

## REAR FUSELAGE ACCESS DOOR/PANELS - REMOVAL/INSTALLATION

*EFFECTIVITY: ALL*

1. General

- A. This section gives the procedures to remove and install the Rear Fuselage access doors.
- B. The procedures in this section are given in the sequence below.
- C. The procedures in this section are given in the sequence below. The tasks identified with (◆) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
52-40-03-000-801-A	REAR FUSELAGE ACCESS DOORS - RE-MOVAL	ALL
52-40-03-400-801-A	REAR FUSELAGE ACCESS DOORS - INSTALLATION	ALL

TASK 52-40-03-000-801-A

EFFECTIVITY: ALL

## 2. REAR FUSELAGE ACCESS DOORS - REMOVAL

### A. General

(1) This procedure gives the instructions to remove the rear fuselage access doors.

### B. References

REFERENCE	DESIGNATION
AMM MPP 06-41-01/100	-
SRM 51-40-07	-

### C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
272	272AR	Rear fuselage
272	272BR	Rear fuselage
272	272CR	Rear fuselage

### D. Tools and Equipment

Not Applicable

### E. Auxiliary Items

Not Applicable

### F. Consumable Materials

Not Applicable

### G. Expandable Parts

Not Applicable

### H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Rear fuselage

### I. Preparation

#### SUBTASK 841-002-A

- (1) Make sure that the aircraft is safe for maintenance.
- (2) Open the Rear Fuselage access doors 272AR, 272BR, and 272CR. Refer to AMM MPP 06-41-01/100.

### J. Removal (Figure 401)

#### SUBTASK 020-002-A

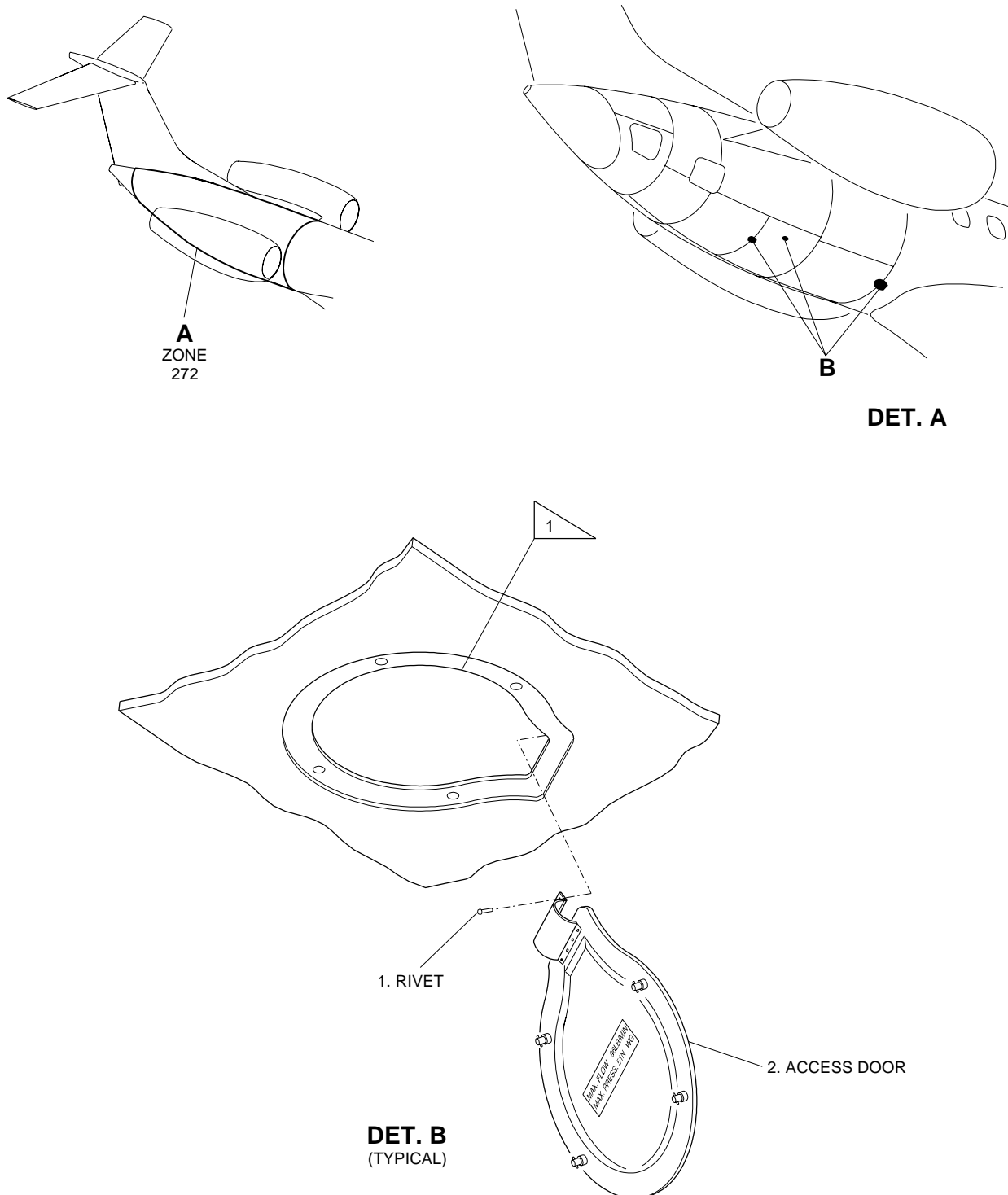
- (1) Remove the rivets (1) that attach access door (2) on rear fuselage. Refer to SRM 51-40-07.

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- (2) Remove the access door (2).

**EFFECTIVITY: ALL**

Rear Fuselage Access Doors - Removal/Installation

Figure 401




**AERODYNAMIC LIMITS**

145AMM520595.MCE

TASK 52-40-03-400-801-A

EFFECTIVITY: ALL

### 3. REAR FUSELAGE ACCESS DOORS - INSTALLATION

#### A. General

(1) This procedure gives the instructions to install the rear fuselage access doors.

#### B. References

REFERENCE	DESIGNATION
AMM MPP 06-41-01/100	-
SRM 51-10-01	-
SRM 51-40-07	-

#### C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
272	272AR	Rear fuselage
272	272BR	Rear fuselage
272	272CR	Rear fuselage

#### D. Tools and Equipment

Not Applicable

#### E. Auxiliary Items

Not Applicable

#### F. Consumable Materials

Not Applicable

#### G. Expandable Parts

Not Applicable

#### H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Rear fuselage

#### I. Installation (Figure 401)

##### SUBTASK 420-002-A

(1) Install the access door (2) and attach them with the rivets (1). Refer to SRM 51-40-07.

#### J. Follow-on

##### SUBTASK 842-002-A

(1) Close the Rear Fuselage access doors 272AR, 272BR, and 272CR. Refer to AMM MPP 06-41-01/100.

- (2) Check the Aerodynamic Limits. Refer to SRM 51-10-01.