APPROVAL SHEET

Multilayer Chip Antenna

Part No.: ALA931C4

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	Written	Checked	Approved
AMOTECH	减	1	香车

2008. 04. 24

AMOTECH Co., Ltd.

Revision Record

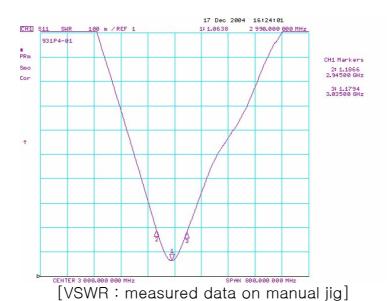
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1. Electrical Specification

구분	ITEM	Spec	Remark
1	VSWR	Max. 2.5:1 @ 2990±45 MHz	
2	Radiation Gain	Max. 0dBi	
3	Radiation Pattern	Omni-directional	
4	Impedance	nominal 50	Ω



330
300
Radiation Pattern
- - Azimuth
- Elevation

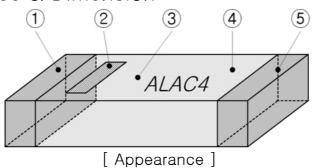
270
240
210
150

[Radiation Pattern: measured data after matching on Bluetooth range]

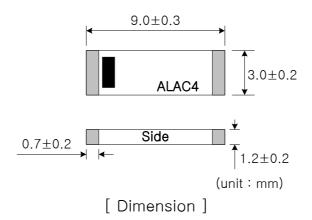
2. Mechanical Specification

	ITME	Spec	Remark
1	Internal Electrode	Ag	
2	External Electrode	Ag/Ni/Sn	
3	Dimension (L x W x D)	9.0 x 3.0 x 1.2	mm
4	Unit Weight	97 ± 9	mg
5	Operating Temperature	−35 ~ +85	$^{\circ}$
6	Storage Temperature	−55 ~ +125	$^{\circ}$

3. Appearance & Dimension

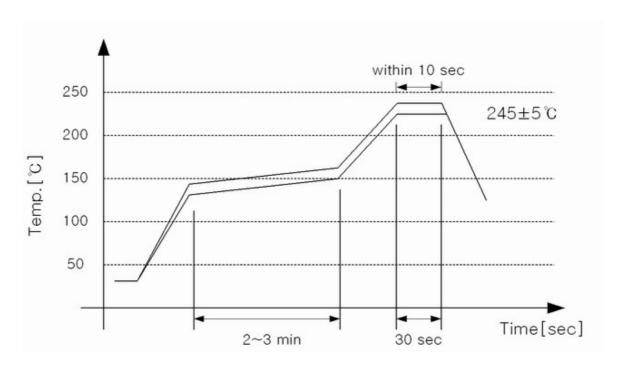


구분	명칭	역할
1	External Electrode	Soldering, Input Port
2	Direction index	Indication of Input Port
3	Model Name	-
4	Ceramic Body	-
5	External Electrode	Soldering



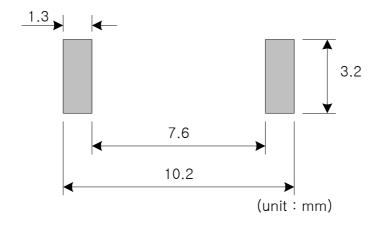
4. Soldering Recommendation

4.1 Soldering Profile



[Reflow profile : Pb-free condition]

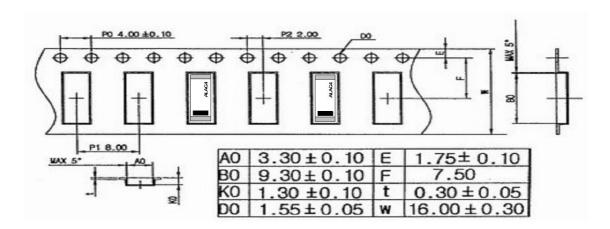
4.2 Soldering Pad Size



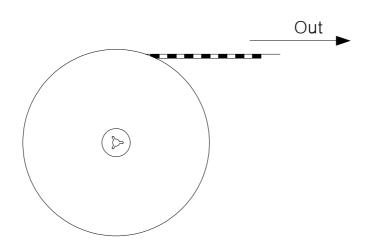
[Soldering Pad Size]

5. Packing

5.1 Reel & Tape Dimension



[Tape dimension]



[Taping Style]

5.2 Packing Unit

	Quantity	Size
Reel	1,000 ea	Ф7" x 16mm
Small Box	3,000 ea (3 reel*1,000ea/reel)	185 * 185 * 68 (mm ³)
Middle Box	15,000 ea (5 small box*3,000ea/small box)	365 * 200 * 200 (mm ³)
Large Box	42,000 ea (14 small box*3,000ea/small box)	390 * 390 * 280 (mm ³)

AMOTECH CO.,LTD.

617 5B 1LT, Namchon-Dong, Namdong-Gu, Inchon, Korea

Multilayer Chip Antenna

Type: ALA931C4 Lot No: MA09C4050101

Quantity: 1,000 pcs Date: 2005/03/10

AMOTECH CO., LTD.

Name of Company

617 5B 1LT, Namchon-Dong, Namdong-Gu, Inchon, Korea

Address of Manufacture

Multilayer Chip Antenna

Name of Component

Type: ALA931C4

ALA : Amotech LTCC Antenna

931 : Chip Size C : Version

4 : Frequency type

Lot No: MA09C4050101

MA : Mass-product Antenna

09 : Chip Size

C5 : Version & Frequency type

0501 : Date

01 : Order of Production

Quantity: 1,000 pcs

Quantity: 1,000 pcs

Date: 2005/03/10

Shipment: 2004/11/20

6. Reliability Test

No	ITEM	TEST CONDITION	TEST REQUIREMENTS
1	Adhesive Strength of Termination	1. Applied force on SMD chip till detached point from PCB.	 No mechanical damage by forces applied on the right. Strength (F) > 10 kgf
2	Tensile Strength	1. Wire : 0.6~0.8 tined Cu wire Wire————————————————————————————————————	1. No mechanical damage by forces applied on the right. 2. Strength (F) > 4 kgf
3	Thermal Shock (Temperature Cycle)	1. 1 cycle / step 1: -40 ± 3°C, 30 min step 2: +125 ± 3°C, 30 min 2. Number of cycle: 30 3. Measure after left for 48 hrs min. at room temperature ** Use reference test board	1. No visual damage 2. Δf _C < 1.5 % (Δf _C = f _{Ci} - f _{Cf} / f _{Ci}) f _{Ci} : center frequency of initial condition (room temp) f _{Cf} : center frequency after being cycled
4	High Temperature Resistance	 Temperature: +125 ± 5°C Time: 1000 ± 24 hrs Measure f_C after left for 48 hrs min. at room temperature ★ Use reference test board 	1. No visual damage 2. Δf _C < 1.5 %
5	Low Temperature Resistance	 Temperature: -40 ± 5°C Time: 1000 ± 24 hrs Measure f_C after left for 48 hrs min. at room temperature ★ Use reference test board 	1. No visual damage 2. Δf _C < 1.5 %
6	High Temp. & Humidity (Steady Condition)	1. Humidity: 85 % RH 1. Temperature: +85 ± 3°C 2. Time: 1000 ± 24 hrs 3. Measure f _C after left for 48 hrs min. at room temperature ** Use reference test board	1. No visual damage 2. Δf _C < 1.5 %

7. Storage Condition

- Storage environment must be at an ambient temperature of 15~35°C and an ambient humidity of 45~75 % RH. (MSL Level 2)
- Chip antenna can experience degradation of termination solderability when subjected to high temperature of humidity, or if exposed to sulfur or chlorine gases.
- Avoid mechanical shock (ex. falling) to the chip antenna to prevent mechanical cracking inside of the ceramic dielectric due to its own weight.

8. Manufacture & Place

- 8.1 Manufacturer Amotech Co., Ltd.
- 8.2 Manufacturing place5B 1L, Namdong Industrial complex, 617 Namchondong, Namdonggu, Incheon, Korea