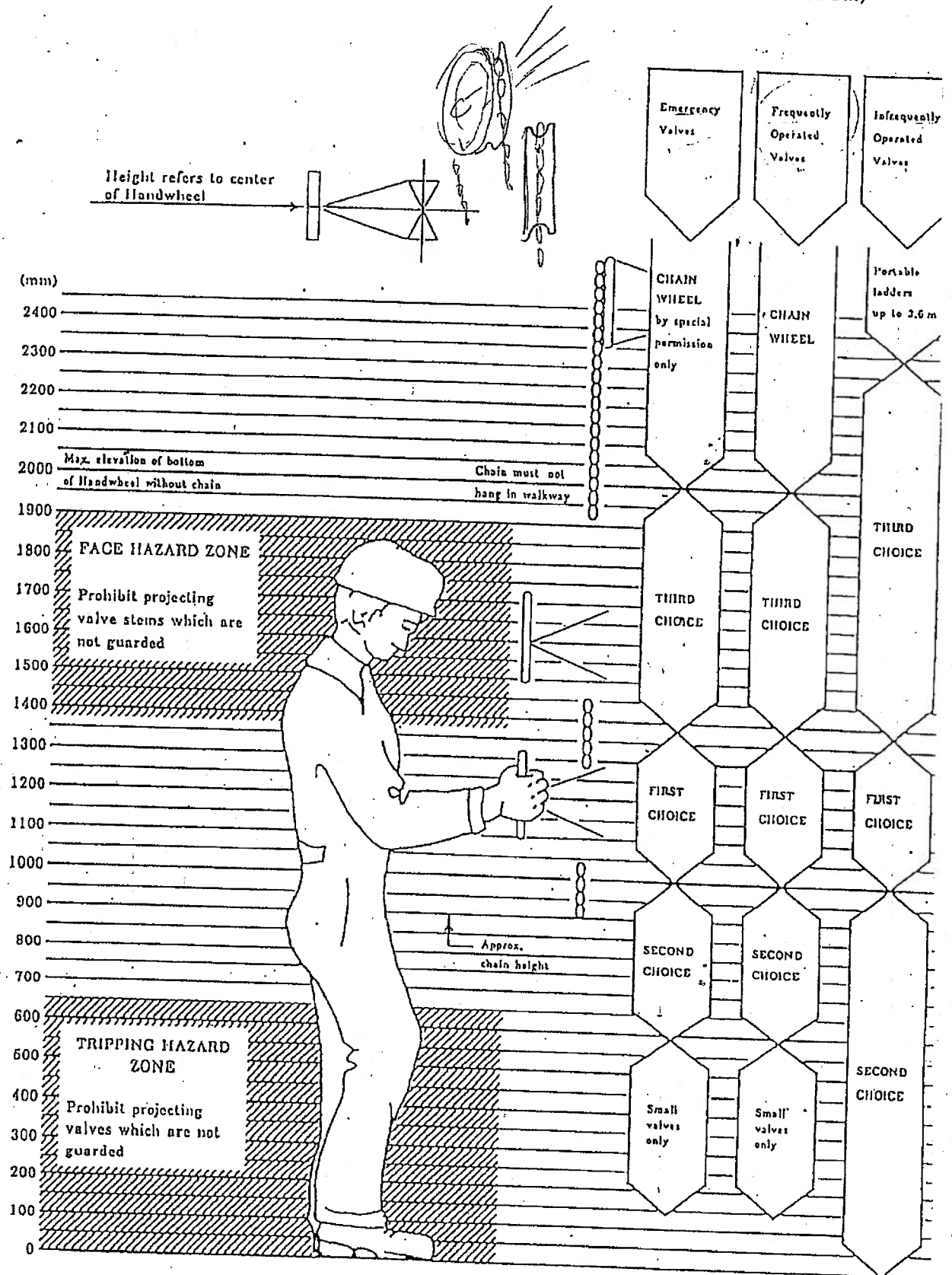
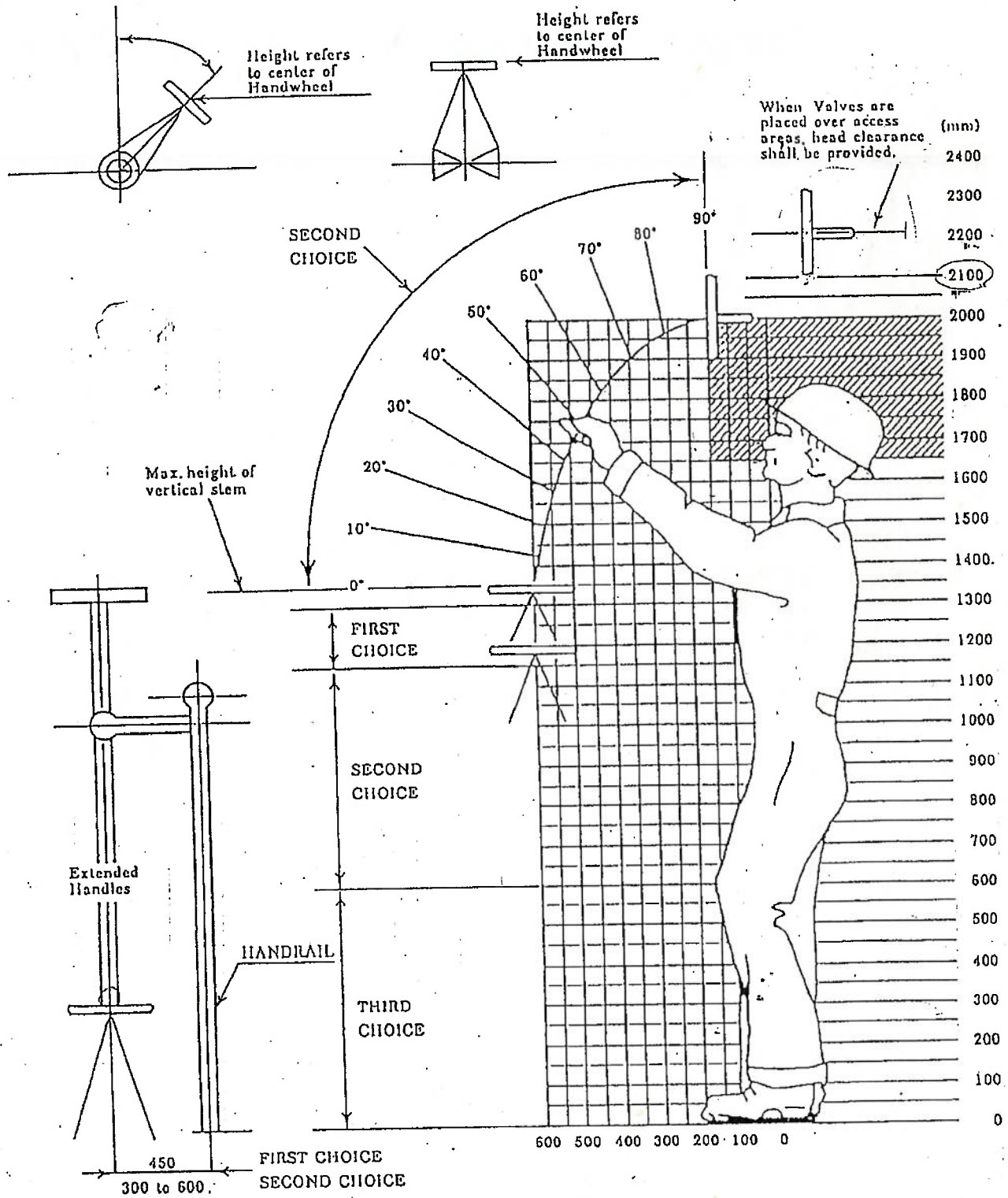
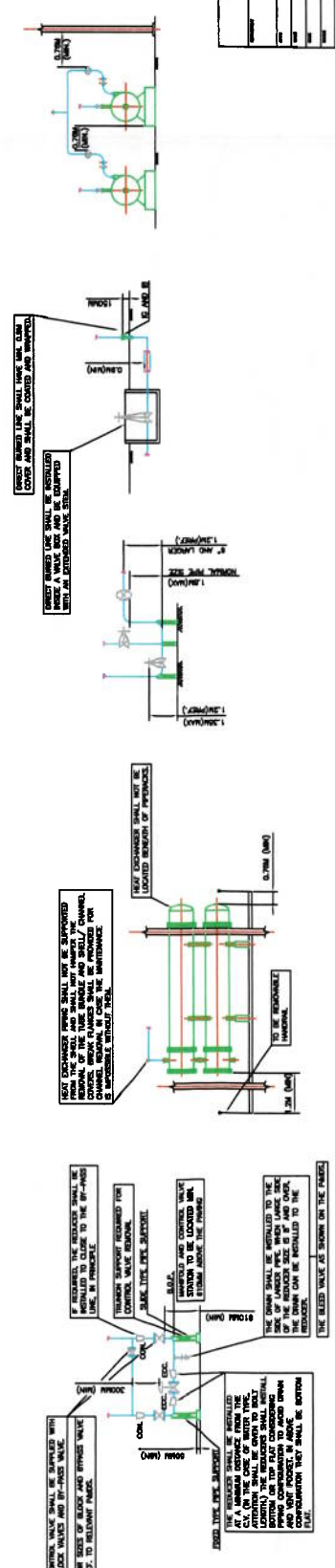


Attachment BASIS OF VALVE OPERATION HEIGHT (HORIZONTAL STEM)



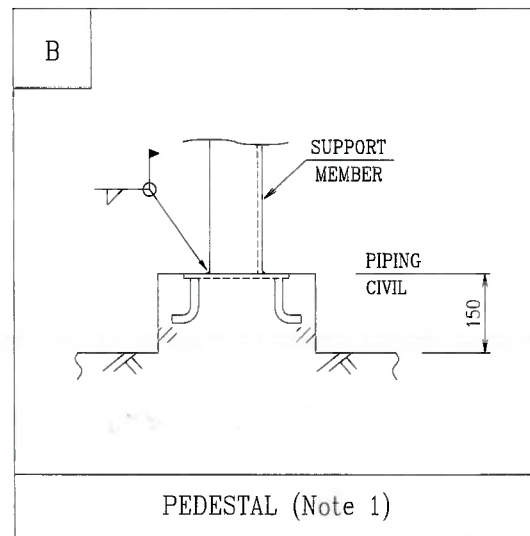
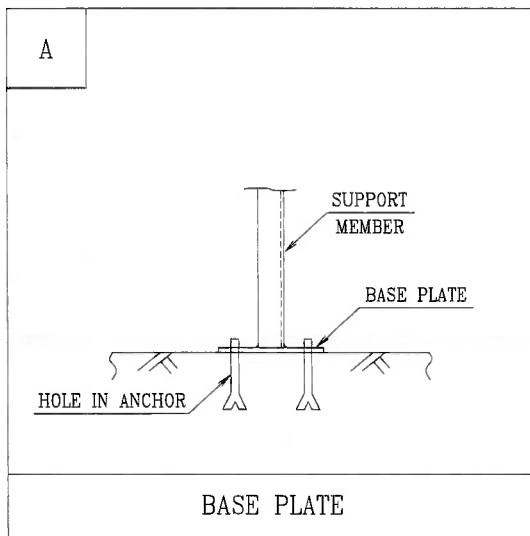
Attachment BASIS OF VALVE OPERATION HEIGHT (VERTICAL STEM)





TYPICAL PIPING ARRANGEMENT GENERAL

BASE PLATE & PEDESTAL APPLICATION BASIS



PIPE SIZE	DEAD WEIGHT (INCL. AROUND CV BLOCK)	ROTATING MACHINE (WITH NO HORIZONTAL FORCE)		OTHERS
		PUMP, CENTRIFUGAL BLOWER	RECIPROCATING COMPRESSOR, ROOT TYPE BLOWER	PIPE SUPPORT HIGHER THAN STANDARD & WITH HORIZONTAL FORCE
1"	A	A	A	A
2"				
3"				
4"				
6"	B (Note 1)	B	B	B
8"				
10"				
12"				
14"	B (Note 1)	B	B	B
16"				
18"				
20"				
22"				
24"				
26"				
28"				
30" ~ UP				

Notes:

1. Use PEDESTAL type if dead weight is more than 500kgs regardless of pipe size.

SW x SW

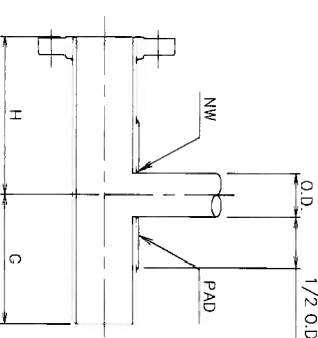
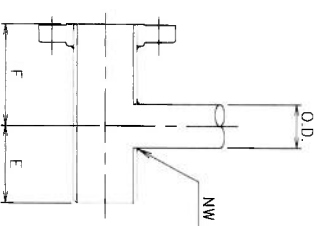
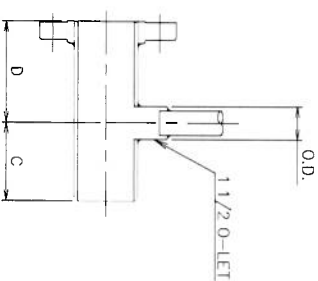
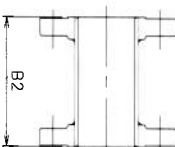
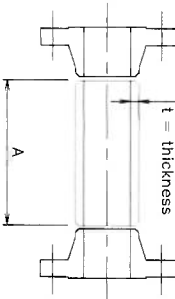
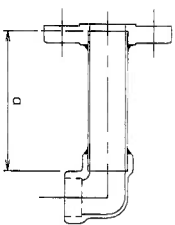
BW x BW

S.O. FLANGE

S.O. + O-LET

S.O. + NW

S.O. + NW(PAD)



NPS	150	300	600	A	B1, 150	B2, 150	B1, 300	B2, 300	B1, 600	B2, 600	C	D, 50	E	F, 50	G	H, 50
1/2	65	80	95	-	50	105	60	110	-	-	65	80	85	-	-	-
3/4	65	80	105	-	50	105	60	115	-	-	70	85	90	-	-	-
1	65	80	115	-	50	105	65	120	-	-	80	90	95	-	-	-
1 1/4	65	80	120	-	60	110	65	130	-	-	80	90	105	-	-	-
1 1/2	80	80	120	-	60	115	65	130	-	-	80	95	105	-	-	-
2	-	-	-	50	60	115	70	135	-	-	85	95	130	-	85	90
3	-	-	-	65	85	160	95	190	-	-	90	115	135	-	110	130
4	-	-	-	80	90	175	105	205	-	-	95	130	140	-	135	150
6	-	-	-	100	95	190	110	210	-	-	110	150	165	-	155	165
8	-	-	-	105	105	205	120	235	-	-	110	155	175	-	215	215
10	-	-	-	125	115	240	135	270	-	-	115	165	190	-	260	255
12	-	-	-	140	135	270	155	300	-	-	130	185	205	-	265	300
14	-	-	-	155	140	275	160	315	-	-	135	200	210	-	330	320
16	-	-	-	165	160	315	180	350	-	-	140	210	230	-	370	365
18	-	-	-	190	175	340	190	385	-	-	155	225	245	-	420	400
20	-	-	-	205	185	370	210	415	-	-	165	235	260	-	460	440
24	-	-	-	220	200	395	220	430	-	-	165	255	280	-	465	485
26	-	-	-	230	225	450	270	520	-	-	200	270	315	-	485	555
28	-	-	-	240	225	450	270	520	-	-	200	270	315	-	495	565
30	-	-	-	250	260	520	310	600	-	-	235	305	355	-	505	575
32	-	-	-	260	260	520	320	620	-	-	235	305	365	-	540	610

(UNIT:MM)

MINIMUM SPOOL LENGTH TABLE

SCALE :

JOB NO. :

HC4410

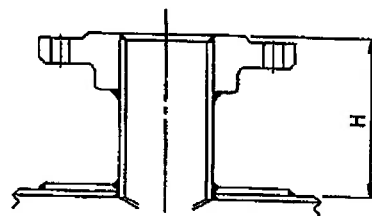
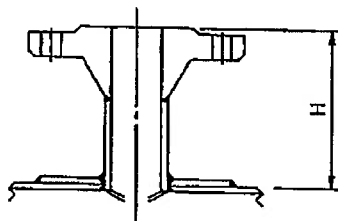
DRAWING NO.

SHEET REVISION

REV. NO.	DATE	DESCRIPTION	DWN.	CHK'D	APP'D	CRT'D

<div style="text-align: center;"> <h1>STANDARD DRAWING</h1> <p>ESD 1301</p> <p>NOZZLE PROJECTION</p> </div>	ESD 1301
	JOB NO.
	DWG. NO.
	REV. <input type="checkbox"/>
	PAGE OF

NOTE: If nozzle heights are specified in data sheets, the figures in data sheets shall govern.



<div style="transform: rotate(-45deg);"> INS. THK. (mm) RATING NOMINAL PIPE SIZE (IN) </div>	NOZZLE HEIGHT "H" (mm)									
	WITHOUT INS. OR UP TO 75		OVER 75 UP TO 100		OVER 100 UP TO 150		OVER 150 UP TO 200		OVER 200 UP TO 250	
	150 Lb 300 Lb	600 Lb	150 Lb 300 Lb	600 Lb	150 Lb 300 Lb	600 Lb	150 Lb 300 Lb	600 Lb	150 Lb 300 Lb	600 Lb
1/2										
3/4										
1										
(1-1/4)	150	150	180	180	230	230	280	280	330	330
1-1/2										
2										
(2-1/2)										
3										
(3-1/2)		180								
4		200		200		250		300		350
(5)	180									
6		230	200	230	250	280	300	330	350	380
8										
10	200									
12		280	230	280	280	300	330	350	380	400
14	230									
16		300		300		330		380		430
18										
20	250	330	250	330						
24	280	380	280	380	300	380	350	400	400	450

Face Type ②

A - Flat Face
B - Raised Face
R - Ring Type Joint

Rating ③

A - 125
B - 150
C - 250
D - 300
E - 400
F - 600
G - 900
H - 1500
J - 2500

1 2 3
FBD

①
F - Flange
B - Flange Facing (RF)
D - Flange Rating (300lb)


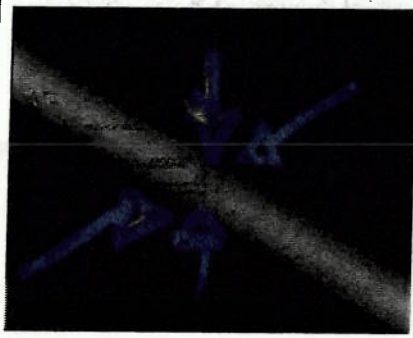


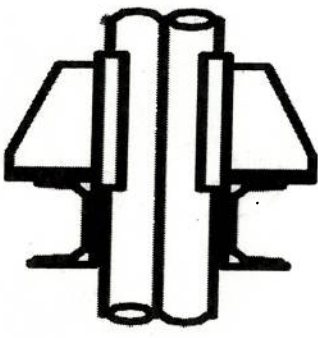

Large Female
LFFD - Large Female
- RT - 822 LFM D - Large male
RI = D/2
RO = D/2(+6)




NOMINAL PIPE SIZE		ANSI	
in	mm	Dia.	Rad.
1/4	8	13.7	6.9
3/8	10	17.1	8.6
1/2	15	21.3	10.7
3/4	20	26.7	13.4
1	25	33.4	16.7
1.1/4	32	42.2	21.1
1.1/2	40	48.3	24.2
2	50	60.3	30.2
2.1/2	65	73.0	36.5
3	80	88.9	44.5
3.1/2	90	101.6	50.8
4	100	114.3	57.2
5	125	141.3	70.7
6	150	168.3	84.2
7	175	-	-
8	200	219.1	109.6
9	225	-	-
10	250	273.1	136.6
12	300	323.9	162.0
14	350	355.6	177.8
16	400	406.4	203.2
18	450	457.2	228.6
20	500	508.0	254.0
22	550	558.8	279.4
24	600	609.6	304.8
26	650	660.4	330.2
28	700	711.2	355.6
30	750	762.0	381
32	800	812.8	406.4
34	850	863.6	431.8
36	900	914.4	457.2
38	950	965.2	482.6
40	1000	1016	508.0

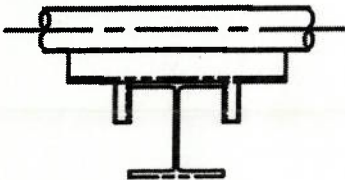
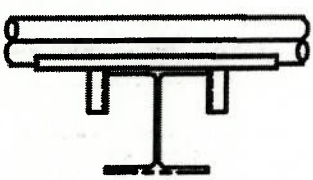
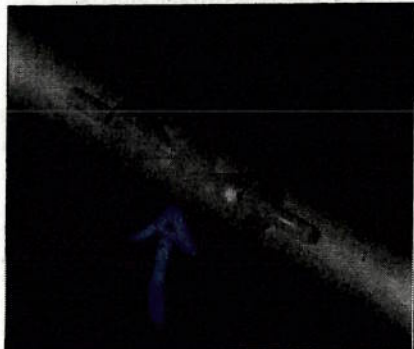
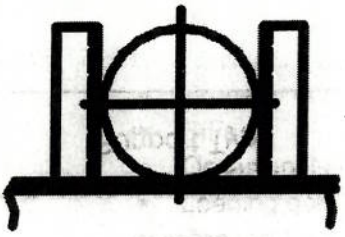
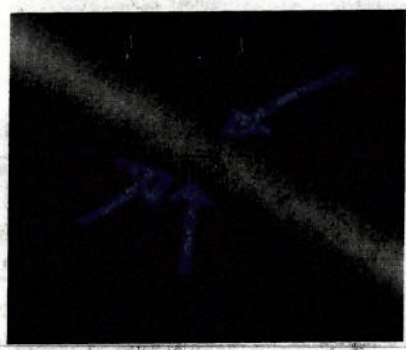
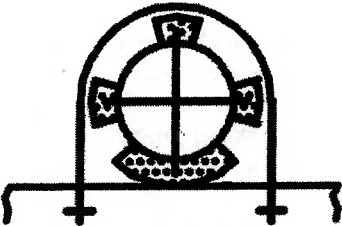

SIZE		Code	OD
	6	A	10.30
1/4	8	B	13.70
3/8	10	C	17.10
1/2	15	D	21.30
3/4	20	E	26.70
1	25	F	33.40
1.1/4	32	G	42.20
1.1/2	40	H	48.30
2	50	J	60.30
2.1/2	65	K	73.00
3	80	L	88.90
3.1/2	90	M	101.60
4	100	N	114.30
5	125	P	141.30
6	150	R	168.30
8	200	T	219.10
10	250	V	273.10
12	300	W	323.90
14	350	X	355.60
16	400	Y	406.40
18	450	Z	457.20
20	500	1	508.00
22	550	2	558.80
24	600	3	609.60
26	650	4	660.40
28	700	5	711.20
30	750	6	762.00
32	800	7	812.80
34	850	8	863.60
36	900	9	914.40
38	950	a	965.20
40	1000	b	1016.00
42	1050	c	1066.80
44	1100	d	1117.60
46	1150	e	1168.40
48	1200	f	1219.20
50	1250	g	1270.00
52	1300	h	1320.80
54	1350	i	1371.60
56	1400	j	1422.40
58	1450	k	1473.20
60	1500	l	1524.00
62	1550	m	1574.80
64	1600	n	1625.60
66	1650	o	1676.40
68	1700	p	1727.20
70	1750	q	1778.00
72	1800	r	1828.80
74	1850	s	1879.60
76	1900	t	1930.40
78	1950	u	1981.20
80	2000	v	2032.00

FOR REFERENCE
3D SYSTEM

Franz

Support Type	Function	CAESAR II Input
<p>6. Loose Type U-bolt</p> 		<p>Node: 5120 CNode: <input type="text"/></p> <p>Type: +Y Gap: <input type="text"/></p> <p>Stif: <input type="text"/> Mu: 0.400</p> <p>Node: 5120 CNode: <input type="text"/></p> <p>Type: -Y Gap: 3.000</p> <p>Stif: <input type="text"/> Mu: 0.400</p> <p>Node: 5120 CNode: <input type="text"/></p> <p>Type: Z Gap: 3.000</p> <p>Stif: <input type="text"/> Mu: 0.400</p>
<p>7. Rigid Type U-bolt</p> 		<p>Node: 5120 CNode: <input type="text"/></p> <p>Type: Y Gap: <input type="text"/></p> <p>Stif: <input type="text"/> Mu: 0.400</p> <p>Node: 5120 CNode: <input type="text"/></p> <p>Type: Z Gap: <input type="text"/></p> <p>Stif: <input type="text"/> Mu: 0.400</p>
<p>8. Down Stopper</p> 		<p>Node: 10000 CNode: <input type="text"/></p> <p>Type: +Y Gap: <input type="text"/></p> <p>Stif: <input type="text"/> Mu: 0.400</p> <p>Node: 10010 CNode: <input type="text"/></p> <p>Type: +Y Gap: <input type="text"/></p> <p>Stif: <input type="text"/> Mu: 0.400</p>

Support Type	Function	CAESAR II Input																																				
9. Stanchion (Sliding with Bolt)		<table><tr><td>Node:</td><td>1000</td><td>CNode:</td><td></td></tr><tr><td>Type:</td><td>Y</td><td>Gap:</td><td></td></tr><tr><td>Stif:</td><td></td><td>Mu:</td><td>0.400</td></tr></table> <table><tr><td>Node:</td><td>1000</td><td>CNode:</td><td></td></tr><tr><td>Type:</td><td>X</td><td>Gap:</td><td>2.000</td></tr><tr><td>Stif:</td><td></td><td>Mu:</td><td>0.400</td></tr></table> <table><tr><td>Node:</td><td>1000</td><td>CNode:</td><td></td></tr><tr><td>Type:</td><td>Z</td><td>Gap:</td><td>5.000</td></tr><tr><td>Stif:</td><td></td><td>Mu:</td><td>0.400</td></tr></table>	Node:	1000	CNode:		Type:	Y	Gap:		Stif:		Mu:	0.400	Node:	1000	CNode:		Type:	X	Gap:	2.000	Stif:		Mu:	0.400	Node:	1000	CNode:		Type:	Z	Gap:	5.000	Stif:		Mu:	0.400
Node:	1000	CNode:																																				
Type:	Y	Gap:																																				
Stif:		Mu:	0.400																																			
Node:	1000	CNode:																																				
Type:	X	Gap:	2.000																																			
Stif:		Mu:	0.400																																			
Node:	1000	CNode:																																				
Type:	Z	Gap:	5.000																																			
Stif:		Mu:	0.400																																			
10. Stanchion (Fixed)		<table><tr><td>Node:</td><td>1000</td><td>CNode:</td><td></td></tr><tr><td>Type:</td><td>ANC</td><td>Gap:</td><td></td></tr><tr><td>Stif:</td><td></td><td>Mu:</td><td></td></tr></table>	Node:	1000	CNode:		Type:	ANC	Gap:		Stif:		Mu:																									
Node:	1000	CNode:																																				
Type:	ANC	Gap:																																				
Stif:		Mu:																																				
11. Stanchion (Sliding)		<table><tr><td>Node:</td><td>1000</td><td>CNode:</td><td></td></tr><tr><td>Type:</td><td>+Y</td><td>Gap:</td><td></td></tr><tr><td>Stif:</td><td></td><td>Mu:</td><td>0.400</td></tr></table>	Node:	1000	CNode:		Type:	+Y	Gap:		Stif:		Mu:	0.400																								
Node:	1000	CNode:																																				
Type:	+Y	Gap:																																				
Stif:		Mu:	0.400																																			

Support Type	Function	CAESAR II Input
<p>3. Pipe Stopper for Insulated Line</p>  <p>Pipe Stopper for Uninsulated Line</p> 		<div> Node: 5140 CNode: <input type="text"/> Type: +Y <input type="text"/> Gap: <input type="text"/> Stif: <input type="text"/> Mu: 0.400 </div> <div> Node: 5140 CNode: <input type="text"/> Type: LIM <input type="text"/> Gap: 3.000 Stif: <input type="text"/> Mu: 0.400 </div>
<p>4. Pipe Guide (Angle) Cold Insulation Line</p> 		<div> Node: 5120 CNode: <input type="text"/> Type: +Y <input type="text"/> Gap: <input type="text"/> Stif: <input type="text"/> Mu: 0.400 </div> <div> Node: 5120 CNode: <input type="text"/> Type: Guide <input type="text"/> Gap: 3.000 Stif: <input type="text"/> Mu: <input type="text"/> </div>
<p>5. U-band for Cold Insulation Line</p> 		<div> Node: 5120 CNode: <input type="text"/> Type: Y <input type="text"/> Gap: <input type="text"/> Stif: <input type="text"/> Mu: 0.400 </div> <div> Node: 5120 CNode: <input type="text"/> Type: Z <input type="text"/> Gap: <input type="text"/> Stif: <input type="text"/> Mu: 0.400 </div>