

EMC TEST REPORT

Report No.: SET2019-06904

Product Name: Microwave Oven

Trade Name: Midea

Model No.: AC028A2CA-S

FCC ID: VG8XC028AYY

Applicant: Guangdong MideaKitchen Appliances Manufacturing Co.,Ltd.

Received Date: 2019-06-05

Issued by: CCIC Southern Testing Co., Ltd.

Lab Location: ElectronicTestingBuilding,No.43ShaheRoad,Xili Street, Nanshan

District, Shenzhen, Guangdong, China

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Test Report

Product Name..... Microwave Oven

Model No. AC028A2CA-S

Trade name Midea

Applicant...... Guangdong MideaKitchen Appliances Manufacturing Co.,Ltd.

Applicant Address...... No.6, Yong An Road, Beijiao, Shunde, Foshan, China

Manufacturer Guangdong MideaKitchen Appliances Manufacturing Co.,Ltd.

Manufacturer Address No.6, Yong An Road, Beijiao, Shunde, Foshan, China

Test Standards 47 CFR Part 18 and 47 CFR Part 15,Subpart B

Test Result..... PASS

Tested by Yun Lie formy

Fang Yun Lei Test Engineer 2019.06.14

Reviewed by

Chris You Senior Engineer 2019.06.14

Approved by Shuangwen thomag

Shuangwen Zhang, Manager 2019.06.14



5.1.1

5.1.2

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	Change History					
Issue	Issue Date Reason for change					
1.0	2019.06.14	First edition				

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1. GENERAL INFORMATION

1.1 GENERAL DESCRIPTION OF EUT

EUT Name: MicrowaveOven

Trade Name....: Midea
Brand Name...:: N/A
Hardware Version...:: N/A
Software Version...:: N/A

Model XC028(K)(A)(B)YY-S, XC028(K)(A)(B)YYY-S, XC928AYY-S,

XC928AYYY-S,ML-AC28S(BK),AC028A2CA,AC028A2CA-BS,AC028A2CA-CHBS model designations as follows:

X = E or A or T;

C: Indicate microwave +Grill+ Convection function;

028: "0" indicates the microwave output power is 1000W,

"28" indicate cavity capacity is 28 liters; K or A or B: indicate the design No.;

YY or YYY= 0-9 or A-Z, indicate different appearance;

-S: Indicate Stainless cavity;

Model XC928AYY-S and XC928AYYY-S is respectively identical to model XC028AYY-S and XC028AYYY-S except

for model name.

Model ML-AC28S(BK), AC028A2CA, AC028A2CA-BS, AC028A2CA-CHBS is identical to model AC028A2CA-S

except model name.

Model AC028A2CA-S was selected for the final testing.

Power Supply: 120V AC/60Hz

Rated input Power(microwave): 1500W Rated output Power(microwave): 1000W Rated Input Power (Convection): 1800W

Frequency....: 2450MHz(ClassB/Group 2)

Magnetron Model.....: 2M319J Magnetron Manufacturer ...: WITOL

Description of Support Units: -Load for power output measurement: 1000 milliliters of water in

the beaker located in the center of the oven.

-Load for frequency measurement: 1000 milliliters of water in

the beaker located in the center of the oven.

-Load for measurement of radiation on second and third harmonic: Two loads, one of 700 and the other of 300 milliliters,

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of water are used. Each load is tested both with the beaker located in the center of the oven and with it in the right front corner.

-Load for all other measurements: 700 milliliters of water, with the beaker located in the center of the oven.

Note 1: The EUT have the following typical setups during the test:

Setup1: Microwave heating mode(According to FCC PART 18, ISM RF Generator);

Setup2: Grill mode(According to FCC PART 15B,digital device)

Setup3: preheating convection mode(According to FCC PART 15B,digital device)

Note 2: For a more detailed description, please refer to Specification or User's Manual supplied by the applicant and/or manufacturer.

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1.2 Test Standards and Results

The objective of the report is to perform testing according to 47 CFR Part 18&15:

No.	Identity	Document Title
1	47 CFR Part 18:2019	ISM Radio Frequency Device
2	47 CFR Part 15B:2019	Digital Device

Test detailed items/section required by FCC rules and results are as below:

Emission						
Standard	Standard Item Class / Severity					
47 CFR PART	Conducted Emission	18.307(b);	PASS			
18&47 CFR	(150 kHz to 30 MHz)	§ 15.107	PASS			
PART 15,Subpart	Radiated Emission	18.305(b);	DAGG			
15B	(30 MHz to 18 GHz)	§ 15.109	PASS			

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1.3 Facilities and Accreditations

1.3.1 Facilities

CNAS-Lab Code: L1659

CCIC-SET is a third party testing organization accredited by China National Accreditation Service for Conformity Assessment (CNAS) according to ISO/IEC 17025. The accreditation certificate number is L1659.

FCC-Registration No.: CN5031

CCIC Southern Electronic Product Testing (Shenzhen) Co., Ltd. EMC Laboratory has been registered and fully described in a report filed with the FCC (Federal Communications Commission). The acceptance letter from the FCC is maintained in our files. DesignationNumber: CN5031, valid time is until December 31, 2018.

ISED Registration: 11185A-1

CCIC Southern Electronic Product Testing (Shenzhen) Co., Ltd. EMC Laboratory has been registered by Certification and Engineering Bureau of Industry Canada for the performance of radiated measurements with Registration No. 11185A-1 on Aug. 04, 2016, valid time is until Aug. 03, 2019.

NVLAP Lab Code: 201008-0

CCIC-SET is a third party testing organization accredited by NVLAP according to ISO/IEC 17025. The accreditation certificate number is 201008-0Test Environment Conditions

During the measurement, the environmental conditions were within the listed ranges:

Temperature (°C):	15°C- 35°C
Relative Humidity (%):	25% -75%
Atmospheric Pressure (kPa):	86kPa-106kPa

1.3.2 Measurement Uncertainty

The uncertainty is calculated using the methods suggested in the "Guide to the Expression of Uncertainty in Measurement" (GUM) published by ISO.

Uncertainty of Conducted Emission:	Uc = 3.6 dB (k=2)
Uncertainty of Radiated Emission:	Uc = 4.5 dB (k=2)

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2. EQUIPMENTS LIST

A. Equipments List:

Description	Manufacturer	Model	Serial No.	Calibration Date	Calibration Due. Date
EMI Test Receiver	ROHDE&SCHWARZ	ESR3	A181103297	2018.09.14	2019.09.13
LISN	ROHDE&SCHWARZ	ENV216	A140701847	2018.12.10	2019.12.10
Shield Room	/	L7300*W4500* H3100	A181003226	2018.09.06	2021.09.05
EMI Test Receiver	ROHDE&SCHWARZ	ESIB7	A0501375	2018.08.06	2019.08.05
Broadband Ant.	2786	ETC	A150402239	2018.09.17	2021.09.16
3M Anechoic Chamber	Albatross	SAC-3MAC 9*6*6m	A0412375	2016.03.08	2020.03.07
EMI Test Receiver	ROHDE&SCHWARZ	ESIB26	A180502935	2018.11.01	2019.10.31
System Simulator	ROHDE&SCHWARZ	CMW500	A150802214	2017.08.29	2019.08.28
5M Anechoic Chamber	Albatross	SAC-5MAC 12.8x6.8x6.4m	A0304210	2016.03.08	2020.03.07
EMI Horn Ant.	ROHDE&SCHWARZ	HF906	A0304225	2019.04.17	2022.04.17
Spectrum Analyzer	KEYSIGHT	E7515A	A160702555	2019/4/1	2021/4/1

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3. EMC EMISSION TEST

3.1 Test Procedure

Test Requirement: 47 CFR PART 18

Test Method: FCC/OST MP-5:1986

Power Supply: AC 120V/60Hz Frequency Range: 2400-2500MHz

Detector: Peak

Limit:

ISM equipment may be operated at any frequency above 9KHz and the frequency band 2400-2500MHz is allocated for use by ISM equipment

ISM frequency	Tolerance
6.78 MHz	±15.0 kHz
13.56 MHz	±7.0 kHz
27.12 MHz	±163.0 kHz
40.68 MHz	±20.0 kHz
915 MHz	±13.0 MHz
2,450 MHz	±50.0 MHz
5,800 MHz	±75.0 MHz
24,125 MHz	±125.0 MHz
61.25 GHz	±250.0 MHz
122.50 GHz	±500.0 MHz
245.00 GHz	±1.0 GHz

3.1.1 Frequency For Normal Voltage

The operating frequency was measured using a spectrum analyzer. Starting with the EUT at room temperature, a 1000mL water load was placed in the center of the oven and the oven was operated at maximum output power. The fundamental operating frequency was monitored until the water load was reduced to 20 percent of the original load.

3.1.2 Frequency For Line Voltage

The EUT was operated / warmed by at least 10 minutes of use with a 1000mL water load at room temperature at the beginning of the test. Then the operating frequency was monitored as the input voltage was varied between 80 and 125 percent of the nominal rating.

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3.1.3 Measurement data

Operating Mode	Frequency(MHz)		
Normal Voltage	2455.6-2469.6		
Line Voltage	2453.3-2468.1		

3.2 RADIATION HAZARD TEST

3.2.1 Test Setup

The EUT was set-up according to the FCC MP-5 and FCC Part 18 for radiation Hazard measurement. The measurement was using a microwave leakage meter to measure the radiation leakage in the as-received condition with the oven door closed A 700mL water load in a breaker was located in the center of the oven and the microwave oven was set to maximum power. While the oven operating, the microwavemeter will check the leakage and then record the maximum leakage.

3.2.2 Limit

A maximum of 1.0mW/cm² is allowed in according with the applicable FCC standards

3.2.3 Test results

There was no microwave leakage exceeding a power level of 0.16mW/cm² observed at any point 5cm or more from the external surface of the oven

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3.3 RF OUTPUT POWER MEASUREMENT

3.3.1 Test Standard

Test Requirement	47 CFR PART 18
Test Method	FCC/OST MP-5:1986
Power Supply	AC120/60Hz

3.3.2 EUT Operating mode

Test the EUT in microwave mode with full power.

3.3.3 Test Data

Mass of Water(g)	Mass of the container(g)	ambient temperature (°C)	Initial temperature(°C)	Final temperature(°C)	Heating Time(S)	Output Power(Watt)
1000	280	20.0	10	26	120	572.6

Formula:

$$P = \frac{4.2 \times m_w(T_2 - T_1) + 0.9 \times m_c(T_2 - T_0)}{t}$$

P is the microwave power output, in watts

Mw is the mass of the water, in grams

Mc is the mass of the container, in grams

T0 is the ambient temperature, in degrees Celsius

T1 is Initial temperature of the water, in degrees Celsius

T2 is final temperature of the water, in degrees Celsius

T is heating time, in seconds, excluding the magnetron filament heating-up time

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4. CONDUCTED EMISSION

4.1.1 Conducted Emission Limit

Eraguanay ranga (MHz)	Conducted Limit (dBµV)				
Frequency range (MHz)	Quasi-peak	Average			
0.15 - 0.50	66 to 56	56 to 46			
0.50 - 5	56	46			
5 - 30	60	50			

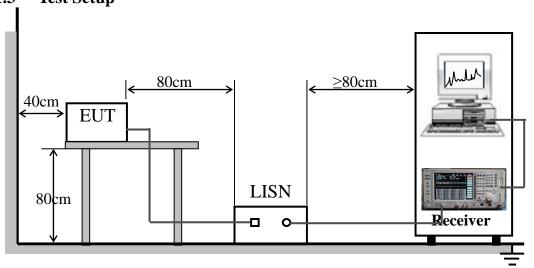
Note:

- a) The limit decreases linearly with the logarithm of the frequency in therange 0.05 MHz to 0.5 MHz.
- b) The lower limit is applicable at the transition frequency.

4.1.2 Test Procedure

The EUT is placed on a 0.8m high insulating table, which stands on the grounded conducting floor, and keeps 0.4m away from the grounded conducting wall. The EUT is connected to the power mains through a LISN which provides $50\Omega/50\mu H$ of coupling impedance for the measuring instrument. The Common Antenna is used for the call between the EUT and the System Simulator (SS). A Pulse Limiter is used to protect the measuring instrument. The factors of the whole test system are calibrated to correct the reading.

4.1.3 Test Setup

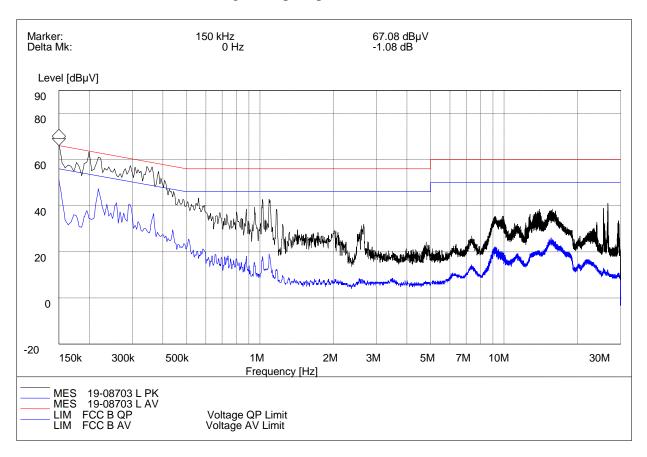


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A. Test Result:

Mains terminal disturbance voltage, Setup1,L phase

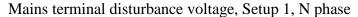


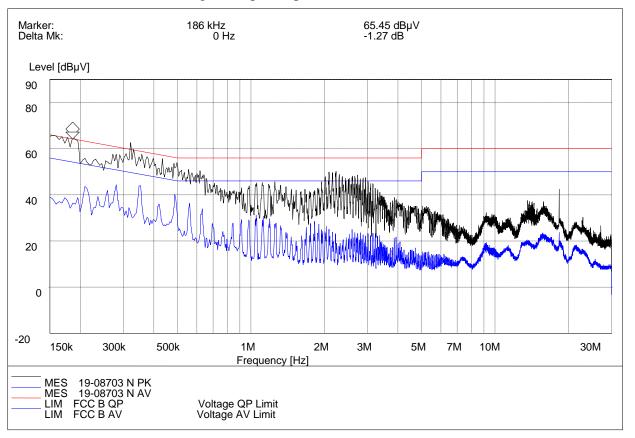
(Plot A: L Phase)

	Conducted Disturbance at Mains Terminals								
	L Test Data								
		QP				AV			
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$				Frequen cy (MHz)	Limits (dBµV)	Measurem ent Value (dBμV)	Margin (dB)		
0.1500	66.00	62.35	3.65	0.1500	56.00	48.24	7.76		
0.2175	62.90	56.34	6.56	0.2175	52.90	45.21	7.69		
0.3615	58.70	52.85	5.85	0.3615	48.70	36.49	12.21		
1.0905	56.00	37.65	18.35	1.0905	46.00	19.12	26.88		
9.1850	60.00	32.87	27.13	9.1850	50.00	22.60	27.40		
15.7370	60.00	34.82	25.18	15.7370	50.00	25.03	24.97		

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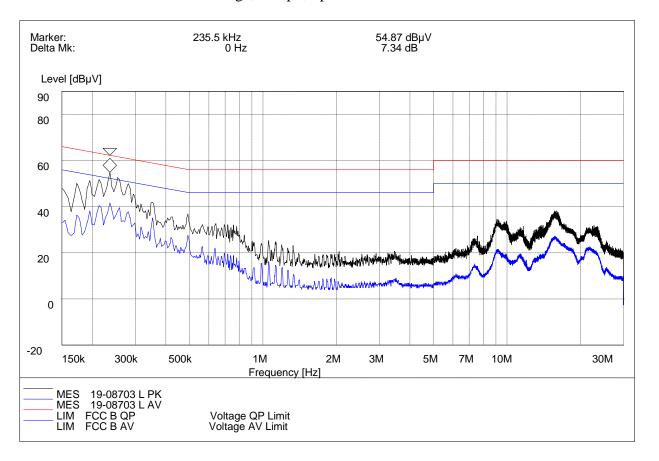
(Plot B: N Phase)

	Conducted Disturbance at Mains Terminals											
	N Test Data											
QP AV												
Frequen cy (MHz)	Limits (dBµV)	Measureme nt Value (dBµV)	Margin (dB)	Frequency (MHz)	Limits (dBµV)	Measureme nt Value (dBµV)	Margin (dB)					
0.1500	66.00	61.49	4.51	0.1500	56.00	38.35	17.65					
0.1860	64.20	62.32	1.88	0.1860	54.20	38.27	15.93					
0.3570	58.80	56.01	2.79	0.3570	48.80	43.87	4.93					
0.4875	56.20	47.93	8.27	0.4875	46.20	38.70	7.50					
2.2290	56.00	47.3	8.70	2.2290	46.00	22.14	23.86					
2.7375	56.00	44.27	11.73	2.7375	46.00	22.38	23.62					

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Mains terminal disturbance voltage, Setup2,L phase



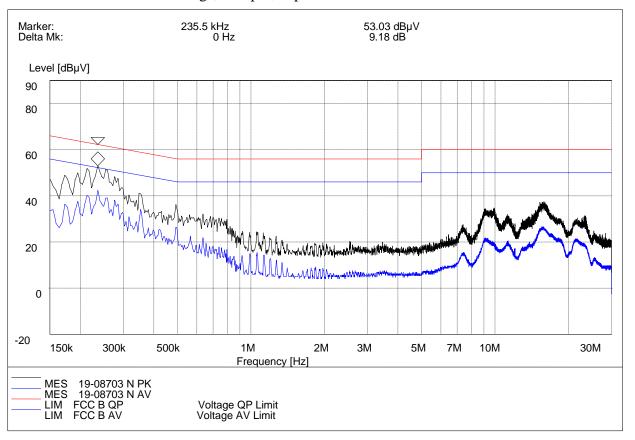
(Plot A: L Phase)

	Conducted Disturbance at Mains Terminals										
L Test Data											
QP AV											
Frequen cy (MHz)	Limits (dBµV)	Measurem ent Value (dBμV)	Margin (dB)	Frequen cy (MHz)	Limits (dBµV)	Measurem ent Value (dBμV)	Margin (dB)				
0.1500	66.00	45.73	20.27	0.1500	56.00	33.02	22.98				
0.2355	62.30	50.98	11.32	0.2355	52.30	40.53	11.77				
0.3525	58.90	37.15	21.75	0.3525	48.90	33.32	15.58				
9.1535	60.00	27.36	32.64	9.1535	50.00	21.84	28.16				
15.6200	60.00	33.07	26.93	15.6200	50.00	27.93	22.07				
21.6095	60.00	25.12	34.88	21.6095	50.00	21.38	28.62				

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Mains terminal disturbance voltage, Setup 2, N phase



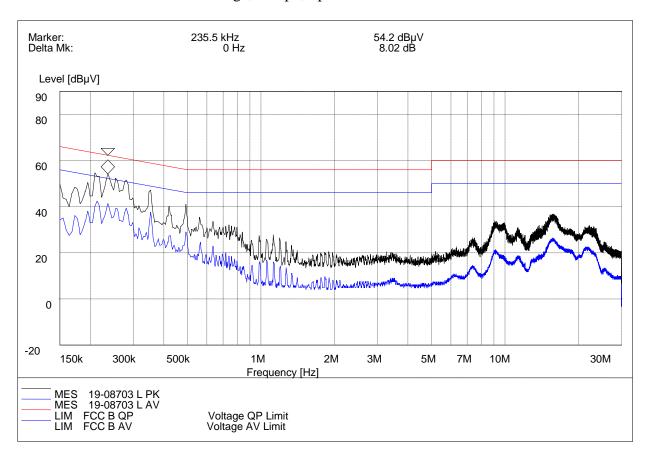
(Plot B: N Phase)

	Conducted Disturbance at Mains Terminals											
	N Test Data											
QP AV												
Frequen cy (MHz)	Limits (dBµV)	Measureme nt Value (dBμV)	Margin (dB)	Frequency (MHz)	Limits (dBµV)	Measureme nt Value (dBµV)	Margin (dB)					
0.1500	66.00	44.03	21.97	0.1500	56.00	32.87	23.13					
0.2355	62.30	49.59	12.71	0.2355	52.30	41.37	10.93					
0.3525	58.90	37.82	21.08	0.3525	48.90	34.19	14.71					
9.1850	60.00	29.49	30.51	9.1850	50.00	21.58	28.42					
15.7370	60.00	31.58	28.42	15.7370	50.00	26.12	23.88					
21.6095	60.00	25.14	34.86	21.6095	50.00	21.80	28.2					

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Mains terminal disturbance voltage, Setup3,L phase

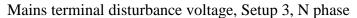


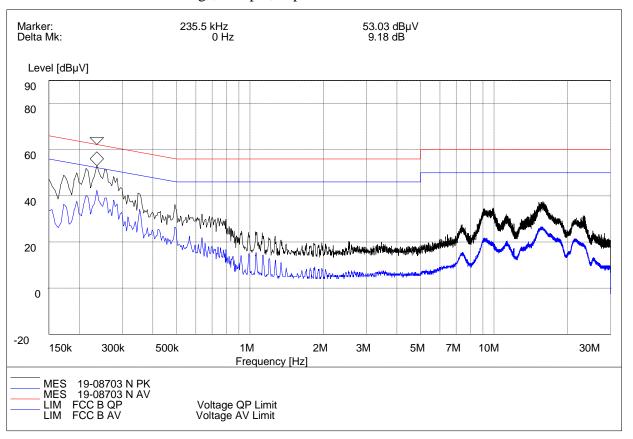
(Plot A: L Phase)

	Conducted Disturbance at Mains Terminals											
L Test Data												
QP AV												
Frequen cy (MHz)	Limits (dBµV)	Measurem ent Value (dBμV)	Margin (dB)	Frequen cy (MHz)	Limits (dBµV)	Measurem ent Value (dBμV)	Margin (dB)					
0.1500	66.00	45.16	20.84	0.1500	56.00	33.79	22.21					
0.2355	62.30	51.02	11.28	0.2355	52.30	40.71	11.59					
0.3525	58.90	43.90	15.00	0.3525	48.90	37.58	11.32					
0.4920	56.10	37.24	18.86	0.4920	46.10	27.69	18.41					
9.2210	60.00	28.37	31.63	9.2210	50.00	21.30	28.70					
15.6200	60.00	32.22	27.78	15.6200	50.00	26.52	23.48					

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(Plot B: N Phase)

	Conducted Disturbance at Mains Terminals											
	N Test Data											
QP AV												
Frequen cy (MHz)	Limits (dBµV)	Measureme nt Value (dBµV)	Margin (dB)	Frequency (MHz)	Limits (dBµV)	Measureme nt Value (dBµV)	Margin (dB)					
0.1500	66.00	44.03	21.97	0.1500	56.00	32.87	23.13					
0.2355	62.30	49.59	12.71	0.2355	52.30	41.37	10.93					
0.3525	58.90	37.82	21.08	0.3525	48.90	34.19	14.71					
9.1850	60.00	29.49	30.51	9.1850	50.00	21.58	28.42					
15.7370	60.00	31.58	28.42	15.7370	50.00	26.12	23.88					
21.6095	60.00	25.14	34.86	21.6095	50.00	21.8	28.20					

Test Result: PASS

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5. RADIATED EMISSION

5.1.1 Radiated Emission Limits

- (a) ISM equipment operation on a frequency specified in §18.301 is permitted unlimited radiated energy in the band specified for that frequency.
- (b) The field strength levels of emissions which lie outside the bands specified in §18.301,unless otherwise indicated, shall not exceed the following:

RF Power generated by equipment(watts)	Field strength limit(uV/m) @300m
Below 500	25
500or more	25*SQRT(power/500)

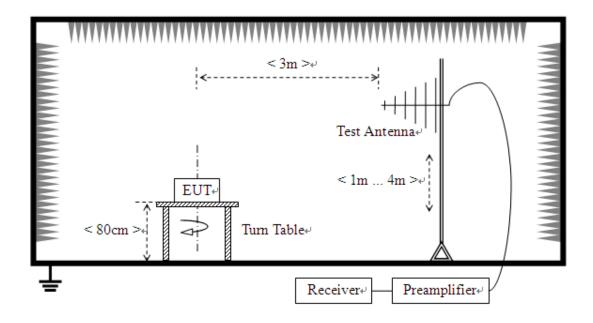
Power = 572.6W

Limit=20lg(25*SQRT(power/500))+20lg(300/3) @ 3m distance.

Note: FCC radiated emission limit, please refer to § 15.109(b) of 47 CFR Part 15B.

5.1.2 Test Setup

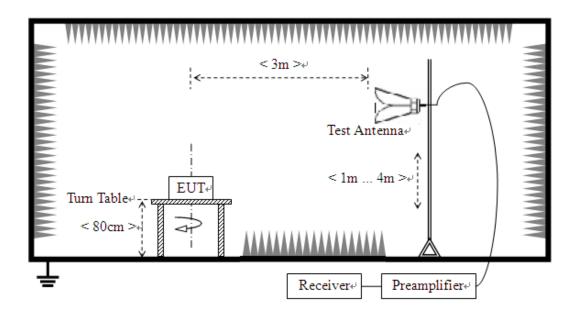
For radiated emissions from 30MHz to1GHz



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For radiated emissions above 1GHz



5.1.3 Test Procedure

- a. The measuring distance of at 3 m shall be used for measurements at frequency up to 1GHz. For frequencies above 1GHz, any suitable measuring distance may be used.
- b.The EUT was placed on the top of a rotating table 0.8 meters above the ground at a 3 meter open area test site. The table was rotated 360 degrees to determine the position of the highest radiation.
- c.The height of the equipment or of the substitution antenna shall be 0.8 m; the height of the test antenna shall vary between 1 m to 4 m. Both horizontal and vertical polarizations of the antenna are set to make the measurement
- d.The initial step in collecting conducted emission data is a spectrum analyzer peak detector mode pre-scanning the measurement frequency range. Significant peaks are then marked and then Quasi Peak detector mode re-measured.
- e.If the Peak Mode measured value compliance with and lower than Quasi Peak Mode Limit, the EUT shall be deemed to meet QP Limits and then no additional QP Mode measurement performed.
- f. For the actual test configuration, please refer to the related Item –EUT Test Photos.

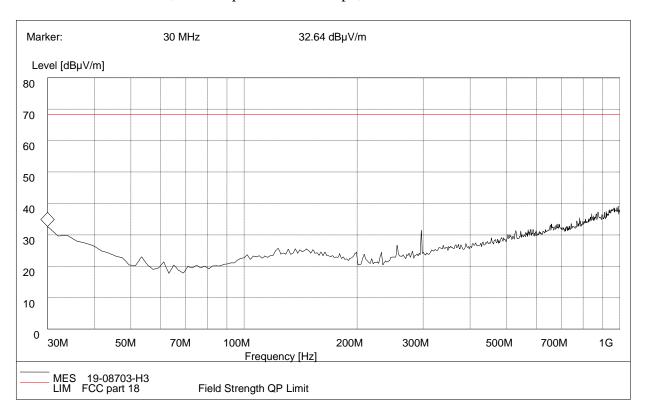
Note: Both horizontal and vertical antenna polarities were tested and performed pretest to three orthogonal axis. The worst case emissions were reported

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Test Result:

Radiation disturbances, antenna polarization:Setup1,Horizontal

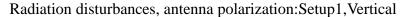


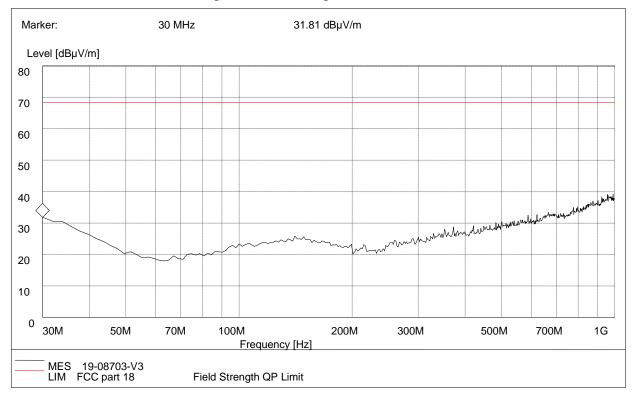
(Plot C: Test Antenna Vertical30M - 1G)

Frequency (MHz)	QuasiPeak (dBµV/m)	Bandwidth (kHz)	Antenna height (cm)	Limit (dBµV/m)	Margin (dB)	Antenna	Verdict
30.08	32.64	120.000	112.0	68.37	35.73	Horizontal	Pass

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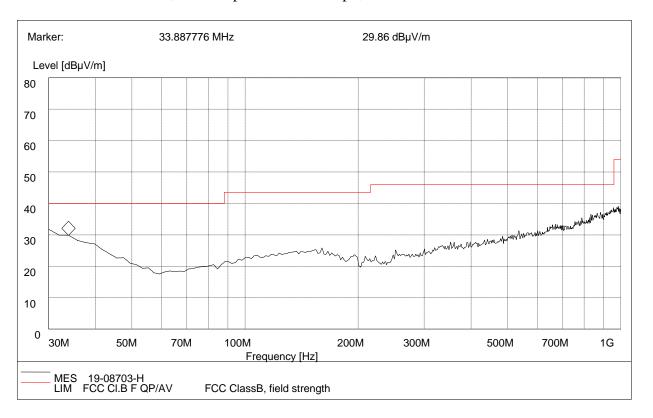
(Plot D: Test Antenna Horizontal30M - 1G)

Frequency (MHz)	QuasiPeak (dBµV/m)	Bandwidth (kHz)	Antenna height (cm)	Limit (dBµV/m)	Margin (dB)	Antenna	Horizontal
30.15	33.81	120.000	123.0	68.37	34.56	Vertical	Pass

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Radiation disturbances, antenna polarization:Setup2,Horizontal

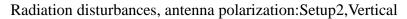


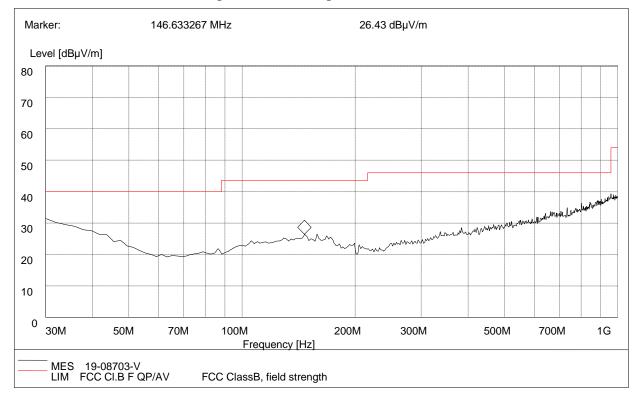
(Plot C: Test Antenna Horizonal30M - 1G)

Frequency (MHz)	QuasiPeak (dBµV/m)	Bandwidth (kHz)	Antenna height (cm)	Limit (dBµV/m)	Margin (dB)	Antenna	Verdict
33.88	29.86	120.000	112.0	40.00	10.14	Horizontal	Pass

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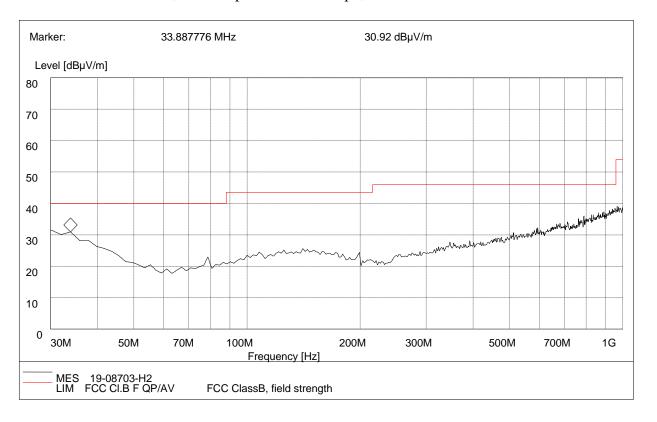
(Plot D: Test Antenna Vertical30M - 1G)

Frequency (MHz)	QuasiPeak (dBµV/m)	Bandwidth (kHz)	Antenna height (cm)	Limit (dBµV/m)	Margin (dB)	Antenna	Horizontal
165.75	38.52	120.000	123.0	43.50	4.98	Vertical	Pass

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Radiation disturbances, antenna polarization:Setup3,Horizontal

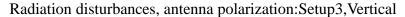


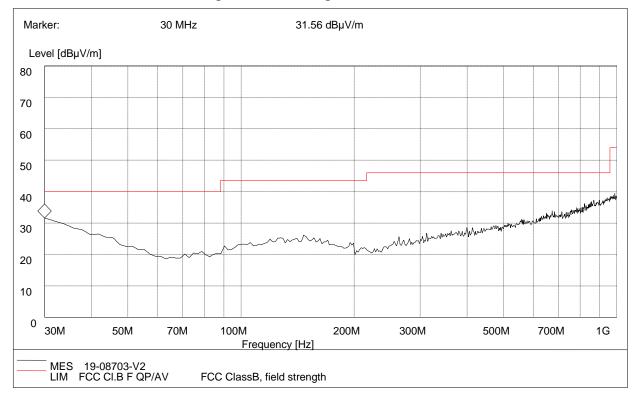
(Plot C: Test Antenna Horizonal30M - 1G)

Frequency (MHz)	QuasiPeak (dBµV/m)	Bandwidth (kHz)	Antenna height (cm)	Limit (dBµV/m)	Margin (dB)	Antenna	Verdict
33.87	30.92	120.000	112.0	40.00	9.08	Horizontal	Pass

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(Plot D: Test Antenna Vertical30M - 1G)

Frequency (MHz)	QuasiPeak (dBµV/m)	Bandwidth (kHz)	Antenna height (cm)	Limit (dBµV/m)	Margin (dB)	Antenna	Horizontal
159.23	25.11	120.000	123.0	43.50	19.39	Vertical	Pass

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Above 1GHzSetup1

NO.	Freq.	Level	Limit	Margin	Height	Angle	Dolority
	[MHz]	[dBµV/m]	[dBµV/m]	[dB]	[cm]	[°]	Polarity
1	1195.54	47.60	-18.72	68.37	20.77	100	230
2	1947.98	51.06	-14.35	68.37	17.31	100	10
3	2258.31	60.98	-12.68	68.37	7.39	100	240
4	2683.42	59.21	-10.43	68.37	9.16	100	10
5	2900.22	52.50	-9.37	68.37	15.87	100	190
6	4099.02	55.11	-5.30	68.37	13.26	100	60

NO.	Freq. [MHz]	Level [dBµV/m]	Limit [dBµV/m]	Margin [dB]	Height [cm]	Angle [°]	Polarity
1	1191.29	53.45	-18.75	68.37	14.92	100	220
2	1901.22	52.77	-14.89	68.37	15.60	100	190
3	2258.31	58.45	-12.68	68.37	9.92	100	60
4	2602.65	59.21	-10.10	68.37	9.16	100	70
5	3112.77	54.83	-9.02	68.37	13.54	100	340
6	4651.66	56.52	-2.38	68.37	11.85	100	220

Above 1GHz Setup2,3(See Remark 3)

NO	Freq.	Level	Limit	Margin	Height	Angle	Dolovitu
NO.	[MHz]	[dBµV/m]	[dBµV/m]	[dB]	[cm]	[°]	Polarity
1					100	271	Vertical
2					100	356	Vertical
3					100	326	Vertical
4					100	306	Vertical
5					100	198	Vertical
6					100	37	Vertical

NO.	Freq. [MHz]	Level [dBµV/m]	Limit [dBµV/m]	Margin [dB]	Height [cm]	Angle [°]	Polarity
1				1	100	349	Horizontal
2	-			-	100	18	Horizontal
3					100	333	Horizontal
4					100	277	Horizontal
5	-			-	100	61	Horizontal
6					100	328	Horizontal

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REMARKS:

- 1. Emission Level(dBuV/m) = Raw Value(dBuV) + Correction Factor(dB/m)
- 2. Correction Factor(dB/m) = Antenna Factor(dB/m) + Cable Factor(dB)
 - Pre-Amplifier Factor(dB)
- 3.For Set up 2,3. The EUT's internal highest frequency is less than 108MHz,So test frequency range is up to 1000MHz.Other frequency reading was too low against the official limit that not recorded.

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APPENDIX I: PHOTOGRAPHS OF EMC TEST CONFIGURATION

1. Radiated Emission Measurement below 1GHz



2. Radiated Emission Measurement above 1GHz



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3. Conducted emission at AC mains input/output port Measurement



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APPENDIX II: PHOTOGRAPHS OF THE EUT SAMPLE External Photo

















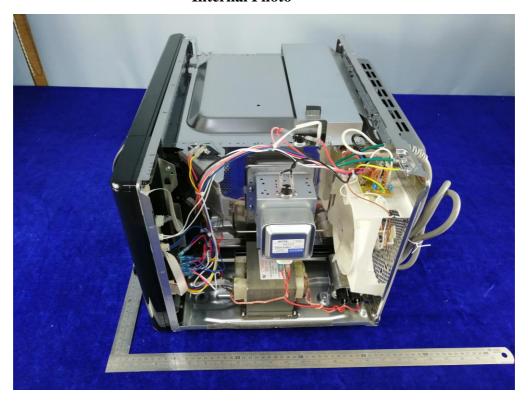


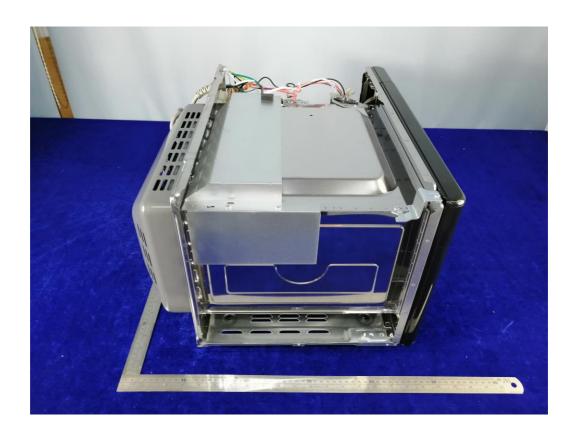






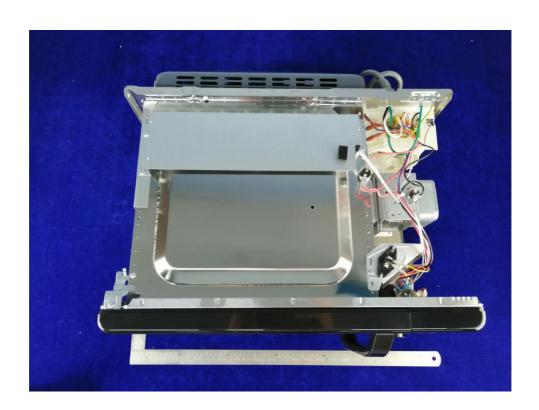
Internal Photo















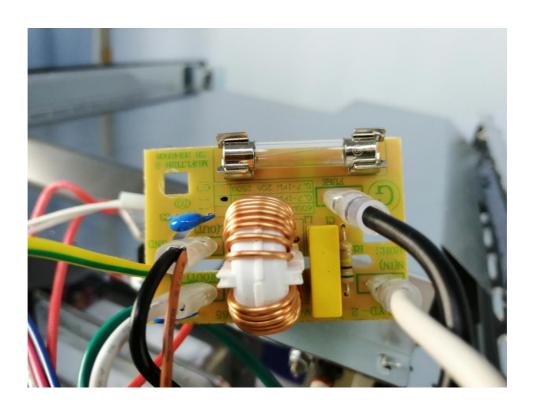


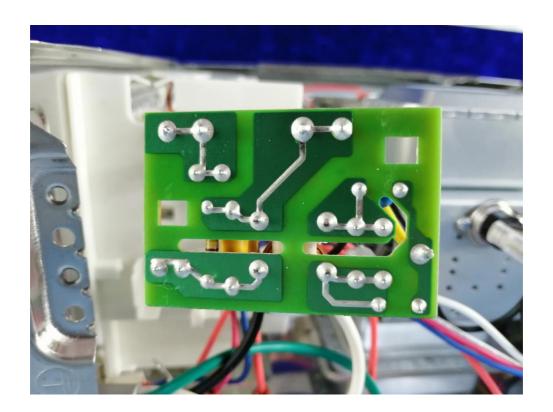






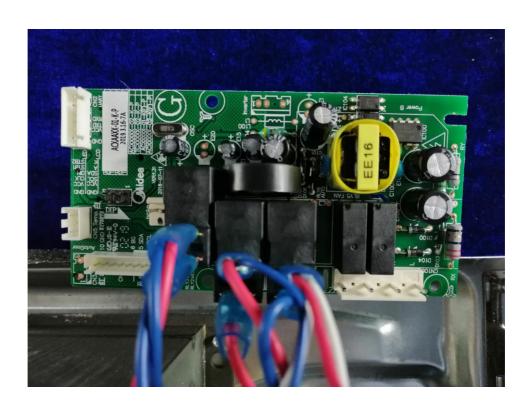






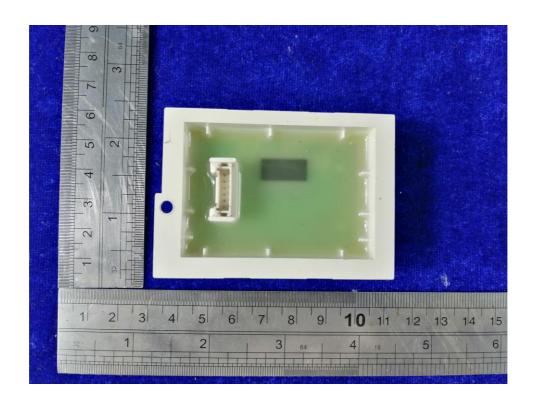


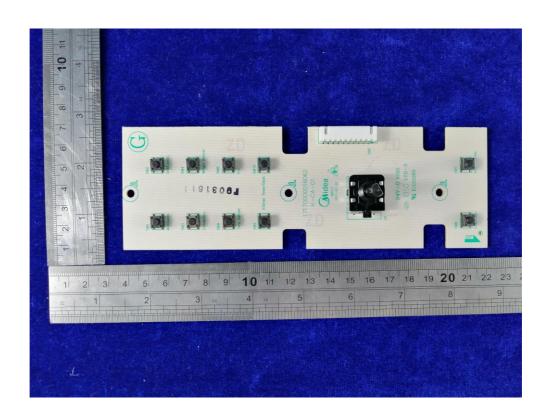


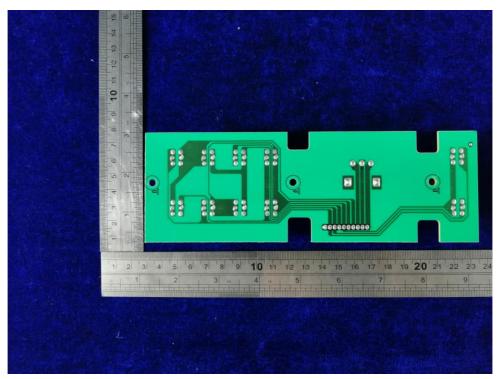












*** End Of Report ***