



AIRCRAFT
MAINTENANCE MANUAL

COMPRESSOR SHAFT CONE - MAINTENANCE PRACTICES

EFFECTIVITY: ALL

1. General

- A. This section gives the procedures to replace the compressor shaft cone.
- B. The procedures in this section are given in the sequence below. The tasks identified with (♦) are part of the Scheduled Maintenance Requirements Document (SMRD).

| <i>TASK NUMBER</i> | <i>DESCRIPTION</i> | <i>EFFECTIVITY</i> |
|--------------------|--------------------------------------|--------------------|
| 72-35-01-960-801-A | COMPRESSOR SHAFT CONE - RE-PLACEMENT | ALL |

TASK 72-35-01-960-801-A
EFFECTIVITY: ALL
2. COMPRESSOR SHAFT CONE - REPLACEMENT
A. General

- (1) To do this task, refer to the instructions given in Rolls-Royce Engine Manual CSP 31010.

B. References

| <i>REFERENCE</i> | <i>DESIGNATION</i> |
|-------------------------------------|-----------------------|
| AMM TASK 71-00-00-000-801-A/400 | ENGINE - REMOVAL |
| AMM TASK 71-00-00-400-801-A/400 | ENGINE - INSTALLATION |
| Rolls-Royce Engine Manual CSP 31010 | - |

C. Zones and Accesses

Not Applicable

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

Not Applicable

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

| <i>QTY</i> | <i>FUNCTION</i> | <i>PLACE</i> |
|------------|-----------------|---------------|
| 4 | Do the task | In the engine |

I. Preparation
SUBTASK 841-002-A

- (1) Remove the engine. Refer to [AMM TASK 71-00-00-000-801-A/400](#).

J. Replace Compressor Shaft Cone
SUBTASK 960-002-A

- (1) Disassemble the compressor shaft cone. Refer to the latest revision of Rolls-Royce Engine Manual CSP 31010 (72-35-01).
- (2) Discard the old compressor shaft cone.
- (3) Assemble the new compressor shaft cone. Refer to the latest revision of Rolls-Royce Engine Manual CSP 31010 (72-35-01).



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K. Follow-on

SUBTASK 842-002-A

- (1) Install the engine. Refer to [AMM TASK 71-00-00-400-801-A/400](#).

