

## SPEED BRAKE COMMAND LEVER - REMOVAL/INSTALLATION

*EFFECTIVITY: ALL*

1. General

- A. This section gives the procedures to remove and install the Speed Brake Command Lever.
- B. The procedures in this section are given in the sequence below. The tasks identified with (◆) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
27-63-03-000-801-A	SPEED BRAKE COMMAND LEVER - RE-MOVAL	ALL
27-63-03-400-801-A	SPEED BRAKE COMMAND LEVER - IN-STALLATION	ALL

TASK 27-63-03-000-801-A

EFFECTIVITY: ALL

## 2. SPEED BRAKE COMMAND LEVER - REMOVAL

### A. General

(1) This task gives the procedures to remove the Speed Brake Command Lever.

### B. Zones and Accesses

Not Applicable

### C. Tools and Equipment

Not Applicable

### D. Auxiliary Items

Not Applicable

### E. Consumable Materials

Not Applicable

### F. Expandable Parts

Not Applicable

### G. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Cockpit

### H. Preparation

#### *SUBTASK 841-002-A*

- (1) Make sure that the aircraft is safe for maintenance.
- (2) On the Circuit Breaker Panel, open the SPEED BRAKE and GND SPLR INBD/OUTBD circuit breakers and attach a DO-NOT-CLOSE tag to them.

### I. Removal [\(Figure 401\)](#)

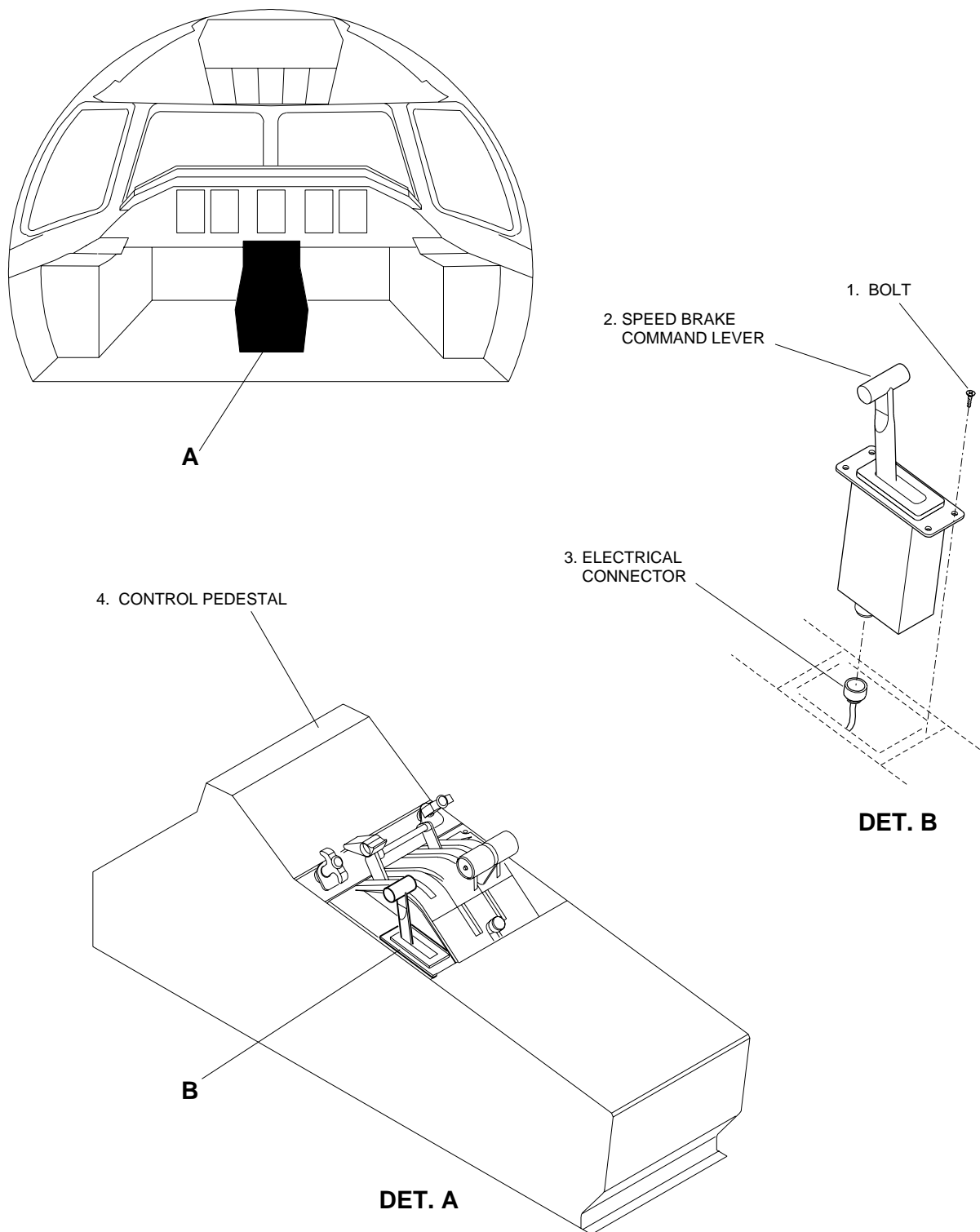
#### *SUBTASK 020-002-A*

- (1) Loosen the bolt (1) to remove the Speed Brake Command Lever (2) from the control pedestal (4).
- (2) Disconnect the Electrical connector (3).
- (3) Remove the Speed Brake Command Lever (2).

EFFECTIVITY: ALL

Speed Brake Command Lever - Removal/Installation

Figure 401



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TASK 27-63-03-400-801-A

EFFECTIVITY: ALL

### 3. SPEED BRAKE COMMAND LEVER - INSTALLATION

#### A. General

(1) This task gives the procedures to install the Speed Brake Command Lever.

#### B. References

REFERENCE	DESIGNATION
<a href="#">AMM TASK 27-63-01-700-801-A/500</a>	SPOILER SYSTEM - OPERATIONAL CHECK

#### C. Zones and Accesses

Not Applicable

#### D. Tools and Equipment

Not Applicable

#### E. Auxiliary Items

Not Applicable

#### F. Consumable Materials

Not Applicable

#### G. Expandable Parts

Not Applicable

#### H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Cockpit

#### I. Installation (Figure 401)

##### *SUBTASK 420-002-A*

- (1) Connect the electrical connector (3).
- (2) Put the Speed Brake Command Lever (2) on the control pedestal (4).
- (3) Tighten the bolt (1).

#### J. Follow-on

##### *SUBTASK 842-002-A*

- (1) On the Circuit Breaker Panel, close the SPEED BRAKE and GND SPLR INBD/OUTBD circuit breakers and remove the DO-NOT-CLOSE tag from them.
- (2) Do the operational check of the spoiler system ( [AMM TASK 27-63-01-700-801-A/500](#)).