

Calibration Laboratory of
Schmid & Partner
Engineering AG
Zeughausstrasse 43, 8004 Zurich, Switzerland



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Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: SCS 108

Client CCIS (Auden)

Certificate No: D2450V2-910_Jun13

CALIBRATION CERTIFICATE

Object D2450V2 - SN: 910

Calibration procedure(s) QA CAL-05.v9
Calibration procedure for dipole validation kits above 700 MHz

Calibration date: June 07, 2013

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Power meter EPM-442A	GB37480704	01-Nov-12 (No. 217-01640)	Oct-13
Power sensor HP 8481A	US37292783	01-Nov-12 (No. 217-01640)	Oct-13
Reference 20 dB Attenuator	SN: 5058 (20K)	04-Apr-13 (No. 217-01736)	Apr-14
Type-N mismatch combination	SN: 5047.3 / 06327	04-Apr-13 (No. 217-01739)	Apr-14
Reference Probe ES3DV3	SN: 3205	28-Dec-12 (No. ES3-3205_Dect12)	Dec-13
DAE4	SN: 601	25-Apr-13 (No. DAE4-601_Apr13)	Apr-14
Secondary Standards	ID #	Check Date (in house)	Scheduled Check
Power sensor HP 8481A	MY41092317	18-Oct-02 (in house check Oct-11)	In house check: Oct-13
RF generator R&S SMT-06	100005	04-Aug-99 (in house check Oct-11)	In house check: Oct-13
Network Analyzer HP 8753E	US37390585 S4206	18-Oct-01 (in house check Oct-12)	In house check: Oct-13

Calibrated by: Name Leif Klynsner Function Laboratory Technician

Approved by: Katja Pokovic Technical Manager

Issued: June 7, 2013

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Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: SCS 108

Glossary:

TSL	tissue simulating liquid
ConvF	sensitivity in TSL / NORM x,y,z
N/A	not applicable or not measured

Calibration is Performed According to the Following Standards:

- a) IEEE Std 1528-2003, "IEEE Recommended Practice for Determining the Peak Spatial-Averaged Specific Absorption Rate (SAR) in the Human Head from Wireless Communications Devices: Measurement Techniques", December 2003
- b) IEC 62209-1, "Procedure to measure the Specific Absorption Rate (SAR) for hand-held devices used in close proximity to the ear (frequency range of 300 MHz to 3 GHz)", February 2005
- c) Federal Communications Commission Office of Engineering & Technology (FCC OET), "Evaluating Compliance with FCC Guidelines for Human Exposure to Radiofrequency Electromagnetic Fields; Additional Information for Evaluating Compliance of Mobile and Portable Devices with FCC Limits for Human Exposure to Radiofrequency Emissions", Supplement C (Edition 01-01) to Bulletin 65

Additional Documentation:

- d) DASY4/5 System Handbook

Methods Applied and Interpretation of Parameters:

- *Measurement Conditions:* Further details are available from the Validation Report at the end of the certificate. All figures stated in the certificate are valid at the frequency indicated.
- *Antenna Parameters with TSL:* The dipole is mounted with the spacer to position its feed point exactly below the center marking of the flat phantom section, with the arms oriented parallel to the body axis.
- *Feed Point Impedance and Return Loss:* These parameters are measured with the dipole positioned under the liquid filled phantom. The impedance stated is transformed from the measurement at the SMA connector to the feed point. The Return Loss ensures low reflected power. No uncertainty required.
- *Electrical Delay:* One-way delay between the SMA connector and the antenna feed point. No uncertainty required.
- *SAR measured:* SAR measured at the stated antenna input power.
- *SAR normalized:* SAR as measured, normalized to an input power of 1 W at the antenna connector.
- *SAR for nominal TSL parameters:* The measured TSL parameters are used to calculate the nominal SAR result.

The reported uncertainty of measurement is stated as the standard uncertainty of measurement multiplied by the coverage factor k=2, which for a normal distribution corresponds to a coverage probability of approximately 95%.

Measurement Conditions

DASY system configuration, as far as not given on page 1.

DASY Version	DASYS	V52.8.7
Extrapolation	Advanced Extrapolation	
Phantom	Modular Flat Phantom	
Distance Dipole Center - TSL	10 mm	with Spacer
Zoom Scan Resolution	dx, dy, dz = 5 mm	
Frequency	2450 MHz ± 1 MHz	

Head TSL parameters

The following parameters and calculations were applied.

	Temperature	Permittivity	Conductivity
Nominal Head TSL parameters	22.0 °C	39.2	1.80 mho/m
Measured Head TSL parameters	(22.0 ± 0.2) °C	37.8 ± 6 %	1.81 mho/m ± 6 %
Head TSL temperature change during test	< 0.5 °C	---	---

SAR result with Head TSL

SAR averaged over 1 cm ³ (1 g) of Head TSL	Condition	
SAR measured	250 mW input power	13.5 W/kg
SAR for nominal Head TSL parameters	normalized to 1W	53.4 W/kg ± 17.0 % (k=2)
SAR averaged over 10 cm ³ (10 g) of Head TSL	condition	
SAR measured	250 mW input power	6.24 W/kg
SAR for nominal Head TSL parameters	normalized to 1W	24.8 W/kg ± 16.5 % (k=2)

Body TSL parameters

The following parameters and calculations were applied.

	Temperature	Permittivity	Conductivity
Nominal Body TSL parameters	22.0 °C	52.7	1.95 mho/m
Measured Body TSL parameters	(22.0 ± 0.2) °C	50.9 ± 6 %	2.02 mho/m ± 6 %
Body TSL temperature change during test	< 0.5 °C	---	---

SAR result with Body TSL

SAR averaged over 1 cm ³ (1 g) of Body TSL	Condition	
SAR measured	250 mW input power	13.2 W/kg
SAR for nominal Body TSL parameters	normalized to 1W	51.5 W/kg ± 17.0 % (k=2)
SAR averaged over 10 cm ³ (10 g) of Body TSL	condition	
SAR measured	250 mW input power	6.09 W/kg
SAR for nominal Body TSL parameters	normalized to 1W	24.0 W/kg ± 16.5 % (k=2)

Appendix**Antenna Parameters with Head TSL**

Impedance, transformed to feed point	56.6 Ω + 1.8 $j\Omega$
Return Loss	- 23.9 dB

Antenna Parameters with Body TSL

Impedance, transformed to feed point	51.8 Ω + 3.0 $j\Omega$
Return Loss	- 29.3 dB

General Antenna Parameters and Design

Electrical Delay (one direction)	1.159 ns
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After long term use with 100W radiated power, only a slight warming of the dipole near the feedpoint can be measured.

The dipole is made of standard semirigid coaxial cable. The center conductor of the feeding line is directly connected to the second arm of the dipole. The antenna is therefore short-circuited for DC-signals. On some of the dipoles, small end caps are added to the dipole arms in order to improve matching when loaded according to the position as explained in the "Measurement Conditions" paragraph. The SAR data are not affected by this change. The overall dipole length is still according to the Standard.

No excessive force must be applied to the dipole arms, because they might bend or the soldered connections near the feedpoint may be damaged.

Additional EUT Data

Manufactured by	SPEAG
Manufactured on	December 19, 2012

DASY5 Validation Report for Head TSL

Date: 07.06.2013

Test Laboratory: SPEAG, Zurich, Switzerland

DUT: Dipole 2450 MHz; Type: D2450V2; Serial: D2450V2 - SN: 910

Communication System: UID 0 - CW ; Frequency: 2450 MHz

Medium parameters used: $f = 2450 \text{ MHz}$; $\sigma = 1.81 \text{ S/m}$; $\epsilon_r = 37.8$; $\rho = 1000 \text{ kg/m}^3$

Phantom section: Flat Section

Measurement Standard: DASY5 (IEEE/IEC/ANSI C63.19-2007)

DASY52 Configuration:

- Probe: ES3DV3 - SN3205; ConvF(4.52, 4.52, 4.52); Calibrated: 28.12.2012;
- Sensor-Surface: 3mm (Mechanical Surface Detection)
- Electronics: DAE4 Sn601; Calibrated: 25.04.2013
- Phantom: Flat Phantom 5.0 (front); Type: QD000P50AA; Serial: 1001
- DASY52 52.8.7(1137); SEMCAD X 14.6.10(7164)

Dipole Calibration for Head Tissue/Pin=250 mW, d=10mm/Zoom Scan (7x7x7)/Cube 0:

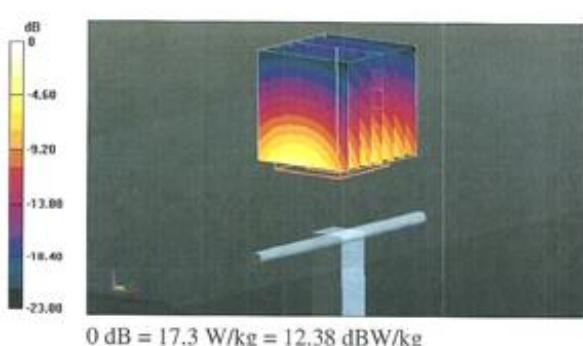
Measurement grid: dx=5mm, dy=5mm, dz=5mm

Reference Value = 95.417 V/m; Power Drift = 0.06 dB

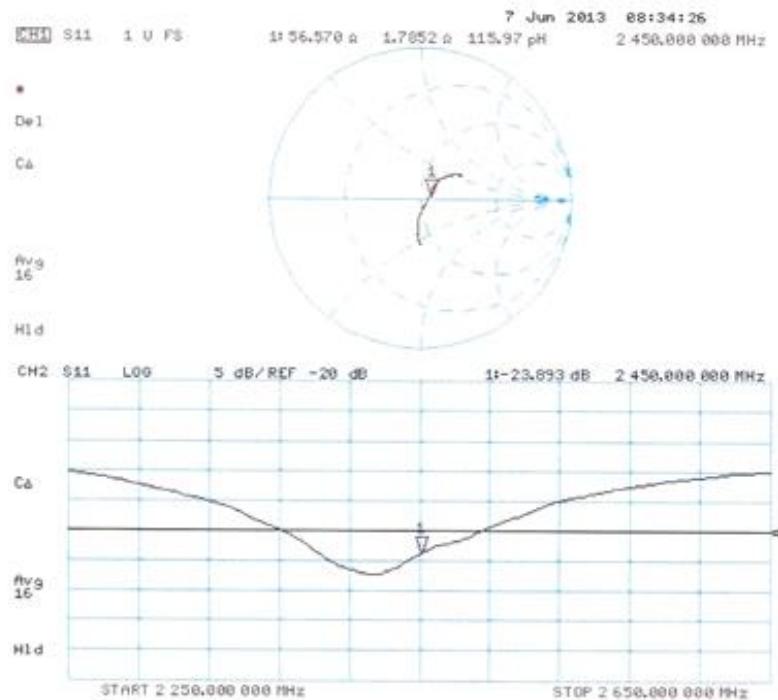
Peak SAR (extrapolated) = 28.1 W/kg

SAR(1 g) = 13.5 W/kg; SAR(10 g) = 6.24 W/kg

Maximum value of SAR (measured) = 17.3 W/kg



Impedance Measurement Plot for Head TSL



DASY5 Validation Report for Body TSL

Date: 07.06.2013

Test Laboratory: SPEAG, Zurich, Switzerland

DUT: Dipole 2450 MHz; Type: D2450V2; Serial: D2450V2 - SN: 910

Communication System: UID 0 - CW ; Frequency: 2450 MHz

Medium parameters used: $f = 2450 \text{ MHz}$; $\sigma = 2.02 \text{ S/m}$; $\epsilon_r = 50.9$; $\rho = 1000 \text{ kg/m}^3$

Phantom section: Flat Section

Measurement Standard: DASY5 (IEEE/IEC/ANSI C63.19-2007)

DASY52 Configuration:

- Probe: ES3DV3 - SN3205; ConvF(4.42, 4.42, 4.42); Calibrated: 28.12.2012;
- Sensor-Surface: 3mm (Mechanical Surface Detection)
- Electronics: DAE4 Sn601; Calibrated: 25.04.2013
- Phantom: Flat Phantom 5.0 (back); Type: QD000P50AA; Serial: 1002
- DASY52 52.8.7(1137); SEMCAD X 14.6.10(7164)

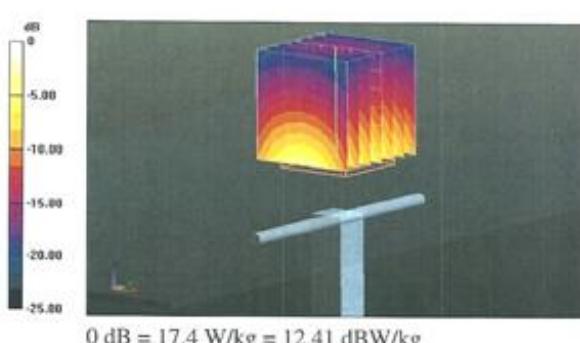
Dipole Calibration for Body Tissue/Pin=250 mW, d=10mm/Zoom Scan (7x7x7)/Cube 0:Measurement grid: $dx=5\text{mm}$, $dy=5\text{mm}$, $dz=5\text{mm}$

Reference Value = 95.417 V/m; Power Drift = 0.01 dB

Peak SAR (extrapolated) = 27.6 W/kg

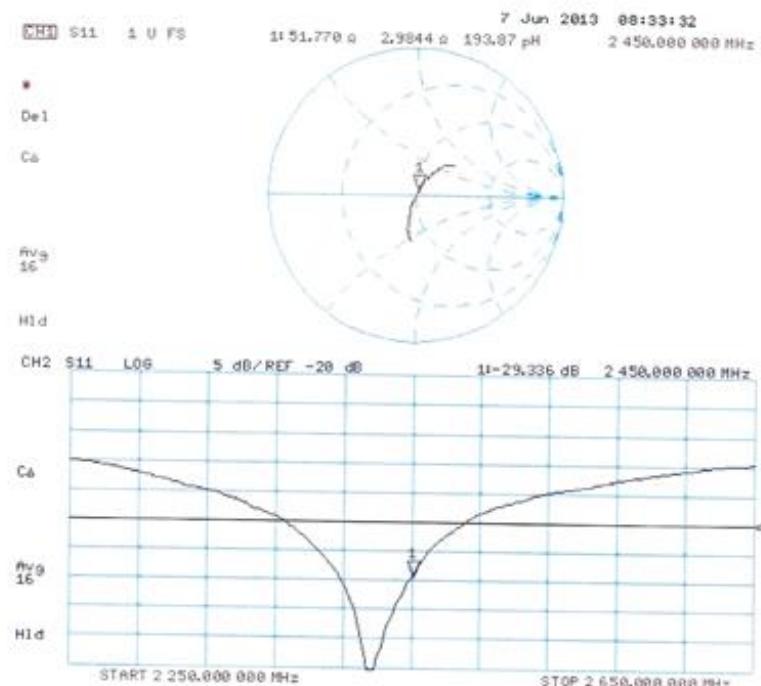
SAR(1 g) = 13.2 W/kg; SAR(10 g) = 6.09 W/kg

Maximum value of SAR (measured) = 17.4 W/kg



0 dB = 17.4 W/kg = 12.41 dBW/kg

Impedance Measurement Plot for Body TSL



Certificate No: D2450V2_910_Jun13

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Dipole Impedance and Return Loss calibration Report

Object: D2450V2 - SN: 910

Calibration Date: June 26, 2015

Calibration reference: IEEE Std 1528:2013, IEC 62209-1:2006, FCC KDB 865664 D01

Calibrated By: *Janet Wei* (Janet Wei, SAR project engineer)

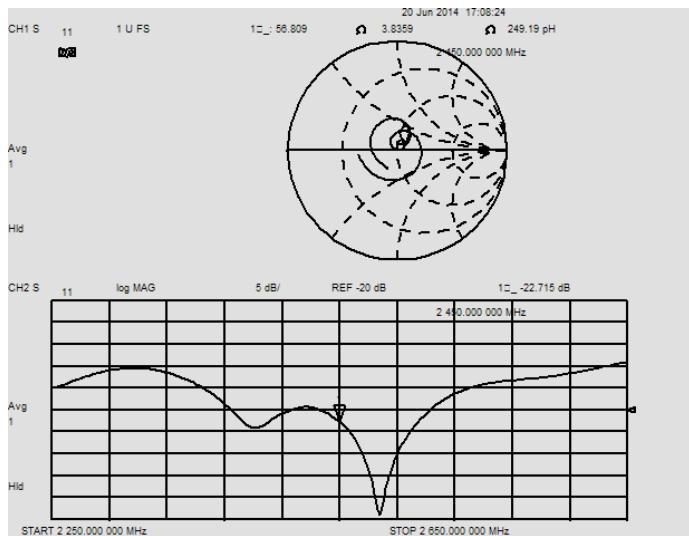
Reviewed By: *Bruce Zhang* (Bruce Zhang, Technical manager)

Environment of Test Site

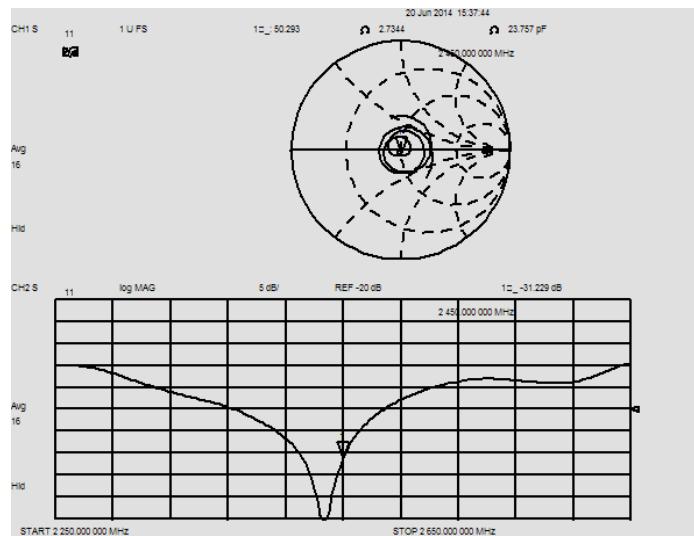
Temperature:	18 ~ 25°C
Humidity:	50~60% RH
Atmospheric Pressure:	1011 mbar

Test Data

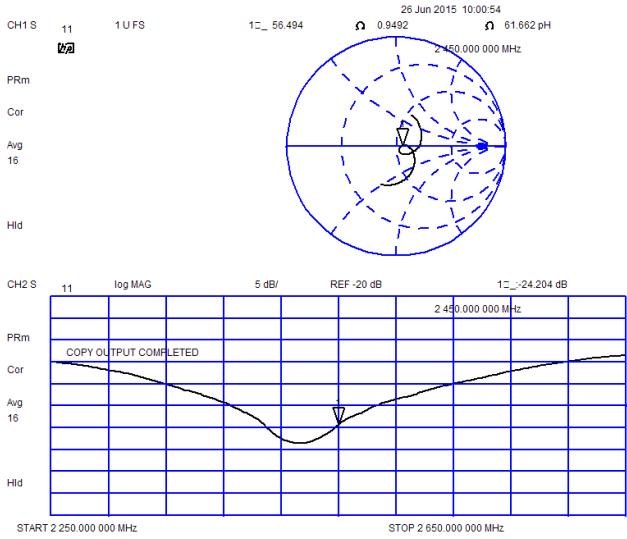
Measurement Plot for Head TSL In 2014



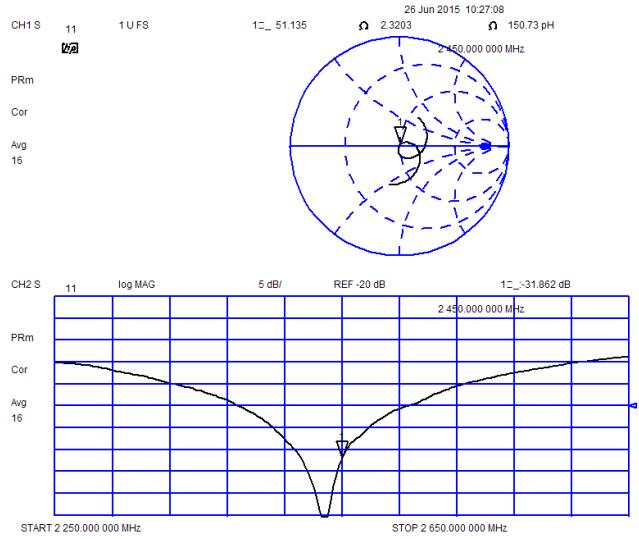
Measurement Plot for Body TSL In 2014



Measurement Plot for Head TSL In 2015



Measurement Plot for Body TSL In 2015



Comparison with Original report

Items	Calibrated By CCIS In 2014	Calibrated By CCIS In 2015	Deviation	Limit
Impedance for Head TSL	$56.8\Omega+3.8j\Omega$	$56.5\Omega+0.9j\Omega$	-0.3Ω-2.9 jΩ	±5Ω
Return Loss for Head TSL	-22.7dB	-24.2dB	6.6%	±20%(No less than 20 dB)
Impedance for Body TSL	$50.3\Omega+2.7j\Omega$	$51.1\Omega+2.3j\Omega$	0.8Ω-0.4 jΩ	±5Ω
Return Loss for Body TSL	-31.2dB	-31.9dB	2.2%	±20%(No less than 20 dB)

Result

Compliance

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Accreditation No.: SCS 0108

Client CCIS-CN (Auden)

Certificate No: D2600V2-1114_Sep15

CALIBRATION CERTIFICATE

Object D2600V2 - SN: 1114

Calibration procedure(s) QA CAL-05.v9
Calibration procedure for dipole validation kits above 700 MHz

Calibration date: September 21, 2015

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Power meter EPM-442A	GB37480704	07-Oct-14 (No. 217-02020)	Oct-15
Power sensor HP 8481A	US37292783	07-Oct-14 (No. 217-02020)	Oct-15
Power sensor HP 8481A	MY41092317	07-Oct-14 (No. 217-02021)	Oct-15
Reference 20 dB Attenuator	SN: 5058 (20k)	01-Apr-15 (No. 217-02131)	Mar-16
Type-N mismatch combination	SN: 5047.2 / 06327	01-Apr-15 (No. 217-02134)	Mar-16
Reference Probe EX3DV4	SN: 7349	30-Dec-14 (No. EX3-7349_Dec14)	Dec-15
DAE4	SN: 601	17-Aug-15 (No. DAE4-601_Aug15)	Aug-16
Secondary Standards	ID #	Check Date (in house)	Scheduled Check
RF generator R&S SMT-06	100972	15-Jun-15 (in house check Jun-15)	In house check: Jun-18
Network Analyzer HP 8753E	US37390585 S4206	18-Oct-01 (in house check Oct-14)	In house check: Oct-15

Calibrated by: Name Michael Weber Function Laboratory Technician

Signature

Approved by: Katja Pokovic Technical Manager

Issued: September 23, 2015

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Accreditation No.: SCS 0108

Glossary:

TSL	tissue simulating liquid
ConvF	sensitivity in TSL / NORM x,y,z
N/A	not applicable or not measured

Calibration is Performed According to the Following Standards:

- a) IEEE Std 1528-2013, "IEEE Recommended Practice for Determining the Peak Spatial-Averaged Specific Absorption Rate (SAR) in the Human Head from Wireless Communications Devices: Measurement Techniques", June 2013
- b) IEC 62209-1, "Procedure to measure the Specific Absorption Rate (SAR) for hand-held devices used in close proximity to the ear (frequency range of 300 MHz to 3 GHz)", February 2005
- c) IEC 62209-2, "Procedure to determine the Specific Absorption Rate (SAR) for wireless communication devices used in close proximity to the human body (frequency range of 30 MHz to 6 GHz)", March 2010
- d) KDB 865664, "SAR Measurement Requirements for 100 MHz to 6 GHz"

Additional Documentation:

- e) DASY4/5 System Handbook

Methods Applied and Interpretation of Parameters:

- *Measurement Conditions*: Further details are available from the Validation Report at the end of the certificate. All figures stated in the certificate are valid at the frequency indicated.
- *Antenna Parameters with TSL*: The dipole is mounted with the spacer to position its feed point exactly below the center marking of the flat phantom section, with the arms oriented parallel to the body axis.
- *Feed Point Impedance and Return Loss*: These parameters are measured with the dipole positioned under the liquid filled phantom. The impedance stated is transformed from the measurement at the SMA connector to the feed point. The Return Loss ensures low reflected power. No uncertainty required.
- *Electrical Delay*: One-way delay between the SMA connector and the antenna feed point. No uncertainty required.
- *SAR measured*: SAR measured at the stated antenna input power.
- *SAR normalized*: SAR as measured, normalized to an input power of 1 W at the antenna connector.
- *SAR for nominal TSL parameters*: The measured TSL parameters are used to calculate the nominal SAR result.

The reported uncertainty of measurement is stated as the standard uncertainty of measurement multiplied by the coverage factor k=2, which for a normal distribution corresponds to a coverage probability of approximately 95%.

Measurement Conditions

DASY system configuration, as far as not given on page 1.

DASY Version	DASY5		V52.8.8
Extrapolation	Advanced Extrapolation		
Phantom	Modular Flat Phantom		
Distance Dipole Center - TSL	10 mm		with Spacer
Zoom Scan Resolution	dx, dy, dz = 5 mm		
Frequency	2600 MHz ± 1 MHz		

Head TSL parameters

The following parameters and calculations were applied.

	Temperature	Permittivity	Conductivity
Nominal Head TSL parameters	22.0 °C	39.0	1.96 mho/m
Measured Head TSL parameters	(22.0 ± 0.2) °C	38.6 ± 6 %	2.04 mho/m ± 6 %
Head TSL temperature change during test	< 0.5 °C	----	----

SAR result with Head TSL

SAR averaged over 1 cm ³ (1 g) of Head TSL	Condition	
SAR measured	250 mW input power	14.5 W/kg
SAR for nominal Head TSL parameters	normalized to 1W	56.9 W/kg ± 17.0 % (k=2)
SAR averaged over 10 cm ³ (10 g) of Head TSL	condition	
SAR measured	250 mW input power	6.41 W/kg
SAR for nominal Head TSL parameters	normalized to 1W	25.4 W/kg ± 16.5 % (k=2)

Body TSL parameters

The following parameters and calculations were applied.

	Temperature	Permittivity	Conductivity
Nominal Body TSL parameters	22.0 °C	52.5	2.16 mho/m
Measured Body TSL parameters	(22.0 ± 0.2) °C	52.8 ± 6 %	2.19 mho/m ± 6 %
Body TSL temperature change during test	< 0.5 °C	----	----

SAR result with Body TSL

SAR averaged over 1 cm ³ (1 g) of Body TSL	Condition	
SAR measured	250 mW input power	13.7 W/kg
SAR for nominal Body TSL parameters	normalized to 1W	54.5 W/kg ± 17.0 % (k=2)
SAR averaged over 10 cm ³ (10 g) of Body TSL	condition	
SAR measured	250 mW input power	6.12 W/kg
SAR for nominal Body TSL parameters	normalized to 1W	24.4 W/kg ± 16.5 % (k=2)

Appendix (Additional assessments outside the scope of SCS 0108)**Antenna Parameters with Head TSL**

Impedance, transformed to feed point	49.8 Ω - 7.0 $j\Omega$
Return Loss	- 23.1 dB

Antenna Parameters with Body TSL

Impedance, transformed to feed point	45.7 Ω - 5.0 $j\Omega$
Return Loss	- 23.3 dB

General Antenna Parameters and Design

Electrical Delay (one direction)	1.154 ns
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After long term use with 100W radiated power, only a slight warming of the dipole near the feedpoint can be measured.

The dipole is made of standard semirigid coaxial cable. The center conductor of the feeding line is directly connected to the second arm of the dipole. The antenna is therefore short-circuited for DC-signals. On some of the dipoles, small end caps are added to the dipole arms in order to improve matching when loaded according to the position as explained in the "Measurement Conditions" paragraph. The SAR data are not affected by this change. The overall dipole length is still according to the Standard.

No excessive force must be applied to the dipole arms, because they might bend or the soldered connections near the feedpoint may be damaged.

Additional EUT Data

Manufactured by	SPEAG
Manufactured on	September 10, 2015

DASY5 Validation Report for Head TSL

Date: 21.09.2015

Test Laboratory: SPEAG, Zurich, Switzerland

DUT: Dipole 2600 MHz; Type: D2600V2; Serial: D2600V2 - SN: 1114

Communication System: UID 0 - CW; Frequency: 2600 MHz

Medium parameters used: $f = 2600 \text{ MHz}$; $\sigma = 2.04 \text{ S/m}$; $\epsilon_r = 38.6$; $\rho = 1000 \text{ kg/m}^3$

Phantom section: Flat Section

Measurement Standard: DASY5 (IEEE/IEC/ANSI C63.19-2011)

DASY52 Configuration:

- Probe: EX3DV4 - SN7349; ConvF(7.4, 7.4, 7.4); Calibrated: 30.12.2014;
- Sensor-Surface: 1.4mm (Mechanical Surface Detection)
- Electronics: DAE4 Sn601; Calibrated: 17.08.2015
- Phantom: Flat Phantom 5.0 (front); Type: QD000P50AA; Serial: 1001
- DASY52 52.8.8(1222); SEMCAD X 14.6.10(7331)

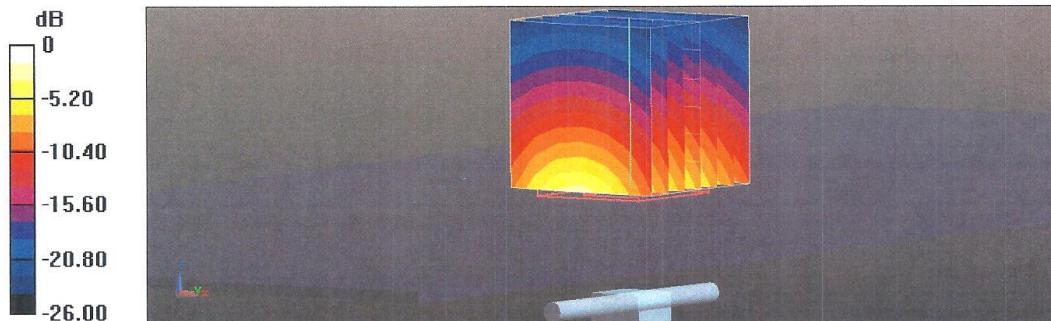
Dipole Calibration for Head Tissue/Pin=250 mW, d=10mm/Zoom Scan (7x7x7)/Cube 0:Measurement grid: $dx=5\text{mm}$, $dy=5\text{mm}$, $dz=5\text{mm}$

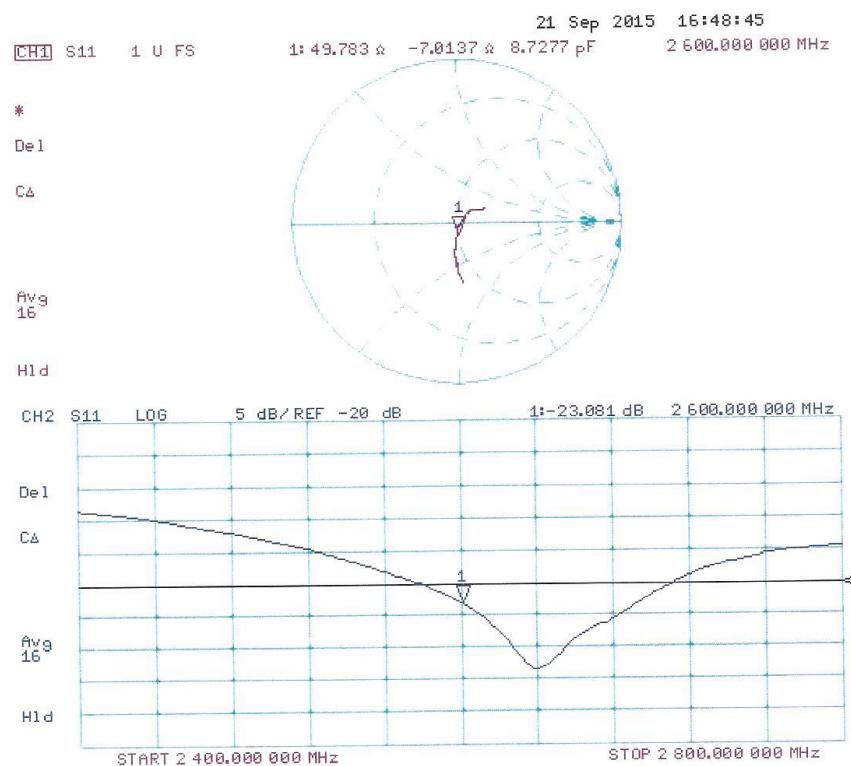
Reference Value = 115.6 V/m; Power Drift = 0.03 dB

Peak SAR (extrapolated) = 30.9 W/kg

SAR(1 g) = 14.5 W/kg; SAR(10 g) = 6.41 W/kg

Maximum value of SAR (measured) = 24.7 W/kg



Impedance Measurement Plot for Head TSL

DASY5 Validation Report for Body TSL

Date: 17.09.2015

Test Laboratory: The name of your organization

DUT: Dipole 2600 MHz; Type: D2600V2; Serial: D2600V2 - SN: 1114

Communication System: UID 0 - CW; Frequency: 2600 MHz

Medium parameters used: $f = 2600 \text{ MHz}$; $\sigma = 2.19 \text{ S/m}$; $\epsilon_r = 52.8$; $\rho = 1000 \text{ kg/m}^3$

Phantom section: Flat Section

Measurement Standard: DASY5 (IEEE/IEC/ANSI C63.19-2011)

DASY52 Configuration:

- Probe: EX3DV4 - SN7349; ConvF(7.52, 7.52, 7.52); Calibrated: 30.12.2014;
- Sensor-Surface: 1.4mm (Mechanical Surface Detection)
- Electronics: DAE4 Sn601; Calibrated: 17.08.2015
- Phantom: Flat Phantom 5.0 (back); Type: QD000P50AA; Serial: 1002
- DASY52 52.8.8(1222); SEMCAD X 14.6.10(7331)

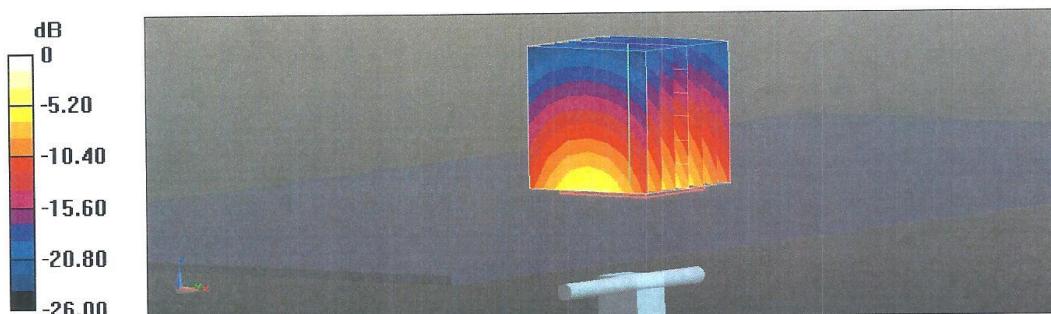
Dipole Calibration for Body Tissue/Pin=250 mW, d=10mm/Zoom Scan (7x7x7)/Cube 0:Measurement grid: $dx=5\text{mm}$, $dy=5\text{mm}$, $dz=5\text{mm}$

Reference Value = 107.6 V/m; Power Drift = 0.01 dB

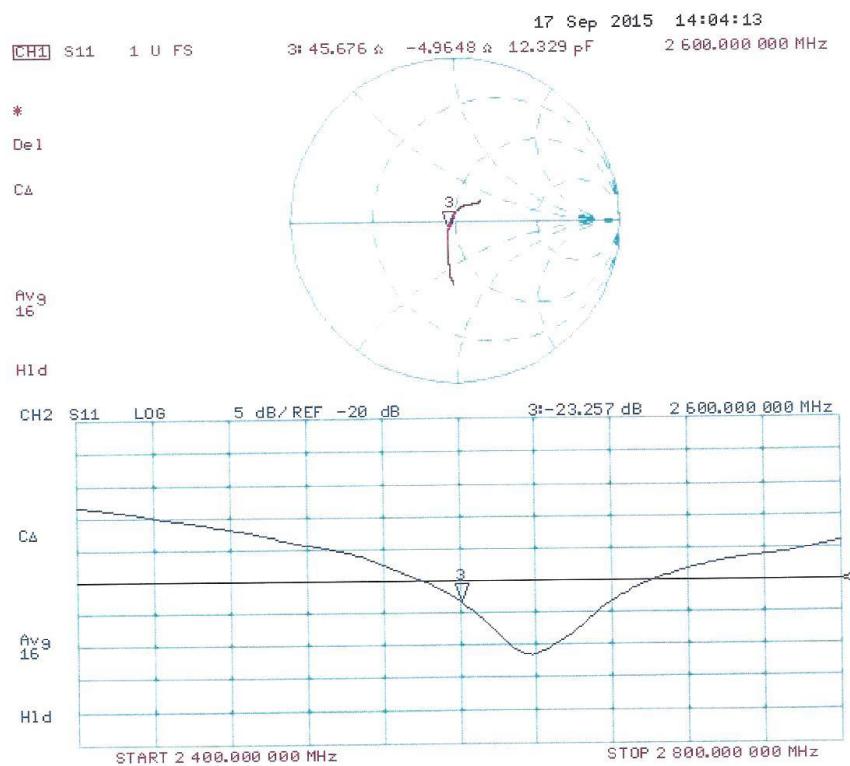
Peak SAR (extrapolated) = 28.3 W/kg

SAR(1 g) = 13.7 W/kg; SAR(10 g) = 6.12 W/kg

Maximum value of SAR (measured) = 23.0 W/kg



0 dB = 23.0 W/kg = 13.62 dBW/kg

Impedance Measurement Plot for Body TSL

Calibration information for DAE

Calibration Laboratory of
Schmid & Partner
Engineering AG
Zeughausstrasse 43, 8004 Zurich, Switzerland



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Accreditation No.: SCS 0108

Client CCIS - SZ (Auden)

Certificate No: DAE4-1373_Jul15

CALIBRATION CERTIFICATE

Object DAE4 - SD 000 D04 BM - SN: 1373

Calibration procedure(s) QA CAL-06.v29
Calibration procedure for the data acquisition electronics (DAE)

Calibration date: July 23, 2015

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	03-Oct-14 (No:15573)	Oct-15
Secondary Standards	ID #	Check Date (in house)	Scheduled Check
Auto DAE Calibration Unit Calibrator Box V2.1	SE UWS 053 AA 1001 SE UMS 006 AA 1002	06-Jan-15 (in house check) 06-Jan-15 (in house check)	In house check: Jan-16 In house check: Jan-16

Calibrated by: Name Eric Hainfeld Function Technician Signature

Approved by: Name Fin Bomholt Function Deputy Technical Manager Signature

Issued: July 23, 2015

This calibration certificate shall not be reproduced except in full without written approval of the laboratory.

Certificate No: DAE4-1373_Jul15

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Calibration Laboratory of
Schmid & Partner
Engineering AG
Zeughausstrasse 43, 8004 Zurich, Switzerland



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Accreditation No.: SCS 0108

Glossary

DAE	data acquisition electronics
Connector angle	information used in DASY system to align probe sensor X to the robot coordinate system.

Methods Applied and Interpretation of Parameters

- *DC Voltage Measurement:* Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- *Connector angle:* The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
 - *DC Voltage Measurement Linearity:* Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
 - *Common mode sensitivity:* Influence of a positive or negative common mode voltage on the differential measurement.
 - *Channel separation:* Influence of a voltage on the neighbor channels not subject to an input voltage.
 - *AD Converter Values with inputs shorted:* Values on the internal AD converter corresponding to zero input voltage
 - *Input Offset Measurement:* Output voltage and statistical results over a large number of zero voltage measurements.
 - *Input Offset Current:* Typical value for information; Maximum channel input offset current, not considering the input resistance.
 - *Input resistance:* Typical value for information: DAE input resistance at the connector, during internal auto-zeroing and during measurement.
 - *Low Battery Alarm Voltage:* Typical value for information. Below this voltage, a battery alarm signal is generated.
 - *Power consumption:* Typical value for information. Supply currents in various operating modes.

DC Voltage Measurement

A/D - Converter Resolution nominal

High Range: 1LSB = 6.1 μ V , full range = -100...+300 mV

Low Range: 1LSB = 61nV , full range = -1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	403.849 ± 0.02% (k=2)	403.815 ± 0.02% (k=2)	404.110 ± 0.02% (k=2)
Low Range	3.98677 ± 1.50% (k=2)	4.00715 ± 1.50% (k=2)	4.01207 ± 1.50% (k=2)

Connector Angle

Connector Angle to be used in DASY system	255.0 ° ± 1 °
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Appendix (Additional assessments outside the scope of SCS0108)**1. DC Voltage Linearity**

High Range		Reading (μ V)	Difference (μ V)	Error (%)
Channel X	+ Input	200037.34	-0.23	-0.00
Channel X	+ Input	20006.84	2.50	0.01
Channel X	- Input	-20004.98	1.13	-0.01
Channel Y	+ Input	200036.87	-0.29	-0.00
Channel Y	+ Input	20002.95	-1.30	-0.01
Channel Y	- Input	-20006.36	-0.22	0.00
Channel Z	+ Input	200037.78	0.50	0.00
Channel Z	+ Input	20002.72	-1.49	-0.01
Channel Z	- Input	-20007.18	-0.88	0.00

Low Range		Reading (μ V)	Difference (μ V)	Error (%)
Channel X	+ Input	2000.72	0.04	0.00
Channel X	+ Input	200.22	-0.22	-0.11
Channel X	- Input	-199.54	-0.05	0.02
Channel Y	+ Input	2000.83	0.36	0.02
Channel Y	+ Input	199.37	-0.94	-0.47
Channel Y	- Input	-200.64	-1.07	0.54
Channel Z	+ Input	2000.24	-0.16	-0.01
Channel Z	+ Input	198.90	-1.32	-0.66
Channel Z	- Input	-201.49	-1.82	0.91

2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading (μ V)	Low Range Average Reading (μ V)
Channel X	200	7.57	5.57
	-200	-5.00	-6.75
Channel Y	---	---	---
	-200	-11.78	-11.94
Channel Z	200	6.42	6.34
	-200	-10.15	-10.08

3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X (μ V)	Channel Y (μ V)	Channel Z (μ V)
Channel X	200	-	1.51	-4.88
Channel Y	200	8.27	-	1.74
Channel Z	200	9.53	6.54	-

4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	15941	15959
Channel Y	15859	15433
Channel Z	15875	15948

5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Input $10M\Omega$

	Average (μV)	min. Offset (μV)	max. Offset (μV)	Std. Deviation (μV)
Channel X	1.08	0.01	2.93	0.37
Channel Y	-0.11	-0.96	0.80	0.34
Channel Z	0.97	0.15	2.47	0.49

6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

7. Input Resistance (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

8. Low Battery Alarm Voltage (Typical values for information)

Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

9. Power Consumption (Typical values for information)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	-0.01	-8	-9

-----End of Report-----