

PLACARDS - REPAIR

EFFECTIVITY: ALL

1. General

- A. This section gives the procedures for the repair of the placards installed on the aircraft surfaces.
- B. The procedures in this section are given in the sequence below. The tasks identified with (◆) are part of the Scheduled Maintenance Requirements Document (SMRD).

<i>TASK NUMBER</i>	<i>DESCRIPTION</i>	<i>EFFECTIVITY</i>
11-32-01-340-801-A	PLACARD - REPAIR	ALL

TASK 11-32-01-340-801-A

EFFECTIVITY: ALL

2. PLACARD - REPAIR

A. General

(1) This repair procedure is applicable to all the placards on the aircraft surfaces.

(2) The repair procedure gives instructions for replacement of the placard.

B. References

REFERENCE	DESIGNATION
AMM TASK 20-12-01-930-801-A/200	-

C. Zones and Accesses

Not Applicable

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

ITEM	DESCRIPTION	PURPOSE	QTY
Commercially available	Safety Goggles	Eye Protection	1
Commercially available	Paper Respirator	Respiration Protection	1
Commercially available	Rubber Gloves	Skin Protection	1
Commercially available	Blade	Placard removal	1
Commercially available	Cleaning cloth	Cleaning	1

F. Consumable Materials

SPECIFICATION (BRAND)	DESCRIPTION	QTY
TT-M-261	Methyl-ethyl-ketone	AR
O-T-620	Trichloroethane solvent	AR

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	On the aircraft

I. Preparation

SUBTASK 841-002-A

- (1) Use personal protection equipment while you do the tasks.
- (2) All related persons must know the solvent handling procedures.
- (3) Do the task in an area with a good flow of air, where solvent vapors cannot collect and with no pieces of equipment which can make flames or sparks.
- (4) A fire extinguisher with a minimum of 25 kg of carbon dioxide or equivalent must be available.

J. Placard Replacement

SUBTASK 340-002-A

- WARNING:** • **ALWAYS USE EYE PROTECTION, RESPIRATOR, AND RUBBER GLOVES FOR PROTECTION FROM EPOXY, ADHESIVES, AND BOND AGENTS.**
- **WHEN YOU USE METHYL-ETHYL-KETONE, OBEY THE SAFETY PRECAUTIONS GIVEN IN PREPARATION.**

- CAUTION:** • **BE CAREFUL TO PREVENT DAMAGE TO THE PLACARD ATTACHMENT SURFACE WHEN PLACARD IS REMOVED.**
- **PROTECT ACRYLIC AND OTHER PLASTIC TRANSPARENCIES NOT TO PERMIT METHYL-ETHYL-KETONE TO TOUCH THEM, BECAUSE THIS SOLVENT CAUSES DAMAGE TO THOSE MATERIALS.**

- (1) Remove the damaged placard as follows:
 - (a) Adhesive Polyester Decal removal.
 - 1 Insert a blade under the decal edge and carefully remove the decal.
 - 2 When necessary, use heated vapor under the decal to make its removal easier.
 - 3 If the removal continues not to be easy, mask the area around the decal, wipe the area with a cloth made moist with methyl-ethyl-ketone or trichloroethylene, and sand until the decal is removed.
 - (b) Anodized Aluminum Nameplates and Acrylic Placard.
 - 1 Insert a blade under the decal edge and carefully remove the decal.
- (2) Install the new placard in the same location where the removed placard was. Refer to AMM TASK 20-12-01-930-801-A/200 to apply and bond placard on the aircraft surfaces.

