

FINAL INSPECTION / TEST

(Select One)

<input type="checkbox"/>	TG480-10	Transceiver, 10W	VHF, 118 - 136.975 MHz	0940.437-926
<input type="checkbox"/>	TS480-10	Transmitter, 10W	VHF, 118 - 136.975 MHz	0940.460-923
<input type="checkbox"/>	TG480-20	Transceiver, 20W	VHF, 118 - 136.975 MHz	0940.436-926
<input type="checkbox"/>	TS480-20	Transmitter, 20W	VHF, 118 - 136.975 MHz	0940.461-923
<input type="checkbox"/>	TG480-50	Transceiver, 50W	VHF, 118 - 136.975 MHz	0940.435-926
<input type="checkbox"/>	TS480-50	Transmitter, 50W	VHF, 118 - 136.975 MHz	0940.462-923
<input type="checkbox"/>	RS480	Receiver	VHF, 118 - 136.975 MHz	0940.463-923

SERIAL NUMBER: _____

1. TRANSMITTER TEST

TX. Carrier Power (Without Modulation):

	Requirement		
	VSWR 1:1	VSWR 2:1	Freq. Offset
TG/TS480-10	10 W		< 1200 Hz
TG/TS480-20	20 W		< 1200 Hz
TG/TS480-50	50 W		< 1200 Hz

118.000 MHz	<u>50</u> W	<u>50</u> W	<u>± 125</u> Hz
127.500 MHz	<u>50</u> W	<u>50</u> W	<u>± 124</u> Hz
136.975 MHz	<u>50</u> W	<u>50</u> W	<u>± 116</u> Hz

Modulation and Distortion:

Dynamic Mike (1 kHz / 10mV audio input)

	VSWR 1:1		VSWR 2:1	
	Mod.%	Dist.%	Mod.%	Dist.%
Requirements:	85 +/-5 %	< 5%	85 +/-10%	< 10%

118.000 MHz	<u>83</u>	<u>1.8</u>	<u>82</u>	<u>2.1</u>
127.500 MHz	<u>83</u>	<u>1.7</u>	<u>83</u>	<u>2.0</u>
136.975 MHz	<u>83</u>	<u>1.4</u>	<u>84</u>	<u>1.9</u>
Over modulation:	<u>none</u>	(none)	<u>none</u>	(none)

Standard Remote Mike (1 kHz / 775mV audio input)

	VSWR 1:1		VSWR 2:1	
	Mod.%	Dist.%	Mod.%	Dist.%
Requirements:	85 +/-5 %	< 5%	85 +/-10%	< 10%

118.000 MHz	<u>84.5</u>	<u>2.1</u>	<u>83.5</u>	<u>2.1</u>
127.500 MHz	<u>83.7</u>	<u>2.3</u>	<u>82.4</u>	<u>2.3</u>
136.975 MHz	<u>83.5</u>	<u>1.9</u>	<u>83.6</u>	<u>2.0</u>
Over modulation:	<u>none</u>	(none)	<u>none</u>	(none)

TG/TS/RS480-(xx) S/N _____

QF-153 Rev. 0 01/18/08

BECKER AVIONICS, INC.
 QUALITY SYSTEM FORM
 TEST REPORT: TG/TS/RS480-(xx)

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Min.	Requirements	Max.	Measurements
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Modulation AF Response:

(127.5 MHz, 775mV, 1 kHz)

fmod.=	100	Hz	-20	-23.5	dB
	350	Hz	6	-24.7	dB
	500	Hz		-26.8	dB
	1000	Hz	0	0	dB
	2500	Hz	6	3.7	dB
	4000	Hz	-20	-24.1	dB

Transmitter Compressor:

(10mV - 30 mV, 1kHz) dif. fmod.=

5 0.4 %

(775mV - 1V, 1kHz) dif. fmod.=

5 0.2 %

Automatic Shutdown:

2 minutes

2 min

Tx Alarm:

OK

OK

2. RECEIVER TEST

Sensitivity (SINAD)

(1000 Hz, 30% mod., AF Level = 775mV, 3uV EMF)

118.000 MHz	12dB	12.5	dB
127.500 MHz	12dB	13.5	dB
136.975 MHz	12dB	14.0	dB
SQL Sensitivity: (Squelch opens at):		5uV	1.78 uV

AGC Characteristic:

(127.5 MHz, 1000 Hz/30%, AF Level=775mV)

(5 uV - 100 mV EMF)

3dB 1.9 dB

Bandwidth:

(127.500 MHz / 1uV EMF / 400Hz / 80% / 0 dB AF output)

(Increase RF output by 6dB)

Higher frequencies	8	11.5	kHz
Lower Frequencies	8	11.6	kHz

	Min.	Requirements	Max.	Measurements
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Selectivity:

(127.500 MHz / 1uV EMF / 400Hz / 80% / 0 dB AF output)

127.475 MHz 60 68 dB

127.525 MHz 60 69 dB

(127.500 MHz / 1uV EMF / 400Hz / 80% / 0 dB AF output)

(Increase RF output by 40dB)

Higher frequencies 17 14.3 kHz

Lower frequencies 17 14.4 kHz

Audio Output Power and Distortion factor:

(127.500 MHz / 100 uV / 1000 Hz / 85%)

AF at 600 Ohms ≥ 7 12.5 V

Distortion @ 7V: 10 5.1 %

Audio Reponse:

(127.5 MHz / 100uV / 1000Hz / 30%)

350 Hz -6 -3.4 dB

1000 Hz 0 dB

2500 Hz -6 -2.7 dB

4000 Hz 18 -21.2 dB

3. CONTROL PANEL TEST

Display: (all digits flashing) OK OK

MDE Key: OK OK

Freq. Selection: 1MHz OK OK

1KHz OK OK

Exchange Key: OK OK

Service Mode:

- SF1 Setting the switch to ON
 Threshold of the squelch OK OK

- SF2 Cal. The temp. sensors OK OK

- SF3 Setting the addressable storage location OK OK

- SF4 Setting temperature display OK OK

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- SF5 Switching on the scan function	OK	<u>OK</u>
- SF6 Setting the hold timer after completion of a call in the scan mode	OK	<u>OK</u>
- SF7 Inhibiting the freq. setting (Channel selection only)	OK	<u>OK</u>
- SF8 Inhibiting the frequency storage	OK	<u>OK</u>
- SF9 Erasure of stored frequencies	OK	<u>OK</u>
- SF10 Setting the "channel start" of the scanning mode	OK	<u>OK</u>
- SF11 Setting the "channel end" of the scanning mode	OK	<u>OK</u>
-SF12 Entering a password to interlock the equipment configuration	OK	<u>OK</u>
-SF13 Set Sensitivity for Dynamic Mike	OK	<u>OK</u>
-SF14 Inhibit Tx for Memory-Channels	OK	<u>OK</u>
-SF15 Set Channel Priority ON/OFF	OK	<u>OK</u>
-SF16 Set Squelch Fast Mode	OK	<u>OK</u>
Panel illumination:	OK	<u>OK</u>
AC/DC Switchover	OK	<u>OK</u>

4. ACCESORY FUNCTIONS

a. 15 VDC (500mA)	12		16	<u>15</u>
b. RS 232		OK		<u>OK</u>
c. PTT (Gnd-Active)		OK		<u>OK</u>
d. COR (Low-Active)		OK		<u>OK</u>
e. Tx Audio				
(%Mod, 0dB/775mV) 70			95	<u>83.5</u>
Over modulation:		none		<u>none</u>
f. Rx Audio (dB)	-9	0	1	<u>-1</u>
g. Recorder Output				
Tx Audio (dB)	-9	0	1	<u>-2</u>
Rx Audio (dB)	-9	0	1	<u>-1</u>

Remarks:

AR4201 S/N: _____

RF Power Amplifier S/N: _____

Reflectometer S/N: _____

Bandpass Filter, 10717A, 0994.403-341 S/N: _____

SINGLE CHANNEL OPTION

Frequency: _____ MHz

Internal band pass filter Yes: _____ No: _____

The TG/TS/RS480-(xx) has been tested successfully and is ready for operation.

Test Equipment Used:

DESCRIPTION	SERIAL NUMBER
MARCONI RADIO TEST	132628/032
TEKTRONIX 485 OSCILLOSCOPE	B144152
BIRD 4431 WATTMETER	8849
DCR-25B DC POWER SUPPLY	1256

Tested by: _____ Title: _____ Date: _____

Inspected by: _____ Title: _____ Date: _____

