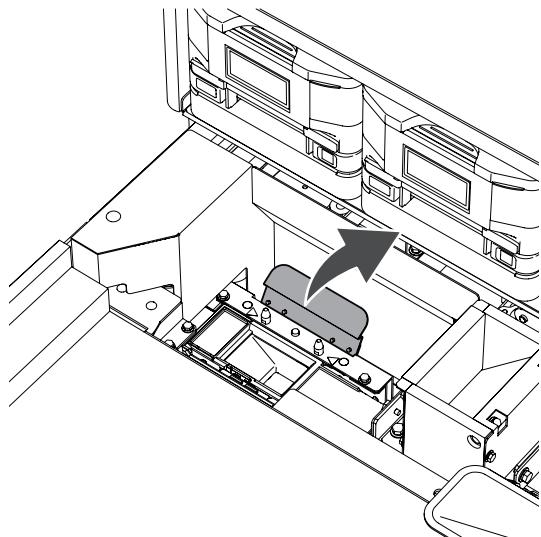
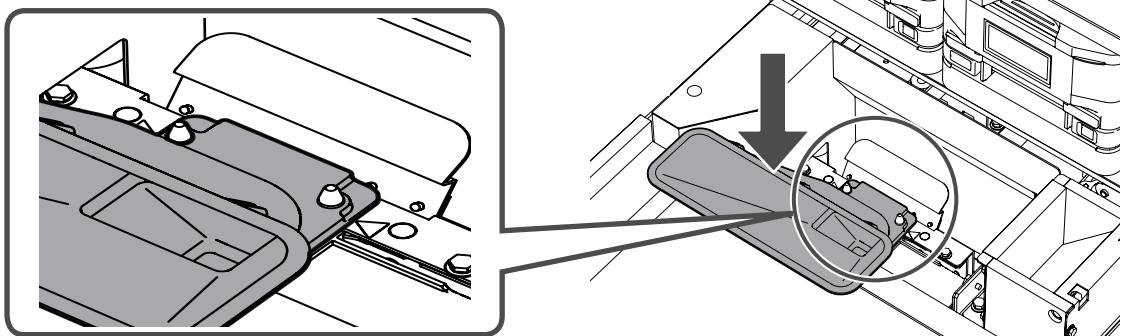


## ■ When Universal Canisters (Option) are Attached

When universal canisters are attached,  
the removed UC hopper needs to be attached.  
Push the lever back.



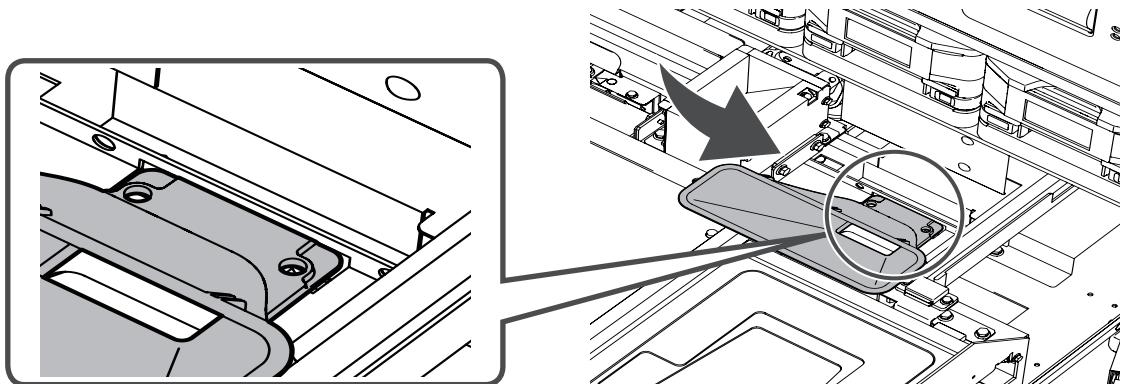
While pushing the lever back, insert the UC hopper into the pins to attach it.



## ■ When Universal Canisters (Option) and Slide Unit (Option) are Installed

When the slide unit is installed, the process to attach the right UC hopper is not the same as the another one.

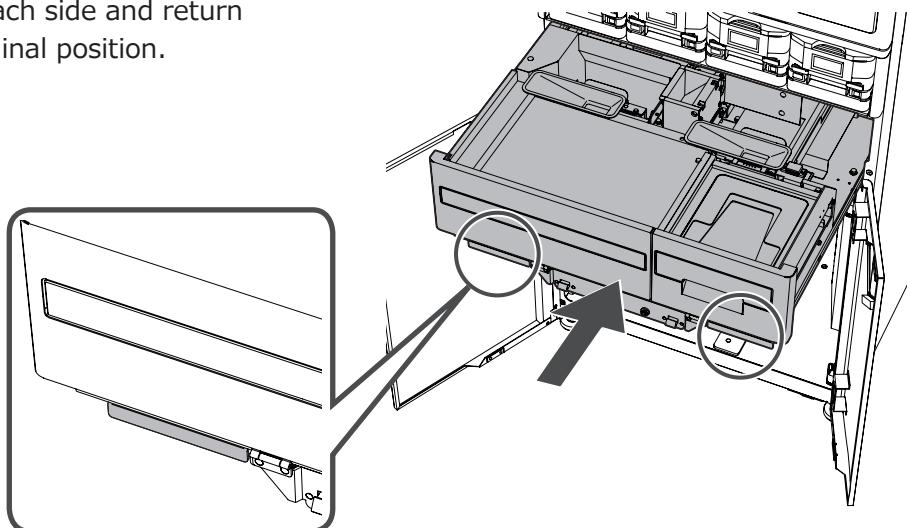
Pull the hopper obliquely downward and fit it in the groove.



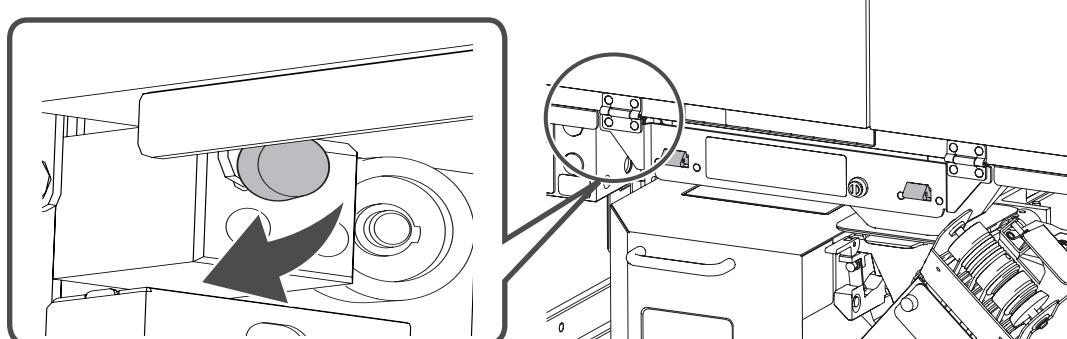
## → DTA Unit (Continued)

### 12 Return the DTA unit to its original position.

Hold the handles on each side and return the DTA unit to its original position.

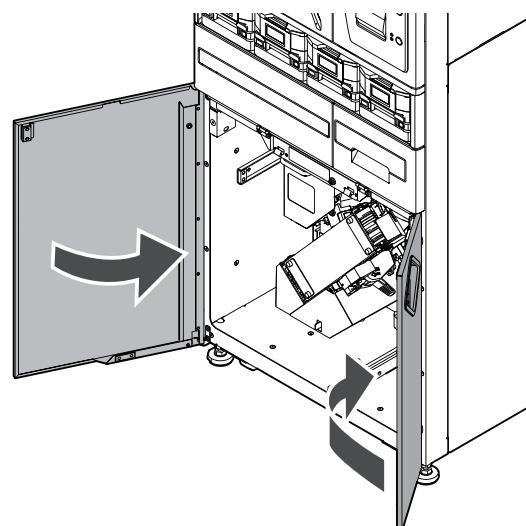


Turn the white screw which fixes the DTA unit to the right to tighten it.



### 13 Close the lower doors.

Close the right door first and then close the left door.



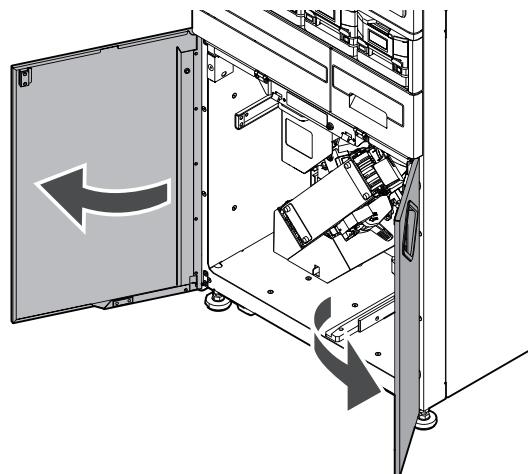
# Standby Valve

After dispensing medicine such as plain tablets, a small amount of powder may remain inside the packaging machine.

Maintain the packaging machine periodically to ensure that such powder is not mixed with other medicines during dispensing.

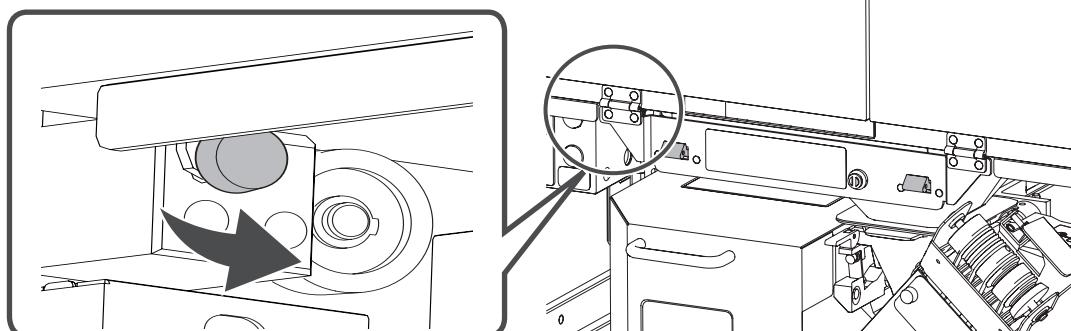
## 1 Open the lower door.

Open the left door first and then open the right door.

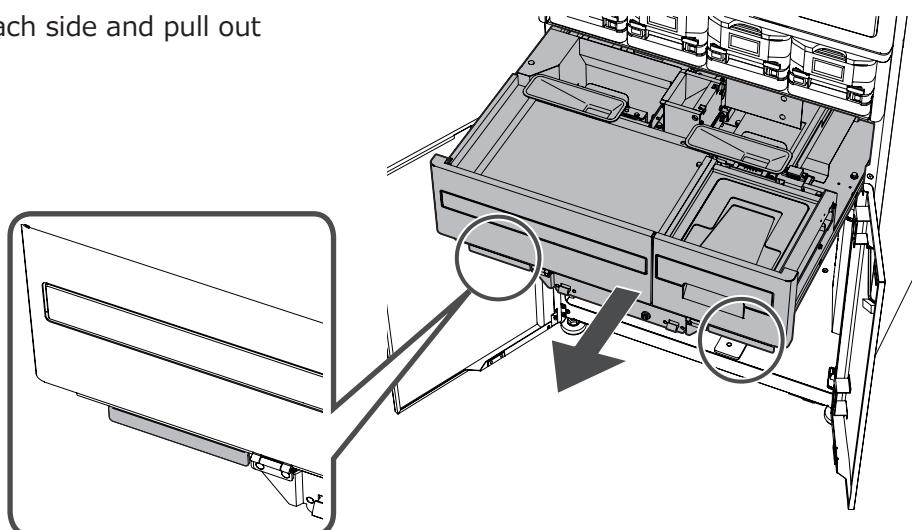


## 2 Pull out the DTA unit.

Turn the white screw which fixes the DTA unit to the left to remove it.



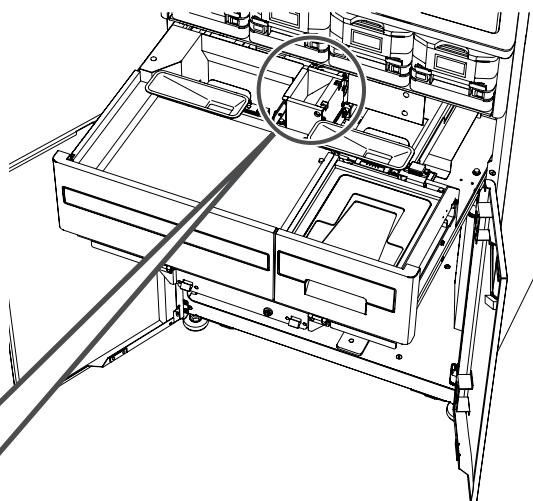
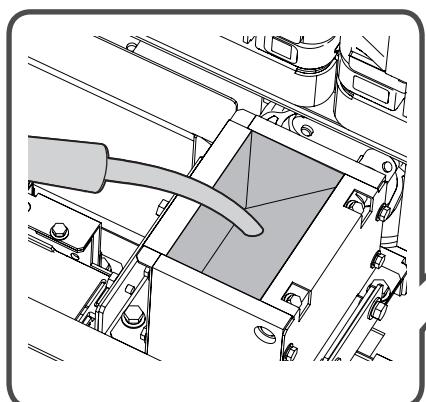
Hold the handles on each side and pull out the DTA unit.



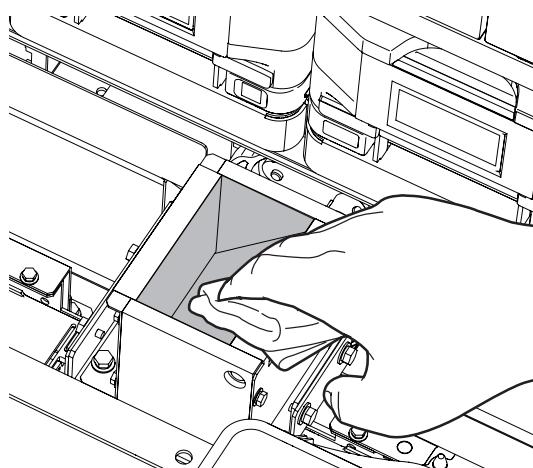
## → Standby Valve (Continued)

### 3 Clean the standby valve.

A small amount of powder may remain inside,  
thus clean it with a vacuum cleaner.

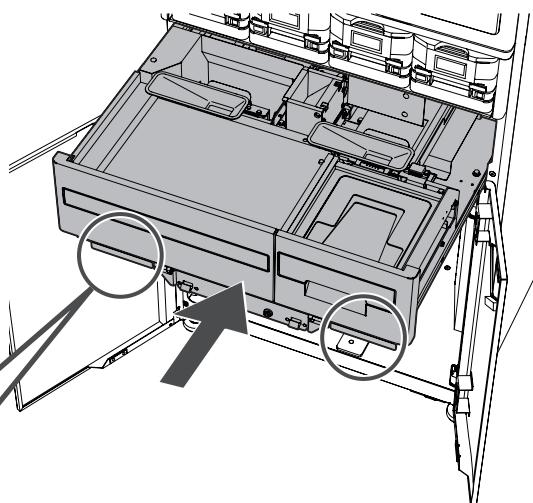
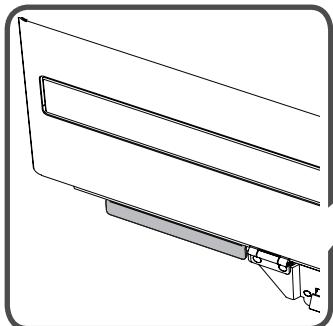


Wipe with a soft damp cloth.  
After that, dry with a soft cloth.

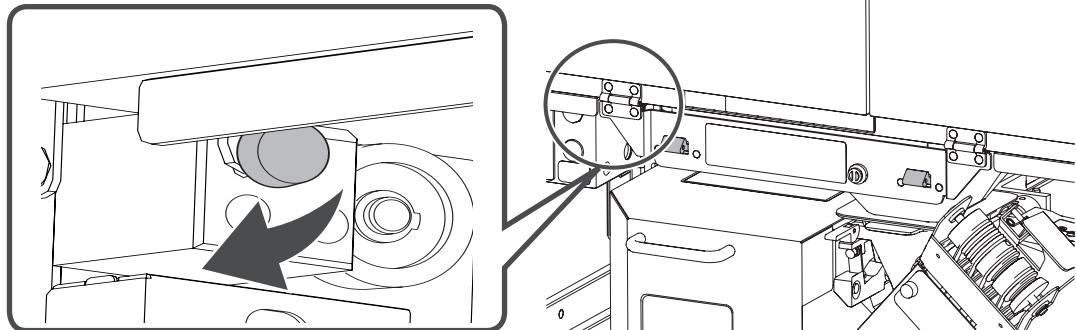


### 4 Return the DTA unit to its original position.

Hold the handles on each side and return  
the DTA unit to its original position.

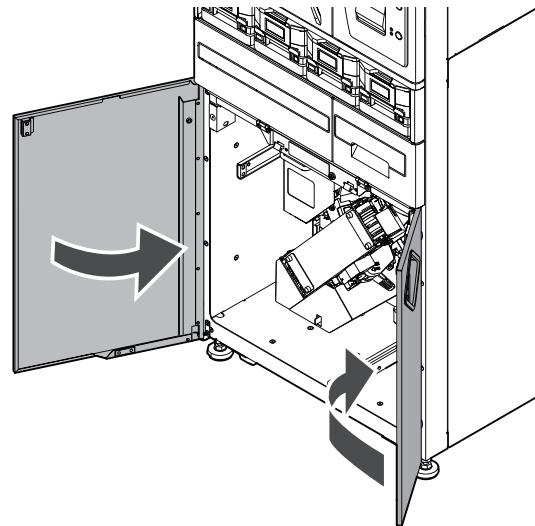


Turn the white screw which fixes the DTA unit to the right to tighten it.



## 5 Close the lower doors.

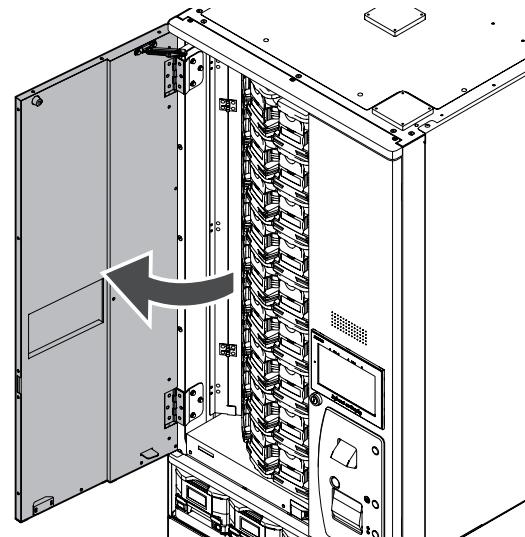
Close the right door first and then close the left door.



# Chute Cover Unit

## 1 Open the upper door.

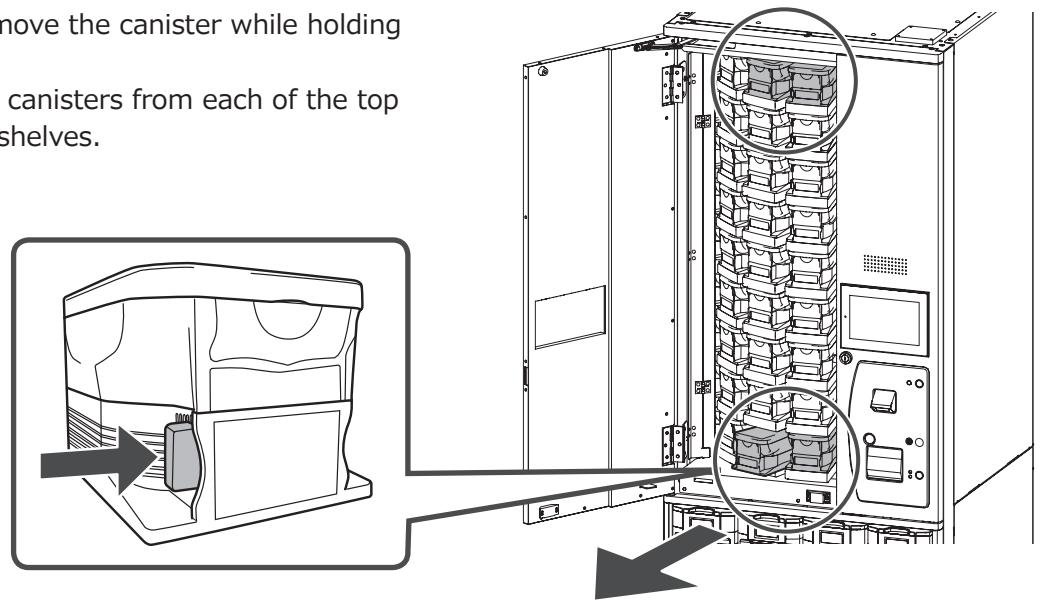
Open the upper door while holding its handle.



## 2 Remove the canister.

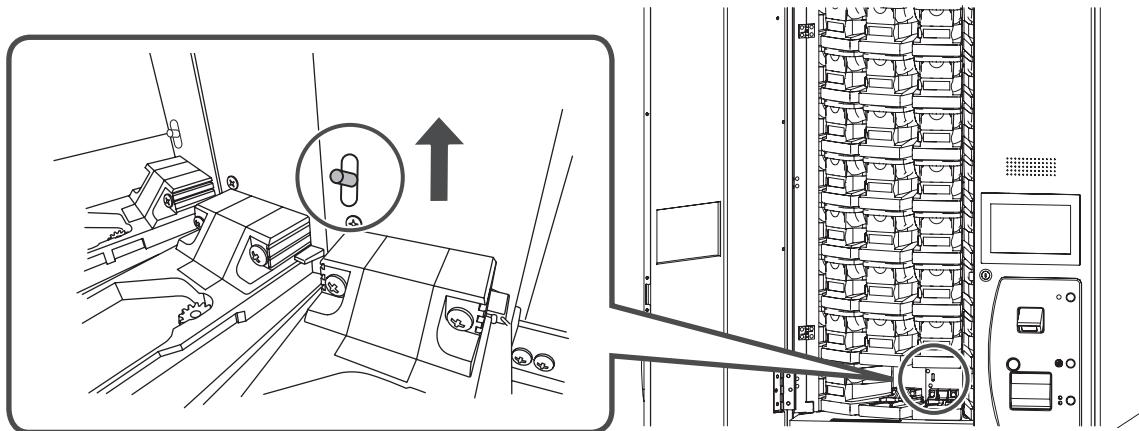
Press the lock of the canister until it clicks and then remove the canister while holding the lock.

Remove two canisters from each of the top and bottom shelves.



### 3 Raise the chute cover fixing lever.

Raise and hold the fixing lever.



### 4 Open the chute cover.

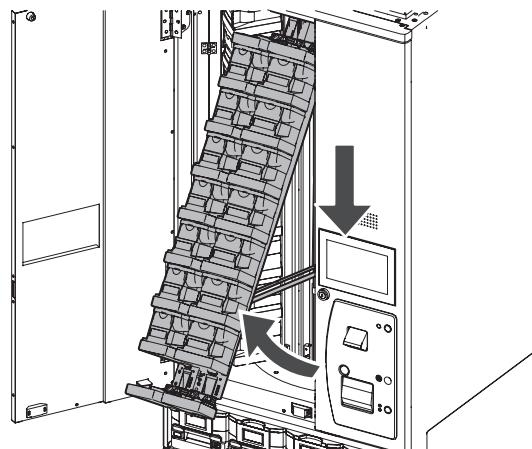
While raising the fixing lever, pull out the chute cover.

The chute cover fixing bar on the back side comes down, thus lower it all the way to fix the chute cover.



#### CAUTION

Opening the chute cover swiftly may result in injury due to the fixing bar suddenly coming down.



### 5 Clean the inside of the chute cover.

Wipe with a soft damp cloth.

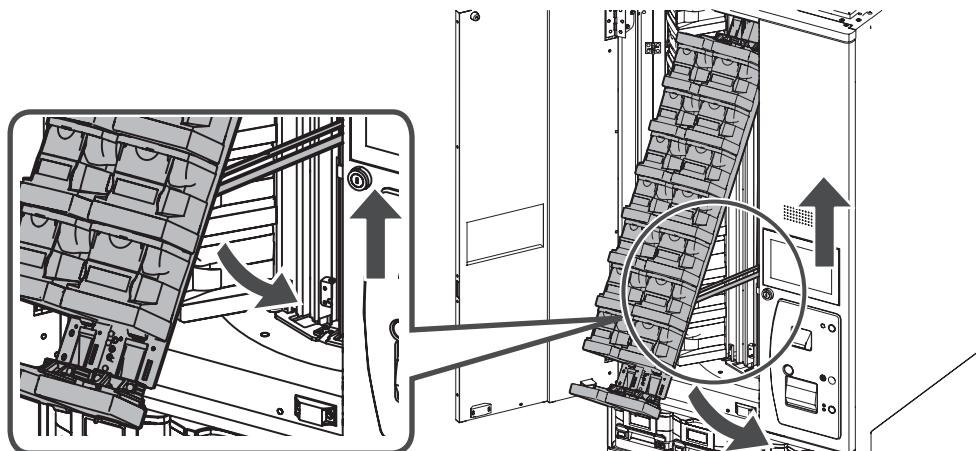
After that, dry with a soft cloth.



## → Chute Cover Unit (Continued)

### 6 Close the chute cover and return the fixing lever to its original position.

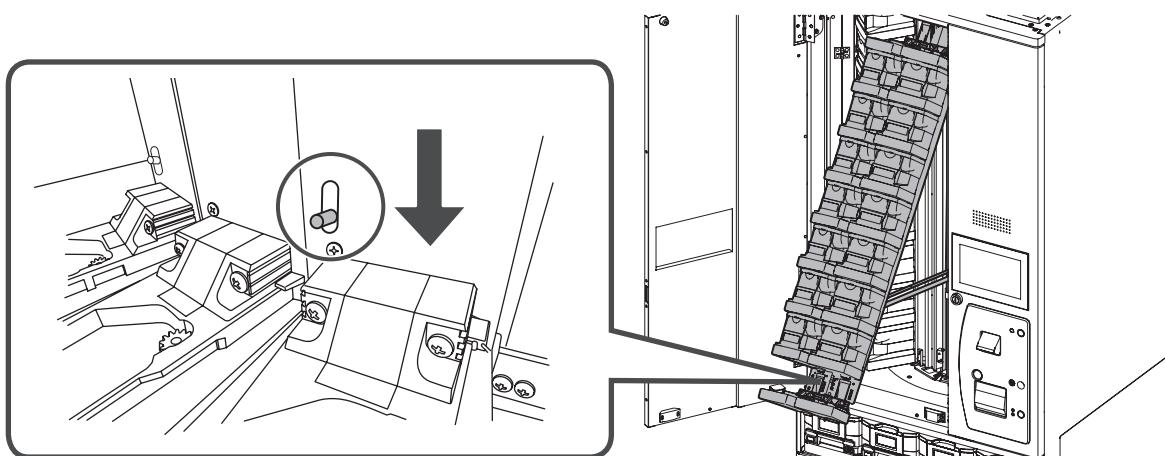
While holding the chute cover, raise the chute cover fixing bar and slowly close the chute cover. Be careful that the chute cover closes swiftly if it is not supported.



#### CAUTION

Holding the bottom of the chute cover may cause your fingers to get pinched.  
Thus be careful not to get your fingers pinched.

When closing the chute cover, its fixing lever comes down automatically.  
(Be sure that the chute cover is securely locked.)

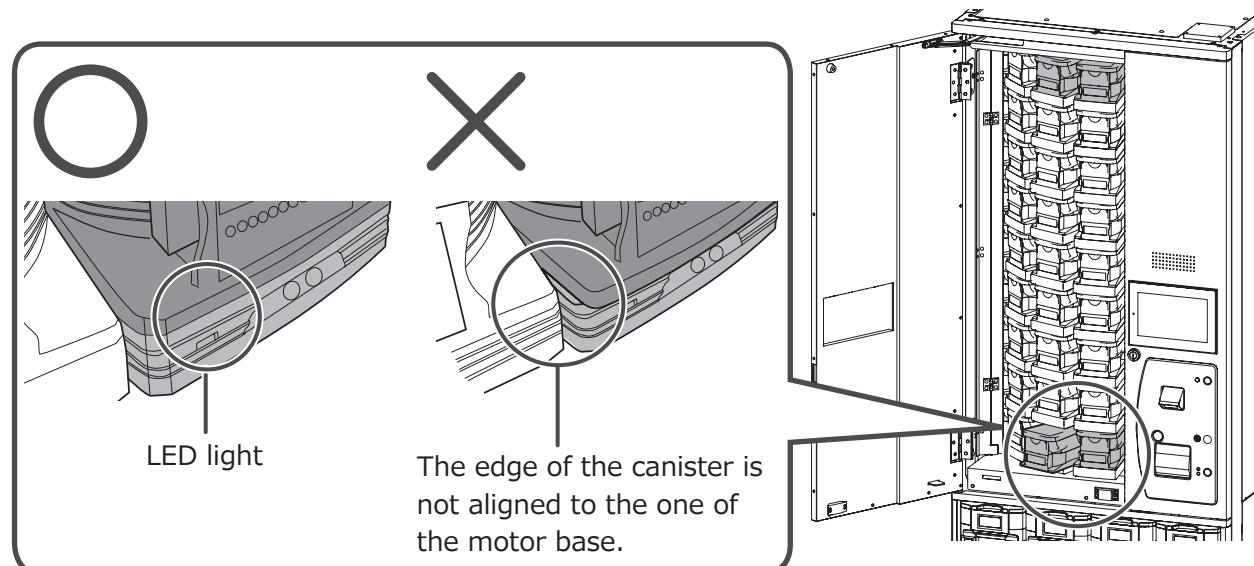


## 7 Attach the canister.

Attach two canisters to each of the top and bottom shelves.

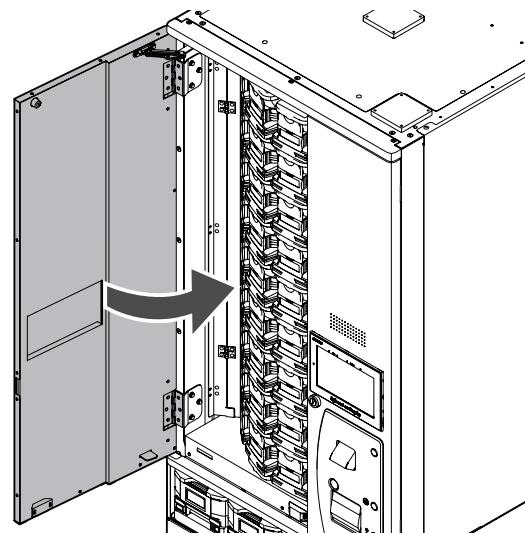
When attaching the canister, push it all the way in so that its edge is aligned to the motor base.

When the canister is identified, the motor base LED light blinks in orange.



## 8 Close the upper door.

Close the upper door while holding its handle.



### Tips

If the exterior of the machine is soiled, wipe with a soft damp cloth.

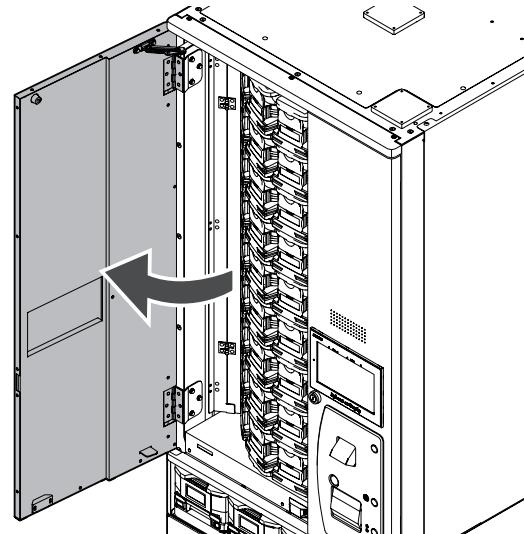
After that, dry with a soft cloth.

# Canister for Half Tablets

Note: This chapter only covers the packaging machine with canisters for half tablets (option) attached.

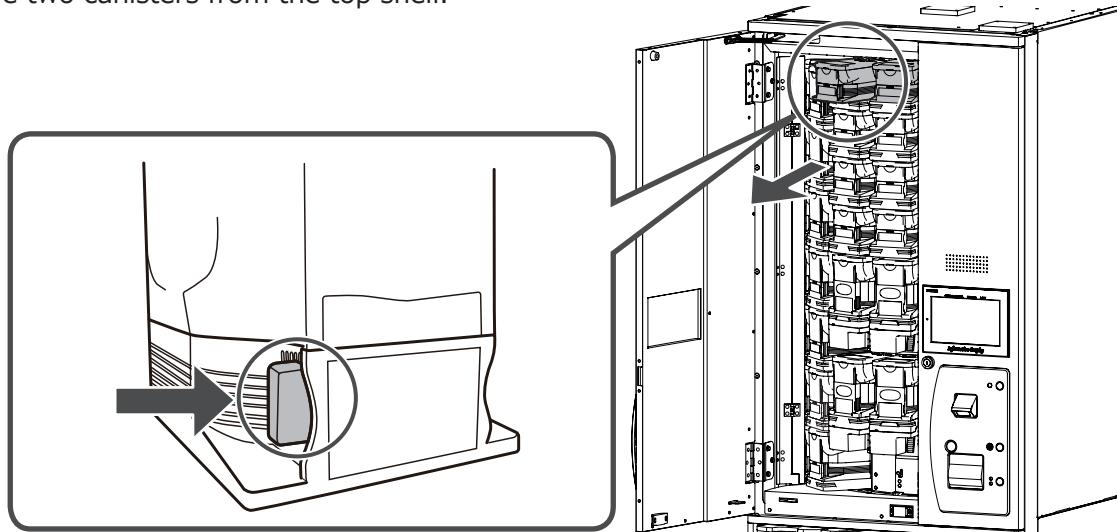
## 1 Open the upper door.

Open the upper door while holding its handle.



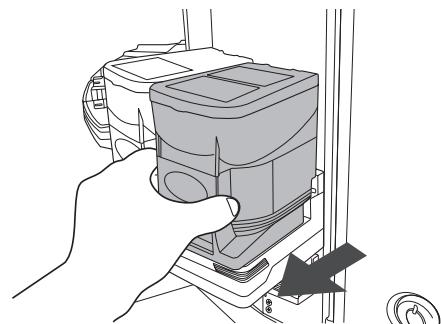
## 2 Remove the canister.

Press the lock of the canister until it clicks and then remove the canister while holding the lock. Remove two canisters from the top shelf.



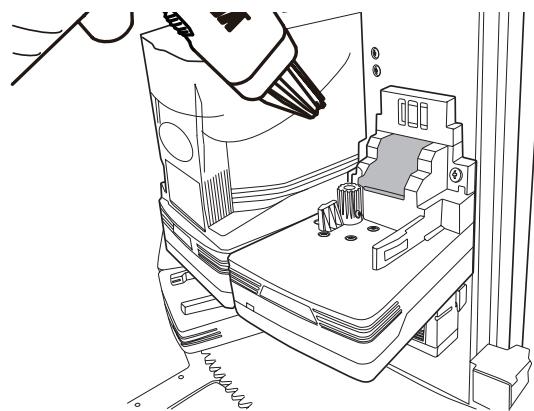
### 3 Remove the canister for half tablets.

Press the lock of the canister until it clicks and then remove the canister while holding the lock.



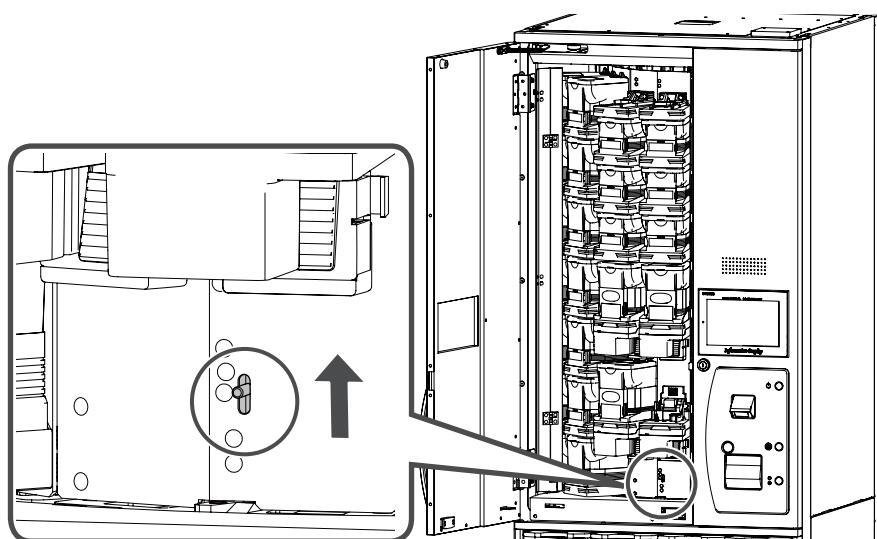
### 4 Clean the dispensing route. (Motor base)

Using the provided brush for cleaning the dispensing route, clean the motor base pipe where medicines go through.



### 5 Raise the chute cover fixing lever.

Raise and hold the fixing lever.



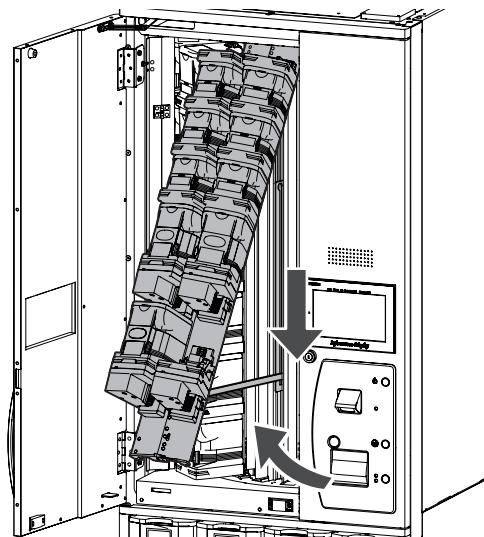
## 6 Open the chute cover.

While raising the fixing lever, pull out the chute cover.  
The chute cover fixing bar on the back side comes down, thus lower it all the way to fix the chute cover.



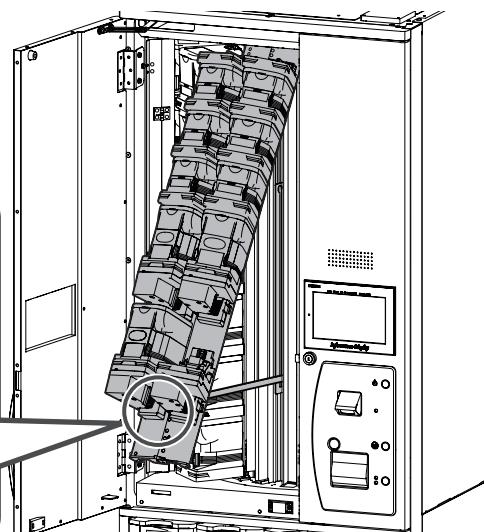
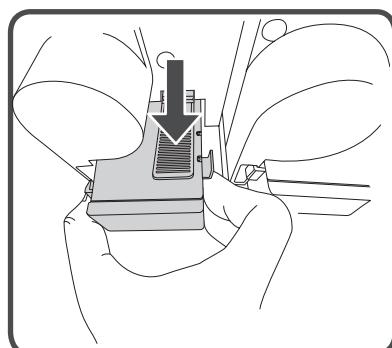
### CAUTION

Opening the chute cover swiftly may result in injury due to the fixing bar suddenly coming down.



## 7 Remove the powder collecting unit.

Push the tab on the powder collecting unit and pull it out.



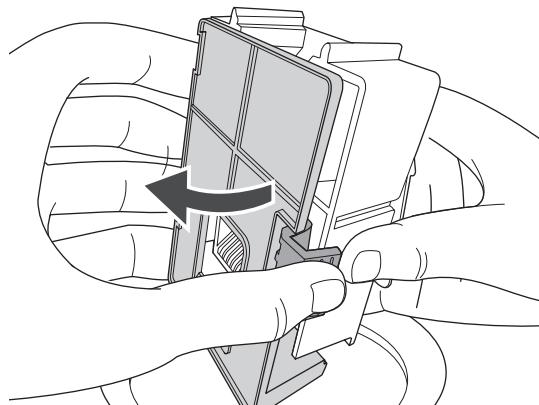
### CAUTION

Do not remove the powder collecting unit swiftly.  
Doing so may cause the powder shaved from tablets to fly out.

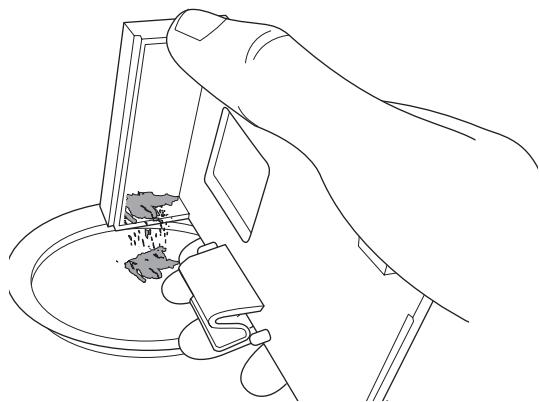
## 8 Clean the powder collecting unit.

Open and disassemble the removed powder collecting unit.

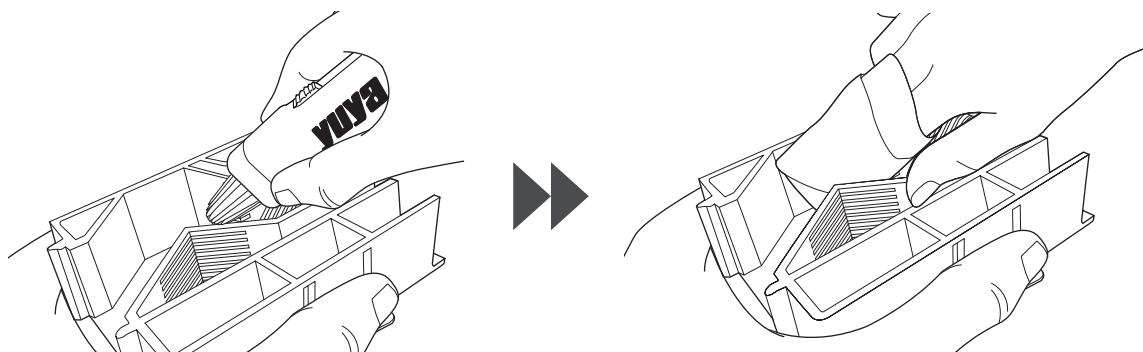
The powder shaved from tablets may spill out, thus place a tray under the powder collecting unit when disassemble it.



Clean all the powder inside which is shaved from tablets.



Using the provided brush for cleaning the dispensing route, clean the dispensing route.



Reassemble the powder collecting unit.  
Assemble it by engaging tabs.

