Measurement Conditions

DASY system configuration, as far as not given on page 1.

DASY Version	DASY5	V52.2
Extrapolation	Advanced Extrapolation	
Phantom	Modular Flat Phantom V4.9	
Distance Dipole Center - TSL	10 mm	with Spacer
Zoom Scan Resolution	dx, dy, dz = 5 mm	
Frequency	2450 MHz ± 1 MHz	

Head TSL parameters

The following parameters and calculations were applied.

	Temperature	Permittivity	Conductivity
Nominal Head TSL parameters	22.0 °C	39.2	1.80 mho/m
Measured Head TSL parameters	(22.0 ± 0.2) °C	38.9 ± 6 %	1.78 mho/m ± 6 %
Head TSL temperature during test	(22.0 ± 0.2) °C		

SAR result with Head TSL

SAR averaged over 1 cm ³ (1 g) of Head TSL	Condition	
SAR measured	250 mW input power	13.0 mW / g
SAR normalized	normalized to 1W	52.0 mW / g
SAR for nominal Head TSL parameters	normalized to 1W	52.2 mW /g ± 17.0 % (k=2)

SAR averaged over 10 cm ³ (10 g) of Head TSL	condition	
SAR measured	250 mW input power	6.10 mW / g
SAR normalized	normalized to 1W	24.4 mW / g
SAR for nominal Head TSL parameters	normalized to 1W	24.4 mW /g ± 16.5 % (k=2)

Body TSL parameters
The following parameters and calculations were applied.

	Temperature	Permittivity	Conductivity
Nominal Body TSL parameters	22.0 °C	52.7	1,95 mho/m
Measured Body TSL parameters	(22.0 ± 0.2) °C	52.7 ± 6 %	1.96 mho/m ± 6 %
Body TSL temperature during test	(22.0 ± 0.2) °C		

SAR result with Body TSL

SAR averaged over 1 cm ³ (1 g) of Body TSL	Condition	
SAR measured	250 mW input power	13.4 mW / g
SAR normalized	normalized to 1W	53.6 mW / g
SAR for nominal Body TSL parameters	normalized to 1W	53.5 mW / g ± 17.0 % (k=2)

SAR averaged over 10 cm ³ (10 g) of Body TSL	condition	
SAR measured	250 mW input power	6.28 mW / g
SAR normalized	normalized to 1W	25.1 mW / g
SAR for nominal Body TSL parameters	normalized to 1W	25.1 mW / g ± 16.5 % (k=2)

Appendix

Antenna Parameters with Head TSL

Impedance, transformed to feed point	53.8 Ω + 3.4 j Ω			
Return Loss	- 26.1 dB			

Antenna Parameters with Body TSL

Impedance, transformed to feed point	$50.5 \Omega + 3.7 j\Omega$			
Return Loss	- 28.5 dB			

General Antenna Parameters and Design

Electrical Delay (one direction)	1.154 ns

After long term use with 100W radiated power, only a slight warming of the dipole near the feedpoint can be measured.

The dipole is made of standard semirigid coaxial cable. The center conductor of the feeding line is directly connected to the second arm of the dipole. The antenna is therefore short-circuited for DC-signals.

No excessive force must be applied to the dipole arms, because they might bend or the soldered connections near the feedpoint may be damaged.

Additional EUT Data

Manufactured by	SPEAG	
Manufactured on	May 07, 2003	

DASY5 Validation Report for Head TSL

Date/Time: 16.06.2010 10:56:25

Test Laboratory: SPEAG, Zurich, Switzerland

DUT: Dipole 2450 MHz; Type: D2450V2; Serial: D2450V2 - SN:735

Communication System: CW; Frequency: 2450 MHz; Duty Cycle: 1:1

Medium: HSL U11 BB

Medium parameters used: f = 2450 MHz; $\sigma = 1.78 \text{ mho/m}$; $\varepsilon_r = 38.9$; $\rho = 1000 \text{ kg/m}^3$

Phantom section: Flat Section

Measurement Standard: DASY5 (IEEE/IEC/ANSI C63.19-2007)

DASY5 Configuration:

- Probc: ES3DV3 SN3205; ConvF (4.53, 4.53, 4.53); Calibrated: 30.04.2010
- Sensor-Surface: 3mm (Mechanical Surface Detection)
- Electronics: DAE4 Sn601; Calibrated: 10.06.2010
- Phantom: Flat Phantom 5.0 (front); Type: QD000P50AA; Serial: 1001
- Measurement SW: DASY52, V52.2 Build 0, Version 52.2.0 (163)
- Postprocessing SW: SEMCAD X, V14.2 Build 2, Version 14.2.2 (1685)

Head/d=10mm, Pin=250 mW, dist=3.0mm (ES-Probe)/Zoom Scan (7x7x7) (7x7x7)/Cube 0:

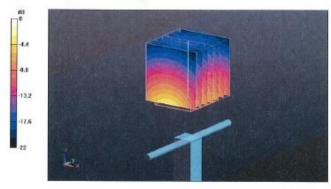
Measurement grid: dx=5mm, dy=5mm, dz=5mm

Reference Value = 100.3 V/m; Power Drift = 0.046 dB

Peak SAR (extrapolated) = 26.6 W/kg

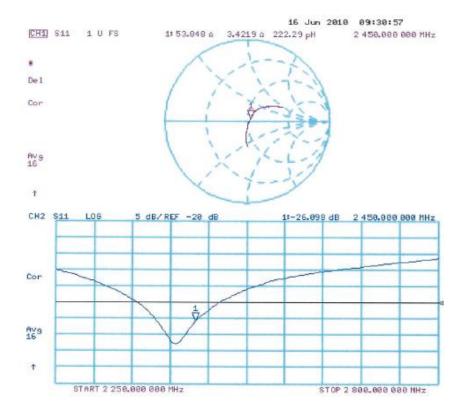
SAR(1 g) = 13 mW/g; SAR(10 g) = 6.1 mW/g

Maximum value of SAR (measured) = 16.6 mW/g



0 dB = 16.6 mW/g

Impedance Measurement Plot for Head TSL



DASY5 Validation Report for Body

Date/Time: 17.06.2010 11:28:23

Test Laboratory: SPEAG, Zurich, Switzerland

DUT: Dipole 2450 MHz; Type: D2450V2; Serial: D2450V2 - SN:735

Communication System: CW; Frequency: 2450 MHz; Duty Cycle: 1:1

Medium: MSL U11 BB

Medium parameters used: f = 2450 MHz; $\sigma = 1.96 \text{ mho/m}$; $\varepsilon_r = 52.7$; $\rho = 1000 \text{ kg/m}^3$

Phantom section: Flat Section

Measurement Standard: DASY5 (IEEE/IEC/ANSI C63.19-2007)

DASY5 Configuration:

- Probe: ES3DV3 SN3205; ConvF(4.31, 4.31, 4.31); Calibrated: 30.04.2010
- Sensor-Surface: 3mm (Mechanical Surface Detection)
- Electronics: DAE4 Sn601; Calibrated: 10.06.2010
- Phantom: Flat Phantom 5.0 (back); Type: QD000P50AA; Serial: 1002
- Measurement SW: DASY52, V52.2 Build 0, Version 52.2.0 (163)
- Postprocessing SW: SEMCAD X, V14.2 Build 2, Version 14.2.2 (1685)

Body/d=10mm, Pin250 mW, dist=3.0mm (ES-Probe)/Zoom Scan (7x7x7) (7x7x7)/Cube 0:

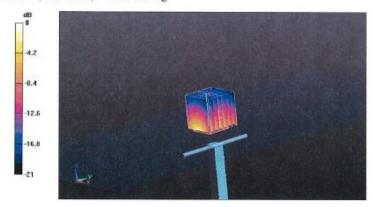
Measurement grid: dx=5mm, dy=5mm, dz=5mm

Reference Value = 94.8 V/m; Power Drift = 0.073 dB

Peak SAR (extrapolated) = 27.7 W/kg

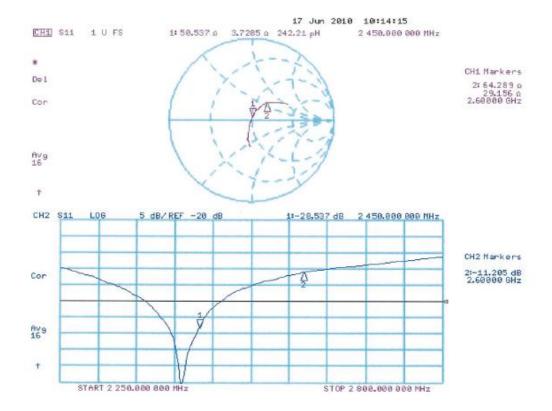
SAR(1 g) = 13.4 mW/g; SAR(10 g) = 6.28 mW/g

Maximum value of SAR (measured) = 16.7 mW/g



0 dB = 16.7 mW/g

Impedance Measurement Plot for Body TSL

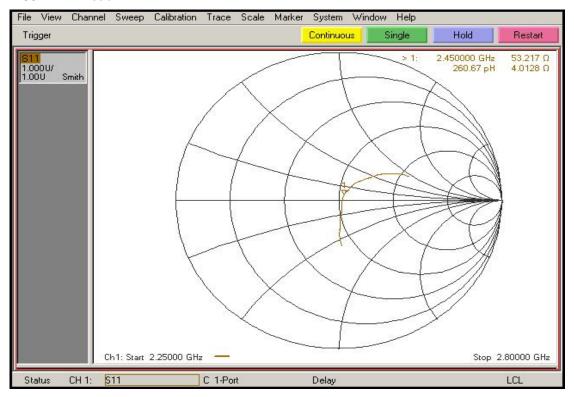


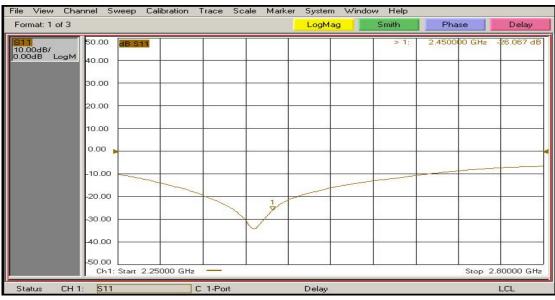
D2450V2, serial no. 735 Extended Dipole Calibrations

Referring to KDB 450824, if dipoles are verified in return loss (<-20dB, within 20% of prior calibration), and in impedance (within 5 ohm of prior calibration), the annual calibration is not necessary and the calibration interval can be extended.

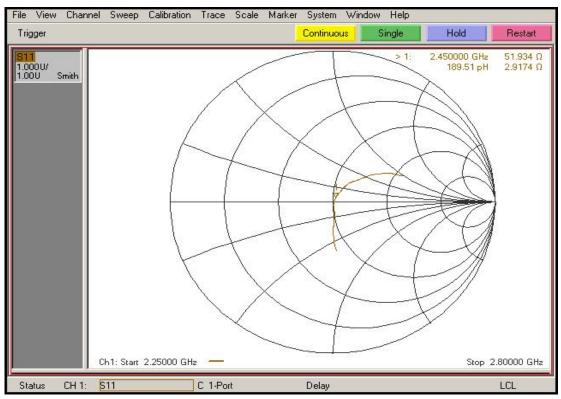
<Dipole Verification Data> - D2450 V2, serial no. 735

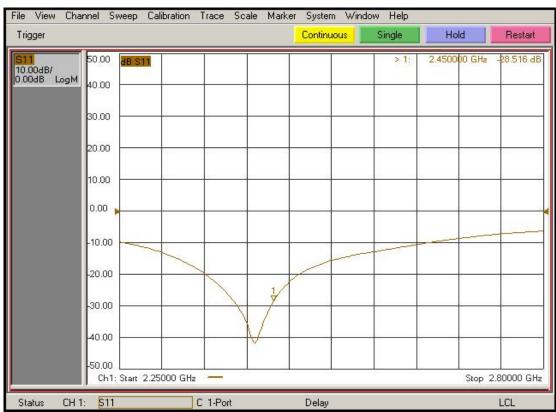
2450 MHz - Head





2450 MHz - Body







FCC Test Report

<Justification of the extended calibration>

	D 2450 ∀2 – serial no. 735											
	2450 Head							2450 B	ody			
Date of Measurement	Return-Loss (dB)	Delta (%)	Real Impedance (ohm)	Delta (ohm)	Imaginary Impedance (ohm)	Delta (ohm)	Return-Los s (dB)	Delta (%)	Real Impedance (ohm)	Delta (ohm)	Imaginary Impedance (ohm)	Delta (ohm)
6.17.2010	-26.098		53.848		3.4219		-28.537		50.537		3.7285	
6.17.2011	-26.067	0.119	53.219	0.629	4.0128	-0.591	-28.516	0.074	51.934	-1.397	2.9174	0.811

The return loss is < -20dB, within 20% of prior calibration; the impedance is within 5 ohm of prior calibration.

Therefore the verification result should support extended calibration.

Calibration Laboratory of Schmid & Partner Engineering AG Zeughausstrasse 43, 8004 Zurich, Switzerland





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Client

Appreditation No.: SCS 108

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Sporton (Auden) Certificate No: D2450V2-736 Jul09

CALIBRATION CERTIFICATE Object D2450V2 - SN: 736 QA CAL-05.v7 Calibration procedure(s): Calibration procedure for dipole validation kits July 20, 2009 Calibration date: Condition of the calibrated item. In Tolerance This calibration cartificate documents the traceability to national standards, which realize the physical units of measurements (SI). The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate. All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%. Calibration Equipment used (M&TE critical for calibration) Primary Standards Call Date (Calibrated by, Certificate No.) Scheduled Calibration Power meter EPM-442A GB37480704 08-Oct-08 (No. 217-00898) Oct-09 Power seneor HP 8481A US37292783 08-Oct-08 (No. 217-00898) Oct-09 Reference 20 dB Attenuator SN: 5086 (20g) 31-Mar-09 (No. 217-01025) Mar-10 Type-N mismatch combination SN: 5047.2 / 06327 31-Mar-09 (No. 217-01029) Mar-10 Reference Probe ES3DV2 SN: 3025 30-Apr-09 (No. ES3-3025_Apr09) Apr-10 DAE4 SN: 601 07-Mar-09 (No. DAE4-601_Mar09) Mar-10 ID# Secondary Standards Check Date (in house) Scheduled Check Power sensor HP 8481A MY41092317 18-Oct-02 (in house check Oct-07) In house check: Oct-09 RF generator R&S SMT-06 100005 4-Aug-99 (in house check Oct-07) In house check: Oct-09 Network Analyzer HP 8753E US37390585 S4206 18-Oct-01 (in house check Oct-08) In house check: Oct-09 Function Signature Calibrated by: Claudio Leubier Laboratory Technician Katja Pokovic Technical Manager Approved by: Issued: July 22, 2009

This calibration cartificate shall not be reproduced except in full without written approval of the laboratory.

Calibration Laboratory of

Schmid & Partner
Engineering AG
Zeughausstrasse 43, 8004 Zurich, Switzerland





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Accreditation No.: SCS 108

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Multilateral Agreement for the recognition of calibration certificates

Glossary:

TSL tissue simulating liquid

ConvF sensitivity in TSL / NORM x,y,z N/A not applicable or not measured

Calibration is Performed According to the Following Standards:

- a) IEEE Std 1528-2003, "IEEE Recommended Practice for Determining the Peak Spatial-Averaged Specific Absorption Rate (SAR) in the Human Head from Wireless Communications Devices: Measurement Techniques", December 2003
- b) IEC 62209-1, "Procedure to measure the Specific Absorption Rate (SAR) for hand-held devices used in close proximity to the ear (frequency range of 300 MHz to 3 GHz)", February 2005
- c) Federal Communications Commission Office of Engineering & Technology (FCC OET), *Evaluating Compliance with FCC Guidelines for Human Exposure to Radiofrequency Electromagnetic Fields; Additional Information for Evaluating Compliance of Mobile and Portable Devices with FCC Limits for Human Exposure to Radiofrequency Emissions", Supplement C (Edition 01-01) to Bulletin 65

Additional Documentation:

d) DASY4/5 System Handbook

Methods Applied and Interpretation of Parameters:

- Measurement Conditions: Further details are available from the Validation Report at the end
 of the certificate. All figures stated in the certificate are valid at the frequency indicated.
- Antenna Parameters with TSL: The dipole is mounted with the spacer to position its feed
 point exactly below the center marking of the flat phantom section, with the arms oriented
 parallel to the body axis.
- Feed Point Impedance and Return Loss: These parameters are measured with the dipole
 positioned under the liquid filled phantom. The impedance stated is transformed from the
 measurement at the SMA connector to the feed point. The Return Loss ensures low
 reflected power. No uncertainty required.
- Electrical Delay: One-way delay between the SMA connector and the antenna feed point.
 No uncertainty required.
- · SAR measured: SAR measured at the stated antenna input power.
- SAR normalized: SAR as measured, normalized to an input power of 1 W at the antenna connector.
- SAR for nominal TSL parameters: The measured TSL parameters are used to calculate the nominal SAR result.

Measurement Conditions

DASY system configuration, as far as not given on page 1.

DASY Version	DASY5	V5.0		
Extrapolation	Advanced Extrapolation			
Phantom	Modular Flat Phantom V5.0			
Distance Dipole Center - TSL	10 mm	with Spacer		
Zoom Scan Resolution	dx, dy, dz = 5 mm			
Frequency	2450 MHz ± 1 MHz			

Head TSL parameters

The following parameters and calculations were applied.

	Temperature	Permittivity	Conductivity
Nominal Head TSL parameters	22.0 °C	39.2	1.80 mho/m
Measured Head TSL parameters	(22.0 ± 0.2) °C	40.2 ± 6 %	1.78 mho/m ± 6 %
Head TSL temperature during test	(22.0 ± 0.2) °C		

SAR result with Head TSL

SAR averaged over 1 cm3 (1 g) of Head TSL	Condition	
SAR measured	250 mW input power	13.4 mW / g
SAR normalized	normalized to 1W	53.6 mW / g
SAR for nominal Head TSL parameters 1	normalized to 1W	54.2 mW /g ± 17.0 % (k=2)

SAR averaged over 10 cm ³ (10 g) of Head TSL	condition	
SAR measured	250 mW input power	6.33 mW / g
SAR normalized	normalized to 1W	25.3 mW / g
SAR for nominal Head TSL parameters 1	normalized to 1W	25.5 mW /g ± 16.5 % (k=2)

¹ Correction to nominal TSL parameters according to d), chapter "SAR Sensitivities"

Body TSL parameters
The following parameters and calculations were applied.

	Temperature	Permittivity	Conductivity
Nominal Body TSL parameters	22.0 °C	52.7	1.95 mho/m
Measured Body TSL parameters	(22.0 ± 0.2) °C	52.8 ± 6 %	1.99 mho/m ± 6 %
Body TSL temperature during test	(21.0 ± 0.2) °C		

SAR result with Body TSL

SAR averaged over 1 cm ³ (1 g) of Body TSL	Condition	
SAR measured	250 mW input power	13.4 mW / g
SAR normalized	normalized to 1W	53.6 mW / g
SAR for nominal Body TSL parameters 2	normalized to 1W	53.0 mW /g ± 17.0 % (k=2)

SAR averaged over 10 cm ³ (10 g) of Body TSL	condition	
SAR measured	250 mW input power	6.26 mW / g
SAR normalized	normalized to 1W	25.0 mW / g
SAR for nominal Body TSL parameters 2	normalized to 1W	24.9 mW /g ± 16.5 % (k=2)

² Correction to nominal TSL parameters according to d), chapter "SAR Sensitivities"

Appendix

Antenna Parameters with Head TSL

Impedance, transformed to feed point	$53.9 \Omega + 2.2 J\Omega$			
Return Loss	- 27.2 dB			

Antenna Parameters with Body TSL

Impedance, transformed to feed point	49.7 Ω + 4.2 jΩ
Return Loss	- 27.4 dB

General Antenna Parameters and Design

Electrical Delay (one direction)	1.158 ns
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After long term use with 100W radiated power, only a slight warming of the dipole near the feedpoint can be measured.

The dipole is made of standard semirigid coaxial cable. The center conductor of the feeding line is directly connected to the second arm of the dipole. The antenna is therefore short-circuited for DC-signals.

No excessive force must be applied to the dipole arms, because they might bend or the soldered connections near the feedpoint may be damaged.

Additional EUT Data

Manufactured by	SPEAG
Manufactured on	August 26, 2003

DASY5 Validation Report for Head TSL

Date/Time: 20.07.2009 17:44:29

Test Laboratory: SPEAG, Zurich, Switzerland

DUT: Dipole 2450 MHz; Type: D2450V2; Serial: D2450V2 - SN736

Communication System: CW; Frequency: 2450 MHz; Duty Cycle: 1:1

Medium: HSL U11 BB

Medium parameters used: f = 2450 MHz; $\sigma = 1.78 \text{ mho/m}$; $\varepsilon_r = 40.2$; $\rho = 1000 \text{ kg/m}^3$

Phantom section: Flat Section

Measurement Standard: DASY5 (IEEE/IEC)

DASY5 Configuration:

- Probe: ES3DV2 \$N3025; ConvF(4.35, 4.35, 4.35); Calibrated: 30.04.2009
- Sensor-Surface: 3mm (Mechanical Surface Detection)
- Electronics: DAE4 Sn601; Calibrated: 07.03.2009
- Phantom: Flat Phantom 5.0 (front); Type: QD000P50AA; Serial: 1001
- Measurement SW: DASY5, V5.0 Build 120; SEMCAD X Version 13.4 Build 45

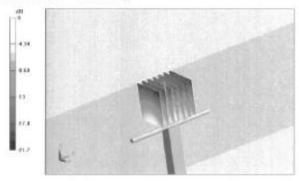
Pin = 250 mW; d = 10 mm/Zoom Scan (7x7x7)/Cube 0:

Measurement grid: dx=5mm, dy=5mm, dz=5mm Reference Value = 100.6 V/m; Power Drift = 0.037 dB

Peak SAR (extrapolated) = 27.4 W/kg

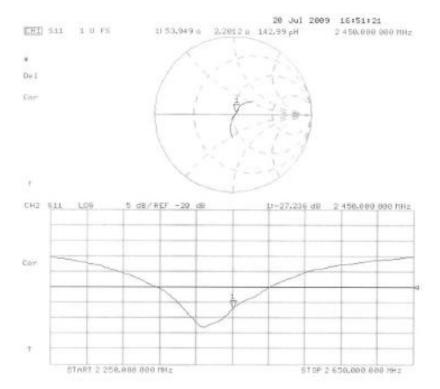
SAR(1 g) = 13.4 mW/g; SAR(10 g) = 6.33 mW/g

Maximum value of SAR (measured) = 16.9 mW/g



0 dB = 16.9 mW/g

Impedance Measurement Plot for Head TSL



DASY5 Validation Report for Body TSL

Date/Time: 14.07.2009 17:46:41

Test Laboratory: SPEAG, Zurich, Switzerland

DUT: Dipole 2450 MHz; Type: D2450V2; Serial: D2450V2 - SN:736

Communication System: CW; Frequency: 2450 MHz; Duty Cycle: 1:1

Medium: MSL U10 BB

Medium parameters used: f = 2450 MHz; $\sigma = 2 \text{ mho/m}$; $\epsilon_r = 52.9$; $\rho = 1000 \text{ kg/m}^3$

Phantom section: Flat Section

Measurement Standard: DASY5 (IEEE/IEC)

DASY5 Configuration:

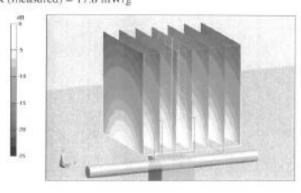
- Probe: ES3DV2 SN3025; ConvF(4.06, 4.06, 4.06); Calibrated: 30.04.2009
- Sensor-Surface: 3mm (Mechanical Surface Detection)
- Electronics: DAE4 Sn601; Calibrated: 07.03.2009
- Phantom: Flat Phantom 5.0 (back); Type: QD000P50AA; Serial: 1002.
- Measurement SW: DASY5, V5.0 Build 120; SEMCAD X Version 13.4 Build 45

Pin = 250 mW; d = 10 mm/Zoom Scan (7x7x7)/Cube 0:

Measurement grid: dx=5mm, dy=5mm, dz=5mm Reference Value = 98 V/m; Power Drift = -0.018 dB

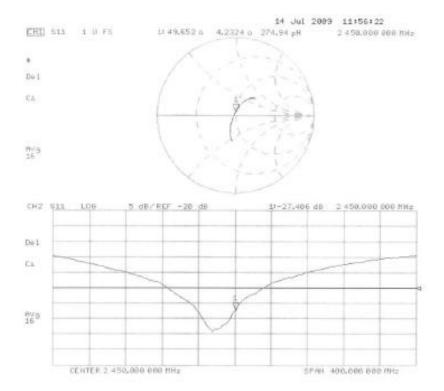
Peak SAR (extrapolated) = 27.1 W/kg

SAR(1 g) = 13.4 mW/g; SAR(10 g) = 6.26 mW/gMaximum value of SAR (measured) = 17.8 mW/g



0 dB = 17.8 mW/g

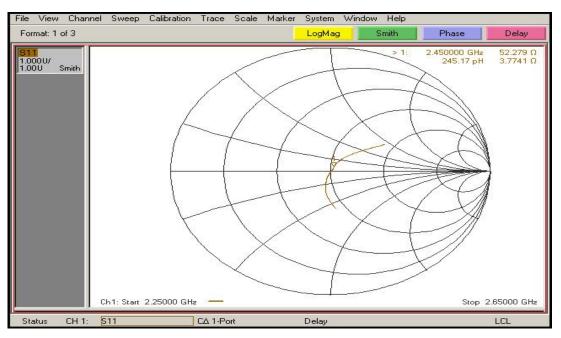
Impedance Measurement Plot for Body TSL

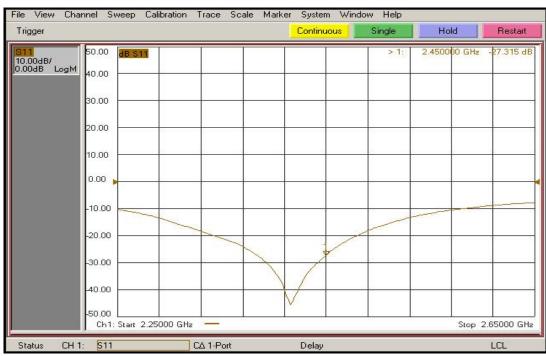


D2450V2, serial no. 736 Extended Dipole Calibrations

Referring to KDB 450824, if dipoles are verified in return loss (<-20dB, within 20% of prior calibration), and in impedance (within 5 ohm of prior calibration), the annual calibration is not necessary and the calibration interval can be extended.

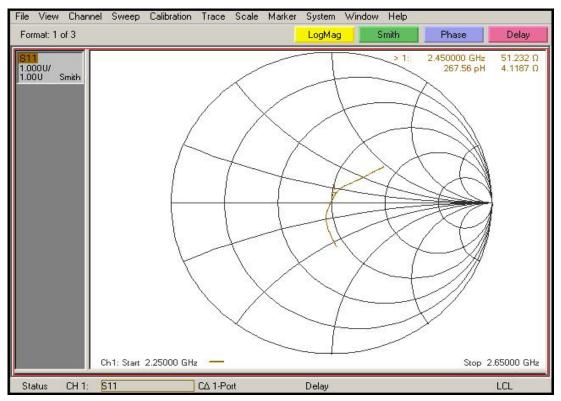
<Dipole Verification Data> - D2450 V2, serial no. 736 2450 MHz – Head

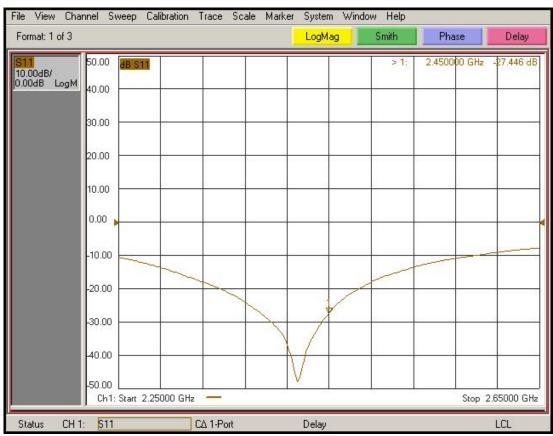






2450 MHz - Body





SPORTON INTERNATIONAL INC.



FCC Test Report

<Justification of the extended calibration>

	D 2450 V2 – serial no. 736											
	2450 Head								2450 B	ody		
Date of Measurement	Return-Loss (dB)	Delta (%)	Real Impedance (ohm)	Delta (ohm)	Imaginary Impedance (ohm)	Delta (ohm)	Return-Los s (dB)	Delta (%)	Real Impedance (ohm)	Delta (ohm)	Imaginary Impedance (ohm)	Delta
7.20.2009	-27.236		53.949		2.2012		-27.406		49.652		4.2224	
7.20.2010	-27.315	-0.29	52.279	1.67	3.7741	-1.573	-27.446	-0.156	51.232	-1.58	4.1187	0.104

The return loss is < -20dB, within 20% of prior calibration; the imp

edance is within 5 ohm of prior calibration. Therefore the verification result should support extended calibration.

Calibration Laboratory of Schmid & Partner Engineering AG Zeughausstrasse 43, 8004 Zurich, Switzerland





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Client

Amphenol CN (Auden)

Certificate No: DAE3-495_Apr11

Accreditation No.: SCS 108

	CERTIFICATE		
Object	DAE3 - SD 000 D	03 AD - SN: 495	
Calibration procedure(s)	QA CAL-06.v22 Calibration proced	dure for t he data acq uisitio n	electronics (DAE)
Calibration date:	April 28, 2011		
The measurements and the unc	ertainties with confidence pro	onal standards, which realize the physiobability are given on the following party facility: environment temperature (22)	ges and are part of the certificate.
Calibration Equipment used (M&	I E critical for calibration)		
rimary Standards	ID#	Cal Date (Certificate No.)	Scheduled Calibration
Primary Standards		Cal Date (Certificate No.) 28-Sep-10 (No:10376)	Scheduled Calibration Sep-11
Primary Standards Keithley Multimeter Type 2001 Secondary Standards	ID # SN: 0810278	28-Sep-10 (No:10376) Check Date (in house)	
Primary Standards Keithley Multimeter Type 2001 Secondary Standards	ID # SN: 0810278	28-Sep-10 (No:10376) Check Date (in house)	Sep-11
Calibration Equipment used (M& Primary Standards Keithley Multimeter Type 2001 Secondary Standards Calibrator Box V1.1	ID # SN: 0810278 ID # SE UMS 006 AB 1004	28-Sep-10 (No:10376) Check Date (in house) 07-Jun-10 (in house check)	Sep-11 Scheduled Check In house check: Jun-11
Primary Standards Keithley Multimeter Type 2001 Secondary Standards Calibrator Box V 1.1	ID # SN: 0810278 ID # SE UMS 006 AB 1004 Name	28-Sep-10 (No:10376) Check Date (in house) 07-Jun-10 (in house check)	Sep-11 Scheduled Check
Primary Standards Keithley Multimeter Type 2001 Secondary Standards Calibrator Box V 1.1	ID # SN: 0810278 ID # SE UMS 006 AB 1004	28-Sep-10 (No:10376) Check Date (in house) 07-Jun-10 (in house check)	Sep-11 Scheduled Check In house check: Jun-11 Signature
Primary Standards Keithley Multimeter Type 2001 Secondary Standards	ID # SN: 0810278 ID # SE UMS 006 AB 1004 Name	28-Sep-10 (No:10376) Check Date (in house) 07-Jun-10 (in house check)	Sep-11 Scheduled Check In house check: Jun-11

Calibration Laboratory of

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Zeughausstrasse 43, 8004 Zurich, Switzerland





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Accreditation No.: SCS 108

Glossary

DAE

data acquisition electronics

Connector angle

information used in DASY system to align probe sensor X to the robot

coordinate system.

Methods Applied and Interpretation of Parameters

- DC Voltage Measurement: Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- Connector angle: The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
 - DC Voltage Measurement Linearity: Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
 - Common mode sensitivity: Influence of a positive or negative common mode voltage on the differential measurement.
 - Channel separation: Influence of a voltage on the neighbor channels not subject to an input voltage.
 - AD Converter Values with inputs shorted: Values on the internal AD converter corresponding to zero input voltage
 - Input Offset Measurement: Output voltage and statistical results over a large number of zero voltage measurements.
 - Input Offset Current: Typical value for information; Maximum channel input offset current, not considering the input resistance.
 - Input resistance: Typical value for information: DAE input resistance at the connector, during internal auto-zeroing and during measurement.
 - Low Battery Alarm Voltage: Typical value for information. Below this voltage, a battery alarm signal is generated.
 - Power consumption: Typical value for information. Supply currents in various operating modes.

DC Voltage Measurement

A/D - Converter Resolution nominal
High Range: 1LSB =
Low Fange: 1LSB =

 $\begin{array}{ll} \text{6.1}\mu\text{V}\;, & \text{full range} = & \text{-100...+300 mV} \\ \text{61nV}\;, & \text{full range} = & \text{-1......+3mV} \end{array}$

1LSB =

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Υ	Z
High Range	404.324 ± 0.1% (k=2)	405.291 ± 0.1% (k=2)	405.622 ± 0.1% (k=2)
Low Range	3.95043 ± 0.7% (k=2)	3.97613 ± 0.7% (k=2)	3.95159 ± 0.7% (k=2)

Connector Angle

27.5°±1°
2

Appendix

1. DC Voltage Linearity

High Range	Reading (μV)	Difference (μV)	Error (%)
Channel X + Input	199993.1	-2.74	-0.00
Channel X + Input	20001.66	1.46	0.01
Channel X - Input	-19994.94	5.16	-0.03
Channel Y + Input	200006.0	1.16	0.00
Channel Y + Input	20002.16	1.86	0.01
Channel Y - Input	-19997.98	2.02	-0.01
Channel Z + Input	200005.6	1.57	0.00
Channel Z + Input	20003.05	3.05	0.02
Channel Z - Input	-19998.31	1.59	-0.01

Low Range		Reading (μV)	Difference (μV)	Error (%)
Channel X	+ Input	2000.3	0.26	0.01
Channel X	+ Input	199.66	-0.24	-0.12
Channel X	- Input	-200.28	-0.38	0.19
Channel Y	+ Input	2001.0	1.06	0.05
Channel Y	+ Input	200.75	0.85	0.42
Channel Y	- Input	-202.12	-2.12	1.06
Channel Z	+ Input	1999.0	-1.13	-0.06
Channel Z	+ Input	198.35	-1.65	-0.82
Channel Z	- Input	-200.94	-1.04	0.52

2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading (μV)	Low Range Average Reading (μV)
Channel K	200	2.91	1.12
	- 200	0.15	-1.40
Channel Y	200	-0.69	-0.74
	- 200	-0.12	-0.47
Channel Z	200	2.83	2.71
	- 200	-4.22	-4.44

3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X (μV)	Channel Y (μV)	Channel Z (μV)
Channel X	200	-	2.33	0.36
Channel Y	200	2.17	- 1005	4.08
Channel Z	200	3.22	-0.54	-

4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	15791	16416
Channel Y	15742	16582
Channel Z	15883	16533

5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Input 10MD

		Average (μV)	min. Offset (μV)	max. Offset (μV)	Std. Deviation (μV)
Channel	X	-1.87	-3.03	-0.77	0.45
Channel	Υ	-1.74	-2.98	-0.06	0.56
Channel	Z	-1.44	-2.79	-0.14	0.61

6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

7. Input Resistance (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

8. Low Battery Alarm Voltage (Typical values for information)

Typical values	Alarm Level (VDC)	
Supply (+ Vcc)	+7.9	
Supply (- Vcc)	-7.6	

9. Power Consumption (Typical values for information)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	-0.01	-8	-9



RTON LAB. Calibration Certificate of DASY

Calibration Laboratory of Schmid & Partner Engineering AG

Zeughausstrasse 43, 8004 Zurich, Switzerland





S Schweizerischer Kalibrierdienst Service suisse d'étalonnage C Servizio svizzero di taratura S Swiss Calibration Service

Accredited by the Swiss Accreditation Service (SAS)

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Accreditation No.: SCS 108

Sporton (Aude	n)	Cer	rtificate No: DAE4-778_Oct10
CALIBRATION C	ERTIFICATE		
Object	DAE4 - SD 000 D	D 000 D04 BJ - SN: 778	
Calibration procedure(s)	QA CAL-06.v22 Calibration proced	dure for the data acquisit	tion electronics (DAE)
Calibration date:	October 22, 2010		
The measurements and the unce	rtainties with confidence protected in the closed laboratory	obability are given on the following	shysical units of measurements (SI). g pages and are part of the certificate. e (22 ± 3)°C and hurnidity < 70%.
rimary Standards	ID#	Cal Date (Certificate No.)	Scheduled Calibration
eithley Multimeter Type 2001	SN: 0810278	28-Sep-10 (No:10376)	Sep-11
econdary Standards	ID#	Check Date (in house)	Scheduled Check
alibrator Box V1.1	SE UMS 006 AB 1004	07-Jun-10 (in house check)	In house check: Jun-11
Calibrated by:	Name Eric Hainfeld	Function Technician	Signature
	CAST HARMON	1 Octobricalis	-/1
pproved by:	Fin Bomholt	P&D Director	W. Burner
This calibration certificate shall no	at be reproduced except in f	ull without written approval of the	Issued: October 22, 2010 laboratory.

Certificate No: DAE4-778_Oct10 Page 1 of 5



Calibration Laboratory of

Schmid & Partner Engineering AG Zeughausstrasse 43, 8004 Zurich, Switzerland





Schweizerischer Kalibrierdienst Service suisse d'étalonnage Servizio svizzero di taratura

Swiss Calibration Service

Accreditation No.: SCS 108

Engineering AG Zeughausstrasse 43, 8004 Zurich, Switzerland

Accredited by the Swiss Accreditation Service (SAS)

The Swiss Accreditation Service is one of the signatories to the EA

Multilateral Agreement for the recognition of calibration certificates

Glossary

DAE data acquisition electronics

Connector angle information used in DASY system to align probe sensor X to the robot

coordinate system.

Methods Applied and Interpretation of Parameters

- DC Voltage Measurement: Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- Connector angle: The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
 - DC Voltage Measurement Linearity: Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
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 - Input resistance: Typical value for information: DAE input resistance at the connector, during internal auto-zeroing and during measurement.
 - Low Battery Alarm Voltage: Typical value for information. Below this voltage, a battery alarm signal is generated.
 - Power consumption: Typical value for information. Supply currents in various operating modes.

Page 2 of 5

DC Voltage Measurement

A/D - Converter Resolution nominal

Calibration Factors	X	Y	Z
High Range	404.679 ± 0.1% (k=2)	403.480 ± 0.1% (k=2)	405.025 ± 0.1% (k=2)
Low Range	3.98633 ± 0.7% (k=2)	3.96375 ± 0.7% (k=2)	3.99940 ± 0.7% (k=2)

Connector Angle

Connector Angle to be used in DASY system	64.5°±1°
-------------------------------------------	----------



Appendix

1. DC Voltage Linearity

High Range	Reading (µV)	Difference (μV)	Error (%)
Channel X + Input	200004.4	1.89	0.00
Channel X + Input	20001.11	1.41	0.01
Channel X - Input	-19998.36	1.54	-0.01
Channel Y + Input	199996.1	3.42	0.00
Channel Y + Input	19999.75	0.35	0.00
Channel Y - Input	-19999.92	-0.12	0.00
Channel Z + Input	200002.7	1.29	0.00
Channel Z + Input	19996.85	-2.55	-0.01
Channel Z - Input	-20004.31	-4.61	0.02

Low Range	Reading (μV)	Difference (μV)	Error (%)
Channel X + Input	2000.0	0.09	0.00
Channel X + Input	200.02	0.02	0.01
Channel X - Input	-198.62	1.48	-0.74
Channel Y + Input	1999.6	-0.58	-0.03
Channel Y + Input	199.13	-0.57	-0.29
Channel Y - Input	-200.71	-0.61	0.31
Channel Z + Input	2000.1	-0.01	-0.00
Channel Z + Input	198.96	-1.14	-0.57
Channel Z - Input	-200.98	-0.98	0.49

Common mode sensitivity DASY measurement parameters: A

	Common mode Input Voltage (mV)	High Range Average Reading (μV)	Low Range Average Reading (μV)
Channel X	200	-5.28	-6.07
	- 200	6.79	6.12
Channel Y	200	-1.80	-1.60
	- 200	0.97	0.35
Channel Z	200	-9.76	-9.86
	- 200	7.56	7.61

Channel separation
 DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X (µV)	Channel Y (µV)	Channel Z (μV)
Channel X	200	-	1.86	-0.66
Channel Y	200	2.28		2.89
Channel Z	200	1.68	-0.15	-

4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	16056	16950
Channel Y	16153	13741
Channel Z	16441	16086

5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Average (μV)	min. Offset (μV)	max. Offset (μV)	Std. Deviation (µV)
Channel X	0.32	-2.35	2.08	0.55
Channel Y	-1.83	-2.96	-0.72	0.47
Channel Z	-1.93	-3.00	-0.90	0.45

6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

7. Input Resistance (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

8. Low Battery Alarm Voltage (Typical values for information)

Typical values	Alarm Level (VDC)	
Supply (+ Vcc)	+7.9	
Supply (- Vcc)	-7.6	

9. Power Consumption (Typical values for information)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	-0.01	-8	-9

Zeughausstrasse 43, 8004 Zurich, Switzerland Phone +41 44 245 9700, Fax +41 44 245 9779 info@speag.com, http://www.speag.com

IMPORTANT NOTICE

USAGE OF THE DAE 4

The DAE unit is a delicate, high precision instrument and requires careful treatment by the user. There are no serviceable parts inside the DAE. Special attention shall be given to the following points:

Battery Exchange: The battery cover of the DAE4 unit is closed using a screw, over tightening the screw may cause the threads inside the DAE to wear out.

Shipping of the DAE: Before shipping the DAE to SPEAG for calibration, remove the batteries and pack the DAE in an antistatic bag. This antistatic bag shall then be packed into a larger box or container which protects the DAE from impacts during transportation. The package shall be marked to indicate that a fragile instrument is inside.

E-Stop Failures: Touch detection may be malfunctioning due to broken magnets in the E-stop. Rough handling of the E-stop may lead to damage of these magnets. Touch and collision errors are often caused by dust and dirt accumulated in the E-stop. To prevent E-stop failure, the customer shall always mount the probe to the DAE carefully and keep the DAE unit in a non-dusty environment if not used for measurements.

Repair: Minor repairs are performed at no extra cost during the annual calibration. However, SPEAG reserves the right to charge for any repair especially if rough unprofessional handling caused the defect.

DASY Configuration Files: Since the exact values of the DAE input resistances, as measured during the calibration procedure of a DAE unit, are not used by the DASY software, a nominal value of 200 MOhm is given in the corresponding configuration file.

Important Note:

Warranty and calibration is void if the DAE unit is disassembled partly or fully by the Customer.

Important Note:

Never attempt to grease or oil the E-stop assembly. Cleaning and readjusting of the E-stop assembly is allowed by certified SPEAG personnel only and is part of the annual calibration procedure.

Important Note:

To prevent damage of the DAE probe connector pins, use great care when installing the probe to the DAE. Carefully connect the probe with the connector notch oriented in the mating position. Avoid any rotational movement of the probe body versus the DAE while turning the locking nut of the connector. The same care shall be used when disconnecting the probe from the DAE.

Schmid & Partner Engineering

Calibration Laboratory of Schmid & Partner **Engineering AG** Zeughausstrasse 43, 8004 Zurich, Switzerland





Schweizerischer Kalibrierdienst Service suisse d'étalonnage Servizio svizzero di taratura **Swiss Calibration Service**

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Client

Sporton (Auden)

Certificate No: DAE4-1279_Jun11

Accreditation No.: SCS 108

S

C

CAL		DA		AC		ED		CA	
CAI	III 10	3 6 V.	A B P		E a	1-1-1			A 1 3

Object

DAE4 - SD 000 D04 BJ - SN: 1279

Calibration procedure(s)

QA CAL-06.v23

Calibration procedure for the data acquisition electronics (DAE)

Calibration date:

June 17, 2011

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI). The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID#	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	28-Sep-10 (No:10376)	Sep-11
Secondary Standards	ID#	Check Date (in house)	Scheduled Check
Calibrator Box V1.1	SE UMS 006 AB 1004	08-Jun-11 (in house check)	In house check: Jun-12

Name

Function

Signature

Calibrated by:

Dominique Steffen

Technician

Approved by:

Fin Bomholt

R&D Director

Issued: June 17, 2011

This calibration certificate shall not be reproduced except in full without written approval of the laboratory.

Certificate No: DAE4-1279_Jun11

Page 1 of 5

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Glossary

DAE Connector angle

Certificate No: DAE4-1279_Jun11

data acquisition electronics

information used in DASY system to align probe sensor X to the robot

coordinate system.

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 - Power consumption: Typical value for information. Supply currents in various operating modes.