



Layer 4 -- White		
Layer 3--Black Sticker		
Layer 2 -- Mech -- DO NOT PRINT		
Layer 1 -- Ref/info -- DO NOT PRINT		
changes from last revision		
PART COLOR: Pantone Process Black C Plastic		
code	description	revision
iPA19	iPA19 Front/Rear Panels	RevE
created	checked	date
Ben Sun		2014.05.01
product name / description	print	scale
ION Party Time	Silkscreen	1:1
Product Development		Artwork Release
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