

**BIN&PSU STRUCTURE - INSPECTION/CHECK**

*EFFECTIVITY: ACFT MODEL(S) EMB-135*

1. General

- A. This section gives the procedures to do an inspection/check in the inboard and outboard Bin/PSU mounting tubes.
- B. The inboard and outboard Bin/PSU mounting tubes are installed in the passenger cabin of the aircraft, Zones 233, 234, 243, 244, 253, 254, 263 and 264.
- C. The procedures in this section are given in the sequence below. The tasks identified with (♦) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
25-22-07-200-801-A	BIN AND PSU TUBES - INSPECTION/ CHECK	ACFT MODEL(S) EMB-135

TASK 25-22-07-200-801-A

EFFECTIVITY: ACFT MODEL(S) EMB-135

## 2. BIN AND PSU TUBES - INSPECTION/CHECK

### A. General

- (1) This task gives the procedures to do an inspection in the inboard and outboard Bin/PSU mounting tubes.
- (2) This task includes damage tolerance for the in the inboard and outboard Bin/PSU mounting tubes.
- (3) The inspection must be done when damage to the inboard and outboard Bin/PSU mounting tubes is suspected.

### B. References

REFERENCE	DESIGNATION
AMM TASK 25-22-07-000-802-A/400	-
AMM TASK 25-22-07-400-801-A/400	-
AMM TASK 25-22-07-400-802-A/400	-

### C. Zones and Accesses

Not Applicable

### D. Tools and Equipment

ITEM	DESCRIPTION	PURPOSE	QTY
1	Caliper	To measure the damage on the inboard and outboard tubes	

### E. Auxiliary Items

Not Applicable

### F. Consumable Materials

Not Applicable

### G. Expandable Parts

Not Applicable

### H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Passenger cabin

### I. Preparation

**SUBTASK 841-006-B**

- (1) Make sure that the aircraft is safe for maintenance.

- (2) To do the inspection on the inboard and outboard Bin/PSU mounting tubes, have a direct source of good lighting to make the lighting conditions in the cabin better.

J. Inspection Check (Figure 601)

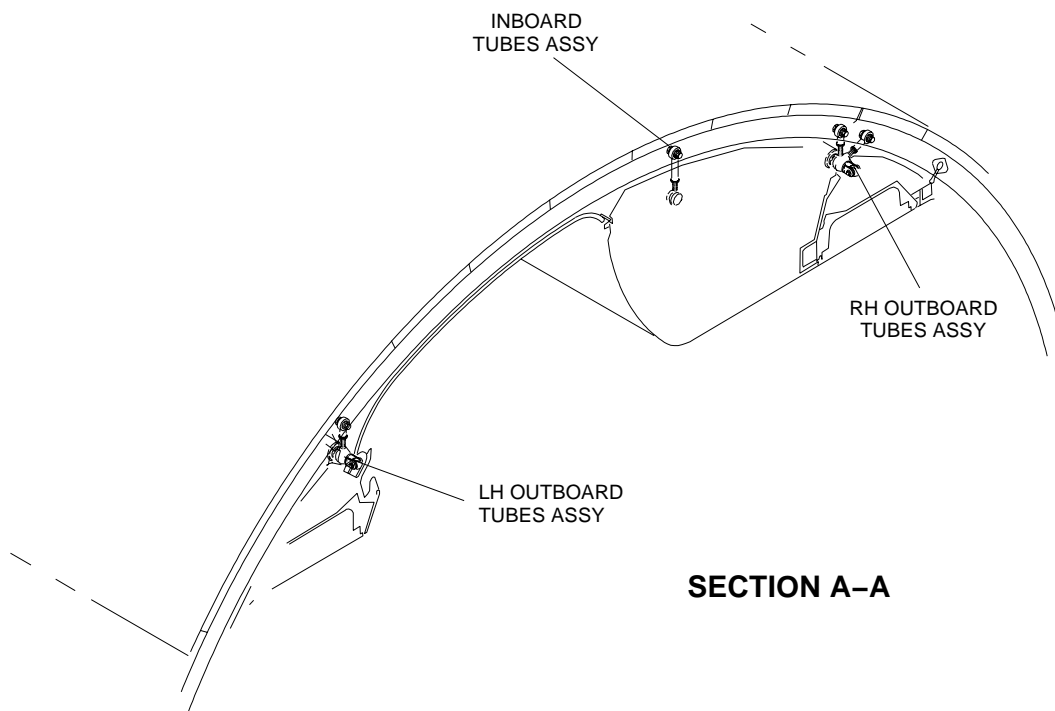
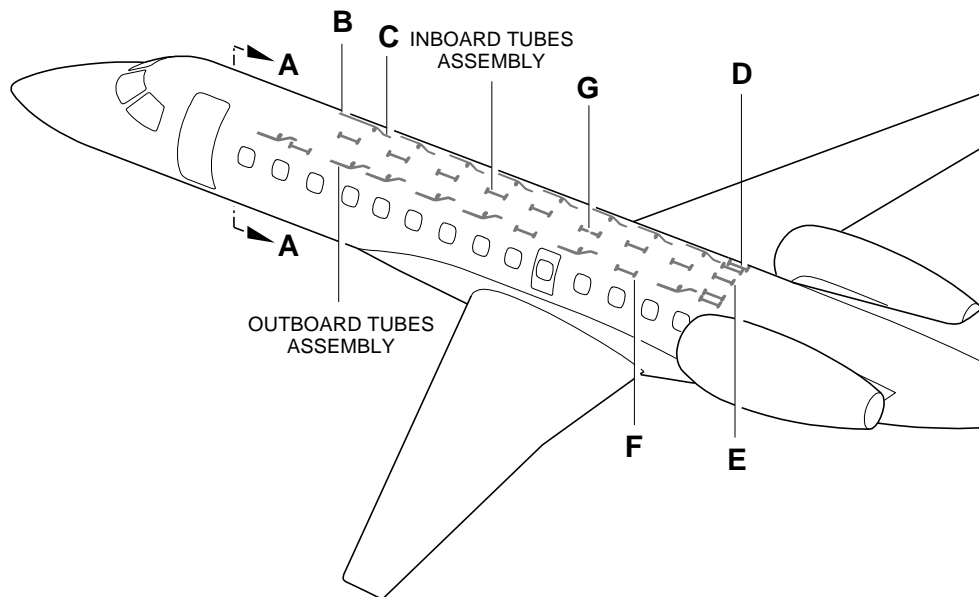
*SUBTASK 220-006-B*

- (1) Do an inspection on the outboard Bin/PSU mounting tubes as follows, refer to Figure 601:
  - (a) Remove the outboard bin and PSU structure tubes (AMM TASK 25-22-07-000-802-A/400), as applicable. Refer to DET. B thru F, sheet 1 and 2.
  - (b) Use a caliper to make sure that the outboard tubes are within damage limits. The minimum outer diameter must be reduced no less than 24.6 mm (0.969 inch) and the maximum depth of the groove, t , must be no longer than 0.41 mm (0.016 inch). Refer to DET. H, sheet 2 and 3.
  - (c) Replace the outboard tubes, if the damage limits are not the same than the permitted (AMM TASK 25-22-07-400-802-A/400).
  - (d) Install the outboard bin and PSU structure tubes (AMM TASK 25-22-07-400-802-A/400), that you removed. Refer to DET. B thru F, sheet 1 and 2.
- (2) Do an inspection on the inboard Bin/PSU mounting tubes as follows, refer to Figure 601:
  - (a) Remove the inboard bin and PSU structure tubes (AMM TASK 25-22-07-000-802-A/400), as applicable. Refer to DET. G, sheet 1 and 2.
  - (b) Use a caliper to make sure that the inboard tubes are within damage limits. The minimum outer diameter must be reduced no less than 26.3 mm (1.036 inch) and the maximum depth of the groove, t , must be no longer than 1.14 mm (0.045 inch). Refer to DET. J, sheet 2 and 3.
  - (c) Replace the inboard tubes, if the damage limits are not the same than the permitted (AMM TASK 25-22-07-400-802-A/400).
  - (d) Install the inboard bin and PSU structure tubes (AMM TASK 25-22-07-400-801-A/400), that you removed. Refer to DET. B thru F, sheet 1 and 2.

EFFECTIVITY: ACFT MODEL(S) EMB-135

Bin and PSU Tubes - Inspection/Check

Figure 601 - Sheet 1

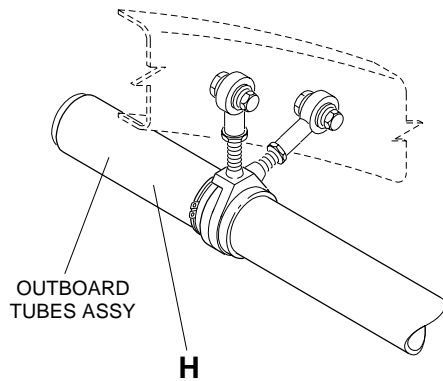


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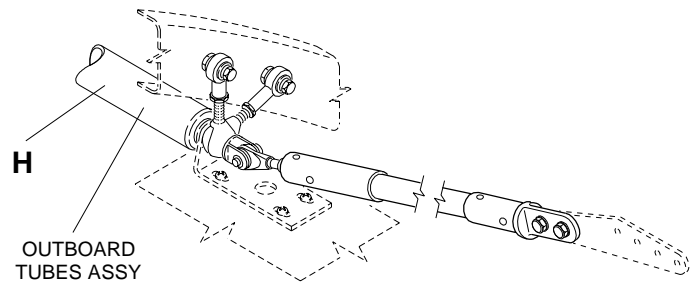
EFFECTIVITY: ACFT MODEL(S) EMB-135

Bin and PSU Tubes - Inspection/Check

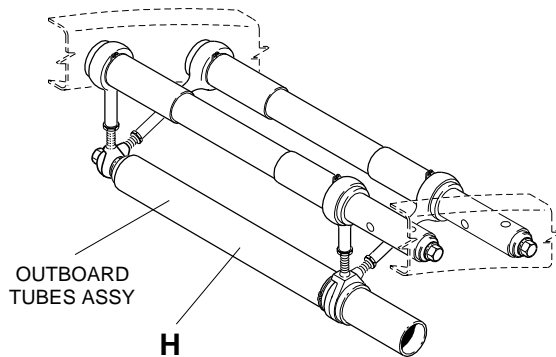
Figure 601 - Sheet 2



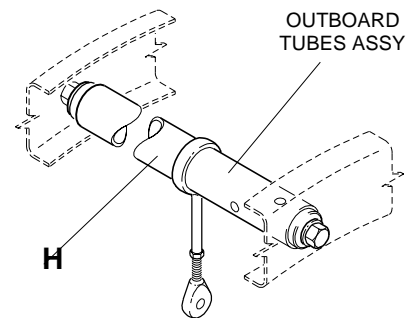
DET. B



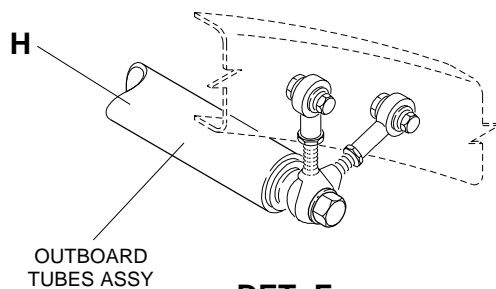
DET. C



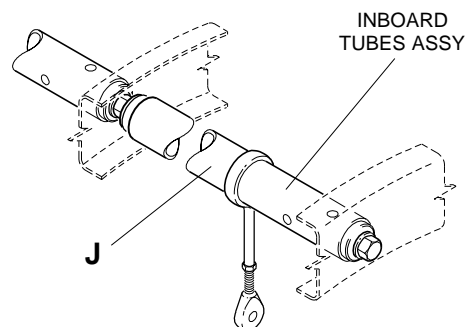
DET. D



DET. E



DET. F



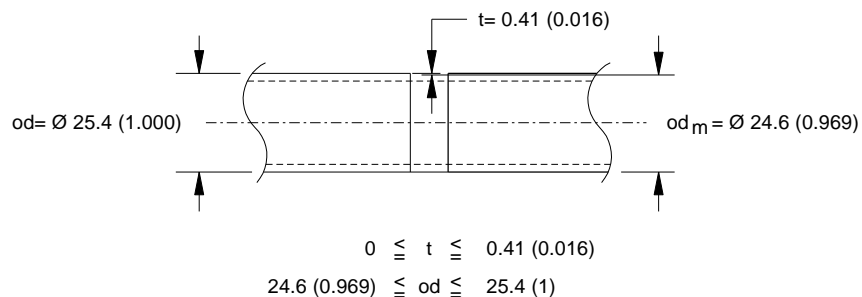
DET. G

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EFFECTIVITY: ACFT MODEL(S) EMB-135

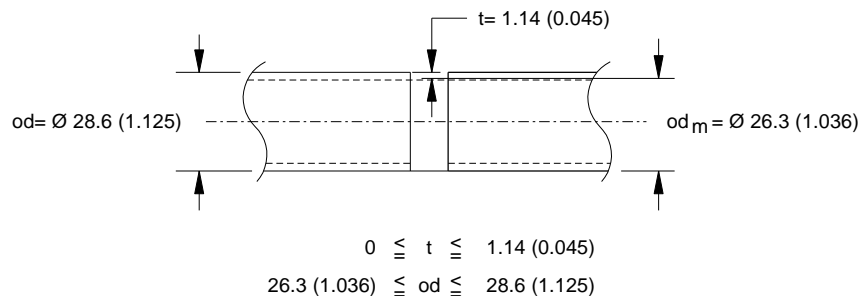
Bin and PSU Tubes - Inspection/Check

Figure 601 - Sheet 3



### DET. H

OUTBOARD TUBES – MINIMUM OUTER DIAMETER



### DET. J

INBOARD TUBES – MINIMUM OUTER DIAMETER

– DIMENSIONS ARE IN MILLIMETERS WITH INCH IN PARENTHESES.

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