

## CVR UNDERWATER LOCATOR BEACON - REMOVAL/INSTALLATION

*EFFECTIVITY: ALL*

### 1. General

- A. This section gives the procedures to remove and install the Underwater Locator Beacon (ULB) attached to the Solid State Cockpit Voice Recorder (SSCVR).
- B. The procedures in this section are given in the sequence below. The tasks identified with (◆) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
23-71-02-000-801-A	CVR UNDERWATER LOCATOR BEACON - REMOVAL	ALL
23-71-02-400-801-A	CVR UNDERWATER LOCATOR BEACON - INSTALLATION	ALL

TASK 23-71-02-000-801-A  
EFFECTIVITY: ALL

## 2. CVR UNDERWATER LOCATOR BEACON - REMOVAL

### A. General

(1) This task gives the procedures to remove the ULB attached to the SSCVR.

### B. References

REFERENCE	DESIGNATION
AMM MPP 06-41-01/100	-

### C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
272	272DR - Rear electronic compartment door	Fuselage rear section I - right side

### D. Tools and Equipment

ITEM	DESCRIPTION	PURPOSE	QTY
<a href="#">GSE 036</a>	Platform, hydraulic	To get access to the Rear Electronic Compartment	
Commercially available	Allen wrench, 9/64 in	To loosen the screws that attach the ULB to the SSCVR	

### E. Auxiliary Items

Not Applicable

### F. Consumable Materials

Not Applicable

### G. Expandable Parts

Not Applicable

### H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Rear electronic compartment

### I. Preparation

#### *SUBTASK 841-002-A*

- (1) Put up the hydraulic platform at the necessary height.
- (2) Open access door 272DR (AMM MPP 06-41-01/100).

J. Removal [\(Figure 401\)](#) [\(Figure 402\)](#)

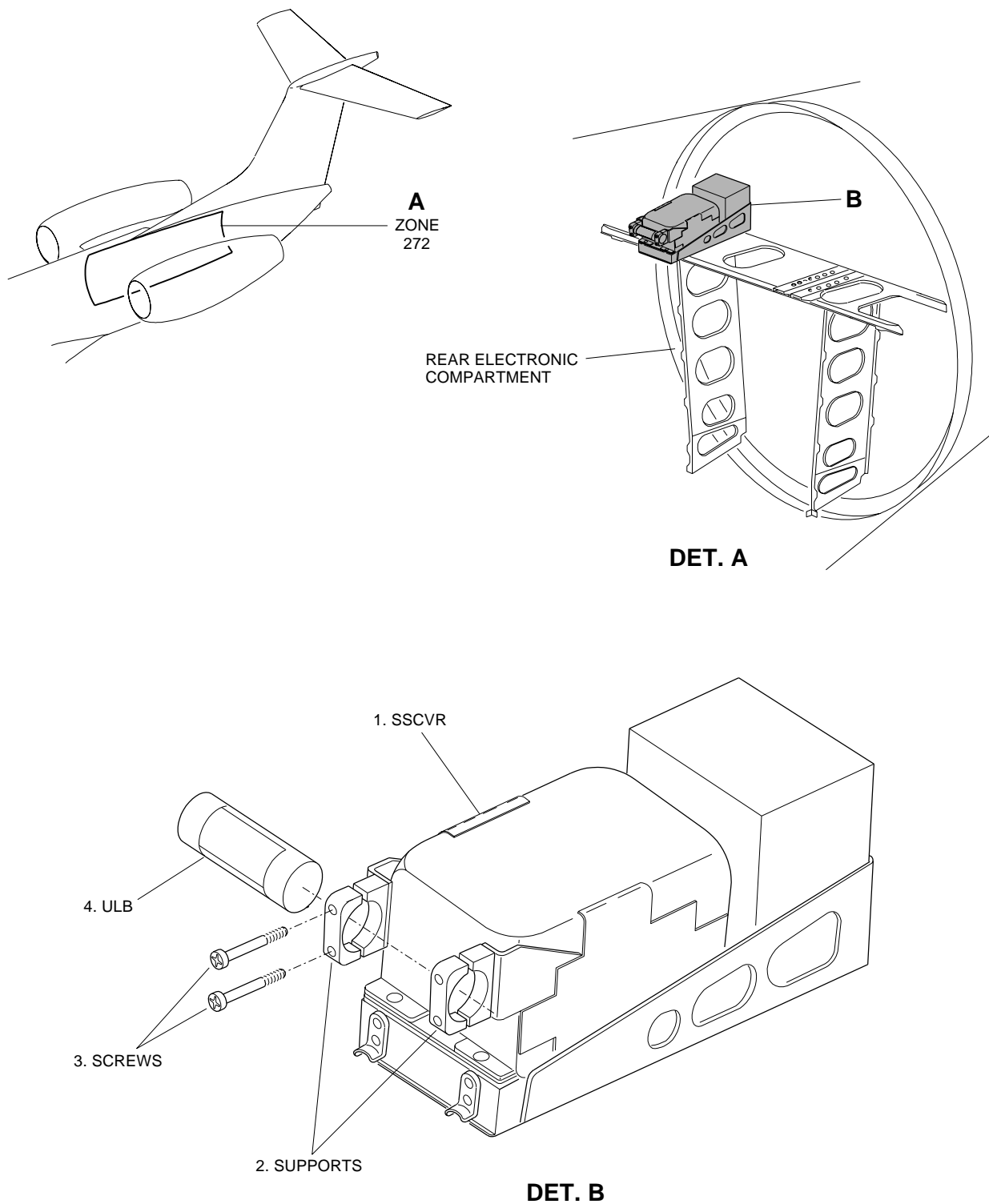
*SUBTASK 020-002-A*

- (1) On the SSCVR (1), loosen the screws (3) sufficiently to permit the removal of the ULB (4) from the supports (2).
- (2) Remove the ULB (4) from the supports (2).

**EFFECTIVITY: AIRCRAFT WITH HONEYWELL CVR INSTALLED**

Underwater Locator Beacon - Removal/Installation

Figure 401

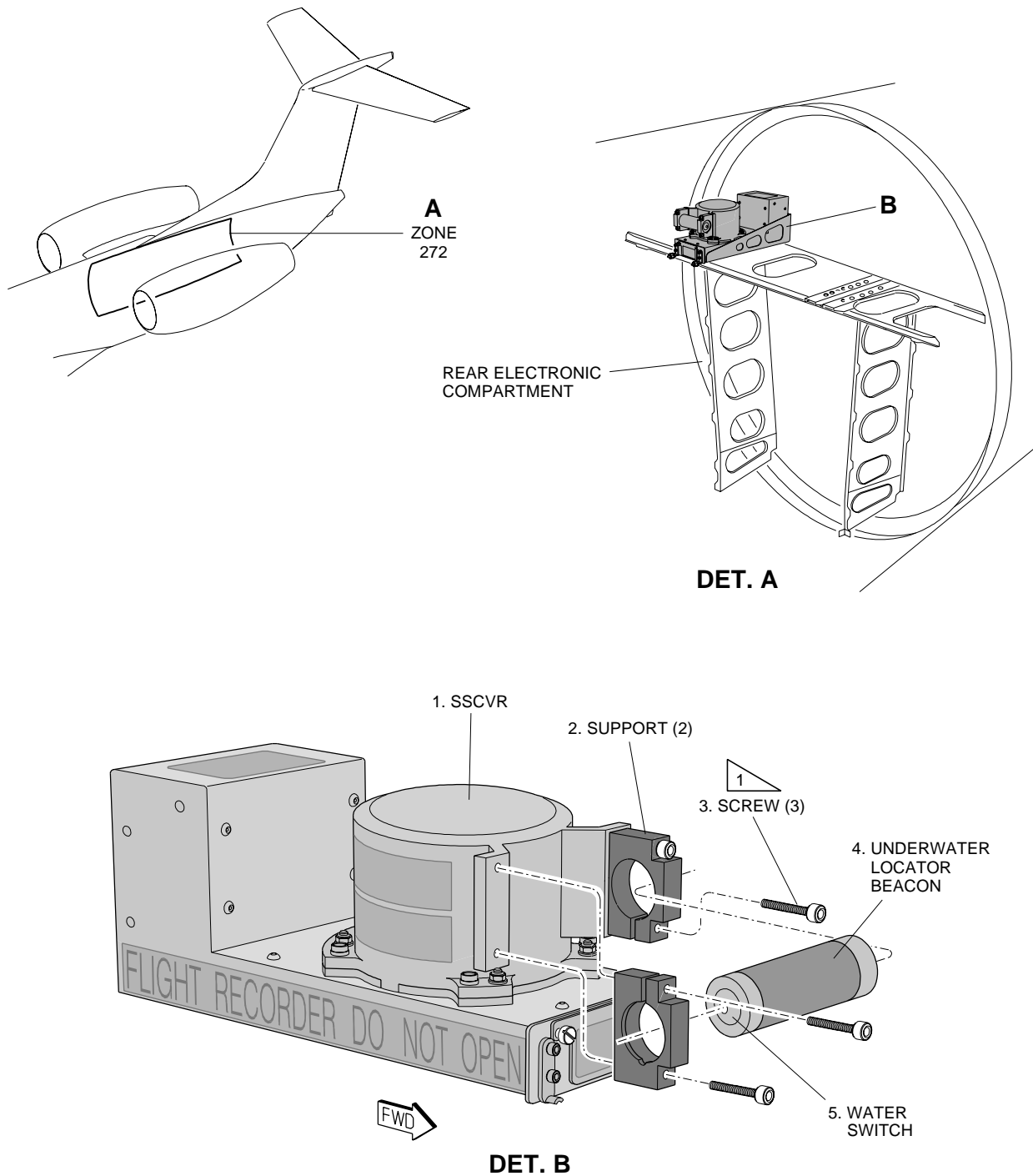


EM145AMM230078B.DGN

**EFFECTIVITY: AIRCRAFT WITH L3 CVR INSTALLED**

**Underwater Locator Beacon - Removal/Installation**

**Figure 402**



1 ADHESIVE SEALANT LOCTITE 221.

EM145AMM231030A.DGN

TASK 23-71-02-400-801-A

EFFECTIVITY: ALL

### 3. CVR UNDERWATER LOCATOR BEACON - INSTALLATION

#### A. General

(1) This task gives the procedures to install the ULB on the SSCVR.

#### B. References

REFERENCE	DESIGNATION
AMM MPP 06-41-01/100	-

#### C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
272	272DR - Rear electronic compartment	Fuselage rear section I - right side

#### D. Tools and Equipment

ITEM	DESCRIPTION	PURPOSE	QTY
<a href="#">GSE 036</a>	Platform, hydraulic	To get access to the Rear Electronic Compartment	
Commercially available	Allen Wrench, 9/64 in	To remove the ULB	

#### E. Auxiliary Items

Not Applicable

#### F. Consumable Materials

Not Applicable

#### G. Expandable Parts

Not Applicable

#### H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Rear electronic compartment

#### I. Installation (Figure 401) (Figure 402)

##### *SUBTASK 420-002-A*

- (1) Put the new ULB (4) into the two supports (2).
- (2) Turn the ULB (4) until you can read the battery replacement label easily.
- (3) Tighten the screws (3).

J. Follow-on

*SUBTASK 842-002-A*

- (1) Close access door 272DR (AMM MPP 06-41-01/100).
- (2) Remove the access platform.

