EC25-A

User Manual

LTEModule Series

Rev. EC25-A_User_Manual_V1.0

Date: 2016-03-28

Our aim is to provide customers with timely and comprehensive service. For any assistance, please contact our company headquarters:

Quectel Wireless Solutions Co., Ltd.

Office 501, Building 13, No.99, Tianzhou Road, Shanghai, China, 200233

Tel: +86 21 5108 6236

Mail:info@quectel.com

Or our local office, for more information, please visit:

http://www.quectel.com/support/salesupport.aspx

For technical support, to report documentation errors, please visit:

http://www.quectel.com/support/techsupport.aspx

Or Email: Support@quectel.com

GENERAL NOTES

QUECTEL OFFERS THIS INFORMATION AS A SERVICE TO ITS CUSTOMERS. THE INFORMATION PROVIDED IS BASED UPON CUSTOMERS' REQUIREMENTS. QUECTEL MAKES EVERY EFFORT TO ENSURE THE QUALITY OF THE INFORMATION IT MAKES AVAILABLE. QUECTEL DOES NOT MAKE ANY WARRANTY AS TO THE INFORMATION CONTAINED HEREIN, AND DOES NOT ACCEPT ANY LIABILITY FOR ANY INJURY, LOSS OR DAMAGE OF ANY KIND INCURRED BY USE OF OR RELIANCE UPON THE INFORMATION. THE INFORMATION SUPPLIED HEREIN IS SUBJECT TO CHANGE WITHOUT PRIOR NOTICE.

About the Document

History

Revision	Date	Author	Description
V1.0	2016-03-28	Woody WU	Initial

Contents

Table Index

Figure Index

1 Introduction

This document defines the EC25module and describes its air interface and hardware interface which are connected with your application.

This document can help you quickly understand module interface specifications, electrical andmechanical details, as well as other related information of EC25 module. Associated with application notes and user guide, you can use EC25 module to design and set up mobile applications easily.

1.1. Safety Information

The following safety precautions must be observed during all phases of the operation, such as usage, service or repair of any cellular terminal or mobile incorporating EC25 module. Manufacturers of the cellular terminal should send the following safety information to users and operating personnel and to incorporate these guidelines into all manuals supplied with the product. If not so, Quectel assumes no liability for the customer's failure to comply with these precautions.

	Full attention must be given to driving at all times in order to reduce the risk of an accident. Using a mobile while driving (even with a handsfree kit) causes distraction and can lead to an accident. You must comply with laws and regulations restricting the use of wireless devices while driving.
	Switch off the cellular terminal or mobile before boarding an aircraft. Make sure it is switched off. The operation of wireless appliances in an aircraft is forbidden, so as to prevent interference with communication systems. Consult the airline staff about the use of wireless devices on boarding the aircraft, if your device offers a Airplane Mode which must be enabled prior to boarding an aircraft.
	Switch off your wireless device when in hospitals,clinics or other health care facilities. These requests are desinged to prevent possible interference with sentitive medical equipment.

Cellular terminals or mobiles operatingover radio frequency signal and cellular network cannot be guaranteed to connect in all conditions, for example no mobile fee or with an invalid SIM card. While you are in this condition and need emergent help, please remember using emergency call. In order to make or receive a call, the cellular terminal or mobile must be switched on and in a service area with adequate cellular signal strength.

Your cellular terminal or mobile contains a transmitter and receiver. When it is ON , it receives and transmits radio frequency energy. RF interference can occur if it is used close to TV set, radio, computer or other electric equipment.

In locations with potencially explosive atmospheres, obey all posted signs to turn off wireless devices such as your phone or other cellular terminals. Areas with potencially explosive atmospheres includefuelling areas, below decks on boats, fuel or chemical transfer or storage facilities, areas where the air contains chemicals or particles such as grain, dust or metal powders, etc.

2 Product Concept

2.1. General Description

EC25 is a series of FDD-LTE /TDD-LTE /WCDMA/TD-SCDMA/CDMA/GSM wireless communication module with receive diversity, which provides data connectivity on FDD-LTE, TDD-LTE,DC-HSPA+, HSPA+, HSDPA, HSUPA, WCDMA, TD-SCDMA, CDMA,EDGE andGPRSnetworks. It can also provide GNSS[1] and voice functionality[2] for your specific application.EC25 contains fourvariants:EC25-E, EC25-A, EC25-V and EC25-AUT. You can choose the dedicated type based on the region or operator. The following table shows the frequency bands of EC25 series modules.

Table 1: EC25-A Frequency Bands

	EC25-A
FDD-LTE (with Rx-diversity)	B2/B4/B12
TDD-LTE (with Rx-diversity)	Not supported
WCDMA (with Rx-diversity)	B2/B4/B5
GSM	Not supported
GNSS	GPS,GLONASS, BeiDou/Compass,Galileo,QZSS

NOTES

1. [1]GNSS function is optional.
2. [2]EC25 series (EC25-E/EC25-A/EC25-V/EC25-AUT) includes **Data-only** and **Telematics** versions. **Data-only**version does not support voice function, while **Telematics** version supports it.

With a tiny profile of 32.0mm ×29.0mm ×2.4mm, EC25 can meet almost all requirements for M2M applications such as automotive, metering, tracking system, security, router, wireless POS, mobile computing device, PDA phone and tablet PC, etc.

EC25 is an SMD type module which can be embedded in applications through its 144-pin pads, including

80LCC signal pads and 64 other pads.

2.2. Directives and Standards

2.2.1. FCC Statement

Any Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

2.3. Key Features

The following table describes the detailed features of EC25 module.

Table 2: EC25 Key Features

Feature	Details
Power Supply	Supply voltage: 3.3V~4.3VTypical supply voltage: 3.8V
Transmitting Power	Class 3 (24dBm+1/-3dB) for WCDMA bands Class 3 (23dBm±2dB) for LTE FDD bands Class 3 (23dBm±2dB) for LTE TDD bands
LTE Features	Support up to non-CA CAT4 Support 1.4 to 20MHz RF bandwidth Support Multiuser MIMO in DL direction FDD: Max 50Mbps (UL), 150Mbps (DL) TDD: Max 35Mbps (UL), 130Mbps (DL)
WCDMA Features	Support 3GPP R8 DC-HSPA+ Support 16-QAM, 64-QAM and QPSKmodulation 3GPP R6 CAT6 HSUPA: Max 5.76Mbps (UL) 3GPP R8 CAT24 DC-HSPA+: Max 42Mbps (DL)
Internet Protocol Features	Support TCP/UDP/PPP/FTP/HTTP/SMTP/MMS/NTP/PING/QMI protocols Support the protocols PAP (Password Authentication Protocol) and CHAP (Challenge Handshake Authentication Protocol) usually used for PPP connections
SMS	Text and PDU mode Point to point MO and MT

	SMS cell broadcast SMS storage: ME by default
USIM Interface	Support USIM/SIM card: 1.8V, 3.0V
Audio Features	Support one digital audio interface: PCM interface WCDMA: AMR/AMR-WB LTE: AMR/AMR-WB Support echo cancellation and noise suppression
PCM Interface	Used for audio function with external codec Support 8-bit A-law, μ-lawand 16-bit linear data formats Support long frame sync and short frame sync Support master and slave mode, but must be the master in long frame sync
USB Interface	Compliant with USB 2.0 specification (slave only);the data transfer rate can reach up to 480Mbps Used for AT command communication, data transmission, GNSS NMEA output, software debug and firmware upgrade **USB Driver**: Windows XP, Windows Vista, Windows 7, Windows 8/8.1, Window CE 5.0/6.0/7.0, Linux 2.6 or later, Android 2.3/4.0/4.2/4.4/5.0
UART Interface	**Main UART:** Used for AT command and data transmission Baud rate reach up to 921600bps, 115200bps by default Support RTS and CTS hardware flow control **Debug UART:** Used for Linux console, log output 115200bps baud rate
Rx-diversity	Support LTE/WCDMA Rx-diversity
GNSS Features	Gen8C-Lite of Qualcomm Protocol: NMEA 0183
AT Commands	Compliant with 3GPP TS 27.007, 27.005 and Quectel enhanced AT commands
Network Indication	Two pins including NET_MODE and NET_STATUS to indicate network connectivity status
Antenna Interface	Including main antenna (ANT_MAIN), Rx-diversity antenna (ANT_DIV) and GNSS antenna (ANT_GNSS)
Physical Characteristics	Size: 32.0±0.15×29.0±0.15×2.4±0.2mm Weight: approx. 4.9g
Temperature Range	Normal operation:-35°C ~ +75°C Restricted operation: -40°C ~ -35°C and +75°C ~ +85°C Storage temperature: -45°C ~ +90°C
Firmware Upgrade	USB interface
RoHS	All hardware components are fully compliant with EU RoHS directive

2.4. Functional Diagram

The following figure shows a block diagram of EC25 and illustrates the major functional parts.

- Power management
- Baseband
- DDR+NAND flash
- Radio frequency
- Peripheral interface
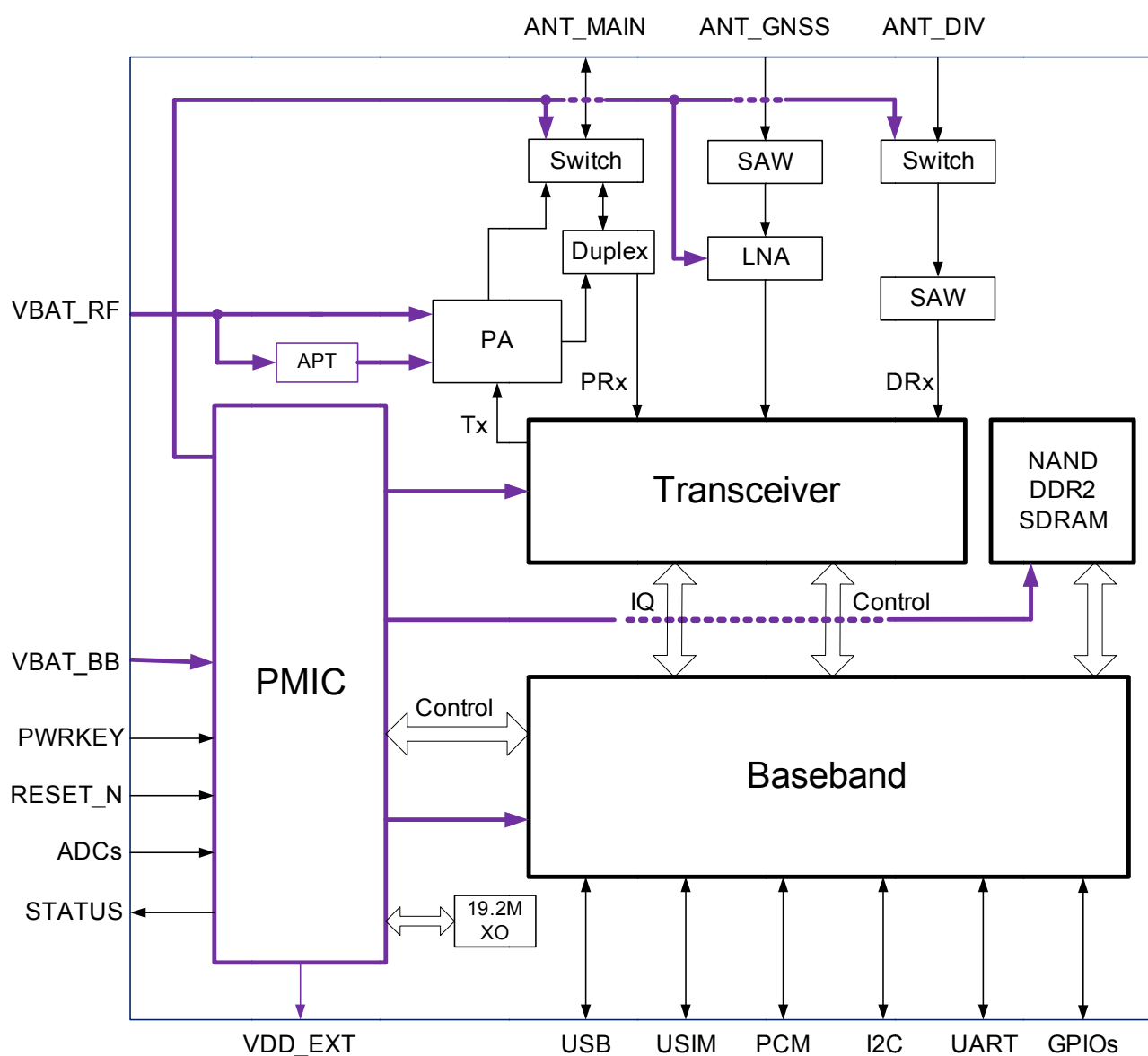
Figure 1: Functional Diagram

2.5. Evaluation Board

In order to help youto develop applications with EC25, Quectel supplies an evaluation board (EVB), USB data cable, earphone, antenna and other peripherals to control or test the module.

3 Application Interface

3.1. General Description

EC25 is equipped with an80-pin SMT pad plus 64-pin ground pads and reserved pads that can beconnected to cellular application platform. Sub-interfaces included in these pads are described in detail in the following chapters:

- Power supply
- USIM interface
- USB interface
- UART interface
- PCM interface
- ADC interface
- Status indication

3.2. Pin Assignment

The following figure shows the pin assignment of the EC25 module.
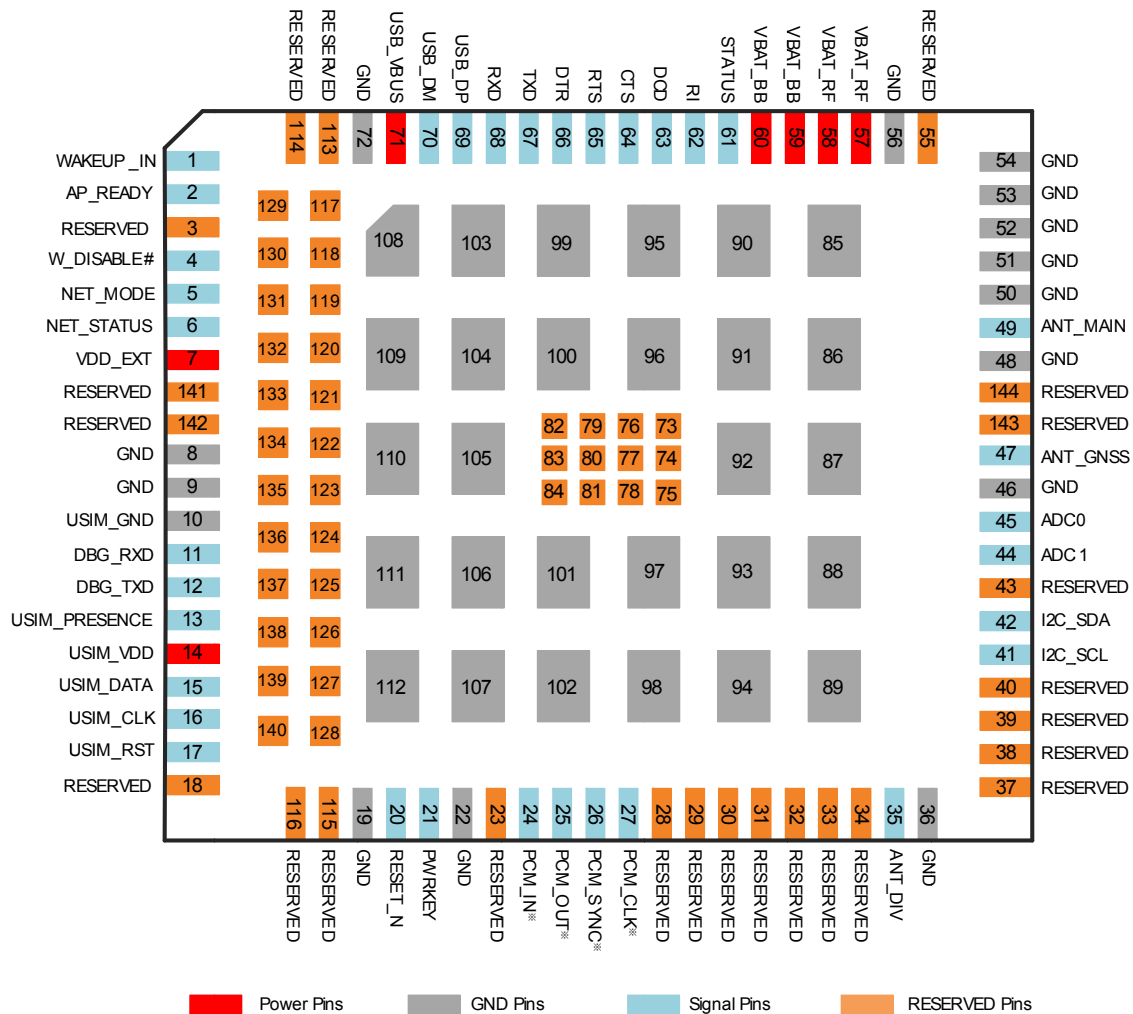
Figure 2: Pin Assignment (Top View)

NOTES

1. Keep all RESERVEDpins and unused pins unconnected.
2. GND pads 85~112 should be connected to ground in the design, and RESERVED pads 73~84should not be designed in schematic and PCB decal.
3. "※" means these interface functions are only supported on **Telematics** version.

3.3. Pin Description

The following tables show the EC25's pin definition.

Table 3: IO Parameters Definition

Type	Description
IO	Bidirectional input/output
DI	Digital input
DO	Digital output
PI	Power input
PO	Power output
AI	Analog input
AO	Analog output
OD	Open drain

Table 4: Pin Description

Power Supply					
Pin Name	Pin No.	I/O	Description	DC Characteristics	Comment
VBAT_BB	59,60	PI	Power supply for module baseband part.	Vmax=4.3V Vmin=3.3V Vnorm=3.8V	It must be able to provide sufficient current up to 0.8A.
VBAT_RF	57,58	PI	Power supply for module RF part.	Vmax=4.3V Vmin=3.3V Vnorm=3.8V	It must be able to provide sufficient current up to 1.8A in a transmitting burst.
VDD_EXT	7	PO	Provide 1.8V for external circuit.	Vnorm=1.8V $I_O$max=50mA	Power supply for external GPIO's pull up circuits.
GND	8,9,19,22,36,46,48,50 ~54,56,72, 85~112		Ground.		

Turn on/off

Pin Name	Pin No.	I/O	Description	DC Characteristics	Comment
PWRKEY	21	DI	Turnon/off the module.	$V_{IH}max=2.1V$ $V_{IH}min=1.3V$ $V_{IL}max=0.5V$	
RESET_N	20	DI	Reset the module.	$V_{IH}max=2.1V$ $V_{IH}min=1.3V$ $V_{IL}max=0.5V$	

Status Indication

Pin Name	Pin No.	I/O	Description	DC Characteristics	Comment
STATUS	61	OD	Indicate the module operating status.	The drive current should be less than 0.9mA.	Require external pull-up. If unused, keep it open.
NET_MODE	5	DO	Indicate the module network registration mode.	$V_{OH}min=1.35V$ $V_{OL}max=0.45V$	1.8V power domain. If unused, keep it open.
NET_ STATUS	6	DO	Indicate the module network activity status.	$V_{OH}min=1.35V$ $V_{OL}max=0.45V$	1.8V power domain. If unused, keep it open.

USB Interface

Pin Name	Pin No.	I/O	Description	DC Characteristics	Comment
USB_VBUS	71	PI	USB detection.	Vnorm=5.0V	
USB_DP	69	IO	USB differential data bus.	Compliant with USB 2.0 standard specification.	Require differential impedance of 90ohm.
USB_DM	70	IO	USB differential data bus.	Compliant with USB 2.0 standard specification.	Require differential impedance of 90ohm.

USIM Interface

Pin Name	Pin No.	I/O	Description	DC Characteristics	Comment
USIM_GND	10		Specified ground for USIM card.		
USIM_VDD	14	PO	Power supply for USIM card.	For 1.8V USIM: Vmax=1.9V Vmin=1.7V For 3.0V USIM:	Either 1.8V or 3V is supported by the module automatically.

Pin Name	Pin No.	I/O	Description	DC Characteristics	Comment
				Vmax=3.05V Vmin=2.7V $I_O$max=50mA	
USIM_DATA	15	IO	Data signal of USIM card.	For 1.8V USIM: V_{IL}max=0.6V V_{IH}min=1.2V V_{OL}max=0.45V V_{OH}min=1.35V For 3.0V USIM: V_{IL}max=1.0V V_{IH}min=1.95V V_{OL}max=0.45V V_{OH}min=2.55V	
USIM_CLK	16	DO	Clock signal of USIM card.	For 1.8V USIM: V_{OL}max=0.45V V_{OH}min=1.35V For 3.0V USIM: V_{OL}max=0.45V V_{OH}min=2.55V	
USIM_RST	17	DO	Reset signal of USIM card.	For 1.8V USIM: V_{OL}max=0.45V V_{OH}min=1.35V For 3.0V USIM: V_{OL}max=0.45V V_{OH}min=2.55V	
USIM_ PRESENCE	13	DI	USIM card insertion detection.	V_{IL}min=-0.3V V_{IL}max=0.6V V_{IH}min=1.2V V_{IH}max=2.0V	1.8V power domain. If unused, keep it open.

UART Interface					
Pin Name	Pin No.	I/O	Description	DC Characteristics	Comment
RI	62	DO	Ring indicator	V_{OL}max=0.45V V_{OH}min=1.35V	1.8V power domain. If unused, keep it open.
DCD	63	DO	Data carrier detection.	V_{OL}max=0.45V V_{OH}min=1.35V	1.8V power domain. If unused, keep it open.
CTS	64	DO	Clear to send.	V_{OL}max=0.45V V_{OH}min=1.35V	1.8V power domain. If unused, keep it

					open.
RTS	65	DI	Request to send.	V_{IL}min=-0.3V V_{IL}max=0.6V V_{IH}min=1.2V V_{IH}max=2.0V	1.8V power domain. If unused, keep it open.
DTR	66	DI	Data terminal ready,sleep mode control.	V_{IL}min=-0.3V V_{IL}max=0.6V V_{IH}min=1.2V V_{IH}max=2.0V	1.8V power domain. Pull-up by default. Low level wakes up the module. If unused, keep it open.
TXD	67	DO	Transmit data.	V_{OL}max=0.45V V_{OH}min=1.35V	1.8V power domain. If unused, keep it open.
RXD	68	DI	Receive data.	V_{IL}min=-0.3V V_{IL}max=0.6V V_{IH}min=1.2V V_{IH}max=2.0V	1.8V power domain. If unused, keep it open.

Debug UART Interface

Pin Name	Pin No.	I/O	Description	DC Characteristics	Comment
DBG_TXD	12	DO	Transmit data.	V_{OL}max=0.45V V_{OH}min=1.35V	1.8V power domain. If unused, keep it open.
DBG_RXD	11	DI	Receive data.	V_{IL}min=-0.3V V_{IL}max=0.6V V_{IH}min=1.2V V_{IH}max=2.0V	1.8V power domain. If unused, keep it open.

ADC Interface

Pin Name	Pin No.	I/O	Description	DC Characteristics	Comment
ADC0	45	AI	General purpose analog to digital converter.	Voltage range: 0.3V to VBAT_BB	If unused, keep it open.
ADC1	44	AI	General purpose analog to digital converter.	Voltage range: 0.3V to VBAT_BB	If unused, keep it open.

PCM Interface

Pin Name	Pin No.	I/O	Description	DC Characteristics	Comment

Pin Name	Pin No.	I/O	Description	DC Characteristics	Comment
PCM_IN	24	DI	PCM data input.	V_{IL}min=-0.3V V_{IL}max=0.6V V_{IH}min=1.2V V_{IH}max=2.0V	1.8V power domain. If unused, keep it open.
PCM_OUT	25	DO	PCM data output.	V_{OL}max=0.45V V_{OH}min=1.35V	1.8V power domain. If unused, keep it open.
PCM_SYNC	26	IO	PCM data frame sync signal.	V_{OL}max=0.45V V_{OH}min=1.35V V_{IL}min=-0.3V V_{IL}max=0.6V V_{IH}min=1.2V V_{IH}max=2.0V	1.8V power domain. In master mode, it is an output signal. In slave mode, it is an input signal. If unused, keep it open.
PCM_CLK	27	IO	PCM clock.	V_{OL}max=0.45V V_{OH}min=1.35V V_{IL}min=-0.3V V_{IL}max=0.6V V_{IH}min=1.2V V_{IH}max=2.0V	1.8V power domain. In master mode, it is an output signal. In slave mode, it is an input signal. If unused, keep it open.

I2C Interface

Pin Name	Pin No.	I/O	Description	DC Characteristics	Comment
I2C_SCL	41	OD	I2C serial clock. Used for external codec.		External pull-up resistor is required. 1.8V only. If unused, keep it open.
I2C_SDA	42	OD	I2C serial data. Used for external codec.		External pull-up resistor is required. 1.8V only. If unused, keep it open.

RF Interface

Pin Name	Pin No.	I/O	Description	DC Characteristics	Comment
ANT_DIV	35	AI	Diversity antenna.	50ohm impedance.	If unused, keep it open.
ANT_MAIN	49	IO	Main antenna.	50ohm impedance.	
ANT_GNSS	47	AI	GNSS antenna.	50ohm impedance.	If unused, keep it open.

GPIO Pins

Pin Name	Pin No.	I/O	Description	DC Characteristics	Comment

Pin Name	Pin No.	I/O	Description	DC Characteristics	Comment
WAKEUP_IN	1	DI	Sleep mode control.	$V_{IL}min=-0.3V$ $V_{IL}max=0.6V$ $V_{IH}min=1.2V$ $V_{IH}max=2.0V$	1.8V power domain. Pull-up by default. Low level wakes up the module. If unused, keep it open.
W_DISABLE#	4	DI	Airplane mode control.	$V_{IL}min=-0.3V$ $V_{IL}max=0.6V$ $V_{IH}min=1.2V$ $V_{IH}max=2.0V$	1.8V power domain. Pull-up by default. In low voltage level, module can enter into airplane mode. If unused, keep it open.
AP_READY	2	DI	Application processor sleep state detection.	$V_{IL}min=-0.3V$ $V_{IL}max=0.6V$ $V_{IH}min=1.2V$ $V_{IH}max=2.0V$	1.8V power domain. If unused, keep it open.
RESERVED Pins					
Pin Name	**Pin No.**	**I/O**	**Description**	**DC Characteristics**	**Comment**
RESERVED	3, 18,23, 28~34, 37~40, 43, 55, 73~84, 113~144		Reserved.		Keep these pins unconnected.

3.4. Operating Modes

The table below briefly summarizes the various operating modes referred in the following chapters.

Table 5: Overview of Operating Modes

Mode	Details	
Normal Operation	Idle	Software is active. The module hasregistered to the network, and it is ready to send and receive data.
	Talk/Data	Network connection is ongoing. In this mode, the power consumption is decided by network settingand data transfer rate.
Minimum Functionality Mode	**AT+CFUN** command can set the module entering into a minimum functionality mode without removing the power supply. In this case, both RF function and USIM card will be invalid.	
Airplane Mode	**AT+CFUN** command or W_DISABLE# pin can set the module entering into airplane mode. In this case, RF function will be invalid.	

Sleep Mode	In this mode, the current consumption of the module will be reduced to the minimal level. During this mode, the module can still receive paging message, SMS, voice call and TCP/UDP data from the network normally.
Power Down Mode	In this mode, the power management unit shuts down the power supply. Software is not active. The serial interface is not accessible. Operating voltage (connected to VBAT_RF and VBAT_BB) remains applied.

3.5. Power Saving

3.5.1. Sleep Mode

EC25 is able to reduce its current consumption to a minimum value during the sleep mode. The following section describes EC25's power saving procedure.

3.5.1.1. UART Application

If host communicates with module via UART interface, the following preconditions can let the module enter into the sleep mode.

● Execute AT command **AT+QSCLK=1** to enable the sleep mode.
● Drive DTR to high level.

The following figure shows the connection between the module and the host.
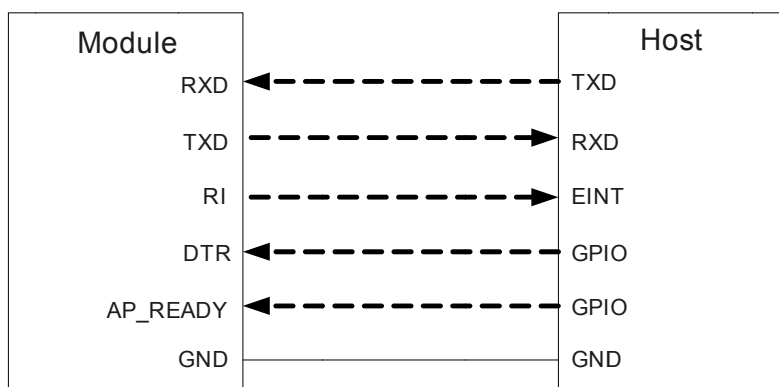
Figure 3: UART Sleep Application

● Driving host DTR to low level will wake up the module.
● When EC25 has URC to report, RI signal will wake up the host. Refer to *Chapter 3.16* for details about RI behavior.
● AP_READY will detect the sleep state of host (can be configured to high level or low level detection).

Refer to AT command **AT+QCFG="apready"** for details.

3.5.1.2. USB Application with USB Remote Wakeup Function

If host supports USB suspend/resume and remote wakeup function, the following part will show the sleep application.

There are threepreconditions tolet the module enter into the sleep mode.

● Execute AT command **AT+QSCLK=1** to enable the sleep mode.
● Ensure the DTR is held in high level or keep it open.
● The host's USB bus, which is connected with the module's USB interface, enters into suspended state.

The following figure shows the connection between the module and the host.
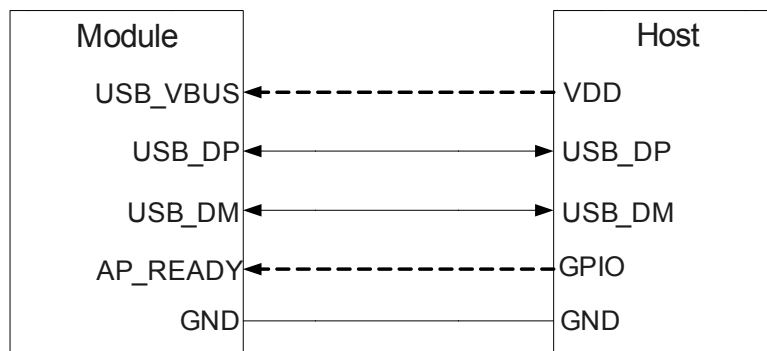
Figure 4: Sleep Application with USB Remote Wakeup

● Sending data to EC25through USB will wake up the module.
● When EC25has URC to report, the module will send remote wake-up signals toUSB BUS so as to wake up the host.

3.5.1.3. USB Application with USB Suspend/Resume and RI Function

If host supports USB suspend/resume, but does not support remote wake-up function, the RI signal is needed to wake up the host. The following part will show the sleep application.

There are threepreconditions to let the module enter into the sleep mode.

● Execute AT command **AT+QSCLK=1** to enable the sleep mode.
● Ensure the DTR is held in high level or keep it open.
● The host's USB bus, which is connected with the module's USB interface, enters into suspended

state.

The following figure shows the connection between the module and the host.
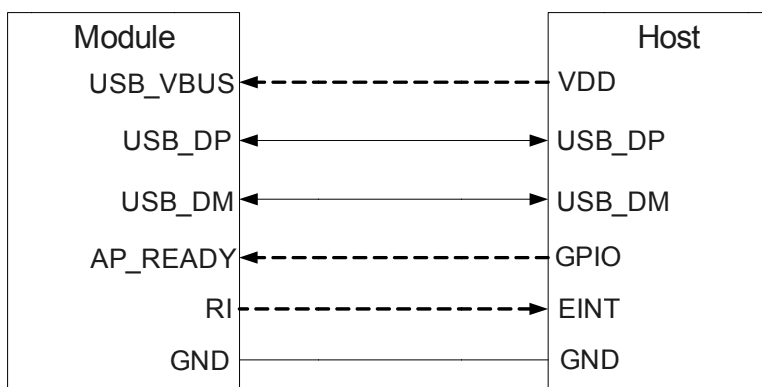
Figure 5: Sleep Application with RI

- Sending data to EC25through USB will wake up the module.
- When EC25has URC to report, RI signal will wake up the host.

3.5.1.4. USB Application without USB Suspend Function

If host does not support USB suspend function, you should disconnect USB_VBUS with additional control circuit to let the module enter into sleep mode.

- Execute AT command **AT+QSCLK=1** to enable the sleep mode.
- Ensure the DTR is held in high level or keep it open.
- Disconnect USB_VBUS.

The following figure shows the connection between the module and the host.
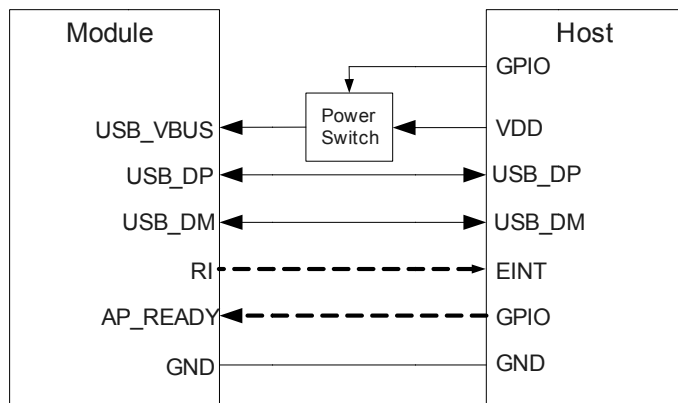
Figure 6: Sleep Application without Suspend Function

Opening power switch to supply power to USB_VBUS will wake up the module.

NOTE

You should pay attention to the level match shown in dotted line between module and host.Refer to *document [1]* for more details about EC25 power management application.

3.5.2. Airplane Mode

When the module enters into airplane mode, the RF function does not work, and all AT commands correlative with RF function will be inaccessible. This mode can be set with the following ways.

Hardware:

The W_DISABLE# pin is pulled up by default;driving it to low level will let the module enter into airplane mode.

Software:

Command **AT+CFUN** provides the choice of the functionality level <fun>=0, 1, 4.

- **AT+CFUN=0:** Minimum functionality mode;both USIM and RF function are disabled.
- **AT+CFUN=1:** Full functionality mode (by default).
- **AT+CFUN=4:** Airplane mode. RF function is disabled.

NOTES

1. The W_DISABLE# control function is disabled in firmware by default. It can be enabled by AT command **AT+QCFG="airplanecontrol"**. Refer to *document [2]* for details.
2. The execution of **AT+CFUN** command will not affect GNSS function.

3.6. Power Supply

3.6.1. Power Supply Pins

EC25 provides four VBAT pins dedicated to connect with the external power supply. There are two separate voltage domains for VBAT.

- VBAT_RF with two pins for module RF part.
- VBAT_BB with two pins for module baseband part.

The following table shows the VBAT pins and ground pins.

Table 6: VBAT and GND Pins

Pin Name	Pin No.	Description	Min.	Typ.	Max.	Unit
VBAT_RF	57,58	Power supply for module RF part.	3.3	3.8	4.3	V
VBAT_BB	59,60	Power supply for module baseband part.	3.3	3.8	4.3	V
GND	8,9,19,22, 36,46, 48,50~54,56, 72, 85~112	Ground.	-	0	-	V

3.6.2. Decrease Voltage Drop

The power supply range of the module is from 3.3Vto4.3V. Make sure the input voltage will never drop below 3.3V. The following figure shows the voltage drop during transmitting burst in 2G network.The voltage drop will be less in 3G and 4G networks.
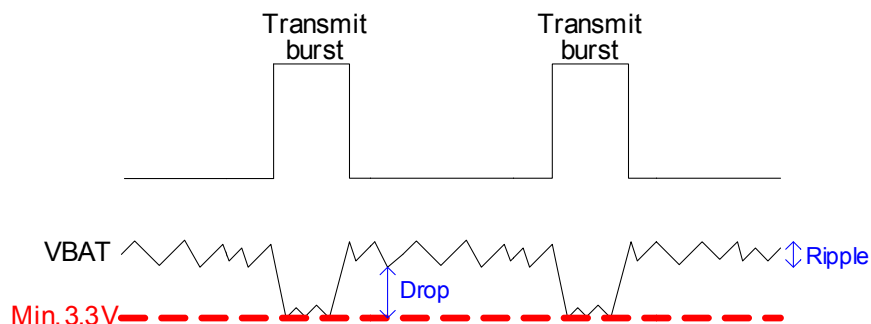
Figure 7: Power Supply Limits during Transmit Burst

To decrease voltage drop, a bypass capacitor of about 100μF with low ESR should be used. Multi-layer ceramic chip (MLCC) capacitor can provide the best combination of low ESR. The main power supply from an external application has to be a single voltage source and expanded to two sub paths with star structure. The width of VBAT_BB trace should be no less than 1mm; andthe width of VBAT_RF trace should be no less than 2mm.In principle, the longerthe VBAT trace is, the wider it will be.

Three ceramic capacitors (100nF, 33pF, 10pF) are recommended to be applied to the VBAT pins. The capacitors should be placed close to the VBAT pins. In addition, in order to get a stable power source, it is suggested that you should use a zener diode of which reverse zener voltage is 5.1V and dissipation power is more than 0.5W. The following figure shows the star structure of the power supply.
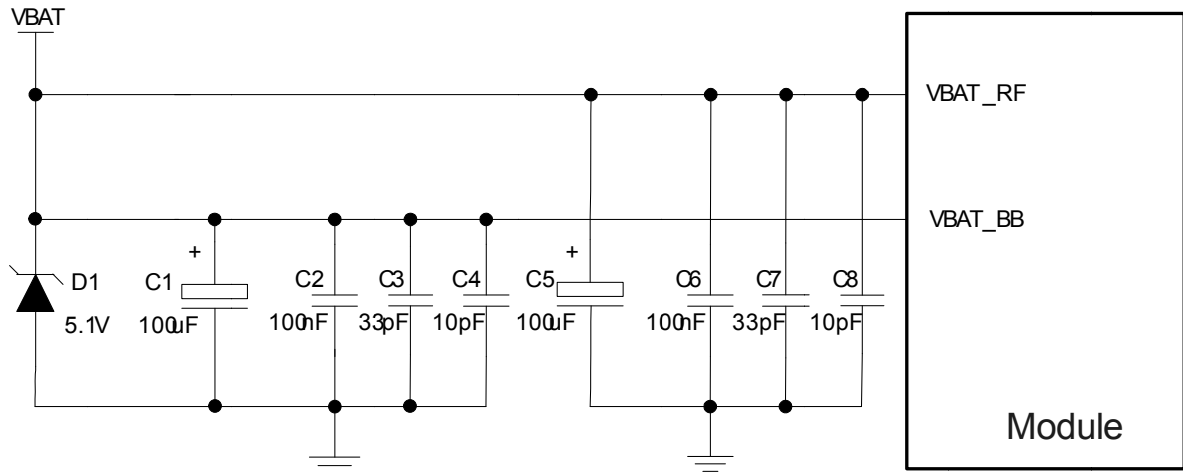
Figure 8: Star Structure of the Power Supply

3.6.3. Reference Design for Power Supply

The power design for the module is very important, asthe performance of the module largely depends on the power source. The power supply is capable of providing sufficient current up to 2A at least. If the voltage drop between the input and output is not too high, it is suggested that you shoulduse a LDO to supply power for module. If there is a big voltage difference between the input source and the desired output (VBAT), a buck converter is preferred to be used as a power supply.

The following figure shows a reference design for +5V input power source. The designed output for the power supply is about 3.8V and the maximum load current is 3A.
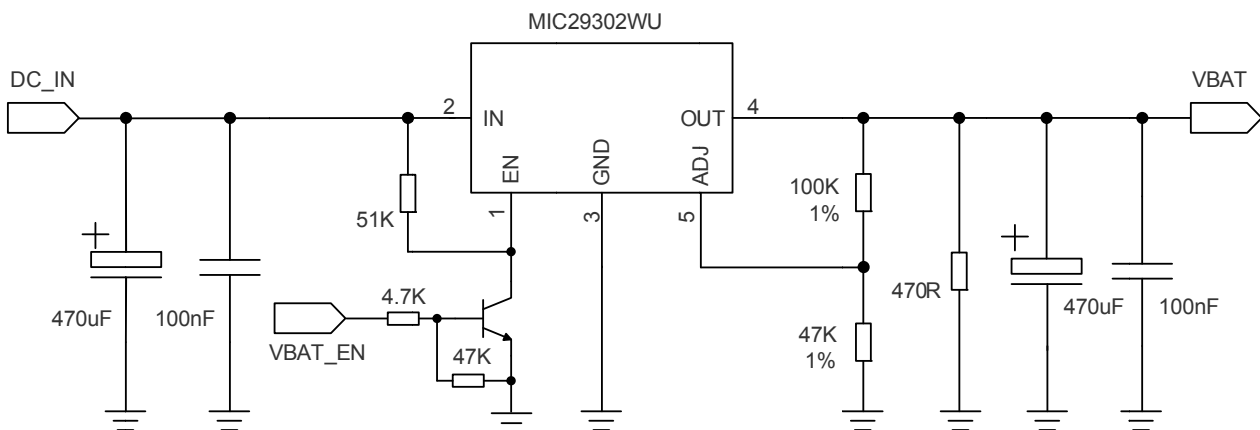
Figure 9: Reference Circuit of Power Supply

3.6.4. Monitor the Power Supply

You can use the **AT+CBC** command to monitor the VBAT_BB voltage value. For more details, please refer to *document [2]*.

3.7. Turn on and off Scenarios

3.7.1. Turn on Module Using the PWRKEY

The following table shows the pin definition of PWRKEY.

Table 7: PWRKEY Pin Description

Pin Name	Pin No.	Description	DC Characteristics	Comment
PWRKEY	21	Turn on/off the module.	V_{IH}max=2.1V V_{IH}min=1.3V V_{IL}max=0.5V	

When EC25 is in power down mode, it can be turned on to normal mode by driving the PWRKEY pin to a low level for at least 100ms. It is recommended to use an open drain/collector driver to control the PWRKEY.After STATUS pin (require external pull-up) outputting a low level, PWRKEY pin can be released. A simple reference circuit is illustrated in the following figure.
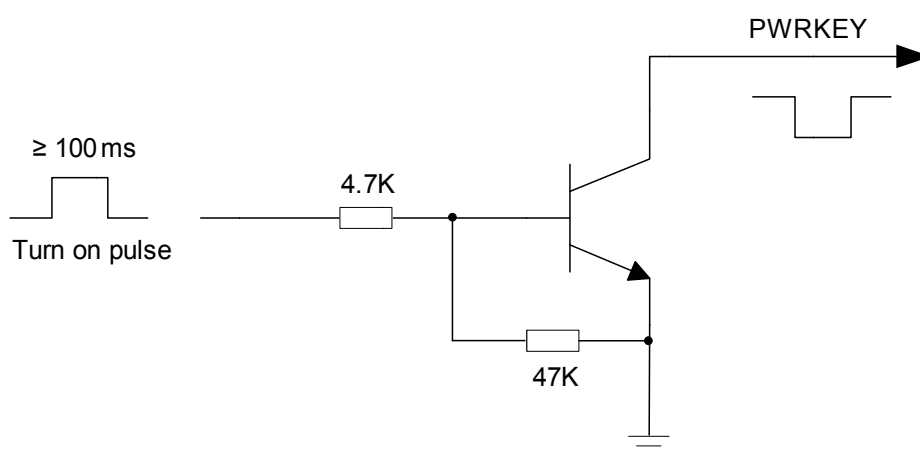
Figure 10: Turn on the Module Using Driving Circuit

The other way to control the PWRKEY is using a button directly. A TVS component is indispensable to be placed nearby the button for ESD protection. When pressing the key, electrostatic strike may generate from finger. A reference circuit is shownin the following figure.

Figure 11: Turn on the Module Using Keystroke

The turn on scenario is illustrated in the following figure.

Figure 12: Timing of Turning on Module

NOTE

Make sure that VBAT is stable before pulling down PWRKEY pin. The time between them is no less than 30ms.

3.7.2. Turn off Module

The following procedures can be used to turn off the module:

- Normal power down procedure: Turn off the module using the PWRKEY pin.
- Normal power down procedure: Turn off the module using command **AT+QPOWD**.

3.7.2.1. Turn off Module Using the PWRKEY Pin

Driving the PWRKEY to a low level voltage, the module will execute power-down procedure after the PWRKEY is released. The power-down scenario is illustrated inthe following figure.
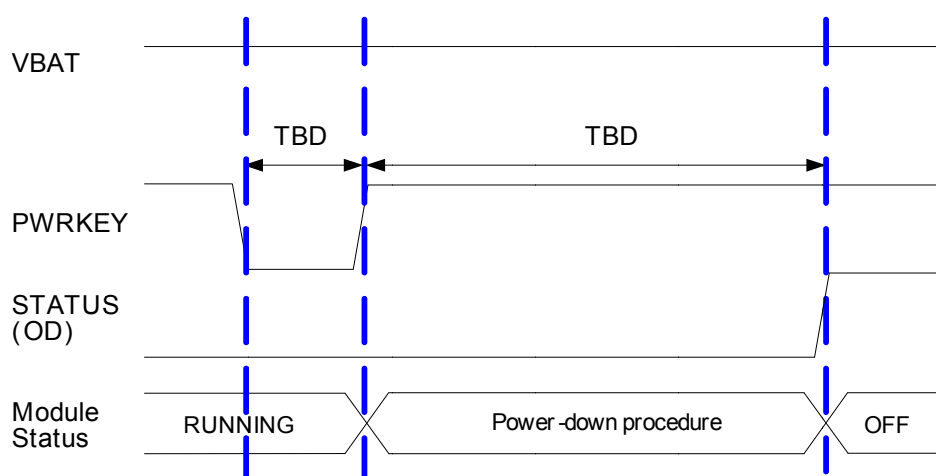
Figure 13: Timing of Turning off Module

3.7.2.2. Turn off Module Using AT Command

It is also a safe way to use AT command**AT+QPOWD** to turn off the module, which is similar to turning off the module via PWRKEY Pin.

Please refer to*document [2]* for details about the AT command of **AT+QPOWD**.

3.8. Reset the Module

The RESET_N can be used to reset the module.You can reset the module by driving the RESET_N to a low level voltage for time between Treset_min and Treset_max.

Table 8: RESET_N Pin Description

Pin Name	Pin No.	Description	DC Characteristics	Comment
RESET_N	20	Reset the module.	$V_{IH}max=2.1V$ $V_{IH}min=1.3V$ $V_{IL}max=0.5V$	

The recommended circuit is similar to the PWRKEY control circuit. You can use an open drain/collector driver or button to control the RESET_N.
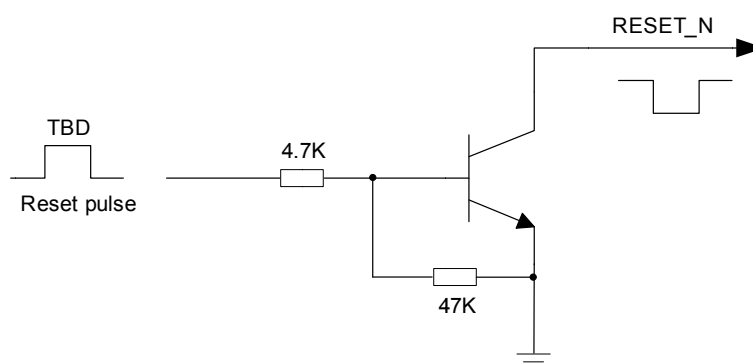
Figure 14: Reference Circuit of RESET_N by Using Driving Circuit
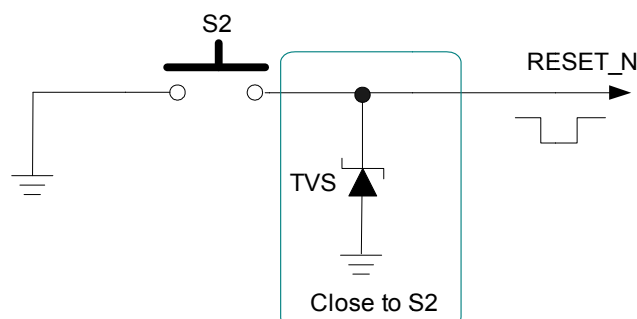
Figure 15: Reference Circuit of RESET_N by Using Button

The reset scenario is illustrated inthe following figure.
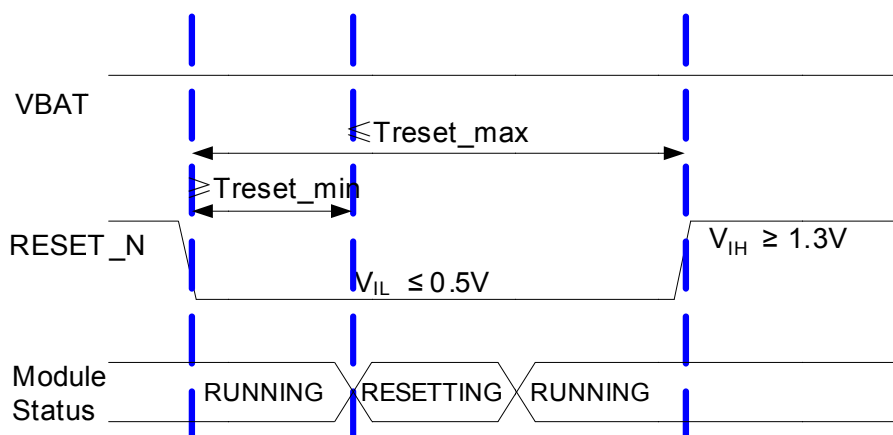
Figure 16: Timing of Resetting Module

NOTES

1. Use the RESET_N only when turning off the module by the command **AT+QPOWD** and the PWRKEY pin failed.
2. Ensure that there is no large capacitance on the PWRKEY and RESET_N pins.

3.9. USIM Card Interface

The USIM card interface circuitrymeets ETSI and IMT-2000 SIM interface requirements. Both 1.8V and 3.0V USIM cards are supported.

Table 9: Pin Definition of the USIM Interface

Pin Name	Pin No.	I/O	Description	Comment
USIM_VDD	14	PO	Power supply for USIM card.	Either 1.8V or 3.0V is supported by the module automatically.
USIM_DATA	15	IO	Data signal of USIM card.	
USIM_CLK	16	DO	Clock signal of USIM card.	
USIM_RST	17	DO	Reset signal of USIM card.	
USIM_ PRESENCE	13	DI	USIM card insertion detection.	
USIM_GND	10		Specified ground for USIM card.	

EC25 supports USIM card hot-plug via the USIM_PRESENCE pin. It supports low level and high level detections, whichisdisabled by default. For details, refer to *document [2]* about the command **AT+QSIMDET**.

The following figure shows the reference design of the 8-pin USIM connector.
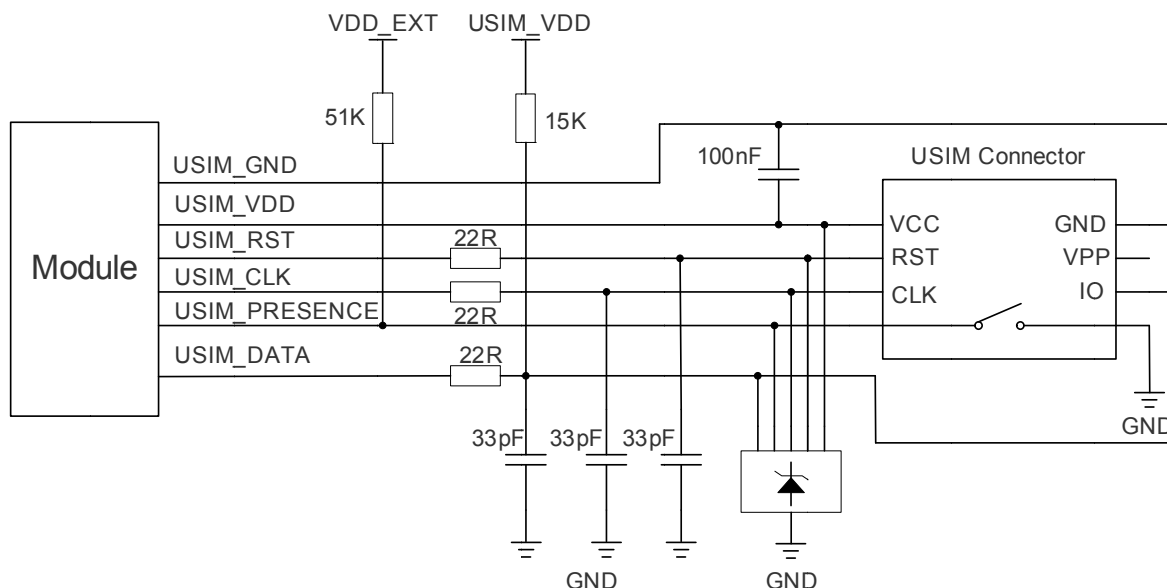
Figure 17: Reference Circuit of 8-Pin USIM Connector

If you do not need the USIM card detection function, keep USIM_PRESENCE unconnected. The reference circuit for using a 6-pin USIM card connector is illustrated inthe following figure.
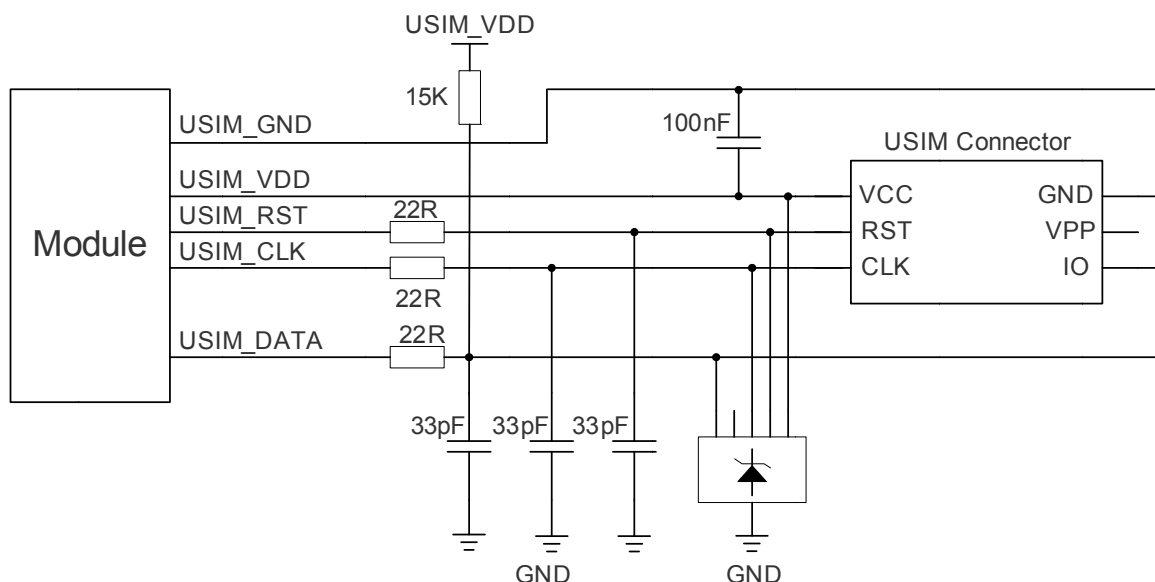
Figure 18: Reference Circuit of 6-Pin USIM Connector

In order to enhance the reliability and availability of the USIM card in your application, please follow the

criteria below in the USIM circuit design:

- Keep layout of USIM card as close as possible to the module. Assure the length of trace is less than 200mm.
- Keep USIM card signal away from RF and VBAT alignment.
- Assure the ground between the module and the USIM connector short and wide. Keep the width of ground and USIM_VDD no less than 0.5mm to maintain the same electric potential.
- To avoid cross-talk between USIM_DATA and USIM_CLK, keep them away with each other and shield them with surrounded ground.
- In order to offer good ESD protection, it is recommended to add TVS which parasitic capacitance should not be more than 50pF. The 22ohmresistors should be added in series between the module and the USIM card so as to suppress the EMI spurious transmission and enhance the ESD protection. The 33pFcapacitors are used for filtering interference of GSM900.Please note that the USIM peripheral circuit should be close to the USIM connector.
- The pull-up resistor on USIM_DATA line can improve anti-jamming capability when long layout trace and sensitive occasion areapplied, and should be placed close to the USIM connector.

3.10. USB Interface

EC25 contains one integrated Universal Serial Bus (USB) transceiver which complies with the USB 2.0 specification and supports high-speed (480Mbps) and full-speed (12Mbps)modes. The USB interface is used for AT command, data transmission, GNSS NMEA sentences output, software debug and firmware upgrade. The following table shows the pin definition of USB interface.

Table 10: USB Pin Description

Pin Name	Pin No.	I/O	Description	Comment
USB_DP	69	IO	USB differential data bus (positive).	Require differential impedance of 90Ω.
USB_DM	70	IO	USB differential data bus (minus).	Require differential impedance of 90Ω.
USB_VBUS	71	PI	Used for detecting the USB connection.	Typical 5.0V
GND	72		Ground	

More details about the USB 2.0 specifications, please visit http://www.usb.org/home.

The USB interface is recommended to be reserved for firmware upgrade in your design. The following figure shows the reference circuit of USB interface.
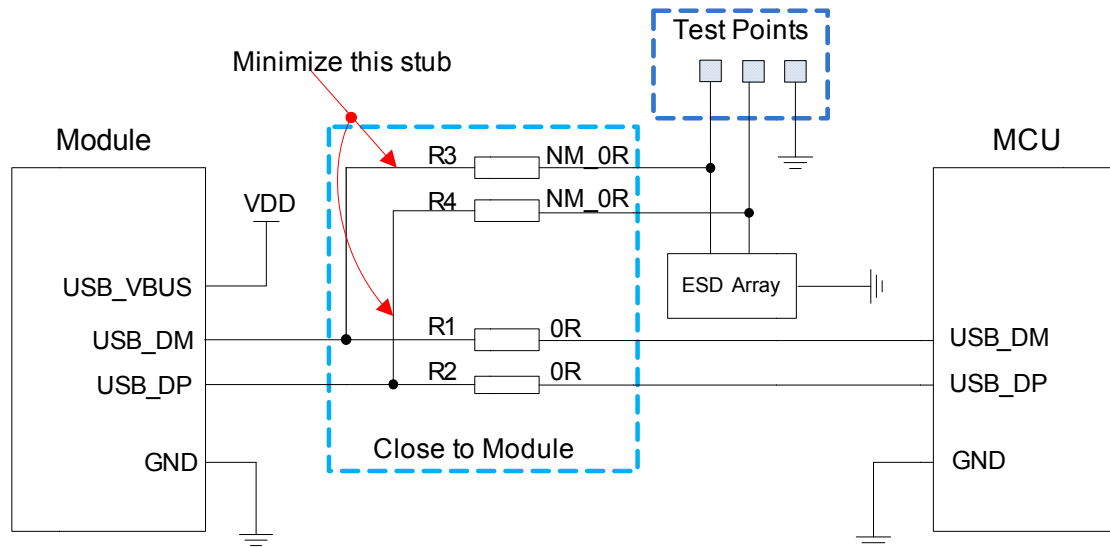
Figure 19: Reference Circuit of USB Application

In order to meet USB data line signal integrity, components R1, R2, R3 and R4 must be placed close to the module, and then these resistors should be placed close to each other. The extra stubs of trace must be as short as possible.

In order to ensure the USB interface design corresponding with the USB 2.0 specification, please comply with the following principles.

● It is important to route the USB signal traces as differential pairs with total grounding. The impedance of USB differential trace is 90ohm.
● Do not route signal traces under crystals, oscillators, magnetic devices and RF signal traces. It is important to route the USB differential traces in inner-layer with ground shielding onnot only upper and lower layers but also right and left sides.
● Pay attention to the influence of junction capacitance of ESD component on USB data lines. Typically, the capacitance value should be less than 2pF.
● Keep the ESD components as close as possible to the USB connector.

> **NOTE**
>
> EC25 module can only be used as a slave device.

3.11. UART Interface

The module provides two UART interfaces: main UART interface and debug UART interface. The following shows the different features.

- Main UART interface supports 9600, 19200, 38400, 57600, 115200, 230400, 460800, 921600bps baud rate, and the default is 115200bps. This interface can be used for data transmission and AT communication.
- Debug UART interface supports 115200bpsbaud rate. It can be used forLinux console and log output.

The following tables show the pin definition.

Table 11: Pin Definition of the Main UART Interface

Pin Name	Pin No.	I/O	Description	Comment
RI	62	DO	Ring indicator	1.8V power domain
DCD	63	DO	Data carrier detection	1.8V power domain
CTS	64	DO	Clear to send	1.8V power domain
RTS	65	DI	Request to send	1.8V power domain
DTR	66	DI	Sleep mode control	1.8V power domain
TXD	67	DO	Transmit data	1.8V power domain
RXD	68	DI	Receive data	1.8V power domain

Table 12: Pin Definition of the Debug UART Interface

Pin Name	Pin No.	I/O	Description	Comment
DBG_TXD	12	DO	Transmit data	1.8V power domain
DBG_RXD	11	DI	Receive data	1.8V power domain

The logic levels are described in the following table.

Table 13:Logic Levels of Digital I/O

Parameter	Min.	Max.	Unit
V_{IL}	-0.3	0.6	V
V_{IH}	1.2	2.0	V
V_{OL}	0	0.45	V
V_{OH}	1.35	1.8	V

The module provides 1.8V UART interface. A level translator should be used if your application is equipped with a 3.3V UART interface. A level translator TXS0108EPWR provided by *Texas Instrument* is recommended. The following figure shows the reference design.
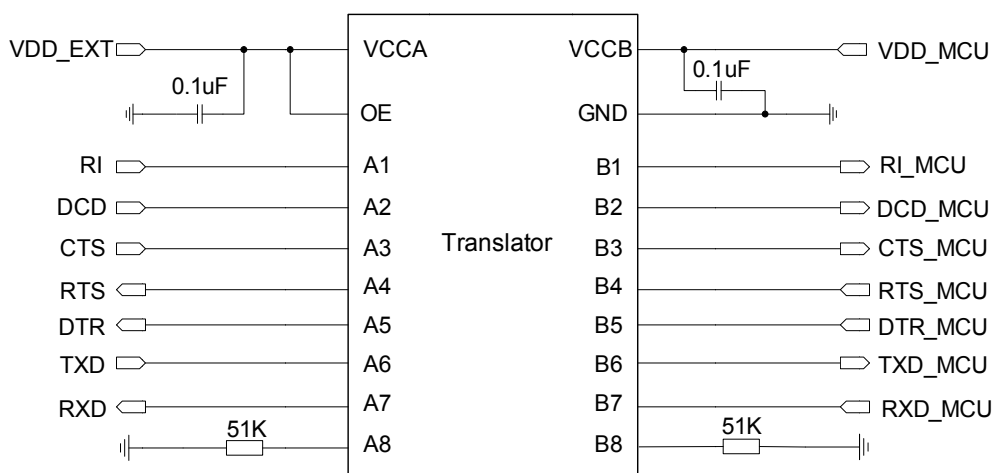
Figure 20: Reference Circuit with Translator Chip

Please visit http://www.ti.comfor more information.

Another example with transistor translation circuit is shown as below. Thecircuitof dotted line can refer to the circuitof solid line. Please pay attention to the direction of connection. Input dotted line of the module should refer to input solid line of the module. Output dotted line of the module should refer to output solid line of the module.
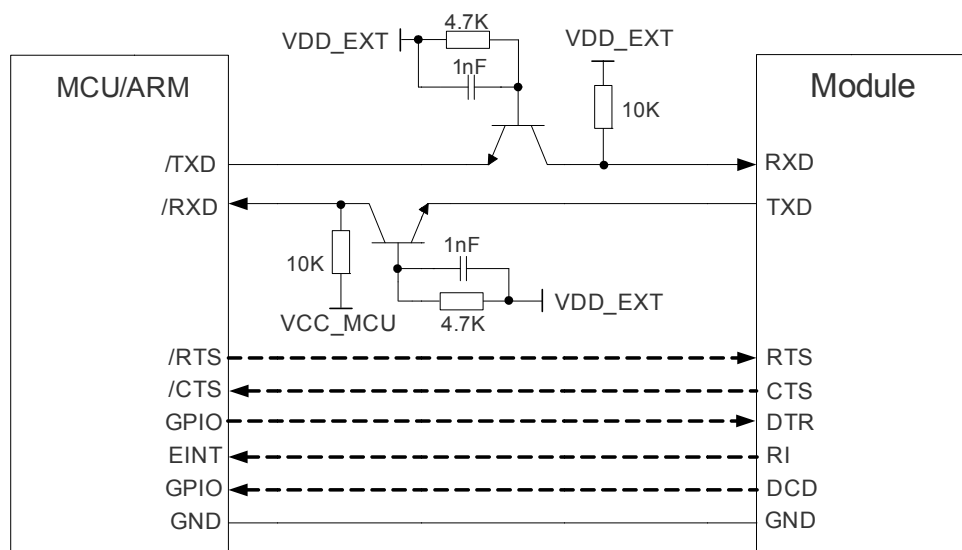
Figure 21: Reference Circuit with Transistor Circuit

NOTE

Transistor circuit solution is not suitable for high baud rates exceeding 460Kbps.

3.12. PCM and I2C Interface

EC25 provides one Pulse Code Modulation (PCM) digital interface for audio design, which supports the following modes:

- Primary mode (short sync, works as both master and slave)
- Auxiliary mode (long sync, works as master only)

In primary mode, the data is sampled on the falling edge of the PCM_CLK and transmitted on the rising edge; the PCM_SYNC falling edge represents the MSB. In this mode, PCM_CLK supports 128, 256, 512, 1024 and2048kHz for different speech codecs.

In auxiliary mode, the data is sampled on the falling edge of the PCM_CLK and transmitted on the rising edge; while the PCM_SYNC rising edge represents the MSB. In this mode, PCM interface operates with a 128kHz PCM_CLK and an 8kHz, 50% duty cycle PCM_SYNC only.

EC25 supports 8-bit A-law andμ-law, and also 16-bit linear data formats. The following figures show theprimary mode's timing relationship with 8kHz PCM_SYNC and 2048kHz PCM_CLK, as well as auxiliary mode's timing relationship with 8kHz PCM_SYNC and 128kHz PCM_CLK.
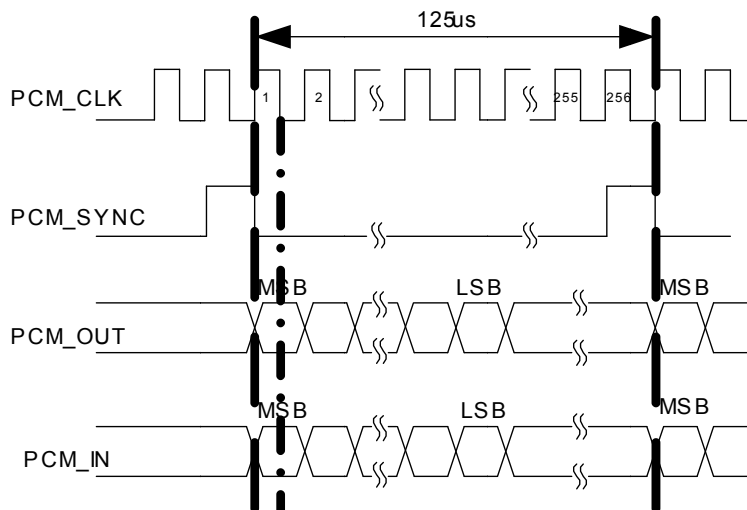
Figure 22: Primary Mode Timing
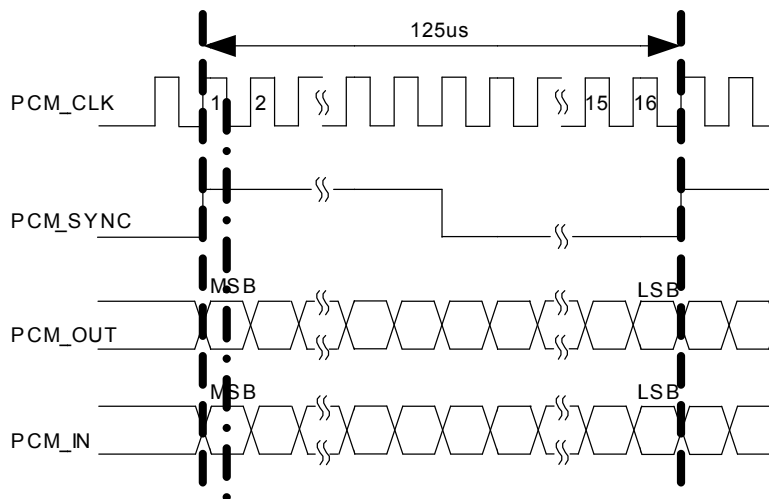
Figure 23: Auxiliary Mode Timing

The following table shows the pin definition of PCM and I2C interface which can be applied on audio codec design.

Table 14: Pin Definition of PCM and I2C Interface

Pin Name	Pin No.	I/O	Description	Comment
PCM_IN	24	DI	PCM data input	1.8V power domain

PCM_OUT	25	DO	PCM data output	1.8V power domain
PCM_SYNC	26	IO	PCM data frame sync signal	1.8V power domain
PCM_CLK	27	IO	PCM data bit clock	1.8V power domain
I2C_SCL	41	OD	I2C serial clock	Require external pull-up to 1.8V
I2C_SDA	42	OD	I2C serial data	Require external pull-up to 1.8V

Clock and mode can be configured by AT command, and the default configuration is master mode using short sync data format with 2048kHzPCM_CLK and 8kHz PCM_SYNC. Refer to **document [2]** about the command **AT+QDAI** for details.

The following figure shows the reference design of PCM interface with external codec IC.
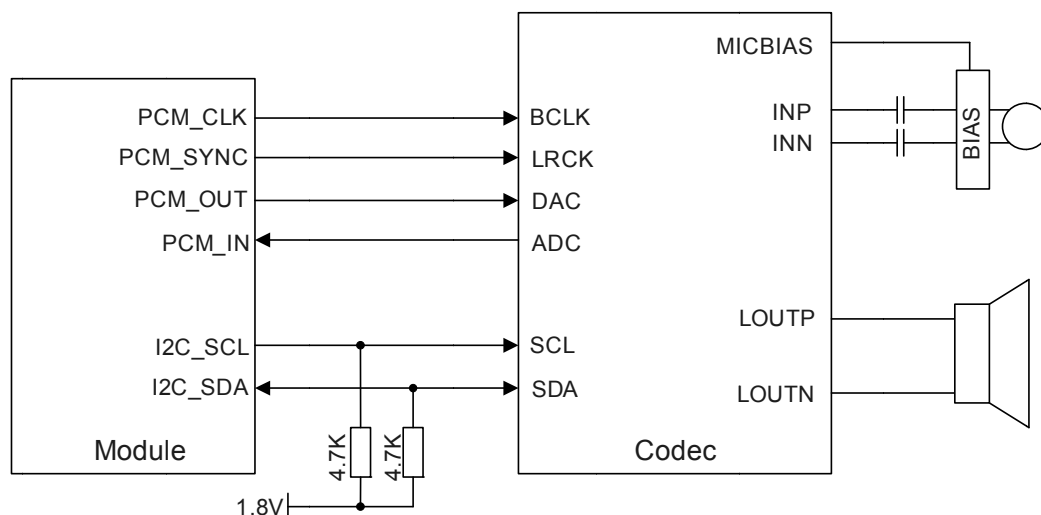
Figure 24: Reference Circuit of PCM Application with Audio Codec

NOTES

1. It is recommended to reserve RC (R=22ohm, C=22pF) circuit on the PCM lines, especially for PCM_CLK.
2. EC25 works as a master device pertaining to I2C interface.

3.13. ADC Function

The module provides two analog-to-digital converters (ADC). Using AT command **AT+QADC=0** can read the voltage value on ADC0 pin. Using AT command **AT+QADC=1** can read the voltage value on ADC1 pin. For more details of these AT commands, please refer to*document [2]*.

In order to improve the accuracy of ADC, the trace of ADC should be surrounded by ground.

Table 15: Pin Definition of the ADC

Pin Name	Pin No.	Description
ADC0	45	General purpose analog to digital converter
ADC1	44	General purpose analog to digital converter

The following table describes the characteristic of the ADC function.

Table 16: Characteristic of the ADC

Parameter	Min.	Typ.	Max.	Unit
ADC0 Voltage Range	0.3		VBAT_BB	V
ADC1 Voltage Range	0.3		VBAT_BB	V
ADC Resolution		15		bits

3.14. Network Status Indication

The network indication pins can be used to drive a network status indicator LED. The module provides two pins which are NET_MODE and NET_STATUS. The following tables describe pin definition and logic level changes in different network status.

Table 17: Pin Definition of Network Indicator

Pin Name	Pin No.	I/O	Description	Comment
NET_MODE	5	DO	Indicate the module network	1.8V power domain

			registrationmode.	
NET_STATUS	6	DO	Indicate the module network activity status.	1.8V power domain

Table 18: Working State of the Network Indicator

Pin Name	Status	Description
NET_MODE	Always High	Registered in LTE network
	Always Low	Others
NET_STATUS	Flicker slowly (200ms High/1800ms Low)	Network searching
	Flicker slowly (1800ms High/200ms Low)	Idle
	Flicker quickly (125ms High/125ms Low)	Data transfer is ongoing
	Always High	Voice calling

A reference circuit is shown in the following figure.
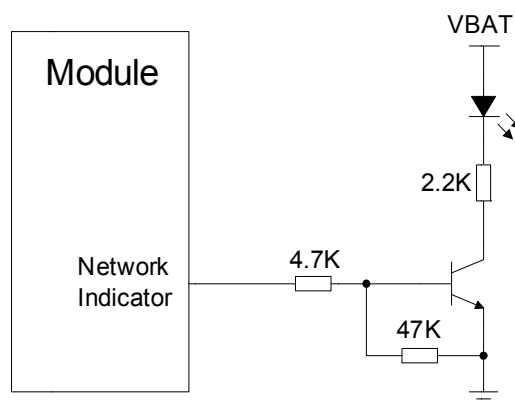
Figure 25: Reference Circuit of the Network Indicator

3.15. STATUS

The STATUS pin is an open drain output for indicating the module's operation status. You can connect it to a GPIO of DTE with pulled up, or as LED indication circuit as below. When the module is turned on normally, the STATUS will present the low state. Otherwise, the STATUS will present high-impedance state.

Table 19: Pin Definition of STATUS

Pin Name	Pin No.	I/O	Description	Comment
STATUS	61	OD	Indicate the module operation status	Require external pull-up

The following figure shows different design circuitof STATUS, you can choose either one according to your application demands.
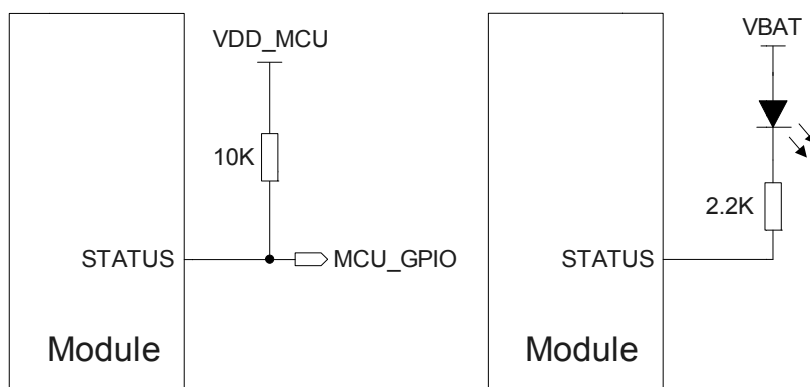
Figure 26: Reference Circuit of the STATUS

3.16. Behavior of the RI

You can use command **AT+QCFG="risignaltype","physical"** to configure RI behavior.

No matter which port URC is presented on, URC will trigger the behavior on RI pin.

> **NOTE**
>
> URC can be output from UART port, USB AT port and USB modem port by command **AT+QURCCFG**. The default port is USB AT port.

In addition, RI behavior can be configured flexibly. The default behavior of the RI is shown as below.

Table 20: Behavior of the RI

State	Response
Idle	RI keeps high level
URC	RI outputs 120ms low pulse when new URC returns

The RI behavior can be changed by command **AT+QCFG="urc/ri/ring"**.Refer to *document [2]* for details.

4 GNSS Receiver

4.1. General Description

EC25 includes a fully integrated global navigation satellite system solution that supports Gen8C-Liteof Qualcomm (GPS, GLONASS, BeiDou, Galileo and QZSS).

EC25 supports standard NMEA-0183 protocol, and outputs NMEA sentences with 1Hz via USB interface by default.

By default, EC25 GNSS engine is switched off. It has to be switched on with AT command. For more details about GNSS engine technology and configurations, please refer to *document [3]*.

4.2. GNSS Performance

The following table shows EC25 GNSS performance.

Table 21: GNSS Performance

Parameter	Description	Conditions	Typ.	Unit
Sensitivity (GNSS)	Cold start	Autonomous	TBD	dBm
	Reacquisition	Autonomous	TBD	dBm
	Tracking	Autonomous	TBD	dBm
TTFF (GNSS)	Cold start @open sky	Autonomous	TBD	s
		XTRA enabled	TBD	s
	Warm start @open sky	Autonomous	TBD	s
		XTRA enabled	TBD	s

	Hot start @open sky	Autonomous	TBD	s
		XTRA enabled	TBD	s
Accuracy (GNSS)	CEP-50	Autonomous @open sky	TBD	m

NOTES

1. Tracking sensitivity: the lowest GPS signal value at the antenna port for which the module can keep on positioning for 3 minutes.
2. Reacquisition sensitivity: the lowest GPS signal value at the antenna port for which the module can fix position again within 3 minutes after loss of lock.
3. Cold start sensitivity: the lowest GPS signal value at the antenna port for which the module fixes position within 3 minutes after executing cold start command.

4.3. Layout Guideline

The following layout guideline should be taken into account in your design.

● Maximize the distance between the GNSS antenna, the main antenna and the Rx-diversity antenna.
● Digital circuits such as USIM card, USB interface, Camera module, Display connector and SD card should be kept away from the antenna.
● Use ground vias around the GNSS trace and sensitive analog signal traces to provide coplanar isolation and protection.
● Keep 50ohm characteristic impedance forthe ANT_GNSS trace.

Refer to *Chapter 5* for GNSS reference design and antenna consideration.

5 Antenna Interface

EC25 antenna interface includes a main antenna,anRx-diversity antenna which is used toresist the fall of signals caused by high speed movement and multipath effect, and a GNSS antenna. The antenna interface has an impedance of 50ohm.

5.1. Main/Rx-diversityAntenna Interface

5.1.1. Pin Definition

The main antenna and Rx-diversityantenna pins definition are shown below.

Table 22: Pin Definition of the RF Antenna

Pin Name	Pin No.	I/O	Description	Comment
ANT_MAIN	49	IO	Main antenna	50ohmimpedance
ANT_DIV	35	AI	Receive diversityantenna	50ohm impedance

5.1.2. Operating Frequency

Table 23: The Module Operating Frequencies

3GPP Band	Transmit	Receive	Unit
B2 (1900)	1850 ~ 1910	1930 ~ 1990	MHz
B4	1710 ~ 1755	2110 ~ 2155	MHz
B5 (850)	824 ~ 849	869 ~ 894	MHz
B12	699 ~ 716	729 ~ 746	MHz

5.1.3. Reference Design

The reference design of ANT_MAIN and ANT_DIVantenna is shown as below. It should reserve a π-type matching circuit for better RF performance. The capacitors are not mounted by default.
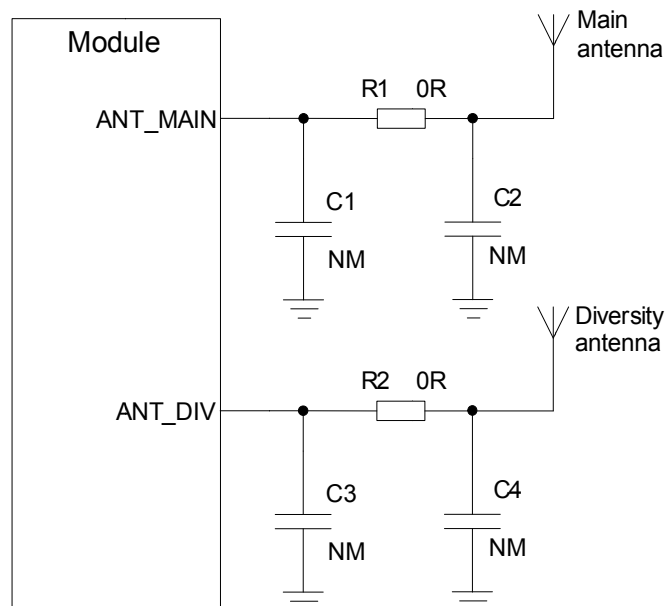
Figure 27: Reference Circuit of Antenna Interface

NOTES

1. Keep a proper distance between the main antenna and theRx-diversityantenna to improve the receiving sensitivity.
2. ANT_DIV function is enabledby default. Use the AT command **AT+QCFG="diversity",0** can disable receive diversity.

5.2. GNSS Antenna Interface

The following tables show the GNSS antenna pin definition and frequency specification.

Table 24: Pin Definition of GNSS Antenna

Pin Name	Pin No.	I/O	Description	Comment
ANT_GNSS	47	AI	GNSS antenna	50ohmimpedance

Table 25: GNSS Frequency

Type	Frequency	Unit
GPS/Galileo/QZSS	1575.42±1.023	MHz
GLONASS	1597.5~1605.8	MHz
BeiDou	1561.098 ± 2.046	MHz

The reference design of GNSS antenna is shown as below.
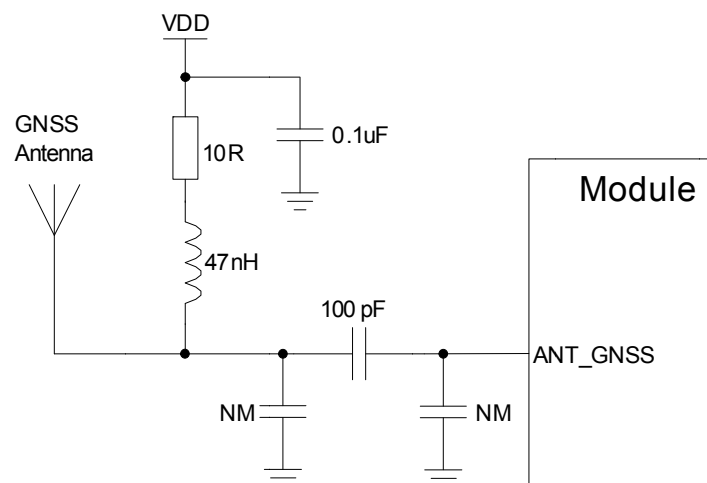
Figure 28: Reference Circuit of GNSS Antenna

NOTES

1. You can choose an external LDO to supply power according to the active antenna.
2. If you design the modulewith passive antenna, the VDD circuit is not needed.

5.3. Antenna Installation

5.3.1. Antenna Requirement

The following table shows the requirements on main antenna, Rx-diversity antenna and GNSS antenna.

Table 26: Antenna list

Type	Requirements
GNSS	Frequency range: 1561 - 1615MHz Polarization: RHCP or linear VSWR: < 2 (Typ.) Passive antenna gain: > 0dBi Active antenna noise figure: < 1.5dB Active antenna gain: > -2dBi Active antenna embedded LNA gain: 20dB (Typ.) Active antenna total gain: > 18dBi (Typ.)
GSM/WCDMA/LTE	VSWR: ≤ 2 Gain (dBi): 1 Max Input Power (W): 50 Input Impedance (ohm): 50 Polarization Type: Vertical Cable Insertion Loss: < 1dB (WCDMA B5,LTE B12) Cable Insertion Loss: < 1.5dB (WCDMA B2/B4,LTE B2/B4)
GSM/WCDMA/LTE	VSWR: ≤ 3 Gain (dBi): ≤ 4.5 Max Input Power (W): 10 Input Impedance (ohm): 50 Polarization Type: Vertical Cable Insertion Loss: No requirement

5.3.2. Install the Antenna with RF Connector

The following figure is the antenna installation with RF connector provided by HIROSE. The recommended RF connector is UF.L-R-SMT.
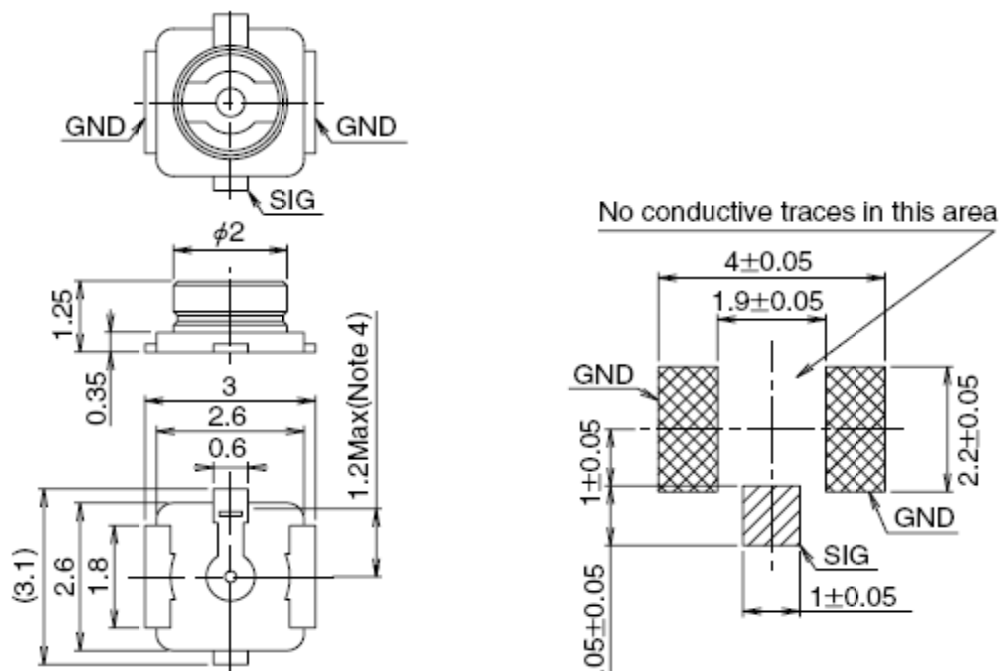
Figure 29: Dimensions of the UF.L-R-SMT Connector (Unit: mm)

You can use U.FL-LP serial connector listed in the following figure to match the UF.L-R-SMT.

	U.FL-LP-040	U.FL-LP-066	U.FL-LP(V)-040	U.FL-LP-062	U.FL-LP-088
Part No.					
Mated Height	2.5mm Max. (2.4mm Nom.)	2.5mm Max. (2.4mm Nom.)	2.0mm Max. (1.9mm Nom.)	2.4mm Max. (2.3mm Nom.)	2.4mm Max. (2.3mm Nom.)
Applicable cable	Dia. 0.81mm Coaxial cable	Dia. 1.13mm and Dia. 1.32mm Coaxial cable	Dia. 0.81mm Coaxial cable	Dia. 1mm Coaxial cable	Dia. 1.37mm Coaxial cable
Weight (mg)	53.7	59.1	34.8	45.5	71.7
RoHS	YES				

Figure 30:Mechanicals of UF.L-LP Connectors

The following figure describes the space factor of mated connector.
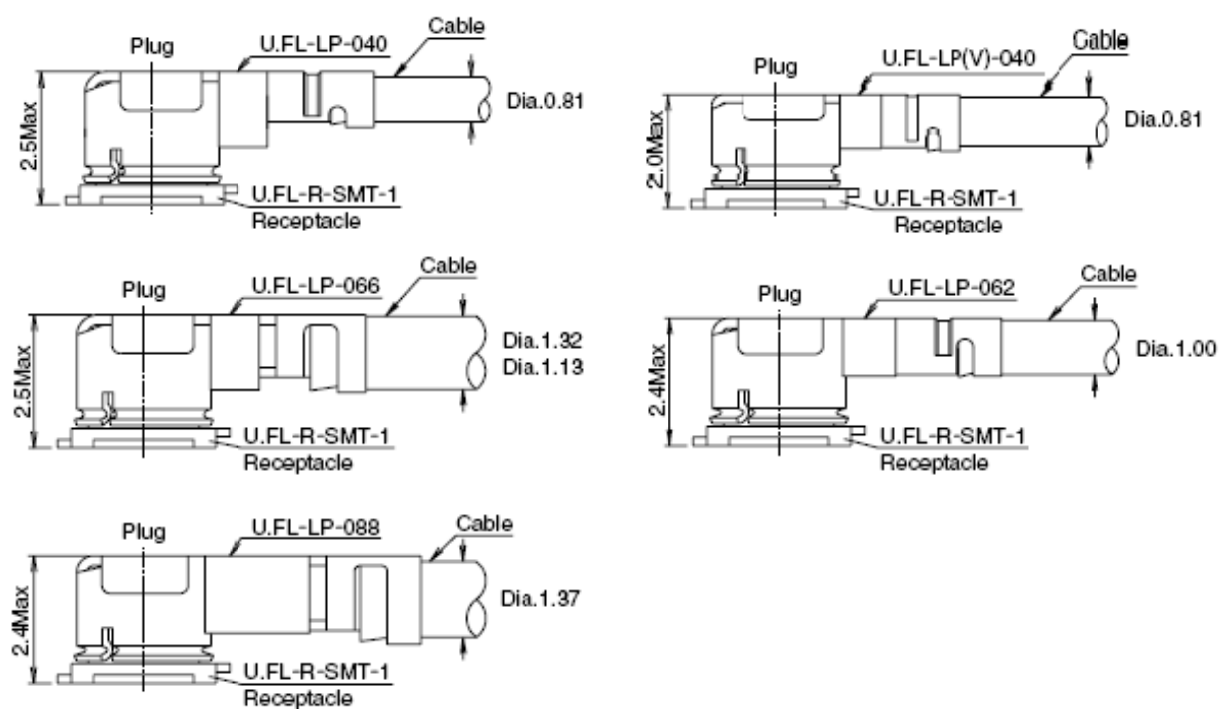
Figure 31:Space Factor of Mated Connector (Unit: mm)

For more details, please visit http://www.hirose.com.

6 Electrical, Reliability and RadioCharacteristics

6.1. Absolute Maximum Ratings

Absolute maximum ratings for power supply and voltage on digital and analog pins of the module are listed in the following table.

Table 27: Absolute Maximum Ratings

Parameter	Min.	Max.	Unit
VBAT_RF/VBAT_BB	-0.3	4.7	V
USB_VBUS	-0.3	5.5	V
Peak Current of VBAT_BB	0	0.8	A
Peak Current of VBAT_RF	0	1.8	A
Voltage at Digital Pins	-0.3	2.3	V
Voltage at ADC0	0	VBAT_BB	V
Voltage at ADC1	0	VBAT_BB	V

6.2. Power Supply Ratings

Table 28: The Module Power Supply Ratings

Parameter	Description	Conditions	Min.	Typ.	Max.	Unit
VBAT	VBAT_BB and	Voltage must stay within the	3.3	3.8	4.3	V

Parameter	Description	Conditions	Min.	Typ.	Max.	Unit
	VBAT_RF	min/max values, including voltage drop, ripple and spikes.				
	Voltage drop during transmitting burst	Maximum power control level on GSM900.			400	mV
I$_{VBAT}$	Peak supply current (during transmissionslot)	Maximum power control level on GSM900.		1.8	2.0	A
USB_VBUS	USB detection		3.0	5.0	5.25	V

6.3. Operating Temperature

The operating temperature is listed in the following table.

Table 29: Operating Temperature

Parameter	Min.	Typ.	Max.	Unit
Normal Temperature	-35	25	75	ºC
Restricted Operation	-40~ -35		75 ~ 85	ºC
Storage Temperature	-45		90	ºC

6.4. Current Consumption

This information will be added in future version of this document.

6.5. RF Output Power

The following table shows the RF output power of EC25 module.

Table 30: Conducted RF Output Power

Frequency	Max.	Min.
WCDMA B2/B4/B5	24dBm+1/-3dB	<-50dBm
LTE FDD B2/B4/B12	23dBm±2dB	<-44dBm

6.6. RF Receiving Sensitivity

This information will be added in future version of this document.

6.7. Electrostatic Discharge

The module is not protected against electrostatics discharge (ESD) in general. Consequently, it is subject to ESD handling precautions that typically apply to ESD sensitive components. Proper ESD handling and packaging procedures must be applied throughout the processing, handling and operation of any application that incorporates the module.

The following table shows the module electrostatics discharge characteristics.

Table 31: Electrostatics Discharge Characteristics

Tested Points	Contact Discharge	Air Discharge	Unit
VBAT, GND	±5	±10	kV
All Antenna Interfaces	±4	±8	kV
Other Interfaces	±0.5	±1	kV

7 Mechanical Dimensions

This chapter describes the mechanical dimensions of the module.All dimensions are measured in mm.

7.1. Mechanical Dimensions of the Module

Figure 32: Module Top and Side Dimensions

Figure 33: Module Bottom Dimensions (Bottom View)
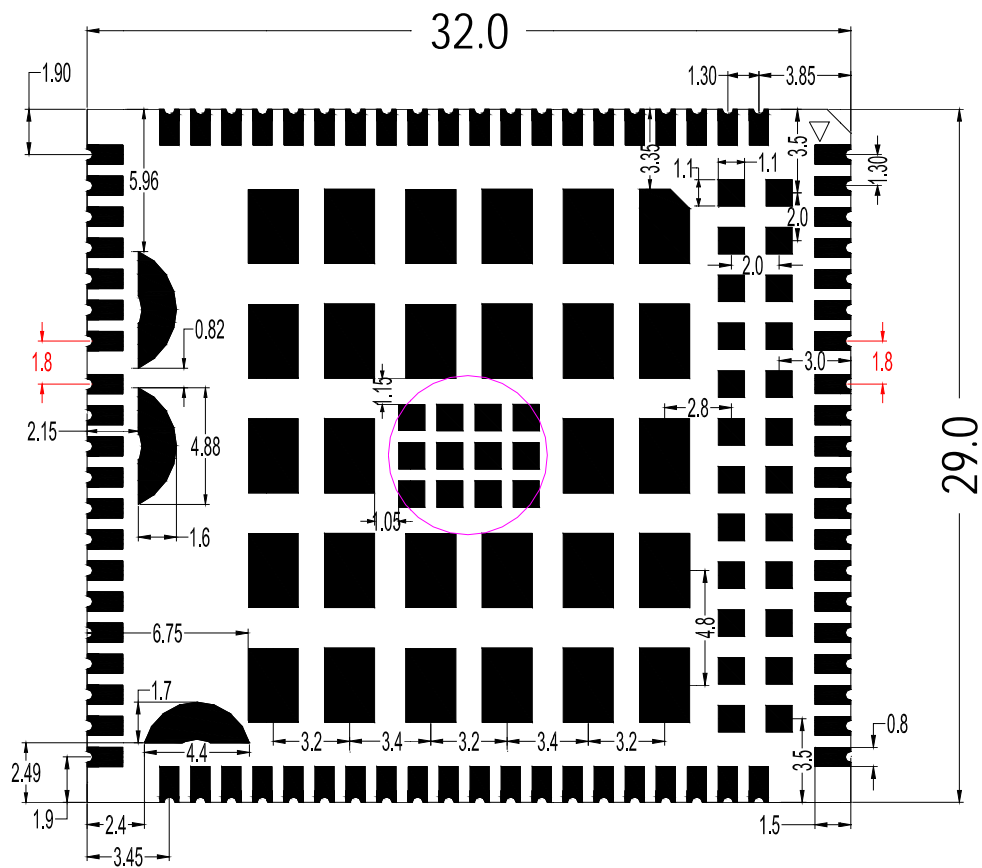
7.2. Footprint of Recommendation

Figure 34: Recommended Footprint (Top View)

NOTES

1. Pads 73~84 should not be designed.
2. In order to maintain the module, keep about 3mm between the module and other components in thehost PCB.

7.3. Top View of the Module

Figure 35: Top View of the Module

7.4. Bottom View of the Module

Figure 36: Bottom View of the Module

8 Storage and Manufacturing

8.1. Storage

EC25 is stored in avacuum-sealed bag. The restrictions of storage condition areshown as below.
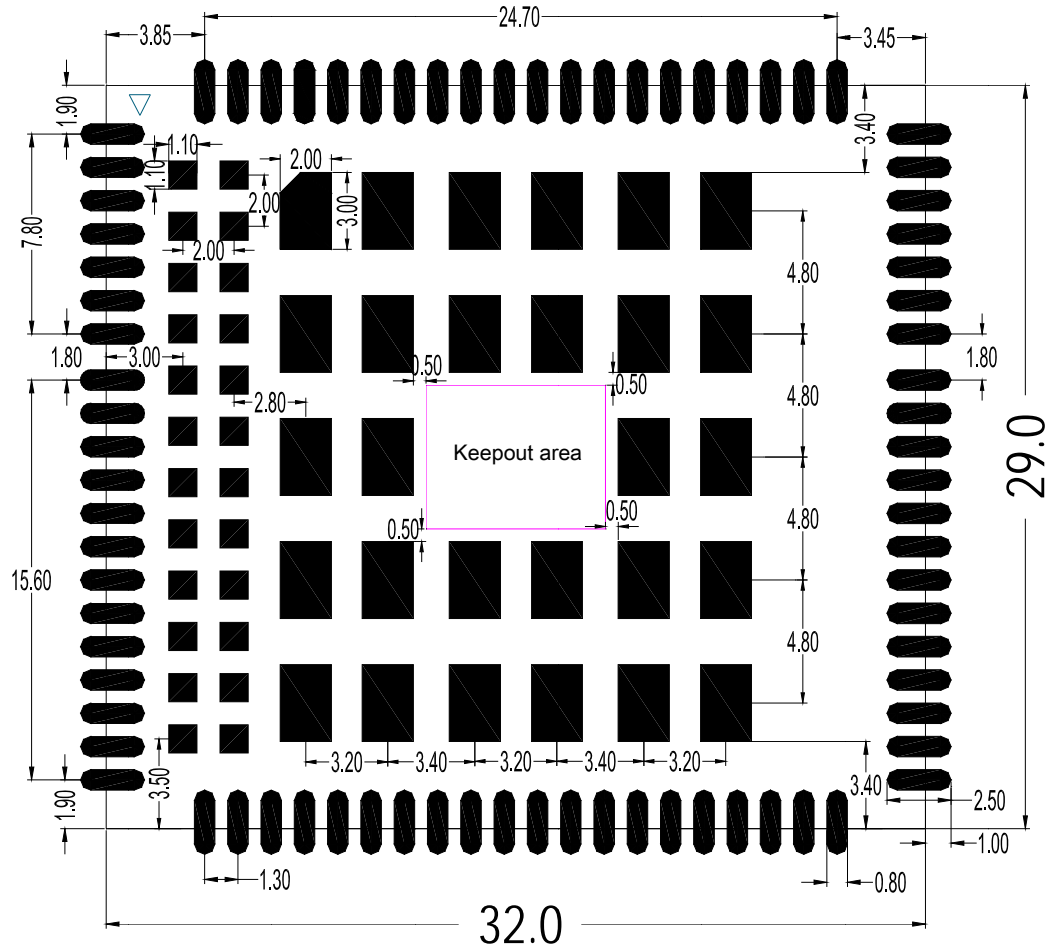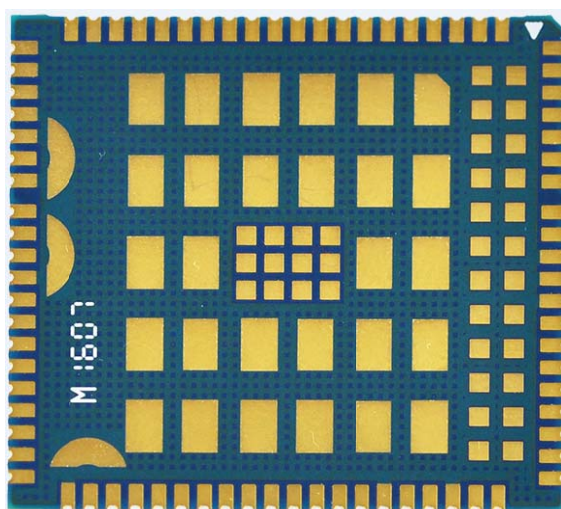
1. Shelf life in sealed bag is 12 months at < 40ºC/90%RH.

2. After this bag is opened, devices that will be subjected to reflow soldering or other high temperature processes must be:
   - Mounted within 72 hours at factory conditions of ≤ 30ºC/60%RH.
   - Stored at <10% RH.

3. Devices require bake before mounting, if:
   - Humidity indicator card is >10% when ambient temperature is23ºC±5ºC.
   - Mounted for more than 72 hours at factory conditions of ≤ 30ºC/60% RH.

4. If baking is required, devices may be baked for 48 hours at 125ºC±5ºC.

NOTE

As plastic container cannot be subjected to high temperature, the module needs to be taken out from the container forhigh temperature (125ºC) baking. If shorter baking time is desired, please refer to IPC/JEDECJ-STD-033 for bakingprocedure.

8.2. Manufacturing and Welding

The squeegee should push the paste on the surface of stencil,so as to make the paste fill the stencil openings and penetrate to the PCB. The force on the squeegee should be adjusted so as to produce a clean stencil surface on a single pass. To ensure the module soldering quality, the thickness of stencil at the hole of the module pads should be 0.18mm. For details, please refer to *document [4]*.

It is suggested that the peak reflow temperature is 235 ~ 245ºC (for SnAg3.0Cu0.5 alloy). The absolute max reflow temperature is 260ºC. To avoid damage to the module when it isrepeatedly heated, it is

suggested that the module should be mounted after the first panel has been reflowed. The following picture is the actual diagram which we have operated.
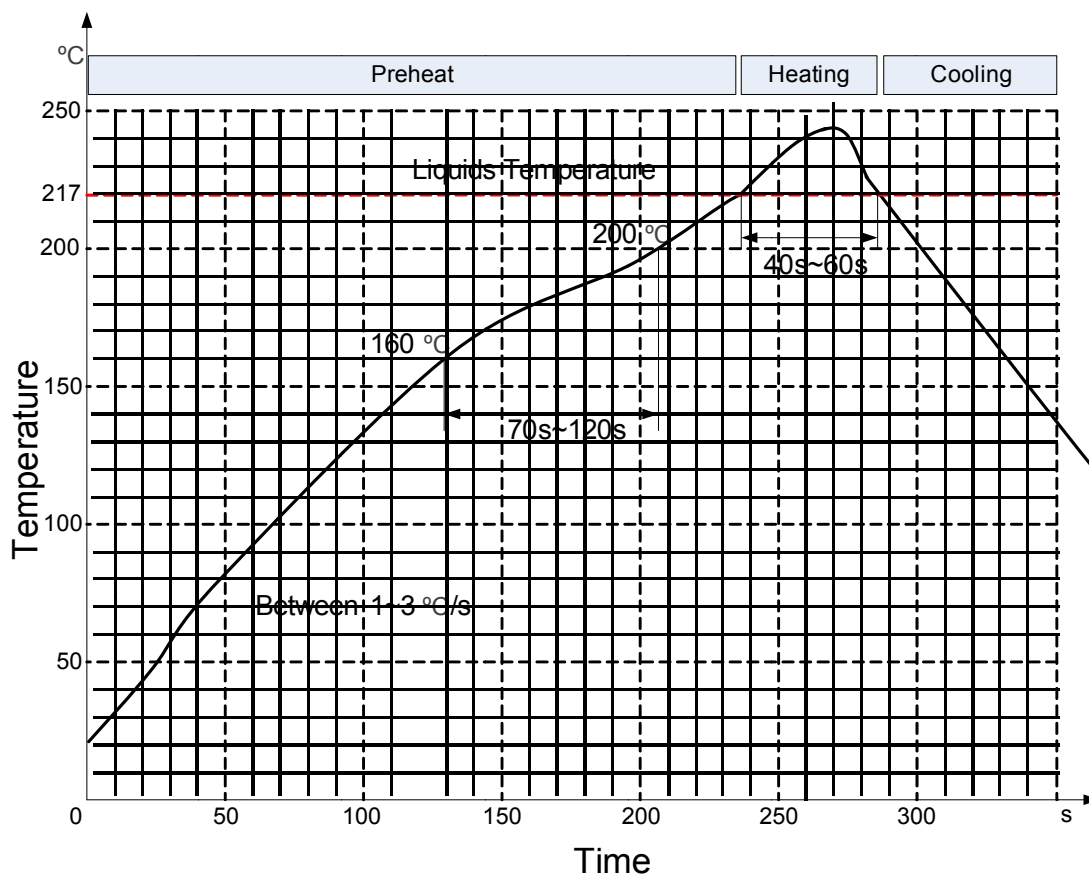
Figure 37: Liquids Temperature

8.3. Packaging

EC25 is packaged in tap andreel carriers. One reel is 11.53m length and contains 250pcs modules. The figure below shows the package details, measured in mm.
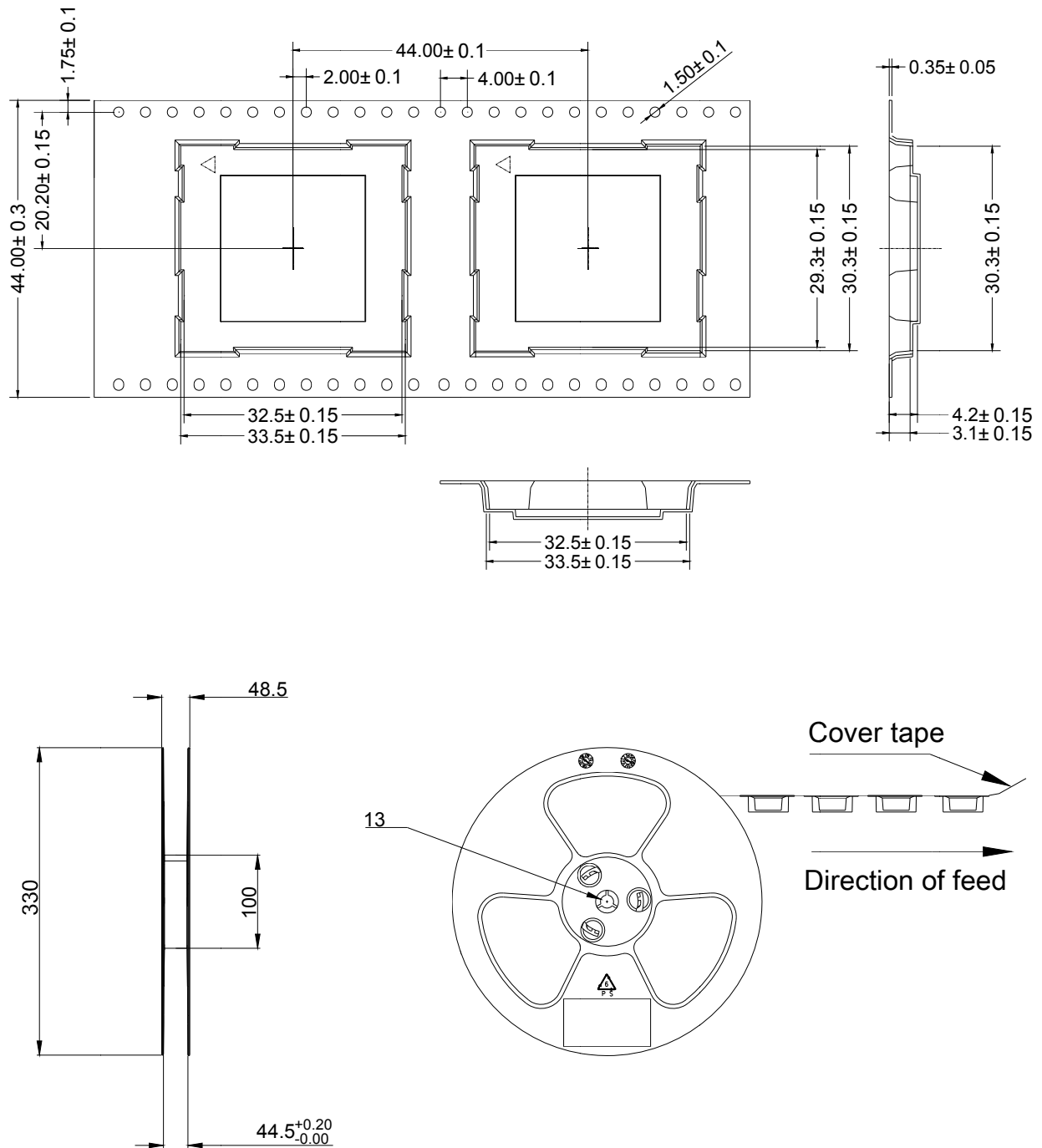
Figure 38: Carrier Tape

9 Appendix A Reference

Table 32: Related Documents

SN	Document Name	Remark
[1]	Quectel_EC25_Power_Management_Application_Note	EC25 Power Management Application Note
[2]	Quectel_EC25_AT_Commands_Manual	EC25 AT Commands Manual
[3]	Quectel_EC25_GNSS_AT_Commands_Manual	EC25 GNSS AT Commands Manual
[4]	Quectel_Module_Secondary_SMT_User_Guide	Module Secondary SMT User Guide

Table 33: Terms and Abbreviations

Abbreviation	Description
AMR	Adaptive Multi-rate
bps	Bits Per Second
CHAP	Challenge Handshake Authentication Protocol
CS	Coding Scheme
CSD	Circuit Switched Data
CTS	Clear To Send
DC-HSPA+	Dual-carrier High Speed Packet Access
DFOTA	Delta Firmware Upgrade Over The Air
DL	Downlink
DTR	Data Terminal Ready
DTX	Discontinuous Transmission

EFR	Enhanced Full Rate
ESD	Electrostatic Discharge
FDD	Frequency Division Duplex
FR	Full Rate
GLONASS	GLObalnayaNAvigatsionnayaSputnikovaya Sistema, the Russian Global Navigation Satellite System
GMSK	Gaussian Minimum Shift Keying
GNSS	Global Navigation Satellite System
GPS	Global Positioning System
GSM	Global System for Mobile Communications
HR	Half Rate
HSPA	High Speed Packet Access
HSDPA	High Speed Downlink Packet Access
HSUPA	High Speed Uplink Packet Access
I/O	Input/Output
Inorm	Normal Current
LED	Light Emitting Diode
LNA	Low Noise Amplifier
LTE	Long Term Evolution
MIMO	Multiple Input Multiple Output
MO	Mobile Originated
MS	Mobile Station (GSM engine)
MT	Mobile Terminated
PAP	Password Authentication Protocol
PCB	Printed Circuit Board
PDU	Protocol Data Unit

PPP	Point-to-Point Protocol
QAM	Quadrature Amplitude Modulation
QPSK	Quadrature Phase Shift Keying
RF	Radio Frequency
RHCP	Right Hand Circularly Polarized
Rx	Receive
SIM	Subscriber Identification Module
SMS	Short Message Service
TDD	Time Division Duplexing
TDMA	Time Division Multiple Access
TD-SCDMA	Time Division-Synchronous Code Division Multiple Access
TX	Transmitting Direction
UL	Uplink
UMTS	Universal Mobile Telecommunications System
URC	Unsolicited Result Code
USIM	Universal Subscriber Identity Module
Vmax	Maximum Voltage Value
Vnorm	Normal Voltage Value
Vmin	Minimum Voltage Value
$V_{IH}max$	Maximum Input High Level Voltage Value
$V_{IH}min$	Minimum Input High Level Voltage Value
$V_{IL}max$	Maximum Input Low Level Voltage Value
$V_{IL}min$	Minimum Input Low Level Voltage Value
$V_{I}max$	Absolute Maximum Input Voltage Value
$V_{I}min$	Absolute Minimum Input Voltage Value

V_{OH}max	Maximum Output High Level Voltage Value
V_{OH}min	Minimum Output High Level Voltage Value
V_{OL}max	Maximum Output Low Level Voltage Value
V_{OL}min	Minimum Output Low Level Voltage Value
VSWR	Voltage Standing Wave Ratio
WCDMA	Wideband Code Division Multiple Access

10 Appendix B GPRS Coding Scheme

Table 34: Description of Different Coding Schemes

Scheme	CS-1	CS-2	CS-3	CS-4
Code Rate	1/2	2/3	3/4	1
USF	3	3	3	3
Pre-coded USF	3	6	6	12
Radio Block excl.USF and BCS	181	268	312	428
BCS	40	16	16	16
Tail	4	4	4	-
Coded Bits	456	588	676	456
Punctured Bits	0	132	220	-
Data Rate Kb/s	9.05	13.4	15.6	21.4

11 Appendix C GPRS Multi-slot Class

Twenty-nine classes of GPRS multi-slot modes are defined for MS in GPRS specification. Multi-slot classes are product dependant, and determine the maximum achievable data rates in both the uplink and downlink directions. Written as 3+1 or 2+2, the first number indicates the amount of downlink timeslots, while the second number indicates the amount of uplink timeslots. The active slots determine the total number of slots the GPRS device can use simultaneously for both uplink and downlink communications.

The description of different multi-slot classes is shown in the following table.

Table 35: GPRS Multi-slot Classes

Multislot Class	Downlink Slots	Uplink Slots	Active Slots
1	1	1	2
2	2	1	3
3	2	2	3
4	3	1	4
5	2	2	4
6	3	2	4
7	3	3	4
8	4	1	5
9	3	2	5
10	4	2	5
11	4	3	5
12	4	4	5

12 Appendix D EDGE Modulationand Coding Scheme

Table 36: EDGE Modulation and Coding Scheme

Coding Scheme	Modulation	Coding Family	1 Timeslot	2 Timeslot	4 Timeslot
CS-1:	GMSK	/	9.05kbps	18.1kbps	36.2kbps
CS-2:	GMSK	/	13.4kbps	26.8kbps	53.6kbps
CS-3:	GMSK	/	15.6kbps	31.2kbps	62.4kbps
CS-4:	GMSK	/	21.4kbps	42.8kbps	85.6kbps
MCS-1	GMSK	C	8.80kbps	17.60kbps	35.20kbps
MCS-2	GMSK	B	11.2kbps	22.4kbps	44.8kbps
MCS-3	GMSK	A	14.8kbps	29.6kbps	59.2kbps
MCS-4	GMSK	C	17.6kbps	35.2kbps	70.4kbps
MCS-5	8-PSK	B	22.4kbps	44.8kbps	89.6kbps
MCS-6	8-PSK	A	29.6kbps	59.2kbps	118.4kbps
MCS-7	8-PSK	B	44.8kbps	89.6kbps	179.2kbps
MCS-8	8-PSK	A	54.4kbps	108.8kbps	217.6kbps
MCS-9	8-PSK	A	59.2kbps	118.4kbps	236.8kbps