



Issue#1: 7<sup>th</sup> September 2006

UKAS Accredited EU Competent Body FCC & VCCI Registered

# **EMC Test Report**

for the

# Class B AIS Transponder

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Approval Signatory

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The above named are authorised Hursley EMC Services engineers.





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# 1.0 OVERVIEW

#### Introduction 1.1

The Equipment Under Test (EUT), as described within this document, was submitted for EMC testing as agreed with the customer.

#### **Objective** 1.2

The purpose of the test was to measure and report the EUT against limits and methods of the emissions and immunity standards, as requested for and listed in section 2.0 Test Summary.

#### 1.3 **Product Modifications**

None to samples submitted.

#### **Conclusion** 1.4

The EUT met the emission limits and immunity requirements of the tests defined in section 2.0 Test

This report relates to the samples tested and may not represent the entire population.



#### **TEST SUMMARY** 2.0

#### 2.1 **Summary**

The EUT was tested to the EN 60945 test standard for maritime navigation and radio communication equipment.

The EUT was also tested to the ETSI EN 301 843-1 test standard for marine radio equipment and services.

The EUT met the **emission** test requirements of the following standards:

Description	General Standard	Referenced Standard
Radiated disturbance	EN 60945:2002 †	CISPR 16-1: Class A
Radiated H-Field	&	CISPR 16-1: Class A
Conducted disturbance, DC port	ETSI EN 301 843-1:2004 †	CISPR 16-1: Class A

The EUT met the **immunity** test requirements of the following standards:

Description	General Standard	Referenced Standard
Electrostatic discharge		IEC 61000-4-2:1995
Radiated RF interference	EN 60945:2002 †	IEC 61000-4-3:1995
Fast transient bursts	&	IEC 61000-4-4:1995
Conducted RF Interference	ETSI EN 301 843-1:2004 †	IEC 61000-4-6:1996
Power interrupts		IEC 61000-4-11:1994

The uncertainty budget for each test has been included to support a level of confidence of approximately 95%.

Note: The IEC 61000-4-4 and 61000-4-6 tests were not carried out on the CSB200 AIS Transponder, by customer request.

#### 2.2 **Test Deviations**

None.

#### 2.3 **EMC Test Lab Reference**

Hursley EMC Services file: 06R329.

<sup>†</sup> The 2004 version of ETSI EN 301 843-1 and the 2002 version of EN 60945 are not currently included in the UKAS Accreditation Schedule for Hursley EMC Services but the reference standards are included in the schedule.

# **EQUIPMENT & TEST DETAILS**

#### 3.1 General

**EUT:** Class B Automatic Identification System (AIS) Transponder

Make: COMAR

Model: CSB200, s/n 003

Make: Software Radio

Model: SRT-MTB-0BM, s/n 005

Both examples are stated by the customer as being Note:

electrically the same.

Sample build: Production

Software Radio Technology plc **Customer name:** 

**Customer address:** Wireless House, Westfield Industrial Estate,

Midsomer Norton, Bath BA3 4BS. UK.

Representative: Mr Matt Clarke

**EUT** manufacturer: Software Radio Technology plc

Test commissioned by: Mr Matt Clarke

21st August 2006 **Date EUT received:** 

21st to the 24th August 2006 Test date(s):

**EMC** measurement site(s): Hursley EMC Services Limited

• Unit 16, Brickfield Lane, Chandlers Ford, Hampshire

• Hursley Park, Winchester, Hampshire



# 3.1.1 EUT Description

The EUT is an AIS Transponder for maritime use. The AIS Transponder transmits and receives position, bearing and other key data from surrounding shipping fitted with a similar AIS Transponder. The AIS Transponder is also fitted with a GPS receiver to give its own position. The AIS data is transposed into electronic nautical charts to provide key information on surrounding shipping.

# 3.1.2 EUT Support

- 12V lead acid battery or Weir 413D 12V power supply, s/n 166073
- GPS antenna SM-76, s/n 7629657
- 24V power supply EHQ Model PS3003L, s/n 10001
- McMurdo MT-1 Display (VDU), s/n 89072013
- McMurdo MT-1 Class A Transponder, s/n 89072013
- hp Laptop NX6110, s/n CNV6161126
- 120dB attenuator
- **HEMCS GPS receiver**

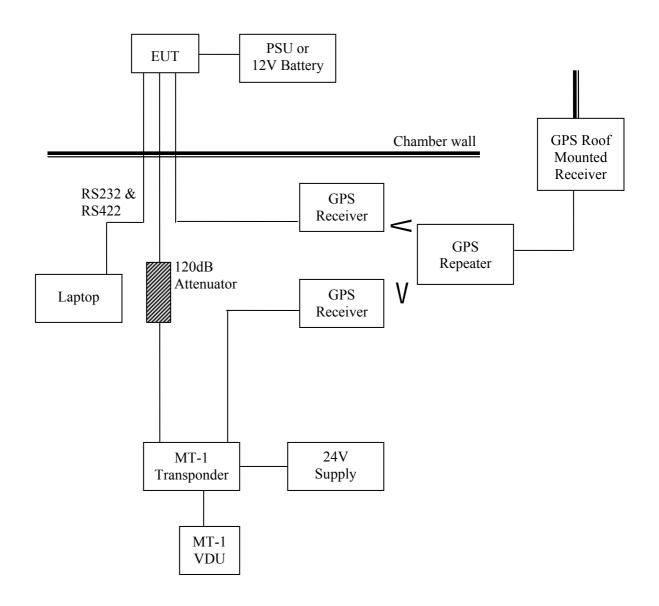
### 3.1.3 EUT Test Exerciser

The hp Laptop continuously monitored the activity of the Class B AIS Transponder over the RS232 and RS422 interface. Once every 180 seconds the message changed to indicate a transmission had occurred. The McMurdo MT-1 VDU displayed when a message had been received from the Class B AIS Transponder and displayed a counter in seconds for the time to the next message; the count between each message was 180 seconds.

The RS232 or RS422 activity was recorded in a Tera Term Windows on the hp Laptop. Both the Tera Term Windows and the MT-1 VDU were monitored for data interruption or unintended transmissions.



# 3.1.4 EUT Test Configuration



Note: Cables connecting to the EUT were 20m long.



# 3.1.5 Environmental Test Conditions

Temperature	23-24.5° Celsius
Relative Humidity	42-49%
Atmospheric Pressure	1004-1012 millibars

# 3.1.6 EMC Test Equipment

#ID	Manufacturer	Туре	Serial Nø	Description	Calibration status
002	Rohde Schwarz	ESVP	894276/008	Test receiver (30-1300MHz)	Calibrated
003	Rohde Schwarz	ESH-3	872994/027	Test receiver (9kHz-30MHz)	Calibrated
007	HP	8568B	2729A01016	Spectrum analyser	Calibrated
013	Chase	CB/6121A	1012 yel	Bilog antenna	Internal
014	Rohde Schwarz	HL223*	831465-005	ARP958 1m + F/space	Calibrated
030	KeyTek	MZ-15/EC	9205380	ESD Minizap /pink	Calibrated
033	НР	8593EM	3726U00203	Spectrum analyser 22GHz	Calibrated
047	Rohde Schwarz	HFH2-Z2	879.9545455	Loop antenna 9kHz-30MHz	Calibrated
053	HP+short cable	8449B	3008A01394	Pre-amplifier 1.0-26.5GHz	Calibrated
065	Schaffner	CDN125	158 9137	Capacitive Coupling Clamp	Internal
068	EM	CWS500C	1001-07	Conducted immunity simulator	Calibrated
073	Schwarzbeck	BBHA9120B	237	Horn antenna 1-10GHz	Calibrated
092	Schwarzbeck	VULB 9163	232 (grey)	30-3000MHz Trilog antenna	Calibrated
102	Amp research	AT4002A	-	0.8-5GHz horn	Internal
120	Kalmus	7250LC-CE	8672-1	RF Power amp & pulse opt.	Internal
125	Rohde Schwarz	SMHU	-	Signal generator 0.1-4230MHz	Internal
126	Schaffner	NSG1007	55090	5KW Power Source	Calibrated
129	Rohde Schwarz	HK116*	835291/001	ARP958 1m + F/space	Calibrated
132	HP	8447D	2944A07094	30-1000MHz pre-amp	Calibrated
135	Bird	100AMFN06	9639	100W 6dB attenuator (ref 121)	Calibrated
145	Bird	4421/4022	4624/0103	Power meter & probe (145a)	Calibrated
147	Rohde Schwarz	ESH3 Z5	846695/011	AMN - single phase	Calibrated
152	Fischer	801-M2-16	9867	CDN 2xwire	Calibrated
160	EM	UCS500	0899-08	Immunity simulator	Calibrated
171	Fischer	FCC150-50	337	100Ω adapter	Calibrated
189	Rohde Schwarz	ESH3-Z2	-	Pulse Limiter N type	Calibrated
202a	Diamond Antenna	DL-30N	-	50Ω 15W DC-500MHz terminator	Calibrated
215	Sucoflex	106	29561/6	Cable 18GHz SMA-N	Calibrated
218	Boonton	4230	26603	18GHz power meter/probe(a)	Calibrated

Note: 'Calibration status' means that the instrument is certified with a UKAS or traceable calibration certificate.

<sup>&#</sup>x27;Internal' denotes regular internal calibration against HEMCS procedures.



#### **EMISSION RESULTS** 4.0

#### 4.1 **Radiated Disturbance**

### 4.1.1 Data, 30-156MHz & 165-2000MHz; CSB200

A profile scan was taken at a distance of three metres on eight azimuths of the EUT in both the vertical and horizontal polarities of the antenna in a semi-anechoic chamber. Tests were carried out with the transmitter ready to transmit but not transmitting.

Using the data obtained from the chamber profile-scan as an engineering guide, the EUT was then transferred onto the turntable in the Open Area Test Site. The antenna was positioned at a distance of three metres from the periphery of the EUT. Radiated emissions were then systematically maximised by revolving the EUT and adjusting the antenna in polarity and height. The highest emissions are presented here.

Emission	Measured	Specified	Status
frequency	quasi-peak value	quasi-peak limit	
(MHz)	(dBµV/m)	(dBµV/m)	
48.008	21.2	54	Pass
155.003	35.9	54	Pass
196.608	38.2	54	Pass
528.320	40.5	54	Pass
552.957	34.5	54	Pass
1090.000	41.8	54	Pass

Uncertainty of measurement: +/-3.7dBµV for a 95% confidence level.

The measurements reported are the highest emissions relative to the EN 60945 limit and take into account the antenna and cable loss factors. Measurements made according to the EN 60945 test standard and Hursley EMC Services test procedure RAD-01.

TEST ENGINEER: Rob St John James



# 4.1.2 Data, 155 - 165MHz; CSB200

A profile scan was taken at a distance of three metres on eight azimuths of the EUT in both the vertical and horizontal polarities of the antenna in a semi-anechoic chamber.

Using the data obtained from the chamber profile-scan as an engineering guide, the EUT was then transferred onto the turntable in the Open Area Test Site. The antenna was positioned at a distance of three metres from the periphery of the EUT. Radiated emissions were then systematically maximised by revolving the EUT and adjusting the antenna in polarity and height. The highest emissions measured with a 9kHz quasi-peak detector, are presented here.

,	Emission frequency (MHz)	Measured quasi-peak value (dBμV/m)	Specified quasi-peak limit (dBµV/m)	Status
	159.743	14.0	24	Pass

Uncertainty of measurement:  $\pm -3.7 dB\mu V$  for a 95% confidence level.

The measurements reported are the highest emissions relative to the EN 60945 limit and take into account the antenna and cable loss factors. Measurements made according to the EN 60945 test standard and Hursley EMC Services test procedure RAD-01.



# 4.1.3 Data, 30-156MHz & 165-2000MHz; SRT-MTB-OEM

A profile scan was taken at a distance of three metres on eight azimuths of the EUT in both the vertical and horizontal polarities of the antenna in a semi-anechoic chamber. Tests were carried out with the transmitter ready to transmit but not transmitting.

Using the data obtained from the chamber profile-scan as an engineering guide, the EUT was then transferred onto the turntable in the Open Area Test Site. The antenna was positioned at a distance of three metres from the periphery of the EUT. Radiated emissions were then systematically maximised by revolving the EUT and adjusting the antenna in polarity and height. The highest emissions are presented here.

Emission frequency (MHz)	Measured quasi-peak value (dBμV/m)	Specified quasi-peak limit (dBµV/m)	Status
48.006	27.6	54	Pass
123.120	29.0	54	Pass
159.975	33.0	54	Pass
196.608	36.6	54	Pass
309.950	38.4	54	Pass
393.163	46.0	54	Pass
688.129	50.4	54	Pass
1091.000	36.9	54	Pass

Uncertainty of measurement:  $\pm -3.7 dB\mu V$  for a 95% confidence level.

The measurements reported are the highest emissions relative to the EN 60945 limit and take into account the antenna and cable loss factors. Measurements made according to the EN 60945 test standard and Hursley EMC Services test procedure RAD-01.



# 4.1.4 Data, 155 - 165MHz; CSB200

A profile scan was taken at a distance of three metres on eight azimuths of the EUT in both the vertical and horizontal polarities of the antenna in a semi-anechoic chamber.

Using the data obtained from the chamber profile-scan as an engineering guide, the EUT was then transferred onto the turntable in the Open Area Test Site. The antenna was positioned at a distance of three metres from the periphery of the EUT. Radiated emissions were then systematically maximised by revolving the EUT and adjusting the antenna in polarity and height. The highest emissions measured with a 9kHz quasi-peak detector, are presented here.

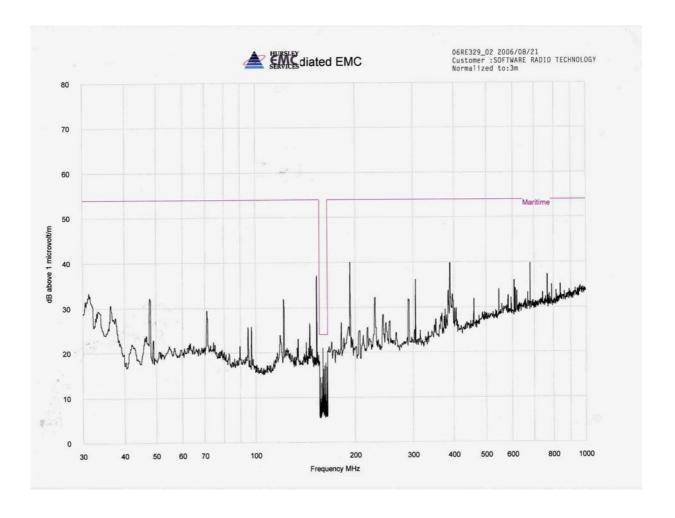
Emission	Measured	Specified	Status
frequency	quasi-peak value	quasi-peak limit	
(MHz)	(dBμV/m)	(dBµV/m)	
159.744	17.2	24	Pass

Uncertainty of measurement:  $\pm -3.7 dB\mu V$  for a 95% confidence level.

The measurements reported are the highest emissions relative to the EN 60945 limit and take into account the antenna and cable loss factors. Measurements made according to the EN 60945 test standard and Hursley EMC Services test procedure RAD-01.

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# 4.1.5 Radiated Emission Plot, 30MHz – 1GHz





# 4.1.6 Radiated H-Field, 150kHz – 30MHz

# 4.1.7 Data; CSB200

A profile scan was taken at a distance of three metres with a 360° azimuth scan of the EUT in a semi-anechoic chamber. The tests were repeated for three orientations of the loop antenna.

In this case, no emissions were detected above the noise floor of the measuring system, a typical emissions profile is shown on the next page.

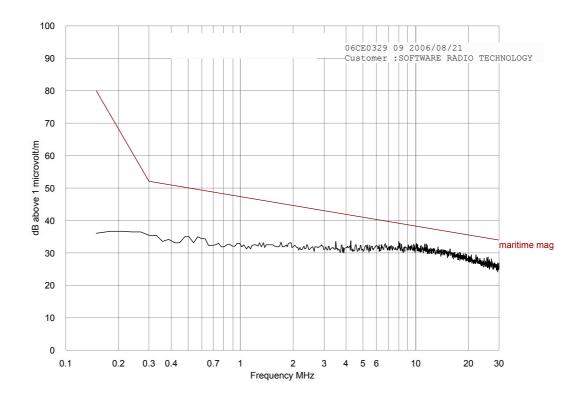
The measurements reported are the highest emissions relative to the EN 60945 limit and take into account the antenna and cable loss factors. Measurements made according to the EN 60945 test standard and Hursley EMC Services test procedure MAR-01.

TEST ENGINEER: Rob St John James

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# 4.1.8 **Profile**; CSB200





# 4.1.9 Data; SRT-MTB-OEM

A profile scan was taken at a distance of three metres with a 360° azimuth scan of the EUT in a semi-anechoic chamber. The tests were repeated for three orientations of the loop antenna.

In this case, no emissions were detected above the noise floor of the measuring system, a typical emissions profile is shown on the next page.

The measurements reported are the highest emissions relative to the EN 60945 limit and take into account the antenna and cable loss factors. Measurements made according to the EN 60945 test standard and Hursley EMC Services test procedure MAR-01.

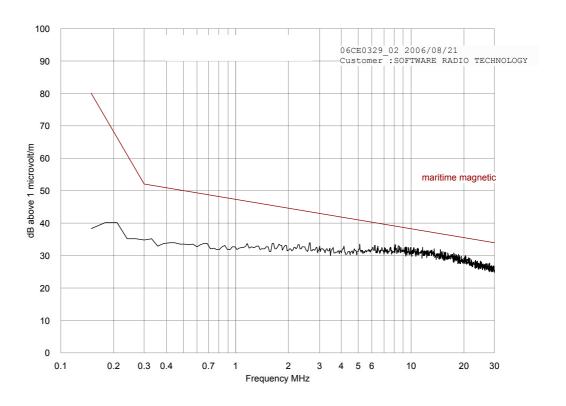
TEST ENGINEER: Rob St John James

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# 4.1.10 Profile; SRT-MTB-OEM





#### **Conducted Disturbance** 4.2

# 4.2.1 Data; CSB200

A filtered 12V DC supply was fed to the EUT via a 50Ω/50μH Artificial Mains Network (AMN). The AMN was bonded to a conductive ground plane. Line and neutral phases were measured separately.

A spectrum analyser was set to scan between 10kHz and 30MHz to record the peak emission profiles. The worst-case peaks were then measured using an average and/or quasi-peak receiver and compared to the EN 60945 limit. Measurements made according the EN 60945 test standard and Hursley EMC Services test procedure CON-02. The worst-case results are shown here.

**OV DC** 

Frequency (MHz)	Quasi-peak value (dBµV)		Status
	Measured	Limit	
2.006	42.3	50.0	Pass

12V

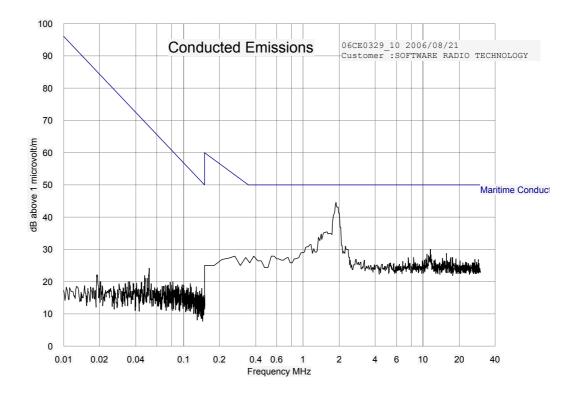
Frequency (MHz)	Quasi-peak value (dBµV)		Status
	Measured Limit		
2.033	44.3	50.0	Pass

Uncertainty of measurement:  $\pm -3.22 dB\mu V$  for a 95% confidence level.

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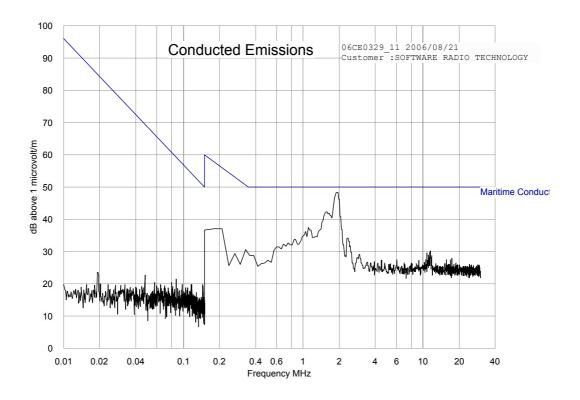


# 4.2.2 Profile; CSB200 (0V)





# 4.2.3 Profile; CSB200 ( 12V )





# 4.2.4 Data; SRT-MTB-OEM

A filtered 12V DC supply was fed to the EUT via a  $50\Omega/50\mu H$  Artificial Mains Network (AMN). The AMN was bonded to a conductive ground plane. Line and neutral phases were measured separately.

A spectrum analyser was set to scan between 10kHz and 30MHz to record the peak emission profiles. The worst-case peaks were then measured using an average and/or quasi-peak receiver and compared to the EN 60945 limit. Measurements made according the EN 60945 test standard and Hursley EMC Services test procedure CON-02. The worst-case results are shown here.

#### **OV DC**

Frequency (MHz)	Quasi-peak value (dBμV)		Status
	Measured	Limit	
0.131	33.0	52.0	Pass
0.307	44.2	52.0	Pass
12.288	30.7	50.0	Pass

#### **12V**

Frequency (MHz)	Quasi-peak value (dBμV)		Status
	Measured	Limit	
0.131	42.0	52.0	Pass
0.197	41.7	57.0	Pass
0.308	38.9	52.0	Pass
16.589	33.0	50.0	Pass

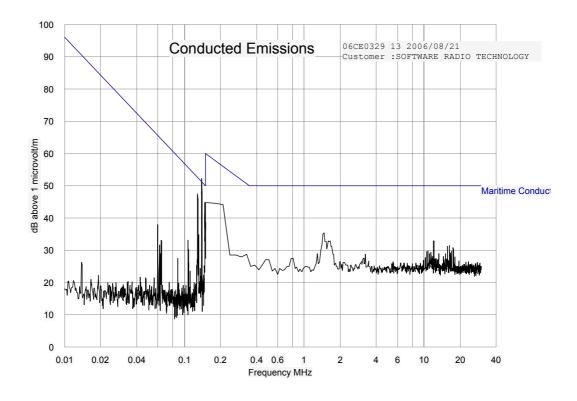
Uncertainty of measurement:  $\pm -3.22 dB\mu V$  for a 95% confidence level.

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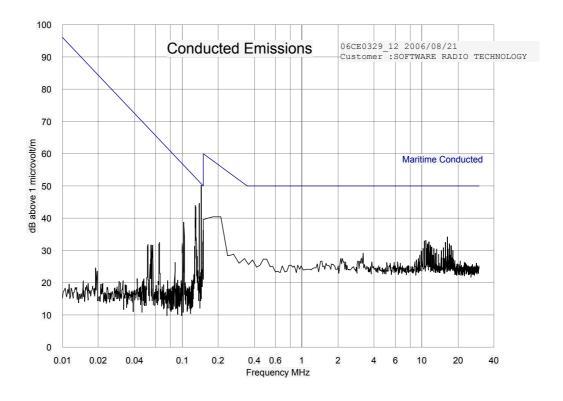
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# 4.2.5 Profile; SRT-MTB-OEM (0V)



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# 4.2.6 Profile; SRT-MTB-OEM (12V)





#### **IMMUNITY RESULTS 5.0**

#### **5.1 Performance Criteria**

General performance criteria for immunity testing are defined below:-

Criterion A:	The apparatus shall continue to operate as intended. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended. In some cases the performance level may be replaced by a permissible loss of performance. If the performance level or the permissible level is not specified by the manufacturer then either of these may be derived from the EUT description and documentation and what the user may reasonably expect from the apparatus if used as intended.
Criterion B:	The apparatus shall continue to operate as intended after the test. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended. In some cases the performance level may be replaced by a permissible loss of performance. During the test degradation of performance is however allowed. No change of actual operating state or stored data is allowed. If the minimum performance level or the permissible level is not specified by the manufacturer then either of these may be derived from the EUT description and documentation and what the user may reasonably expect from the apparatus if used as intended.
Criterion C:	Temporary loss of function is allowed provided the loss of function is self-recoverable or can be restored by the operation of the controls, or by any operation specified in the instructions for use.



# 5.1.1 Electrostatic Discharge

TEST METHOD	EN 61000-4-2
	REFERENCING PROCEDURE: ESD-03

#### **TEST DETAILS**

Test severity, contact discharge	±6.0kV, 50 strikes per point. Total of 200 strikes (minimum).
Test severity, air discharge	±8.0kV, 10 strikes for each selected point
Exerciser program during test	Referencing section 3.1.3
Specified test criterion	Criterion 'B'
EUT performance criterion	Criterion 'B'

### **RESULTS**

### **Contact, Indirect**

SPECIFIED VOLTS	REFERENCE PLANE @ 10cm	
$\pm 4.0 \mathrm{kV}$	Horizontal and vertical; front, rear and sides	PASS
± 6.0kV	Horizontal and vertical; front, rear and sides	PASS

### **Contact, Direct To EUT**

SPECIFIED VOLTS	TEST POINTS	STATUS
± 2.0kV		PASS
± 4.0kV	See test points on next page	PASS
± 6.0kV		PASS

### Air Discharge (Insulating, Slots & Apertures)

SPECIFIED VOLTS	TEST POINTS	STATUS
± 2.0kV	San toot mainte on most mage	PASS
$\pm 4.0 \mathrm{kV}$	See test points on next page	PASS
$\pm 8.0 \mathrm{kV}$		PASS

It has been demonstrated that the ESD simulator met the specified requirements in the UNCERTAINTY: standard with at least a 95% confidence.

COMMENT: No deviations observed or measured on the CSB200 but at a level of 6kV to the

horizontal coupling plane (all sides) and to the mounting plate of the SRT-MTB-OEM transponder the unit re-set and continued to operate without manual intervention or any

loss of data. The EUT met the test criterion.

TEST ENGINEER: Rob St John James

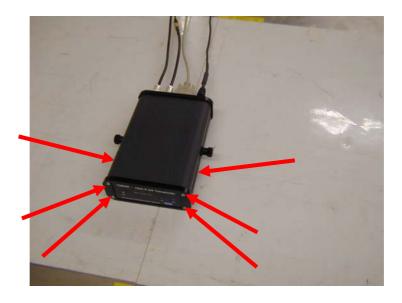
EMC TEST REPORT

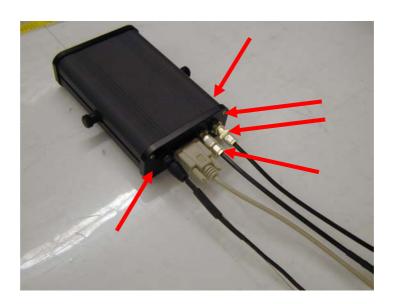
HURSLEY

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# **5.1.1.1** Electrostatic discharge – Test

Arrows indicate Discharge points Contact Discharge

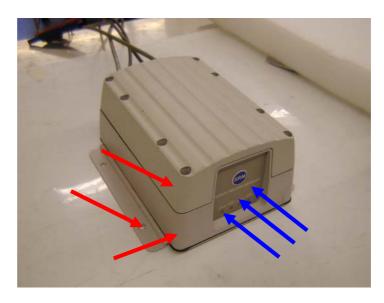


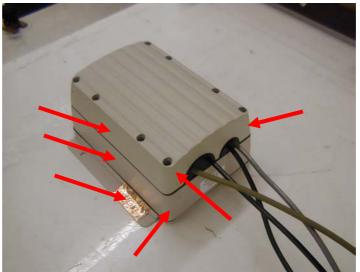




# **Electrostatic discharge – Test (continued)**

Arrows indicate Discharge points Air Discharge Contact Discharge







# 5.1.2 Radiated RF Interference

TEST METHOD	EN 61000-4-3
	REFERENCING PROCEDURE: RES-02

### **TEST DETAILS**

Test severity levels, 80-2000MHz swept frequency	<ul> <li>10.0V/m</li> <li>80% amplitude modulation 400Hz</li> <li>1% increment, 3 seconds dwell time and 9 seconds dwell time from 1GHz</li> </ul>
Exerciser program during test	Referencing section 3.1.3
Specified test criterion	Criterion 'A'
EUT performance criterion	Criterion 'A'

#### **RESULTS**

TEST POINTS	ANTENNA POLARITIES	FIELD LEVEL SPOT FREQUENCY	STATUS
Front	Horizontal & vertical	10.0V/m	PASS
Side, left	Horizontal & vertical	10.0V/m	PASS
Side, right	Horizontal & vertical	10.0V/m	PASS
Rear	Horizontal & vertical	10.0V/m	PASS

UNCERTAINTY: The field level has been applied at level higher than that specified to give a greater

confidence that the EUT meets the specified level.

The exclusion band was +/-5% of the GSM frequency (1570MHz) and +/-5% of the COMMENT:

AIS frequency band (156.025 to 162.025MHz). In test no exclusion bands was used for the AIS frequency but a 50MHz exclusion band (1550 to 1600MHz) was applied to the GSM receiver because of interference during testing. The EUT met the specified

test criterion.



# **5.1.3** Fast Transient Bursts

TEST METHOD	EN 61000-4-4
	REFERENCING PROCEDURE: FTB-01

### **TEST DETAILS**

Test severity	<ul> <li>+/- 1.0kV Signal Port</li> <li>+/- 1.0kV DC Port</li> <li>5/50ns Tr/Td 5kHz Repetition Rate</li> </ul>
Exerciser program during test	Referencing section 3.1.3
Specified test criterion	Criterion 'B'
EUT performance criterion	Criterion 'A'

### **RESULTS**

# **Direct Injection**

PORT	TEST VOLTAGE	STATUS
DC Power Port	+ 1.0kV	PASS
DC Power Port	- 1.0kV	PASS

# **Injection Via Clamp**

PORT	TEST VOLTAGE	STATUS
Antenna coax leads & RS232/422	+1.0kV	PASS
Antenna coax leads & RS232/422	- 1.0kV	PASS

UNCERTAINTY: It has been demonstrated that the transient simulator met the specified requirements in the

standard with at least a 95% confidence.

COMMENT: The EUT met the specified test criterion.



# 5.1.4 Conducted RF Field

TEST METHOD	EN 61000-4-6
	REFERENCING PROCEDURE: CES-02

### **TEST DETAILS**

Test severity level	• 3.0V rms, 80% amplitude modulation 400Hz 0.15 to 80MHz
	• 10V rms spot frequencies at: 2, 3, 4, 6.2, 8.2, 12.2, 12.6, 16.5, 18.8, 22, 25MHz, the dwell at each frequency was 60 seconds.
Exerciser program during test	Referencing section 3.1.3
Specified test criterion	Criterion 'A'
EUT performance criterion	Criterion 'A'

### **RESULTS**

TEST VOLTAGE	TEST POINTS	COUPLING METHOD	STATUS
3.0V & 10.0V	DC Port	CDN	PASS

# **RESULTS – Signal Port**

TEST VOLTAGE	TEST POINTS	COUPLING METHOD	STATUS
3.0V & 10.0V	Coax ports	100 ohm resistor to screen	PASS
3.0V & 10.0V	RS232/422	100 ohm resistor to screen	PASS

UNCERTAINTY: It has been demonstrated that the conducted immunity simulator met the specified

requirements in the standard with at least a 95% confidence.

No performance degradation was observed. The EUT met the specified test criterion. COMMENT:

TEST ENGINEER: Rob St John James



# 5.1.5 Power Line Disturbance

TEST METHOD	EN/IEC 61000-4-11	
	REFERENCING PROCEDURE: PLD-01	

### **TEST DETAILS**

Test severity level	Interrupt >95% for 60s
Exerciser program during test	Referencing section 3.1.3
Specified test criterion for –100% x 60s	Criterion 'B'
EUT performance criterion	Criterion 'B'

### **RESULTS – RF COMMON MODE**

TEST POINTS	LEVEL	STATUS
AC Mains Input (200V/50Hz)	-100% x 5s	PASS

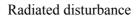
It has been demonstrated that the power line disturbance simulator met the specified UNCERTAINTY:

requirements in the standard with at least a 95% confidence.

COMMENT: The EUT reset and continued after the test. The EUT met the performance criteria.

# 6.0 PHOTO LOG

# **6.1** Typical Emission Setup





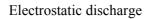


Conducted disturbance





#### **6.2 Typical Immunity Setup**





CSB200

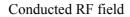




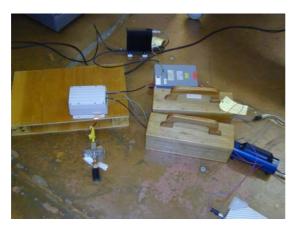
SRT-MTB-OEM



# **Typical immunity set-up (continued)**











# **Typical immunity set-up (continued)**

# Radiated interference





**CSB200** 





SRT-MTB-OEM



# **Typical immunity set-up (continued)**









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# 6.3 Support Equipment

