

EXIT MARKING SIGN ASSEMBLY - REMOVAL/INSTALLATION

EFFECTIVITY: ALL

1. General

- A. This section gives the procedures for the remove/install the exit marking sign assembly.
- B. The exit marking sign assemblies are located: near the main door, near the service door and near the RH and LH cabin escape hatch.
- C. The procedures in this section are given in the sequence below. The tasks identified with (♦) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
33-50-14-000-801-A	EXIT MARKING SIGN ASSEMBLY - REMOVAL	ALL
33-50-14-400-801-A	EXIT MARKING SIGN ASSEMBLY - INSTALLATION	ALL

TASK 33-50-14-000-801-A

EFFECTIVITY: ALL

2. EXIT MARKING SIGN ASSEMBLY - REMOVAL

A. General

(1) This task gives the procedures to remove the exit marking sign assembly.

B. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
231		Main door
234		Service door
251		LH cabin escape hatch
252		RH cabin escape hatch

C. Tools and Equipment

Not Applicable

D. Auxiliary Items

Not Applicable

E. Consumable Materials

Not Applicable

F. Expandable Parts

Not Applicable

G. Persons Recommended

QTY	FUNCTION	PLACE
1	Performs the task	Passenger cabin

H. Preparation

SUBTASK 841-002-A

- (1) On the overhead circuit breaker panel, open the EMERG LIGHT circuit breaker and attach DO-NOT-CLOSE tag to it.

I. Removal [\(Figure 401\)](#)

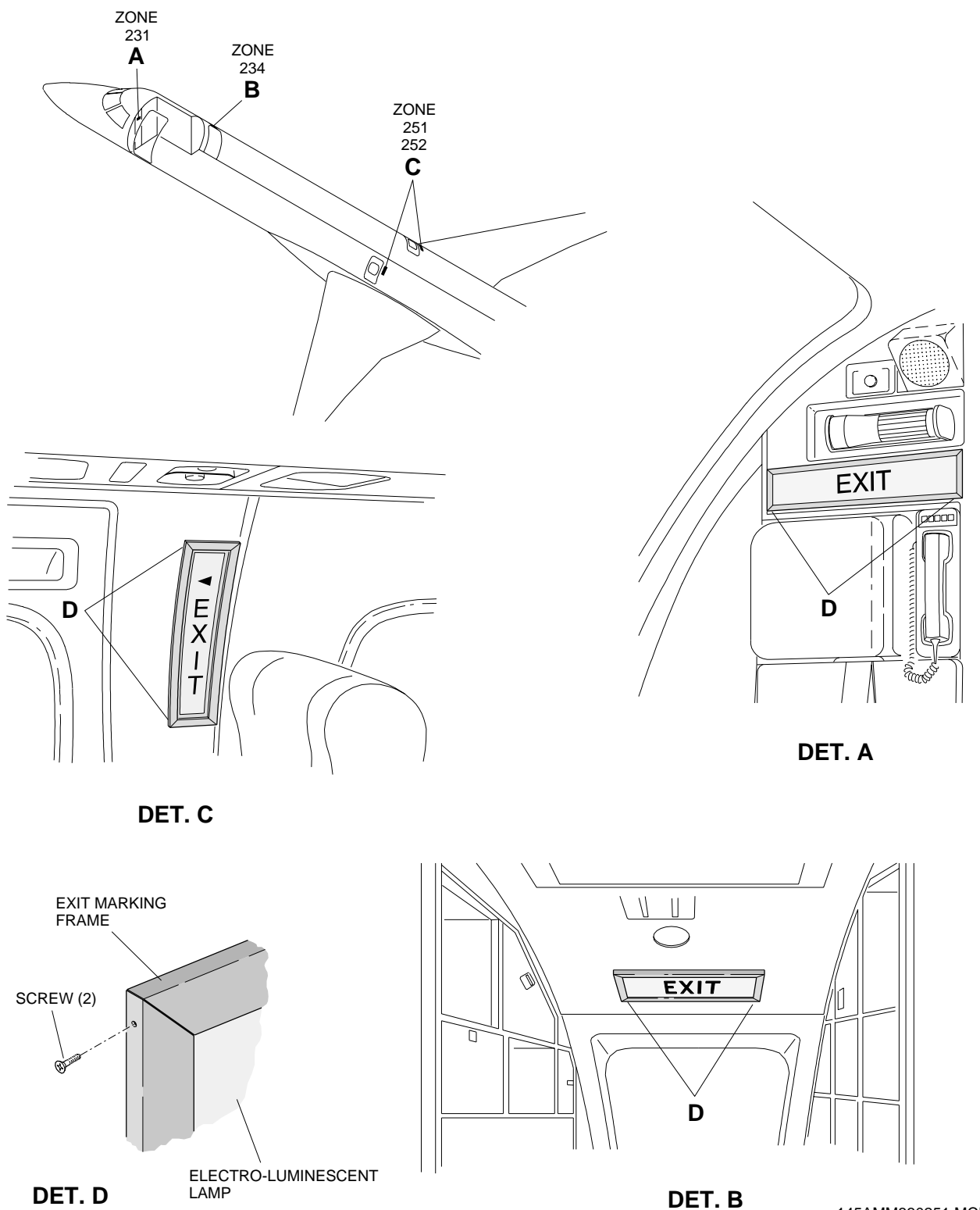
SUBTASK 020-002-A

- (1) Remove the two screws which attaches the electro-luminescent lamp to the exit marking sign frame.
- (2) Remove the exit marking sign frame.
- (3) Disconnect the two electrical connections.
- (4) Remove the electro-luminescent lamp.

EFFECTIVITY: ALL

Exit Marking Sign Assembly - Removal/Installation

Figure 401



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TASK 33-50-14-400-801-A

EFFECTIVITY: ALL

3. EXIT MARKING SIGN ASSEMBLY - INSTALLATION

A. General

(1) This task gives the procedures to install the exit marking sign assembly.

B. References

REFERENCE	DESIGNATION
AMM TASK 33-50-00-700-801-A/500	EMERGENCY LIGHTS - OPERATIONAL CHECK

C. Zones and Accesses

Not Applicable

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

Not Applicable

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Performs the task	Passenger cabin

I. Installation (Figure 401)

SUBTASK 420-002-A

- (1) Put the electro-luminescent lamp in its installation position.
- (2) Connect the two electrical connections.
- (3) Put the exit marking sign frame in its installation position.
- (4) Tighten the two screws which attaches the electro-luminescent lamp to the exit marking sign frame.

J. Follow-on

SUBTASK 842-002-A

- (1) On the overhead circuit breaker panel, close the EMERG LIGHT circuit breaker and remove the DO-NOT-CLOSE tag from it.
- (2) Do the Emergency Light Test ([AMM TASK 33-50-00-700-801-A/500](#)).