# FCC Part 15 EMI TEST REPORT

E.U.T.: Thermal Transfer Printer

Model : DuraLabel Bronco 200, DuraLabel Bronco 300

FCC ID: WD6DLBRONCO

## for

APPLICANT: Godex International Co., LTD.

ADDRESS : 13F, No.168, Jian-Kang Road, Zhonghe Dist, New

Taipei City 235 Taiwan

Test Performed by

## **ELECTRONICS TESTING CENTER, TAIWAN**

NO. 34. LIN 5. DINGFU, LINKOU DIST., NEW TAIPEI CITY, TAIWAN, 24442, R.O.C.

Tel:(02)26023052 Fax:(02)26010910 http://www.etc.org.tw; e-mail:emc@etc.org.tw

Report Number: 14-06-RBF-048-03

## TEST REPORT CERTIFICATION

Applicant : Godex International Co., LTD.

13F, No.168, Jian-Kang Road, Zhonghe Dist, New Taipei City

235 Taiwan

Manufacture : Godex International Co., LTD.

13F, No.168, Jian-Kang Road, Zhonghe Dist, New Taipei City

235 Taiwan

Description of Device

a) Type of EUT : Thermal Transfer Printer

b) Trade Name : Graphic Products

c) Model No. : DuraLabel Bronco 200, DuraLabel Bronco 300

d) Power Supply : Adapter

I/P: AC 100-240V, 1.6A(MAX), 50-60Hz

O/P: DC 24V, 2.5 A

Regulation Applied : FCC Rules and Regulations Part 15 Subpart C

I HEREBY CERTIFY THAT: The data shown in this report were made in accordance with the procedures given in ANSI C63.10-2013, and the energy emitted by the device was founded to be within the limits applicable. I assume full responsibility for accuracy and completeness of these data.

Note: 1. The result of the testing report relate only to the item tested.

2. The testing report shall not be reproduced expect in full, without the written approval of ETC.

#### **Summary of Tests**

Test	Results
Radiated Emission	Pass
Frequency Stability	Pass
Conducted Emission	Pass
Operation Bandwidth	Pass

Date Test Item Received : Jun 27, 2014
Date Test Campaign Completed : Jan. 31, 2015
Date of Issue : Feb. 06, 2015

Test Engineer :

(Vincent Chang)

Approve & Authorized

S. S. Liou, Section Manager EMC Dept. II of ELECTRONICS TESTING CENTER, TAIWAN

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#### 1. GENERAL INFORMATION

## 1.1 Product Description

a) Type of EUT : Thermal Transfer Printer

b) Trade Name : Graphic Products

c) Model No. : DuraLabel Bronco 200, DuraLabel Bronco 300

d) Power Supply : Adapter

I/P: AC 100-240V, 1.6A(MAX), 50-60Hz

O/P: DC 24V, 2.5 A

e) Model Difference : Only firmware and the color of the case are different. The

RF portion is the same.

#### 1.2 Characteristics of Device:

**Printer** 

Dimensions: 8.8" W x 10" D x 6.7" H

Weight: 5.5 lbs (2.5 kg)

Type: Thermal transfer/Direct Thermal

Resolution: 300 dpi

Print speed: 2-3 inches per second

Maximum print width: 4.25"
Maximum print length: 30"
Indicators: Power

Buttons: Power, Feed, Cover Open

Communications: USB 2.0

Memory: 4 MB flash, 8 MB SDRAM

Cutter: Automatic

Label stock

Type: Continuous, black mark, & die-cut

Width: 0.5"–4.64"

Ribbon supply

Type: Wax/resin, resin Width: 1.18"-4.33"

Capacity: 361 ft. with 0.5" core diameter

**Environment** 

Operating temperature:  $41^{\circ}F - 104^{\circ}F (5^{\circ}C - 40^{\circ}C)$ Operation humidity: 30% - 85%, non-condensing Storage temperature:  $-4^{\circ}F - 122^{\circ}F (-20^{\circ}C - 50^{\circ}C)$ Storage humidity: 10% - 90%, non-condensing

Ventilation: Free air movement Environmental compliance: RoHS, WEEE

## 1.3 Test Methodology

Both conducted and radiated emissions were performed according to the procedures illustrated in ANSI C63.10-2013. Other required measurements were illustrated in separate sections of this test report for details.

## 1.4 Test Facility

The open area test site and conducted measurement facility used to collect the radiated data is located on the roof top of Building at No.34, Lin 5, Dingfu Vil., Linkou Dist., New Taipei City, Taiwan 24442, R.O.C.

This site is FCC 2.948 listed and accepted in a letter dated Jan. 29, 2014.

Registration Number: 90589

#### 2. DEFINITION AND LIMITS

#### 2.1 Definition

Intentional radiator:

A device that intentionally generates and emits radio frequency energy by radiation or induction.

## 2.2 Restricted Bands of Operation

Only spurious emissions are permitted in any of the frequency bands listed below:

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MHz	MHz	MHz	GHz
0.090 - 0.110	16.42-16.423	399.9-410	4.5-5.15
0.495 - 0.505 **	16.69475 - 16.69525	608-614	5.35-5.46
2.1735 - 2.1905	16.80425 - 16.80475	960-1240	7.25-7.75
4.125-4.128	25.5-25.67	1300-1427	8.025-8.5
4.17725-4.17775	37.5-38.25	1435-1626.5	9.0-9.2
4.20725-4.20775	73-74.6	1645.5-1646.5	9.3-9.5
6.215-6.218	74.8-75.2	1660-1710	10.6-12.7
6.26775-6.26825	108-121.94	1718.8-1722.2	13.25-13.4
6.31175-6.31225	123-138	2200-2300	14.47-14.5
8.291-8.294	149.9-150.05	2310-2390	15.35-16.2
8.362-8.366	156.52475 - 156.52525	2483.5-2500	17.7-21.4
8.37625-8.38675	156.7-156.9	2655-2900	22.01-23.12
8.41425-8.41475	162.0125-167.17	3260-3267	23.6-24.0
12.29-12.293	167.72-173.2	3332-3339	31.2-31.8
12.51975-12.52025	240-285	3345.8-3358	36.43-36.5
12.57675-12.57725	322-335.4	3360-4400	Above 38.6
13.36-13.41			

Remark "\*\*": Until February 1, 1999, this restricted band shall be 0.490-0.510 MHz

#### 2.3 Limitation

#### (1) Conducted Emission Limits:

Except as shown in paragraphs (b) and (c) of this section, for an intentional radiator that is designed to be connected to the public utility (AC) power line, the radio frequency voltage that is conducted back onto the AC power line on any frequency or frequencies within the band 150kHz to 30 MHz shall not exceed the limits in the following table, as measured using a  $50\mu\text{H}/50$  ohms line impedance stabilization network (LISN). Compliance with the provisions of this paragraph shall be based on the measurement of the radio frequency voltage between each power line and ground at the power terminal. The lower limit applies at the boundary between the frequency ranges.

Frequency MHz	Quasi Peak dB μ V	Average dB μ V
0.15 - 0.5	66-56*	56-46*
0.5 - 5.0	56	46
5.0 - 30.0	60	50

• Decreases with the logarithm of the frequency

#### (2) Radiated Emission Limits:

According to 15.225, the requirement of radiated emission is:

- (a) The field strength of any emissions within the band 13.553-13.567 MHz shall not exceed 15,848 microvolts/meter at 30 meters.
- (b) Within the bands 13.410-13.553 MHz and 13.567-13.710 MHz, the field strength of any emissions shall not exceed 334 microvolts/meter at 30 meters.
- (c) Within the bands 13.110-13.410 MHz and 13.710-14.010 MHz the field strength of any emissions shall not exceed 106 microvolts/meter at 30 meters.
- (d) The field strength of any emissions appearing outside of the 13.110-14.010 MHz band shall not exceed the general radiated emission limits in § 15.209.

According to § 15.209 Radiated emission limits, general requirements.

(a) Except as provided elsewhere in this Subpart, the emissions from an intentional radiator shall not exceed the field strength levels specified in the following table:

Frequencies	Field Strength	Measurement
(MHz)	(microvolts/meter)	Distance (meters)
0.009 - 0.490	2400/F(kHz)	300
0.490 - 1.705	24000/F(kHz)	30
1.705 - 30.0	30	30
30 - 88	100 **	3
88 - 216	150 **	3
216 - 960	200 **	3
Above 960	500	3

<sup>\*\*</sup> Except as provided in paragraph (g), fundamental emissions from intentional radiators operating under this Section shall not be located in the frequency bands 54-72 MHz, 76-88 MHz, 174-216 MHz or 470-806 MHz. However, operation within these frequency bands is permitted under other sections of this Part, e.g., Sections 15.231 and 15.241.

As shown in 15.35(b), for frequencies above 1000MHz, the field strength limits are based on average detector, however, the peak field strength of any emission shall not exceed the maximum permitted average limits, specified above by more than 20 dB under any condition of modulation.

#### (3) Frequency Stability Limit:

According to 15.225, the requirement of frequency stability is:

(e) The frequency tolerance of the carrier signal shall be maintained within +/-0.01% of the operating frequency over a temperature variation of -20 degrees to +50 degrees C at normal supply voltage, and for a variation in the primary supply voltage from 85% to 115% of the rated supply voltage at a temperature of 20 degrees C. For battery operated equipment, the equipment tests shall be performe using a new battery.

#### (4) Operation Bandwidth Limit:

According to 15.215(c), intentional radiators operating under the alternative provisions to the general emission limits, as contained in §§15.217 through 15.257 and in subpart E of this part, must be designed to ensure that the 20 dB bandwidth of the emission, or whatever bandwidth may otherwise be specified in the specific rule section under which the equipment operates, is contained within the frequency band designated in the rule section under which the equipment is operated.

#### 2.4 Labeling Requirement

The device shall bear the following statement in a conspicuous location on the device:

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

#### 2.5 User Information

The users manual or instruction manual for an intentional or unintentional radiator shall caution the user that changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

## **3 SYSTEM TEST CONFIGURATION**

## 3.1 Justification

All measurement were intentional to maximum the emissions from EUT by varying the connection cables, therefore, the test result is sure to meet the applicable requirement.

## 3.2 Devices for Tested System

Device	Manufacture	Model / FCC ID.	Description
Thermal Transfer	Godex International Co.,	DuraLabel Bronco 200,	1.8m Unshielded AC Adapter
Printer *	LTD.	DuraLabel Bronco 300/	
		WD6DLBRONCO	

Remark "\*" means equipment under test.

#### 4. RADIATED EMISSION MEASUREMENT

## 4.1 Applicable Standard

According to 15.225, the requirement of radiated emission is:

- (a) The field strength of any emissions within the band 13.553-13.567 MHz shall not exceed 15,848 microvolts/meter at 30 meters.
- (b) Within the bands 13.410-13.553 MHz and 13.567-13.710 MHz, the field strength of any emissions shall not exceed 334 microvolts/meter at 30 meters.
- (c) Within the bands 13.110-13.410 MHz and 13.710-14.010 MHz the field strength of any emissions shall not exceed 106 microvolts/meter at 30 meters.
- (d) The field strength of any emissions appearing outside of the 13.110-14.010 MHz band shall not exceed the general radiated emission limits in § 15.209.

#### 4.2 Measurement Procedure

- 1. Setup the configuration per figure 1 and 2 for frequencies measured below and above 30 MHz respectively.
- For emission frequencies measured below 1 GHz, a pre-scan is performed in a shielded chamber to determine the accurate frequencies of higher emissions will be checked on an open test site.
- 3. For emission frequencies measured below 1 GHz, set the spectrum analyzer on a 100 kHz resolution bandwidth for each frequency measured in step 2.
- 4. For emission frequencies measured above 30 MHz, the search antenna is to be raised and lowered over a range from 1 to 4 meters in horizontally polarized orientation. Position the highness when the highest value is indicated on spectrum analyzer, then change the orientation of EUT on test table over a range from 0° to 360° with a speed as slow as possible, and keep the azimuth that highest emission is indicated on the spectrum analyzer. Vary the antenna position again and record the highest value as a final reading. A RF test receiver is also used to confirm emissions measured.
- 5. Repeat step 4 until all frequencies need to be measured were complete.
- 6. Repeat step 5 with search antenna in vertical polarized orientations.
- 7. Check the three frequencies of highest emission with varying the placement of cables associated with EUT to obtain the worse case and record the result.
- 8. For emission frequencies measured below 30 MHz, the search antenna is to be set in horizontal and vertical polarized orientation respectively. Rotate the loop antenna when the highest value is indicated on spectrum analyzer, then change the orientation of EUT on test table over a range from 0° to 360° with a speed as slow as possible, and keep the azimuth that highest emission is indicated on the spectrum analyzer. Vary the antenna rotation again and record the highest value as a final reading. A RF test receiver is also used to confirm emissions measured.

Figure 1: Frequencies measured below 30 MHz configuration

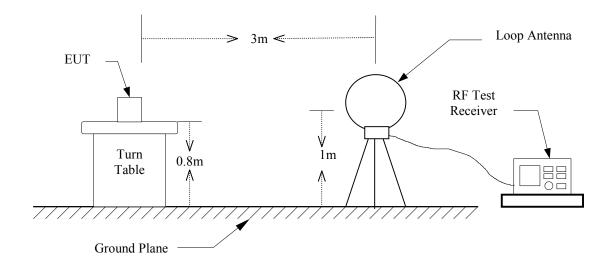
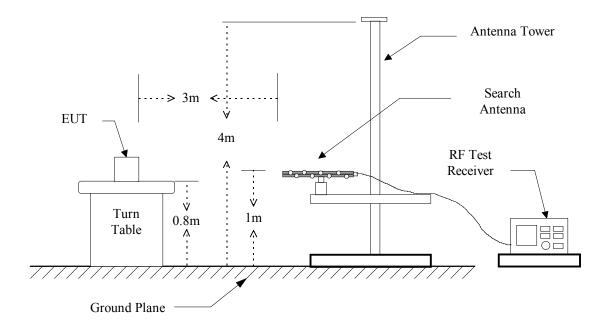


Figure 2: Frequencies measured above 30 MHz configuration



#### 4.3 Test Data

#### **4.3.1 Below 30MHz**

(A)BRONCO PCB Antenna

Operation Mode: Transmitting

Test Date: Jul. 03,2014 Temperature : 20 °C				Humidity	: <u>60</u> °		
Frequency	Antenna	Meter	Corrected	Amplifier	Result	Result	Limit
	Pol	Reading	Factor		@3m	@30m	@30m
(MHz)	(H/V)	(dBuV)	(dB)	(dB)	(dBuV/m)	(dBuV/m)	(dBuV/m)
13.560	V	48.21	34.6	27.6	55.21	15.21	80.00
27.120			34.1	27.5			29.5

Frequency	Antenna	Meter	Corrected	Amplifier Result		Result	Limit
	Pol	Reading	Factor		@3m	@30m	@30m
(MHz)	(H/V)	(dBuV)	(dB)	(dB)	(dBuV/m)	(dBuV/m)	(dBuV/m)
40.680			13.4	28.00			40.0
54.240			11.8	28.00			40.0
67.800			10.9	28.00			40.0
81.360			10.7	28.00			40.0
94.920			11.2	28.00			43.5
108.480			12.0	28.00			43.5
122.040			12.5	28.00			43.5
135.600			13.2	28.00			43.5

#### *Note :*

- 1. Result = Reading + C. Factor
- 2. If the result of peak value is under the limit of Quasi-Peak, the Quasi-Peak value doesn't need to be measured.
- 3. Remark "---" means that the emissions level is too low to be measured.
- 4. With a distant extrapolation of  $40\log(30\text{m}/3\text{m})$  on the offset level of receiver during the test.

#### **Limit Calculation:**

Fundamental ( $\S15.225(a)$ ):  $20 \log (15848) = 84.0 \text{ dBuV/m} @30m$ 

Harmonic < 30MHz (§15.225(d)):  $20 \log (30) = 29.5 \text{ dBuV/m} @30$ m

Within the bands 13.410-13.553 MHz and 13.567-13.710 MHz:

 $20 \log (334) = 50.5 \text{ dBuV/m} @30m$ 

Within the bands 13.110-13.410 MHz and 13.710-14.010 MHz:

 $20 \log (106) = 40.5 \text{ dBuV/m} @30\text{m}$ 

#### (B)BRONCO FPC Antenna

Operation Mode: <u>Transmitting</u>

Test Date: <u>J</u>	an. 31,201	<u>5</u>	<u>Femperature</u>	: <u>18</u>	°C	Humidity	: <u>68</u> °
Frequency	Antenna	Meter	Corrected	Amplifier	Result	Result	Limit
	Pol	Reading	Factor		@3m	@30m	@30m
(MHz)	(H/V)	(dBuV)	(dB)	(dB)	(dBuV/m)	(dBuV/m)	(dBuV/m)
13.560	V	47.90	34.6	27.6	54.90	14.90	80.00
27.120			34.1	27.5			29.5

Frequency	Antenna	Meter	Corrected	Amplifier	Result	Result	Limit
	Pol	Reading	Factor		@3m	@30m	@30m
(MHz)	(H/V)	(dBuV)	(dB)	(dB)	(dBuV/m)	(dBuV/m)	(dBuV/m)
40.680			13.4	28.00			40.0
54.240			11.8	28.00			40.0
67.800			10.9	28.00			40.0
81.360			10.7	28.00			40.0
94.920			11.2	28.00			43.5
108.480			12.0	28.00			43.5
122.040			12.5	28.00			43.5
135.600			13.2	28.00			43.5

#### *Note*:

- 1. Result = Reading + C. Factor
- 2. If the result of peak value is under the limit of Quasi-Peak, the Quasi-Peak value doesn't need to be measured.
- 3. Remark "---" means that the emissions level is too low to be measured.
- 4. With a distant extrapolation of  $40\log(30\text{m}/3\text{m})$  on the offset level of receiver during the test.

#### **Limit Calculation:**

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Harmonic < 30MHz (§15.225(d)):  $20 \log (30) = 29.5 \text{ dBuV/m} @30$ m

Within the bands 13.410-13.553 MHz and 13.567-13.710 MHz:

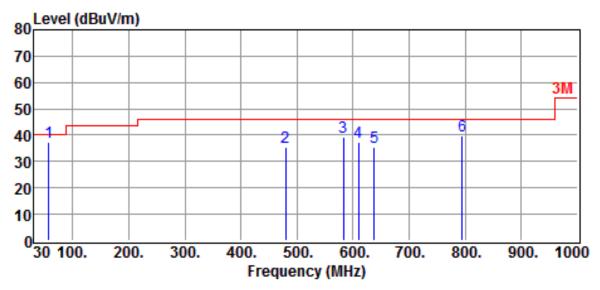
 $20 \log (334) = 50.5 \text{ dBuV/m} @30m$ 

Within the bands 13.110-13.410 MHz and 13.710-14.010 MHz:

 $20 \log (106) = 40.5 \text{ dBuV/m} @30\text{m}$ 

#### 4.3.2 30MHz - 1GHz

(A)BRONCO PCB Antenna



Site :OPEN SITE Date :2015-01-31 Limit :3M Ant. Pol. :HORIZONTAL

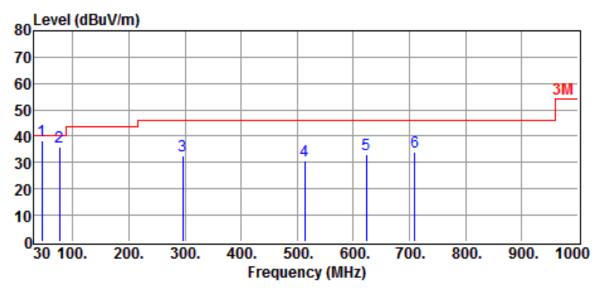
EUT :Thermal Transfer Printer Temp. :18°C Power Rating :120V/60Hz Humi. :65%

Model :DuraLabel Bronco 300 Engineer :Tien-Lu Liao

Test Mode :RFID MODE

Freq	Reading	Correction	Result	Limits	Over limit	Detector
		Factor				
MHz	dBuV	dB	dBuV/m	dBuV/m	dB	
57.1600	26.2	11.3	37.5	40.0	-2.5	QP
480.0800	14.0	21.4	35.4	46.0	-10.6	QP
582.9000	16.1	23.0	39.1	46.0	-6.9	QP
610.0600	14.1	23.4	37.5	46.0	-8.5	QP
637.2200	11.6	24.0	35.6	46.0	-10.4	QP
794.3600	13.1	26.6	39.7	46.0	-6.3	QP

- 1. Result = Reading + Corrected Factor
- 2. Corrected Factor = Antenna Factor + Cable Loss
- 3. The margin value=Limit Result



Site :OPEN SITE Date :2015-01-31 Limit :3M Ant. Pol. :VERTICAL

EUT :Thermal Transfer Printer Temp. :18°C Power Rating :120V/60Hz Humi. :65%

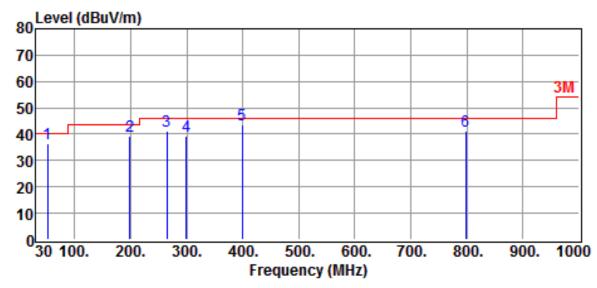
Model :DuraLabel Bronco 300 Engineer :Tien-Lu Liao

Test Mode :RFID MODE

Freq	Reading	Correction	Result	Limits	Over limit	Detector
		Factor				
MHz	dBuV	dB	dBuV/m	dBuV/m	dB	
45.5200	25.5	12.6	38.1	40.0	-1.9	QP
76.5600	25.6	10.5	36.1	40.0	-3.9	QP
295.7800	9.5	23.1	32.6	46.0	-13.4	QP
513.0600	8.7	22.1	30.8	46.0	-15.2	QP
623.6400	9.2	23.8	33.0	46.0	-13.0	QP
709.0000	8.4	25.7	34.1	46.0	-11.9	QP

- 1. Result = Reading + Corrected Factor
- 2. Corrected Factor = Antenna Factor + Cable Loss
- 3. The margin value=Limit Result

#### (B)BRONCO FPC Antenna



Site :OPEN SITE Date :2015-01-31 Limit :3M Ant. Pol. :HORIZONTAL

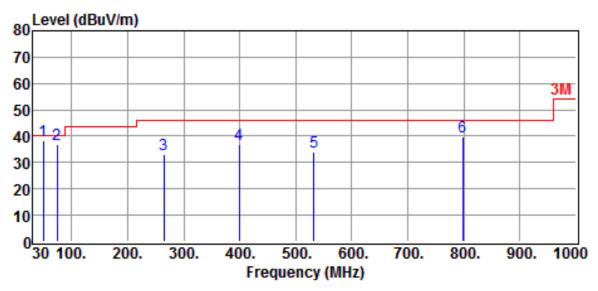
EUT :Thermal Transfer Printer Temp. :18°C Power Rating :120V/60Hz Humi. :65%

Model :DuraLabel Bronco 300 Engineer :Tien-Lu Liao

Test Mode :RFID MODE

Freq	Reading	Correction	Result	Limits	Over limit	Detector
		Factor				
MHz	dBuV	dB	dBuV/m	dBuV/m	dB	
51.3400	24.5	11.9	36.4	40.0	-3.6	QP
198.7800	22.4	17.0	39.4	43.5	-4.1	QP
264.7400	20.7	20.5	41.2	46.0	-4.8	QP
299.6600	15.8	23.5	39.3	46.0	-6.7	QP
398.6000	24.4	19.2	43.6	46.0	-2.4	QP
798.2400	14.4	26.6	41.0	46.0	-5.0	QP

- 1. Result = Reading + Corrected Factor
- 2. Corrected Factor = Antenna Factor + Cable Loss
- 3. The margin value=Limit Result



Site :OPEN SITE Date :2015-01-31 Limit :3M Ant. Pol. :VERTICAL

EUT :Thermal Transfer Printer Temp. :18°C Power Rating :120V/60Hz Humi. :65%

Model :DuraLabel Bronco 300 Engineer :Tien-Lu Liao

Test Mode :RFID MODE

Freq	Reading	Correction	Result	Limits	Over limit	Detector
		Factor				
MHz	dBuV	dB	dBuV/m	dBuV/m	dB	
49.4000	26.5	12.0	38.5	40.0	-1.5	QP
74.6200	26.3	10.5	36.8	40.0	-3.2	QP
264.7400	12.6	20.5	33.1	46.0	-12.9	QP
398.6000	17.8	19.2	37.0	46.0	-9.0	QP
532.4600	11.6	22.4	34.0	46.0	-12.0	QP
798.2400	13.1	26.6	39.7	46.0	-6.3	QP

- 1. Result = Reading + Corrected Factor
- 2. Corrected Factor = Antenna Factor + Cable Loss
- 3. The margin value=Limit Result

## 4.4 Field Strength Calculation

The field strength is calculated by adding the Antenna Factor and Cable Factor, and subtracting the Amplifier Gain (if any) from the measured reading. For the limit is employed average value, therefore the peak value can be transferred to average value by subtracting the duty factor. The basic equation with a sample calculation is as follows:

#### Result = Reading + Corrected Factor

where

Corr. Factor = Antenna Factor + Cable Factor - Amplifier Gain (if any)

## **4.5 Radiated Test Equipment**

Equipment	Manufacturer	Model No.	Calibration Date	Next Cal. Date
Test Receiver	Rohde & Schwarz	ESVS30	2014/05/29	2015/05/28
Bi-Log Antenna	ETC	MCTD 2786	2014/07/09	2015/07/08
Log-periodic Antenna	EMCO	3146	2014/11/04	2015/11/03
Biconical Antenna	EMCO	3110	2014/11/04	2015/11/03
Spectrum	R&S	FSP3	2014/09/26	2015/09/25
Amplifier	HP	8447D	2014/05/29	2015/05/28
EMI Test Receiver	Rohde & Schwarz	ESU 40	2014/08/15	2015/08/14
Double Ridged Antenna	EMCO	3115	2014/10/22	2015/10/21
LOOP Antenna	EMCO	6512	2014/08/13	2015/08/12

## 4.6 Measuring Instrument Setup

Explanation of measuring instrument setup in frequency band measured is as following:

	$\mathcal{E}$			0
Frequency Band (MHz)	Instrument	Function	Resolution bandwidth	Video Bandwidth
0.009 to 30	RF Test Receiver	Quasi-Peak	10 kHz	N/A
0.009 10 30	Spectrum Analyzer	Peak	10 kHz	30 kHz
30 to 1000	RF Test Receiver	Quasi-Peak	120 kHz	N/A
30 to 1000	Spectrum Analyzer	Peak	100 kHz	100 kHz

## **4.7 Radiated Measurement Photos**





## **5 FREQUENCY STABILITY MEASUREMENT**

#### 5.1 Provisions Applicable

According to sec. 15.225(e) the frequency tolerance of the carrier signal shall be maintained within +/- 0.01% of the operating frequency over a temperature variation of – 20 degrees to +50 degrees C at normal supply voltage, and for a variation in the primary supply voltage from 85% to 115% of the rated supply voltage at a temperature of 20 degrees C. For battery operated equipment, the equipment tests shall be performed using a new battery.

#### **5.2 Measurement Procedure**

- A) Frequency stability versus environmental temperature
- 1. Setup the configuration per figure 3 for frequencies measured at an environmental chamber set for a temperature of 20°C.
- 2. Turn on EUT and set SA center frequency to the right frequency needs to be measured. Then set SA RBW to 30 kHz, VBW to 100kHz and frequency span to 500 kHz. Record this frequency to be a reference.
- 3. Set the temperature of chamber to 50°C. Allow sufficient time (approximately 30 min) for the temperature of the chamber to stabilize. While maintaining a constant temperature inside the chamber, turn the EUT on and measure the EUT operating frequency.
- 4. Repeat step 2 with a 10°C decreased per stage until the lowest temperature -20°C is measured, record all measurement frequencies.
- B) Frequency stability versus input voltage
- 1. Setup the configuration per figure 3 for frequencies measured at an environmental chamber set for a temperature of 20°C.

- 2. Set SA center frequency to the right frequency needs to be measured. Then set SA RBW to 30 kHz, VBW to 100kHz and frequency span to 500 kHz. Record this frequency to be a reference.
- 3. The EUT is powered with the DC Power Supply, supplied it with 85% and 115% voltage, and measured the EUT operating frequency.

Spectrum Analyzer DC

Power Supply

Figure 3: Frequency stability measurement configuration

#### **5.3** Measurement Instrument

Equipment	Manufacturer	Model No.	Calibration Date	Next Cal. Date
Spectrum Analyzer	НР	8564E	2014/05/20	2015/05/19
Temperature Chamber	MALLIER	MCT-2X-M	2014/05/02	2015/05/01

## **5.4 Measurement Data**

A1. Frequency stability versus environment tempture

Reference	Reference Frequency: 13.56 MHz Limit: 0.01%									
Enviroment	Power	Frequency n	neasured wi	th time elapse	d					
Tempture	Supplied	2 min	ute	5 minu	ute	10 mir	nute			
(°C)	(Vac)	(MHz)	(%)	(MHz)	(%)	(MHz)	(%)			
50		13.5609	0.00664	13.5609	0.00664	13.5605	0.00369			
40		13.5610	0.00737	13.5591	-0.00664	13.5590	-0.00737			
30		13.5608	0.00590	13.5599	-0.00074	13.5604	0.00295			
20	120	13.5597	-0.00221	13.5592	-0.00590	13.5607	0.00516			
10		13.5600	0.00000	13.5607	0.00516	13.5592	-0.00590			
0		13.5599	-0.00074	13.5605	0.00369	13.5607	0.00516			
-10		13.5604	0.00295	13.5604	0.00295	13.5595	-0.00369			
-20		13.5606	0.00442	13.5601	0.00074	13.5590	-0.00737			

## A2. Frequency stability versus input voltage (±15%)

1								
	Reference Frequency: 13.56 MHz Limit: 0.01%							
	Enviroment Power Frequency measured with time elapsed							
	Tempture	Supplied	2 min	2 minute 5 minute				nute
	(°C)	(Vac)	(MHz)	(%)	(MHz)	(%)	(MHz)	(%)
	20	102	13.5608	0.00590	13.5600	0.00000	13.5605	0.00369
	20	138	13.5598	-0.00147	13.5610	0.00737	13.5598	-0.00147

#### 6. CONDUCTED EMISSION MEASUREMENT

## **6.1 Standard Applicable**

According to §15.207(a), except as shown in paragraphs (b) and (c) of this section, for an intentional radiator that is designed to be connected to the public utility (AC) power line, the radio frequency voltage that is conducted back onto the AC power line on any frequency or frequencies within the band 150kHz to 30 MHz shall not exceed the limits in the following table, as measured using a 50μH/50 ohms line impedance stabilization network (LISN). Compliance with the provisions of this paragraph shall be based on the measurement of the radio frequency voltage between each power line and ground at the power terminal. The lower limit applies at the boundary between the frequency ranges.

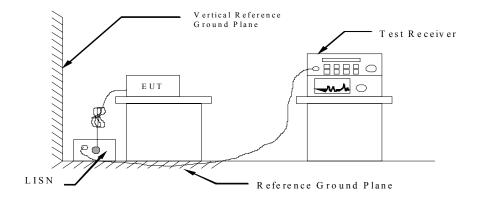
Frequency MHz	Quasi Peak dB μ V	Average dB μ V
0.15 - 0.5	66-56*	56-46*
0.5 - 5.0	56	46
5.0 - 30.0	60	50

<sup>\*</sup> Decreases with the logarithm of the frequency

#### **6.2** Measurement Procedure

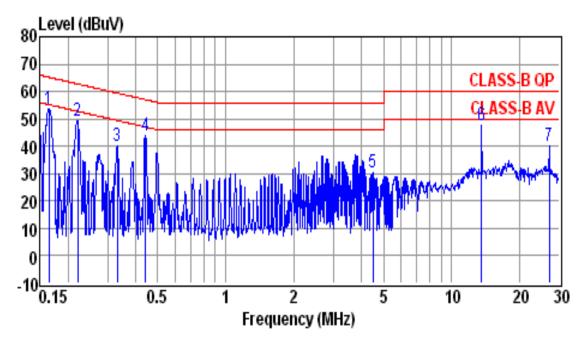
- 1. Setup the configuration per figure 3.
- 2. A preliminary scan with a spectrum monitor is performed to identify the frequency of emission that has the highest amplitude relative to the limit by operating the EUT in selected modes of operation, typical cable positions, and with a typical system configuration.
- 3. Record the 6 or 8 highest emissions relative to the limit.
- 4. Measure each frequency obtained from step 3 by a test receiver set on quasi peak detector function, and then records the accuracy frequency and emission level. If all emissions measured in the specified band are attenuated more than 20 dB from the limit, this step would be ignored, and the peak detector function would be used.
- 5. Confirm the highest three emissions with variation of the EUT cable configuration and record the final data.
- 6. Repeat all above procedures on measuring each operation mode of EUT.

Figure 3: Conducted emissions measurement configuration



## **6.3 Conducted Emission Data**

(A)BRONCO PCB Antenna



Site : conducted #1 Date : 01-31-2015 Condition : CLASS-B QP LISN : NEUTRAL

Tem / Hum :  $18 \degree C / 65\%$ Test Mode : RFID MODE

EUT : Thermal Transfer Printer Power Rating :120V/60Hz

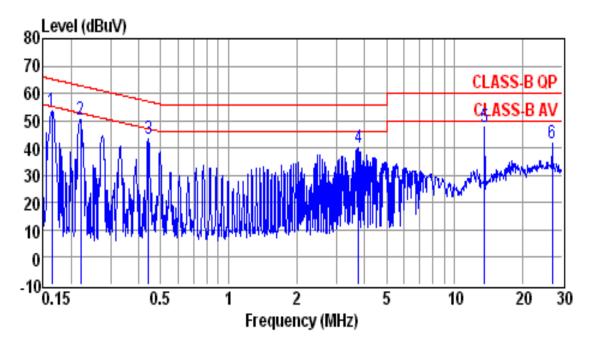
Memo : Memo :

			Emission	Limit	Over	
Freq	Reading	Factor	Level	Line	Limit	Remark
(MHz)	(dBuV)	(dB)	(dBuV)	(dBuV)	(dB)	
0.1650	43.4	10.2	53.6	65.2	-11.6	QP
0.2208	39.3	10.2	49.5	62.8	-13.3	QP
0.3303	29.7	10.2	39.9	59.4	-19.5	QP
0.4421	33.6	10.2	43.8	57.0	-13.2	QP
4.4780	19.8	10.4	30.2	56.0	-25.8	QP
13.5510	37.2	10.7	47.9	60.0	-12.1	QP
27.1270	29.3	10.7	40.0	60.0	-20.0	QP

#### Note:

1. Result = Reading + Factor

2. Factor = LISN Factor + Cable Loss



Site : conducted #1 Date : 01-31-2015

Condition : CLASS-B QP LISN : LINE

Tem / Hum : 18 °C / 65%
Test Mode : RFID MODE

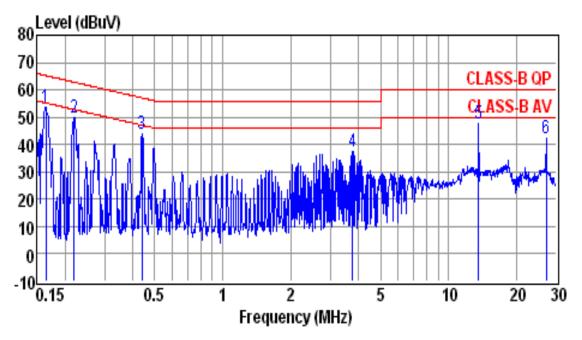
EUT : Thermal Transfer Printer Power Rating :120V/60Hz

Memo : Memo

Freq (MHz)	Reading (dBuV)	Factor (dB)	Emission Level (dBuV)	Limit Line (dBuV)	Over Limit (dB)	Remark
0.1650	43.3	10.1	53.4	65.2	-11.8	QP
0.2208	40.3	10.1	50.4	62.8	-12.4	QP
0.4421	33.3	10.2	43.5	57.0	-13.5	QP
3.7590	29.7	10.4	40.1	56.0	-15.9	QP
13.5510	37.0	10.7	47.7	60.0	-12.3	QP
27.1270	30.6	10.9	41.5	60.0	-18.5	QP

- 1. Result = Reading + Factor
- 2. Factor = LISN Factor + Cable Loss

#### (B)BRONCO FPC Antenna



Site : conducted #1 Date : 01-31-2015 Condition : CLASS-B QP LISN : NEUTRAL

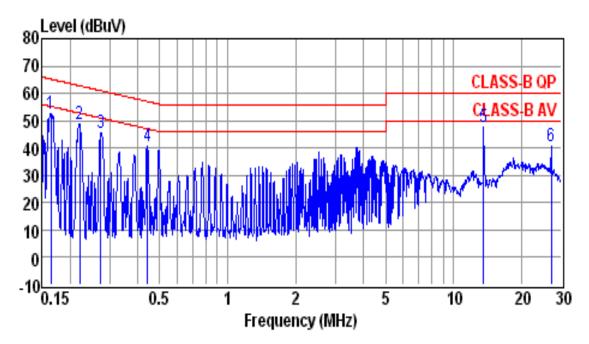
Tem / Hum :  $18 \degree C / 65\%$ Test Mode : RFID MODE

EUT : Thermal Transfer Printer Power Rating :120V/60Hz

Memo : Memo :

11101110	•			14.	101110	•
			Emission	Limit	Over	
Freq	Reading	Factor	Level	Line	Limit	Remark
(MHz)	(dBuV)	(dB)	(dBuV)	(dBuV)	(dB)	
0.1650	43.3	10.2	53.5	65.2	-11.7	QP
0.2197	39.4	10.2	49.6	62.8	-13.2	QP
0.4397	33.8	10.2	44.0	57.1	-13.1	QP
3.7590	26.9	10.4	37.3	56.0	-18.7	QP
13.5510	37.0	10.7	47.7	60.0	-12.3	QP
27.1270	31.8	10.7	42.5	60.0	-17.5	QP

- 1. Result = Reading + Factor
- 2. Factor = LISN Factor + Cable Loss



Site : conducted #1 Date : 01-31-2015

Condition : CLASS-B QP LISN : LINE

Tem / Hum :  $18 \degree C / 65\%$ Test Mode : RFID MODE

EUT : Thermal Transfer Printer Power Rating :120V/60Hz

Memo : Memo

	<u> </u>					*
Freq (MHz)	Reading (dBuV)	Factor (dB)	Emission Level (dBuV)	Limit Line (dBuV)	Over Limit (dB)	Remark
0.1650	42.4	10.1	52.5	65.2	-12.7	QP
0.2208	38.6	10.1	48.7	62.8	-14.1	QP
0.2744	35.7	10.1	45.8	61.0	-15.2	QP
0.4421	30.6	10.2	40.8	57.0	-16.2	QP
13.6230	37.0	10.7	47.7	60.0	-12.3	QP
27.1270	29.9	10.9	40.8	60.0	-19.2	QP

- 1. Result = Reading + Factor
- 2. Factor = LISN Factor + Cable Loss

#### **6.4 Result Data Calculation**

The result data is calculated by adding the LISN Factor to the measured reading. The basic equation with a sample calculation is as follows:

$$RESULT = READING + LISN FACTOR$$

Assume a receiver reading of 22.5 dB  $\mu$  V is obtained, and LISN Factor is 0.1 dB, then the total of disturbance voltage is 22.6 dB  $\mu$  V.

RESULT = 22.5 + 0.1 = 22.6 dB 
$$\mu$$
 V  
Level in  $\mu$  V = Common Antilogarithm[(22.6 dB  $\mu$  V)/20]  
= 13.48  $\mu$  V

## **6.5** Conducted Measurement Equipment

The following test equipments are used during the conducted test.

Equipment	Manufacturer	Model No.	<b>Calibration Date</b>	Next Cal. Date
EMI Test Receiver	Rohde & Schwarz	ESCI	2014/09/09	2015/09/08
LISN	EMCO	3625/2	2014/10/29	2015/10/28
LISN	Rohde & Schwarz	ESH2-Z5	2014/10/29	2015/10/28

## **6.6 Photos of Conduction Measuring Setup**





## 7 ANTENNA REQUIREMENT

## 7.1 Standard Applicable

According to §15.203, an intentional radiator shall be designed to ensure that no antenna other than that furnished by the responsible party shall be used with the device.

#### 7.2 Antenna Construction

There are two kinds of antenna optional: (1) BRONCO PCB Antenna and (2) BRONCO FPC Antenna.

The antenna is permanently attached to the main PCB, no consideration of replacement by the end user.

Please see photos submitted in Exhibit B.

## 8 OPERATION BANDWIDTH REQUIREMENT

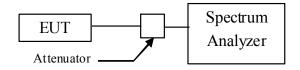
## 8.1 Standard Applicable

According to §15.215(c), intentional radiators operating under the alternative provisions to the general emission limits, as contained in §§15.217 through 15.257 and in subpart E of this part, must be designed to ensure that the 20 dB bandwidth of the emission, or whatever bandwidth may otherwise be specified in the specific rule section under which the equipment operates, is contained within the frequency band designated in the rule section under which the equipment is operated.

#### **8.2** Measurement Procedure

- 1. Check the calibration of the measuring instrument using either an internal calibrator or a known signal from an external generator.
- 2. Position the EUT as shown in figure 4 without connection to measurement instrument. Turn on the EUT and connect it to measurement instrument. Then set it to any one convenient frequency within its operating range. Set a reference level on the measuring instrument equal to the highest peak value. The settings of spectrum analyzer is as followings.
  - 1) Set RBW = 30 kHz.
  - 2) Set the video bandwidth (VBW)  $\geq$  RBW.
  - 3) Detector = Peak.
  - 4) Trace mode =  $\max$  hold.
  - 5) Sweep = auto couple.
  - 6) Allow the trace to stabilize.
  - 7) Measure the maximum width of the emission that is constrained by the frequencies associated with the two outermost amplitude points (upper and lower frequencies) that are attenuated by 20 dB relative to the maximum level measured in the fundamental emission.
- 3. Repeat above procedures until all frequencies measured were complete.

Figure 4: Emission bandwidth measurement configuration.



#### 8.3 Measurement Equipment

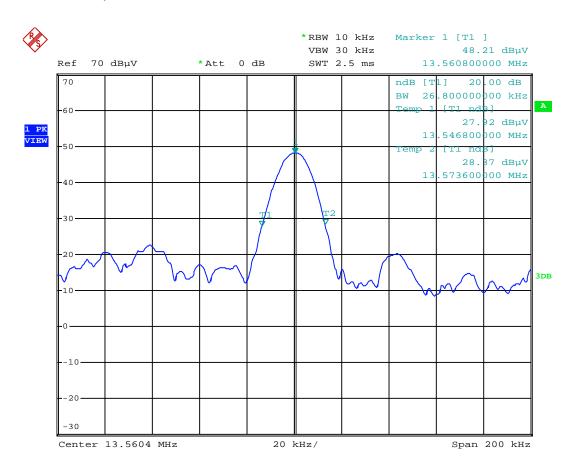
Equipment	Manufacturer	Model No.	<b>Calibration Date</b>	<b>Next Cal. Date</b>
Spectrum Analyzer	Rohde & Schwarz	FSP40	2015/01/20	2016/01/19

#### 8.4 Measurement Data

Test Date : <u>Jan. 31, 2015</u> Temperature : <u>22</u> °C Humidity : <u>60</u> %

(A)BRONCO PCB Antenna

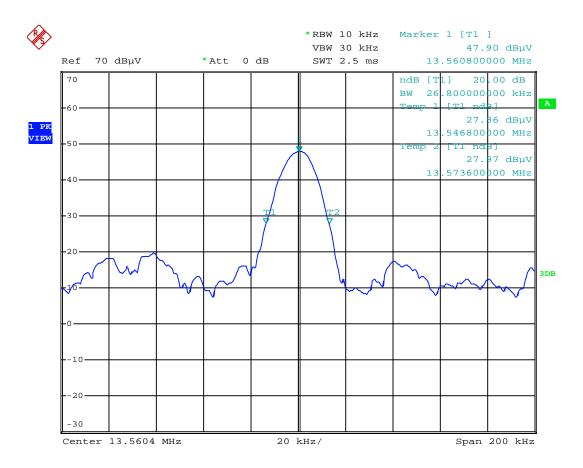
a) 20 dB Emission Bandwidth is 26.8 kHz



Date: 31.JAN.2015 10:01:22

The 20 dB bandwidth of the emission is contained within the frequency band designated in the rule section 15.225.

## (B)BRONCO FPC Antennaa) 20 dB Emission Bandwidth is



26.8 kHz

Date: 31.JAN.2015 10:00:20

The 20 dB bandwidth of the emission is contained within the frequency band designated in the rule section 15.225.