

## OIL FILTER UNIT - REMOVAL/INSTALLATION

*EFFECTIVITY: ALL*

1. General

- A. This section gives the procedure to remove/install the Oil Filter Unit.
- B. The procedures in this section are given in the sequence below. The tasks identified with (◆) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
79-21-01-000-801-A	OIL FILTER UNIT - REMOVAL	ALL
79-21-01-400-801-A	OIL FILTER UNIT - INSTALLATION	ALL

TASK 79-21-01-000-801-A

EFFECTIVITY: ALL

## 2. OIL FILTER UNIT - REMOVAL

### A. General

(1) To do the task, see the instructions contained in Rolls-Royce MM CSP 34022.

### B. References

REFERENCE	DESIGNATION
<a href="#">AMM MPP 71-00-00/200</a>	- MAINTENANCE PRACTICES
<a href="#">AMM TASK 71-12-01-000-801-A/400</a>	ENGINE LOWER COWLING - OPENING

### C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
413	Lower Cowling	LH Engine
423	Lower Cowling	RH Engine

### D. Tools and Equipment

Not Applicable

### E. Auxiliary Items

ITEM	DESCRIPTION	PURPOSE	QTY
Commercially available	Work Stand	To get access to the engine	1

### F. Consumable Materials

Not Applicable

### G. Expandable Parts

Not Applicable

### H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Engine

### I. Preparation

*SUBTASK 841-002-A*

**WARNING: BEFORE YOU DO THE TASK, OBEY THE SAFETY PRECAUTIONS GIVEN IN [AMM MPP 71-00-00/200](#) TO PREVENT INJURY TO THE PERSONS AND DAMAGE TO THE MATERIAL.**

- (1) On the circuit breaker panel, open the circuit breakers below and attach a DO-NOT-CLOSE tag to them.
  - START 1/2.

- (2) Put the work stand in the work area.
- (3) Open the lower cowling ( [AMM TASK 71-12-01-000-801-A/400](#)) to get access to the engine oil tank.

J. Removal

*SUBTASK 020-002-A*

- (1) Remove the Oil Filter Unit. Refer to the last revision of Rolls-Royce MM CSP 34022.

TASK 79-21-01-400-801-A

EFFECTIVITY: ALL

### 3. OIL FILTER UNIT - INSTALLATION

#### A. General

(1) To do the task, see the instructions contained in Rolls-Royce MM CSP 34022.

#### B. References

REFERENCE	DESIGNATION
<a href="#">AMM MPP 71-00-00/200</a>	- MAINTENANCE PRACTICES
<a href="#">AMM TASK 71-12-01-400-801-A/400</a>	ENGINE LOWER COWLING - CLOSING

#### C. Zones and Accesses

Not Applicable

#### D. Tools and Equipment

Not Applicable

#### E. Auxiliary Items

ITEM	DESCRIPTION	PURPOSE	QTY
Commercially available	Work Stand	To get access to the engine	1

#### F. Consumable Materials

Not Applicable

#### G. Expandable Parts

Not Applicable

#### H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Engine

#### I. Installation

*SUBTASK 420-002-A*

**WARNING: BEFORE YOU DO THE TASK, OBEY THE SAFETY PRECAUTIONS GIVEN IN [AMM MPP 71-00-00/200](#) TO PREVENT INJURY TO THE PERSONS AND DAMAGE TO THE MATERIAL.**

(1) Install the Oil Filter Unit. Refer to the last revision of Rolls-Royce MM CSP 34022.

#### J. Follow-on

*SUBTASK 842-002-A*

(1) Close the lower cowling ( [AMM TASK 71-12-01-400-801-A/400](#) ).

(2) Remove the work stand.



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- (3) On the circuit breaker panel, close the circuit breakers below and remove the DO-NOT-CLOSE tag from them.
    - START 1/2.
  - (4) Refer to the Rolls-Royce MM CSP 34022 to do the related checks after an engine LRU maintenance procedure, as applicable.

