

OUTER BY-PASS DUCT SERVICE PANEL - REMOVAL/INSTALLATION

EFFECTIVITY: ALL

1. General

- A. This section gives the procedures to remove and install the right outer by-pass duct service panel.
- B. The procedures in this section are given in the sequence below. The tasks identified with (◆) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
72-73-04-000-801-A	RIGHT OUTER BY-PASS DUCT SERVICE PANEL - REMOVAL	ALL
72-73-04-400-801-A	RIGHT OUTER BY-PASS DUCT SERVICE PANEL - INSTALLATION	ALL

TASK 72-73-04-000-801-A

EFFECTIVITY: ALL

2. RIGHT OUTER BY-PASS DUCT SERVICE PANEL - REMOVAL

A. General

(1) To do the task, see the instructions given Rolls-Royce MM CSP 34022.

B. References

REFERENCE	DESIGNATION
AMM MPP 71-00-00/200	- MAINTENANCE PRACTICES
AMM TASK 71-12-01-000-801-A/400	ENGINE LOWER COWLING - OPENING
Rolls-Royce MM CSP 34022	-

C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
413	Lower Cowling	LH Engine
423	Lower Cowling	RH Engine

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

ITEM	DESCRIPTION	PURPOSE	QTY
Commercially available	Workstand	To get access to the engine	1

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Engine

I. Preparation

SUBTASK 841-002-A

WARNING: BEFORE YOU DO THE TASK, OBEY THE SAFETY PRECAUTIONS GIVEN IN AMM MPP 71-00-00/200 TO PREVENT INJURY TO THE PERSONS AND DAMAGE TO THE MATERIAL.

(1) On the circuit breaker panel, open the circuit breakers below and attach a DO-NOT-CLOSE tag to them.

- POWERPLANT START 1/2.

- (2) Open the lower cowling ([AMM TASK 71-12-01-000-801-A/400](#)) to get access to the engine.
- (3) Put the workstand in the work area.

J. Removal

SUBTASK 020-002-A

- (1) Remove the right outer by-pass duct service panel. Refer to the last revision of Rolls-Royce MM CSP 34022.

TASK 72-73-04-400-801-A

EFFECTIVITY: ALL

3. RIGHT OUTER BY-PASS DUCT SERVICE PANEL - INSTALLATION

A. General

(1) To do the task, see the instructions given in Rolls-Royce MM CSP 34022.

B. References

REFERENCE	DESIGNATION
AMM MPP 71-00-00/200	- MAINTENANCE PRACTICES
AMM TASK 71-12-01-400-801-A/400	ENGINE LOWER COWLING - CLOSING
Rolls-Royce MM CSP 34022	-

C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
413	Lower Cowling	LH engine
423	Lower Cowling	RH engine

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

ITEM	DESCRIPTION	PURPOSE	QTY
Commercially available	Workstand	To get to the engine	1

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Engine

I. Installation

SUBTASK 420-002-A

WARNING: BEFORE YOU DO THE TASK, OBEY THE SAFETY PRECAUTIONS GIVEN IN AMM MPP 71-00-00/200 TO PREVENT INJURY TO THE PERSONS AND DAMAGE TO THE MATERIAL.

(1) Install the right outer by-pass duct service panel. Refer to the last revision of Rolls-Royce MM CSP 34022.

J. Follow-on

SUBTASK 842-002-A

- (1) Remove all the tools and equipment from the work area. Make sure that the work area is clean.
- (2) Remove the workstand.
- (3) Close the lower cowling ([AMM TASK 71-12-01-400-801-A/400](#)).
- (4) On the circuit breaker panel, close the circuit breakers below and remove the DO-NOT-CLOSE tag from them.
 - POWERPLANT START 1/2.

