

KONGTOP INDUSTRIAL (SZ) CO., LTD

Manufactor Guide

TO: Marketing department□、R&D ■、PMC□、Purchasing department□、Quality control department■、
Project department■、Production department■

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MODEL	KT-100	No.		Order No.	
DEPARTMENT	R&D Department	Sulotion		Quantity	
DATE	2009-11-17	Version	V1	Leadtime	

KT-100 Manufactor Guide

Transmit Test Test Condition: inpout Voltage: 4.5V, Channel CH1=462.5625MHz

一、Transmit electric current:

1 Test Items:Transmit electric current:

2、instrument: Ammeter、DC Power

3、Test Methods

Connect the ammeter, press PTT, test the transmet current: $\leq 370\text{mA}$

二、Transmit frequency and power

1、Test Items: Transmit frequency Transmit power

2、instrument: HP8921 Cell Site Test Set、DC Power

3、Test Methods

3.1 Turn on the instrument to the transmit status, frequency is : 462.5625MHz

3.2 Turn off the Audio Signal Generator function of HP8921 Cell Site Test Set

3.3 Press PTT ,adjust the frequency by VC, ranges: 462.5625MHZ \pm 500HZ

3.4 Inspecting the transmit power: between 25 ~ 27dBm.

三、Transmit modulattion and distortion

1、Test Items: Transmit modulation and distortion

2、instrument: HP8921 Cell Site Test Set、DC Power

3、Test Methods

3.1 Turn on the instrument to the transmit status, frequency is : 462.5625MHZ, Input the Audio signal(1KHZ/50MV) on TP11 spot.

3.2 Set the terminal to CH1, CTCSS OFF on Transmit status.

3.3 Inspecting the modulation limiting between 2.0--2.5 KHz

3.4 Inspecting the distortion : < 5%

3.5 Inspecting SNR: > 38dB

3.6 Audio requency response

3.6.1 Input the Audio signal(1KHZ/50MV) on TP11 spot. Press PTT.

Change another audio signal frequency, compare with 1KHZ

500Hz: 0.76KHZ $\pm 0.2\text{KHZ}$

2.5KHz: 2.1KHZ. $\pm 0.2\text{KHZ}$

(Filter Setting HPF 50Hz LPF 15KHz PK ± 2)

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六: ACP Test

- 1、Test Items: ACP
- 2、instrument: HP8921 Cell Site Test Set、DC Power
- 3、Test Methods:
 - 3.1 Turn on the instrument to the transmit status,frequency is : 462.5625MHz
 - 3.2 Set the terminal to CH1, CTCSS OFF on Transmit status.;
 - 3.3 Set the output **Audio Signal** frequency as 1.25KHZ, level as 150mv. **on** HP8921 Cell Site Test Set
 - 3.4 Enter the menu of ACP on HP8921 Cell Site Test Set, Press PTT
 - 3.5 measure and note the ACP data: $\leq -58\text{dB}$

Filter Setting HPF 50Hz LPF 15KHz PK +/-2

七、 CTCSS modulattion deviation

1. Test Items: CTCSS modulattion deviation
2. instrument: HP8921 Cell Site Test Set、DC Power
3. Test Methods:
 - 3.1 Turn on the instrument to the transmit status,frequency is : 462.5625MHz
 - 3.2 Set the terminal to CH1, CTCSS 01 on Transmit status.
 - 3.3 Turn off the **Audio Signal Generator** function of HP8921 Cell Site Test Set
 - 3.4 Press PTT
 - 3.5 Measure and note the deviation between 0.3~0.65KHZ on HP8921 Cell Site Test Set; modulattion frequency is :67HZ

Filter Setting HPF 50Hz LPF 300Hz PK +/-2

六: VOX test

- 1、Test Items: VOX
- 2、instrument: HP8921 Cell Site Test Set、DC Power、 **Low-frequency signal Generator**
- 3、Test Methods:
 - 3.1 Input the Audio signal(1KHZ/50MV) on TP11 spot
 - 3.2 *Set the terminal to CH1, VOX level1 (or level2, level3)*
 - 3.3: Change the output level of AF, Inspect the terminal meet the following:
 - A、at vox sens level 1 15 ±2mV
 - B、at vox sens level 2 10±2 mV
 - C、at vox sens level 3 5±2 mV

八: CALL modulattion deviation

1. Test Items: CALL modulattion deviation
2. instrument: HP8921 Cell Site Test Set、DC Power
3. Test Methods
 - 3.1 Set the terminal to CH1, CTCSS 01 on Transmit status
 - 3.2 Inspecting the CALL modulattion deviation between 1.2—1.7 KHz

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Receiver Test Test Condition: inpout Voltage: 4.5V, Channel CH1=462.5625MHz

一、Receive AUDIO signal test

- 1、Test Items: AUDIOoutput、AUDIO distortion、AUDIO S/N、Audio requency response
- 2、instrument: HP8921 Cell Site Test Set、DC Power
- 3、Test Methods
 - 3.1 Turn on the instrument to the receiving status, set frequency as : 462.5625MHz, RF level output as -47dBm and 1.5K frequency deviation, 1KHZ modulation signal.
 - 3.2 Set the terminal to CH1, CTCSS OFF, turn the VOL to the MAX.
 - 3.3 Inspecting the MAX AUDIO output: $\geq 1.4V$
 - 3.4 Adjust the VOL to let the AUDIO output as 0.9V, inspect the distortion: $\leq 5\%$
 - 3.5 Inspecting the AUDIO S/N: $\geq 45\text{ dB}$.
- 4、3.6 Inspecting the Audio requency response(compare with 1KHZ)
 - 500Hz: +3.0 dB ~ +7.0 dB.
 - 2.5KHz: -9.0 dB ~ -15.0 dB.

Filter Setting HPF 50Hz LPF 15KHz PK +/-2

二、Receiver sensitivity test

- 1、Test Items: Receiver sensitivity
- 2、instrument: HP8921 Cell Site Test Set、DC Power
- 3、Test Methods:
 - 3.1 Turn on the instrument to the receiving status, set frequency as : 462.5625MHz, RF level output as -47dBm and 1.5K frequency deviation, 1KHZ modulation signal.
 - 3.2 Set the terminal to CH1, CTCSS OFF, SQ to level 1.
 - 3.3 Adjust the output level, let the SNR is 12Db.
 - 3.4 Inspect the RF level after adjust, it's Receiver sensitivity: $\leq -118\text{dBm}$

Filter Setting HPF 50Hz LPF 15KHz PK +/-2

三、SQL sensitivity test

- 1、Test Items: SQL sensitivity test
- 2、instrument: HP8921 Cell Site Test Set、DC Power、Oscilloscope
- 3、Test Methods:
 - 3.1 Turn on the instrument to the receiving status, set frequency as : 462.5625MHz, RF level output as -47dBm and 1.5K frequency deviation, 1KHZ modulation signal
 - 3.2 Set the terminal to CH1, CTCSS OFF, SQ to level 1. turn the VOL to the MAX.;
 - 3.3 Adjust the output level, LET the AUDIO output as Waveform
 - 3.4 Inspect the RF level after adjust, it's SQL sensitivity: $\leq -118\text{dBm}$
SQ: (1-6level) the same test method.

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四. CTCSS sensitivity test

1. Test Items: CTCSS sensitivity
2. instrument: HP8921 Cell Site Test Set、DC Power
3. Test Methods:
 - 3.1 Turn on the instrument to the receiving status, set frequency as : 462.5625MHz, RF output is -47dBm, AF1:1KHz modulattion signal with 1.5K frequency deviation, AF2: 67Hz modulattion signal with 0.25KHz frequency deviation
 - 3.2 Set the terminal to CH1, CTCSS OFF, SQ to level 1, turn the VOL to the MAX. inspect the TP3 test spot have waveform AUDIO output.

五. Battery Test

1. Test Items: Battery Power Test
2. instrument: DC Power、voltmeter
3. Test Methods: :
 - 3.1 Connect the 4.5V power, parallel connect the voltmeter, adjust the power from high to low;
 - 3.2 Inspect the battery mark on LCD, while reducing the first level, the voltmeter remarks 3.6V ±0.15
 - 3.3 Inspect the battery mark on LCD, while reducing the second level, the voltmeter remarks 3.4V ±0.15
 - 3.4Inspect the battery mark on LCD, while the mark is Empty, the voltmeter remarks 3.2V ±0.15

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	12	100.0Hz																																														
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31	192.8Hz																																															
32	203.5Hz																																															
33	210.7Hz																																															
34	218.1Hz																																															
35	225.7Hz																																															
36	233.6Hz																																															
37	241.8Hz																																															
38	250.3Hz																																															
0F	0.0Hz																																															

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