



S-CEM/EMCD/TR/2008-2009/157-2

EMI/EMC TEST REPORT FOR TORQUE MEASUREMENT SYSTEM MANUFACTURED BY M/s. HONEYWELL TECHNOLOGY SOLUTIONS (P) LTD., BANGALORE

This report shall not be reproduced except in full without the written approval of SAMEER - Centre for Electromagnetics, Chennai



SAMEER - CENTRE FOR ELECTROMAGNETICS

(An Institution Set-up by Ministry of Communications and Information Technology, Government of India), 2nd Cross Road, CIT Campus, Taramani, Chennai - 600 113.

July 2009



SAMEER-CENTRE FOR ELECTROMAGNETICS

Chennai – 600 113



EMI/EMC TEST REPORT FOR TORQUE MEASUREMENT SYSTEM MANUFACTURED BY M/s. HONEYWELL TECHNOLOGY SOLUTIONS (P) LTD., BANGALORE

Test Request Particulars

01. Test request from : M/s. Honeywell Technology solutions (P) Ltd., Bangalore

02. Equipment under test (EUT) : Torque Measurement System

03. Number of test sample(s) : One

04. Types of tests requested : 1. Conducted Emission Test as per FCC part-15.207; 2004

2. Radiated Emission Test as per FCC part-15.209,223; 2004

05. Manufacturer : M/s. Honeywell Technology solutions (P) Ltd., Bangalore

06. Model number of EUT : TMS 9000-92011

07. Serial number of EUT : Prototype

08. Test plan concurred by : Mr. Vijay. Tippanna. Talikoti, Senior Engineer

Honeywell Technology solutions (P) Ltd., Bangalore

09. EUT Arrived on : July 16, 2009

10. Test date(s) : July 16, 2009

11. Test Venue : SAMEER-CEM, Chennai

12. Status of the EUT on receipt : Functional

Certified that the data reported in this report are valid only for the test sample(s) mentioned above at the time of and under the stated conditions of measurement. Particulars on Manufacturer / Supplier, given in this report, are based on the information given by the customer, along with test request and SAMEER-CEM does not assume any responsibility for the correctness of that information for the above mentioned equipment under test.

Test Plan & Reviewed By:

Approved By:

Office Seal

(Sanjay Baisakhiya)

Scientist-D

(**Dr. B. Subbarao**) Head, EMC Division



TMS 9000-92011 Prototype Manufacturer by

: M/s. Honeywell Technology solutions (P) Ltd., Bangalore



EMI/EMC TEST RESULTS AND SUMMARY FOR TORQUE MEASUREMENT SYSTEM

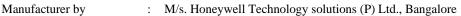
: Torque Measurement System

EMC EMISSION TESTS AND RESULTS

Name of the Test	Basic Standard	AC/DC/ Signal Port	Specification	Notes
Conducted Emission Test	FCC part-15.207	110V/60Hz Power Port	Quasipeak Limit 150kHz -500kHz : 66 – 56 dBμV 500kHz -5MHz : 56 – 60 dBμV 5MHz-30MHz : 60 dBμV Average limit 150kHz -500kHz : 59 – 46 dBμV 500kHz -5MHz : 46 – 50 dBμV 5MHz-30MHz : 50 dBμV	Within the limit
Radiated Emission Test	FCC part- 15.209	Enclosure port	Quasipeak Limit 30 MHz -88MHz : 40 dBμV/m 88 MHz -216 MHz : 43.5 dBμV/m 216 MHz -960 MHz: 46 dBμV/m 960 MHz-1GHz : 54 dBμV/m	Within the limit
Radiated Emission Test	FCC part- 15.209	Enclosure port	Average Limit 1 MHz -30MHz: 69.52dBμV/m	Within the limit
Radiated Emission Test	FCC part- 15.223	Enclosure port	Average Limit 6.78MHz: 63.52 dBμV/m	Within the limit



Serial Number of EUT : Prototype





1. CONDUCTED EMISSION TEST

1.1 Applicable Standard: As per FCC part-15.207

1.2 Test Instrumentation:

Description	Make	Model Number	Serial Number	Calibration Due Date
EMI Receiver	R&S	ESIB 7	100319	14/02/2010
Line Impedance Stabilization Network (LISN)	R&S	ESH2 Z5	893606 / 023	19/11/2009
Transient Limiter	HP	11947A	3107A03845	31/10/2009

1.3 EUT Configuration:

The EUT is Torque Measurement System (Torque Measurement System) which is intended to be used in industrial applications. The EUT is a torque measurement system used to measure torque in Dynamo Meters and other applications. The measurement is based on strain gauge sensor and data transmission is wireless. During the test, the communication lines were not monitored (inactive). The EUT was energized by 110V/60Hz and made operational .

1.4 Test Frequency Range and Limits (Class B): As per FCC part-15.207

Frequency	Quasipeak Limits (dBµV)	Average Limits (dBµV)
150 kHz - 5 MHz	66-56	56-46
500 KHz - 5 MHz	56-60	46-50
5.0 MHz - 30 MHz	60	50

1.5 Test Procedure:

The RF Conducted Emissions from the EUT sent back to the mains input were coupled using a Line Impedance Stabilization Network and measured using an Electromagnetic Interference (EMI) receiver. The measurement was done initially in Peak & Average Detection Modes and wherever the emission was closer to the limit line in peak detection mode, Quasi Peak Detection Mode was employed. The measurement was carried out in the frequency range of 150 kHz to 30 MHz.

1.6 Test Observation:

The RF conducted emissions from the EUT was found to be within the limit in the above specified frequency range in both Line and Neutral.

1.7 Enclosed Documents:

Plots 1-2: Conducted Emissions from the EUT

Annexure – 1: Block Diagram of EUT & Photograph of EUT.

Annexure – 2: Conducted Emission Test Setup.

Test Conducted by:

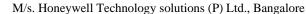
(A.Albin) Scientific Assistant-A (A. Saravanan)
Project Assistant



Manufacturer by

Prototype

TMS 9000-92011





2. RADIATED EMISSION TEST

Torque Measurement System

2.1. Applicable Standards: As per FCC part-15.209, 223 Class B: 2004

2.2. Test Instrumentation:

Description	Make	Model Number	Serial Number	Calibration
				Due Date
EMI Receiver	R&S	ESIB 7	100319	14/02/2010
Biconilog Antenna	ETS	3142B	00026416	18/04/2010
Shielded Semi Anechoic Chamber	Siepel-Hyfral		F276	30/11/2009
Active loop antenna	EMCO	6507	1484	17/10/2009

2.3. Test Frequency Range & Limits(3m Distance):

FCC part-15.209:2004(Class B)

Frequency (MHz)	Limit (dBµV/m)
1-30	69.52
30 - 88	40.0
88 - 216	43.5
216-960	46.0
960 - 1000	54.0

FCC part-15.223:2004(Class B)

Frequency (MHz)	Limit (dBµV/m)
6.78	63.52

2.4. EUT Configuration:

The EUT is Torque Measurement System (Torque Measurement System) which is intended to be used in industrial applications. The EUT is a torque measurement system used to measure torque in Dynamo Meters and other applications. The measurement is based on strain gauge sensor and data transmission is wireless. During the test, the communication lines were not monitored (inactive). The EUT was energized by 110V/60Hz AC and made operational.

2.5. Test Procedure:

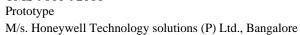
The Radiated Emission from the EUT in the frequency range of 1 MHz – 30 MHz and 30 MHz – 1000 MHz was picked up at a distance of 3 m using Active Loop antenna and Biconilog Antenna respectively. The measurement was carried out inside the shielded semi anechoic chamber. The EUT was rotated 0 to 360 degrees and the antenna height was varied from 1 to 4 meters to maximize the picked up emission in the frequency range 30 MHz - 1000 MHz The measurement was done in peak detection mode, in both vertical and horizontal polarization in the frequency range 30 MHz - 1000MHz The worst case emission and corresponding frequencies were noted and analyzed thoroughly in quasi-peak detection mode. The EUT was rotated 0 to 360 degrees to maximize the picked up emission in the frequency range 1 MHz – 30MHz The measurement was done in average detection mode, in both parallel and perpendicular position of the loop antenna in the frequency range 1 MHz – 30MHz



Equipment Under Test Model Number of EUT Serial Number of EUT Manufacturer by

TMS 9000-92011 Prototype

Torque Measurement System





2.6. Test Observation:

FCC Part-15.209:2004(Class B)

Table -1: 30 MHz - 1000 MHz

Freq. (MHz)	Table Position (°)	Ant. Ht. (m)	Measured level in (dBµV)	Antenna Factor (dB/m) B	Cable loss (dB)	Total Emission (dBµV/m) E=A+B+C	Quasi- peak limit (dBµV/m) L	Delta Level (dB) D=L-E	Test Result		
	VERTICAL POLARIZATION										
150	105	1	20.84	9.52	1.05	31.41	43.50	12.09	Within the Limit		
60.88	35	1.4	15.63	8.21	0.67	24.51	40.00	15.49	Within the Limit		
350	175	1.4	21.54	16.00	1.58	39.12	46.00	6.88	Within the Limit		
650	250	1	15.85	21.10	2.08	39.03	46.00	6.97	Within the Limit		
400.04	260	1	14.18	17.28	1.66	33.12	46.00	12.88	Within the Limit		
				HORIZO	NTAL PO	DLARIZATIO	N				
350	85	1	28.27	16.00	1.58	45.85	46.00	0.15	Within the Limit		
150	180	1.4	24.62	9.52	1.05	35.19	43.50	8.31	Within the Limit		
311.88	100	1	22	14.85	1.51	38.35	46.00	7.65	Within the Limit		
325.44	70	1	22.29	15.22	1.51	39.02	46.00	6.98	Within the Limit		
339.04	80	1.05	20.46	15.48	1.55	37.49	46.00	8.51	Within the Limit		
300	105	1	20.07	14.27	1.51	35.85	46.00	10.16	Within the Limit		

FCC part-15.209:2004(Class B)

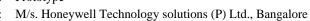
Table -2: 1 MHz - 30 MHz

Freq. (MHz)	Table Position (°)	Ant. Height (m)	Measured level in (dBµV)	Antenna Factor (dB/m)	Cable loss (dB)	Total Emission (dBµV/m) E=A+B+	Average limit (dBµV/m)	Delta Level (dB)	Test Result
			A	В	C	C	L	D=L-E	
	PARALLEL POSITION								
6.78	240	1	36	17.22	0.23	53.44	69.52	16.08	Within the Limit
	PERPENDICULAR POSITION								
6.78	195	1	30.52	17.22	0.23	47.96	69.52	21.56	Within the Limit
13.56	150	1	11.32	16.56	0.32	28.20	69.52	41.32	Within the Limit
27.12	80	1	10.67	15.76	0.46	26.89	69.52	42.63	Within the Limit



Equipment Under Test Model Number of EUT Serial Number of EUT Manufacturer by

del Number of EUT : TMS 9000-92011 al Number of EUT : Prototype





FCC part-15.223:2004(Class B)

Table-3: 6.78MHz

Torque Measurement System

Freq. (MHz)	Table Post. (°)	Ant. Ht. (m)	Measured level in (dBμV) A	Ant. Factor (dB/m) B	Cable loss (dB)	Total Emission (dBµV/m) E=A+B+C	Limit (dBµV/m) L	Delta Level (dB) D=L-E	Test Result
	PARALLEL POSITION								
6.78	240	1	36	17.22	0.23	53.44	63.52	10.08	Within the Limit
	PERPENDICULAR POSITION								
6.78	185	1	30.53	17.22	0.23	47.97	63.52	15.55	Within the Limit

7. Enclosed Documents:

Plots 3- 6 show the Radiated Emission spectrum from EUT.

Annexure − 3 shows the Photograph of Radiated Emission Test Setup.

Test Conducted by:

(A.Albin)

Scientific Assistant-A

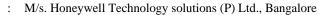
(A. Saravanan)

Project Assistant



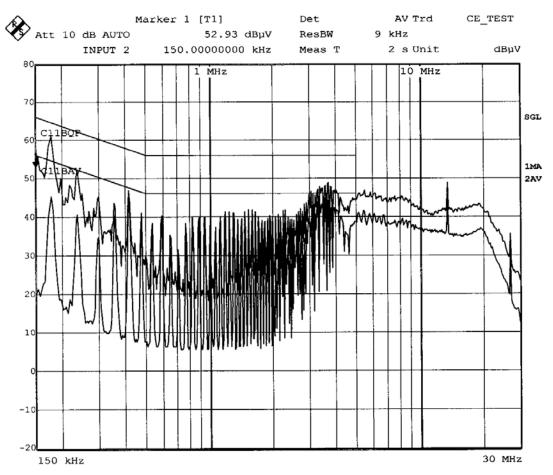
Serial Number of EUT : Prototype

Manufacturer by





PLOT-1



Title: CONDUCTED EMISSION TEST AS PER FCC PART 15 CLASS-B

Comment B: EUT:TORQUE MEASUREMENT SYSTEM, MODEL:TMS 9000(92011), MAKE:HON

EYWELL, MEAS: LINE (SHIELDED CORD)

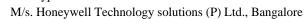
Date: 16.JUL.2009 11:47:02



Equipment Under Test Torque Measurement System Model Number of EUT

Manufacturer by

Serial Number of EUT Prototype





PLOT-1A

TMS 9000-92011

	cel:	C11BQP		Trace2:		
Tra	ce3:			Trace4:		
	TRA	CE	FREQUENC	Y LEVEL d	BμV	DELTA LIMIT dB
1	Quasi	Peak	178.0000 kH	z 59.66		-4.91
1	Quasi	Peak	3.7340 MH	z 47,54		-8.46
1	Quasi	Peak	3.6740 MH	z 46.28		-9.71
1	Quasi	Peak	3.3780 MH	z 46.15		-9.84
1	Quasi	Peak	3.4380 MH	z 46.14		-9.85
1	Quasi	Peak	3.4980 MH	z 46.14		-9.85
1	Quasi	Peak	3.6140 MH	z 45.36		-10.63
1	Quasi	Peak	3.5540 MH	z 44.32		-11.67
1	Quasi	Peak	3.8500 MH			-12.46
1	Quasi	Peak		43.08		-12.91
1	Quasi	Peak	13.5620 MH	z 45.32		-14.67
1	Quasi	Peak	27,1220 MH	z 33.95		-26.04
			:			

CONDUCTED EMISSION TEST AS PER FCC PART 15 CLASS-B

Comment A: RE02 TEST AS PER MIL STD 461_C

Comment B: EUT:TORQUE MEASUREMENT SYSTEM, MODEL:TMS 9000(92011), MAKE:HON

EYWELL, MEAS: LINE (SHIELDED CORD)

Date: 16.JUL.2009 11:49:07



Equipment Under Test Model Number of EUT

TMS 9000-92011 Serial Number of EUT Prototype Manufacturer by

M/s. Honeywell Technology solutions (P) Ltd., Bangalore



PLOT-1B

Torque Measurement System

Tra	ce1:		Trace2: C11BAV	
	ce3:		Trace4:	
	TRACE	FREQUENCY	LEVEL dBµV	DELTA LIMIT dB
2	Average	3.4380 MHz	43.23	-2.76
2	Average	414.0000 kHz	44.72	-2.84
2	Average	3.3780 MHz	43.04	-2.95
2	Average	3.6740 MHz	42.81	-3.18
2	Average	3.6140 MHz	42.47	-3.52
2	Average	3.7340 MHz	42.43	-3.56
2	Average	3.3180 MHz	42.41	-3.58
2	Average	4.0300 MHz	41.90	-4.09
2	Average	3.5540 MHz	41.08	-4.91
2	Average	3.2580 MHz	40.91	-5.08
2	Average	3.9700 MHz	40.78	-5.21
2	Average	13.5620 MHz	44.73	-5.26
2	Average	13.5620 MHz	44.73	-5.26
2	Average	3.9100 MHz	39.58	-6.41
2	Average	3.4940 MHz	39.10	-6.89
2	Average	3.8500 MHz	38.63	-7.36
2	Average	3.7900 MHz	37.18	-8.81
2	Average		36.87	-9.12
2	Average	4.0860 MHz	35.93	-10.06
. 2	Average	27.1220 MHz	33.07	-16.92

CONDUCTED EMISSION TEST AS PER FCC PART 15 CLASS-B Title:

Comment A: RE02 TEST AS PER MIL STD 461_C

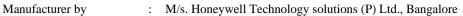
Comment B: EUT:TORQUE MEASUREMENT SYSTEM, MODEL:TMS 9000(92011), MAKE:HON

EYWELL, MEAS: LINE (SHIELDED CORD)

Date: 16.JUL.2009 11:50:01

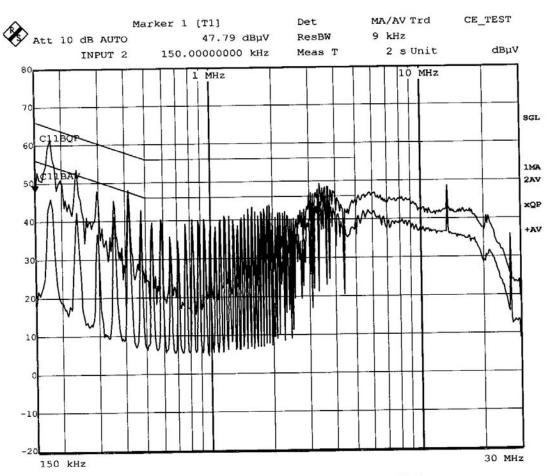


Serial Number of EUT : Prototype





PLOT-2



Title: CONDUCTED EMISSION TEST AS PER FCC PART 15 CLASS-B

Comment B: EUT:TORQUE MEASUREMENT SYSTEM, MODEL:TMS 9000(92011), MAKE:HON

EYWELL, MEAS: NEUTRAL (SHIELDED CORD)

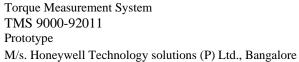
Date: 16.JUL.2009 11:40:12



Equipment Under Test Model Number of EUT

Manufacturer by

Serial Number of EUT





PLOT-2A

Tra	ace1:	Clibo	P	Trace2:	1833-11
rra	ace3:			Trace4:	
	TRA	CE	FREQUENCY	LEVEL dBµV	DELTA LIMIT de
1	Quasi	Peak	178.0000 kHz	60.08	-4,49
1	Quasi	Peak	3.3740 MHz	46.91	-9.08
1	Quasi	Peak	3.4940 MHz	46.88	-9.11
1	Quasi	Peak	3.7300 MHz	46.86	-9.13
1	Quasi	Peak	3.4340 MHz	46.59	-9.40
1	Quasi	Peak	3.7900 MHz	46.31	-9.68
1	Quasi	Peak	3.6700 MHz	46.17	-9.82
1	Quasi	Peak	238.0000 kHz	51.91	-10.24
1	Quasi	Peak	3.6100 MHz	45.51	-10.49
1	Quasi	Peak	3.3140 MHz	45.40	-10.59
1	Quasi	Peak	3.1380 MHz	44.99	-11.00
1	Quasi	Peak	414.0000 kHz	46.48	-11.08
1	Quasi	Peak	4.0260 MHz	44.70	-11.29
1	Quasi	Peak	3.0780 MHz	44.20	-11.79
1	Quasi	Peak	3.5500 MHz	44.16	-11.83
1	Quasi	Peak	3.9660 MHz	43.80	-12.19
1	Quasi	Peak	3.9060 MHz	43.72	-12.27
1	Quasi	Peak	3.2540 MHz	42.97	-13.02
1	Quasi	Peak	3.0180 MHz	42.87	-13.12
1	Quasi	Peak	British Page 15 Trip	42.68	-13.31

CONDUCTED EMISSION TEST AS PER FCC PART 15 CLASS-B Title:

Comment A: RE02 TEST AS PER MIL STD 461_C

Comment B: EUT:TORQUE MEASUREMENT SYSTEM, MODEL:TMS 9000(92011), MAKE:HON

EYWELL, MEAS: NEUTRAL (SHIELDED CORD)

Date: 16.JUL.2009 11:41:44



Prototype

TMS 9000-92011



Manufacturer by M/s. Honeywell Technology solutions (P) Ltd., Bangalore

PLOT-2B

Torque Measurement System

Tra	cel: -			Trace2:	C11BAV			
Tra	ce3: -			Trace4:				,
	TRACE	 FREQUI	ENCY	LEVEL d	ΒμV	DELTA	LIMIT o	db.
2	Average	414.0000	kHz	44.86		-2.69		
2	Average	3.4340	MHz	42.89		-3.10		
2	Average	3.3740	MHz	41.97		-4.02		
2	Average	3.7300	MHz	41.95		-4.04		
2	Average	3.6700	MHz	41.88		-4.11		
2	Average	3.6100	MHz	40.93		-5.06		
2	Average	3.3140	MHz	40.60		-5.39		1
2	Average	13.5620	MHz	44.58		-5.41		Ì
2	Average	1.8940	MHz	39.82		-6.17		
2	Average		30.00	39.65		-6.34		
2	Average	3.5500	MHz	39.03		-6.96		-
2	Average	1.5380	MHz	38.75		-7.24		1
2	Average	3.9660	MHz	38.35		-7.65		
2	Average	3.2540	MHz	38.30		-7.69		
2	Average	3.9060	MHz	37.16		-8.83		
2	Average	3.4900	MHz	36.59		-9.40		- 1
2	Average	3.8460	MHz	36.27		-9.73		
2	Average	3.7860	MHz	34.56		-11.43		
2	Average	4.1420	MHz	33.90		-12.09		1
2	Average	 4.0820	MHz	32.63		-13.36		

Title: CONDUCTED EMISSION TEST AS PER FCC PART 15 CLASS-B

Comment A: RE02 TEST AS PER MIL STD 461_C

Comment B: EUT:TORQUE MEASUREMENT SYSTEM, MODEL:TMS 9000(92011), MAKE:HON

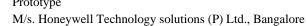
EYWELL, MEAS: NEUTRAL (SHIELDED CORD)

Date: 16.JUL.2009 11:43:00



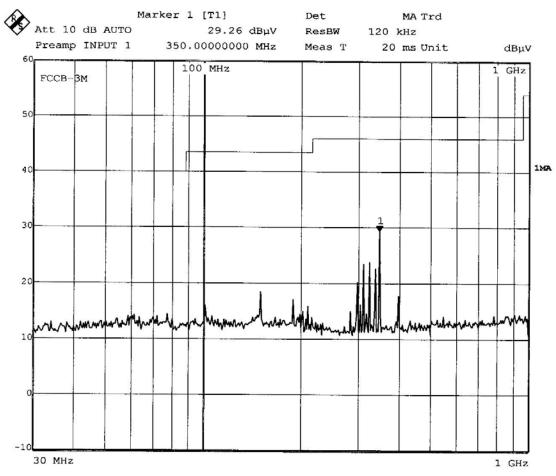
Serial Number of EUT Prototype

Manufacturer by





PLOT-3



Title: RADIATED EMISSION TEST AS PER FCC PART 15 CLASS-B

Comment B: EUT:TORQUE MEASUREMENT SYSTEM, MODEL:TMS 9000(92011), MAKE:HON

EYWELL, POS: 85", ANT Ht: 1m, POL: HOR (SHIELDED CORD)

Date: 16.JUL.2009 14:52:55

Note: The plot shows only the emission pattern from the EUT with peak detector and the values in the plot are not maximized emission as required by standard. For maximized emission please refer table



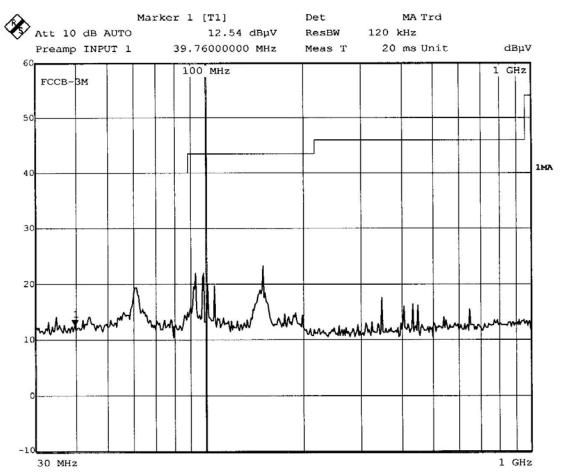
Serial Number of EUT : Prototype

Manufacturer by





PLOT-4



Title: RADIATED EMISSION TEST AS PER FCC PART 15 CLASS-B

Comment B: EUT:TORQUE MEASUREMENT SYSTEM, MODEL:TMS 9000(92011), MAKE:HON

EYWELL, POS: 105', ANT Ht: 1m, POL: VER (SHIELDED CORD)

Date: 16.JUL.2009 13:49:52

<u>Note</u>: The plot shows only the emission pattern from the EUT with peak detector and the values in the plot are not maximized emission as required by standard. For maximized emission please refer table



Equipment Under Test Torque Measurement System

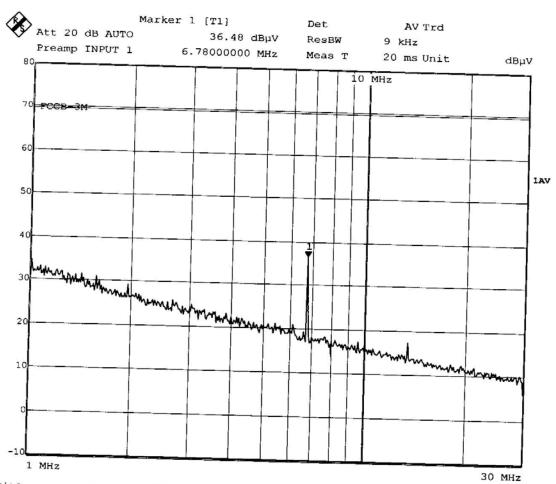
Model Number of EUT TMS 9000-92011

Serial Number of EUT Prototype Manufacturer by





PLOT-5



Title: RADIATED EMISSION TEST AS PER FCC PART 15 CLASS-B

Comment B: EUT:TORQUE MEASUREMENT SYSTEM, MODEL:TMS 9000(92011), MAKE:HON

EYWELL, POS: 240°, ANT Ht: lm, PARALLEL (SHIELDED CORD)

Date: 16.JUL.2009 15:01:22

Note: The plot shows only the emission pattern from the EUT with peak detector and the values in the plot are not maximized emission as required by standard. For maximized emission please refer table



Equipment Under Test Torque Measurement System

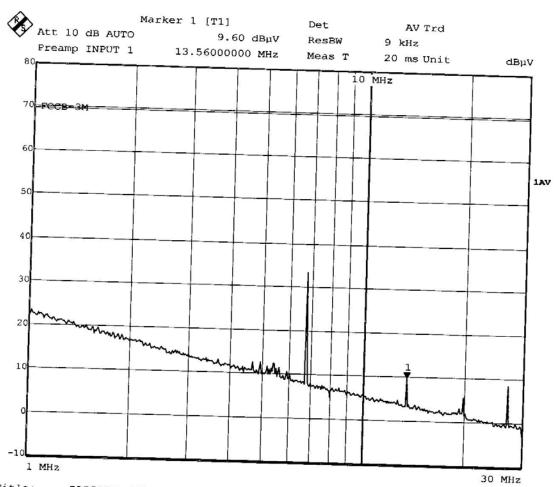
Model Number of EUT TMS 9000-92011

Serial Number of EUT Prototype Manufacturer by





PLOT-6



RADIATED EMISSION TEST AS PER FCC PART 15 CLASS-B Title:

Comment B: EUT:TORQUE MEASUREMENT SYSTEM, MODEL:TMS 9000(92011), MAKE:HON

EYWELL, POS:50°, ANT Ht:1m, PERPENDICULAR (SHIELDED CORD)

Date: 16.JUL.2009 15:09:13

Note: The plot shows only the emission pattern from the EUT with peak detector and the values in the plot are not maximized emission as required by standard. For maximized emission please refer table



Equipment Under Test Model Number of EUT Serial Number of EUT Manufacturer by

del Number of EUT : TMS 9000-92011 ial Number of EUT : Prototype

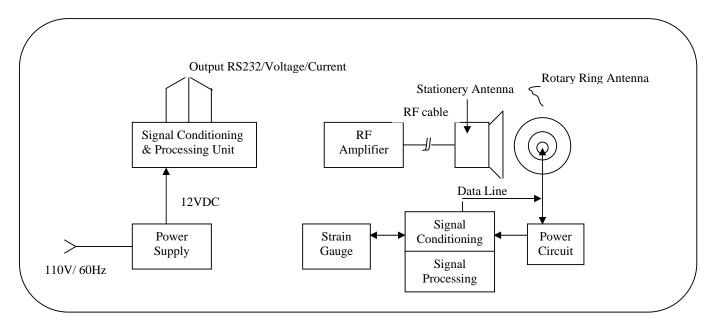
M/s. Honeywell Technology solutions (P) Ltd., Bangalore



Annexure - 1

Torque Measurement System

EUT Configuration

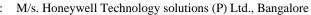




Photograph of EUT



Serial Number of EUT : Prototype Manufacturer by : M/s. Hone





Annexure – 2

Torque Measurement System

TMS 9000-92011



Conducted Emission Test Setup

Annexure-3



Radiated Emission Test Setup

Page 19 of 20



Serial Number of EUT : Prototype Manufacturer by : M/s. Hone

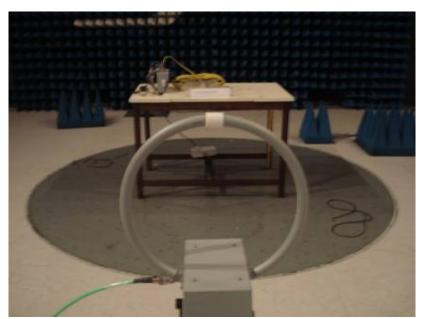
M/s. Honeywell Technology solutions (P) Ltd., Bangalore



Annexure -3A

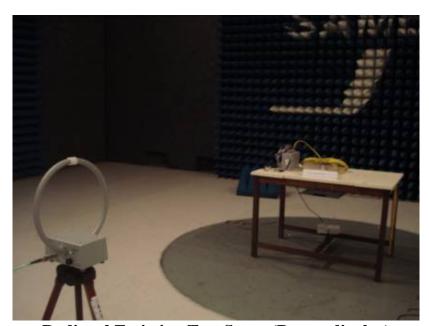
Torque Measurement System

TMS 9000-92011



Radiated Emission Test Setup (Parallel)

Annexure -3B



Radiated Emission Test Setup (Perpendicular)