

## EXIT IDENTIFIER SIGNS - REMOVAL/INSTALLATION

*EFFECTIVITY: ALL*

### 1. General

- A. This section gives the procedures for the removal/installation of the exit identifier sign.
- B. The procedures in this section are given in the sequence below. The tasks identified with (◆) are part of the Scheduled Maintenance Requirements Document (SMRD).

| TASK NUMBER        | DESCRIPTION                         | EFFECTIVITY |
|--------------------|-------------------------------------|-------------|
| 33-50-13-000-801-A | EXIT IDENTIFIER SIGN - REMOVAL      | ALL         |
| 33-50-13-400-801-A | EXIT IDENTIFIER SIGN - INSTALLATION | ALL         |

TASK 33-50-13-000-801-A

EFFECTIVITY: ALL

## 2. EXIT IDENTIFIER SIGN - REMOVAL

### A. General

- (1) This task gives the procedures for the removal of the exit identifier sign.
- (2) This procedure is applicable to all exit identifier signs installed on the aircraft.

### B. References

| REFERENCE                                       | DESIGNATION                              |
|---|--|
| AMM 25-23-00/101                                | -  |
| AMM MPP 06-41-02/100                            | -  |
| AMM TASK 25-23-07-000-801-A/400                 | -  |
| AMM TASK 25-23-07-000-802-A/400                 | -  |
| <a href="#">AMM TASK 52-21-00-000-801-A/400</a> | PASSENGER-CABIN ESCAPE HATCHES - REMOVAL |

### C. Zones and Accesses

| ZONE | PANEL/DOOR | LOCATION                |
|------|------------|-------------------------|
| 231  | 231AF      | Entrance of the cockpit |

### D. Tools and Equipment

Not Applicable

### E. Auxiliary Items

Not Applicable

### F. Consumable Materials

Not Applicable

### G. Expandable Parts

Not Applicable

### H. Persons Recommended

| QTY | FUNCTION      | PLACE           |
|-----|---------------|-----------------|
| 1   | Does the task | Passenger cabin |

### I. Preparation

#### *SUBTASK 841-002-A*

- (1) Make sure that the emergency light switch, on the overhead panel, is set at OFF.
- (2) To remove the cockpit step exit identifier sign, remove access panel 231AF (AMM MPP 06-41-02/100).
- (3) To remove the escape-hatch exit identifier sign, remove the passenger-cabin escape hatch of the related side ( [AMM TASK 52-21-00-000-801-A/400](#) ).

- (4) To remove the service door exit identifier sign, remove the service-door forward corner trim shroud (AMM TASK 25-23-07-000-801-A/400) or (AMM TASK 25-23-07-000-802-A/400) as applicable.

J. Removal (Figure 401)

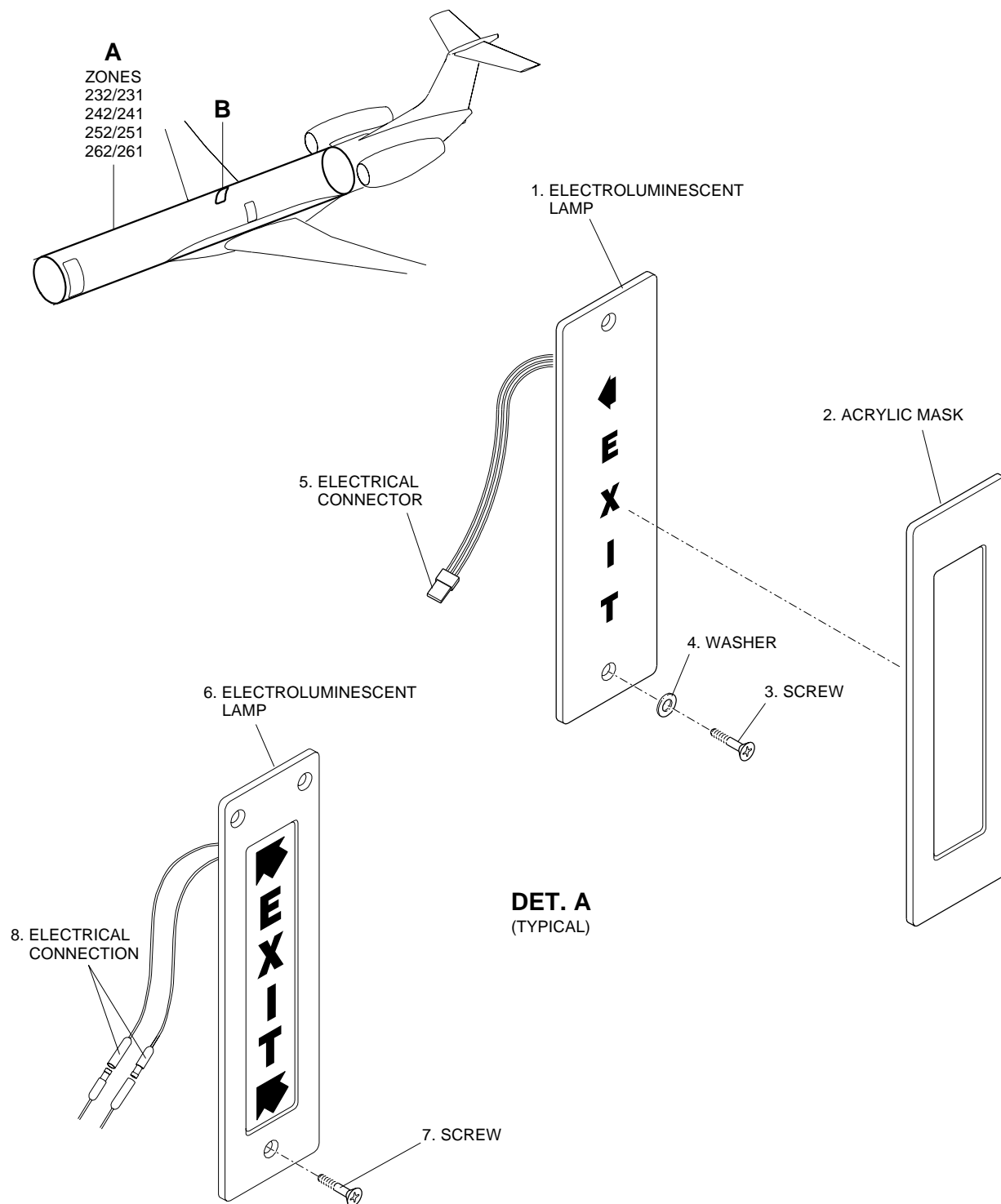
*SUBTASK 020-002-A*

- (1) Do the removal of the exit identifier sign (Figure 401, sheet 1) with acrylic mask as follows:
  - (a) Remove the acrylic mask (2).
  - (b) Remove the screws (3) and washers (4) which attach the electroluminescent lamp (1).
  - (c) Disconnect the electrical connector (5).
  - (d) Remove the electroluminescent lamp (1).
- (2) Do the removal of the exit identifier sign (Figure 401, sheet 1) without acrylic mask as follows:
  - (a) Remove the screws (7) which attach the electroluminescent lamp (6).
  - (b) Disconnect the electrical connections (8).
  - (c) Remove the electroluminescent lamp (6).
- (3) (For aircraft with Prismatic Exit Identifier Sign) Do the removal of the prismatic exit identifier sign (Figure 401, sheet 2) as follows:
  - (a) Open the valance panel (AMM 25-23-00/101).
  - (b) Remove the screws (10) and washers (11) which attach the prismatic exit identifier sign (13) to the valance panel (9).
  - (c) Disconnect the electrical connector (12).
  - (d) Remove the prismatic exit identifier sign (13).
- (4) (For aircraft with Flat Exit Identifier Sign) Do the removal of the flat exit identifier sign (Figure 401, sheet 3) as follows:
  - (a) Open the valance panel (AMM 25-23-00/101).
  - (b) Remove the nuts (14) and washers (15) which attach the flat exit identifier sign (18) to the valance panel (9).
  - (c) Disconnect the electrical connector (17).
  - (d) Remove the flat exit identifier sign (18).

EFFECTIVITY: ALL

Exit Identifier Sign - Removal/Installation

Figure 401 - Sheet 1

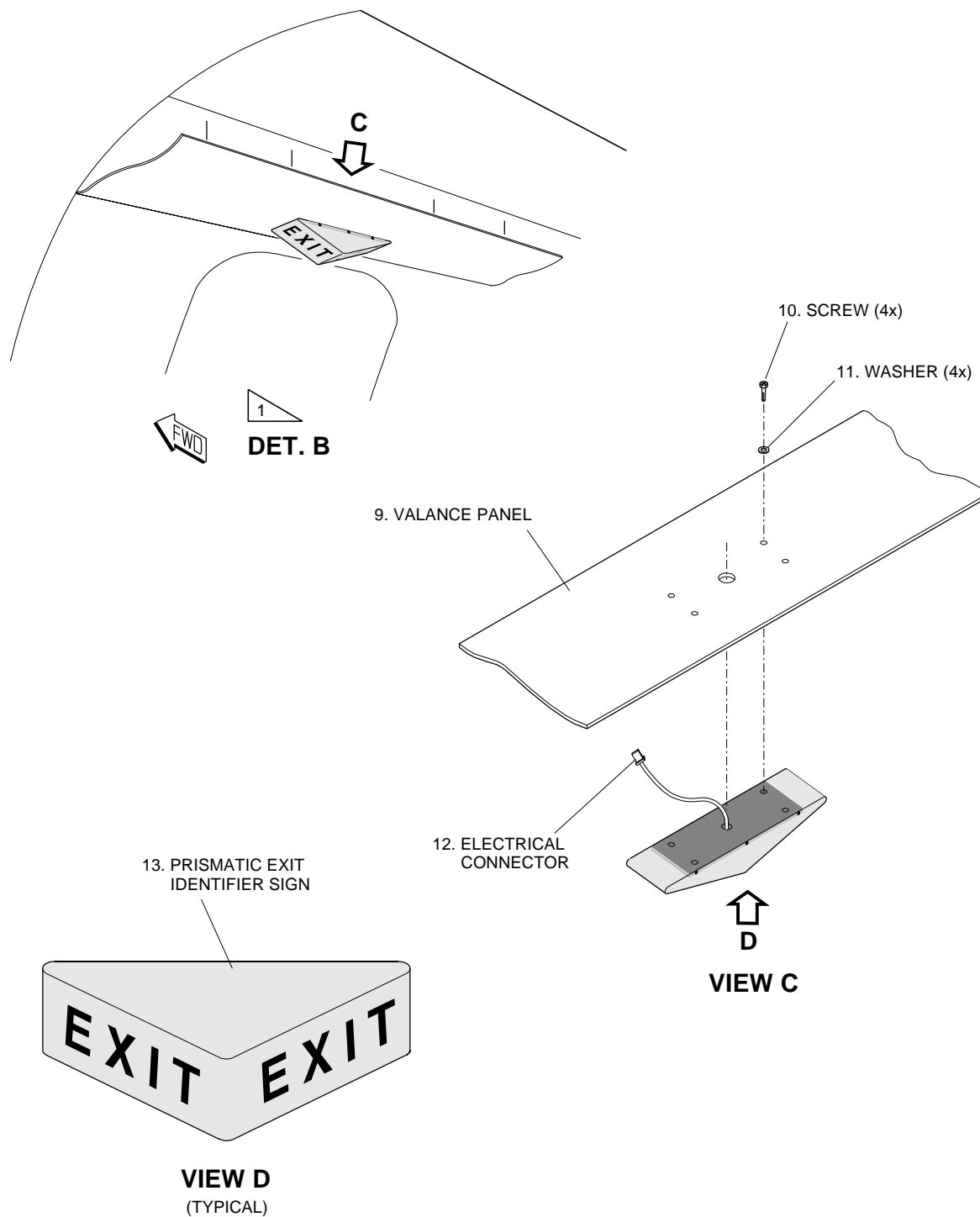


EM145AMM330842A.DGN

EFFECTIVITY: ALL

Exit Identifier Sign - Removal/Installation

Figure 401 - Sheet 2



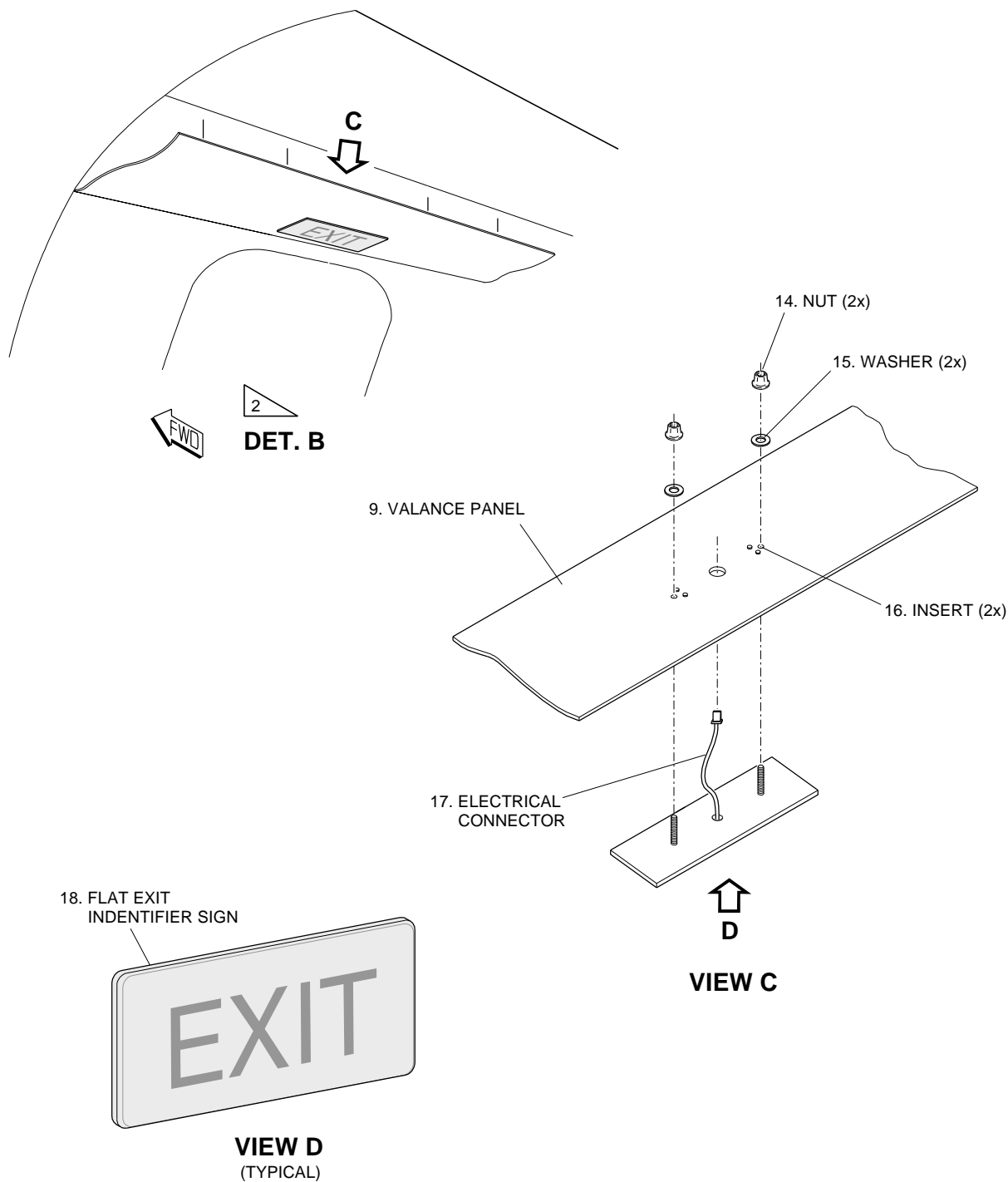
1 FOR AIRCRAFT WITH PRISMATIC EXIT IDENTIFIER SIGN.

EM145AMM330838C.DGN

EFFECTIVITY: ALL

Exit Identifier Sign - Removal/Installation

Figure 401 - Sheet 3



2 FOR AIRCRAFT WITH FLAT EXIT IDENTIFIER SIGN.

EM145AMM330853A.DGN

TASK 33-50-13-400-801-A

EFFECTIVITY: ALL

3. EXIT IDENTIFIER SIGN - INSTALLATION

A. General

- (1) This task gives the procedures for the installation of the exit identifier sign.
- (2) This procedure is applicable to all exit identifier signs installed on the aircraft.

B. References

| REFERENCE                       | DESIGNATION                                   |
|---------------------------------|---|
| AMM 25-23-00/101                | -   |
| AMM MPP 06-41-02/100            | -   |
| AMM TASK 25-23-07-400-801-A/400 | -   |
| AMM TASK 25-23-07-400-802-A/400 | -   |
| AMM TASK 28-41-00-200-801-A/600 | -   |
| AMM TASK 33-50-00-700-801-A/500 | EMERGENCY LIGHTS - OPERATIONAL CHECK          |
| AMM TASK 52-21-00-400-801-A/400 | PASSENGER-CABIN ESCAPE HATCHES - INSTALLATION |

C. Zones and Accesses

| ZONE | PANEL/DOOR | LOCATION                |
|------|------------|-------------------------|
| 231  | 231AF      | Entrance of the cockpit |

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

Not Applicable

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

| QTY | FUNCTION      | PLACE           |
|-----|---------------|-----------------|
| 1   | Does the task | Passenger cabin |

I. Installation (Figure 401)

**SUBTASK 420-002-A**

- (1) Do the installation of the exit identifier sign (Figure 401, sheet 1) with acrylic mask as follows:

- (a) Put the electroluminescent lamp (1) in position.
  - (b) Connect the electrical connector (5).
  - (c) Tighten the screws (3) and washers (4) to attach the electroluminescent lamp (1).
  - (d) Install the acrylic mask (2).
- (2) Do the installation of the exit identifier sign (Figure 401, sheet 1) without acrylic mask as follows:
  - (a) Put the electroluminescent lamp (6) in position.
  - (b) Connect the electrical connections (8).
  - (c) Tighten the screws (7) to attach the electroluminescent lamp (6).
- (3) (For aircraft with Prismatic Exit Identifier Sign). Do the installation of the prismatic exit identifier sign (Figure 401, sheet 2) as follows:
  - (a) Put the prismatic exit identifier sign (13) in position.
  - (b) Connect the electrical connector (12).
  - (c) Tighten the screws (10) and washers (11) to attach the prismatic exit identifier sign (13) to the valance panel (9).
  - (d) Close the valance panel (AMM 25-23-00/101).
- (4) (For aircraft with Flat Exit Identifier Sign). Do the installation of the flat exit identifier sign (Figure 401, sheet 3) as follows:
  - (a) Put the flat exit identifier sign (18) in position.
  - (b) Connect the electrical connector (17).
  - (c) Tighten the nuts (14) and washers (15) to attach the flat exit identifier sign (18) to the valance panel (9).
  - (d) Close the valance panel (AMM 25-23-00/101).

**J. Follow-on**

**SUBTASK 842-002-A**

- (1) Do an inspection on the fuel quantity indication harness (AMM TASK 28-41-00-200-801-A/600).

**NOTE:** The inspection of fuel quantity indication harness is part of Critical Design Configuration Control Limitations (CDCCL) in the Airworthiness Limitations of the Aircraft Maintenance Program.

- (2) After you install the cockpit step exit identifier sign, install access panel 231AF (AMM MPP 06-41-02/100).
- (3) After you install the escape-hatch exit identifier sign, install the passenger-cabin escape hatch of the related side ( [AMM TASK 52-21-00-400-801-A/400](#)).



- (4) After you install the service door exit identifier sign, install the service-door forward corner trim shroud (AMM TASK 25-23-07-400-801-A/400) or (AMM TASK 25-23-07-400-802-A/400) as applicable.
- (5) Do the Emergency Light Test ( [AMM TASK 33-50-00-700-801-A/500](#)).

