

PASSENGER-CABIN ESCAPE-HATCH LINING - REMOVAL/INSTALLATION

EFFECTIVITY: ALL

1. General

- A. This section gives the procedures to remove/install the passenger-cabin escape-hatch lining assembly.
- B. The procedures in this section are given in the sequence below. The tasks identified with (◆) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
25-23-03-000-801-A	PASSENGER-CABIN ESCAPE-HATCH LINING - REMOVAL	ALL
25-23-03-400-801-A	PASSENGER-CABIN ESCAPE-HATCH LINING - INSTALLATION	ALL

TASK 25-23-03-000-801-A

EFFECTIVITY: ALL

2. PASSENGER-CABIN ESCAPE-HATCH LINING - REMOVAL

A. General

(1) This task gives the procedure to remove the passenger-cabin escape-hatch lining assembly.

B. References

REFERENCE	DESIGNATION
AMM TASK 52-21-00-000-801-A/400	PASSENGER-CABIN ESCAPE HATCHES - REMOVAL

C. Zones and Accesses

Not Applicable

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

Not Applicable

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Passenger cabin

I. Preparation

SUBTASK 841-002-A

(1) Make sure that the aircraft is safe for maintenance.

(2) Remove the passenger-cabin escape hatch ([AMM TASK 52-21-00-000-801-A/400](#)).

J. Removal (Figure 401)

SUBTASK 020-002-A

CAUTION: YOU MUST PUT THE PASSENGER-CABIN ESCAPE HATCH ON A WORKBENCH, ON A SOFT SURFACE, TO PREVENT DAMAGE TO ITS PAINTED SURFACE.

NOTE: Use the same procedure to remove the linings of the RH and LH passenger-cabin escape hatches.

(1) Remove the passenger-cabin escape-hatch lining as follows:

(a) Remove the lower recess cup (3) with the screws (6) and washers (5).

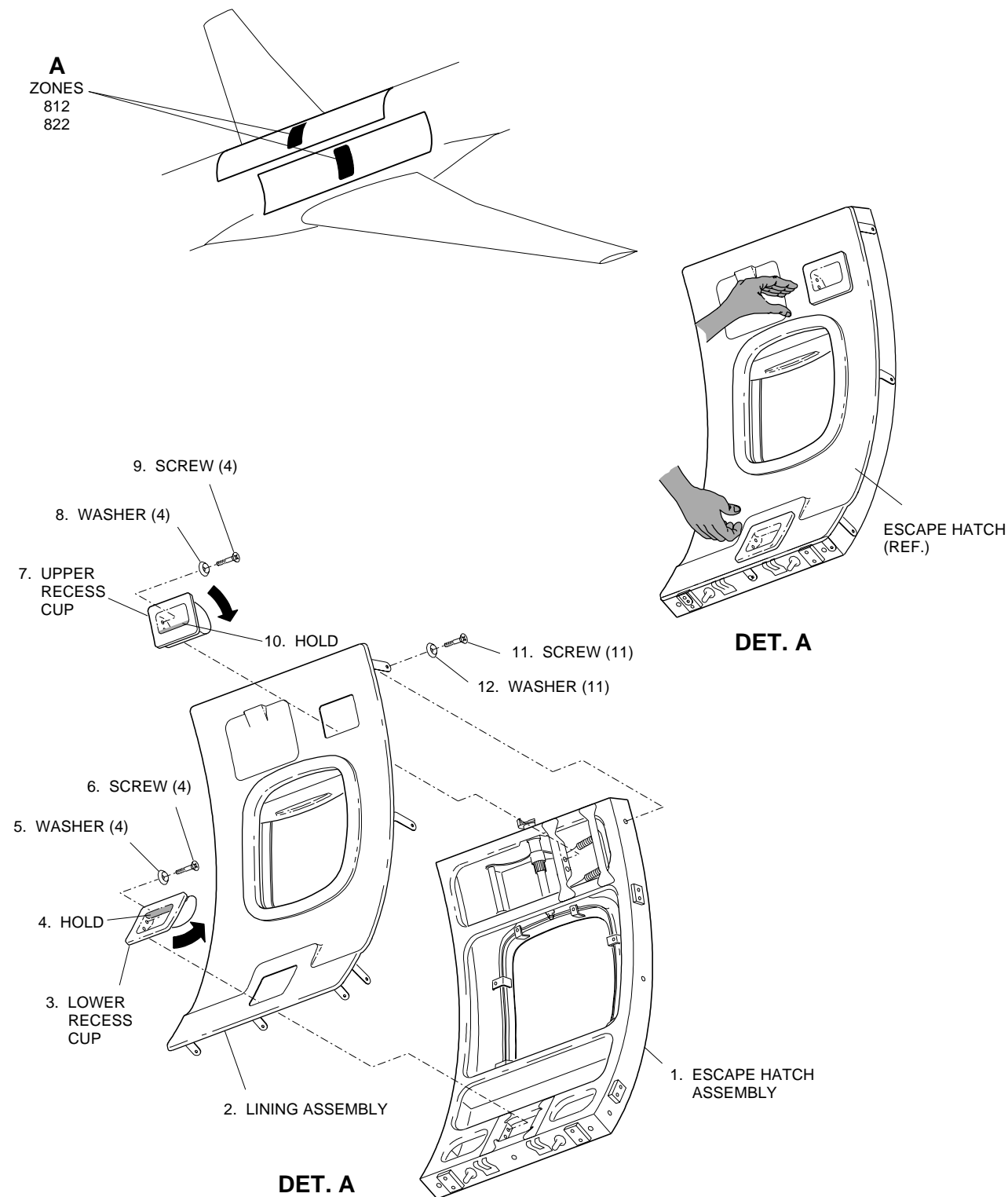
(b) Remove the upper recess cup (7) with the screws (9) and washers (8).

- (c) Remove the screws (11) and washers (12) around the lining assembly (2).
- (d) Remove the lining assembly (2) from the escape hatch assembly (1).

EFFECTIVITY: ALL

Passenger-Cabin Escape-Hatch Lining - Removal/Installation

Figure 401



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TASK 25-23-03-400-801-A

EFFECTIVITY: ALL

3. PASSENGER-CABIN ESCAPE-HATCH LINING - INSTALLATION

A. General

(1) This task gives the procedure to install the passenger-cabin escape-hatch lining assembly.

B. References

REFERENCE	DESIGNATION
AMM TASK 52-21-00-400-801-A/400	PASSENGER-CABIN ESCAPE HATCHES - INSTALLATION

C. Zones and Accesses

Not Applicable

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

Not Applicable

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Passenger cabin

I. Installation (Figure 401)

SUBTASK 420-002-A

CAUTION: YOU MUST PUT THE PASSENGER-CABIN ESCAPE HATCH ON A WORKBENCH, ON A SOFT SURFACE, TO PREVENT DAMAGE TO ITS PAINTED SURFACE.

NOTE: Use the same procedure to install the linings of the RH and LH passenger-cabin escape hatches.

(1) Install the passenger-cabin escape-hatch lining as follows:

- Put the lining assembly (2) on the escape hatch assembly (1).
- Attach the lining assembly (2) with the screws (11) and washers (12).

WARNING: MAKE SURE THAT THE UPPER RECESS CUP (7) IS INSTALLED CORRECTLY. THE HOLD (10) OF THE UPPER RECESS CUP (7) MUST BE SET TO THE BOTTOM PART.

(c) Attach the upper recess cup (7) with the screws (9) and washers (8).

WARNING: MAKE SURE THAT THE LOWER RECESS CUP (3) IS INSTALLED CORRECTLY. THE HOLD (4) OF THE LOWER RECESS CUP (3) MUST BE SET TO THE UPPER PART.

(d) Attach the lower recess cup (3) with the screws (6) and washers (5).

J. Follow-on

SUBTASK 842-002-A

(1) Install the passenger-cabin escape hatch ([AMM TASK 52-21-00-400-801-A/400](#)).