



Uppgjord (även faktaansvarig om annan) – Prepared (also subject responsible if other)	Nr - No.	Rev
Magnus Sneitz	10201– SPB209A Marking Instruction	В
Dokansv/Godk - Doc respons/Approved Kontr -	Datum - Date	File
PB	2016-08-11	

SPB209A Module Marking Instruction

Revision History

Revision	Revision date	Description
PA1	2015-02-19	First Draft
Α	2016-02-24	First formal release.
		 Updated marking orientation in section 2.1 and 2.2
		 Added 1000pcs reel amount under section 3
В	2016-06-22	Marking instruction changed for LTE filter version
С	2016-08-11	Marking instruction changed for FCC approval

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1 Scope

This document defines the re-marking and re-packs of the SPB209A module and describes the procedure.

2 Marking

2.1 Mechanical outline 41pin Package

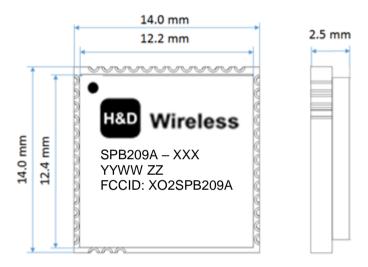


Figure 6.1: Mechanical drawing, equivalent to a 41 pin Quad Flat No-Lead (QFN) package.

2.2 Marking SPB209A package

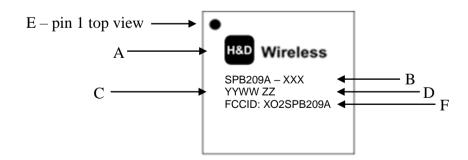


Figure 2: SPB209A package marking.



5 (7)



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Ref	Marking	Description		
A	H&D Wireless	Company Logo Square around H&D is 2mm x 2mm		
В	SPB209A - XXX	Product name – Product version (Font: Arial)		
C	YYWW	Production date. YY= year, WW=week (Font: Arial)		
D	ZZ	Production lot, start on 01, (Font: Arial)		
E	Dot	Defines pin 1 (Top view)		
F	FCCID: XO2SPB209A	FCC approval number		

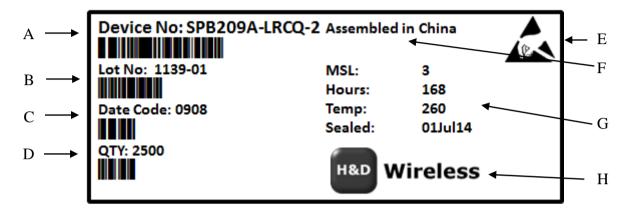
Table 1: QFN package marking description



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2.3 Labels

The labels for reel, bag and box are identical.



Ref	Item	Value
Size	101.5 x 63.5mm	
A	Device No in Text and Bat Code	SPB209A
В	Lot ID in Text and Bar Code	In-Tech lot number
C	Date code in Text and Bar Code	YYWW-NN (year week - serial)
D	Quantity in Text and Bar Code	
E	ESD Caution	
F	Assembly location	Optional
G	MSL data	Class, bake time, Temp, Seal date
Н	Logo	H&D Wireless logo



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3 Procedure

All handling, baking, packing and shipping of ESD and moisture sensitive components is according to IPC/JEDEC J-STD-033 (MSL3)

- Mark inscription according to 2.2
- Baking according to MSL3
- Tape& reeling 500 pcs/reel, 1000 pcs/reel or 2500 pcs/reel according to EIA-481
- Packing MBB with desiccant pouches, HIC and labels according to the standard.
- Labels. Print and apply labels according to the pictures below.



