



AIRCRAFT  
MAINTENANCE MANUAL

**MAIN-DOOR FRAME RUBBER SEAL - MAINTENANCE PRACTICES**

EFFECTIVITY: ALL

1. General

- A. This section gives the procedure to replace the main-door frame rubber seal.
- B. The procedures in this section are given in the sequence below. The tasks identified with (♦) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
53-21-01-960-801-A ♦	MAIN-DOOR FRAME RUBBER SEAL - RE- ALL PLACEMENT	



EMB145 - EMB135

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TASK 53-21-01-960-801-A

EFFECTIVITY: ALL

2. MAIN-DOOR FRAME RUBBER SEAL - REPLACEMENT

A. General

- (1) This task gives the procedure to replace the main-door frame rubber seal.

B. References

REFERENCE	DESIGNATION
AMM TASK 53-21-01-000-801-A/400	MAIN-DOOR FRAME RUBBER SEAL - REMOVAL
AMM TASK 53-21-01-400-801-A/400	MAIN-DOOR FRAME RUBBER SEAL - INSTALLATION

C. Zones and Accesses

Not Applicable

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

Not Applicable

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Main door cutout

I. Replacement of the Main-Door Frame Rubber Seal

SUBTASK 960-002-A

- (1) Remove the main-door frame rubber seal ( [AMM TASK 53-21-01-000-801-A/400](#)).
- (2) Discard the main-door frame rubber seal.
- (3) Install a new main-door frame rubber seal ( [AMM TASK 53-21-01-400-801-A/400](#)).