

AFT RAMP JACK - REMOVAL/INSTALLATION

EFFECTIVITY: ALL

1. General

- A. This section gives the procedures to remove and install the Aft Ramp Jack.
- B. The procedures in this section are given in the sequence below. The tasks identified with (◆) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
23-51-11-000-801-A	AFT RAMP JACK - REMOVAL	ALL
23-51-11-400-801-A	AFT RAMP JACK - INSTALLATION	ALL

TASK 23-51-11-000-801-A

EFFECTIVITY: ALL

2. AFT RAMP JACK - REMOVAL

A. General

(1) This procedure gives the instructions to remove the Aft Ramp Jack.

B. References

REFERENCE	DESIGNATION
AMM MPP 06-41-01/100	-

C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
172	272BR	Rear fuselage - RH side

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

Not Applicable

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	At the rear fuselage, RH side

I. Preparation

SUBTASK 841-002-A

(1) On the circuit breaker panel, open the PA circuit breaker and attach a DO-NOT-CLOSE tag to it (Location Tip: ESSENTIAL DC BUS 2/COMM/PA).

(2) Open access door 272BR (AMM MPP 06-41-01/100).

J. Removal [\(Figure 401\)](#) [\(Figure 402\)](#) [\(Figure 403\)](#)

SUBTASK 020-002-A

(1) Remove the four screws (2).

(2) Remove the four washers (3).

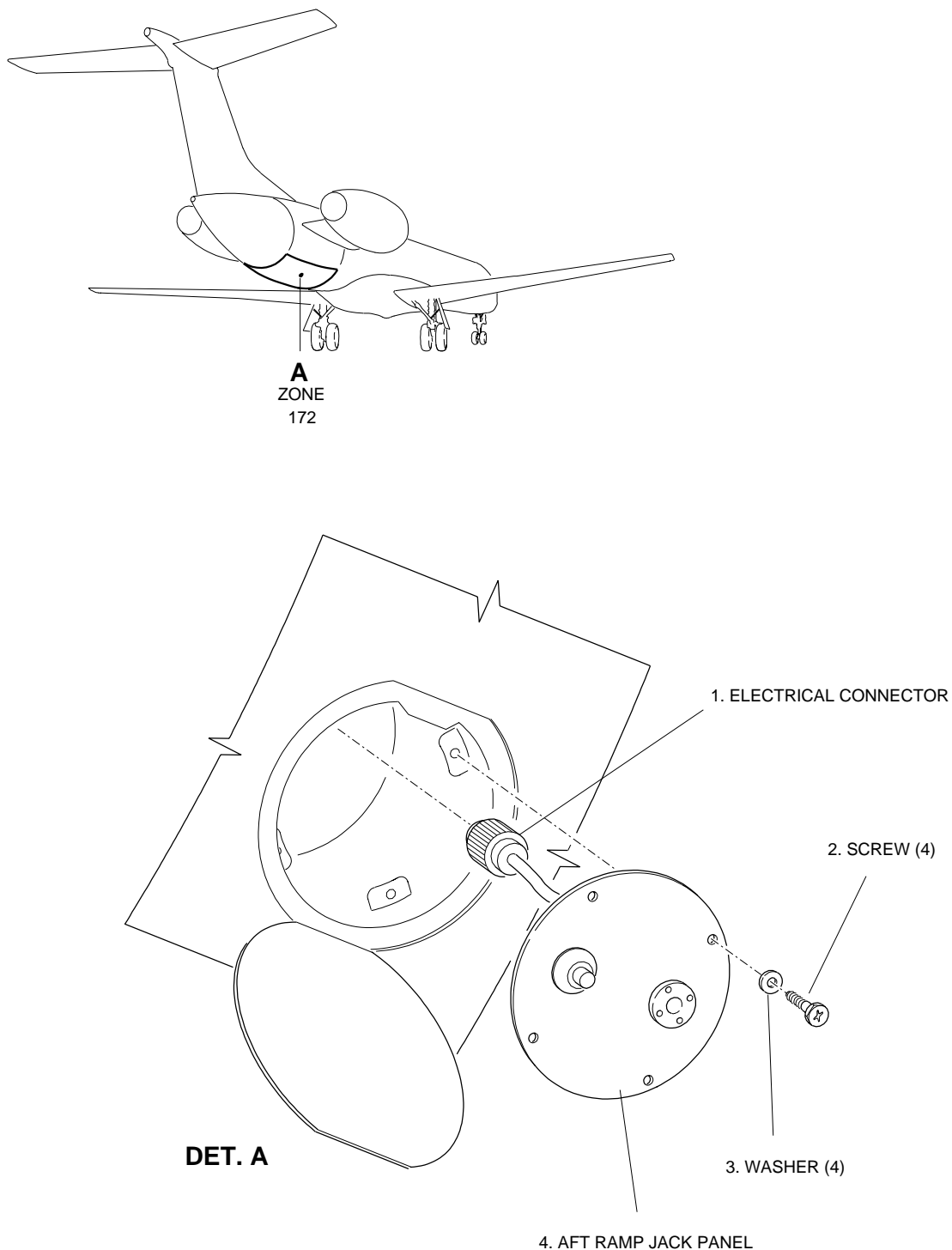
(3) Disconnect the electrical connector (1).

- (4) Remove the aft ramp jack panel (4).

EFFECTIVITY: PRE-MOD. S.B. 145-23-0004 or PRE-MOD. S.B. 145-33-0035

Aft Ramp Jack - Removal/Installation

Figure 401

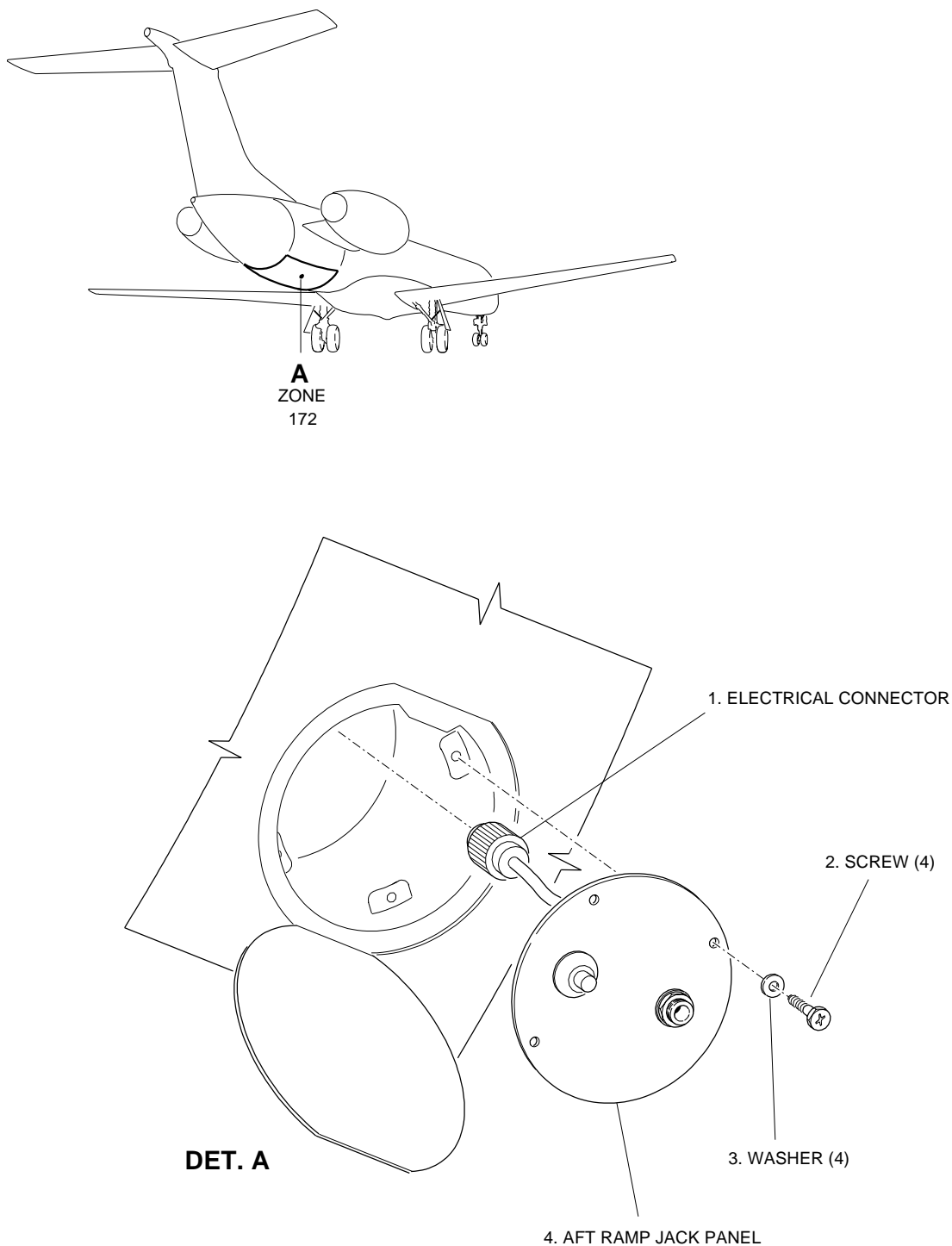


145AMM230142.MCE A

EFFECTIVITY: POST-MOD. S.B. 145-23-0004 and PRE-MOD. S.B. 145-33-0035

Aft Ramp Jack - Removal/Installation

Figure 402

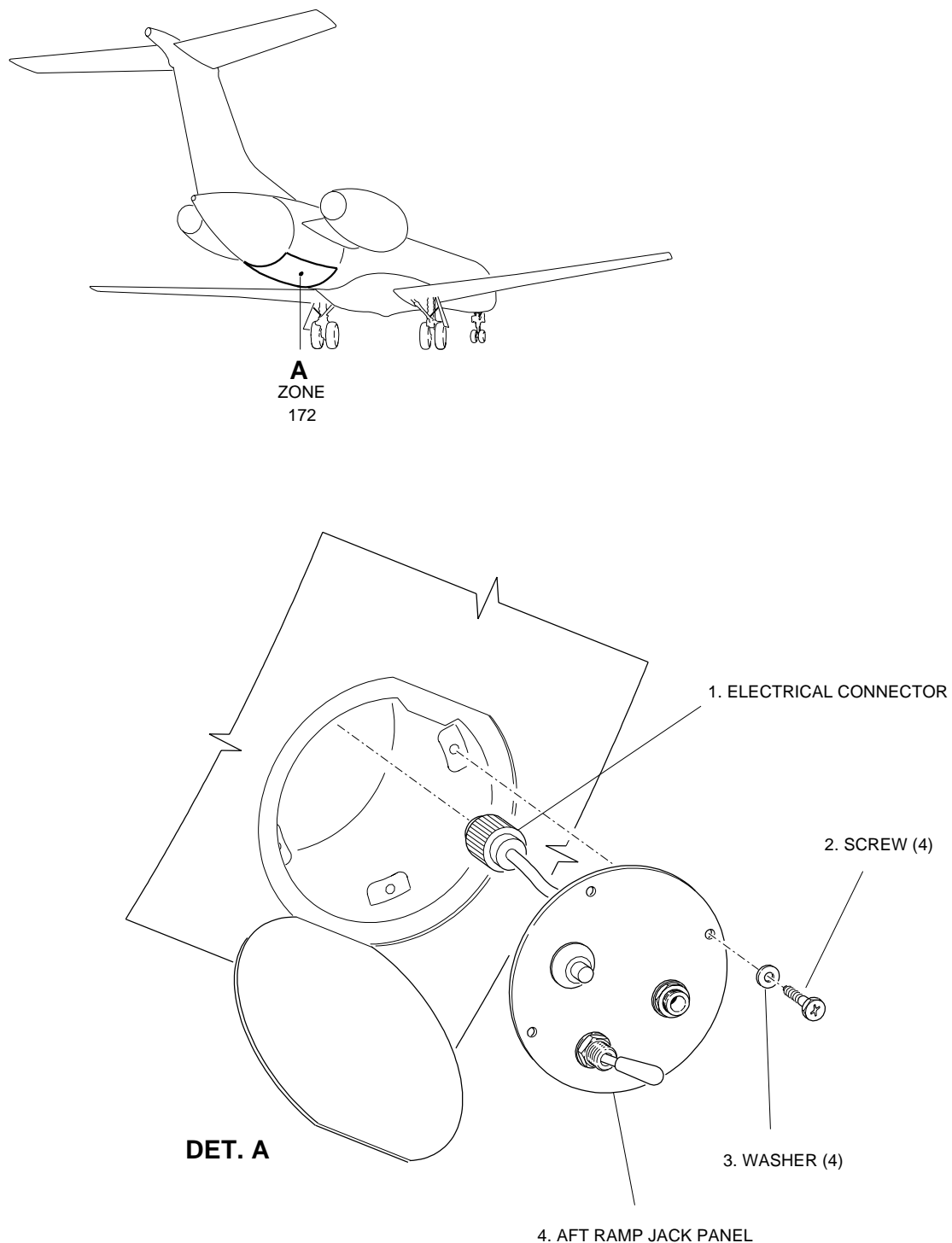


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EFFECTIVITY: POST-MOD. S.B. 145-33-0035

Aft Ramp Jack - Removal/Installation

Figure 403



145AMM230929.MCE

TASK 23-51-11-400-801-A
EFFECTIVITY: ALL

3. AFT RAMP JACK - INSTALLATION

A. General

(1) This procedure gives the instructions to install the Aft Ramp Jack.

B. References

REFERENCE	DESIGNATION
AMM MPP 06-41-01/100	-
AMM TASK 23-51-00-700-802-A/500	AUDIO SYSTEM - OPERATIONAL TEST

C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
172	272BR	Rear fuselage - RH side

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

Not Applicable

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	At the rear fuselage, RH side

I. Installation (Figure 401) (Figure 402) (Figure 403)

SUBTASK 420-002-A

- (1) Install the electrical connector (1).
- (2) Install the aft ramp jack panel (4).
- (3) Install the four screws (2) and washers (3).

J. Follow-on

SUBTASK 842-002-A

- (1) Close door 272BR (AMM MPP 06-41-01/100).
- (2) On the circuit breaker panel, close the PA circuit breaker and remove the DO-NOT-CLOSE tag from it (Location Tip: ESSENTIAL DC BUS 2/COMM/PA).



- (3) Do the Audio System Operational Test ([AMM TASK 23-51-00-700-802-A/500](#) - Interphone tests only).