

## MAINTENANCE PANEL - REMOVAL/INSTALLATION

*EFFECTIVITY: ALL*

1. General

- A. This section gives the procedures to remove and install the maintenance panel.
- B. The procedures in this section are given in the sequence below. The tasks identified with (◆) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
31-17-01-000-801-A	MAINTENANCE PANEL - REMOVAL	ALL
31-17-01-400-801-A	MAINTENANCE PANEL - INSTALLATION	ALL

TASK 31-17-01-000-801-A

EFFECTIVITY: ALL

## 2. MAINTENANCE PANEL - REMOVAL

### A. General

(1) This procedure gives the instructions to remove the maintenance panel.

### B. References

REFERENCE	DESIGNATION
<a href="#">AMM MPP 06-41-03/100</a>	- COMPONENT LOCATION

### C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
223	223LZ	Cockpit - LH side

### D. Tools and Equipment

Not Applicable

### E. Auxiliary Items

Not Applicable

### F. Consumable Materials

Not Applicable

### G. Expandable Parts

Not Applicable

### H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	On the left side of the cockpit, behind the pilot's seat

### I. Preparation

**SUBTASK 841-002-A**

- (1) Make sure that the aircraft is deenergized.
- (2) Open maintenance panel door 223LZ ( [AMM MPP 06-41-03/100](#)).

### J. Removal (Figure 401) (Figure 402)

**SUBTASK 020-002-A**

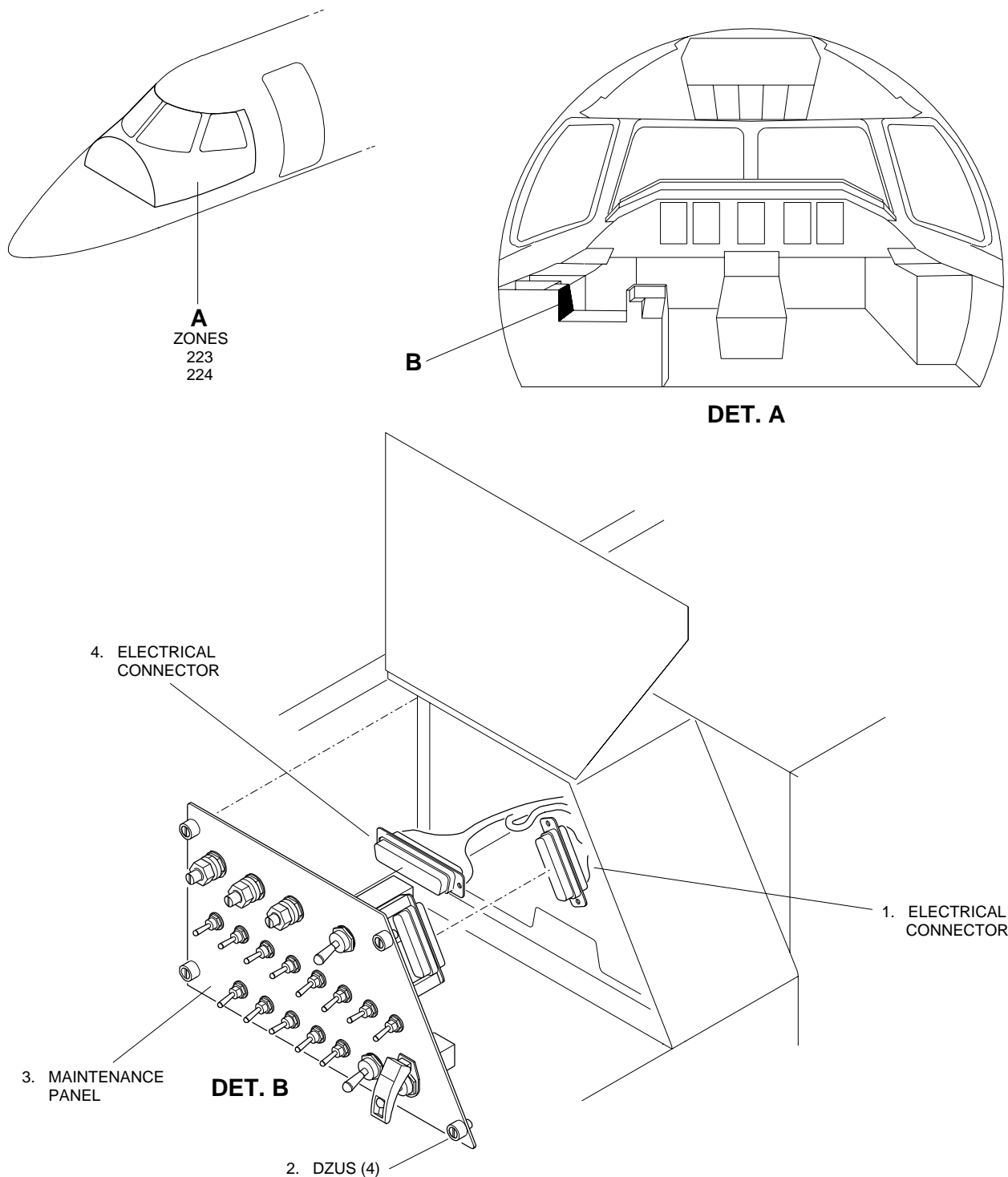
- (1) Release the four dzus (2).
- (2) Carefully pull the maintenance panel (3).
- (3) Disconnect the electrical connectors (1) and (4).

- (4) Remove the maintenance panel (3).

**EFFECTIVITY: AIRCRAFT WITHOUT PORTABLE DATA TRANSFER UNIT (PDTU) CONNECTOR**

Maintenance Panel - Removal/Installation

Figure 401

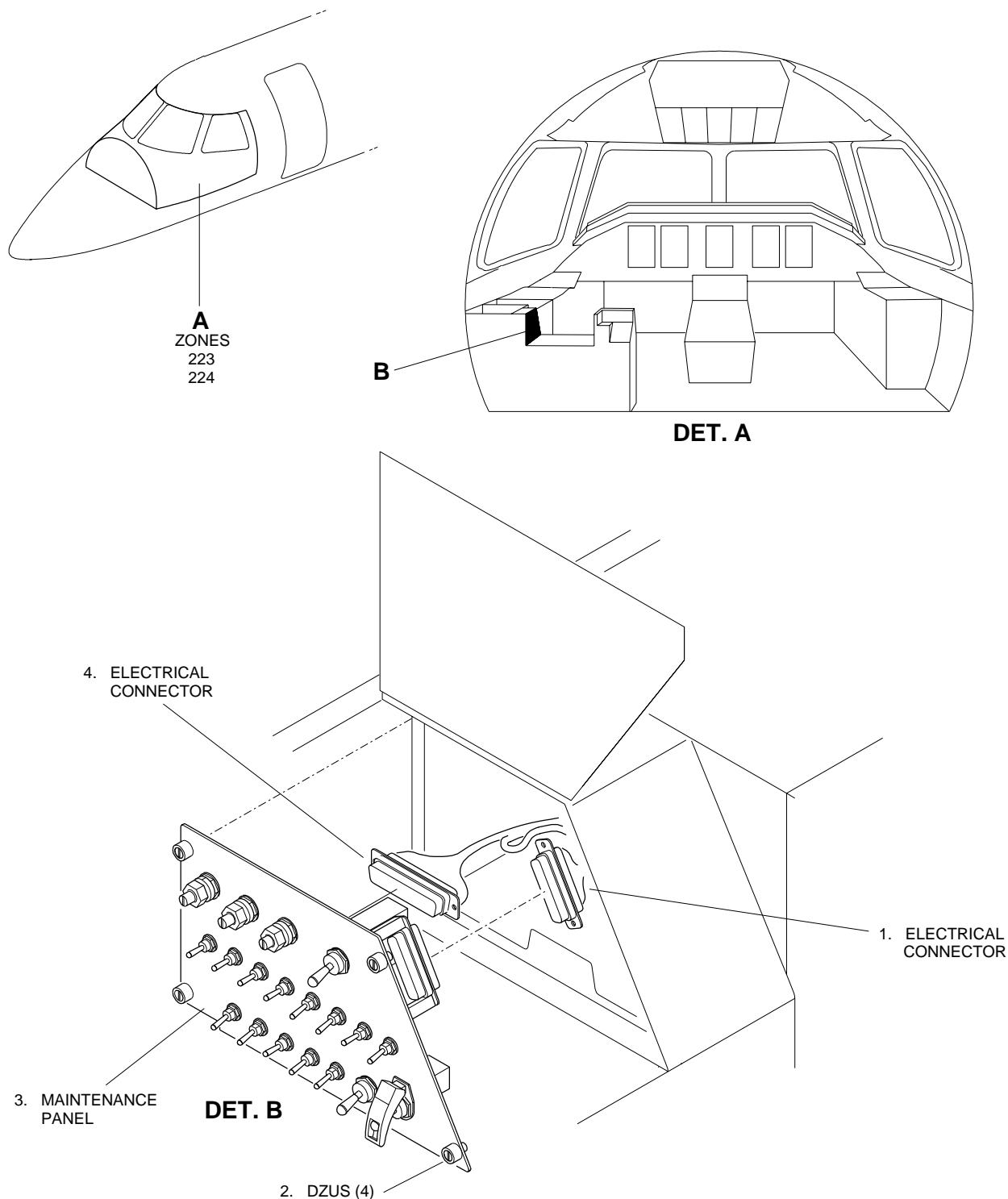


145AMM310071.MCE B

*EFFECTIVITY: AIRCRAFT WITH PORTABLE DATA TRANSFER UNIT (PDTU) CONNECTOR*

Maintenance Panel - Removal/Installation

Figure 402



145AMM310105.MCE A

TASK 31-17-01-400-801-A

*EFFECTIVITY: ALL*

### 3. MAINTENANCE PANEL - INSTALLATION

#### A. General

(1) This procedure gives the instructions to install the maintenance panel.

#### B. References

REFERENCE	DESIGNATION
AMM MPP 06-41-03/100	- COMPONENT LOCATION
AMM TASK 23-31-00-820-801-A/500	PASSENGER-ADDRESS AUDIO VOLUME AND SENSITIVITY - ADJUSTMENT
AMM TASK 32-50-05-700-801-A/500	LOAD POTENTIOMETER - ADJUSTMENT

#### C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
223	223LZ	Cockpit - LH side

#### D. Tools and Equipment

Not Applicable

#### E. Auxiliary Items

Not Applicable

#### F. Consumable Materials

Not Applicable

#### G. Expandable Parts

Not Applicable

#### H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	On the left side of the cockpit, behind the pilot's seat

#### I. Installation (Figure 401) (Figure 402)

##### *SUBTASK 420-002-A*

- (1) Connect the electrical connectors (1) and (4).
- (2) Install the maintenance panel (3) in its installation position.
- (3) Attach the four dzus (2).

J. Follow-on

*SUBTASK 842-002-A*

- (1) Do the adjustment of the Passenger-Address Audio System (VOL and SENS potentiometers). To do this, refer to [AMM TASK 23-31-00-820-801-A/500](#).
- (2) Do the adjustment of the Steering System (STEER potentiometer). To do this, refer to [AMM TASK 32-50-05-700-801-A/500](#).
- (3) Close maintenance panel door 223LZ ( [AMM MPP 06-41-03/100](#)).

