



AIRCRAFT
MAINTENANCE MANUAL

MAIN-LANDING-GEAR SHOCK ABSORBER - REMOVAL/INSTALLATION

EFFECTIVITY: ALL

1. General

- A. This section gives the procedures to remove and install the shock absorber of the main landing gear.
- B. These procedures are applicable to the LH and RH main landing gears.
- C. The procedures in this section are given in the sequence below. The tasks identified with (♦) are part of the Scheduled Maintenance Requirements Document (SMRD).

| TASK NUMBER | DESCRIPTION | EFFECTIVITY |
|--------------------|---|-------------|
| 32-10-02-000-801-A | SHOCK ABSORBER OF THE MAIN LAND- ALL ING GEAR - REMOVAL | |
| 32-10-02-400-801-A | SHOCK ABSORBER OF THE MAIN LAND- ALL ING GEAR - INSTALLATION | |



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TASK 32-10-02-000-801-A

EFFECTIVITY: ALL

2. SHOCK ABSORBER OF THE MAIN LANDING GEAR - REMOVAL

A. General

- (1) This procedure gives the instructions to remove the shock absorber of the main landing gear.

B. References

| REFERENCE | DESIGNATION |
|---|--|
| AMM TASK 07-10-00-500-801-A/200 | - |
| AMM TASK 32-00-01-910-801-A/200 | LG SAFETY PIN - INSTALLATION AND REMOVAL |

C. Zones and Accesses

Not Applicable

D. Tools and Equipment

| ITEM | DESCRIPTION | PURPOSE | QTY |
|---------|-------------|---|-----|
| GSE 003 | Jack | To support the trailing arm of the landing gear | |

E. Auxiliary Items

Not Applicable

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

| QTY | FUNCTION | PLACE |
|-----|----------------------------|--------------|
| 1 | Does the task | RH or LH MLG |
| 1 | Helps the other technician | RH or LH MLG |

I. Preparation

SUBTASK 841-002-A

- (1) On the circuit breaker panel, open the ELEC PUMP 1 circuit breaker and attach a DO-NOT-CLOSE tag to it.
- (2) Make sure that the pressure in hydraulic system 1 is fully released.
- (3) Make sure that the safety pins of the landing gears are installed ([AMM TASK 32-00-01-910-801-A/200](#)).



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- (4) Lift the aircraft on jacks until the wheels are off the ground. Refer to AMM TASK 07-10-00-500-801-A/200.
- (5) Put jack GSE 003 under the trailing arm to support it.
- (6) Discharge the shock absorber.

J. Removal ([Figure 401](#))

SUBTASK 020-002-A

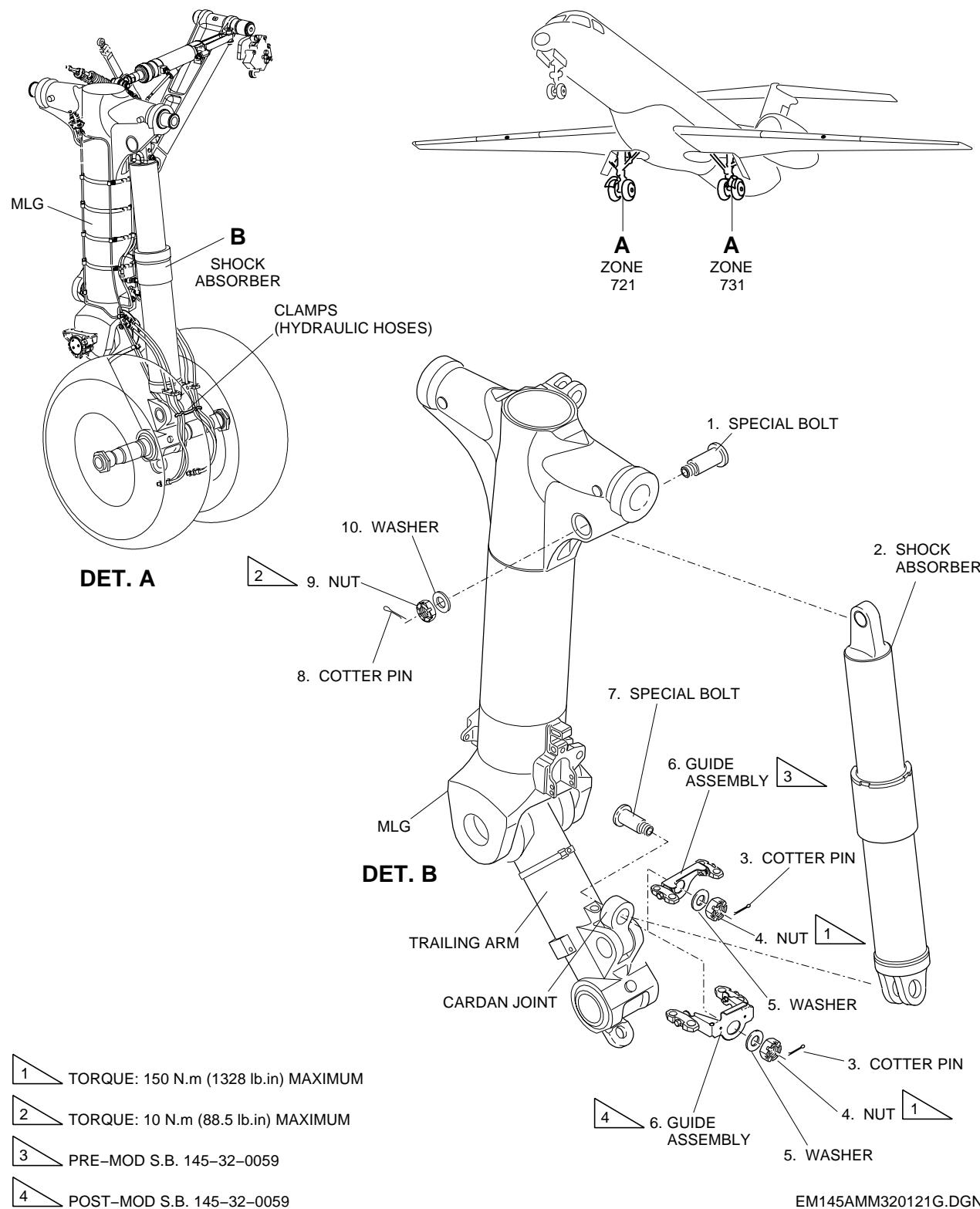
CAUTION: WITH THE TRAILING ARM DISCONNECTED FROM THE SHOCK ABSORBER, DO NOT LIFT THE AIRCRAFT TO MORE THAN THE OFF-THE-GROUND CONDITION, AS GIVEN IN ITEM I - PREPARATION, ITEM (4). IF YOU DO NOT OBEY THIS, DAMAGE WILL OCCUR TO THE METALLIC TARGET OF THE LOWER AIR/GROUND PROXIMITY SWITCH WHEN THE TRAILING ARM IS MOVED TO THE VERTICAL POSITION.

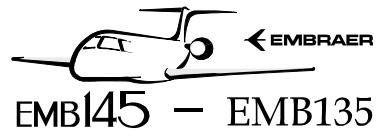
- (1) Remove the cotter pin (8), nut (9), washer (10), and special bolt (1), to disconnect the upper end of the shock absorber (2).
- (2) Remove the cotter pin (3), nut (4), washer (5), guide assembly (6), and special bolt (7) to disconnect the lower end of the shock absorber (2).
- (3) Hold the shock absorber (2) and lower the trailing arm. For this, slowly operate jack GSE 003.
- (4) Remove the shock absorber (2).

EFFECTIVITY: ALL

Shock Absorber of the Main Landing Gear - Removal/Installation

Figure 401





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TASK 32-10-02-400-801-A

EFFECTIVITY: ALL

3. SHOCK ABSORBER OF THE MAIN LANDING GEAR - INSTALLATION

A. General

- (1) This procedure gives the instructions to install the shock absorber of the MLG.

B. References

| REFERENCE | DESIGNATION |
|---------------------------------|--------------------------------|
| AMM TASK 32-10-02-600-801-A/300 | MLG SHOCK ABSORBER - SERVICING |

C. Zones and Accesses

Not Applicable

D. Tools and Equipment

| ITEM | DESCRIPTION | PURPOSE | QTY |
|---------|-------------|---|-----|
| GSE 003 | Jack | To support the trailing arm of the landing gear | |

E. Auxiliary Items

Not Applicable

F. Consumable Materials

| SPECIFICATION (BRAND) | DESCRIPTION | QTY |
|--------------------------------|--|-----|
| MEP09-075 | Corrosion Inhibitive Sealant CA-1000 or COR-BAN 27 L | AR |
| SAE AMS 3277, Type I, Class B2 | Sealant PR1826B2ALO | AR |

G. Expandable Parts

Not Applicable

H. Persons Recommended

| QTY | FUNCTION | PLACE |
|-----|----------------------------|--------------|
| 1 | Does the task | RH or LH MLG |
| 1 | Helps the other technician | RH or LH MLG |

I. Installation ([Figure 402](#)) ([Figure 401](#))

SUBTASK 420-002-A

- (1) Install the lower end of the shock absorber (2) in the cardan joint at the trailing arm.
- (2) Apply corrosion inhibitive sealant CA-1000 or COR-BAN 27 L to the special bolt (7).
- (3) Install the special bolt (7), guide assembly (6), washer (5), and nut (4). Apply a torque of 150 N.m (1328 lb.in) maximum.

- (4) Install the cotter pin (3).
- (5) Slowly operate jack GSE 003 to lift the trailing arm and install the upper end of the shock absorber (2) to the landing gear leg.
- (6) Apply corrosion inhibitive sealant CA-1000 or COR-BAN 27 L to special bolt (1).
- (7) Align the holes of the shock absorber (2) and of the landing gear leg, and install the special bolt (1) and washer (10), apply corrosion inhibitive sealant CA-1000 or COR-BAN 27 L to it and install nut (9). Apply a torque of 10 N.m (88.5 lb.in) maximum and install cotter pin (8).
NOTE: Add a drag nut torque to the torque procedure, to get the final torque.
- (8) Apply a continuous bead of sealant PR1826B2ALO along the interface of the special bolt (1) with the shock absorber (2); along the interface of the special bolt (1) with the nut (9); along the interface of the nut (9) with the washer (10); and along the interface of the washer (10) with the shock absorber (2).

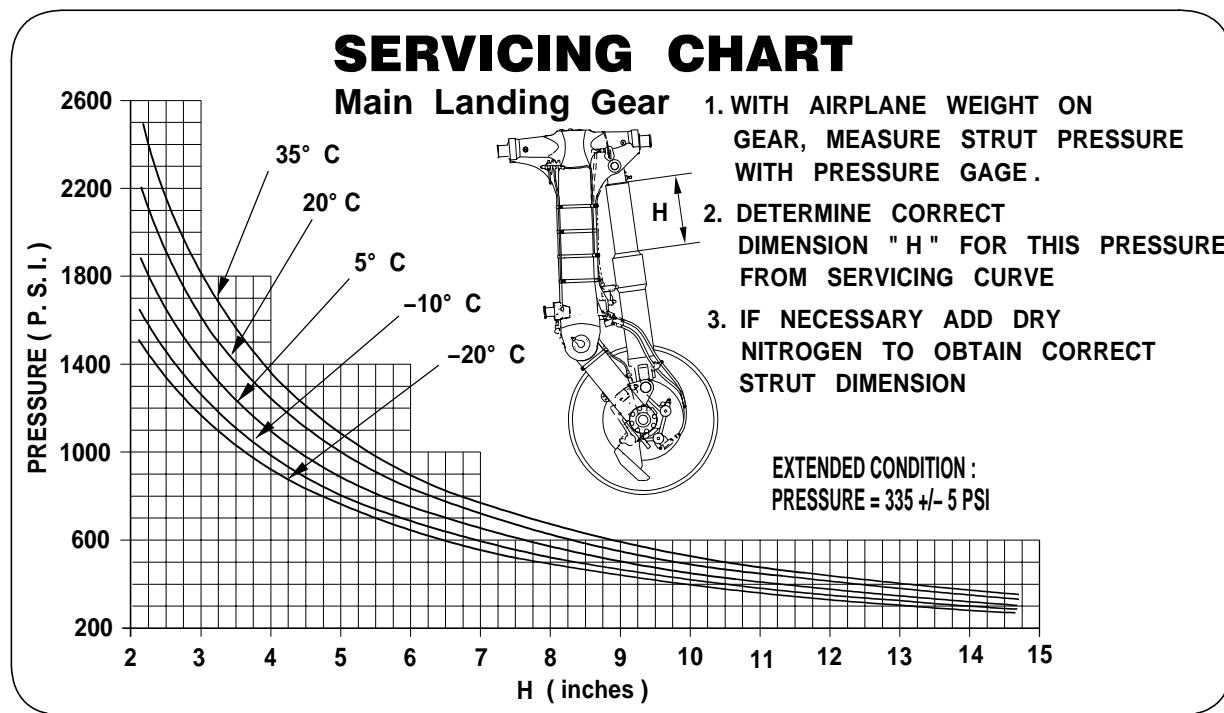
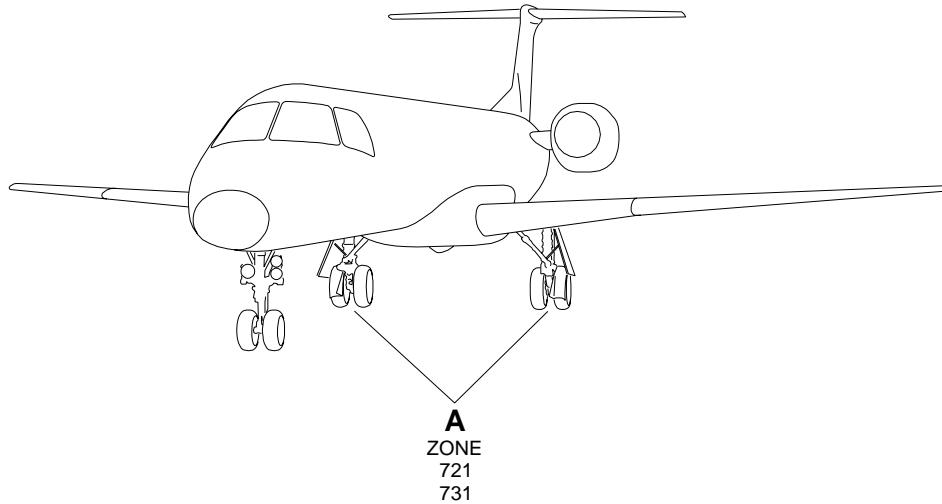
NOTE: You can use sealant P/S 870B-2 or sealant AC-665 B-2 as alternatives to sealant PR1826B2ALO. But, 24 hours after the application of these alternative sealants, apply a layer of varnish 683-3-2/X-310A to them.

J. Follow-on

SUBTASK 842-002-A

- (1) Lower jack GSE 003 and remove it.
- (2) Do the check of the height "H" to make sure that the pressure in the shock absorber is correct. Refer to the instructions in [Figure 402](#).
NOTE: If necessary, do the servicing of the shock absorber. Refer to [AMM TASK 32-10-02-600-801-A/300](#).
- (3) On the circuit breaker panel, close the ELEC PUMP 1 circuit breaker and remove the DO-NOT-CLOSE tag from it.
- (4) Lower the aircraft and remove the jacks.

EFFECTIVITY: ALL
 Height of the MLG Shock Absorber
 Figure 402



DET. A

EM145AMM320690A.DGN

