



Appendix C. DASY Calibration Certificate

The DASY calibration certificates are shown as follows.



Accredited by the Swiss Accreditation Service (SAS)

Accreditation No.: **SCS 108**

The Swiss Accreditation Service is one of the signatories to the EA
 Multilateral Agreement for the recognition of calibration certificates

Client **Sporton-CN (Auden)**

Certificate No: **D835V2-4d091_Nov11**

CALIBRATION CERTIFICATE

Object **D835V2 - SN: 4d091**

Calibration procedure(s) **QA CAL-05.v8**
Calibration procedure for dipole validation kits above 700 MHz

Calibration date: **November 18, 2011**

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
 The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature $(22 \pm 3)^{\circ}\text{C}$ and humidity $< 70\%$.

Calibration Equipment used (M&TE critical for calibration)

| Primary Standards | ID # | Cal Date (Certificate No.) | Scheduled Calibration |
|-----------------------------|--------------------|-----------------------------------|------------------------|
| Power meter EPM-442A | GB37480704 | 05-Oct-11 (No. 217-01451) | Oct-12 |
| Power sensor HP 8481A | US37292783 | 05-Oct-11 (No. 217-01451) | Oct-12 |
| Reference 20 dB Attenuator | SN: 5086 (20g) | 29-Mar-11 (No. 217-01368) | Apr-12 |
| Type-N mismatch combination | SN: 5047.2 / 06327 | 29-Mar-11 (No. 217-01371) | Apr-12 |
| Reference Probe ES3DV3 | SN: 3205 | 29-Apr-11 (No. ES3-3205_Apr11) | Apr-12 |
| DAE4 | SN: 601 | 04-Jul-11 (No. DAE4-601_Jul11) | Jul-12 |
| Secondary Standards | ID # | Check Date (in house) | Scheduled Check |
| Power sensor HP 8481A | MY41092317 | 18-Oct-02 (in house check Oct-11) | In house check: Oct-13 |
| RF generator R&S SMT-06 | 100005 | 04-Aug-99 (in house check Oct-11) | In house check: Oct-13 |
| Network Analyzer HP 8753E | US37390585 S4206 | 18-Oct-01 (in house check Oct-11) | In house check: Oct-12 |

Calibrated by: **Dimce Iliev** Function: **Laboratory Technician** Signature: *[Signature]*

Approved by: **Katja Pokovic** Technical Manager

Issued: November 18, 2011

This calibration certificate shall not be reproduced except in full without written approval of the laboratory.



Accredited by the Swiss Accreditation Service (SAS)

The Swiss Accreditation Service is one of the signatories to the EA
Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: **SCS 108**

Glossary:

| | |
|-------|---------------------------------|
| TSL | tissue simulating liquid |
| ConvF | sensitivity in TSL / NORM x,y,z |
| N/A | not applicable or not measured |

Calibration is Performed According to the Following Standards:

- IEEE Std 1528-2003, "IEEE Recommended Practice for Determining the Peak Spatial-Averaged Specific Absorption Rate (SAR) in the Human Head from Wireless Communications Devices: Measurement Techniques", December 2003
- IEC 62209-1, "Procedure to measure the Specific Absorption Rate (SAR) for hand-held devices used in close proximity to the ear (frequency range of 300 MHz to 3 GHz)", February 2005
- Federal Communications Commission Office of Engineering & Technology (FCC OET), "Evaluating Compliance with FCC Guidelines for Human Exposure to Radiofrequency Electromagnetic Fields; Additional Information for Evaluating Compliance of Mobile and Portable Devices with FCC Limits for Human Exposure to Radiofrequency Emissions", Supplement C (Edition 01-01) to Bulletin 65

Additional Documentation:

- DASY4/5 System Handbook

Methods Applied and Interpretation of Parameters:

- Measurement Conditions:** Further details are available from the Validation Report at the end of the certificate. All figures stated in the certificate are valid at the frequency indicated.
- Antenna Parameters with TSL:** The dipole is mounted with the spacer to position its feed point exactly below the center marking of the flat phantom section, with the arms oriented parallel to the body axis.
- Feed Point Impedance and Return Loss:** These parameters are measured with the dipole positioned under the liquid filled phantom. The impedance stated is transformed from the measurement at the SMA connector to the feed point. The Return Loss ensures low reflected power. No uncertainty required.
- Electrical Delay:** One-way delay between the SMA connector and the antenna feed point. No uncertainty required.
- SAR measured:** SAR measured at the stated antenna input power.
- SAR normalized:** SAR as measured, normalized to an input power of 1 W at the antenna connector.
- SAR for nominal TSL parameters:** The measured TSL parameters are used to calculate the nominal SAR result.

Measurement Conditions

DASY system configuration, as far as not given on page 1.

| | | |
|------------------------------|------------------------|-------------|
| DASY Version | DASY5 | V52.6.2 |
| Extrapolation | Advanced Extrapolation | |
| Phantom | Modular Flat Phantom | |
| Distance Dipole Center - TSL | 15 mm | with Spacer |
| Zoom Scan Resolution | dx, dy, dz = 5 mm | |
| Frequency | 835 MHz \pm 1 MHz | |

Head TSL parameters

The following parameters and calculations were applied.

| | Temperature | Permittivity | Conductivity |
|---|---------------------|----------------|----------------------|
| Nominal Head TSL parameters | 22.0 °C | 41.5 | 0.90 mho/m |
| Measured Head TSL parameters | (22.0 \pm 0.2) °C | 41.4 \pm 6 % | 0.90 mho/m \pm 6 % |
| Head TSL temperature change during test | < 0.5 °C | ---- | ---- |

SAR result with Head TSL

| | | |
|---|--------------------|--------------------------------|
| SAR averaged over 1 cm ³ (1 g) of Head TSL | Condition | |
| SAR measured | 250 mW input power | 2.35 mW / g |
| SAR for nominal Head TSL parameters | normalized to 1W | 9.40 mW / g \pm 17.0 % (k=2) |

| | | |
|---|--------------------|--------------------------------|
| SAR averaged over 10 cm ³ (10 g) of Head TSL | condition | |
| SAR measured | 250 mW input power | 1.54 mW / g |
| SAR for nominal Head TSL parameters | normalized to 1W | 6.16 mW / g \pm 16.5 % (k=2) |

Body TSL parameters

The following parameters and calculations were applied.

| | Temperature | Permittivity | Conductivity |
|---|---------------------|----------------|----------------------|
| Nominal Body TSL parameters | 22.0 °C | 55.2 | 0.97 mho/m |
| Measured Body TSL parameters | (22.0 \pm 0.2) °C | 53.3 \pm 6 % | 0.99 mho/m \pm 6 % |
| Body TSL temperature change during test | < 0.5 °C | ---- | ---- |

SAR result with Body TSL

| | | |
|---|--------------------|--------------------------------|
| SAR averaged over 1 cm ³ (1 g) of Body TSL | Condition | |
| SAR measured | 250 mW input power | 2.41 mW / g |
| SAR for nominal Body TSL parameters | normalized to 1W | 9.42 mW / g \pm 17.0 % (k=2) |

| | | |
|---|--------------------|--------------------------------|
| SAR averaged over 10 cm ³ (10 g) of Body TSL | condition | |
| SAR measured | 250 mW input power | 1.58 mW / g |
| SAR for nominal Body TSL parameters | normalized to 1W | 6.21 mW / g \pm 16.5 % (k=2) |

Appendix

Antenna Parameters with Head TSL

| | |
|--------------------------------------|--------------------------------|
| Impedance, transformed to feed point | 50.9 Ω - 5.1 j Ω |
| Return Loss | - 25.7 dB |

Antenna Parameters with Body TSL

| | |
|--------------------------------------|--------------------------------|
| Impedance, transformed to feed point | 47.1 Ω - 6.9 j Ω |
| Return Loss | - 22.3 dB |

General Antenna Parameters and Design

| | |
|----------------------------------|----------|
| Electrical Delay (one direction) | 1.396 ns |
|----------------------------------|----------|

After long term use with 100W radiated power, only a slight warming of the dipole near the feedpoint can be measured.

The dipole is made of standard semirigid coaxial cable. The center conductor of the feeding line is directly connected to the second arm of the dipole. The antenna is therefore short-circuited for DC-signals.

No excessive force must be applied to the dipole arms, because they might bend or the soldered connections near the feedpoint may be damaged.

Additional EUT Data

| | |
|-----------------|--------------------|
| Manufactured by | SPEAG |
| Manufactured on | September 15, 2009 |

DASY5 Validation Report for Head TSL

Date: 18.11.2011

Test Laboratory: SPEAG, Zurich, Switzerland

DUT: Dipole 835 MHz; Type: D835V2; Serial: D835V2 - SN: 4d091

Communication System: CW; Frequency: 835 MHz

Medium parameters used: $f = 835$ MHz; $\sigma = 0.9$ mho/m; $\epsilon_r = 41.4$; $\rho = 1000$ kg/m³

Phantom section: Flat Section

Measurement Standard: DASY5 (IEEE/IEC/ANSI C63.19-2007)

DASY52 Configuration:

- Probe: ES3DV3 - SN3205; ConvF(6.07, 6.07, 6.07); Calibrated: 29.04.2011
- Sensor-Surface: 3mm (Mechanical Surface Detection)
- Electronics: DAE4 Sn601; Calibrated: 04.07.2011
- Phantom: Flat Phantom 4.9L; Type: QD000P49AA; Serial: 1001
- DASY52 52.6.2(482); SEMCAD X 14.4.5(3634)

Dipole Calibration for Head Tissue/Pin=250 mW, d=15mm/Zoom Scan (7x7x7)/Cube 0:

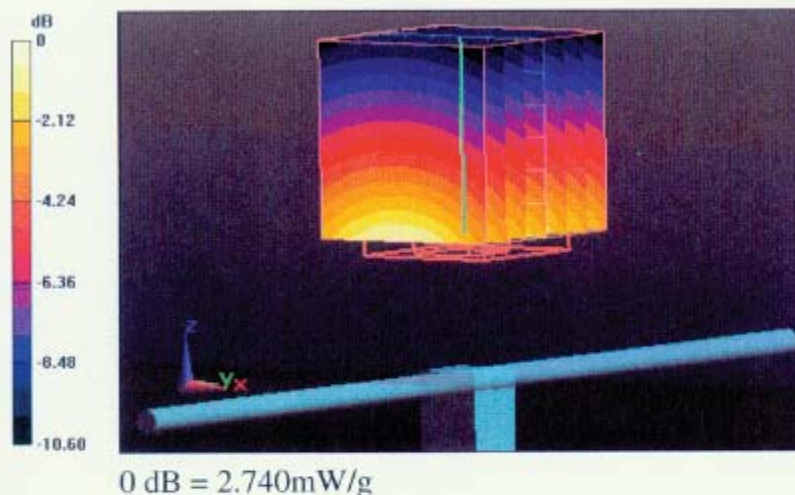
Measurement grid: dx=5mm, dy=5mm, dz=5mm

Reference Value = 56.950 V/m; Power Drift = -0.0036 dB

Peak SAR (extrapolated) = 3.473 W/kg

SAR(1 g) = 2.35 mW/g; SAR(10 g) = 1.54 mW/g

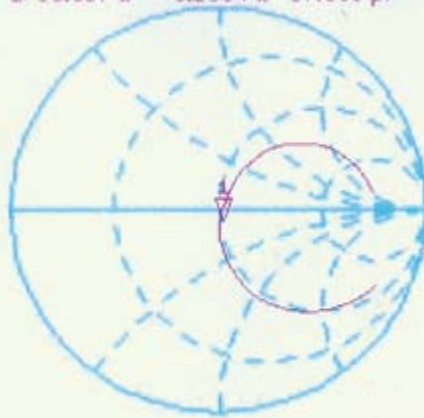
Maximum value of SAR (measured) = 2.740 mW/g



Impedance Measurement Plot for Head TSL

18 Nov 2011 15:39:43
[CH1] S11 1 U FS 1: 50.867 Ω -5.1504 Ω 37.008 pF 835.000 000 MHz

De1
Cor



Avg
16

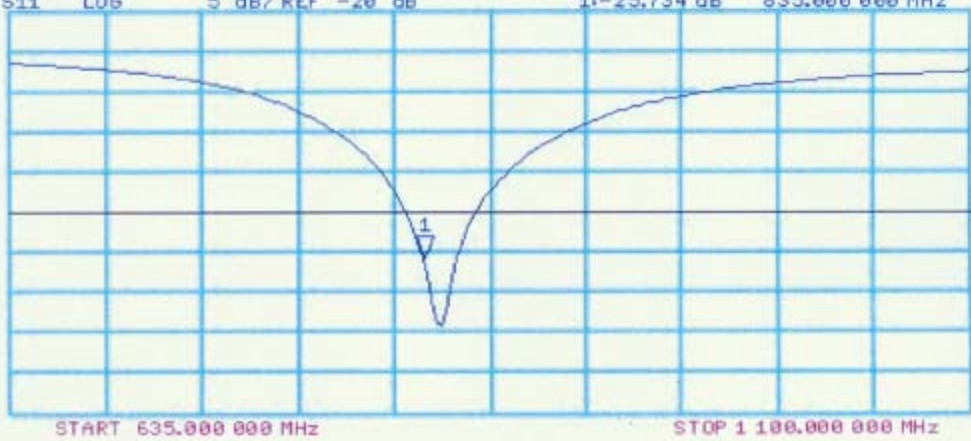
H1d

CH2 S11 LOG 5 dB/REF -20 dB 1:-25.734 dB 835.000 000 MHz

Cor

Avg
16

H1d



DASY5 Validation Report for Body TSL

Date: 18.11.2011

Test Laboratory: SPEAG, Zurich, Switzerland

DUT: Dipole 835 MHz; Type: D835V2; Serial: D835V2 - SN: 4d091

Communication System: CW; Frequency: 835 MHz

Medium parameters used: $f = 835 \text{ MHz}$; $\sigma = 0.99 \text{ mho/m}$; $\epsilon_r = 53.3$; $\rho = 1000 \text{ kg/m}^3$

Phantom section: Flat Section

Measurement Standard: DASY5 (IEEE/IEC/ANSI C63.19-2007)

DASY52 Configuration:

- Probe: ES3DV3 - SN3205; ConvF(6.02, 6.02, 6.02); Calibrated: 29.04.2011
- Sensor-Surface: 3mm (Mechanical Surface Detection)
- Electronics: DAE4 Sn601; Calibrated: 04.07.2011
- Phantom: Flat Phantom 4.9L; Type: QD000P49AA; Serial: 1001
- DASY52 52.6.2(482); SEMCAD X 14.4.5(3634)

Dipole Calibration for Body Tissue/Pin=250 mW, d=15mm/Zoom Scan (7x7x7)/Cube 0:

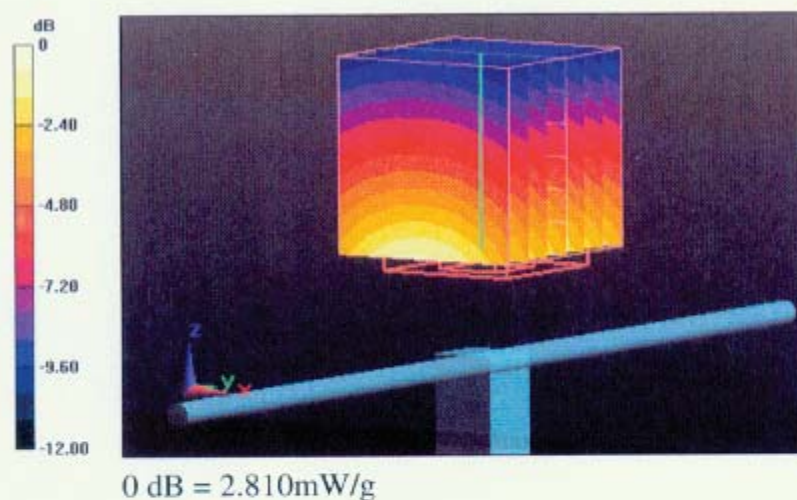
Measurement grid: $dx=5\text{mm}$, $dy=5\text{mm}$, $dz=5\text{mm}$

Reference Value = 55.082 V/m; Power Drift = 0.01 dB

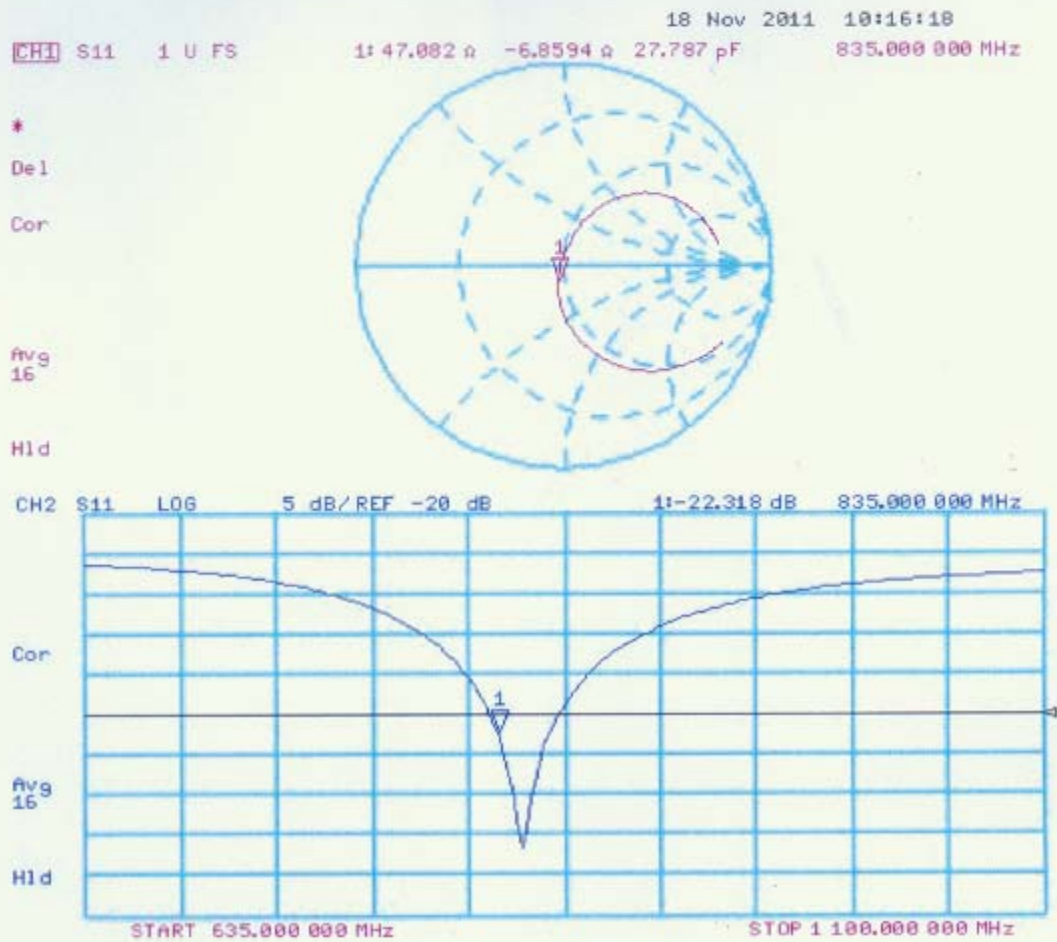
Peak SAR (extrapolated) = 3.502 W/kg

SAR(1 g) = 2.41 mW/g; SAR(10 g) = 1.58 mW/g

Maximum value of SAR (measured) = 2.809 mW/g



Impedance Measurement Plot for Body TSL





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Accreditation No.: **SCS 108**

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Multilateral Agreement for the recognition of calibration certificates

Client **Sporton-CN (Auden)**

Certificate No: **D1900V2-5d118_Nov11**

CALIBRATION CERTIFICATE

Object **D1900V2 - SN: 5d118**

Calibration procedure(s) **QA CAL-05.v8
Calibration procedure for dipole validation kits above 700 MHz**

Calibration date: **November 21, 2011**

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

| Primary Standards | ID # | Cal Date (Certificate No.) | Scheduled Calibration |
|-----------------------------|--------------------|-----------------------------------|------------------------|
| Power meter EPM-442A | GB37480704 | 05-Oct-11 (No. 217-01451) | Oct-12 |
| Power sensor HP 8481A | US37292783 | 05-Oct-11 (No. 217-01451) | Oct-12 |
| Reference 20 dB Attenuator | SN: 5086 (20g) | 29-Mar-11 (No. 217-01368) | Apr-12 |
| Type-N mismatch combination | SN: 5047.2 / 06327 | 29-Mar-11 (No. 217-01371) | Apr-12 |
| Reference Probe ES3DV3 | SN: 3205 | 29-Apr-11 (No. ES3-3205_Apr11) | Apr-12 |
| DAE4 | SN: 601 | 04-Jul-11 (No. DAE4-601_Jul11) | Jul-12 |
| Secondary Standards | ID # | Check Date (in house) | Scheduled Check |
| Power sensor HP 8481A | MY41092317 | 18-Oct-02 (in house check Oct-11) | In house check: Oct-13 |
| RF generator R&S SMT-06 | 100005 | 04-Aug-99 (in house check Oct-11) | In house check: Oct-13 |
| Network Analyzer HP 8753E | US37390585 S4206 | 18-Oct-01 (in house check Oct-11) | In house check: Oct-12 |

| | | | |
|----------------|----------------------------|--|---------------|
| Calibrated by: | Name Dimce Iliev | Function Laboratory Technician | Signature |
| Approved by: | Katja Pokovic | Technical Manager | |

Issued: November 21, 2011

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Accredited by the Swiss Accreditation Service (SAS)

The Swiss Accreditation Service is one of the signatories to the EA
Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: **SCS 108**

Glossary:

| | |
|-------|---------------------------------|
| TSL | tissue simulating liquid |
| ConvF | sensitivity in TSL / NORM x,y,z |
| N/A | not applicable or not measured |

Calibration is Performed According to the Following Standards:

- IEEE Std 1528-2003, "IEEE Recommended Practice for Determining the Peak Spatial-Averaged Specific Absorption Rate (SAR) in the Human Head from Wireless Communications Devices: Measurement Techniques", December 2003
- IEC 62209-1, "Procedure to measure the Specific Absorption Rate (SAR) for hand-held devices used in close proximity to the ear (frequency range of 300 MHz to 3 GHz)", February 2005
- Federal Communications Commission Office of Engineering & Technology (FCC OET), "Evaluating Compliance with FCC Guidelines for Human Exposure to Radiofrequency Electromagnetic Fields; Additional Information for Evaluating Compliance of Mobile and Portable Devices with FCC Limits for Human Exposure to Radiofrequency Emissions", Supplement C (Edition 01-01) to Bulletin 65

Additional Documentation:

- DASY4/5 System Handbook

Methods Applied and Interpretation of Parameters:

- Measurement Conditions:** Further details are available from the Validation Report at the end of the certificate. All figures stated in the certificate are valid at the frequency indicated.
- Antenna Parameters with TSL:** The dipole is mounted with the spacer to position its feed point exactly below the center marking of the flat phantom section, with the arms oriented parallel to the body axis.
- Feed Point Impedance and Return Loss:** These parameters are measured with the dipole positioned under the liquid filled phantom. The impedance stated is transformed from the measurement at the SMA connector to the feed point. The Return Loss ensures low reflected power. No uncertainty required.
- Electrical Delay:** One-way delay between the SMA connector and the antenna feed point. No uncertainty required.
- SAR measured:** SAR measured at the stated antenna input power.
- SAR normalized:** SAR as measured, normalized to an input power of 1 W at the antenna connector.
- SAR for nominal TSL parameters:** The measured TSL parameters are used to calculate the nominal SAR result.

Measurement Conditions

DASY system configuration, as far as not given on page 1.

| | | |
|-------------------------------------|------------------------|-------------|
| DASY Version | DASY5 | V52.6.2 |
| Extrapolation | Advanced Extrapolation | |
| Phantom | Modular Flat Phantom | |
| Distance Dipole Center - TSL | 10 mm | with Spacer |
| Zoom Scan Resolution | dx, dy, dz = 5 mm | |
| Frequency | 1900 MHz \pm 1 MHz | |

Head TSL parameters

The following parameters and calculations were applied.

| | Temperature | Permittivity | Conductivity |
|--|---------------------|----------------|----------------------|
| Nominal Head TSL parameters | 22.0 °C | 40.0 | 1.40 mho/m |
| Measured Head TSL parameters | (22.0 \pm 0.2) °C | 39.5 \pm 6 % | 1.42 mho/m \pm 6 % |
| Head TSL temperature change during test | < 0.5 °C | ---- | ---- |

SAR result with Head TSL

| | | |
|---|--------------------|--|
| SAR averaged over 1 cm³ (1 g) of Head TSL | Condition | |
| SAR measured | 250 mW input power | 10.2 mW / g |
| SAR for nominal Head TSL parameters | normalized to 1W | 40.3 mW / g \pm 17.0 % (k=2) |

| | | |
|---|--------------------|--|
| SAR averaged over 10 cm³ (10 g) of Head TSL | condition | |
| SAR measured | 250 mW input power | 5.29 mW / g |
| SAR for nominal Head TSL parameters | normalized to 1W | 21.0 mW / g \pm 16.5 % (k=2) |

Body TSL parameters

The following parameters and calculations were applied.

| | Temperature | Permittivity | Conductivity |
|--|---------------------|----------------|----------------------|
| Nominal Body TSL parameters | 22.0 °C | 53.3 | 1.52 mho/m |
| Measured Body TSL parameters | (22.0 \pm 0.2) °C | 54.2 \pm 6 % | 1.59 mho/m \pm 6 % |
| Body TSL temperature change during test | < 0.5 °C | ---- | ---- |

SAR result with Body TSL

| | | |
|---|--------------------|--|
| SAR averaged over 1 cm³ (1 g) of Body TSL | Condition | |
| SAR measured | 250 mW input power | 10.7 mW / g |
| SAR for nominal Body TSL parameters | normalized to 1W | 41.8 mW / g \pm 17.0 % (k=2) |

| | | |
|---|--------------------|--|
| SAR averaged over 10 cm³ (10 g) of Body TSL | condition | |
| SAR measured | 250 mW input power | 5.59 mW / g |
| SAR for nominal Body TSL parameters | normalized to 1W | 22.0 mW / g \pm 16.5 % (k=2) |

Appendix

Antenna Parameters with Head TSL

| | |
|--------------------------------------|-----------------------------|
| Impedance, transformed to feed point | $53.4 \Omega + 6.9 j\Omega$ |
| Return Loss | - 22.5 dB |

Antenna Parameters with Body TSL

| | |
|--------------------------------------|-----------------------------|
| Impedance, transformed to feed point | $47.8 \Omega + 7.1 j\Omega$ |
| Return Loss | - 22.4 dB |

General Antenna Parameters and Design

| | |
|----------------------------------|----------|
| Electrical Delay (one direction) | 1.200 ns |
|----------------------------------|----------|

After long term use with 100W radiated power, only a slight warming of the dipole near the feedpoint can be measured.

The dipole is made of standard semirigid coaxial cable. The center conductor of the feeding line is directly connected to the second arm of the dipole. The antenna is therefore short-circuited for DC-signals.

No excessive force must be applied to the dipole arms, because they might bend or the soldered connections near the feedpoint may be damaged.

Additional EUT Data

| | |
|-----------------|-----------------|
| Manufactured by | SPEAG |
| Manufactured on | August 21, 2009 |

DASY5 Validation Report for Head TSL

Date: 21.11.2011

Test Laboratory: SPEAG, Zurich, Switzerland

DUT: Dipole 1900 MHz; Type: D1900V2; Serial: D1900V2 - SN: 5d118

Communication System: CW; Frequency: 1900 MHz

Medium parameters used: $f = 1900$ MHz; $\sigma = 1.42$ mho/m; $\epsilon_r = 39.5$; $\rho = 1000$ kg/m³

Phantom section: Flat Section

Measurement Standard: DASY5 (IEEE/IEC/ANSI C63.19-2007)

DASY52 Configuration:

- Probe: ES3DV3 - SN3205; ConvF(5.01, 5.01, 5.01); Calibrated: 29.04.2011
- Sensor-Surface: 3mm (Mechanical Surface Detection)
- Electronics: DAE4 Sn601; Calibrated: 04.07.2011
- Phantom: Flat Phantom 5.0 (front); Type: QD000P50AA; Serial: 1001
- DASY52 52.6.2(482); SEMCAD X 14.4.5(3634)

Dipole Calibration for Head Tissue/Pin=250 mW, d=10mm/Zoom Scan (7x7x7)/Cube 0:

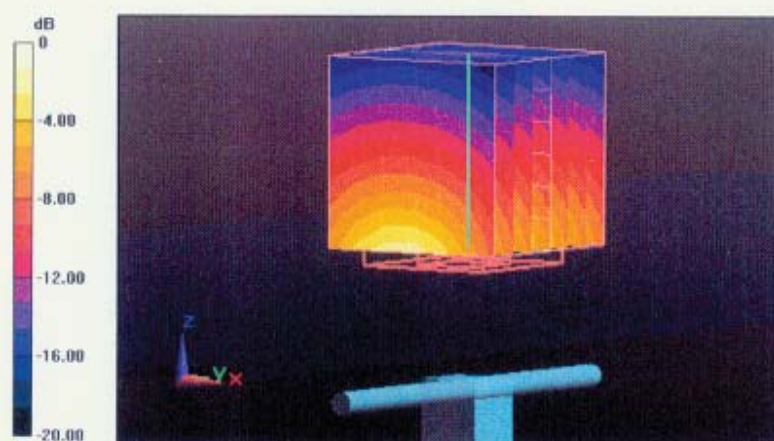
Measurement grid: dx=5mm, dy=5mm, dz=5mm

Reference Value = 98.061 V/m; Power Drift = 0.04 dB

Peak SAR (extrapolated) = 18.620 W/kg

SAR(1 g) = 10.2 mW/g; SAR(10 g) = 5.29 mW/g

Maximum value of SAR (measured) = 12.702 mW/g

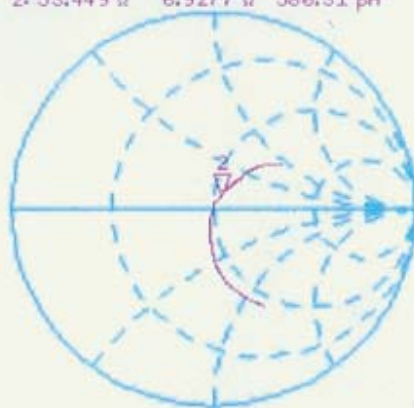


0 dB = 12.700mW/g

Impedance Measurement Plot for Head TSL

21 Nov 2011 11:13:15
 CH1 S11 1 U FS 2: 53.449 Ω 6.9277 Ω 588.31 μ H 1 900.000 000 MHz

*
 De1
 Cor



Avg
 16
 H1 d

CH2 S11 LOG 5 dB/REF -20 dB 2: -22.535 dB 1 900.000 000 MHz

Cor

Avg
 16

H1 d



DASY5 Validation Report for Body TSL

Date: 21.11.2011

Test Laboratory: SPEAG, Zurich, Switzerland

DUT: Dipole 1900 MHz; Type: D1900V2; Serial: D1900V2 - SN: 5d118

Communication System: CW; Frequency: 1900 MHz

Medium parameters used: $f = 1900$ MHz; $\sigma = 1.59$ mho/m; $\epsilon_r = 54.2$; $\rho = 1000$ kg/m³

Phantom section: Flat Section

Measurement Standard: DASY5 (IEEE/IEC/ANSI C63.19-2007)

DASY52 Configuration:

- Probe: ES3DV3 - SN3205; ConvF(4.62, 4.62, 4.62); Calibrated: 29.04.2011
- Sensor-Surface: 3mm (Mechanical Surface Detection)
- Electronics: DAE4 Sn601; Calibrated: 04.07.2011
- Phantom: Flat Phantom 5.0 (back); Type: QD000P50AA; Serial: 1002
- DASY52 52.6.2(482); SEMCAD X 14.4.5(3634)

Dipole Calibration for Body Tissue/Pin=250 mW, d=10mm/Zoom Scan (7x7x7)/Cube 0:

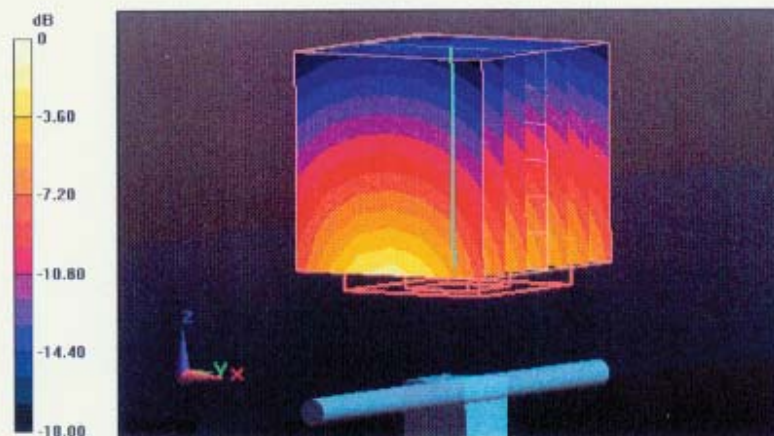
Measurement grid: dx=5mm, dy=5mm, dz=5mm

Reference Value = 96.110 V/m; Power Drift = -0.01 dB

Peak SAR (extrapolated) = 18.910 W/kg

SAR(1 g) = 10.7 mW/g; SAR(10 g) = 5.59 mW/g

Maximum value of SAR (measured) = 13.549 mW/g

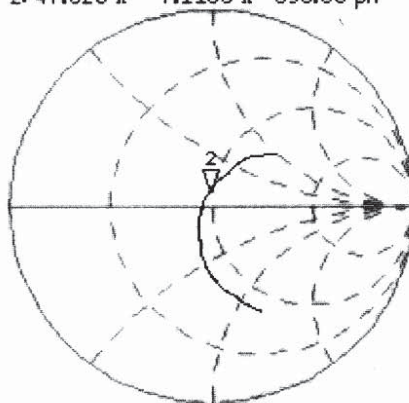


0 dB = 13.550mW/g

Impedance Measurement Plot for Body TSL

21 Nov 2011 11:14:07
CH1 S11 1 U FS 2: 47.820 Ω 7.1133 Ω 595.85 μ H 1 900.000 000 MHz

*
De1
Cor



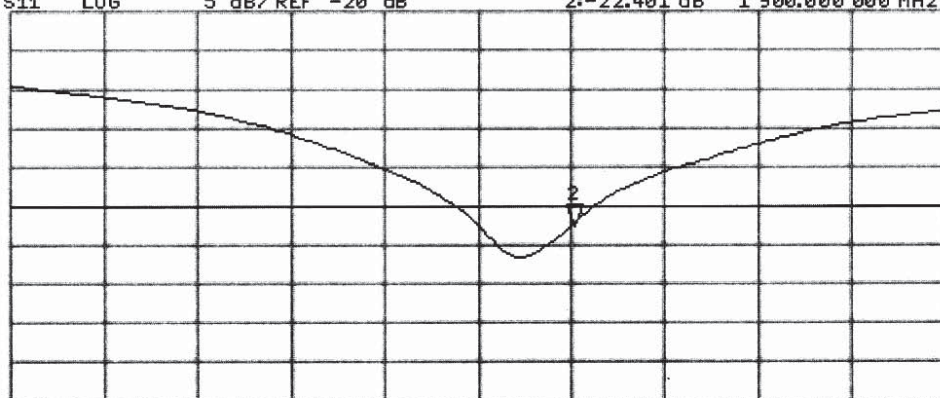
Avg
16
H1d

CH2 S11 LOG 5 dB/REF -20 dB 2: -22.401 dB 1 900.000 000 MHz

Cor

Avg
16

H1d



START 1 600.000 000 MHz

STOP 2 100.000 000 MHz

IMPORTANT NOTICE

USAGE OF THE DAE 4

The DAE unit is a delicate, high precision instrument and requires careful treatment by the user. There are no serviceable parts inside the DAE. Special attention shall be given to the following points:

Battery Exchange: The battery cover of the DAE4 unit is closed using a screw, over tightening the screw may cause the threads inside the DAE to wear out.

Shipping of the DAE: Before shipping the DAE to SPEAG for calibration, remove the batteries and pack the DAE in an antistatic bag. This antistatic bag shall then be packed into a larger box or container which protects the DAE from impacts during transportation. The package shall be marked to indicate that a fragile instrument is inside.

E-Stop Failures: Touch detection may be malfunctioning due to broken magnets in the E-stop. Rough handling of the E-stop may lead to damage of these magnets. Touch and collision errors are often caused by dust and dirt accumulated in the E-stop. To prevent E-stop failure, the customer shall always mount the probe to the DAE carefully and keep the DAE unit in a non-dusty environment if not used for measurements.

Repair: Minor repairs are performed at no extra cost during the annual calibration. However, SPEAG reserves the right to charge for any repair especially if rough unprofessional handling caused the defect.

DASY Configuration Files: Since the exact values of the DAE input resistances, as measured during the calibration procedure of a DAE unit, are not used by the DASY software, a nominal value of 200 MOhm is given in the corresponding configuration file.

Important Note:

Warranty and calibration is void if the DAE unit is disassembled partly or fully by the Customer.

Important Note:

Never attempt to grease or oil the E-stop assembly. Cleaning and readjusting of the E-stop assembly is allowed by certified SPEAG personnel only and is part of the annual calibration procedure.

Important Note:

To prevent damage of the DAE probe connector pins, use great care when installing the probe to the DAE. Carefully connect the probe with the connector notch oriented in the mating position. Avoid any rotational movement of the probe body versus the DAE while turning the locking nut of the connector. The same care shall be used when disconnecting the probe from the DAE.



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Accreditation No.: SCS 108

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Multilateral Agreement for the recognition of calibration certificates

Client **Sporton (Auden)**

Certificate No: DAE4-1303_Nov11

CALIBRATION CERTIFICATE

Object **DAE4 - SD 000 D04 BJ - SN: 1303**

Calibration procedure(s) **QA CAL-06.v23
Calibration procedure for the data acquisition electronics (DAE)**



Calibration date: **November 10, 2011**

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature $(22 \pm 3)^{\circ}\text{C}$ and humidity $< 70\%$.

Calibration Equipment used (M&TE critical for calibration)

| Primary Standards | ID # | Cal Date (Certificate No.) | Scheduled Calibration |
|-------------------------------|--------------------|----------------------------|------------------------|
| Keithley Multimeter Type 2001 | SN: 0810278 | 28-Sep-11 (No:11450) | Sep-12 |
| Secondary Standards | ID # | Check Date (in house) | Scheduled Check |
| Calibrator Box V1.1 | SE UMS 006 AB 1004 | 08-Jun-11 (in house check) | In house check: Jun-12 |

| | | | |
|----------------|---------------|--------------|---|
| Calibrated by: | Name | Function | Signature |
| | Andrea Guntli | Technician |  |
| Approved by: | Name | Function | Signature |
| | Fin Bomholt | R&D Director |  |

Issued: November 10, 2011

This calibration certificate shall not be reproduced except in full without written approval of the laboratory.

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Glossary

| | |
|-----------------|---|
| DAE | data acquisition electronics |
| Connector angle | information used in DASY system to align probe sensor X to the robot coordinate system. |

Methods Applied and Interpretation of Parameters

- *DC Voltage Measurement:* Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- *Connector angle:* The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
 - *DC Voltage Measurement Linearity:* Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
 - *Common mode sensitivity:* Influence of a positive or negative common mode voltage on the differential measurement.
 - *Channel separation:* Influence of a voltage on the neighbor channels not subject to an input voltage.
 - *AD Converter Values with inputs shorted:* Values on the internal AD converter corresponding to zero input voltage
 - *Input Offset Measurement:* Output voltage and statistical results over a large number of zero voltage measurements.
 - *Input Offset Current:* Typical value for information; Maximum channel input offset current, not considering the input resistance.
 - *Input resistance:* Typical value for information: DAE input resistance at the connector, during internal auto-zeroing and during measurement.
 - *Low Battery Alarm Voltage:* Typical value for information. Below this voltage, a battery alarm signal is generated.
 - *Power consumption:* Typical value for information. Supply currents in various operating modes.

High Range: 1LSB = 0.1µV , full range = -100...+300 mV
 Low Range: 1LSB = 61nV , full range = -1.....+3mV
 DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

| Calibration Factors | X | Y | Z |
|---------------------|----------------------|----------------------|----------------------|
| High Range | 405.540 ± 0.1% (k=2) | 403.440 ± 0.1% (k=2) | 404.880 ± 0.1% (k=2) |
| Low Range | 3.96478 ± 0.7% (k=2) | 3.99094 ± 0.7% (k=2) | 3.98659 ± 0.7% (k=2) |

Connector Angle

| | |
|---|--------------|
| Connector Angle to be used in DASY system | 98.0 ° ± 1 ° |
|---|--------------|

1. DC Voltage Linearity

| High Range | | Reading (μV) | Difference (μV) | Error (%) |
|------------|---------|---------------------------|------------------------------|-----------|
| Channel X | + Input | 199991.5 | 0.55 | 0.00 |
| Channel X | + Input | 20001.05 | 1.85 | 0.01 |
| Channel X | - Input | -19998.05 | 1.05 | -0.01 |
| Channel Y | + Input | 199999.7 | 1.22 | 0.00 |
| Channel Y | + Input | 19998.99 | -1.81 | -0.01 |
| Channel Y | - Input | -19999.45 | -0.05 | 0.00 |
| Channel Z | + Input | 199999.8 | 2.58 | 0.00 |
| Channel Z | + Input | 19998.62 | -2.08 | -0.01 |
| Channel Z | - Input | -20000.66 | -1.46 | 0.01 |

| Low Range | | Reading (μV) | Difference (μV) | Error (%) |
|-----------|---------|---------------------------|------------------------------|-----------|
| Channel X | + Input | 2000.2 | 0.42 | 0.02 |
| Channel X | + Input | 200.40 | 0.50 | 0.25 |
| Channel X | - Input | -199.78 | 0.12 | -0.06 |
| Channel Y | + Input | 2000.2 | 0.14 | 0.01 |
| Channel Y | + Input | 199.51 | -0.59 | -0.29 |
| Channel Y | - Input | -200.62 | -0.72 | 0.36 |
| Channel Z | + Input | 1999.8 | -0.34 | -0.02 |
| Channel Z | + Input | 199.52 | -0.38 | -0.19 |
| Channel Z | - Input | -201.03 | -1.03 | 0.51 |

2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

| | Common mode Input Voltage (mV) | High Range Average Reading (μV) | Low Range Average Reading (μV) |
|-----------|-----------------------------------|---|--|
| Channel X | 200 | 8.61 | 7.05 |
| | - 200 | -5.72 | -7.64 |
| Channel Y | 200 | 5.57 | 5.59 |
| | - 200 | -7.50 | -7.56 |
| Channel Z | 200 | -3.76 | -4.32 |
| | - 200 | 1.32 | 1.78 |

3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

| | Input Voltage (mV) | Channel X (μV) | Channel Y (μV) | Channel Z (μV) |
|-----------|--------------------|-----------------------------|-----------------------------|-----------------------------|
| Channel X | 200 | - | 3.28 | -0.13 |
| Channel Y | 200 | 2.85 | - | 4.47 |
| Channel Z | 200 | 1.85 | -0.35 | - |

| | High Range (LSB) | Low Range (LSB) |
|-----------|------------------|-----------------|
| Channel X | 15918 | 16080 |
| Channel Y | 15626 | 16237 |
| Channel Z | 16154 | 16086 |

5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec
Input 10M Ω

| | Average (μ V) | min. Offset (μ V) | max. Offset (μ V) | Std. Deviation (μ V) |
|-----------|--------------------|------------------------|------------------------|---------------------------|
| Channel X | -0.19 | -0.92 | 0.71 | 0.28 |
| Channel Y | -1.87 | -3.04 | 0.07 | 0.39 |
| Channel Z | -0.56 | -1.71 | 1.44 | 0.58 |

6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

7. Input Resistance (Typical values for information)

| | Zeroing (kOhm) | Measuring (MOhm) |
|-----------|----------------|------------------|
| Channel X | 200 | 200 |
| Channel Y | 200 | 200 |
| Channel Z | 200 | 200 |

8. Low Battery Alarm Voltage (Typical values for information)

| Typical values | Alarm Level (VDC) |
|----------------|-------------------|
| Supply (+ Vcc) | +7.9 |
| Supply (- Vcc) | -7.6 |

9. Power Consumption (Typical values for information)

| Typical values | Switched off (mA) | Stand by (mA) | Transmitting (mA) |
|----------------|-------------------|---------------|-------------------|
| Supply (+ Vcc) | +0.01 | +6 | +14 |
| Supply (- Vcc) | -0.01 | -8 | -9 |