

## Tune-up procedure for Q24 series

During manufacturing each module will be calibrated. The measurement is done in a fully calibrated setup, which is based on a CMU200 R&S base station simulator (system tester). Furthermore, the highest power level is verified afterwards in a call measurement on three channels (low, mid and high) on all bands in GSM.

### Procedure:

1. Set the phone to operational voltage (3,6V), on mid channel and on all bands GSM (The phone is in emission only).
2. The actual power is measured at 3 different power levels.
3. The power of each individual module are calculated and stored in each module individually.
4. The power level are measured for checking.
5. The RxLevel is measured on mid channel and on all bands GSM.
6. The gain of reception chain is calculated and stored in each module individually.

The user has no possibility to change these settings later on.

Name : Philippe Dupont  
Company name: Wavecom SA  
Address: 3 esplanade du Foncet 92442 Issy les moulineaux Cedex France  
Phone : +33 1 46 29 41 15  
Email : philippe.dupont@wavecom.fr

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*(Signature)*