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January 23, 2015

Sanchali Deb Ingersoll Rand 6200 Troup Highway Tyler, TX 75701

#### Sanchali:

Thank you for allowing Professional Testing (EMI), Inc. an opportunity to perform testing for Ingersoll Rand. Enclosed is the Wireless Certification Report for the AZONE950AC52Z. This report can be used to demonstrate compliance with requirements for wireless devices in North America.

If you have any questions, please contact me.

Sincerely,

Jeffrey A. Lenk

President

Attachment

Project 16536-15

Ingersoll Rand AZONE950AC52Z TZONE950AC52Z

### **Wireless Certification Report**

Prepared for:

Sanchali Deb Ingersoll Rand 6200 Troup Highway Tyler, TX 75701

By

Professional Testing (EMI), Inc. 1601 North A.W. Grimes Blvd., Suite B Round Rock, Texas 78665

January 23, 2015

Reviewed by

Written by

Larry Finn Chief Technical Officer Eric Lifsey Test Engineer

# **Revision History**

Revision Number	Description	Date
00	Draft for client and internal review.	January 19, 2015
01	Draft revised with client and internal review changes.	January 20, 2015
02	Draft revised with new model information.	January 23, 2015
02	Released.	January 26, 2015
03	Revised per comments of TCB.	January 28, 2015

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# **Compliance Certificate**

Applicant	Device & Test Identification	
Sanchali Deb	FCC ID:	XVRZONE950B
6200 Troup Highway	Industry Canada ID:	6178D-ZONE950B
Tyler, TX 75701	Model(s):	AZONE950AC52Z,
		TZONE950AC52Z
Certificate Date: January 20, 2015	Laboratory Project ID:	16536-15

The device named above was tested utilizing the following documents and found to be in compliance with the required criteria:

Standard	Reference	Detail
FCC 47 CFR Part 15 C	15.247	Operation within the bands 902-928 MHz, <u>2400-2483.5 MHz</u> , and 5725-5850 MHz.
FCC 47 CFR Part 15 C	15.209	Radiated emission limits; general requirements.
FCC 47 CFR Part 15 C	15.207	Conducted emission limits.
FCC 47 CFR Part 15 C	15.205	Restricted Bands of Operation
KDB 558074 D01	DR01	DTS Measurement Guidance v03r02
KDB 412172	D01	Guidelines for Determining the ERP and EIRP of an RF Transmitting System
OET Bulletin 65*	Edition 97-01, and Supplement C, Ed. 01-01	Evaluating Compliance with FCC Guidelines for Human Exposure to Radiofrequency Electromagnetic Fields
RSS-210	Issue 8	Licence-exempt Radio Apparatus (All Frequency Bands): Category I Equipment
RSS-Gen	Issue 4	General Requirements and Information for the Certification of Radio Apparatus
RSS-102	Issue 4	Radio Frequency (RF) Exposure Compliance of Radiocommunication Apparatus (All Frequency Bands)

<sup>\*</sup>MPE is reported separately from this document.

I, Eric Lifsey, for Professional Testing (EMI), Inc., being familiar with the above rules and test procedures have reviewed the test setup, measured data, and this report. I believe them to be true and accurate.



This report has been reviewed and accepted by the Applicant. The undersigned is responsible for ensuring that this device will continue to comply with the rules listed above.

Representative of Applicant	

#### 1.0 Introduction

#### 1.1 Scope

This report describes the extent to which the equipment under test (EUT) conformed to the intentional radiator requirements of the United States and Canada.

Professional Testing (EMI), Inc., (PTI) follows the guidelines of National Institute of Standards and Technology (NIST) for all uncertainty calculations, estimates, and expressions thereof for electromagnetic compatibility testing. The procedures of ANSI C63.4: 2009 were used for making all radiated enclosure and mains emission measurements.

#### 1.2 EUT Description

Table 1.2.1: Equipment Under Test			
Manufacturer / Model	Serial #	Description	
Ingersoll Rand / AZONE950AC52Z*	1450AX2139	2400-2483.5 MHz transceiver for smart HVAC thermostat.	

<sup>\*</sup>Includes electrically identical model TZONE950AC52Z.

Table 1.2.2: Support Equipment			
Manufacturer / Model	Serial #	Description	
Trane / BAY24VRPAC52DBA	1418WR2900	Relay panel, for exercising EUT I/O ports.	
Philmore / TR241	None	AC transformer, 100-120 VAC Input, 12V+12V AC Output (24 VAC for entire system.)	
Trane / ZZSENSAL0400AAA	None	Indoor temperature sensor, wired.	
Trane / BAYSEN01ATEMPAA	None	Outdoor temperature sensor, wired.	

This device is a smart thermostat for monitoring room air and the control of heating and/or cooling systems by wire. It is accessible by wireless (WiFi) means or direct control via the front touch screen. The antenna for the radio section is a printed circuit inverted-F antenna type etched in the circuit board and not subject to user modification. The models listed above are electrically identical.

The EUT measures approximately 185 x 120 x 30 cm and is designed for wall mounting. It is powered by a 24 VAC transformer.

#### 1.3 EUT Operation

The EUT was exercised in a manner consistent with normal operations. A fixture composed of cardboard was used to support the EUT and its mounting bracket in a normal vertical orientation. The EUT was operated in unmodulated CW mode for measurements of power and spurious emissions.

Note that Zigbee chip U8 is populated but only used as an analog to digital converter; its wireless functions are disabled. All RF functions are performed by the WiFi chip U16.

#### 1.4 Modifications to Equipment

No modifications were made to the EUT during the performance of the test program.

#### 1.5 Test Site

Measurements were made at the PTI semi-anechoic facility designated Site 45 (FCC 459644, IC 3036B-1) in Austin, Texas. The site is registered with the FCC under Section 2.948 and Industry Canada per RSS-GEN, and is subsequently confirmed by laboratory accreditation (NVLAP). The test site is located at 11400 Burnet Road, Austin, Texas 78758, while the main office is located at 1601 North A.W. Grimes Boulevard, Suite B, Round Rock, Texas, 78665.

#### 1.6 Applicable Documents and Clauses

Table 1.6.1: Applicable Documents		
Document	Title	
47 CFR	Part 15 – Radio Frequency Devices	
47 CFK	Subpart C -Intentional Radiators	
RSS-210 Issue 8	Licence-exempt Radio Apparatus (All Frequency Bands):	
K33-210 ISSUE 6	Category I Equipment	
RSS-Gen Issue 4	General Requirements and Information for the Certification of Radio Apparatus	
ANSI C63.4 2009	American National Standard for Methods of Measurement of Radio-Noise Emissions	
ANSI C05.4 2009	from Low Voltage Electrical and Electronic Equipment	

Table 1.6.2: Applicable Clauses				
Parameter	FCC Part 15	IC RSS References		
raiametei	Rule Paragraphs	ic noo neierences		
Transmitter Characteristics	15.247	RSS 210 A2.9, RSS-Gen		
Power Spectral Density	15.247e	RSS 210 A2.9		
Bandwidth	15.247(a)(2), 2.1049, KDB 558074 D01	RSS-Gen 4.6		
Spurious Radiated Power	15.247, 15.209, 15.205	RSS 210 A1.1, RSS-GEN 4.9, 4.10		
Band Edge	15.274, 15.205	RSS-Gen 4.9		
Antenna Requirement	15.203	RSS-Gen		
Conducted Emissions, Mains	15.207	RSS-Gen		

#### 2.0 Fundamental Power

#### 2.1 Test Procedure

Modulation is disabled and peak power is measured using radiated means.

#### 2.2 Test Criteria

47 CFR (USA) // IC (Canada)		
Section Reference	Parameter	Date
15.247(a)(3) //	Fundamental Power	2015-01-12
RSS-210 Issue 8, A2.9	Conducted Limit: 1 Watt	2013 01 12

#### 2.3 Test Results

The EUT has no antenna port or connector so power was measured as a radiated field. The EUT designed for wall-mounting only.

Fundamental Power Measured as Field Strength
Conducted Limit 1 Watt (30 dBm)
Restated as Radiated Limit 125.23 dBµV/m at 3 meters

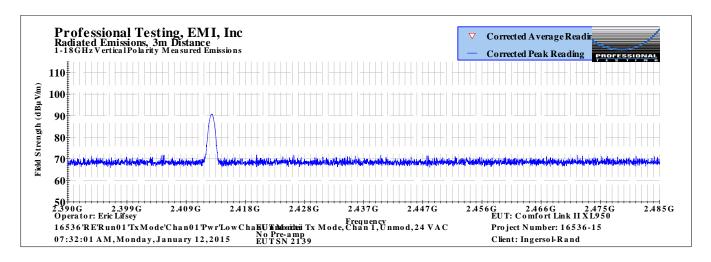
Table 2.3.1 Field Strength, Maximum Polarity Per Channel			
Frequency (MHz)	Maximum Power Polarity	Measured Peak Power (dBμV/m)	
2412	Vertical	90.8	
2437	Vertical	89.3	
2462	Vertical	89.3	

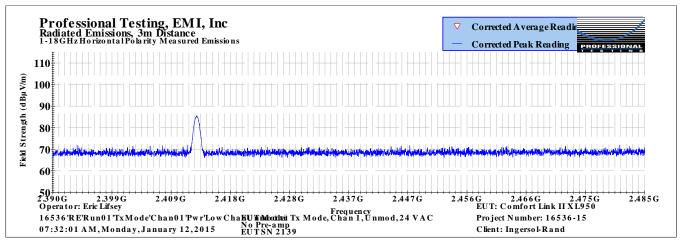
Measured in 1 MHz RBW, 3 MHz VBW.

Table 2.3.2 Maximum Power Restated as EIRP, Linear Units						
Calculated EIRP						
(mW)						
0.361						

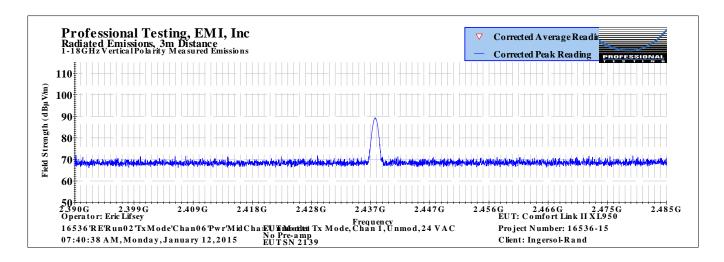
The EUT was found to be in compliance with the applicable criteria. Charted measurements appear below.

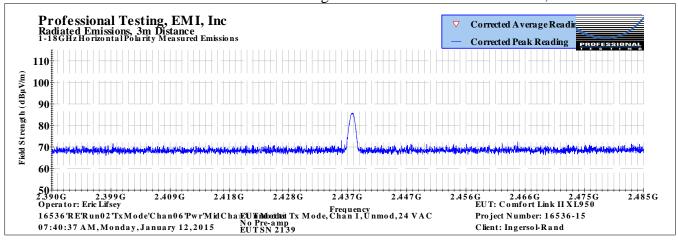
#### 2.3.1 Low Channel



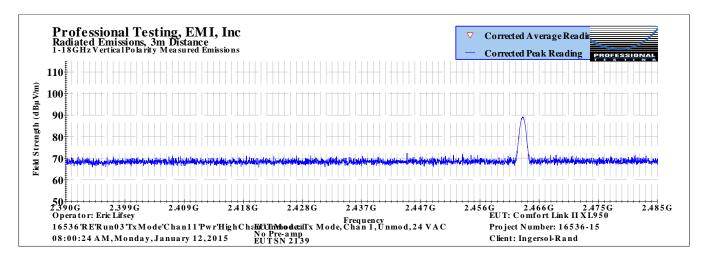


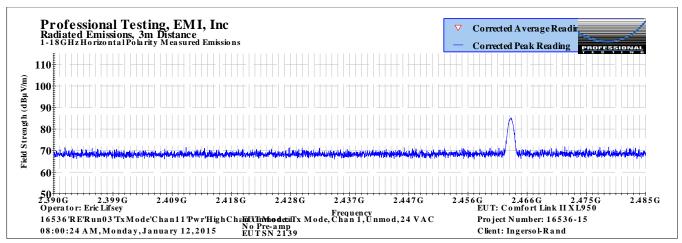
#### 2.3.2 Middle Channel





#### 2.3.3 High Channel





# 3.0 Power Spectral Density

# 3.1 Test Procedure

This procedure was found to be unnecessary as the peak power measured significantly lower than the power spectral density limit.

# **4.0** Transmitter Duty Cycle

# 4.1 Test Procedure

This measurement was not needed due to the low transmitter power.

# 5.0 Occupied Bandwidth

#### **5.1** Test Procedure

Bandwidth is measured by radiated means. A recording of the results is included.

#### 5.2 Test Criteria

47 CFR (USA) // IC (Canada)							
Section Reference	Parameter	Date(s)					
14.247(a)(2), 2.1049, KDB 558074 D01 // RSS-Gen Issue 4, 4.6	Bandwidth, 6 dB, 20 dB	2015-01-12					

#### 5.3 Test Results

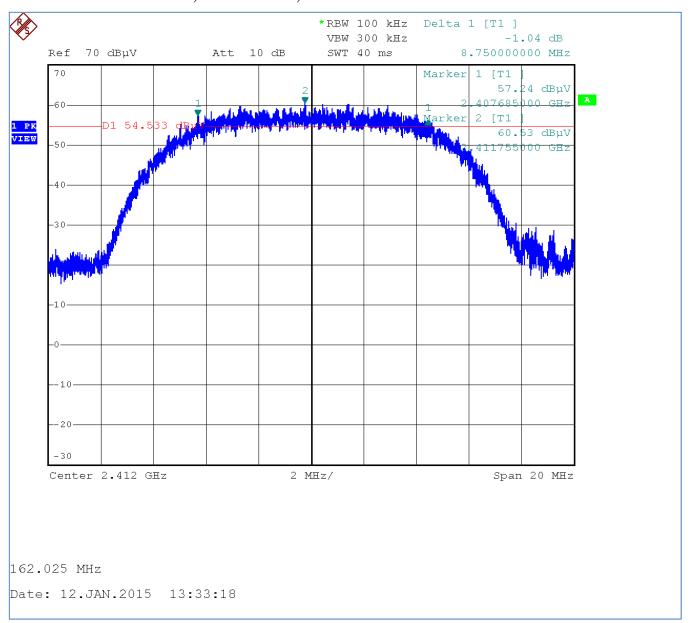
Bandwidth was measured at the highest data rate mode of each modulation mode. EUT was found to be in compliance with applicable requirements.

Table 5.3.1 Bandwidth 6 dB, Minimum 500 kHz								
Low Channel Measured BW (kHz)	Minimum BW (kHz)							
Modulation DSSS 802.11b								
8750 8750 8948 <b>8750</b>								
Modulation OFDM 802.11g								
16250	16360	16360	16250					

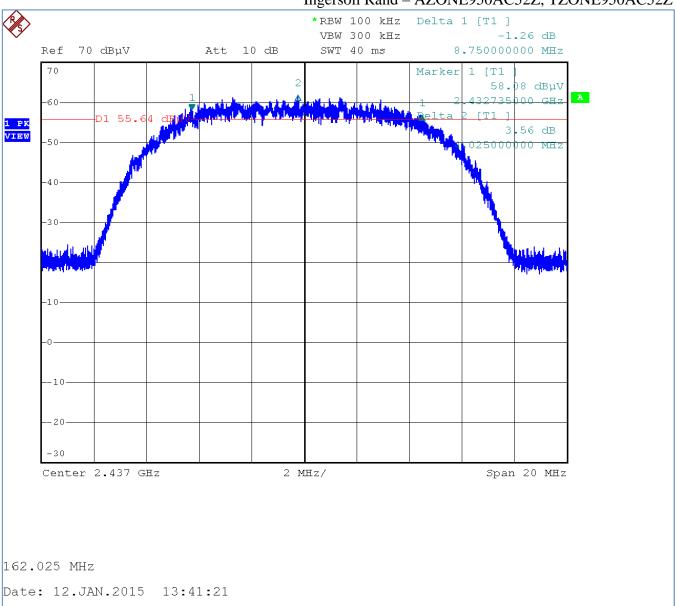
Table 5.3.2 Bandwidth 20 dB, Measure and Report								
Low Channel	Mid Channel	High Channel	Reported					
Measured BW	Measured BW	Measured BW Measured BW Maximum						
(kHz) (kHz) (kHz) (kHz)								
Modulation DSSS 802.11b								
13600	13600	13680	13680					
Modulation OFDM 802.11g								
19040	18680	18960	19040					

Plotted measurements appear on the following pages.

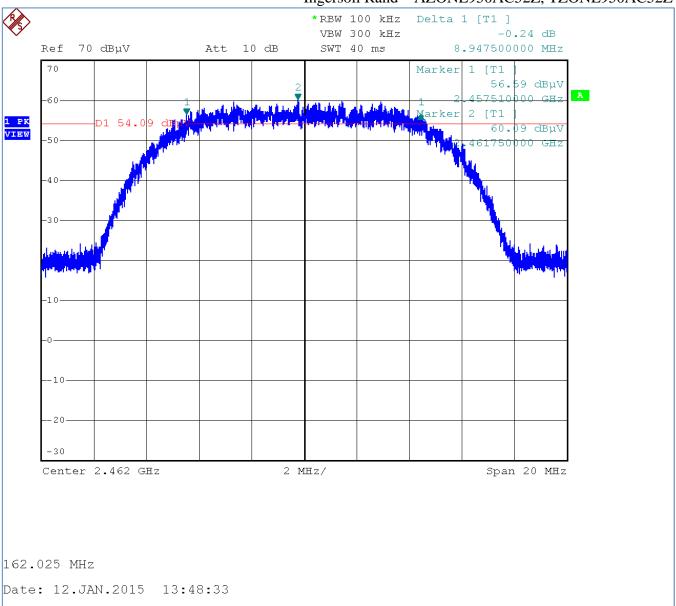
# 5.3.1 Bandwidth Plots, DSSS 802.11b, 6 dB



6 dB, Low Channel

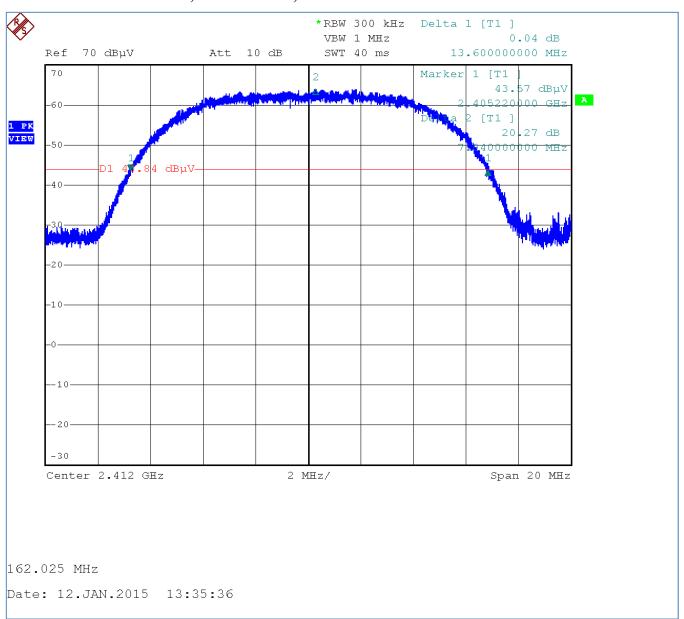


6 dB, Middle Channel



6 dB, High Channel

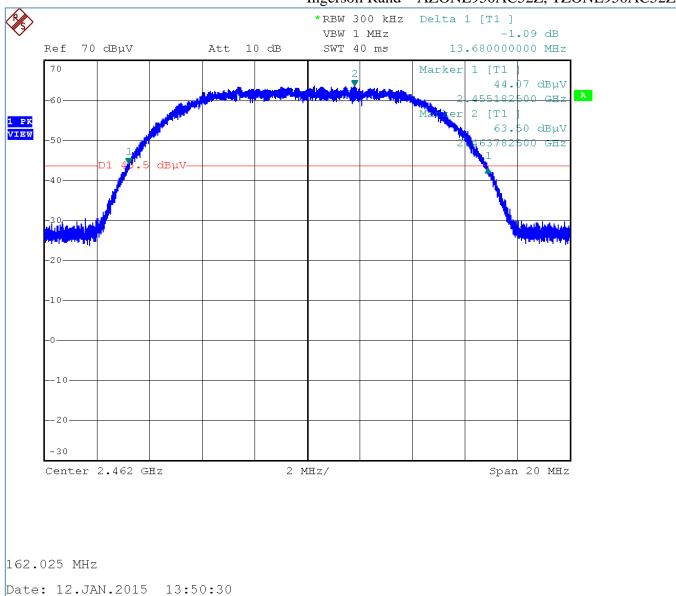
# 5.3.2 Bandwidth Plots, DSSS 802.11b, 20 dB



20 dB, Low Channel

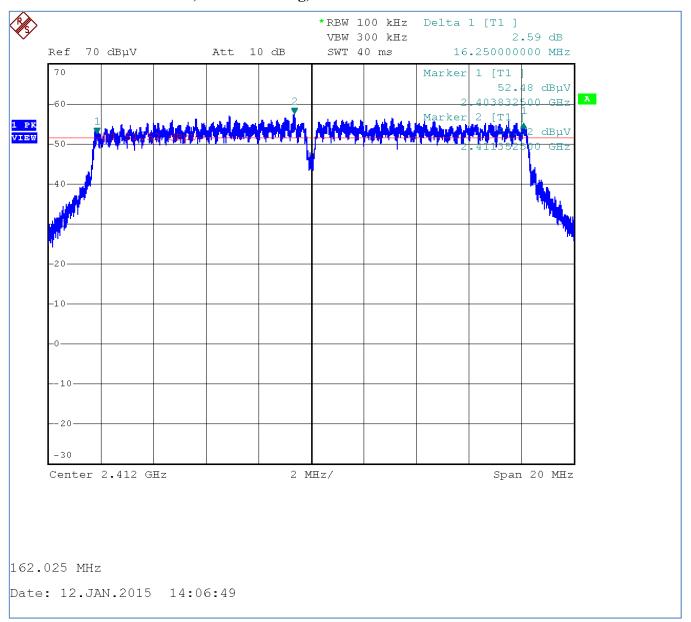


20 dB, Middle Channel

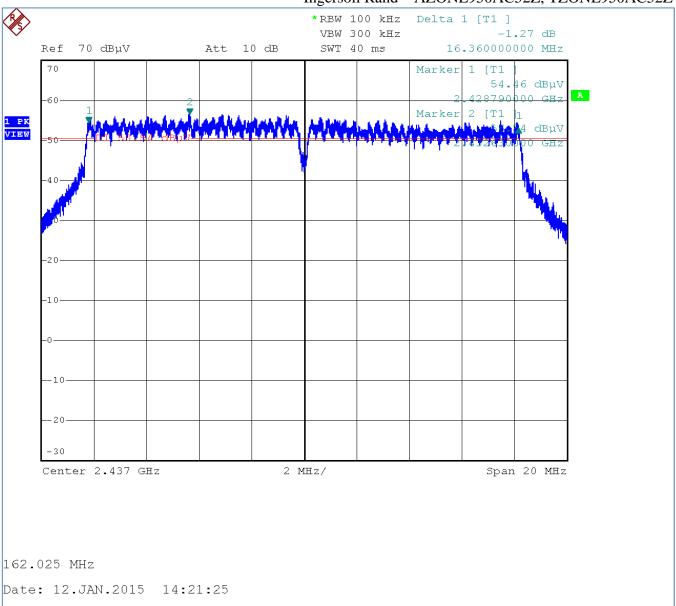


20 dB, High Channel

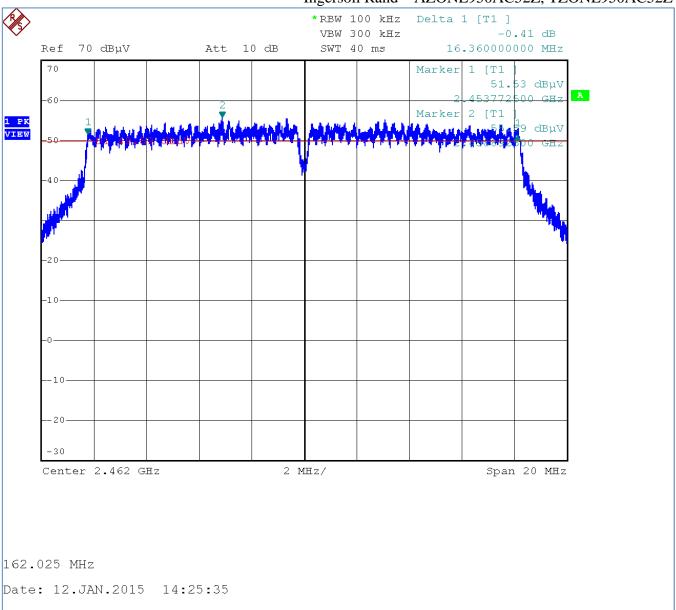
# 5.3.3 Bandwidth Plots, OFDM 802.11g, 6 dB



6 dB, Low Channel

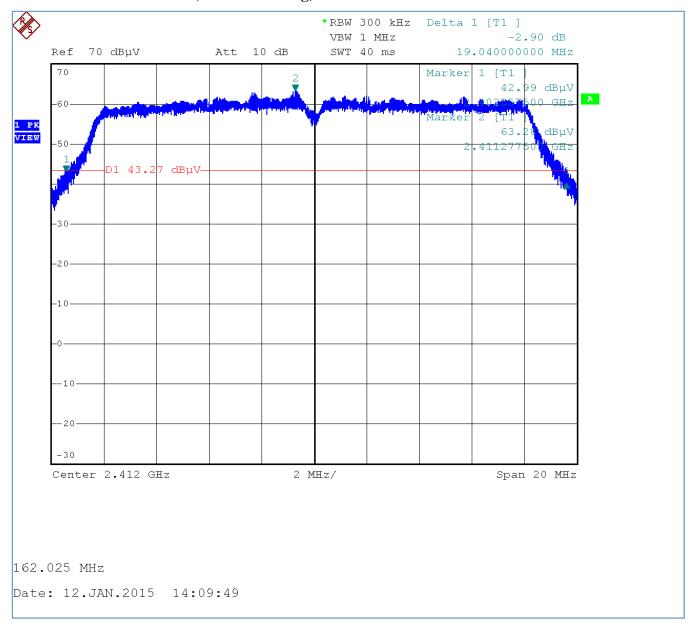


6 dB, Middle Channel

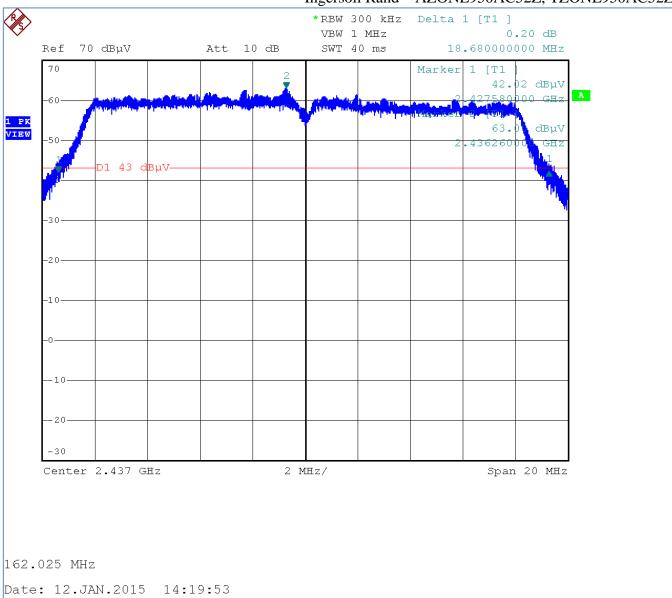


6 dB, High Channel

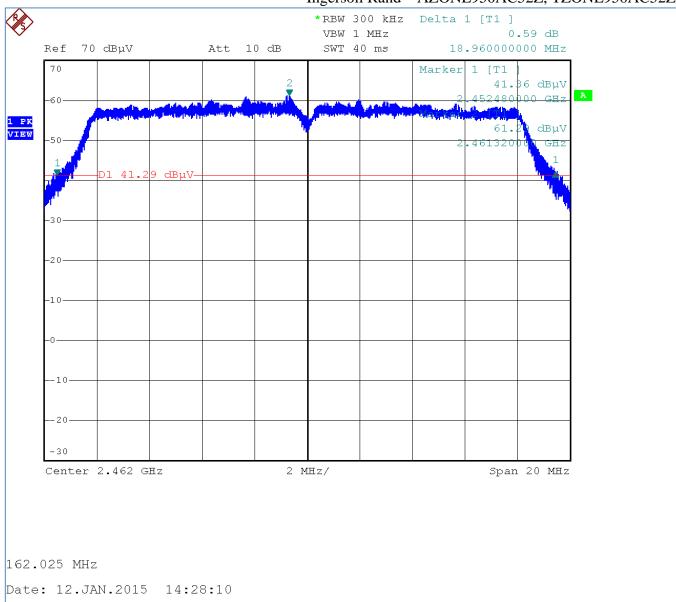
# 5.3.4 Bandwidth Plots, OFDM 802.11g, 20 dB



20 dB, Low Channel



20 dB, Middle Channel



20 dB, High Channel

# 6.0 Band Edge

#### **6.1** Test Procedure

EUT is placed into normal transmit operation on the nearest band edge channel. The spectrum analyzer is centered on the band edge frequency with span sufficient to include the peak of the adjacent fundamental signal. Measurement includes at least two standard bandwidths from the respective band edge. If required, the band-edge marker-delta method of C63.4 is utilized.

#### **6.2** Test Criteria

47 CFR (USA) // IC (Canada)		
Section Reference	Parameter	Date(s)
15.247, 15.205 //	Unwanted Emissions Adjacent to Authorized	2015-01-12
RSS-Gen Issue 4, 4.9	Band, Radiated	==== <b>01 1</b>

#### 6.3 Test Results

Measurements included more than 2 standard bandwidths (standard bandwidth 1 MHz) from the band edges to provide a clear view of the fundamental and the declining emission levels. Peak detection with max-hold was employed. Measurements were relative radiated at 1 meter with resulting deltas applied to the peak power measurements taken at 3 meters to determine corrected emission levels. Pre-amplification employed for best dynamic range. The general emission limits are applied using average limit  $54 \ dB\mu V/m$  for 3 meters as that was the reference power measurement distance.

Table 6.3.1 Low Band Edge Relative to Final Calculation (Peak Detection), Limit 54 dBμV/m								
Measured Peak Power* (dBμV/m at 3m)	Measured Band Edge Delta (dB)	Corrected Band Edge Level (dBµV/m)						
DSSS 802.11b								
90.8*	-50.48	39.52						
OFDM 802.11g								
90.8*	-38.53	52.27						

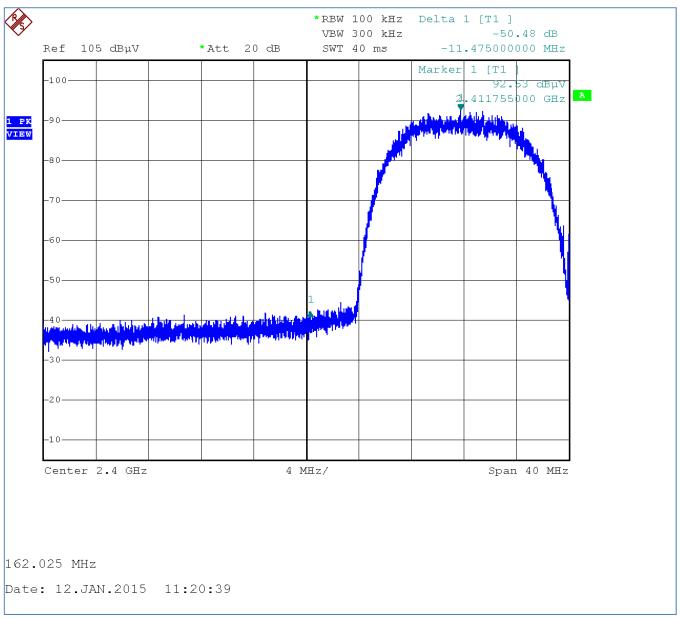
<sup>\*</sup>From peak measurements in Section 2.0 Fundamental Power.

Table 6.3.2 High Band Edge Relative to Final Calculation (Peak Detection), Limit 54 dBμV/m									
Measured Peak Power* (dBμV/m at 3m)	Measured Band Edge Delta (dB)	Corrected Band Edge Level (dBµV/m)							
DSSS 802.11b									
89.3*	-53.15	36.15							
OFDM 802.11g									
89.3*	-52.36	36.94							

<sup>\*</sup>From peak measurements in Section 2.0 Fundamental Power.

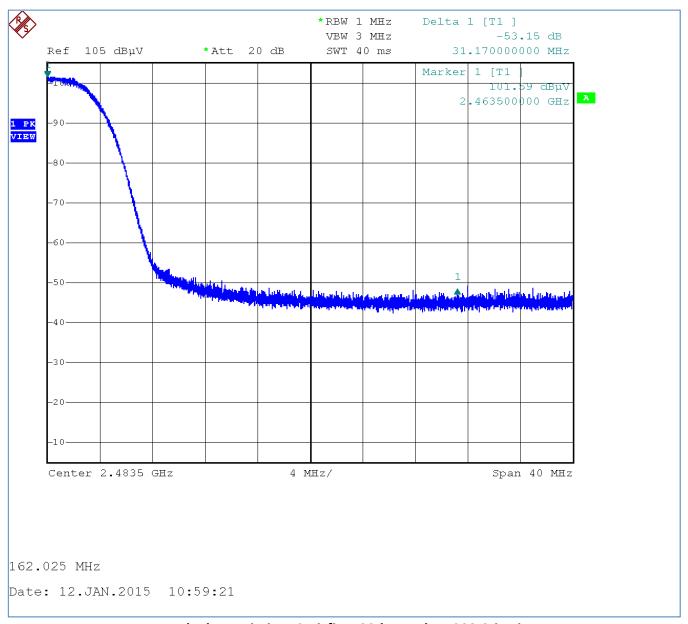
Peak detection of emissions at band edges were below the FCC 15.209 general emission limits. The EUT satisfied the criteria. Plotted results appears on the following pages.

# 6.3.1 Low Channel Band Edge, DSSS 802.11b



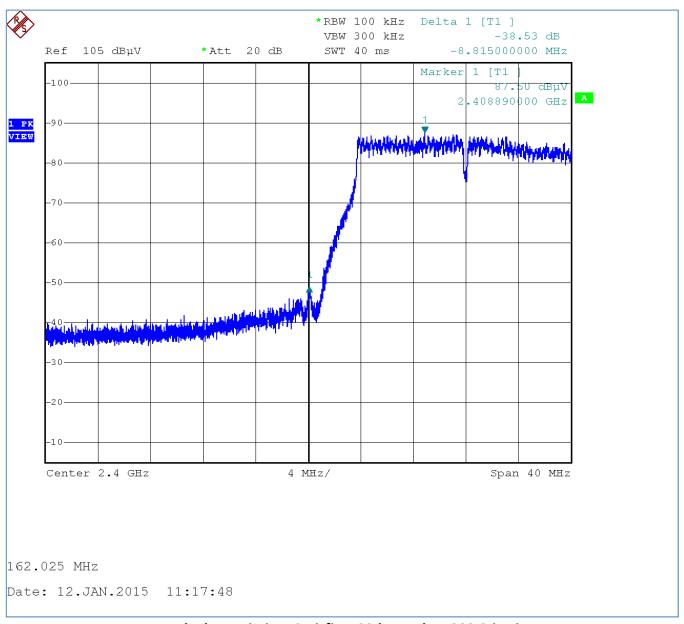
Band Edge Emission, Satisfies -20dBc and 15.209 Criteria

# 6.3.2 High Channel Band Edge, DSSS 802.11b



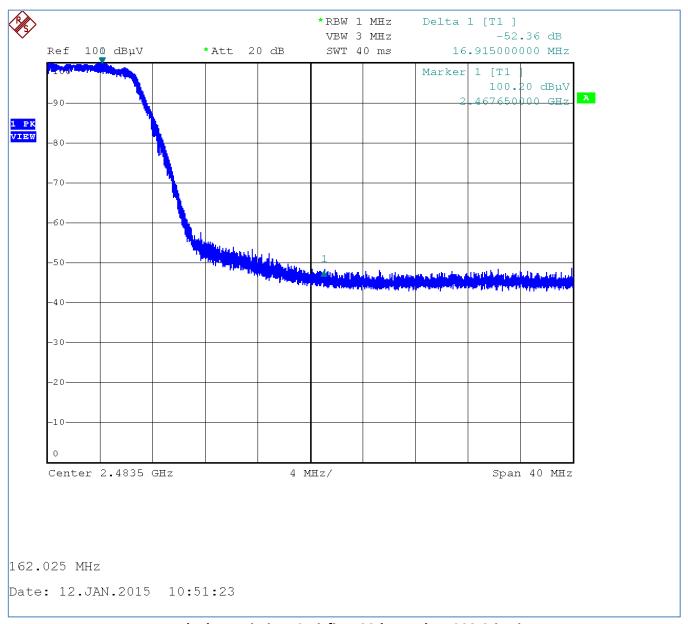
Band Edge Emission, Satisfies -20dBc and 15.209 Criteria

#### 6.3.3 Low Channel Band Edge, OFDM 802.11g



Band Edge Emission, Satisfies -20dBc and 15.209 Criteria

# 6.3.4 High Channel Band Edge, OFDM 802.11g



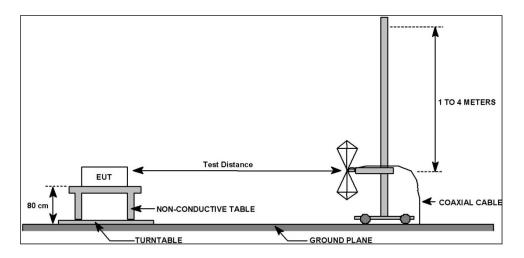
Band Edge Emission, Satisfies -20dBc and 15.209 Criteria

#### 7.0 Radiated Spurious Emissions, Receive Mode

#### 7.1 Test Procedure

The EUT was placed on a non-conductive table 0.8 meters above the ground plane. The EUT was centered on a rotating turntable. Measurements below 1 GHz were taken at a test distance of 10 meters from the measurement antenna. Above 1 GHz the measurement distance was 3 meters.

Spurious emissions below 1 GHz were measured with quasi-peak detection with a resolution bandwidth of 120 kHz. Above 1 GHz peak measurements were taken and average measured where appropriate. A diagram showing the test setup appears below.



#### 7.2 Test Criteria

47 CFR (USA) // IC (Canada)							
Section Reference	Parameter	Date(s)					
15.247, 15.209 // RSS-Gen Issue 4, 4.9, 4.10	Field Strength of Radiated Spurious/Harmonic Emissions Receive Mode	2014-12-23					

#### 7.3 Test Results

The EUT was tuned to the middle channel and placed in receive mode.

The EUT satisfied the criteria. Recorded data is presented below.

Ingersoll Rand – AZONE950AC52Z, TZONE950AC52Z

Table 7.3.1: Radiated Spurious Emissions. Receive Mode. Below 1 GHz. Vertical Polarity

			Profess	sional Te	sting, EN	∕II, Inc.			
Test Metho	od:			ds of Measurer e Range of 9 kH				•	
n accorda	nce with:	FCC Part 15.2 Emissions Lir		Federal Regulat	ions Part 47, S	Subpart B - Ur	intentional R	adiators, Rad	liated
Section:		15.109			1				
Test Date(	s):	12/23/201			EUT Serial		1450AX213	39	
Customer:		Ingersol-Ra	ind		EUT Part #:		XL950		
Project Nu		16536-15			Test Techni		Eric Lifsey		
Purchase (		0	. l. 11		Supervisor:		Lisa Arndt		
Equip. Und		Comfort Li			Witness' Na	ame:	John Hugh		
				t Results Data	I			ge: 1	of 1
	ine Voltage		VAC			er Frequen		60 Hz	
Antenn	a Orientatio		Vertic	al	Freque	ency Range:		30MHz to	1GHz
	EUT N	Node of Ope	eration:	I		R	eceive Mod	le	
Frequency Measured (MHz)	Test Distance (Meters)	EUT Direction (Degrees)	Antenna Height (Meters)	Detector Function	Recorded Amplitude (dBµV)	Corrected Level (dBµV/m)	Limit Level (dBµV/m)	Margin (dB)	Test Result
39.3789	10	65	1.56	Quasi-peak	39.2	23.572	30.0	-6.4	Pass
54.4495	10	210	1.54	Quasi-peak	40.8	20.838	30.0	-9.2	Pass
133.012	10	184	1.64	Quasi-peak	45.1	25.27	33.0	-7.7	Pass
200.214	10	234	1.26	Quasi-peak	42.6	26.715	33.0	-6.3	Pass
785.618	10	58	2.71	Quasi-peak	21.7	21.317	37.0	-15.7	Pass
912.801	10	260	3.17	Quasi-peak	21.2	23.153	37.0	-13.8	Pass
Radiated	sional Testing, Emissions, 10m D GHz Vertical Pola rity	istance				— Cor	asi-peak Limit Le rected Quasi-peal k Limit Level rected Peak Valu ified Low-PRF Q	e 💮	SSIONAL
Fied Strength (dB V/m) 30 - 20 - 20 - 20 - 20 - 20 - 20 - 20 -									
10	www.papphage	M.M.	Marie Ma		May Mark	hand the state of		here the second	V V
0± 30M	F. 1.12	+	100M	Freq	uency	E	UT: Comfort Link II	XL950	1G
Operator:	Run05 Rx Mode.til		EUTMode	e: Receive er: 24 VAC		P	roject Number: 1653	6-15	

Ingersoll Rand – AZONE950AC52Z, TZONE950AC52Z

Table 7.3.2: Radiated Spurious Emissions. Receive Mode. Below 1 GHz. Horizontal Polarity

(MHz)         (Meters)         (Degrees)         (Meters)         Function (dBμV)         (dBμV/m)				FIUIES.	sional Te	sting, Er	vii, inc.			
In accordance with: Emissions Limits   Emissions Limits	est Metho	od:							•	
Test Date(s): 12/23/2014 EUT Serial #: 1450AX2139  Customer: Ingersol-Rand EUT Part #: XL950  Project Number: 16536-15 Test Technician: Eric Lifsey  Purchase Order #: 0 Supervisor: Lisa Arndt  Equip. Under Test: Comfort Link II Witness' Name: John Hughes  Radiated Emissions Test Results Data Sheet Page: 1 of  EUT Line Voltage: 24 VAC EUT Power Frequency: 60 Hz  Antenna Orientation: Horizontal Frequency Range: 30MHz to 1GHz  EUT Mode of Operation: Receive Mode  Frequency Test Distance Objection (Meters) (Ingeres) (Meters) (Ingeres) (Meters) (Meters) (Ingeres) (Meters) (Ingeres) (Meters) (Ingeres) (Meters) (Ingeres) (Meters) (Ingeres) (Inge	n accordar	nce with:			Federal Regulat	ions Part 47, S	Subpart B - Un	intentional	l Radiators, Rad	iated
Customer: Ingersol-Rand EUT Part #: XL950 Project Number: 16536-15 Test Technician: Eric Lifsey Purchase Order #: 0 Supervisor: Lisa Arndt Equip. Under Test: Comfort Link II Witness' Name: John Hughes  Radiated Emissions Test Results Data Sheet Page: 1 of EUT Line Voltage: 24 VAC EUT Power Frequency: 60 Hz  Antenna Orientation: Horizontal Frequency Range: 30MHz to 1GHz  EUT Mode of Operation: Receive Mode  Frequency Test EUT Antenna Height (Meters) Distance (MHz) (Meters) (Degrees) (Meters) (Meters) (Degrees) (Meters) (Meters) (Meters) (Meters) (Jegrees) (Meters) (Jegrees) (Jegre	Section:					1				
Project Number: 16536-15  Purchase Order #: 0  Supervisor: Lisa Arndt  Equip. Under Test: Comfort Link II  Witness' Name: John Hughes  Radiated Emissions Test Results Data Sheet  Page: 1 of  EUT Line Voltage: 24 VAC  EUT Power Frequency: 60 Hz  Antenna Orientation: Horizontal Frequency Range: 30MHz to 1GHz  EUT Mode of Operation:  Receive Mode  Frequency Test Distance (MHz) (Meters) Distance (Meters) (Degrees) (Meters) (Degrees) (Meters) (Degrees) (Meters) (Meters) (Degrees) (Meters) (Meters) (Degrees) (Meters) (Meters) (Degrees) (Meters) (Meters) (Degrees) (Meters) (Meters) (Meters) (Degrees) (Meters)		s):	_					_	139	
Purchase Order #: 0  Equip. Under Test: Comfort Link II  Radiated Emissions Test Results Data Sheet  Radiated Emissions Test Results Data Sheet  Page: 1 of  EUT Line Voltage: 24 VAC  EUT Power Frequency: 60 Hz  Antenna Orientation: Horizontal Frequency Range: 30MHz to 1GHz  EUT Mode of Operation:  Receive Mode  Frequency Test Direction Height (Meters) (Degrees) (Meters) (Meters)  1.				and						
Radiated Emissions Test Results Data Sheet   Page: 1 of			-						•	
Radiated Emissions Test Results Data Sheet Page: 1 of  EUT Line Voltage: 24 VAC EUT Power Frequency: 60 Hz  Antenna Orientation: Horizontal Frequency Range: 30MHz to 1GHz  EUT Mode of Operation: Receive Mode  Frequency Test Direction Height (Meters) Direction (MHz) (Meters) (Degrees) (Meters) Punction (Meters) (Meters) Direction (Meters) (Met			_	l. II		•		_		
EUT Line Voltage: 24   VAC   EUT Power Frequency: 60   Hz	quip. Una						ame:			
Receive Mode   Frequency   Test   Direction   Height   (Meters)					Results Data	1				of 1
Frequency   Test   EUT   Antenna   Detector   Function   (MHz)   (Meters)   (Imit Level (dBμV/m)   (Imit Level	EUT L	ne Voltage:	: 2	VAC		EUT Pow	er Frequen	су:	60 Hz	
Test   Distance   Distance   (MHz)   Distance   (Meters)   Detector   Height   (Meters)   Detector   Function   (Meters)   Detector   Function   Height   (Meters)   Detector   Function   (Meters)   Detector   Function   Height   (Meters)   Detector   Function   (Meters)   Detector   Function   Detector   GBμV/m)   Detector   GBμV/m)   Detector   Corrected   Level   (dBμV/m)   (dB)   Detector   Corrected   Level   (dBμV/m)   Detector   Corrected   Level   (dBμV/m)   Detector   Corrected   Detector   Corrected   Level   (dBμV/m)   Detector   Corrected   Level   (dBμV/m)   Detector   Corrected   Level   (dBμV/m)   Detector   Detector   Detector   Corrected   Level   (dBμV/m)   Detector   Detecto	Antenna	orientation of the contraction o	on:	Horizor	ntal	Frequ	ency Range:		30MHz to	1GHz
Measured (MHz)   Distance (Meters)   Direction (Meters)   Detector Function (Meters)   Detector (Meters)   De		EUT N	/lode of Op	eration:			R	eceive M	ode	
133.033 10 242 3.88 Quasi-peak 44.7 24.869 33.0 -8.1 Part 182.867 10 349 3.63 Quasi-peak 44.2 27.992 33.0 -5.0 Part 199.48 10 240 3.14 Quasi-peak 43.3 27.409 33.0 -5.6 Part 199.48 10 305 1.74 Quasi-peak 42.6 34.092 37.0 -2.9 Part 1.74 Quas	Measured	Distance	Direction	Height		Amplitude	Level			Test Results
182.867         10         349         3.63         Quasi-peak         44.2         27.992         33.0         -5.0         Pa           199.48         10         240         3.14         Quasi-peak         43.3         27.409         33.0         -5.6         Pa           398.999         10         305         1.74         Quasi-peak         42.6         34.092         37.0         -2.9         Pa           Professional Testing, EMI, Inc Radiated Emissions, 10m Distance 30MHz-1GHz Horizontal Polarity Measured Emissions	31.5527	10	3	2.03	Quasi-peak	24.2	12.733	30.0	-17.3	Pass
199.48 10 240 3.14 Quasi-peak 43.3 27.409 33.0 -5.6 Pa 398.999 10 305 1.74 Quasi-peak 42.6 34.092 37.0 -2.9 Pa  Professional Testing, EMI, Inc Radiated Emissions, 10m Distance 30MHz-1GHzHorizontalPolarity Measured Emissions  To Quasi-peak Limit Level Corrected Quasi-peak Reading Peak Limit Level Corrected Peak Valle Polatic Plot of Page 10	133.033	10	242	3.88	Quasi-peak	44.7	24.869	33.0	-8.1	Pass
398.999 10 305 1.74 Quasi-peak 42.6 34.092 37.0 -2.9 Pa  Professional Testing, EMI, Inc Radiated Emissions, 10m Distance 30MHz-1GHzHorizontalPolarity Measured Emissions  - Quasi-peak Limit Level Corrected Quasi-peak Readin - Peak Limit Level Corrected Peak Vimit Peach Vimit P	182.867	10	349	3.63	Quasi-peak	44.2	27.992	33.0	-5.0	Pass
Professional Testing, EMI, Inc  Radiated Emissions, 10m Distance  30MHz-1GHzHorizontalPolarity Measured Emissions  The ending of the end of the	199.48	10	240	3.14	Quasi-peak	43.3	27.409	33.0	-5.6	Pass
Radiated Emissions, 10m Distance  30MHz-1GHzHorizontalPolarity Measured Emissions  Corrected Quasi-peak Readin  Peak Limit Level  Corrected Peak Value  Verified Law PDF OR Peadin	398.999	10	305	1.74	Quasi-peak	42.6	34.092	37.0	-2.9	Pass
Solution and the solution of t	Radiated 30MHz-1 60 50 1 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	Emissions, 10m Di	istance		<b>,</b>	/\/\/\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	— Que   Cor — Pea — Cor ∨ Ver	asi-peak Limit rected Quasi-p k Limit Level rected Peak V ified Low-PRE	Level peak Reading alue QP Reading	SIONAL
00M 100M 1G		E-1-1'6	+	100M			-	UT. C	HVIOSO	1G
Operator: Eric Lifsey Frequency EUT: Comfort Link II XL950  16536'RE'Run05'RxMode.til EUTMode: Receive Project Number: 16536-15				EUT Mode	•	риенсу				
BUT Power: 24 VA C  08:30:02 AM, Tuesday, December 23, 2014 Support equipment on table. Client: Ingersol-Rand			er 23,2014	EUT Po we	r: 24 V A C			-		

Table 7.3.3: Radiated Spurious Emissions, Receive Mode, Above 1 GHz, Vertical Polarity

			Profes	sional Te	esting, El	VII, Inc.			
Test Metho	d:		4–2003: "Metho Equipment in th					•	
In accordar	ice with:	Emissions	5.109 - Code of Limits	Federal Regula	tions Part 47,	Subpart B - Ur	nintentional R	adiators, Rad	liated
Section:		15.109							
Test Date(s	s):	12/23/2			EUT Serial		1450AX213	39	
Customer:		Ingersol			EUT Part #:		XL950		
Project Nui		16536-1	5		Test Techn		Eric Lifsey		
Purchase C		0			Supervisor		Lisa Arndt		
Equip. Und	er Test:	Comfort	Link II		Witness' N	ame:	John Hugh	es	
	ı	Radiated	Emissions Tes	t Results Da	a Sheet		Pa	ge: 1	of 1
EUT L	ne Voltage	:	24 VAC		EUT Pov	ver Frequen	icy: 6	60 Hz	
Antenna	Orientation	n:	Vertic	cal	Frequ	ency Range	:	Above 1	.GHz
	EUT N	/lode of C	Operation:			R	Receive Mod	de	
Frequency Measured (MHz)	Test Distance (Meters)	EUT Directio (Degree		Detector Function	Recorded Amplitude (dBµV)	Corrected Level (dBµV/m)	Limit Level (dBµV/m)	Margin (dB)	Test Result
1063.85	3	31	0	Average	39.3	25.609	54.0	-28.4	Pass
2114.74	3	345	0	Average	35.6	25.531	54.0	-28.5	Pass
4834.84	3	325	0	Average	33.6	27.754	54.0	-26.2	Pass
6333.11	3	149	0	Average	30.3	28.795	54.0	-25.2	Pass
9648	3	291	0	Average	26.6	31.556	54.0	-22.4	Pass
Radiated	sional Testing, Emissions, 3m Dis certical Polarity Measu	tance				<ul><li>∇ Corre</li><li>Peak l</li></ul>	ige Limit Level cted A verage Reading Limit Level cted Peak Reading		SSIONAL T   N 6
Field Strength (d B µ Vm)									lar total
			A STATE OF THE PARTY OF THE PAR	elle and the second	A Company of the Comp	minute la maio de militar de la maio de la m	V V		A Control of the Cont
					₩ 1	$\nabla$			
30	ikita kepitakipati patikirisi ili kalenj		Y		Y				
30 7 20 G	Frie Lifsey		Y	E.	equency	10	10 G	X1950	18G
30 V Q G G Operator:	Eric Lifsey Run05'Rx Mode.til		EUTMod	Fr e: Receive	equency		10G UT: Comfort Link II roject Number: 1653		18G

Table 7.3.4: Radiated Spurious Emissions, Receive Mode, Above 1 GHz, Vertical Polarity

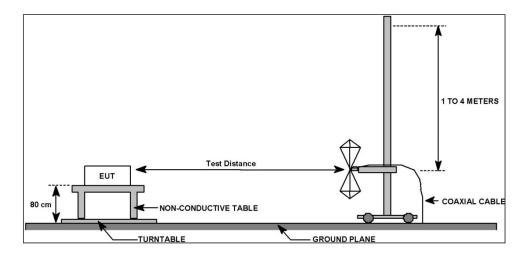
			Profess	sional Te	esting, El	MI, Inc.			
Test Metho	od:		–2003: "Metho Equipment in th					_	
n accordai	nce with:	Emissions I	i.109 - Code of I imits	Federal Regula	tions Part 47,	Subpart B - Ur	intentional R	adiators, Rad	liated
Section:	_	15.109							
Test Date(s	s):	12/23/20			EUT Serial		1450AX213	19	
Customer:		Ingersol-I	Rand		EUT Part #:		XL950		
Project Nu		16536-15			Test Techn		Eric Lifsey		
Purchase C		0			Supervisor		Lisa Arndt		
Equip. Und	ier Test:	Comfort	LINK II		Witness' N	ame:	John Hugh	es	
	F	Radiated E	missions Test	Results Dat	a Sheet		Pa	ge: 1	of 1
EUT L	ine Voltage	:	24 VAC		EUT Pov	ver Frequen	cy: 6	0 Hz	
Antenn	a Orientatio	on:	Horizor	ntal	Frequ	ency Range:		Above 1	GHz
	EUT N	/lode of O	peration:			R	eceive Mod	e	
Frequency Measured (MHz)	Test Distance (Meters)	EUT Direction (Degrees)		Detector Function	Recorded Amplitude (dBµV)	Corrected Level (dBµV/m)	Limit Level (dBµV/m)	Margin (dB)	Test Result
1411.05	3	323	0	Average	36.1	22.995	54.0	-31.0	Pass
2182.53	3	232	0	Average	34.9	25.131	54.0	-28.9	Pass
2731.56	3	68	0	Average	34.8	26.414	54.0	-27.6	Pass
3226.16	3	24	0	Average	34.2	25.928	54.0	-28.1	Pass
4824	3	86	0	Average	40.7	34.925	54.0	-19.1	Pass
Radiated 1-18GHz1 90 =	sional Testing, Emissions, 3m Dis Horizontal Polarity Mo	tance				∨ Corre — Peak I	ge Limit Level cted A verage Reading Limit Level cted Peak Reading		SSIONAL
70 — 60 m (m/N m/n) — — — — — — — — — — — — — — — — — — —							_   _		
Field Strength (d	o doku nisa ilikalishirishirishirish	property de la constitución de l	anning a believe the state of t	A hamply of containing the containin	And the Albert St. and Albert Transport and Albert St. and Albert	tradition to trible		graph galesting of the	
30	A the sociation ,								
20 E	ΥΥ					+ + +	10G		18 G
Operator:			greens e -		equency		UT: Comfort Link II Y		
16536'RE	'Run05'RxMode.til		EUTMode	e: Receive r: 24 VAC		P	roject Number: 16536	-15	

### 8.0 Radiated Spurious Emissions, Transmit Mode

#### **8.1** Test Procedure

The EUT was placed on a non-conductive table 0.8 meters above the ground plane. The EUT was centered on a rotating turntable. Measurements below 1 GHz were taken at a test distance of 10 meters from the measurement antenna. Above 1 GHz the measurement distance was 3 meters.

Spurious emissions below 1 GHz were measured with quasi-peak detection with a resolution bandwidth of 120 kHz. Above 1 GHz peak measurements were taken and average measured where appropriate. A diagram showing the test setup appears below.



#### 8.2 Test Criteria

47 CFR (USA) // IC (Canada)		
Section Reference	Parameter	Date(s)
15.247, 15.209 // RSS-Gen Issue 4, 4.9, 4.10	Field Strength of Radiated Spurious/Harmonic Emissions Transmit Mode	2014-12-23 2015-01-09

#### 8.3 Test Results

Below 1 GHz measurements were taken for the middle channel. Above 1 GHz measurements were taken for the three standard channels of the band.

Modulation was disabled for this test and the transmitter was placed into continuous transmit mode.

All measurements used peak detection. The duty cycle factor for averaging was not required due to the low power level.

A pre-scan at 20 cm distance was done of the 18 to 25 GHz range and no emissions were found to record. Plots are included of the combined vertical and horizontal max-hold uncorrected results. Pre-amplification was employed but no factor was included since no signal was observed. The noise floor is at least 30 dB lower than shown.

Ingersoll Rand – AZONE950AC52Z, TZONE950AC52Z **Table 8.3.1: TX Mode. Below 1 GHz. Vertical Polarity. Mid. Channel** 

				<b>Profess</b>	sional Te	sting, EN	VII, Inc.			
Test Meth	od:				ds of Measurer e Range of 9 kH					
In accorda	nce with:	FCC Par Limits	t 15.20	9 - Code of I	ederal Regulat	ions Part 47, S	Subpart C - Int	entional Ra	idiators, Radi	ated Emissions
Section:		15.209								
Test Date	s):	12/23/				EUT Serial	#:	1450AX2	139	
Customer		Ingers		d		EUT Part #:		XL950		
	roject Number: 16536-15					Test Techni		Eric Lifse		
	urchase Order #: 0					Supervisor:		Lisa Arnd		
Equip. Un	uip. Under Test: Comfort Link II Witness' Name						ame:	Patrick H	erron	
	F	Radiate	d Emi	ssions Test	Results Data	Sheet		F	Page: 1	. of 1
EUT	ine Voltage	:	24	VAC		EUT Pow	er Frequen	су:	60 Hz	
Antenn	Antenna Orientation: Vertical				al	Freque	ency Range:	;	30MHz t	o 1GHz
	EUT N	∕lode of	f Oper	ation:		Tra	ansmit Mod	e, Unmod	lulated, Ch	an 06
Frequency Measured (MHz)	Test Distance (Meters)	EUT Direct (Degre	ion	Antenna Height (Meters)	Detector Function	Recorded Amplitude (dBμV)	Corrected Level (dBµV/m)	Limit Leve	0	Test Result
49.0343	10	347	7	2.73	Quasi-peak	37.6	18.528	29.5	-11.0	Pass
49.7963	10	325	5	3.8	Quasi-peak	32.1	12.802	29.5	-16.7	Pass
50.6287	10	339	9	3.54	Quasi-peak	31	11.512	29.5	-18.0	Pass
Field Strength (dB w/Vm) (m/Vm) (m/Vm	essional Tested Emissions, 2-1 GHz Vertical	sting, F 10m Dist Polarity M	EMI, I	Emissions	10	0 M		Peak Limit Corrected Prerified Lo		FESSIONAL STATE OF THE PROPERTY OF THE PROPERT
	or: Eric Lifsey				Fred whe Chain hip aide, Cha		I	SUT: Comfor	t Link II X L950	

Ingersoll Rand – AZONE950AC52Z, TZONE950AC52Z **Table 8.3.2: TX Mode. Below 1 GHz. Horizontal Polarity. Mid. Channel** 

			Profes	sional Te	arity, Mid. sting. El	MI. Inc.				
Test Meth	od:	ANSI C63.	4–2003: "Metho				ons from	Low-Vo	oltage Elect	rical and
i est ivieti	ou.	Electronic	Equipment in th	e Range of 9 kH	Iz to 40 GHz"	(incorporated	by refer	ence, se	ee §15.38).	•
n accorda	nce with:	FCC Part 1 Limits	5.209 - Code of	Federal Regulat	tions Part 47,	Subpart C - Int	tentional	Radiato	ors, Radiate	ed Emissio
Section:		15.209								
Test Date	(s):	12/23/20			EUT Serial #: 1450AX213			X2139		
Customer					EUT Part #:		XL950			
	roject Number: 16536-15				Test Techn		Eric Lif			
	urchase Order #: 0			Supervisor		Lisa Ar				
Equip. Un	der Test:	Comfort	Link II		Witness' N	ame:	Patrick	Herro	n	
	ı	Radiated E	Emissions Test	t Results Data	a Sheet			Page	: 1	of
EUT	Line Voltage	:	24 VAC		EUT Pow	er Frequen	су:	60	Hz	
Antenr	a Orientatio	n:	Horizor	ntal	Frequ	ency Range		3	0MHz to	1GHz
	EUT N	/lode of O	peration:		Tra	ansmit Mod	e, Unm	odulat	ted, Chan	06
Frequency Measured (MHz)	Test Distance (Meters)	EUT Direction (Degrees	- 0	Detector Function	Recorded Amplitude (dBμV)	Corrected Level (dBµV/m)	Limit L		Margin (dB)	Test Res
189.363	10	253	2.43	Quasi-peak	44.1	27.999	33.	0	-5.0	Pass
Prof Radia 30MH 60 50 40 30 30 40 20 20	essional Te ted Emissions, z-1 GHz Horizon	sting, EM 10m Distance alPolarity M	EI, Inc ce ea sured Emissions				Quasi-pez Orrecte Ceak Lin Correcte Verified	ak Limid Quasi yit Leve d Peak Low-PR	peal	SSIONAL
10 10 10 M	or: Eric Lifsey		I HzGHz'UniBb@Me 2014 EUT Po EUT Sh		00M quency		EUT: Com			1G

Ingersoll Rand – AZONE950AC52Z, TZONE950AC52Z Table 8.3.3: TX Mode, Above 1 GHz, Vertical Polarity, Low Channel

			Profess	sional Te	sting, EN	VII, Inc.					
Test Metho	od:		-2003: "Methoo quipment in the						_		
In accorda	nce with:	FCC Part 15 Limits	209 - Code of F	ederal Regulat	tions Part 47, S	Subpart C - Int	entiona	l Radia	tors, Radiato	ed Emiss	ions
Section:		15.209									
Test Date(	s):	12/23/201			EUT Serial		1450A	X2139			
Customer:		Ingersol-R	and		EUT Part #:		XL950				
	roject Number: 16536-15					ician:	Eric Li				
	urchase Order #: 0				Supervisor:		Lisa A				
Equip. Und	ler Test:	Comfort L	ink II		Witness' N	ame:	Patric	k Herr	on		
	F	Radiated Er	nissions Test	Results Data	a Sheet			Pag	e: 1	of	1
EUT L	ine Voltage		24 VAC		EUT Pow	er Frequen	су:	60	Hz		
Antenn	a Orientatio	n:	Vertic	al	Freque	ency Range:			Above 1	GHz	
	EUT N	/lode of Op	eration:		Tra	ansmit Mod	e, Unn	nodula	ited, Chan	01	
Frequency Measured (MHz)	Test Distance (Meters)	EUT Direction (Degrees)	Antenna Height (Meters)	Detector Function	Recorded Amplitude (dBµV)	Corrected Level (dBµV/m)	Limit L (dBµV		Margin (dB)	Test Re	esult
4826	3	0	1	Peak	50.24	50.24	54.	0	-3.8	Pas	SS
Profe Radiat 1-18GI	essional Tes ed Emissions, Iz Vertical Pola ri	sting, EM l 3m Distance ty Measured En	, Inc			$\frac{\nabla}{\mathbf{P}}$ P	verage Li orrected A eak Limit	Average ! Level	Readir		
Field Strength (dB Vm) 80 80 80 80 80 80 80 80 80 80 80 80 80	or: Eric Lifsey		z'Unmod' <u>E EWIA</u>		OG	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	orrected I		k II XL950	SSIONAL NO GO	G

Table 8.3.4: TX Mode, Above 1 GHz, Horizontal Polarity, Low Channel

		Profes	sional To	esting, EMI,	Inc.				
Test Method:				ement of Radio-Noise «Hz to 40 GHz" (incor			_		i
n accordance with:	FCC Part 1! Limits	5.209 - Code of	Federal Regul	ations Part 47, Subpa	art C - Intention	al Radiators,	, Radiate	ed Emiss	ion
Section:	15.209								
Test Date(s):	12/23/20	14		EUT Serial #:	1450	AX2139			
Customer:	Ingersol-I	Rand		EUT Part #:	XL950	0			
Project Number:	16536-15			Test Technician	: Eric L	ifsey			
Purchase Order #:	0			Supervisor:	Lisa A	Arndt			
quip. Under Test:	Comfort	Link II		Witness' Name	: Patri	ck Herron			
	Radiated E	missions Test	t Results Da	ta Sheet		Page:	1	of	1
EUT Line Voltag	ge:	24 VAC		EUT Power F	requency:	60	Hz		
Antenna Orientat	tion:	Horizor	ntal	Frequency	Range:	Al	bove 10	GHz	
EUT	Mode of O	peration:		Transm	nit Mode, Un	modulated	l, Chan	01	
Professional T Radiated Emission 1-18 GHz Horizontal I	s, 3m Distance Polarity Measure	d Emissions			— Peak Limi	Average Read t Level Peak Reading		SIONAL	
90									
20=				<u></u>					
20=									
Strength (dB uV/m)  70  60  50									

Ingersoll Rand – AZONE950AC52Z, TZONE950AC52Z Table 8.3.5: TX Mode, Above 1 GHz, Vertical Polarity, Middle Channel

		Pro	fessio	nal Te	sting, EMI,	Inc.				
est Method:					nent of Radio-Nois Iz to 40 GHz" (inco			_		t
n accordance with:	FCC Part 15 Limits	5.209 - Co	de of Fede	ral Regulat	ions Part 47, Subp	art C - Intentio	nal Radiators,	, Radiate	ed Emis	sior
ection:	15.209									
est Date(s):	12/23/20	14			EUT Serial #:	145	0AX2139			
Customer:	Ingersol-F	Rand			EUT Part #:	XL9	50			
roject Number:	16536-15				Test Technician	ı: Eric	Lifsey			
urchase Order #:	0				Supervisor:	Lisa	Arndt			
quip. Under Test:	Comfort I	Link II			Witness' Name	: Patı	rick Herron			
	Radiated E	mission	s Test Res	ults Data	a Sheet		Page:	1	of	:
EUT Line Voltag	e:	24	VAC		EUT Power F	requency:	60	Hz		
Antenna Orientat	ion:	,	Vertical		Frequency	Range:	Al	bove 1	GHz	
EUT	Mode of O	peration	ո։		Transn	nit Mode, U	nmodulated	l, Chan	06	
Professional T Radiated Emissions 1-18GHz Vertical Pola	3m Distance	-,				Cormont.				
90	rity Measured E	missio ns				— Peak Lin	ed Average Read nit Level ed Peak Reading		SSIONAL	
90 =	rity Measured E	missio ns				— Peak Lin	nit I evel		SSIONAL T   N d	
90 =	rity Measured En	missions				— Peak Lin	nit I evel		SSIONAL T I N G	
90 =	rity Measured E	missio ns				— Peak Lin	nit I evel		SSIDNAL	
90 =	rity Measured Ex	missio ns				— Peak Lin	nit I evel		SSIONAL TING	
90 m/N nd B p (m/N nd B p (m/N nd B p (m/N nd B p (m/N nd B nd p (m/N nd p nd	rity Measured E	missio ns				— Peak Lin	nit I evel		SSIONAL	
90=	rity Measured En	missions				— Peak Lin	nit I evel		SSIONAL	

Table 8.3.6: TX Mode, Above 1 GHz, Horizontal Polarity, Middle Channel

		Pr	ofessional T	esting, EMI,	Inc.				
Test Method:				rement of Radio-Nois kHz to 40 GHz" (inco			_		ł
n accordance with:	FCC Part :	15.209 -	Code of Federal Regu	ılations Part 47, Subp	art C - Intentio	nal Radiators,	, Radiate	ed Emiss	sion
Section:	15.209								
Test Date(s):	12/23/2	2014		EUT Serial #:	1450	AX2139			
Customer:	Ingersol	l-Rand		EUT Part #:	XL95	<b>60</b>			
Project Number:	16536-1	.5		Test Technician	n: Eric	Lifsey			
Purchase Order #:	0			Supervisor:	Lisa	Arndt			
quip. Under Test:	Comfort	t Link II		Witness' Name	e: Patr	ick Herron			
	Radiated	Emissic	ns Test Results D	ata Sheet		Page:	1	of	1
EUT Line Voltag	ge:	24	VAC	EUT Power I	requency:	60	Hz		
Antenna Orientat	tion:		Horizontal	Frequency	/ Range:	Al	bove 1	GHz	
EUT	Mode of 0	Operation	on:	Transn	nit Mode, Ur	modulated	l, Chan	06	
Professional T Radiated Emission 1-18 GHz Horizontal I	s, 3m Distano Polarity Measu	ce red Emissio	ns		— Peak Lim	d Average Read it Level d Peak Reading		SSIONAL T I N G	
80									
80=	 								
20=	agolista agilist								
80 d g h V/m 70 d B h V/m 50 50 d d d B h V/m 50 d d d d d d d d d d d d d d d d d d									

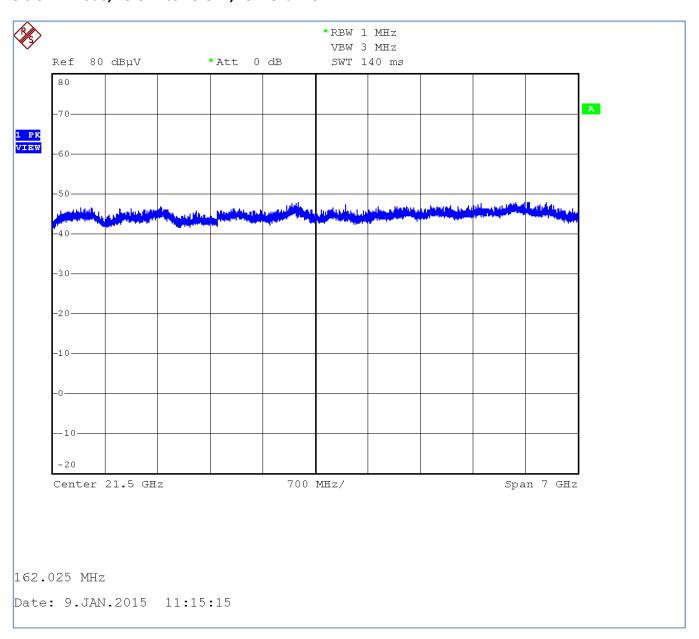
Table 8.3.7: TX Mode, Above 1 GHz, Vertical Polarity, High Channel

		Professional Te	esting, EMI, Inc	3.				
Test Method:		3: "Methods of Measure ment in the Range of 9 kl				-		ł
In accordance with:	FCC Part 15.209 Limits	- Code of Federal Regula	tions Part 47, Subpart C	- Intention	al Radiators,	, Radiate	ed Emiss	sion
Section:	15.209							
Test Date(s):	12/23/2014		EUT Serial #:	1450	AX2139			
Customer:	Ingersol-Rand		EUT Part #:	XL950	)			
Project Number:	16536-15		Test Technician:	Eric L	ifsey			
Purchase Order #:	0		Supervisor:	Lisa A	Arndt			
Equip. Under Test:	Comfort Link	II	Witness' Name:	Patri	k Herron			
	Radiated Emiss	sions Test Results Dat	a Sheet		Page:	1	of	1
EUT Line Voltag	ge: 24	VAC	EUT Power Frequ	iency:	60	Hz		
Antenna Orientat	tion:	Vertical	Frequency Ran	ge:	Al	bove 1	GHz	
EUT	Mode of Opera	tion:	Transmit M	lode, Uni	modulated	l, Chan	11	
Professional T Radiated Emission 1-18 GHz V ertical Pole 90 80 70 70 70 80	rity Measured Emissio			Peak Limit	Average Readi Level Peak Reading	PROFES T & S	SSIONAL T I N G	
Field Strength (d B v/m) 70 60 60 60 60 60 60 60 60 60 60 60 60 60					_ _ _			

Table 8.3.8: TX Mode, Above 1 GHz, Horizontal Polarity, High Channel

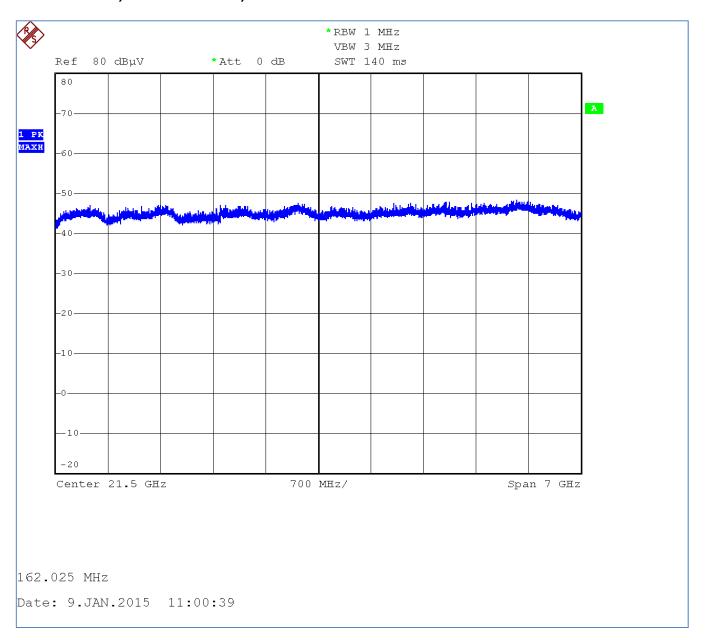
		Professiona	l Testing, EMI	, Inc.				
Test Method:			asurement of Radio-Noi of 9 kHz to 40 GHz" (inc			~		i
In accordance with:	FCC Part 15.2 Limits	209 - Code of Federal R	egulations Part 47, Subp	oart C - Intentior	al Radiators,	, Radiate	ed Emis	ion
Section:	15.209							
Test Date(s):	12/23/201	4	EUT Serial #:	1450	AX2139			
Customer:	Ingersol-Ra	ınd	EUT Part #:	XL95	0			
Project Number:	16536-15		Test Technicia	n: Eric l	ifsey			
Purchase Order #:	O		Supervisor:	Lisa /	Arndt			
Equip. Under Test:	Comfort Li	nk II	Witness' Nam	e: Patri	ck Herron			
	Radiated En	nissions Test Results	Data Sheet		Page:	1	of	1
EUT Line Voltage	e: 2	4 VAC	EUT Power	Frequency:	60	Hz		
Antenna Orientati	ion:	Horizontal	Frequenc	y Range:	Al	bove 1	GHz	
EUT	Mode of Op	eration:	Trans	mit Mode, Un	modulated	l, Chan	11	
		. Inc		— A v era g e L	imit Level			
Professional To Radiated Emissions 1-18 GHz Horizontal Po	, 3m Distance olarity Measured	Emissions		— Peak Limit	A v era g e R ea di		SSIONAL T I N 6	
90	3m Distance	Emissions		<ul><li>∇ Corrected</li><li>Peak Limit</li></ul>	A v era g e R ea di Lev el		SSIDNAL	
90 TO	3m Distance olarity Measured	Emissions		<ul><li>∇ Corrected</li><li>Peak Limit</li></ul>	A v era g e R ea di Lev el		SSIONAL	

## 8.3.9 TX Mode, 18 GHz to 25 GHz, Low Channel

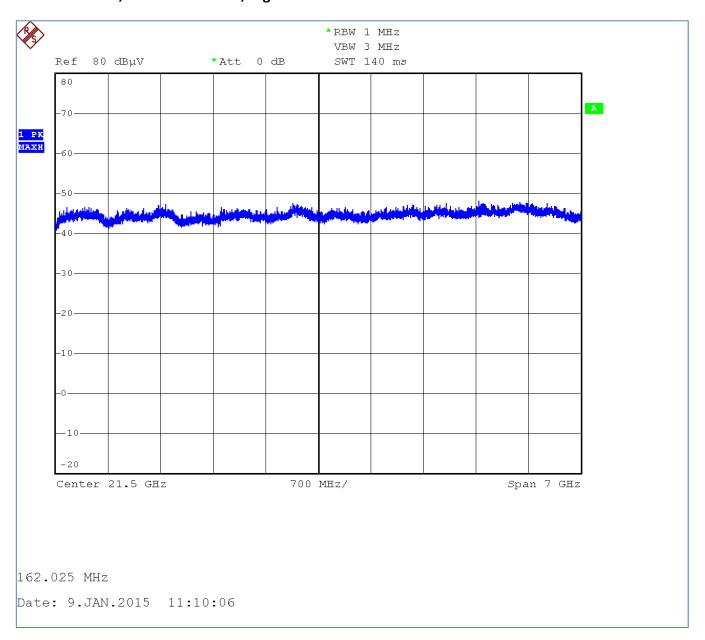


16536

## 8.3.10 TX Mode, 18 GHz to 25 GHz, Middle Channel



## 8.3.11 TX Mode, 18 GHz to 25 GHz, High Channel



## **8.4** Transmit Timing and Duty Cycle

This measurement was not taken due to the low power and low spurious emissions observed.

## 9.0 Antenna Construction Requirements

The design was investigated for meeting the antenna construction requirements of the applicable rules.

#### 9.1 Procedure

A direct examination of the antenna construction is performed and compared to rule criteria that prevent wireless device antennas from being modified by end users in ways that would void their authorization to use the device.

### 9.2 Criteria

47 CFR (USA) // IC (Canada)		
Section Reference	Parameter	Date(s)
15.203 // RSS-210 Issue 8, A2.9	Antenna Construction	2015-01-19

### 9.3 Results

Table 9.3.1 Antenna Construction Details	
Antenna Manufacturer and Model	Specifications
Manufacturer Ingersoll Rand	Printed circuit inverted-F style antenna.
Model: N/A	Located near U16.

- Antenna is internal only.
- Antenna is etched into the circuit board.
- There is no external antenna connector.

The antenna design above satisfies the requirements of the rules.

## 10.0 Conducted Emissions, Mains

#### 10.1 Test Procedure

The EUT was placed on a non-conductive table 0.8 meters above the floor and 0.4 meters from the conductive reference plane (wall). The EUT is powered through a line impedance stabilization network (LISN) that provides a measurement tap and a termination approximating 50 Ohms in the measurement range of 150 kHz to 30 MHz. A spectrum analyzer is connected, in turn, to each mains line measurement tap and software is employed to measure the radio frequency noise generated by the EUT.

#### 10.2 Test Criteria

47 CFR (USA) // IC (Canada)		
Section Reference	Parameter	Date(s)
15.207 // RSS-210 Issue 8	Mains conducted emissions	2014-05-20

#### 10.3 Test Results

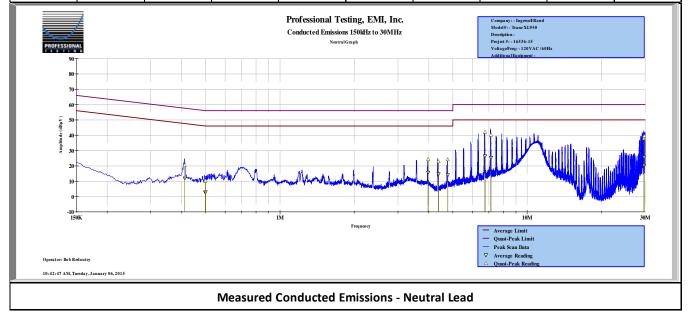
The EUT satisfied the criteria.

Tabular and plotted measurements appear on the following pages.

## 10.3.1 Mains, Neutral

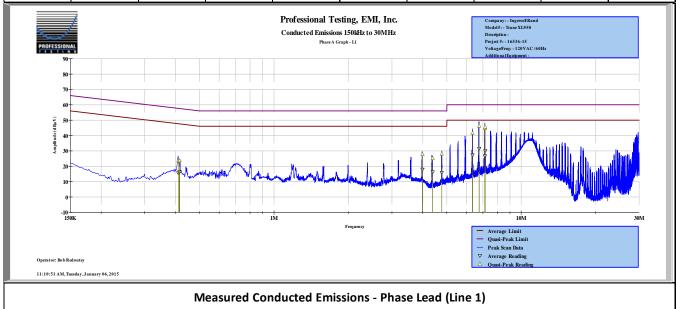
Professional Testing, EMI, Inc.						
Test Method:	ANSI C63.4–2009: Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electronic Equipment in the Range of 9 kHz to 40 GHz (incorporated by reference, see §15.38).					
In accordance with:	FCC Part 15.207 - Code of Federal Regulations Part 47, Subpart C - Intentional Radiators, Conducted Emissions Limits					
Section:	15.207					
Test Date(s):	1/6/2015	EUT Serial #:	1450AX2148			
Customer:	Ingersoll Rand	EUT Part #:	XL950			
Project Number:	16536-15	Test Technician:	Bob Redoutey / Eric Lifsey			
Purchase Order #:	Not Listed	Supervisor:	Lisa Arndt			
Equip. Under Test:	Trane XL950	Witness' Name:	None			
Condu	Page: 1 of 2					

EU	T Line Volta	ge:	120	VAC	EUT Line Frequency:		ncy:	60	Hz
Frequency Measured (MHz)	Peak Detector Reading (dBµV)	Quasi-peak Detector Reading (dBµV)	Quasi-peak Detector Limit (dBµV)	Quasi-peak Detector Margin (dB)	Quasi-peak Detector Test Results	Average Detector Reading (dBµV)	Average Detector Limit (dBµV)	Average Detector Margin (dB)	Average Detector Test Results
0.41167	24.7	20.5	57.6	-37.1	PASS	12	47.6	-35.6	PASS
0.498195	17.4	10.1	56	-45.9	PASS	2.8	46	-43.2	PASS
0.500005	17.5	10.3	56	-45.7	PASS	2.9	46	-43.1	PASS
3.9745	28.1	24.3	56	-31.7	PASS	15.7	46	-30.3	PASS
4.3763	27.2	22.9	56	-33.1	PASS	14.6	46	-31.4	PASS
4.7732	29.3	24.2	56	-31.8	PASS	14	46	-32	PASS
6.7522	45.5	42.1	60	-17.9	PASS	26.3	50	-23.7	PASS
7.1329	44.8	40.2	60	-19.8	PASS	25.3	50	-24.7	PASS
29.6938	42.4	38	60	-22	PASS	20.2	50	-29.8	PASS
29.7499	42.7	39.4	60	-20.6	PASS	25.6	50	-24.4	PASS



Professional Testing, EMI, Inc.						
Test Method:	ANSI C63.4–2009: Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electronic Equipment in the Range of 9 kHz to 40 GHz (incorporated by reference, see §15.38).					
In accordance with:	FCC Part 15.207 - Code of Fed Limits	FCC Part 15.207 - Code of Federal Regulations Part 47, Subpart C - Intentional Radiators, Conducted Emissions Limits				
Section:	15.207					
Test Date(s):	1/6/2015	EUT Serial #:	1450AX2148			
Customer:	Ingersoll Rand	EUT Part #:	XL950			
Project Number:	16536-15	Test Technician:	Bob Redoutey / Eric Lifsey			
Purchase Order #:	Not Listed	Supervisor:	Lisa Arndt			
Equip. Under Test:	Trane XL950	Witness' Name:	None			

	Conducted Emissions Test Results Data Sheet - Phase Lead (Line 1) Page: 2 of 2								
EU	T Line Volta	ge:	120	VAC	EUT	Line Freque	ncy:	60	Hz
Frequency Measured (MHz)	Peak Detector Reading (dBµV)	Quasi-peak Detector Reading (dBµV)	Quasi-peak Detector Limit (dBµV)	Quasi-peak Detector Margin (dB)	Quasi-peak Detector Test Results	Average Detector Reading (dBµV)	Average Detector Limit (dBµV)	Average Detector Margin (dB)	Average Detector Test Results
0.40997	27.4	23.4	57.6	-34.2	PASS	15.7	47.6	-32	PASS
0.41512	27.4	23.7	57.5	-33.8	PASS	16.4	47.5	-31.2	PASS
0.41526	28.1	23.7	57.5	-33.8	PASS	16.3	47.5	-31.3	PASS
3.9852	30.6	27.8	56	-28.2	PASS	18	46	-28	PASS
4.3844	30.5	25.2	56	-30.8	PASS	16.2	46	-29.8	PASS
4.7729	32.4	28	56	-28	PASS	15.7	46	-30.3	PASS
6.3541	45.8	41.6	60	-18.4	PASS	27.2	50	-22.8	PASS
6.7592	50.7	46.3	60	-13.7	PASS	31.5	50	-18.5	PASS
7.1305	48.6	44.7	60	-15.3	PASS	26.6	50	-23.4	PASS
7.156	48.8	45.6	60	-14.4	PASS	30	50	-20	PASS



# 11.0 Equipment

## 11.1 Spurious Radiated Emissions 30 MHz to 18 GHz and Fundamental Power

11.1 5	purious Kaulat			incincar i ower					
		Profes	sional Testing, EMI, Inc.						
Test Metho	a:		nods of Measurement of Radio-Noise		<del>-</del>				
Electrical and Electronic Equipment in the Range of 9 kHz to 40 GHz" (incorporated by reference, FCC Part 15.209 - Code of Federal Regulations Part 47, Subpart C - Intentional Radiators,									
				art C - Intentional F	ladiators,				
In accordan Section:	ice with: Radia	ited Emissions Limi	ts						
Test Date(s		3/2014	EUT Serial #:	1450AX2139					
Customer:	•	sol-Rand	EUT Part #:	XL950					
Project Nur			Test Technician:	Eric Lifsey					
Purchase O			Supervisor:	Lisa Arndt					
Equip. Und	er Test: Comf	ort Link II	Witness' Name:	Patrick Herron					
Radiated Emissions Test Equipment List									
Ti	le! Software Version	on: 4.2.A,	May 23, 2010, 08:38:52 AM						
Test Profile: Radiated Emissions_Profile Version October 12, 2011									
Asset #	Manufacturer	Model	Equipment Nomenclature	Serial Number	Calibration Due Date				
1509A	Braden	N/A	TDK 10M Chamber, NSA < 1 GHz	DAC-012915-005	1/29/2015				
1890	HP	8447F	Preamp/Amp, 9kHz-1300MHz, 28/25dB	3313A05298	1/22/2015				
1937	Agilent	E4440A	Spectrum Analyzer, 3 Hz - 26.5 GHz	MY44303298	3/29/2015				
2172	ETS-Lindgren	3142C Antenna, Biconilog, 26 MHz		49383	12/5/2015				
C027	N/A	RG214	Cable Coax, N-N, 25m	none	10/22/2015				
1327	EMCO	1050	Controller, Antenna Mast	none	N/A				
0942	EMCO	11968D	Turntable, 4ft.	9510-1835	N/A				
1969	HP	11713A	11713A Attenuator/Switch Driver		N/A				
1509B	Braden	N/A	TDK 10M Chamber, VSWR > 1 GHz	DAC-012915-005	2/16/2015				
2004	Miteq	AFS44-00101800- 2S-10P-44	Amplifier, 40dB, .1-18GHz	0	12/29/2015				
C030	N/A	0	Cable Coax, N-N, 30m	none	10/10/2015				
1325	EMCO	1050	Controller, Antenna Mast	9003-1461	N/A				
1780	ETS-Lindgren	3117	Antenna, Double Ridged Guide	00110313	1/21/2015				

Note – asset 2004, preamp, not used for fundamental power measurement.

## 11.2 Bandwidth Measurements

Asset #	Manufacturer	Model #	Description	Calibration Due
ALN-077	Rohde & Schwarz	FSP-30	Spectrum Analyzer	2015-01-29
0582	EMCO	3115	Horn, DRG, 1-18 GHz	2015-10-14
C248	Pasternack	NA	Cable, microwave, low loss	CNR

## 11.3 Mains Conducted Emissions

Professional Testing, EMI, Inc.								
Test Metho	d: Elect			urement of Radio-Noise in the Range of 9 kHz to		_		
In accordan	ce with:	Part 15.207 - Code ( lucted Emissions Li		egulations Part 47, Subp	art C - Intentional I	Radiators,		
Section:	15.20	5.207						
Test Date(s)	): 1/6/	2015		EUT Serial #:	1450AX2148			
<b>Customer:</b>	Inger	soll Rand		EUT Part #:	XL950			
<b>Project Nun</b>	nber: 1653	6-15		Test Technician:	Bob Redoutey / E	ric Lifsey		
<b>Purchase O</b>	rder #: Not I	isted		Supervisor:	Lisa Arndt			
Equip. Unde	er Test: Tran	xL950		Witness' Name:	None			
		Conduct	ed Emission	s Test Equipment List				
Til	le! Software Versi	on: 4.1.A	.0, April 14, 2	2009, 11:01:00PM				
	Test Profile:	Profil	e#: CE_2014	_R3.TIL, dated May 1, 20	)14			
Asset #	Manufacturer	Model	Equipr	ment Nomenclature	Serial Number	Calibration Due Date		
1145	HP	8568B	Spectrum	Analyzer 100Hz-1.5GHz	2517A01821	5/22/2015		
0045	HP	85662A	Spec Ar	nal Dsply for AN1842	2816A16413	N/A		
0238	HP	85685A	F	RF Preselector	2887A00841	5/22/2015		
0085	HP	85650A	Quasi-	Peak Adapter CISPR	3033A01458	5/22/2015		
1173	PTI	100k HPF	Filter,	High Pass, 100kHz	none	1/15/2016		
1086	PTI PTI-ALF2 Attenuator Limiter Filter		Attenuator Limiter Filter		PTI-ALF2 Attenuator Lir		none	5/7/2015
C107	Pomona	RG-223	Cable 9 ft BNC RG-223 (black)		none	8/11/2015		
C108	HP	11170 C	Cable 5 ft BNC (Grey)		none	8/11/2015		
C109	HP	none	Cable	19 inch BNC (grey)	none	8/11/2015		
1185	EMCO	3825/2	LISN	l, 10kHz-100MHz	1235	11/11/2015		

## 11.4 Spurious Measurements 18-25 GHz

Asset #	Manufacturer	Model #	Description	Calibration Due
ALN-077	Rohde & Schwarz	FSP-30	Spectrum Analyzer	2015-01-29
1974	Agilent	83017	Microwave Amplifier	2015-02-05
1542	AH Systems	SAS-572	Horn, Standard Gain, 18-26.5 GHz	CNR

## 12.0 Measurement Bandwidths, Radiated Emissions, Spurious

Radiated Emissions Spectrum Analyzer Bandwidth and Measurement Time - Peak Scan							
Frequency Band Start (MHz)	Frequency Band Stop (MHz)	6 dB Bandwidth (kHz)	Number of Ranges Used	Measurement Time per Range			
0.009	0.15	0.3	2	Multiple Sweeps			
0.15	30	9	6	Multiple Sweeps			
30	1000	120	2	Multiple 800 mS Sweeps			
1000	6000	1000	2	Multiple Sweeps			
6000	18000	300	2	Multiple Sweeps			

#### \*Notes:

<sup>1.</sup> The settings above are specifically calculated for the E4440A series of spectrum analyzers, which have 8,000 data points per range.

<sup>2.</sup> The measurement receiver resolution bandwidth setting was 300 Hz for quasi-peak measurements from 9-150 kHz.

<sup>3.</sup> The measurement receiver resolution bandwidth setting was 9 kHz for quasi-peak measurements from 0.15-30 MHz.

<sup>4.</sup> The measurement receiver resolution bandwidth setting was 120 kHz for quasi-peak measurements from 30-1000 MHz.

<sup>5.</sup> The measurement receiver resolution bandwidth setting was 1 MHz for average measurements from 1-18 GHz.

### Appendix: Policy, Rationale, and Evaluation of EMC Measurement Uncertainty

All uncertainty calculations, estimates and expressions thereof shall be in accordance with NIST policy. Since PTI operates in accordance with NIST (NVLAP) Handbook 150-11: 2007, all instrumentation having an effect on the accuracy or validity of tests shall be periodically calibrated or verified traceable to national standards by a competent calibration laboratory. The certificates of calibration or verification on this instrumentation shall include estimates of uncertainty as required by NIST Handbook 150-11.

#### 1. Rationale and Summary of Expanded Uncertainty.

Each piece of instrumentation at PTI that is used in making measurements for determining conformance to a standard (or limit), shall be assessed to evaluate its contribution to the overall uncertainty of the measurement in which it is used. The assessment of each item will be based on either a type A evaluation or a type B evaluation. Most of the evaluations will be type B, since they will be based on the manufacturer's statements or specifications of the calibration tolerances, or uncertainty will be stated along with a brief rationale for the type of evaluation and the resulting stated uncertainties.

The individual uncertainties included in the combined standard uncertainty for a specific test result will depend on the configuration in which the item of instrumentation is used. The combination will always be based on the law of propagation of uncertainty. Any systematic effects will be accommodated by including their uncertainties, in the calculation of the combined standard uncertainty; except that if the direction and amount of the systematic effect cannot be determined and separated from its uncertainty, the whole effect will be treated as uncertainty and combined along with the other elements of the test setup.

Type A evaluations of standard uncertainty will usually be based on calculating the standard deviation of the mean of a series of independent observations, but may be based on a least-squares curve fit or the analysis of variance for unusual situations. Type B evaluations of standard uncertainty will usually be based on manufacturer's specifications, data provided in calibration reports, and experience. The type of probability distribution used (normal, rectangular, a priori, or u-shaped) will be stated for each Type B evaluation.

In the evaluation of the uncertainty of each type of measurement, the uncertainty caused by the operator will be estimated. One notable operator contribution to measurement uncertainty is the manipulation of cables to maximize the measured values of radiated emissions. The operator contribution to measurement uncertainty is evaluated by having several operators independently repeat the same test. This results in a Type A evaluation of operator-contributed measurement uncertainty.

A summary of the expanded uncertainties of PTI measurements is shown as Table 1. These are the worst-case uncertainties considering all operative influence factors.

# $In ger soll\ Rand-AZONE 950 AC 52 Z,\ TZONE 950 AC 52 Z$

**Table 1: Summary of Measurement Uncertainties for Site 45** 

Type of Measurement	Frequency Range	Meas. Dist.	Expanded Uncertainty U, dB (k=2)
Mains Conducted Emissions	150 kHz to 30 MHz	N/A	2.9
Telecom Conducted Emissions	150 kHz to 30 MHz	N/A	2.8
Radiated Emissions	30 to 1,000 MHz	10 m	4.8
Radiated Ellissions	1 to 18 GHz	3 m	5.7

# **End of Report**

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