## Tune-up procedure for Q2686

During manufacturing each module will be calibrated.

The measurement is done in a fully calibrated setup, which is based on a CMU200 R&S base station simulator (system tester). Furthermore, the highest power level is verified afterwards in a call measurement on three channels (low, mid and high) on all bands in GSM.

## Procedure:

- 1. Set the phone to operational voltage (3,6V), on mid channel and on all bands GSM (The phone is in emission only).
- 2. The actual power is measured at 3 different power levels.
- 3. The power of each individual module are calculated and stored in each module individually.
- 4. The power level are measured for checking.
- 5. The RxLevel is measured on mid channel and on all bands GSM.
- 6. The gain of reception chain is calculated and stored in each module individually.

The user has no possibility to change these settings later on.

Name: David Huang, Chongjun

大方13

Title: Director of R&D Product Enhancement

Company name: Sierra Wireless

Address: Unit 201-207, 2nd Floor, Bio-Informatics Centre

No. 2 Science Park West Avenue

Hong Kong Science Park, Shatin, New Territories

Hong Kong, People's Republic of China

Phone: +852 2824 5283

Email: dhuang@sierrawireless.com

