

## EXHAUST CONE - REMOVAL/INSTALLATION

*EFFECTIVITY: ALL*

1. General

- A. This section gives the procedures to remove/install of the Exhaust Cone.
- B. The procedures in this section are given in the sequence below. The tasks identified with (◆) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
78-11-02-000-801-A	EXHAUST CONE - REMOVAL	ALL
78-11-02-400-801-A	EXHAUST CONE - INSTALLATION	ALL

TASK 78-11-02-000-801-A

EFFECTIVITY: ALL

## 2. EXHAUST CONE - REMOVAL

### A. General

(1) To remove the exhaust cone, obey the instructions in Rolls Royce MM CSP 34022.

### B. References

REFERENCE	DESIGNATION
AMM MPP 71-00-00/200	- MAINTENANCE PRACTICES
AMM TASK 78-11-01-000-801-A/400	ENGINE EXHAUST NOZZLE - REMOVAL
AMM TASK 78-31-01-000-801-A/400	THRUST REVERSER - REMOVAL
Rolls Royce MM CSP 34022	-

### C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
415		LH Engine
425		RH Engine

### D. Tools and Equipment

Not Applicable

### E. Auxiliary Items

ITEM	DESCRIPTION	PURPOSE	QTY
	Workstand	To get access to the engine exhaust cone	1

### F. Consumable Materials

Not Applicable

### G. Expandable Parts

Not Applicable

### H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Engine exhaust cone

### I. Preparation

SUBTASK 841-002-A

**WARNING:** BEFORE YOU DO THE TASK, OBEY THE SAFETY PRECAUTIONS GIVEN IN AMM MPP 71-00-00/200 TO PREVENT INJURY TO PERSONS AND DAMAGE TO THE MATERIAL.

(1) Make sure that the aircraft is safe for maintenance.

- (2) On the circuit breaker panel, open the circuit breakers below and attach a DO-NOT-CLOSE tag to them.
  - Start 1
  - Start 2
- (3) Put the workstand in the work area.
- (4) Remove the Exhaust Nozzle ([AMM TASK 78-11-01-000-801-A/400](#)) or Thrust Reverser ( [AMM TASK 78-31-01-000-801-A/400](#)), as applicable.

J. Removal

*SUBTASK 020-002-A*

**WARNING: BEFORE YOU DO THE TASK, OBEY THE SAFETY PRECAUTIONS GIVEN IN [AMM MPP 71-00-00/200](#) TO PREVENT INJURY TO PERSONS AND DAMAGE TO THE MATERIAL.**

- (1) Remove the exhaust cone. Refer to the last revision of Rolls Royce MM CSP 34022.

TASK 78-11-02-400-801-A

EFFECTIVITY: ALL

### 3. EXHAUST CONE - INSTALLATION

#### A. General

(1) To install the exhaust cone, obey the instructions in Rolls Royce MM CSP 34022.

#### B. References

REFERENCE	DESIGNATION
AMM MPP 71-00-00/200	- MAINTENANCE PRACTICES
AMM TASK 78-11-01-400-801-A/400	ENGINE EXHAUST NOZZLE - INSTALLATION
AMM TASK 78-31-01-400-801-A/400	THRUST REVERSER - INSTALLATION
AMM TASK 78-31-01-700-801-A/500	THRUST REVERSER - OPERATIONAL CHECK
Rolls Royce MM CSP 34022	-

#### C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
415		LH Engine
425		RH Engine

#### D. Tools and Equipment

Not Applicable

#### E. Auxiliary Items

ITEM	DESCRIPTION	PURPOSE	QTY
	Workstand	To get access to the engine exhaust cone	1

#### F. Consumable Materials

Not Applicable

#### G. Expandable Parts

Not Applicable

#### H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Engine exhaust cone

#### I. Installation

SUBTASK 420-002-A

**WARNING: BEFORE YOU DO THE TASK, OBEY THE SAFETY PRECAUTIONS GIVEN IN AMM MPP 71-00-00/200 TO PREVENT INJURY TO PERSONS AND DAMAGE TO THE MATERIAL.**

- (1) Install the exhaust cone. Refer to the last revision of Rolls Royce MM CSP 34022.

J. Follow-on

*SUBTASK 842-002-A*

- (1) Install the Exhaust Nozzle ([AMM TASK 78-11-01-400-801-A/400](#)) or Thrust Reverser ([AMM TASK 78-31-01-400-801-A/400](#)), as applicable.
- (2) On the circuit breaker panel, close the circuit breakers below and remove the DO-NOT-CLOSE tag from them.
  - Start 1
  - Start 2
- (3) If applicable, do an operational test ( [AMM TASK 78-31-01-700-801-A/500](#)) on the thrust reverser and examine it for general conditions, oil leaks, and correct operation.
- (4) Remove the workstand from the work area.

