



AIRCRAFT
MAINTENANCE MANUAL

BALL BEARING No. 4 - INSPECTION/CHECK

EFFECTIVITY: ALL

1. General

- A. This section gives the procedure to do the inspection of split inner racer ball bearing No. 4.
- B. The procedures in this section are given in the sequence below. The tasks identified with (♦) are part of the Scheduled Maintenance Requirements Document (SMRD).

<i>TASK NUMBER</i>	<i>DESCRIPTION</i>	<i>EFFECTIVITY</i>
72-39-05-200-801-A	SPLIT INNER RACER BALL BEARING NO. ALL 4 - DETAILED INSPECTION	

TASK 72-39-05-200-801-A
EFFECTIVITY: ALL
2. SPLIT INNER RACER BALL BEARING NO. 4 - DETAILED INSPECTION
A. General

- (1) To do the detailed inspection of the split inner racer ball bearing No. 4, see the instructions given in Rolls-Royce Engine Manual CSP 31010.
- (2) For this inspection, it is necessary to remove the engine from the aircraft.

B. References

<i>REFERENCE</i>	<i>DESIGNATION</i>
AMM MPP 71-00-00/200	- MAINTENANCE PRACTICES
AMM TASK 71-00-00-000-801-A/400	ENGINE - REMOVAL
AMM TASK 71-00-00-400-801-A/400	ENGINE - INSTALLATION
Rolls-Royce Engine Manual CSP 31010	-

C. Zones and Accesses

Not Applicable

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

Not Applicable

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

<i>QTY</i>	<i>FUNCTION</i>	<i>PLACE</i>
1	Does the task	Engine

I. Preparation
SUBTASK 841-002-A

WARNING: BEFORE YOU DO THE TASK, OBEY THE SAFETY PRECAUTIONS GIVEN IN AMM MPP 71-00-00/200 TO PREVENT INJURY TO THE PERSONS AND DAMAGE TO THE MATERIAL.

- (1) Make sure that the aircraft is safe for maintenance.
- (2) Remove the engine ([AMM TASK 71-00-00-000-801-A/400](#)).



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- J. Inspect (Detailed Inspection) Split Inner Racer Ball Bearing No. 4(Applicable for P/N 23061084 and 23064224)

SUBTASK 220-002-A

WARNING: BEFORE YOU DO THE TASK, OBEY THE SAFETY PRECAUTIONS GIVEN IN AMM MPP 71-00-00/200 TO PREVENT INJURY TO THE PERSONS AND DAMAGE TO THE MATERIAL.

- (1) Do a detailed visual inspection of split inner racer ball bearing No. 4. Refer to the latest revision of Rolls-Royce Engine Manual CSP 31010.

- K. Follow-on

SUBTASK 842-002-A

- (1) Install the engine ([AMM TASK 71-00-00-400-801-A/400](#)).

