



## AIRCRAFT MAINTENANCE MANUAL

### SERVICE-DOOR ELEVATION CAM - REMOVAL/INSTALLATION

EFFECTIVITY: ALL

#### 1. General

- A. This section gives the procedures to remove and install the elevation cam of the service door mechanism.
- B. The procedures in this section are given in the sequence below. The tasks identified with (♦) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
52-43-01-000-801-A	SERVICE DOOR ELEVATION CAM - RE- MOVAL	ALL
52-43-01-400-801-A	SERVICE DOOR ELEVATION CAM - IN- STALLATION	ALL



# AIRCRAFT MAINTENANCE MANUAL

TASK 52-43-01-000-801-A

EFFECTIVITY: ALL

## 2. SERVICE DOOR ELEVATION CAM - REMOVAL

### A. General

- (1) This procedure gives the instructions to remove the elevation cam of the service door mechanism.

### B. References

REFERENCE	DESIGNATION
AMM TASK 25-23-05-000-801-A/400	SERVICE DOOR LINING PANELS - REMOVAL
AMM TASK 52-43-00-000-801-A/400	SERVICE DOOR - REMOVAL

### C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
821		Service door

### D. Tools and Equipment

Not Applicable

### E. Auxiliary Items

Not Applicable

### F. Consumable Materials

Not Applicable

### G. Expandable Parts

Not Applicable

### H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Maintenance shop

### I. Preparation

#### SUBTASK 841-002-A

- (1) Remove the lining panels of the service door (AMM TASK 25-23-05-000-801-A/400).
- (2) Remove the service door (AMM TASK 52-43-00-000-801-A/400).
- (3) Put the door on a safe place to prevent scratches to the door.

### J. Removal (Figure 401) (Figure 402)

#### SUBTASK 020-002-A

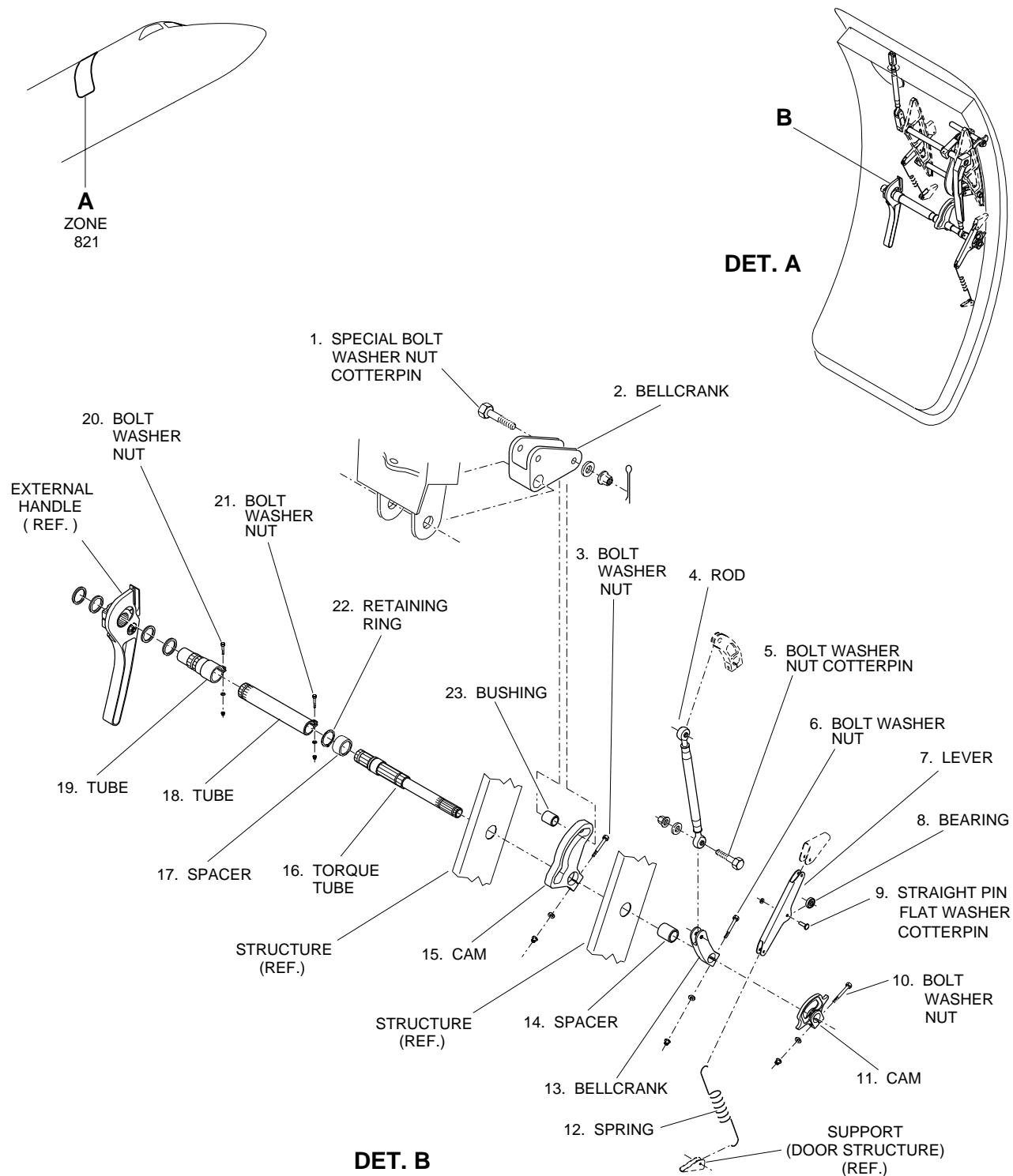
- (1) Remove the spring (12).

- (2) Remove the cotter pin, flat washer, and straight pin (9), and the bearing (8) to disconnect the lever (7) from the cam (11).
  - (3) Remove the nut, washer, and bolt (10) and remove the cam (11) from the end of the torque tube (16).
  - (4) Remove the cotter pin, nut, washer, and bolt (5) to disconnect the end of the rod (4) from the bellcrank (13).
  - (5) Remove the nut, washer, and bolt (6), and remove the bellcrank (13) from the torque tube (16).
  - (6) Remove the spacer (14) from the torque tube (16).
  - (7) To get access to the cam (15), it is necessary to remove the door arm. To remove the door arm, do as follows ([Figure 402](#)):
    - (a) Remove the cotter pin (12), nut (11), washer (10), bolt (14), and the washers (13) and (15) (Det. C on [Figure 402](#)).
    - (b) Remove the cotter pin (5), nut (6), washer (7), bolt (9), washer (8), and the bushings (3) and (4) (Det. B on [Figure 402](#)).
- CAUTION: BE CAREFUL NOT TO CUT OR CAUSE OTHER DAMAGE TO THE WIRE (2).**
- (c) Pull up the door arm (1) to get access to the bellcrank.
  - (8) Remove the cotter pin, nut, washer, and special bolt (1), and the bushing (23) to disconnect the bellcrank (2) from the cam (15).
  - (9) Remove the nut, washer, and bolt (21) to disconnect the tube (18) from the torque tube (16).
  - (10) Remove the retaining ring (22) from the torque tube (16).
  - (11) Push the torque tube (16) to the right side of the door.
  - (12) Remove the nut, washer, and bolt (20) to disconnect the tube (19) from the tube (18).
  - (13) Remove the tube (18).
  - (14) Remove the nut, washer, and bolt (3).
  - (15) Push the torque tube (16) to the left side of the door.
  - (16) Remove the cam (15).

**EFFECTIVITY: ALL**

Elevation Cam - Removal/Installation

Figure 401

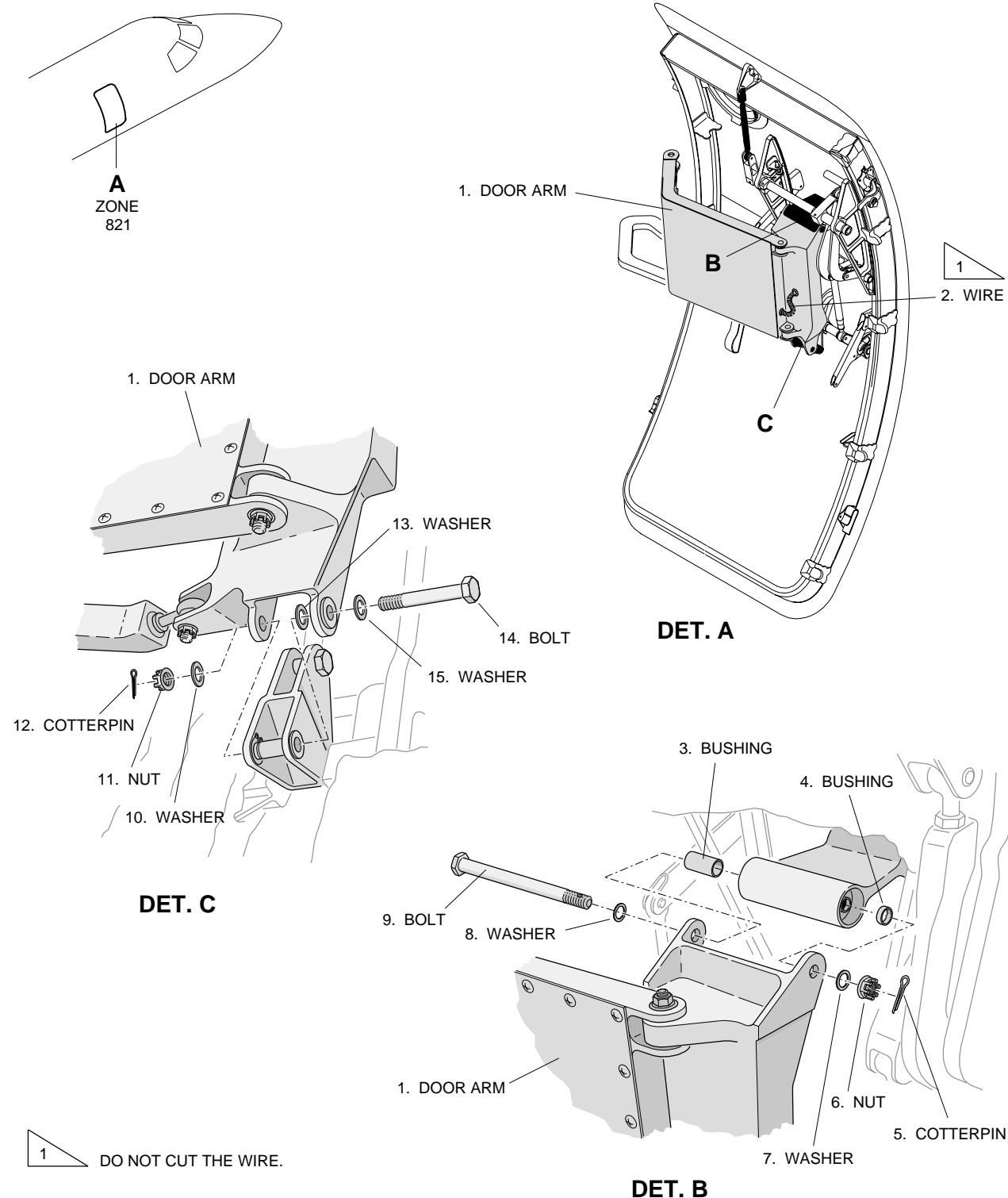


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**EFFECTIVITY: ALL**

Service Door Arm - Removal/Installation

Figure 402





EMB145 - EMB135

AIRCRAFT  
MAINTENANCE MANUAL

TASK 52-43-01-400-801-A

EFFECTIVITY: ALL

3. SERVICE DOOR ELEVATION CAM - INSTALLATION

A. General

- (1) This procedure gives the instructions to install the elevation cam of the service door mechanism.

B. References

REFERENCE	DESIGNATION
AMM TASK 25-23-05-400-801-A/400	SERVICE DOOR LINING PANELS - INSTALLATION
AMM TASK 52-43-00-400-801-A/400	SERVICE DOOR - INSTALLATION
AMM TASK 52-43-06-700-801-A/500	SERVICE-DOOR ACTUATING AND LOCKING MECHANISM - FUNCTIONAL CHECK
IPC 52-43-11	SERVICE DOOR - MECHANISM

C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
821		Service door

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

Not Applicable

F. Consumable Materials

Not Applicable

G. Expendable Parts

ITEM	IPC REFERENCE (VENDOR REFERENCE)	QTY
Cotter pin	IPC 52-43-11	3

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Maintenance shop

I. Installation (Figure 401) (Figure 402)

SUBTASK 420-002-A

- (1) Put the torque tube (16) in the door structure.
- (2) Put the cam (15) on the torque tube (16).

- (3) Push the torque tube (16) to the right side of the door.
- (4) Put the end of the tube (18) in the end of the tube (19).
- (5) Put the spacer (17) on the end of the torque tube (16) and install the retaining ring (22).
- (6) Connect the end of the torque tube (16) to the end of the tube (18). Install the bolt, washer, and nut (21) to attach them.
- (7) Install the bolt, washer, and nut (20) to attach the ends of the tubes (18) and (19).
- (8) Put the cam (15) in the bellcrank (2).
- (9) Install the bolt, washer, and nut (3) to attach the cam (15) to the torque tube (16).
- (10) Install the bushing (23), and the special bolt, washer, nut, and cotter pin (1) to attach the cam (15) to the bellcrank (2).
- (11) Put the spacer (14) on the torque tube (16).
- (12) Put the bellcrank (13) on the torque tube (16).
- (13) Connect the end of the rod (4) to the bellcrank (13). Install the bolt, washer, nut, and cotter pin (5) to attach it.
- (14) Install the bolt, washer, and nut (6) to attach the bellcrank (13) to the torque tube (16).
- (15) Put the cam (11) on the end of the torque tube (16) and in the lever (7).
- (16) Install the bearing (8) and the straight pin, flat washer, and cotter pin (9) to attach the cam (11) to the lever (7).
- (17) Install the bolt, washer, and nut (10) to attach the cam (11) to the end of the torque tube (16).
- (18) Install the spring (12) between the lever (7) and the support at the door structure.
- (19) Install the door arm (1) as follows (Figure 402):
  - (a) Put the door arm (1) on the door.
  - (b) Put the bushings (3) and (4) (Det. B in (Figure 402)).
  - (c) Install the washer (8) on the bolt (9) (Det. B in (Figure 402)).
  - (d) Install the bolt (9) (Det. B in (Figure 402)).
  - (e) Install the washer (7), nut (6), and cotter pin (5) (Det. B in (Figure 402)).
  - (f) Install the washer (15) on the bolt (14) (Det. C in (Figure 402)).
  - (g) Put the washer (13) between the door arm (1) and the support.
  - (h) Install the bolt (14) (Det. C in (Figure 402)).
  - (i) Install the washer (10), nut (11), and cotter pin (12) (Det. C in (Figure 402)).



EMB145 - EMB135

AIRCRAFT  
MAINTENANCE MANUAL

J. Follow-on

SUBTASK 842-002-A

- (1) Install the service door ([AMM TASK 52-43-00-400-801-A/400](#)).
- (2) Do a functional check of the service door ([AMM TASK 52-43-06-700-801-A/500](#)).
- (3) Install the lining panels of the service door ([AMM TASK 25-23-05-400-801-A/400](#)).