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**VOR-ANTENNA POLYURETHANE FILM - REMOVAL/INSTALLATION***EFFECTIVITY: ALL*1. General

- A. This section gives the procedures to remove and apply the VOR-antenna polyurethane film.
- B. The procedures in this section are given in the sequence below. The tasks identified with (◆) are part of the Scheduled Maintenance Requirements Document (SMRD).

<i>TASK NUMBER</i>	<i>DESCRIPTION</i>	<i>EFFECTIVITY</i>
55-32-02-000-801-A	VOR-ANTENNA POLYURETHANE FILM - REMOVAL	ALL
55-32-02-400-801-A	VOR-ANTENNA POLYURETHANE FILM - INSTALLATION	ALL

TASK 55-32-02-000-801-A

EFFECTIVITY: ALL

## 2. VOR-ANTENNA POLYURETHANE FILM - REMOVAL

### A. General

(1) This procedure gives the instructions to remove the VOR-antenna polyurethane film.

### B. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
325		Vertical stabilizer

### C. Tools and Equipment

Not Applicable

### D. Auxiliary Items

ITEM	DESCRIPTION	PURPOSE	QTY
Commercially available	Spatula	To remove the old film	1

### E. Consumable Materials

Not Applicable

### F. Expandable Parts

Not Applicable

### G. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Vertical stabilizer

### H. Removal ([Figure 401](#))

#### SUBTASK 020-002-A

- (1) Prepare the new film with the old film as a template. Mark the contour to cut the excess material of the new film to the correct size. Refer to steps A and B.

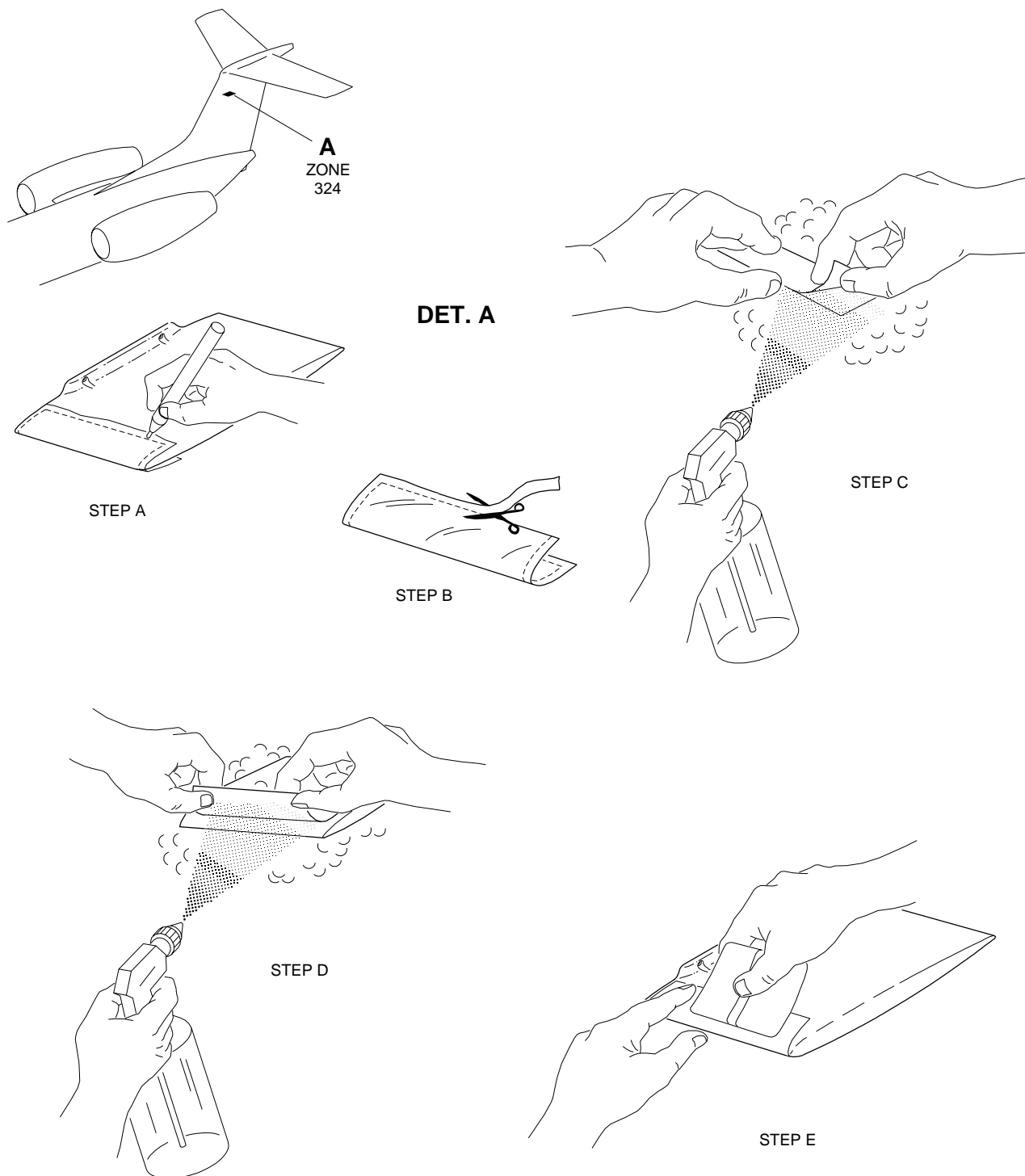
**CAUTION:** BE CAREFUL WHEN YOU REMOVE THE OLD FILM TO PREVENT DAMAGE TO THE ANTENNA SURFACE.

- (2) Remove the old polyurethane film. For this, use a spatula and pull the film.

EFFECTIVITY: ALL

VOR-Antenna Polyurethane Film - Removal/Installation

Figure 401



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TASK 55-32-02-400-801-A

EFFECTIVITY: ALL

### 3. VOR-ANTENNA POLYURETHANE FILM - INSTALLATION

#### A. General

(1) This procedure gives the instructions to install the VOR-antenna polyurethane film.

#### B. References

REFERENCE	DESIGNATION
<a href="#">AMM TASK 55-32-02-000-801-A/400</a>	VOR-ANTENNA POLYURETHANE FILM - REMOVAL
IPC 11-21-05	EXTERIOR DECAL, CORROSION PROTECTION

#### C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
325		Vertical stabilizer

#### D. Tools and Equipment

Not Applicable

#### E. Auxiliary Items

ITEM	DESCRIPTION	PURPOSE	QTY
Commercially available	Spatula	To squeegee unapplied film and eliminate air bubbles	1

#### F. Consumable Materials

SPECIFICATION (BRAND)	DESCRIPTION	QTY
MEP 21-012	Neutral Liquid Detergent	AR
FED. SPEC. TT-I-735	Isopropyl Alcohol	AR

#### G. Expendable Parts

ITEM	IPC REFERENCE (VENDOR REFERENCE)	QTY
Polyurethane film	IPC 11-21-05	AR

#### H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Vertical stabilizer

I. Preparation (Figure 401)

*SUBTASK 841-002-A*

- (1) Fully mix neutral liquid detergent with isopropyl alcohol and water. The solution must contain approximately 2.5% of liquid detergent, 24.5% of isopropyl alcohol, and 73% of water.

J. Installation (Figure 401)

*SUBTASK 420-002-A*

- (1) Use the old film as a reference to cut the new film to the appropriate size. Refer to steps A and B ([AMM TASK 55-32-02-000-801-A/400](#)).
- (2) Clean the antenna surface and the polyurethane film with a cloth wet with isopropyl alcohol.

**CAUTION:** DO NOT PERMIT THE ADHESIVE SIDE OF THE FILM TO BE TOUCHED TO PREVENT FINGERPRINTS AND LOSS OF ADHESIVENESS.

- (3) Separate the liner from the film and spray the detergent solution on the adhesive surface at the same time. Refer to step C.
- (4) Wet the antenna surface with detergent solution.
- (5) Align the film and press on edge to surface with fingers. Refer to step D.

**CAUTION:** IF AIR BUBBLE OCCURS, DO NOT MAKE A HOLE IN THE FILM TO ELIMINATE THE AIR BUBBLE.

- (6) Squeeze the water out from the antenna with the spatula. Refer to step E.

**NOTE:** If an air bubble occurs, pull the film back up until you get to the location of the air bubble, spray with detergent solution, and apply the film again.

- (7) After one hour, the VOR antenna with the film is ready for service.

