

TEST REPORT

Ref. No. ARSK00037

Date: 2010-05-07

Measurements performed in accordance with:



FCC Rules: Code of Federal Regulations (CFR) no. 47

PART 15 - RADIO FREQUENCY DEVICES

PRODUCT : RADIOCONTROL 4 CHANNEL

TESTED MODEL : KOMPASS4

FCC ID : X97KMZ

APPLICANT : MZ ELECTRONIC S.r.l. - Via Bainsizza, 2 -l- 20052 MONZA

MANUFACTURER: MZ ELECTRONIC S.r.l. - Via Bainsizza, 2 -I- 20052 MONZA

TRADEMARK : MZ ELECTRONIC; LEWMAN; LOFRANS', MARINNO.

OTHER

2010-03-04+2010-03-05

Testing dates **INFORMATION**

IMQ BEM: 53367

Tested samples No. : 1

: IMQ S.p.A. Via Quintiliano, 43 I-20138 MILANO **Testing Laboratory**

Roberts Rata Signature: Date: 2010-05-07 R. Radice Tested by:

Blet bluk R. Colombo

Signature: Date: 2010-05-07 Checked by: (Lab. Deputy)

Revision Sheet

Release No.	Date	Revision Description	
Rev. 0	2010-05-04	Test Results and Evaluation Report	
Rev. 1	2010-05-07	Substitution of duty cycle graphics on" Radiated disturbances" test	

NOTICE: The results of tests and checks reported in this Test Report refer exclusively to the samples tested and described in the Report itself. This report shall not be reproduced partially or in its entirety without the written approval of IMQ S.p.A.

CONTENTS

1	GENERAL DESCRIPTION OF EQUIPMENT UNDER TEST3
1.1	APPLICANT3
1.2	MANUFACTURER3
1.3	EQUIPMENT CLASSIFICATION3
1.4	BASIC DESCRIPTION OF EQUIPMENT UNDER TEST4
1.5	
1.6	MODELS AND VARIANTS6
2	TEST CONFIGURATION OF EQUIPMENT UNDER TEST7
2.1	ENVIRONMENTAL CONDITIONS7
2.2	DESCRIPTION OF SUPPORT EQUIPMENT7
2.3	
	OF TEST SYSTEM8
3	OPERATION OF EQUIPMENT UNDER TEST9
3.1	OPERATING TEST CONDITIONS9
4	TESTS IDENTIFICATION AND RESULTS10
4 4.1	TESTS IDENTIFICATION AND RESULTS10 METHODS OF MEASUREMENT12
	METHODS OF MEASUREMENT12
4.1 4.2	METHODS OF MEASUREMENT12
4.1 4.2 5	METHODS OF MEASUREMENT
4.1 4.2 5	METHODS OF MEASUREMENT
4.1 4.2 5 6	METHODS OF MEASUREMENT
4.1 4.2 5 6 6.1	METHODS OF MEASUREMENT
4.1 4.2 5 6 6.1 6.2 6.3	METHODS OF MEASUREMENT
4.1 4.2 5 6.1 6.2 6.3 7	METHODS OF MEASUREMENT
4.1 4.2 5 6 6.1 6.2 6.3 7 8	METHODS OF MEASUREMENT
4.1 4.2 5 6 6.1 6.2 6.3 7 8 8.1	METHODS OF MEASUREMENT
4.1 4.2 5 6 6.1 6.2 6.3 7 8 8.1 8.2	METHODS OF MEASUREMENT



Date: 2010-05-07

1 GENERAL DESCRIPTION OF EQUIPMENT **UNDER TEST**

1.1 **APPLICANT**

MZ ELECTRONIC S.r.I. **NAME**

ADDRESS Via Bainsizza, 2 – 20052 MONZA

COUNTRY ITALY

1.2 **MANUFACTURER**

NAME MZ ELECTRONIC S.r.I.

ADDRESS Via Bainsizza, 2 – 20052 MONZA

COUNTRY **ITALY**

1.3 **EQUIPMENT CLASSIFICATION**

According to the definition 15.3 (o) EUT is a Class B digital device. A digital device that is marketed for use in a residential environment notwithstanding use in commercial, business and industrial environments. Examples of such devices include, but are not limited to, personal computers, calculators, and similar electronic devices that are marketed for use by the general public. Note: The responsible party may also qualify a device intended to be marketed in a commercial, business or industrial environment as a Class B device, and in fact is encouraged to do so, provided the device complies with the technical specifications for a Class B digital device. In the event that a particular type of device has been found to repeatedly cause harmful interference to radio communications, the Commission may classify such a digital device as a Class B digital device, regardless of its intended use so it shall fulfil provisions of 47CFR Part 15 Subpart C - Intentional radiators - Section 15.231 and 15.209.



Test Report No. ARSK00037

Date: 2010-05-07

1.4 BASIC DESCRIPTION OF EQUIPMENT UNDER TEST

Parameters	Value
Type of equipment :	Radiocontrol 4 channel
Model:	■ KOMPASS4
FCC ID. :	■ X97KMZ
Trade Name:	 MZ ELECTRONIC; LEWMAN; LOFRANS', MARINNO.
Data cable :	■ None
Telecom cable :	■ None
Power supply type :	■ None
AC power input cable :	■ None
DC power input cable :	■ None



Date: 2010-05-07

1.5 FEATURE OF EQUIPMENT UNDER TEST

Power specification 2 x 1,5V batteries type AAA

Operating frequency: 433,92 MHz

Maximum RF output 72,54dBuV/m (peak) power:

Modulation: ASK / FSK

Channel Spacing: Wideband

Antenna: Integrated on PCB

None

Main SW identification

Main HW Board identification

Peripherals included (for system application)

Interfaces: None

Integrated interfaces: None

AC adapter: None



Test Report No. ARSK00037

Date: 2010-05-07

1.6 MODELS AND VARIANTS

MODEL (basic)			
 RADIOCONTROL 4 CHANNEL mod. KOMPASS4 	Transmitter with 5 push-button		
VARIANT			
 RADIOCONTROL 2 CHANNEL mod. KOMPASS2 Transmitter with 3 push-button; no electrical difference. The only difference is the external front side case with only 3 push-buttons 			
Tested Model consideration:			
On the above items only tests on basic model were considered to be carried out, it is deemed the worst case situation from the emission measurements tests.			



Date: 2010-05-07

2 TEST CONFIGURATION OF EQUIPMENT UNDER TEST

2.1 ENVIRONMENTAL CONDITIONS

TEST CONDITIONS	MEASURED
Ambient Temperature	20 ÷ 25 °C
Relative Humidity	50 ÷ 60 %
Atmospheric Pressure	900 ÷ 1000 mbar

2.2 DESCRIPTION OF SUPPORT EQUIPMENT

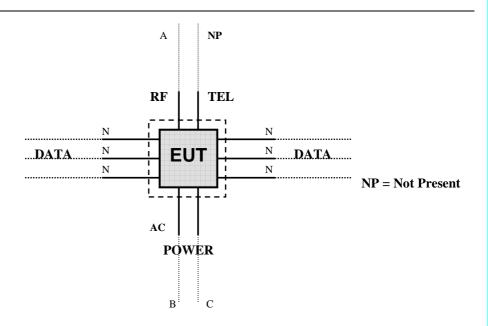
Here following the details concerning equipment needed for correct operation or loading of the EUT:

EQUIPMENT	MANUFACTURER	MODEL	
Radiocontrol 4 channel (receiver unit)	MZ ELECTRONIC	KOMPASS4	
It has been used only for to control the correct working of transmitter unit.			



Date: 2010-05-07

INTERFACE IDENTIFICATION AND CONNECTION **DIAGRAM OF TEST SYSTEM**



#	Interface	Description	Maximum length	Ref. Document
1	Enclosure	Plastic surface, closed by 6 metallic screws	/	/
2	AC mains power input/output port	Not present	/	/
3	DC power port	Nº2 Internal batteries 1,5V type AAA	/	/
4	Signal / control port	Not present	/	1
5	Antenna port (RF)	Integrated on PCB	/	/



Test Report No. ARSK00037

Date: 2010-05-07

3 OPERATION OF EQUIPMENT UNDER TEST

3.1 OPERATING TEST CONDITIONS

Ref.	Description
#1	TX: continuous transmission at 433,92MHz



Date: 2010-05-07

4 TESTS IDENTIFICATION AND RESULTS

TABLE 1: SUMMARY OF TESTS

PERIODIC OPERATION - TRANSMISSION OF A CONTROL SIGNAL

CFR47 Part 15 Section	Title	Operating Result Test No. condition		Test No.
15.203	Antenna Requirements	/	PASS	1
15.109	Radiated Emission (unintentional)	Not applicable		
15.207 (a)	Conducted Emission		cable: the equ	
15.209 (a) (f)	Radiated Emission	#1	PASS	2
15.231	Periodic operation in the band 40.66-40.70 MHz and above 70 MHz			
15.231 (a) (1)	Duration of manually activated transmission	#1	PASS	3
15.231 (a) (2)	Duration of automatically activated transmission	Not applicable		
15.231 (a) (3)	Transmission at predetermined / regular intervals	Not applicable		
15.231 (a) (4)	Pendency of transmission used during emergencies	١	Not applicable)
15.231 (a) (5)	Transmission of set-up information for security systems	Not applicable		
15.231 (b)	Fundamental Signal Strength 433.92 MHz	#1	PASS	2
15.231 (b)	Radiated Spurious Emission (intentional)	#1	PASS	2
15.231 (c)	Bandwidth of the emission	#1	PASS	4
15.231 (d)	Frequency stability in band 40.66÷40.70 MHz	Not applicable		



Test Report No. ARSK00037

Date: 2010-05-07

PERIODIC OPERATION – PERIODIC RATE EXCEEDING THAT SPECIFIED IN PARAGRAPH 15.231 (a)

CFR47 Part 15 Section	Title	Operating condition	Result	Test No.
15.231 (e)	Fundamental Signal Strength 433.92 MHz	Not applicable		
15.231 (e)	Radiated Spurious Emission (intentional)	Not applicable		
15.231 (e)	Duration of transmission	Not applicable		;
15.231 (e)	Period between transmissions	Not applicable		•



Test Report No. ARSK00037

Date: 2010-05-07

4.1 METHODS OF MEASUREMENT

All compliance measurements have been carried out using the procedures described in the standard ANSI C63.4-2003 (excluding sub-par. 4.1.5.2, 5.7 9 and 14) and Section 15.31 of CFR47 Part 15 – Subpart A (General).

Additional test requirements have been adopted according to the reference Section indicated in the Test Table

4.2 FREQUENCY RANGE INVESTIGATED

a. Radiated emission tests: from 2 MHz to tenth harmonic of fundamental



Test Report No. ARSK00037

Date: 2010-05-07

5 EMC TEST DATA

TEST No. 1

Title "Antenna Requirements"

47CFR Part 15 Ref. Section

15.203 / 15.204

TEST REQUIREMENTS

An intentional radiator shall be designed to ensure that no antenna other than that furnished by the responsible party shall be used with the device. The use of a permanently attached antenna or of an antenna that uses a unique coupling to the intentional radiator shall be considered sufficient to comply with the provisions of this Section. The manufacturer may design the unit so that a broken antenna can be replaced by the user, but the use of a standard antenna jack or electrical connector is prohibited. This requirement does not apply to carrier current devices or to devices operated under the provisions of Sections 15.211, 15.213, 15.217, 15.219, or 15.221. Further, this requirement does not apply to intentional radiators that must be professionally installed, such as perimeter protection systems and some field disturbance sensors, or to other intentional radiators which, in accordance with Section 15.31(d), must be measured at the installation site. However, the installer shall be responsible for ensuring that the proper antenna is employed so that the limits in this Part are not exceeded.

Antenna specifications				
N° of authorized antenna types		• 1		
Antenna type		Integrated on PCB		
Maximum total gain		■ < 6 dBi		
External power amplifiers		Not pre	esent	
Antenna Description				
No.	Manufacture	er	Model Type	
1	By MZ ELECTR	ONIC	/	

Test Result:

The transmitter meets the requirements of section 15.203 and 15.204

Date: 2010-05-07



T&TT Laboratory

TEST	Title	47CFR Part 15 Ref. Section	
No.2	"Radiated disturbances"	15.209	
		15.231 (b)	
	Test setup	ANSI C63.4	
	Test facility	Anechoic chamber	
	Test distance	3 m	
	Limits for radiated disturbances	15.209 (a)	
TEST REQUIREMENTS	Frequency range	2 MHz to tenth harmonic of fundamental	
RE	IF bandwidth (below 30 MHz)	9 kHz	
Ŋ	IF bandwidth (below 1000 MHz)	120 kHz	
RE	IF bandwidth (above 1000 MHz)	1 MHz	
ESI	EMC class	В	
F	(*) In accordance with part 15.31 (f) (2), where the measurement distance was specified to be 30 or 300 meters, a correction factor was applied in order to permit measurement to be performed at a separation distance. The applied formula for limits at 3 meter is: Extrapolation (dB) = 40log (300meter / 3meter) = +80db Extrapolation (dB) = 40log (30meter / 3meter) = +40db		

- 1) The EUT was placed on turntable which is 0.8 m above the ground plane
- 2) The turntable shall rotate from 0° to 360° degrees to determine the position of maximum emission level.
- 3) The EUT is positioned 3 m away from the receiving antenna which varied from 1 to 4 m to find the highest emission.
- 4) The measurements were made with the detector set to PEAK and AVERAGE amplitude within a bandwidth of 100 kHz below 1000 MHz and 1 MHz above 1000 MHz.
- 5) The receiving antenna was positioned in both horizontal and vertical polarization.
- 6) The measurements with Quasi-Peak detector, below 1000 MHz are performed only for frequencies for which the Peak values are ≥ (Q.P. limit – 6 dB).



Test Report No. ARSK00037

Date: 2010-05-07

LIMITS FOR FUNDAMENTAL

Fundamental	Average Limit (dBμV/m)	Peak (dBμV/m)
433,92 MHz	80,82	100,82 (Average + 20 dB)

LIMITS FOR SPURIOUS

Band of operations	Peak (dBμV/m)	Average Limit (dBμV/m)
Restricted bands (par. 15.205)	74,00	54,00
Other bands	According to 15.209 or fundamental –20dB (which is greater)	According to 15.209 or fundamental –20dB (which is greater)
Unintentional radiators	According to 15.109	/

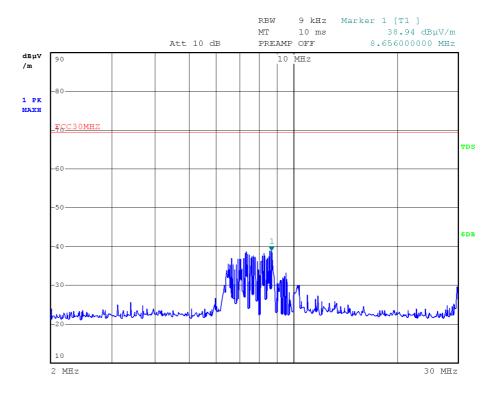
Tested samples

	SAMPLE
1)	Model Kompass4 with 4 channel



Date: 2010-05-07

MEASUREMENTS RESULTS (2MHz+30 MHz)

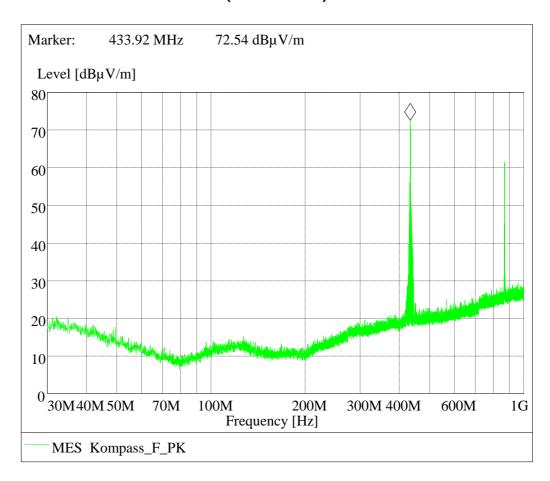




Test Report No. ARSK00037

Date: 2010-05-07

MEASUREMENTS RESULTS (30+1000 MHz)





Test Report No. ARSK00037

Date: 2010-05-07

TABLE OF RESULTS (30+1000 MHz)

PEAK RESULT (RBW=100kHz; VBW=300kHz)

Frequency (MHz)	Measured Level (dBµV/m)	Limit (μVolt/meter)	Limit (dBµV/m)	Margin (dB)	Pol.
433,92 (fundamental)	72,54	109900,58	100,82	28,28	Horizontal
867,84	61,34	10996,68	80,82	19,48	Vertical

AVERAGE FACTOR

TX on (ms)	TX on + TX off (ms)	Duty cycle (Tx on/ Tx on + Tx off)	Average Factor (dB) 20log (1/duty cycle)
16,92	45,36	0,373	8,56

AVERAGE RESULT

Frequency (MHz)	Calculated Level (dBµV/m)	Limit (μVolt/meter)	Limit (dBµV/m)	Margin (dB)	Pol.
433,92 (fundamental)	63,98	10996,68	80,82	16,84	Horizontal
867,84	52,78	1199	60,82	8,04	Vertical



Test Report No. ARSK00037

Date: 2010-05-07

MEASUREMENTS RESULTS (1000 MHz to 4400 MHz)

PEAK RESULT (RBW=1MHz; VBW=1MHz)

Frequency (MHz)	Measured Level (dBµV/m)	Limit (μVolt/meter)	Limit (dBµV/m)	Margin (dB)	Pol.
1301,76*	53,74	5000	74,00	20,26	Vertical
1735,68	59,89	10996,68	80,82	20,93	Vertical
2169,60	61,27	10996,68	80,82	19,55	Horizontal
2603,52	63,35	10996,68	80,82	17,47	Horizontal
3037,44	57,96	10996,68	80,82	22,86	Horizontal
3471,36	45,58	10996,68	80,82	35,24	Horizontal
3905,28*	58,24	5000	74,00	15,76	Horizontal
4339,20*	52,51	5000	74,00	21,49	Vertical

^{*=} frequencies inside of restricted bands of operation; field strength emission limit at these frequencies is 74 dB μ V/m



Test Report No. ARSK00037

Date: 2010-05-07

AVERAGE FACTOR

TX on (ms)	TX on + TX off (ms)	Duty cycle (Tx on/ Tx on + Tx off)	Average Factor (dB) 20log(1/duty cycle)
16,92	45,36	0,373	8,56

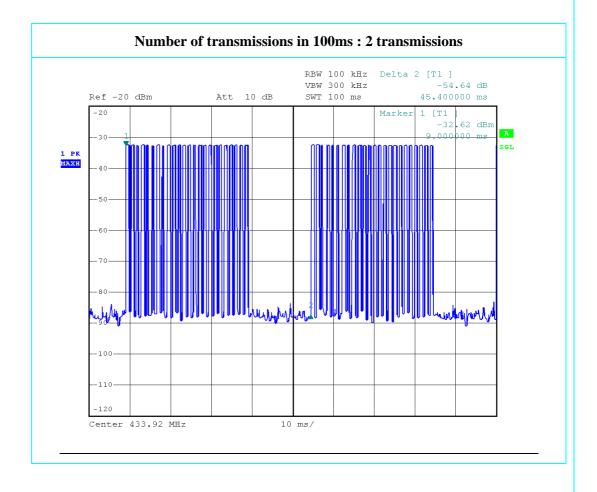
AVERAGE RESULT

Frequency (MHz)	Calculated Level (dBµV/m)	Limit (μVolt/meter)	Limit (dBµV/m)	Margin (dB)	Pol.
1301,76*	45,12	500	54,00	8,88	Vertical
1735,68	51,33	500	60,82	9,49	Vertical
2169,60	52,71	500	60,82	8,11	Horizontal
2603,52	54,79	500	60,82	6,03	Horizontal
3037,44	49,40	500	60,82	11,42	Horizontal
3471,36	37,02	500	60,82	23,8	Horizontal
3905,28*	49,68	500	54,00	4,32	Horizontal
4339,20*	43,95	500	54,00	10,05	Vertical

^{*=} frequencies inside of restricted bands of operation; field strength emission limit at these frequencies is $54 \text{ dB}\mu\text{V/m}$

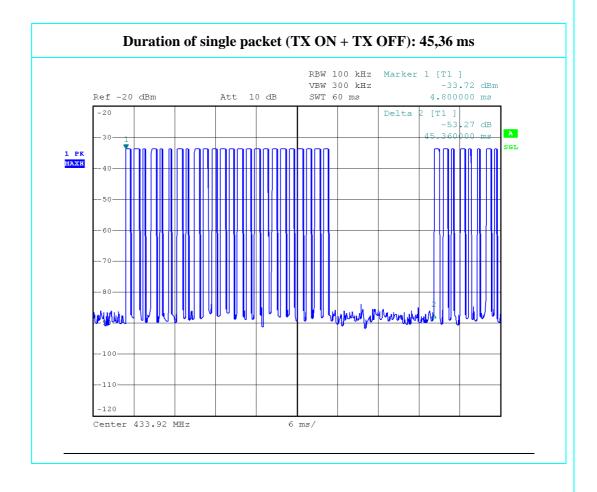


Test Report No. ARSK00037



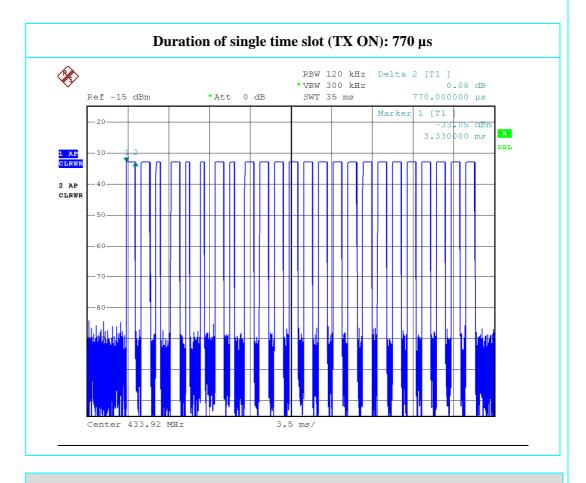


Test Report No. ARSK00037





Date: 2010-05-07



CONCLUSIONS:

In a single packet data (45,36 ms) there are:

20 time slot of 770 $\mu s, 2$ time slot of 420 μs and 2 time slot of 350 $\mu s.$

The total TX ON is: 16,920ms

The total TX OFF is: 28,440ms



T&TT Laboratory Date: 2010-05-07

TEST Title 47CFR Part 15
Ref. Section

No. 3 "Characteristics of transmission" 15.231 a)
1) 2) 3) 4)

TEST REQUIREMENTS

The provisions of this Section are restricted to periodic operation within the band 40.66 -MHz and above 70 MHz. Except as shown in paragraph (e) of this Section, the intentional radiator restricted to the transmission of a control signal such as those used with alarm systems, door openers, remote switches, etc. Continuous transmissions, voice, video and the radio control of toys are not permitted. Data is permitted to be sent with a control signal. The following conditions shall be met to comply with the provisions for this periodic operation:

Test Report No. ARSK00037

- (1) A manually operated transmitter shall employ a switch that will automatically deactivate the transmitter within not more than 5 seconds of being released.
- (2) A transmitter activated automatically shall cease transmission within 5 seconds after activation.
- (3) Periodic transmissions at regular predetermined intervals are not permitted. However, polling or supervision transmissions, including data, to determine system integrity of transmitters used in security or safety applications are allowed if the total duration of transmissions does not exceed more than two seconds per hour for each transmitter. There is no limit on the number of individual transmissions, provided the total transmission time does not exceed two seconds per hour.
- (4) Intentional radiators which are employed for radio control purposes during emergencies involving fire, security, and safety of life, when activated to signal an alarm, may operate during the pendency of the alarm condition.
- (5) Transmission of set-up information for security systems may exceed the transmission duration limits in paragraphs (a)(1) and (a)(2) of this section, provided such transmission are under the control of a professional installer and do not exceed ten seconds after a manually operated switch is released or a transmitter is activated automatically. Such set-up information may include data.



Test Report No. ARSK00037

Date: 2010-05-07

Requirement	Description
15.231 a) 1	The equipment transmits only in manual condition; it ceases to function immediately after the push-button is released.
15.231 a) 2	No automatic transmission
15.231 a) 3	No Periodic transmissions
15.231 a) 4	Not applicable; the transmitter transmits only in manual condition and is not employed for radio control purposes during emergencies.
15.231 a) 5	Not applicable

Test Result:

The transmitter meets the requirements of section 15.231 a)



Test Report No. ARSK00037

Date: 2010-05-07

TEST	Title "Radiated disturbances and Bandwidth in periodic transmission"		47CFR Part 15 Ref. Section		
No. 4			15.231 c)		
	TEST SETUP	CISPR Pub. 22 :1997			
တ	TEST FACILITY	Anechoic chamber	ıber		
REQUIREMENTS	MAXIMUM PERMITTED BANDWIDTH	47CFR Part 15 Ref. Sec 0,25% of the center free	` ,		
QUIRI	SPAN	Necessary to capture entire emission bandwidth			
	RBW	5% of permitted bandwidth			
TEST	VBW	≥ to RBW			
	DETECTOR FOR BANDWIDTH WIDER	PEAK			

ANSI C63-4 Specification

13.1.7 Occupied bandwidth measurements

In order to measure the modulated signal properly, a resolution bandwidth that is small compared with the bandwidth required by the procuring or regulatory agency shall be used on the measuring instrument.

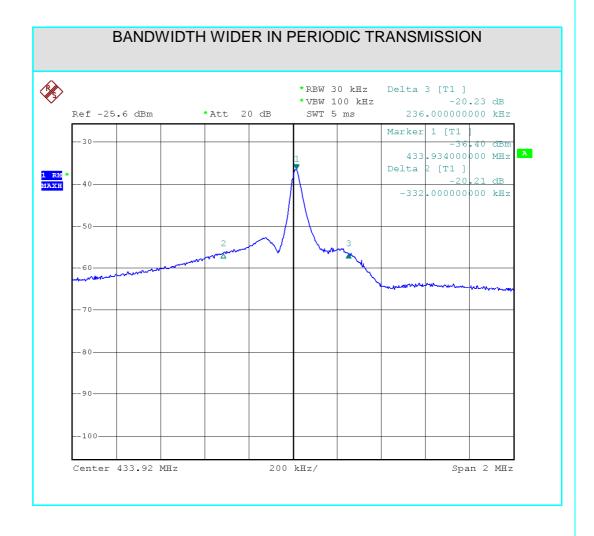
However, the resolution bandwidth of the measuring instrument shall be set to a value greater than 5% of the bandwidth requirements. When no bandwidth requirements are specified, the minimum resolution bandwidth of the measuring instrument is given in the following table:

Fundamental frequency	Minimum resolution bandwidth	
9 kHz to 30 MHz	1 kHz	
30 to 1000 MHz	10 kHz	
1000 MHz to 40 GHz	100 kHz	

Considering that the limit for 433,92 MHz is 1.084 kHz, 5% of this bandwidth is 54,2 kHz. Automatic setting of Spectrum Analyzer for this bandwidth is 30 kHz. For these consideration, the Laboratory has been used a Resolution Bandwidth of 30kHz and a Video Bandwidth of 100 kHz.



Test Report No. ARSK00037



Frequency	Bandwidth at - 20dB point	Limit (0,25% of 433,92 MHz)	Margin
MHz	kHz	kHz	kHz
433,92	568	1084	516



rest Report No. ARSKOOOS7

Date: 2010-05-07

6 ADDITIONAL TECHNICAL INFORMATION

6.1 Electromagnetically relevant components:

Components	No.	Manufacturer	Type – Technical data
Radio Transmitter	1	Infineon	TDK5110
Microcontroller with internal oscillator at 8MHz	1	Microchip	PIC16F627A
13,56 MHz Quartz	1	/	1

6.2 RFI suppression devices:

Components	N°	Manufacturer	Type – Technical data
None			

6.3 EMI protection devices:

Components	N°	Manufacturer	Type – Technical data
None			



Test Report No. ARSK00037

Date: 2010-05-07

7 TECHNICAL DOCUMENTATION

DOCUMENT	REFERENCE		
Radiocontrol 2/4 channel - Instructions for use	Rev. 04 - 2010		
Kompass_TX_BlockDiagram	Revision 1		
Kompass_TX_BOM	Schematic code: EBB059TX Rev. 1		
Kompass_TX_BottomLayer	Revision 1		
Kompass_TX_Layout	Revision 1		
Kompass_TX_Schematic	Schematic code: EBB059TX Rev. 1		
Kompass_TX_TopLayer	Revision 1		



Date: 2010-05-07

8 PHOTOGRAPHIC DOCUMENTATION

8.1 EUT IDENTIFICATION







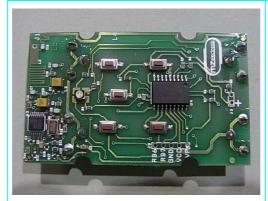
Equipment under test identification

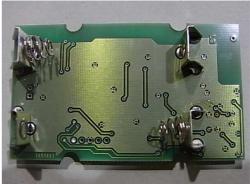


Test Report No. ARSK00037









Internal view

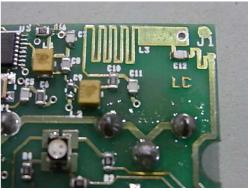


Test Report No. ARSK00037









Internal view



Test Report No. ARSK00037







Set up for Radiated emission test



Test Report No. ARSK00037

Date: 2010-05-07

8.2 DERIVED MODEL







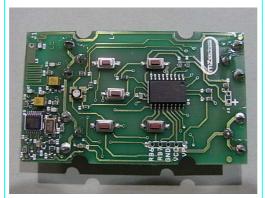
Derived model identification

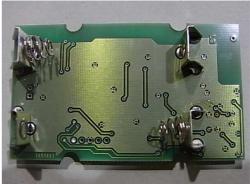


Test Report No. ARSK00037









Derived model - Internal view



Date: 2010-05-07

9 MEASUREMENT AND TEST EQUIPMENT INSTRUMENTATION

Instruments	Manufacturer	Model	IMQ serial number	Calibration data	Calibration interval (Month)
Emi Receiver	Rohde & Schwarz	ESCI	S-04355	12/2009	12
Emi Receiver	Rohde & Schwarz	ESVS	S-04197	12/2008	18
Spectrum Analyzer	Rohde & Schwarz	FSP40	S-03629	11/2009	24
Loop Antenna	Rohde & Schwarz	HFH2-Z2	S-02508	12/2008	24
Antenna Bilog	ARA	LPD-2513	S-02385	07/2009	24
Antenna ridged horn 1÷18 GHz	Schwarzbeck	BBHA9120D	S-03464	02/2009	24
Pre-amplifier 1-26.5 GHz	HP	HP 8449 B	S-03542	07/2008	24
Pre-amplifier 30-1000 MHz	BONN ELEKTRONIK	BLNA	S-04193	12/2008	24
Digital Oscilloscope	Yokogawa	DL7200	S-03745	05/2009	12
Crystal Detector	Agilent	8472B	S-04467	/	/
Software for test automation	Rohde & Schwarz	ES-K1 V.1.60	/	/	/

The IMQ instruments are tested and calibrated according to UNI EN 45001, the IMQ procedure IP-037 "Calibration test equipment and measurement" and according to plans set on IMQ operating instruction IO-FT-034 "Criteria for the calibration of test equipment and measurement" which are an integral part of the Quality Manual of IMQ.