

OUTBOARD GALLEY ASSEMBLY - REMOVAL/INSTALLATION
EFFECTIVITY: AIRCRAFT WITH OUTBOARD GALLEY
1. General

- A. This section gives the procedures to remove/install the outboard galley assembly.
- B. The outboard galley assembly is installed in the passenger cabin, at zone 232.
- C. The procedures in this section are given in the sequence below. The tasks identified with (♦) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
25-30-05-000-802-A	OUTBOARD GALLEY - REMOVAL	AIRCRAFT WITH OUT-BOARD GALLEY
25-30-05-400-802-A	OUTBOARD GALLEY - INSTALLATION	AIRCRAFT WITH OUT-BOARD GALLEY
25-30-05-040-801-A	OUTBOARD GALLEY - DEACTIVATION	AIRCRAFT WITH OUT-BOARD GALLEY
25-30-05-440-801-A	OUTBOARD GALLEY - REACTIVATION	AIRCRAFT WITH OUT-BOARD GALLEY



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TASK 25-30-05-000-802-A

EFFECTIVITY: AIRCRAFT WITH OUTBOARD GALLEY

2. OUTBOARD GALLEY - REMOVAL

A. General

- (1) This task gives the procedure to remove the outboard galley assembly.

B. References

REFERENCE	DESIGNATION
AMM TASK 25-22-04-000-802-A/400	-
AMM TASK 25-30-01-000-803-A/400	-

C. Zones and Accesses

Not Applicable

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

Not Applicable

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Passenger cabin
1	Helps the other technician	Passenger cabin

I. Preparation

SUBTASK 842-002-A

- (1) Make sure that the aircraft is safe for maintenance.
- (2) On the electrical control panel, on the overhead panel, make sure that the SHED BUSES rotary switch is set to the OFF position and attach a DO-NOT-SET-AUTO tag to it.
- (3) Remove the forward galley assembly (AMM TASK 25-30-01-000-803-A/400).
- (4) Remove the main-door region ceiling panel (AMM TASK 25-22-04-000-802-A/400).
- (5) Remove the sealant from the interface of the outboard galley (1) bottom edge with the aisle floor. Refer to Figure 401.



J. Outboard Galley with Ovens - Removal ([Figure 401](#))

SUBTASK 020-002-A

EFFECTIVITY: OUTBOARD GALLEY WITH OVENS

- (1) Remove the access panel (5) with the screws (4).
- (2) Disconnect the electrical connector (17).
- (3) Remove the cover (18) with the screws (19).
- (4) Remove the bolts (20) and washers (21) that attach the terminal lugs (24).
- (5) Remove the bolts (23) and washers (22) that attach the terminal lugs (25).
- (6) Remove the rubber-cushioned clamp (12) with the screw (10) and washer (11).
- (7) Remove the outer bolts (2) and washers (3) that attach the outboard galley assembly (1).
- (8) Remove the floor fitting covers (8) with the screws (9).
- (9) Remove the inner bolts (7) and washers (6) that attach the outboard galley assembly (1).
- (10) Remove the bolt (15), washers (14) and (16), and nut (13) that attach the outboard galley assembly (1).
- (11) Remove the outboard galley assembly (1).

K. Outboard Galley without Ovens - Removal ([Figure 402](#))

SUBTASK 020-003-A

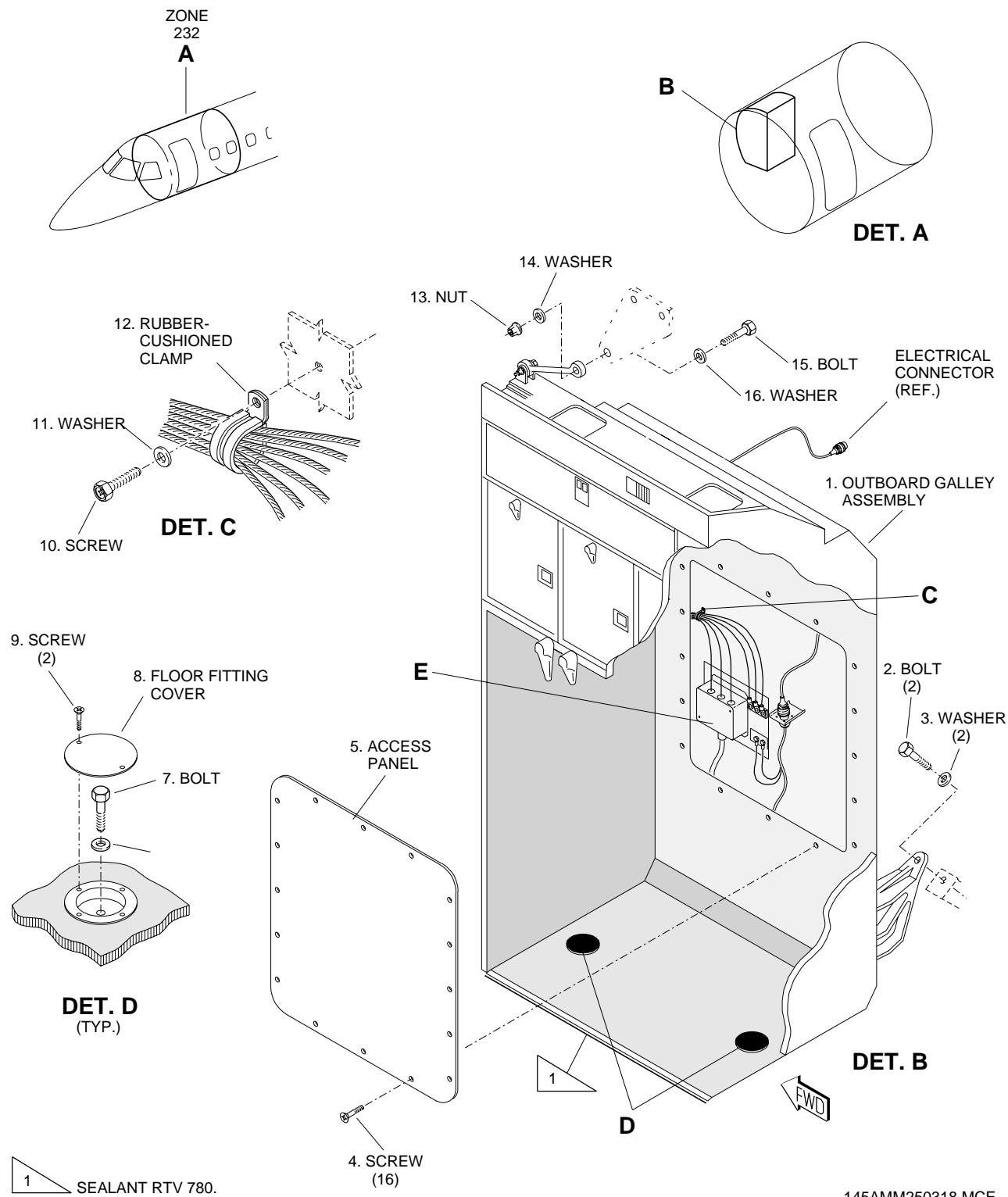
EFFECTIVITY: OUTBOARD GALLEY WITHOUT OVENS

- (1) Remove the access panel (6) with the screws (5).
- (2) Disconnect the electrical connector (2).
- (3) Remove the outer bolts (3) and washers (4) that attach the outboard galley assembly (1).
- (4) Remove the floor fitting covers (9) with the screws (10).
- (5) Remove the inner bolts (8) and washers (7) that attach the outboard galley assembly (1).
- (6) Remove the bolt (14), washers (12) and (13), and nut (11) that attach the outboard galley assembly (1).
- (7) Remove the outboard galley assembly (1).

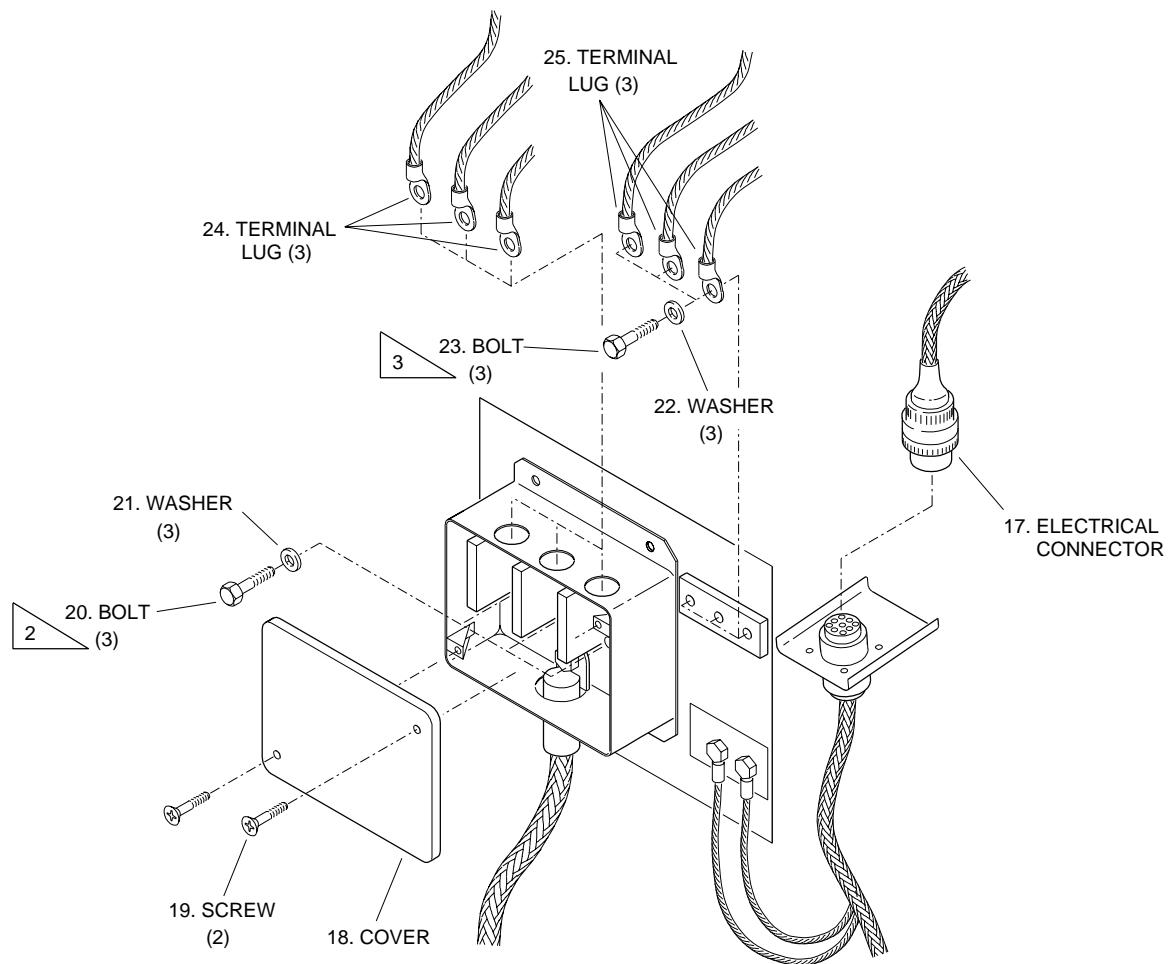
EFFECTIVITY: AIRCRAFT WITH OUTBOARD GALLEY WITH OVENS

Outboard Galley with Ovens - Removal/Installation

Figure 401 - Sheet 1



EFFECTIVITY: AIRCRAFT WITH OUTBOARD GALLEY WITH OVENS
Outboard Galley with Ovens - Removal/Installation
Figure 401 - Sheet 2


DET. E

 TORQUE: 6.8 TO 7.9 N.m (60 TO 70 lb.in).

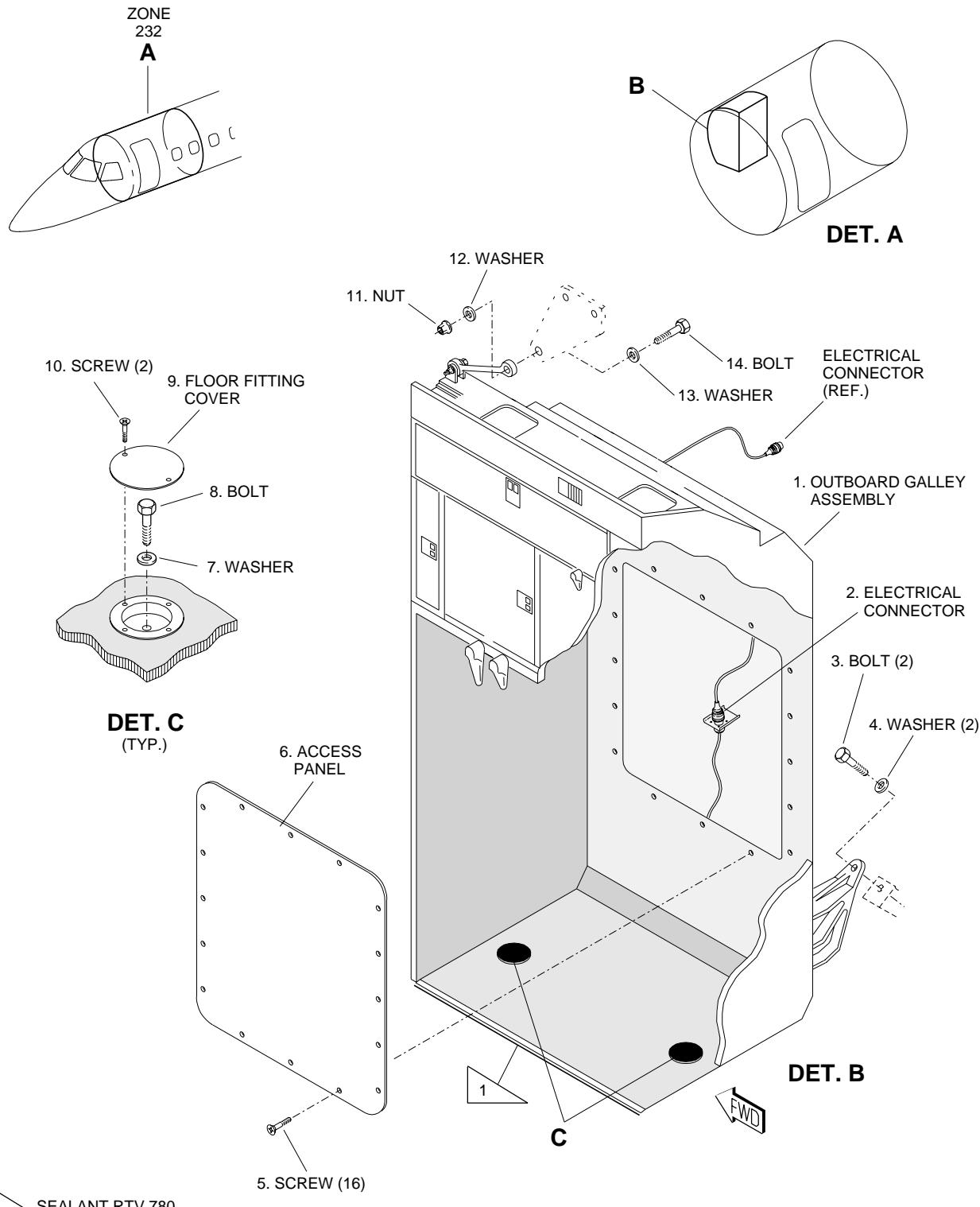
 TORQUE: 3.0 TO 4.3 N.m (27 TO 38 lb.in).

145AMM250112.MCE A

EFFECTIVITY: AIRCRAFT WITH OUTBOARD GALLEY WITHOUT OVENS

Outboard Galley without Ovens - Removal/Installation

Figure 402



145AMM250319.MCE

TASK 25-30-05-400-802-A
EFFECTIVITY: AIRCRAFT WITH OUTBOARD GALLEY
3. OUTBOARD GALLEY - INSTALLATION
A. General

- (1) This task gives the procedures to install the outboard galley assembly.

B. References

<i>REFERENCE</i>	<i>DESIGNATION</i>
AMM TASK 25-22-04-400-802-A/400	-
AMM TASK 25-30-01-400-803-A/400	-
SRM 51-20-01	-

C. Zones and Accesses

Not Applicable

D. Tools and Equipment

<i>ITEM</i>	<i>DESCRIPTION</i>	<i>PURPOSE</i>	<i>QTY</i>
Commercially available	Torque wrench (see Figure 401)	To torque the bolt	

E. Auxiliary Items

Not Applicable

F. Consumable Materials

<i>SPECIFICATION (BRAND)</i>	<i>DESCRIPTION</i>	<i>QTY</i>
RTV 780 (Black)	Sealant	AR

G. Expandable Parts

Not Applicable

H. Persons Recommended

<i>QTY</i>	<i>FUNCTION</i>	<i>PLACE</i>
1	Does the task	Passenger cabin
1	Helps the other technician	Passenger cabin

I. Outboard Galley with Ovens - Installation (Figure 401)
SUBTASK 420-002-A
EFFECTIVITY: OUTBOARD GALLEY WITH OVENS

- (1) Remove the sealant residues (SRM 51-20-01) from the related area.
- (2) Put the outboard galley (1) in its installation position.

- (3) Attach the outboard galley assembly (1) with the inner bolts (7) and washers (6).
- (4) Attach the outboard galley assembly (1) with the outer bolts (2) and washers (3).
- (5) Attach the outboard galley assembly (1) with the bolt (15), washers (14) and (16), and nut (13).
- (6) Attach the terminal lugs (25) with the bolts (23) and washers (22).
- (7) Attach the terminal lugs (24) with the bolts (20) and washers (21).
- (8) Install the rubber-cushioned clamp (12) with the screw (10) and washer (11).
NOTE: Make sure that you attached all the wires together.
- (9) Install the cover (18) with the screws (19).
- (10) Connect the electrical connector (17).
- (11) Install the access panel (5) with the screws (4).
- (12) Install the floor fitting covers (8) with the screws (9).

J. Outboard Galley without Ovens - Installation (Figure 402)

SUBTASK 420-003-A

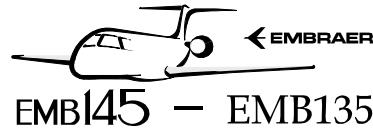
EFFECTIVITY: OUTBOARD GALLEY WITHOUT OVENS

- (1) Remove the sealant residues (SRM 51-20-01) from the related area.
- (2) Put the outboard galley (1) in its installation position.
- (3) Attach the outboard galley assembly (1) with the inner bolts (8) and washers (7).
- (4) Attach the outboard galley assembly (1) with the outer bolts (3) and washers (4).
- (5) Attach the outboard galley assembly (1) with the bolt (14), washers (12) and (13), and nut (11).
- (6) Connect the electrical connector (2).
- (7) Install the access panel (6) with the screws (5).
- (8) Install the floor fitting covers (9) with the screws (10).

K. Follow-on

SUBTASK 842-003-A

- (1) Install the forward galley assembly (AMM TASK 25-30-01-400-803-A/400).
- (2) Install the main-door region ceiling panel (AMM TASK 25-22-04-400-802-A/400).
- (3) On the electrical control panel, on the overhead panel, set the SHED BUSES rotary switch to the AUTO position and remove the DO-NOT-SET-AUTO tag from it.
- (4) Apply the sealant to the interface of the outboard galley (1) bottom edge with the floor. Refer to Figures 401 and 402 (SRM 51-20-01).



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TASK 25-30-05-040-801-A

EFFECTIVITY: AIRCRAFT WITH OUTBOARD GALLEY

4. OUTBOARD GALLEY - DEACTIVATION

A. General

- (1) This task gives the procedure to deactivate the outboard galley.
- (2) This task refers to item 25-30-01 - Galley Waste Receptacles Access Doors/Covers - of the DDPM
- (3) The aircraft may be dispatched with the Galley Waste Receptacles Access Doors/Covers inoperative provided:
 - (a) The container is empty and the access is secured to prevent waste introduction into the compartment, and;
 - (b) Procedures are established to ensure that sufficient galley waste receptacles are available to accommodate all waste that may be generated on a flight.;

B. Zones and Accesses

Not Applicable

C. Tools and Equipment

Not Applicable

D. Auxiliary Items

Not Applicable

E. Consumable Materials

Not Applicable

F. Expandable Parts

Not Applicable

G. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Cockpit-RH/Cockpit-LH

H. Deactivation

SUBTASK 841-002-A

- (1) Make sure that the door is in the closed position.
- (2) Attach an "INOPERATIVE - DO NOT USE" placard to the Galley Waste Receptacles Access Doors/Covers.
- (3) Make an entry in the aircraft technical logbook to show that you did the deactivation procedure for the Outboard Galley.



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TASK 25-30-05-440-801-A

EFFECTIVITY: AIRCRAFT WITH OUTBOARD GALLEY

5. OUTBOARD GALLEY - REACTIVATION

A. General

- (1) This task gives the procedure to reactivate the outboard galley.
- (2) This task refers to item 25-30-01 - Galley Waste Receptacles Access Doors/Covers - of the DDPM

B. Zones and Accesses

Not Applicable

C. Tools and Equipment

Not Applicable

D. Auxiliary Items

Not Applicable

E. Consumable Materials

Not Applicable

F. Expandable Parts

Not Applicable

G. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Cockpit-RH/Cockpit-LH

H. Reactivation

SUBTASK 841-003-A

- (1) Do the troubleshooting and the applicable corrective maintenance procedure for the Galley Waste Receptacles Access Doors/Covers.
- (2) Remove an "INOPERATIVE - DO NOT USE" placard to the Galley Waste Receptacles Access Doors/Covers.
- (3) Make an entry in the aircraft technical logbook to show that you did the reactivation procedure for the Outboard Galley.