

## HEADLINER - ADJUSTMENT/TEST

*EFFECTIVITY: ALL*

1. General

- A. This section gives the procedures to do an adjustment in the service-door region ceiling bracketry.
- B. The service-door region ceiling panel is installed in the passenger cabin of the aircraft, Zone 234.
- C. The procedures in this section are given in the sequence below. The tasks identified with (♦) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
25-22-04-800-801-A	SERVICE-DOOR REGION CEILING BRACKETRY - ADJUSTMENT	ALL

TASK 25-22-04-800-801-A

*EFFECTIVITY: ALL*

## 2. SERVICE-DOOR REGION CEILING BRACKETRY - ADJUSTMENT

### A. General

- (1) This task gives the procedures to reduce gaps between the galley curtain and service-door region ceiling panel.
- (2) This task includes procedures to do an inboard-outboard adjustment on the service-door region ceiling panel.
- (3) This task includes procedures to do a forward and aft adjustment on the galley curtain track support.

### B. References

<i>REFERENCE</i>	<i>DESIGNATION</i>
AMM TASK 25-22-04-000-801-A/400	-
AMM TASK 25-22-04-000-802-A/400	-
AMM TASK 25-22-04-400-801-A/400	-
AMM TASK 25-22-04-400-802-A/400	-
<a href="#">AMM TASK 25-27-07-000-801-A/400</a>	GALLEY CURTAIN - REMOVAL
<a href="#">AMM TASK 25-27-07-400-801-A/400</a>	GALLEY CURTAIN - INSTALLATION

### C. Zones and Accesses

Not Applicable

### D. Tools and Equipment

Not Applicable

### E. Auxiliary Items

Not Applicable

### F. Consumable Materials

Not Applicable

### G. Expandable Parts

Not Applicable

### H. Persons Recommended

<i>QTY</i>	<i>FUNCTION</i>	<i>PLACE</i>
1	Does the task	Passenger cabin

### I. Preparation

**SUBTASK 841-002-A**

- (1) Make sure that the aircraft is safe for maintenance.

J. Adjustment ([Figure 501](#))

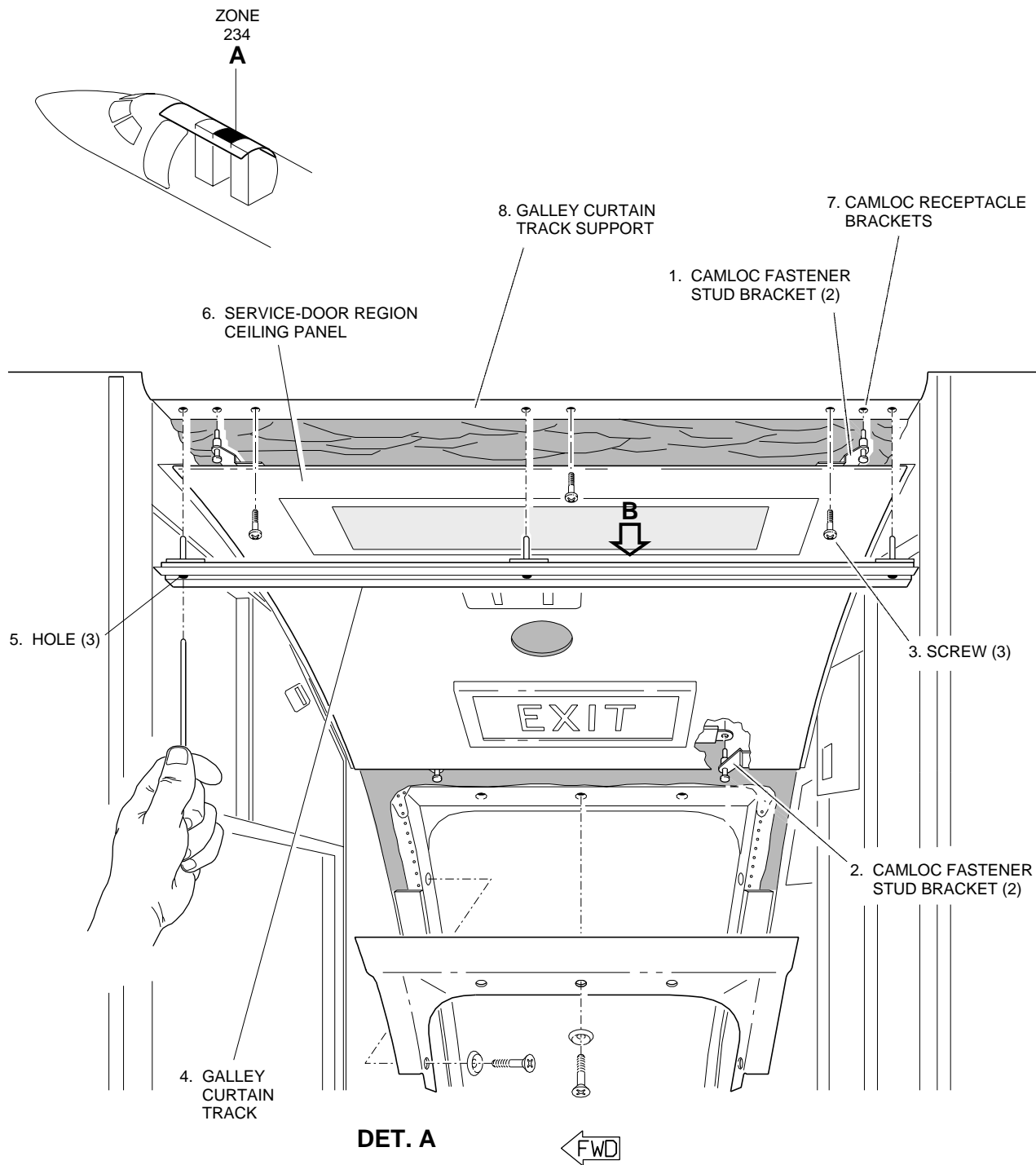
SUBTASK 820-002-A

- (1) To do an inboard-outboard adjustment on the service-door region ceiling panel (6), do as follows:
  - (a) Remove the service-door region ceiling panel (6) (AMM TASK 25-22-04-000-801-A/400) or (AMM TASK 25-22-04-000-802-A/400).
  - (b) Remove the screws (9) on the camloc fastener stud brackets (2).
  - (c) Move the camloc fastener stud brackets (2) to inboard or outboard to get the correct position to prevent too much gap.  
  
NOTE: Use slots on the camloc fastener stud brackets (2) to do an inboard or outboard adjustment.
  - (d) Tighten the screws (9) to lock down adjustment setting.
  - (e) Make sure that the gap between galley curtain track (4) and service-door region ceiling panel (6) is equal.
  - (f) Install the service-door region ceiling panel (6) (AMM TASK 25-22-04-400-801-A/400) or (AMM TASK 25-22-04-400-802-A/400).
- (2) To do a forward-aft adjustment on the galley curtain track support (8), do as follows:
  - (a) Insert a pin in the holes (5) of the galley curtain track (4) to release it.
  - (b) Remove the galley curtain assembly ( [AMM TASK 25-27-07-000-801-A/400](#)).
  - (c) Remove the screws (3) that attach the galley curtain track support (8).
  - (d) On the aircraft structure and the galley curtain track support (8), do an adjustment on the camloc receptacle brackets (7).  
  
NOTE: Use slots on the camloc receptacle brackets (7) to do a aft or forward adjustment.
  - (e) Make sure that the gap between forward galley and aft galley is equal.
  - (f) Tighten the screws (3) that attach the galley curtain track support (8) to the aircraft structure.
  - (g) Push in the lock pins on the galley curtain track (4) and hold them in until they engage the camloc receptacles brackets (7) on the galley curtain track support (8).
  - (h) Install the galley curtain track (4) ( [AMM TASK 25-27-07-400-801-A/400](#)).

**EFFECTIVITY: ALL**

Service-Door Region Ceiling Bracketry - Adjustment

Figure 501 - Sheet 1

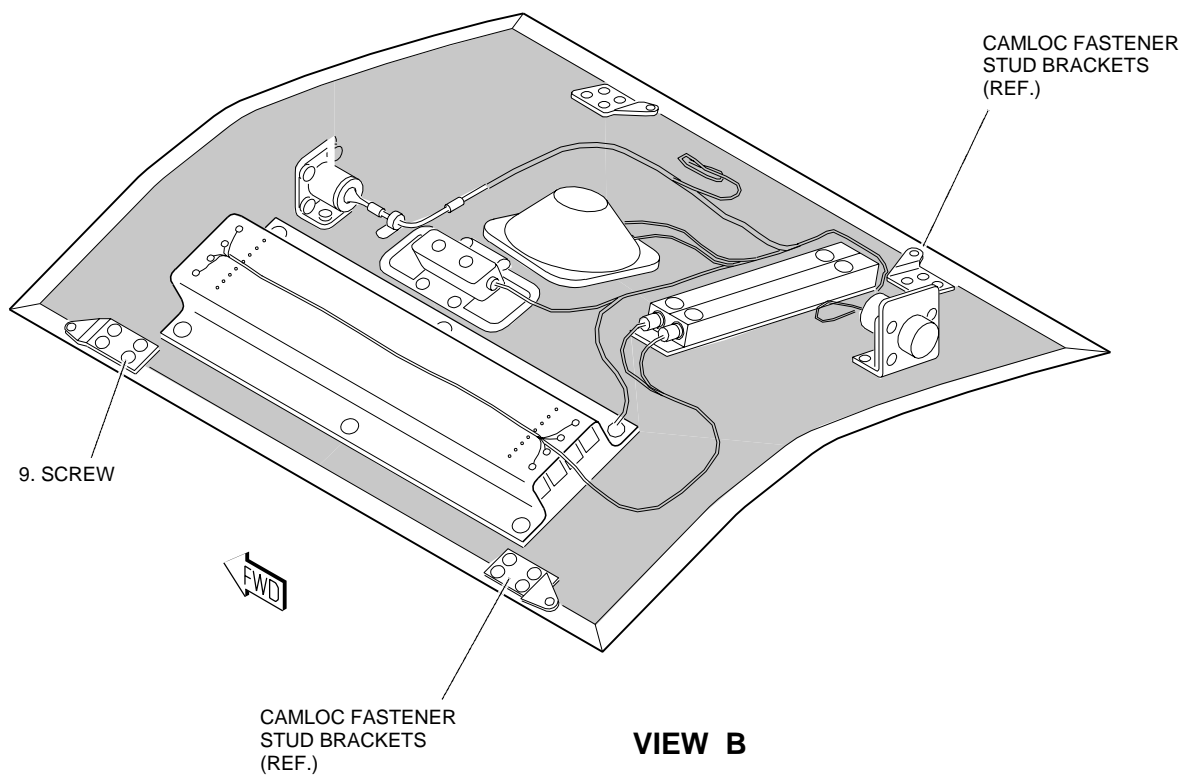


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EFFECTIVITY: ALL

Service-Door Region Ceiling Bracketry - Adjustment

Figure 501 - Sheet 2



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