

TEST REPORT

Report Number: 3174858MIN-001 Project Number: 3174858

Testing performed on the 475 Field Communicator FCC ID: XAF475 Industry Canada ID: 8299A-475

to 47 CFR Part 15. 249:2008 RSS- 210, Issue 7, 2007

For Emerson Process Management

Test Performed by: Intertek Testing Services NA, Inc. 7250 Hudson Blvd., Suite 100 Oakdale, MN 55128 Test Authorized by:
Emerson Process Management.
12001 Technology Drive, Mail Stop AB06
Eden Prairie, MN 55433

Prepared by:	M. Spector Uri Spector	Date:	April 14, 2009
Reviewed by:	Morman Shpilsher	Date:	April 14, 2009

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IC ID: 8299A-475



1.0 GENERAL DESCRIPTION

Model:	475 Field Communicator
Type of EUT:	Wireless Field Communicator
Serial Number:	11063677
FCC ID:	XAF475
Industry Canada ID:	8299A-475
Related Submittal(s) Grants:	None
Company:	Emerson Process Management
Customer:	Mr. Todd Toepke
Address:	12001 Technology Drive, Mail Stop AB06 Eden Prairie, MN 55344
Phone:	(952) 828-3391
Fax:	
Test Standards:	 □ 47 CFR, Part 15:2008, §15.249 □ RSS-210, Issue 7, 2007 □ RSS-Gen, Issue 2, 2007 □ 47 CFR, Part 15:2008, §15.109, Class B □ Other
Type of radio:	☑ Stand -alone ☐ Module ☐ Hybrid
Date Sample Submitted:	March 30, 2009
Test Work Started:	March 30, 2009
Test Work Completed:	April 14, 2009
Test Sample Conditions:	□ Damaged □Poor (Usable) ⊠ Good

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1.1 Product Description; Test Facility

Product Description:	Field Communicator, Bluetooth Transmitter
Operating Frequency	2402-2480 MHz
Channel Number:	79
Emission Designator:	881KG2D
Antenna(s) Info:	Integral antenna
Antenna Installation:	☐ User ☐ Professional ☒ Factory
Transmitter Power Configuration:	 Internal battery Internal power source 120VAC 230VAC 400VAC 7.2 VDC Other: Amp. 50Hz 60Hz
Special Test Arrangement:	As a hand-held device the EUT was rotated through three orthogonal axes to determine and tested with the maximum emissions
Test Facility Accreditation:	A2LA (Certificate No. 1427.01)
Test Methodology:	Measurements performed according to the procedures in ANSI C63.4-2003

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1.2 EUT Configuration

Temperature:

Atmospheric pressure:

Humidity:

The 6	equipment under test was operated du	iring the mea	asurement under the following conditions:					
□ - (
Oper	ating modes of the EUT:							
No.	Description							
1	The device was pre-programmed to t middle, and upper frequency channel		inuously in three separate frequency channel be being transmitted at a given time.	els, low,				
Cable	es:							
No.	Туре	Length	Designation	Note				
1	HART Communication Cable	6ft.	Shielded, BNC connector					
2								
Supp	port equipment/Services:							
No.	Item	Description						
1	None							
2								
1.3	Environmental conditions							
Durin	ng the measurement the environmenta	I conditions	were within the listed ranges:					
□ No	ormal							

15-35 °C

30-60 %

86-106 kPa

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1.4 Measurement uncertainty

The expanded uncertainty (k = 2) for radiated emissions from 30 to 1000 MHz has been determined to be: ± 4 dB at 10m and ± 5.4 dB at 3m

The expanded uncertainty (k = 2) for conducted emissions from 150 kHz to 30 MHz has been determined to be:

±2.6 dB

1.5 Field Strength Calculation

The field strength is calculated by adding the Antenna Factor and Cable Factor, and subtracting the Amplifier Gain (if any) from the measured emissions reading on the EMI Receiver.

The basic equation with a sample calculation is as follows:

FS = RA + AF + CF - AG

Where: $FS = Field Strength in dB(\mu V/m)$

 $RA = Receiver Amplitude in dB(\mu V)$

CF = Cable Attenuation Factor in dB

 $AF = Antenna Factor in dB(m^{-1})$

AG = Amplifier Gain in dB

Assume a receiver reading of 48.1 dB(μ V) is obtained. The antenna factor of 7.4 dB(m^{-1}) and cable factor of 1.6 dB is added and amplifier gain of 16.0 dB is subtracted giving field strength of 41.1 dB(μ V/m).

 $RA = 48.1 dB(\mu V)$

 $AF = 7.4 \text{ dB}(\text{m}^{-1})$

CF = 1.6 dB

AG = 16.0 dB

FS = RA + AF + CF - AG

FS = 48.1 + 7.4 + 1.6 - 16.0

 $FS = 41.1 dB(\mu V/m)$

General notes: None

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2.0 TEST SUMMARY

Referring to the performance criteria and the operating mode during the tests specified in this report, the equipment complies with the requirements according to the following standards.

TEST SPECIFICATION	TEST PARAMETERS	RESULT
15.249(a) / RSS-210 A2.9(a)	Field strength of fundamental	Pass
15.249(a) / RSS-210 A2.9(a)	Field strength of harmonics	Pass
15.249(d) / RSS-210 A2.9(b)	Field strength of spurious emissions	Pass
15.215(c) / RSS- Gen 4.6.1	Bandwidth of the emission	Pass
15.207/RSS-Gen 7.2.2	Transmitter Power Line conducted emissions	Pass
15.109/ICES-003	Receiver/digital device radiated emissions	Pass
15.107/ ICES-003	Digital device conducted emissions	Pass

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3.0 TEST CONDITIONS AND RESULTS

3.1 Field strength	of fundamenta	I
Test location:	OATS	
Test distance:	10 meters	
Test result:	Pass	
Max. Emissions marg	jin at fundamen	tal: 4.1 dB below the limits
Notes: Test pe	rformed at low, n	niddle and upper channel

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Date:	April 3, 2009	Result:	Pass
Standard:	FCC 15.249(a) / RSS-210 A2.9		
Tested by:	Richard Blonigen		
Test Point:	Enclosure with antenna		
Operation mode:	See Page 5		
Note:	All measurements were performed with using Peak		
	detector		

Table 3.1.1

Frequency	Ar	ntenna	Ant. CF	Cable loss	Pre-amp	Reading	Total @ 3m	Average CF	Limit	Margin	Comments
MHz	Polarity	Hts(cm)	dB1/m	dB	Gain (dB)	dΒμV	dBµV/m	dB	dBµV/m	dB	
					F	Peak Limit	S				
2405.00	V	131	28.3	4.1	0.0	54.5	86.9	0.0	114.0	-27.1	
2405.00	Н	188	28.3	4.1	0.0	56.1	88.5	0.0	114.0	-25.5	
2442.00	V	126	28.4	4.1	0.0	54.2	86.8	0.0	114.0	-27.2	
2442.00	Η	224	28.4	4.1	0.0	57.3	89.9	0.0	114.0	-24.1	
2480.00	V	100	28.5	4.1	0.0	52.3	85.0	0.0	114.0	-29.0	
2480.00	Ι	219	28.5	4.1	0.0	57.0	89.7	0.0	114.0	-24.3	
					Av	erage Lim	its				
2405.00	V	131	28.3	4.1	0.0	54.5	86.9	0.0	94.0	-7.1	
2405.00	Ι	188	28.3	4.1	0.0	56.1	88.5	0.0	94.0	-5.5	
2442.00	V	126	28.4	4.1	0.0	54.2	86.8	0.0	94.0	-7.2	
2442.00	Н	224	28.4	4.1	0.0	57.3	89.9	0.0	94.0	-4.1	
						•		·		•	
2480.00	V	100	28.5	4.1	0.0	52.3	85.0	0.0	94.0	-9.0	
2480.00	Н	219	28.5	4.1	0.0	57.0	89.7	0.0	94.0	-4.3	

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3.2 Field	d strength of harmonics a	and spurious emissions
Test location	n: DATS	
Test distand	e: 10 meters	
Frequency r	ange of measurements:	30MHz-25GHz (10 th Harmonic)
Test result:	Pass	
Max. margin	of harmonics and spuri	ous emissions: 0.3dB below the limits
Notes:		related to transmitter were detected at the frequency range 30MHz-cs Emissions see Table 3.2.1. Test performed at low, middle and

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Date:	April 13, 2009	Result:	Pass
Standard:	FCC 15.249(a) and (d) / RSS-210 A2.9		
Tested by:	Uri Spector		
Test Point:	Enclosure with antenna		
Operation mode:	See Page 5		
Note:	No emissions above ambient noise were detected		
	above the 2 nd harmonics		

Table 3.2.1

Frequency	Aı	ntenna	Ant. CF	Cable loss	Pre-amp	Avg Reading	Total @ 3m	Average CF	Limit	Margin	Comments
MHz		Hts(cm)	dB1/m	dB	Gain (dB)	dΒμV	dBµV/m	dB	dBµV/m	dB	
				На	armonics	Emissions					
					Ch	annel 2405M	Hz				
4810.40	V	130	33.0	6.3	39.8	51.0	50.6	0.0	54.0	-3.4	
					Ch	annel 2440M	Hz				
4884.42	V	119	33.1	6.4	39.8	53.8	53.6	0.0	54.0	-0.4	
					Ch	annel 2480M	Hz				
4960.38	V	126	33.2	6.5	39.7	53.7	53.7	0.0	54.0	-0.3	
	Spurious Emissions-Bandedge Compliance, Peak Re						e, Peak Rea	ding			
2400.00	V	130	28.3	4.1	39.8	22.8	15.4	0.0	54.0	-38.6	
2483.50	V	126	28.6	4.1	39.7	22.6	15.6	0.0	54.0	-38.4	

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3.3 Bandwidth of Emissions

Measured 20dB bandwidth kHz	Measured 99% bandwidth kHz
276	236

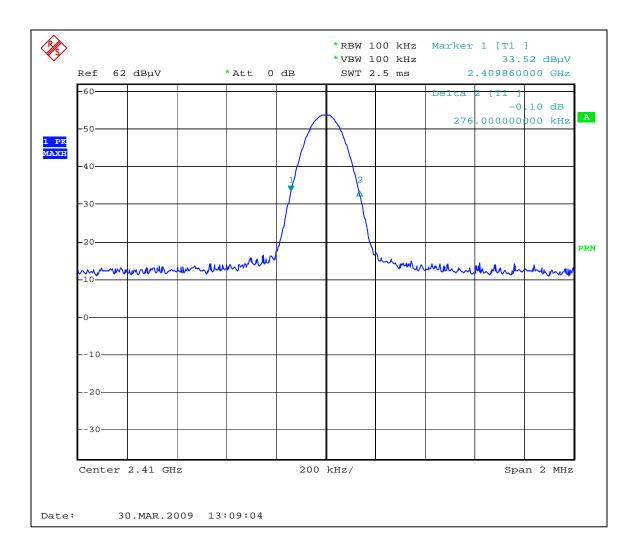
Graphs 3-3-1 and 3-3-2 are show bandwidth of emissions

Notes: The bandwidth of emissions is contained within the frequency band of operation

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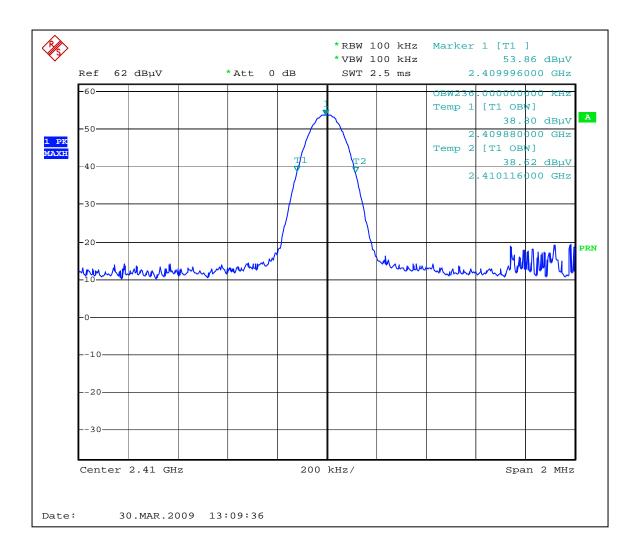


Graph 3.3.1





Graph 3.3.2





3.4 I ransi	mitter power line c	onducted emissions	
Test location:	☐ OATS		Other
Test result:	Pass		
Frequency rai	nge:	0.15MHz-30MHz	
Max. Emissio	ns margin: 10	0.9 dB below the limits	
Notes:	None		

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Date:	March 30, 2009	Result:	Pass
Standard:	FCC 15.207		
Tested by:	Richard Blonigen		
Test Point:	Power Line L1 and L2		
Operation mode:	See Page 5		
Note:			

Table 3.4.1

Line 1

Frequency	QP dBµV	AVG dBµV	QP Limit dBµV	AVG Limit dBµV	QP Margin dB	AVG Margin dB
174.44 KHz	53.6	40.2	64.8	54.8	-11.2	-14.5
174.99 KHz	53.9	40.5	64.7	54.7	-10.9	-14.2
176.53 KHz	53.4	40.0	64.7	54.7	-11.3	-14.6
235.51 KHz	45.4	34.3	62.3	52.3	-16.8	-18.0
410.3 KHz	36.6	34.0	57.6	47.6	-21.1	-13.6
8.708 MHz	32.1	23.6	60.0	50.0	-27.9	-26.4

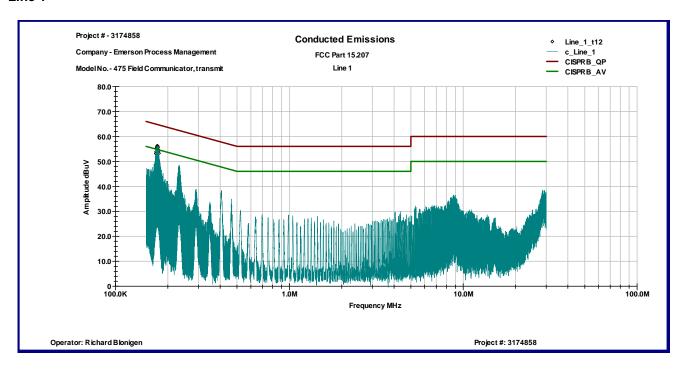
Line 2

Frequency	QP	AVG	QP Limit	AVG Limit	QP Margin	AVG Margin
	dΒμV	dΒμV	dΒμV	dΒμV	dB	dB
175.66 KHz	51.2	38.0	64.7	54.7	-13.5	-16.7
176.42 KHz	51.4	38.0	64.7	54.7	-13.3	-16.6
176.75 KHz	51.3	38.1	64.6	54.6	-13.4	-16.6
234.06 KHz	44.4	31.1	62.3	52.3	-18.0	-21.2
411.67 KHz	32.9	27.1	57.6	47.6	-24.7	-20.6
8.7133 MHz	12.0	7.4	60.0	50.0	-48.0	-42.6

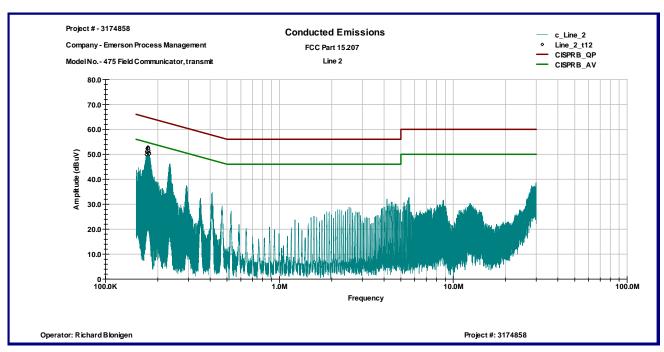


Graph 3.4.1

Line 1



Line 2





3.5 Receiver/digital device radiated emission	ons
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Test location: ☐ OATS ☐ Anechoic Chamber

Test distance: □ 10 meters □ 3 meters

Test result: Pass

Frequency range: 30MHz-12.5GHz (5th Harmonic)

Max. Emissions margin: 9.9 dB below the limits

Notes: The Radiated Emissions test was performed in the Anechoic chamber at 3m measurement

distance (see Table 3.5.1 and Graphs 3.5.1)

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Date:	April 1, 2009	Result:	Pass
Standard:	FCC Part 15.109, Class A		
Tested by:	Richard Blonigen		
Test Point:	Enclosure		
Operation mode:	Digital Device Radiated Emissions		
Note:	None		

Table 3.5.1

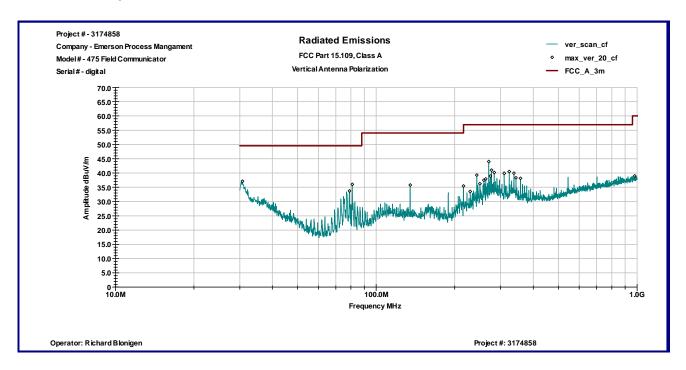
Frequency	Aı	ntenna	Ant. CF	Cable loss	Pre-amp	Reading	Total @ 3m	Limit	Margin	Comments
MHz	Polarity	Hts(cm)	dB1/m	dB	Gain (dB)	dΒμV	dBµV/m	dBµV/m	dB	
30.00	V	100	20.5	0.6	0.0	12.0	33.1	49.5	-16.4	
80.95	V	128	8.2	1.0	0.0	26.4	35.5	49.5	-14.0	
134.92	V	100	12.5	1.2	0.0	21.7	35.4	54.0	-18.6	
269.84	V	195	13.9	1.8	0.0	26.8	42.5	56.9	-14.4	
4918.40	V	100	33.2	6.4	39.8	33.8	33.7	60.0	-26.3	
7595.20	V	100	36.6	7.8	39.7	34.1	38.8	60.0	-21.2	
80.95	Ι	355	8.2	1.0	0.0	24.9	34.0	49.5	-15.5	
156.38	Ι	205	11.1	1.4	0.0	17.2	29.7	54.0	-24.3	
269.84	Ι	100	13.9	1.8	0.0	31.3	47.0	56.9	-9.9	
276.55	Ι	113	13.8	1.9	0.0	26.7	42.4	56.9	-14.5	
5920.80	Η	100	34.2	7.0	39.9	34.7	36.0	60.0	-24.0	
9286.40	Н	100	37.9	8.4	38.7	33.3	40.9	60.0	-19.1	

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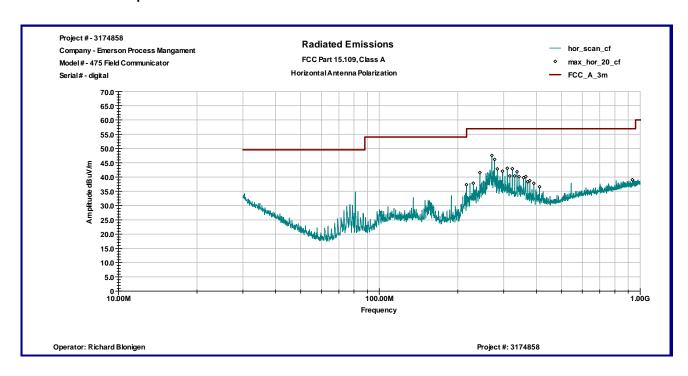


Graph 3.5.1

Vertical antenna polarization



Horizontal antenna polarization

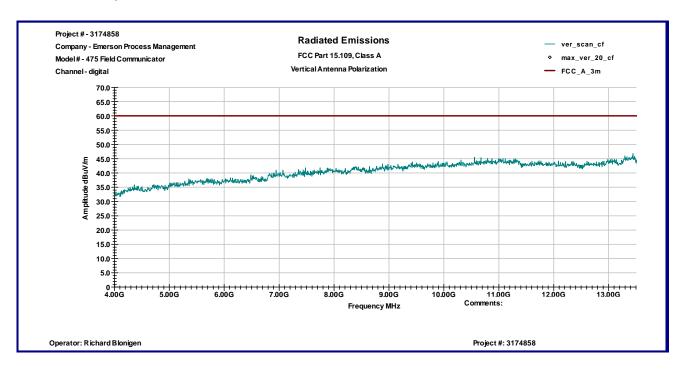


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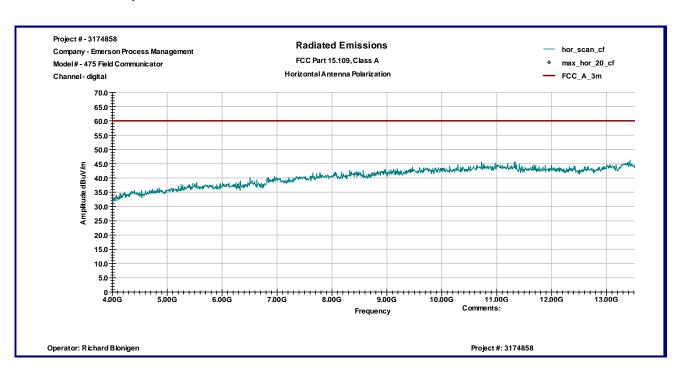


Graph 3.5.2

Vertical antenna polarization



Horizontal antenna polarization





Test location: ☐ OATS ☐ Anechoic Chamber ☐ Other	
Test result: Pass	
Frequency range: 0.15MHz-30MHz	
Max. Emissions margin: 25.5 dB below the limits	
Notes: None	

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Date:	March 30, 2009	Result:	Pass
Standard:	FCC Part 15.107, Class A		
Tested by:	Richard Blonigen		
Test Point:	Line 1 and Line 2		
Operation mode:	Digital device conducted		
Note:			

Table 3.6.1

Line 1

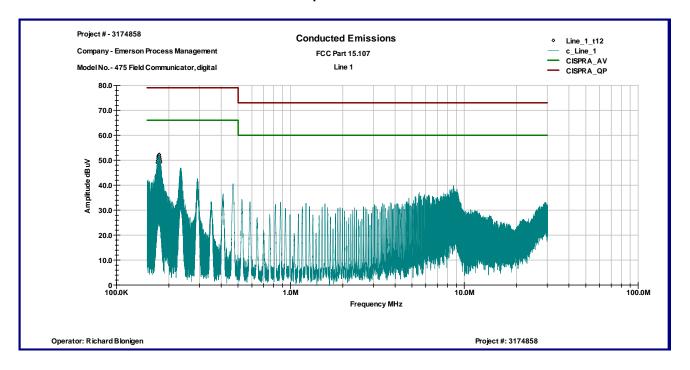
Frequency	QP dBµV	AVG dBµV	QP Limit dBµV	AVG Limit dBµV	QP Margin dB	AVG Margin dB
174.44 KHz	53.6	40.2	79.0	66.0	-25.4	-25.8
174.99 KHz	53.9	40.5	79.0	66.0	-25.1	-25.5
176.53 KHz	53.4	40.0	79.0	66.0	-25.6	-26.0
235.51 KHz	45.4	34.3	79.0	66.0	-33.6	-31.7
410.3 KHz	36.6	34.0	79.0	66.0	-42.4	-32.0
8.708 MHz	32.1	23.6	73.0	60.0	-40.9	-36.4

Line 2

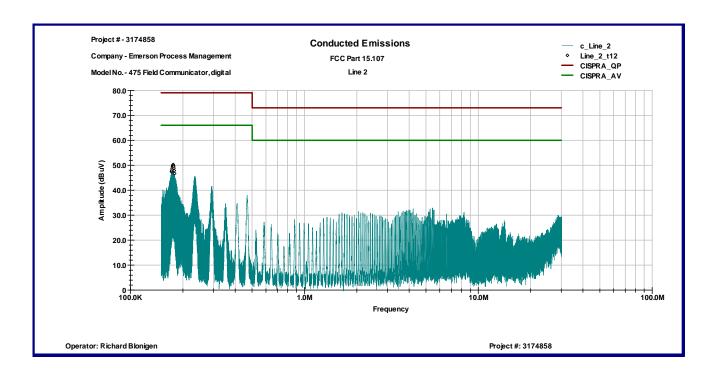
Frequency	QP	AVG	QP Limit	AVG Limit	QP Margin	AVG Margin
	dΒμV	dΒμV	dΒμV	dΒμV	dB	dB
175.66 KHz	51.2	38.0	79.0	66.0	-27.8	-28.0
176.42 KHz	51.4	38.0	79.0	66.0	-27.7	-28.0
176.75 KHz	51.3	38.1	79.0	66.0	-27.7	-28.0
234.06 KHz	44.4	31.1	79.0	66.0	-34.7	-34.9
411.67 KHz	32.9	27.1	79.0	66.0	-46.1	-39.0
8.7133 MHz	12.0	7.4	73.0	60.0	-61.0	-52.6



Graph 3.6.1



Graph 3.6.2





4.0 TEST EQUIPMENT

DESCRIPTION	MANUFACTURER	MODEL	SERIAL NO.	INTERTEK ID	CAL DUE	USED
Spectrum Analyzer	R&S	FSP 40	100024	12559	08/22/2009	\boxtimes
Spectrum Analyzer	R & S	ESCI	100358	12909	05/07/2009	\boxtimes
Bicono-Log Antenna	Schaffner-Chase	CBL 6112 B	2468	14459	08/27/2009	\boxtimes
LISN	Fischer Custom Communications	FCC-LISN-2 MOD.SD	316	9945	10/28/2009	\boxtimes
Horn Antenna	EMCO	3115	9507-4513	9936	03/04/2010	\boxtimes
Pre-Amplifier	MITEQ	AMF-5D-00501800-28- 13P	1122951	13475	06/05/2009	\boxtimes
System	TILE! Instrument Control		Ver. 3.4.K.29	15259	VBU	\boxtimes
High Pass Filter	Reactel	HS-4G-S12	0223	15274	VBU	\boxtimes

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