Temperature ()	-35 ~ +85

2.3 Marking and Dimension (Unit : mm)



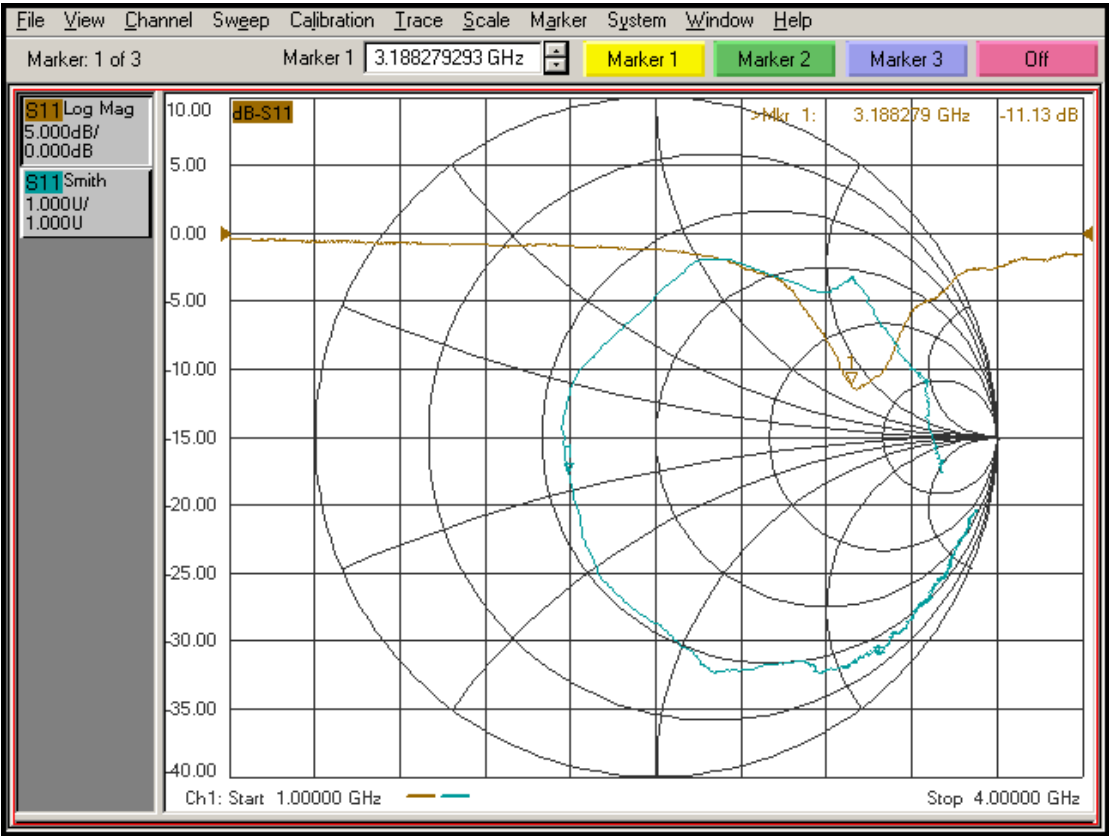
3. MEASUREMENTS

3.1 Test board for measurements

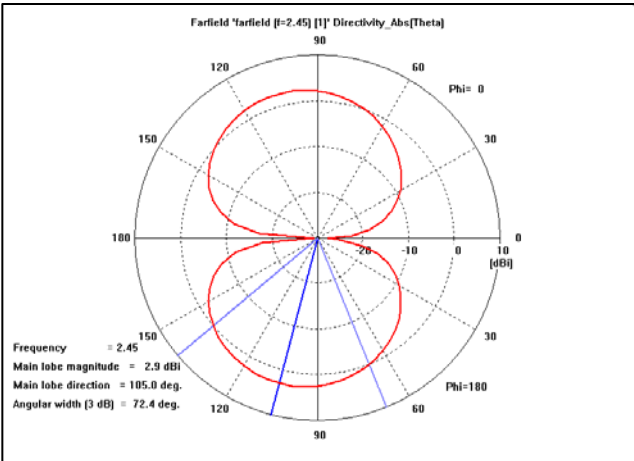


3.2 Electrical characteristic (Without matching circuit)

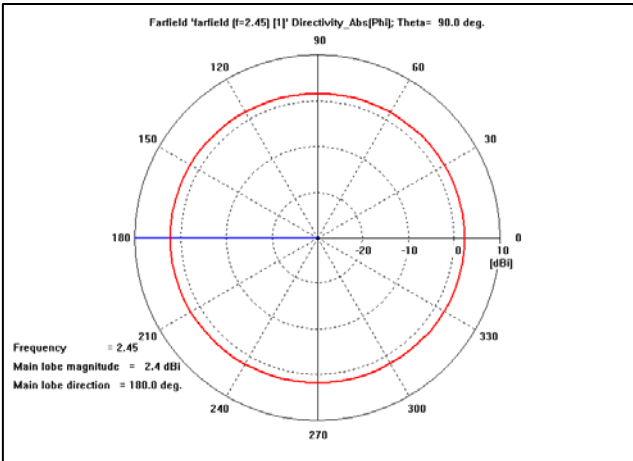
3.2.1 S11 (Return Loss and Smith Chart)



3.2.2 Radiation



Elevation (E-plane)



Azimuth (H-plane)

4. Part Numbering

(Part Number)

IM	A	B	B	05
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Product Company - IM : IMTECH	Dimension (L * W * T) - B : 6.0 * 2.0 * 1.2
Function - A : monopole type Antenna	Revision - 05 (two decimal)
Application - B : Bluetooth	

5. Notice

5.1 Storage Conditions

To avoid damaging the solderability of the external electrodes, be sure to observe the following points.

- Store products where the ambient temperature is 15 to 35 and humidity 45 to 75% RH. (Packing materials, In particular, may be deformed at the temperature over 40)
- Store products in non corrosive gas (Cl₂, NH₃, SO₂, Nox, etc.)
- Stored products should be used within 6 months of receipt. Solderability should be verified if this period is exceeded.

5.2 Handling Conditions:

Be careful in handling or transporting products because excessive stress or mechanical shock may break products due to the nature of ceramics structure.

Handle with care if products may have cracks or damages on their terminals, the characteristics products may change. Do not touch products with bare hands that may result in poor solderability.

5.3 Standard PCB Design (Land Pattern and Dimensions):

All the ground terminals should be connected to the ground patterns. Furthermore, the ground pattern should be provided between IN and OUT terminals.

The recommended land pattern and dimensions is as IM-Tech's standard. The characteristics of products may vary depending on the pattern drawing method, grounding method, land dimensions, land forming method of the NC terminals and the PCB material and thickness. Therefore, be sure to verify the characteristics in the actual set. When using non-standard lands, contact to IM-Tech beforehand.

5.4 Notices for Chip Placer

When placing products on the PCB, products may be stressed and broken by uneven forces from a worn-out chucking locating claw or a suction nozzle. To prevent products from damages, be sure to follow the specifications for the maintenance of the chip placer being used. For the positioning of products on the PCB, be aware that mechanical chucking may damage products

5.5 Soldering Conditions:

Carefully perform preheating so that the temperature difference (T) between the solder and products surface should be in the following range. When products are immersed on solvent after mounting, pay special attention to maintain the temperature difference within 100 . Soldering must be carried out by the above mentioned conditions to prevent products from damage. Contact IMTech before use if concerning other soldering conditions.

Soldering method	Temperature
Soldering iron method	T 130
Reflow method	

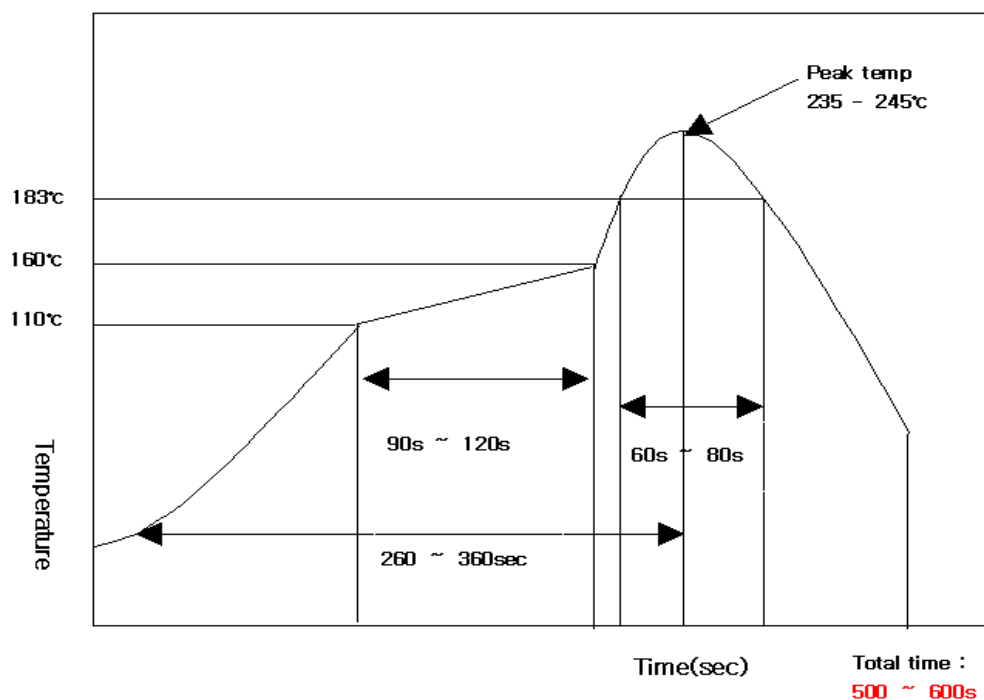
-Soldering iron method conditions are indicated below.

Kind of iron Item	Nichrome heater	Ceramics heater
Soldering iron wattage	30 W	18 W
Temperature	280	250

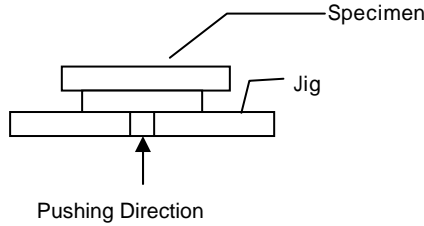
-Diameter of iron-tip : 3.0 mm max.

-Do not allow the iron-tip to directly touch the ceramic element.

Reflow soldering standard conditions(Example)



6. OTHER SPECIFICATION AND METHODS

No.	Items		Specifications	Test Methods
1	Vibration Resistance	Appearance	No sever damages	<p>Solder specimens on the testing jig (glass-fluorine boards) by an eutectic solder. The soldering shall be done either by iron or reflow and be conducted with care so that the soldering is uniform and free of defect such as by heat shock.</p> <p>Frequency : 10~2000~10 Hz</p> <p>Acceleration : 196m/s^2</p> <p>Direction : X,Y,Z 3 axis</p> <p>Period : 2h on each direction Total 6 h.</p>
		Electrical Specifications	Satisfy specifications listed in paragraph 5 over operational temperature range.	
2	Shock	Appearance	No severe damage	<p>Solder specimens on the testing jig (glass-fluorine boards) by an eutectic solder. The soldering shall be done either by iron or reflow and be conducted with care so that the soldering is uniform and free of defect such as by heat shock.</p> <p>Acceleration : 980m/s^2</p> <p>Height : 1.5m.</p> <p>Cycle : 10 times</p>
		Electrical Specifications	Satisfy specifications listed in paragraph 5 over operational temperature range	
3	Deflection		No damage with 1mm deflection	<p>Solder specimens on the testing jig (glass epoxy boards) by an eutectic solder. The soldering shall be done either by iron or reflow and be conducted with care so that the soldering is uniform and free of defect such as by heat shock.</p>
4	Soldering Strength (Push Strength)		9.8 N Minimum	<p>Solder specimens onto test jig show below. Apply pushing force at 0.5mm/s until electrode pads are peeled off or ceramics are broken. Pushing force is applied to longitudinal direction.</p> 
5	Solderability of Termination		75% of terminations is to be soldered evenly and continuously.	<p>Immerse specimens first an ethanol (JIS-K-8101) solution of rosin (JIS-K-5902) (25% rosin in weight proportion), then in an eutectic solder solution</p> <p>for $2 \pm 0.5\text{ s}$ at $230 \pm 5^\circ\text{C}$</p> <p>Preheat : $100\sim120^\circ\text{C}$, 60 s</p> <p>Solder Paste : Eutectic solder</p> <p>Flux : Solution of ethanol and rosin (25% rosin in weight proportion)</p>

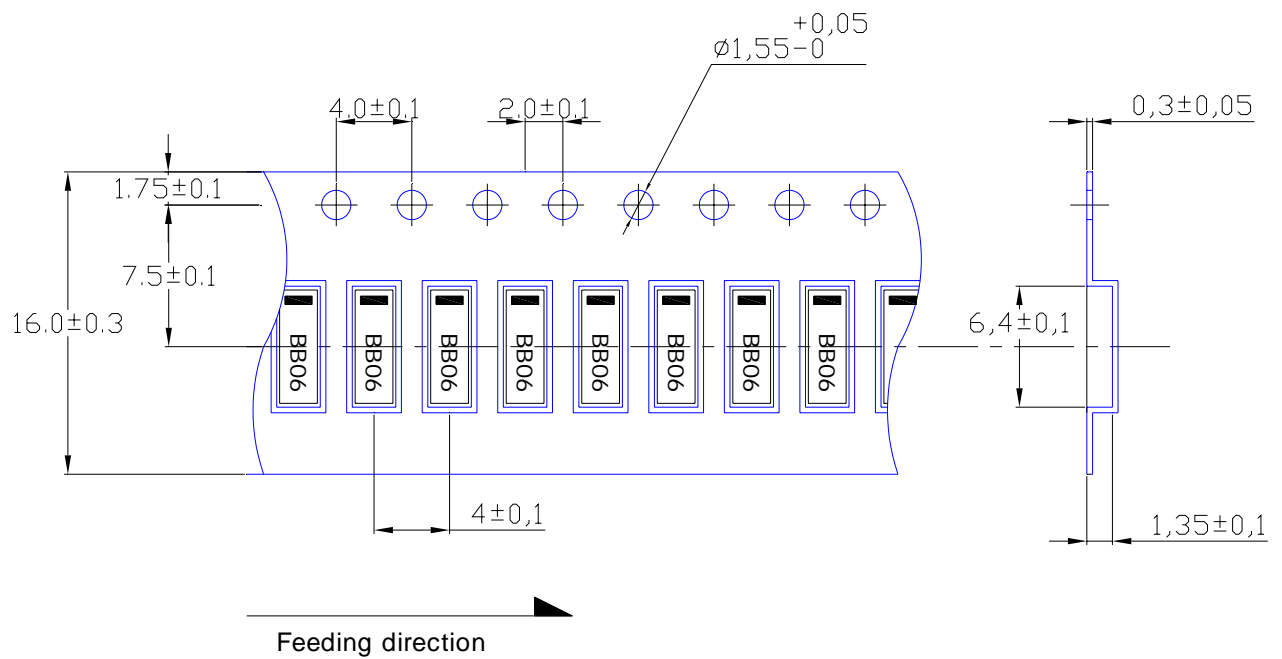
6	Resistance to Soldering Heat (Dipping)	Appearance	No severe damages	Immerse the chip in the eutectic solder solution of $270 \pm 5^{\circ}C$ for 10 ± 0.5 s (flow soldering bath) after preheating for 1 min at 120 to $150^{\circ}C$ Then set it for 2 to 24 h at room temperature and measure.									
7	Resistance to Soldering Heat (Reflow)	Appearance	No severe damages	Preheat Temperature : $150 \pm 10^{\circ}C$ Preheat Period : 60 s. min Peak Temperature : $230 \pm 5^{\circ}C$ Peak Temp. Period : 10 s Specimens are soldered twice with the above condition, then kept in room condition for 24 h before measurement.									
		Electrical specifications	Satisfy specifications listed in paragraph over operational temperature range										
8	Temperature Cycle	Appearance	No severe damages	Set the specimens to the supporting jig in the same manner and under the some conditions as Fig,1 and conduct the 100 cycles according to the temperatures and tie shown in the following table. Set it for 2 to 24 h at room temperature, then measure. <table><tr><td>Step</td><td>1</td><td>2</td></tr><tr><td>Temp.($^{\circ}C$)</td><td>Min. Operating Temp. +0/-3</td><td>Max. Operating Temp. +3/-0</td></tr><tr><td>Time(min)</td><td>30 ± 3</td><td>30 ± 3</td></tr></table>	Step	1	2	Temp.($^{\circ}C$)	Min. Operating Temp. +0/-3	Max. Operating Temp. +3/-0	Time(min)	30 ± 3	30 ± 3
		Step	1		2								
		Temp.($^{\circ}C$)	Min. Operating Temp. +0/-3		Max. Operating Temp. +3/-0								
		Time(min)	30 ± 3		30 ± 3								
9	Humidity (Steady State)	Appearance	No severe damages	Temperature : $85 \pm 2^{\circ}C$ Humidity : 80~85 % RH Period : 1000 +48/-0 h Room Condition: 2~24 h									
		Electrical specifications	Satisfy specifications listed in paragraph 5 over operational temperature range										
10	High Temp. Load Life	Appearance	No severe damages	Temperature : $85 \pm 2^{\circ}C$ Period : 1000 +48/-0 h Room Condition : 2~24 h									
		Electrical specifications	Satisfy specifications listed in paragraph 5 over operational temperature range										

Excessive mechanical force or thermal stress may damage the products. Appropriate handling is required.

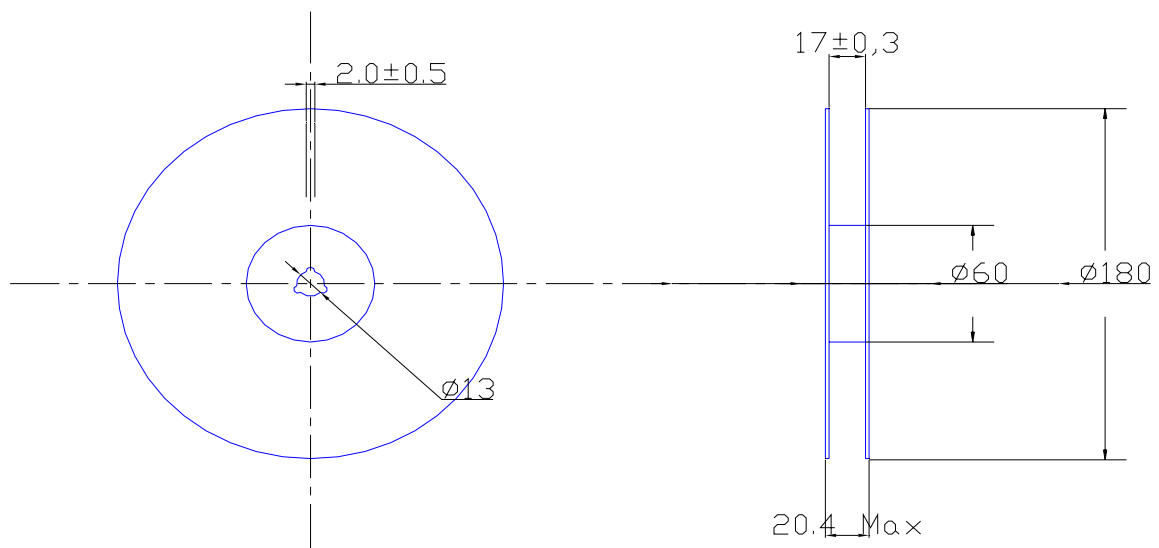
Production Site IMTech, Inc.

7. PACKING

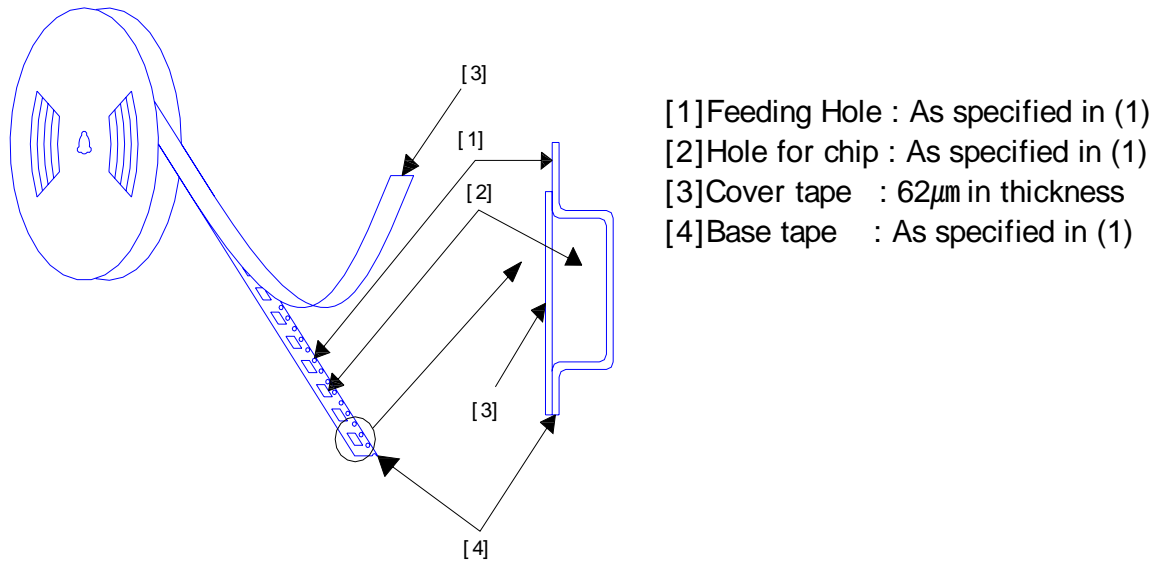
7.1 Tape Dimension (Unit : mm)



7.2 Reel Dimension



7.3 Tape Diagram



7.4 Packing quantity

1000 pcs / Reel

7.5 Box Dimension

