



AIRCRAFT MAINTENANCE MANUAL

SOLENOID - REMOVAL/INSTALLATION

EFFECTIVITY: AIRCRAFT WITH ELECTROMECHANICAL GUST LOCK

1. General

- A. This section gives the procedures to remove and install the electromechanical gust-lock lever locking solenoid.
- B. The electromechanical gust-lock lever locking solenoid is a component of the control stand assembly. It is installed in the control pedestal.
- C. The locking solenoid can be removed in the aircraft cockpit but it must be installed on a bench.
- D. This permits the gust lock lever to be moved from the intermediate position to the unlocked position in case of solenoid rod stuck actuated.
- E. The procedures in this section are given in the sequence below. The tasks identified with (♦) are part of the Scheduled Maintenance Requirements Document (SMRD).

| TASK NUMBER | DESCRIPTION | EFFECTIVITY |
|--------------------|-------------------------|---|
| 27-71-06-000-801-A | SOLENOID - REMOVAL | AIRCRAFT WITH ELECTROMECHANICAL GUST LOCK |
| 27-71-06-400-801-A | SOLENOID - INSTALLATION | AIRCRAFT WITH ELECTROMECHANICAL GUST LOCK |



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TASK 27-71-06-000-801-A

EFFECTIVITY: AIRCRAFT WITH ELECTROMECHANICAL GUST LOCK

2. SOLENOID - REMOVAL

A. General

- (1) This task gives the procedure to remove the electromechanical gust lock solenoid.

B. References

| REFERENCE | DESIGNATION |
|---------------------------------|----------------------------------|
| AMM MPP 06-41-03/100 | - COMPONENT LOCATION |
| AMM TASK 76-11-01-000-801-A/400 | CONTROL STAND ASSEMBLY - REMOVAL |
| DDPM 27-70-00 | - |

C. Zones and Accesses

| ZONE | PANEL/DOOR | LOCATION |
|------|------------|------------------|
| 223 | 223SZ | Control pedestal |
| 223 | 223RZ | Control pedestal |

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

Not Applicable

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

| QTY | FUNCTION | PLACE |
|-----|----------------------------|---------|
| 1 | Does the task | Cockpit |
| 1 | Helps the other technician | Cockpit |

I. Preparation

SUBTASK 841-002-A

- (1) Set the gust lock lever to the locked position.
- (2) Remove access panels 223SZ and 223RZ [AMM MPP 06-41-03/100](#).



J. Removal ([Figure 401](#))

SUBTASK 020-002-A

WARNING: • BE CAREFUL, THE SOLENOID CAN BE HEATED.

- MAKE SURE YOU DO NOT TOUCH THE THRUST LEVER RESOLVER CONNECTOR OR ANY OTHER CONNECTOR FROM THE CONTROL STAND ASSEMBLY.
- MAKE SURE THAT THE RUDDER, HORIZONTAL STABILIZER, AND ELEVATOR CANNOT BE OPERATED ACCIDENTALLY. AN ACCIDENTAL OPERATION CAN CAUSE INJURY TO PERSONS.

- (1) Disconnect the connector (6) from the solenoid (7).
- (2) Remove and lift the control stand assembly sufficient to get access to solenoid. Refer to [AMM TASK 76-11-01-000-801-A/400](#).
- (3) Remove the bolts (1), washers (2) and (4) and nuts (5) to remove the solenoid from the control stand assembly.

K. Follow-on

SUBTASK 842-002-A

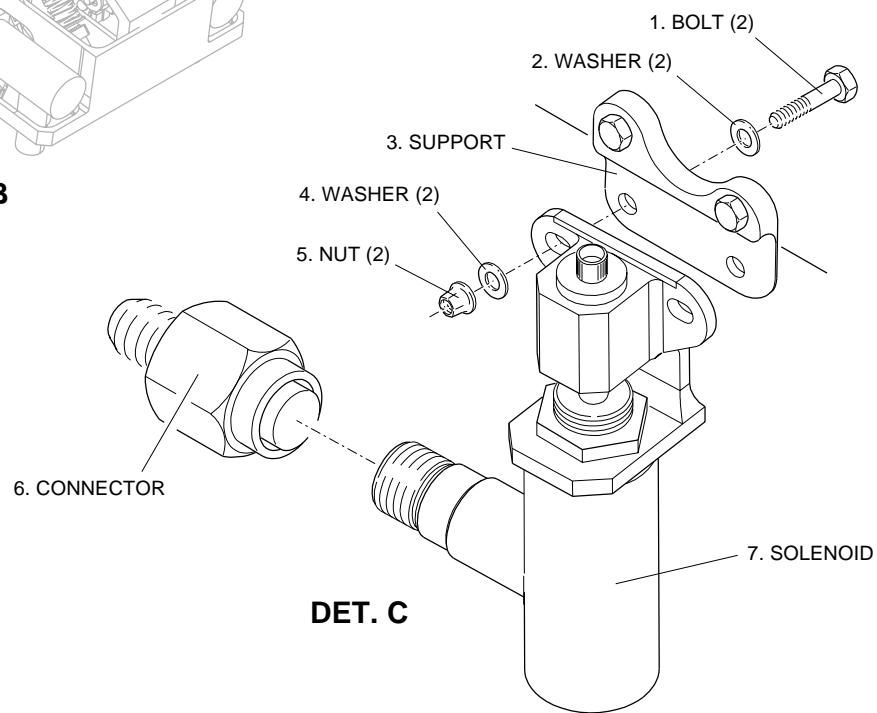
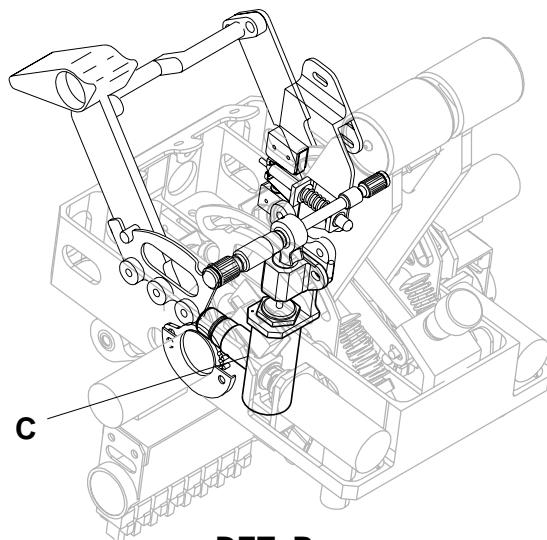
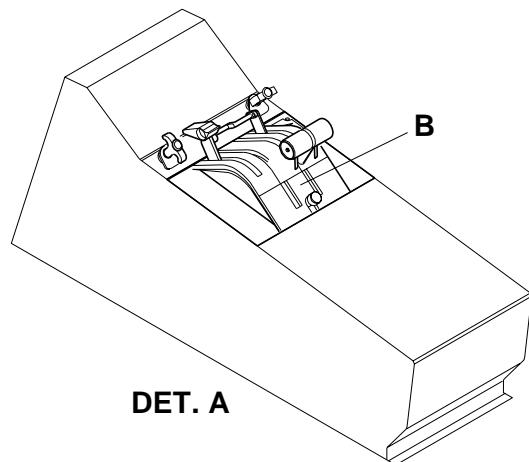
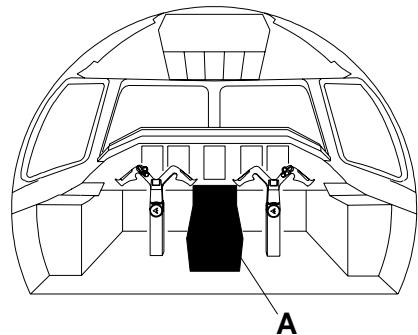
WARNING: AFTER THE SOLENOID REMOVAL, THE FLIGHT IS PERMITTED WITH THE ELECTROMECHANICAL GUST LOCK SYSTEM INOPERATIVE. REFER TO DISPATCH DEVIATIONS PROCEDURES MANUAL DDPM 27-70-00.

- (1) Install access panels 223SZ and 223RZ [AMM MPP 06-41-03/100](#).

EFFECTIVITY: AIRCRAFT WITH ELECTROMECHANICAL GUST LOCK

Solenoid - Removal/Installation

Figure 401



EM145AMM270553A.DGN



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TASK 27-71-06-400-801-A

EFFECTIVITY: AIRCRAFT WITH ELECTROMECHANICAL GUST LOCK

3. SOLENOID - INSTALLATION

A. General

- (1) This task gives the procedure to install the electromechanical gust lock solenoid.
- (2) To install the electromechanical gust lock solenoid, it is necessary that the control stand assembly be removed first.
- (3) The procedure to install the electromechanical gust lock solenoid is given in the EMBRAER Component Maintenance Manual of the Control Stand Assembly. Refer to the latest revision of T.P. 145/1226.

B. References

| REFERENCE | DESIGNATION |
|---------------------------------|---|
| AMM TASK 27-71-00-700-801-A/500 | ELECTROMECHANICAL GUST LOCK - OPERATIONAL CHECK |
| AMM TASK 76-11-01-000-801-A/400 | CONTROL STAND ASSEMBLY - REMOVAL |
| AMM TASK 76-11-01-400-801-A/400 | CONTROL STAND ASSEMBLY - INSTALLATION |
| T.P. 145/1226 | - |

C. Zones and Accesses

| ZONE | PANEL/DOOR | LOCATION |
|------|------------|------------------|
| 223 | 223OZ | Control pedestal |
| 223 | 223NZ | Control pedestal |
| 223 | 223SZ | Control pedestal |
| 223 | 223RZ | Control pedestal |

D. Tools and Equipment

| ITEM | DESCRIPTION | PURPOSE | QTY |
|---------|----------------------|---------------------------|-----|
| GSE 183 | Control Stand Holder | To hold the control stand | |

E. Auxiliary Items

Not Applicable

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable



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H. Persons Recommended

| QTY | FUNCTION | PLACE |
|-----|----------------------------|---------|
| 1 | Does the task | Cockpit |
| 1 | Helps the other technician | Cockpit |

I. Installation (Figure 401)

SUBTASK 420-002-A

- WARNING:** • **MAKE SURE THAT THE RUDDER, HORIZONTAL STABILIZER, AND ELEVATOR CANNOT BE OPERATED ACCIDENTALLY. AN ACCIDENTAL OPERATION CAN CAUSE INJURY TO PERSONS.**
- **THE LOCKING SOLENOID CAN BE REMOVED IN THE AIRCRAFT COCKPIT BUT IT MUST BE INSTALLED ON A BENCH.**

- (1) Remove the control stand assembly. Refer to [AMM TASK 76-11-01-000-801-A/400](#).
- (2) To do the installation procedure, refer to the latest revision of the EMBRAER Component Maintenance Manual of the Control Stand Assembly (T.P. 145/1226).
- (3) Install the control stand assembly. Refer to [AMM TASK 76-11-01-400-801-A/400](#).

J. Follow-on

SUBTASK 842-003-A

- (1) Do the operational check of the electromechanical gust lock system. Refer to [AMM TASK 27-71-00-700-801-A/500](#).