



AIRCRAFT
MAINTENANCE MANUAL

BAGGAGE-DOOR BELLCRANK ROLLER - REMOVAL/INSTALLATION

EFFECTIVITY: ALL

1. General

- A. This section gives the procedures to remove and install the rollers of the upper and lower bellcranks of the baggage door.
- B. These procedures are applicable to the two upper bellcranks and lower bellcranks.
- C. The procedures in this section are given in the sequence below. The tasks identified with (♦) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
52-31-01-000-801-A	BAGGAGE-DOOR BELLCRANK ROLLER - ALL REMOVAL	
52-31-01-400-801-A	BAGGAGE-DOOR BELLCRANK ROLLER - ALL INSTALLATION	



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TASK 52-31-01-000-801-A

EFFECTIVITY: ALL

2. BAGGAGE-DOOR BELLCRANK ROLLER - REMOVAL

A. General

- (1) This procedure gives the instructions to remove the rollers of the bellcrank of the baggage door.

B. References

REFERENCE	DESIGNATION
AMM MPP 06-45-00/100	- COMPONENT LOCATION
AMM TASK 52-30-01-000-801-A/400	BAGGAGE DOOR - REMOVAL

C. Zones and Accesses

Not Applicable

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

Not Applicable

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Baggage door

I. Preparation

SUBTASK 841-002-A

- (1) Remove the baggage door ([AMM TASK 52-30-01-000-801-A/400](#)).
- (2) Remove the lining panels of the baggage door ([AMM MPP 06-45-00/100](#)).

J. Removal ([Figure 401](#))

SUBTASK 020-002-A

- (1) Remove the roller (6) that moves on the track side as follows:

NOTE: These procedures are applicable to the two rollers (6).

- (a) Remove the cotterpin (2), nut (3), washer (4), and bolt (8) that attach the roller (6) to the support (1).
- (b) Remove the roller (6).



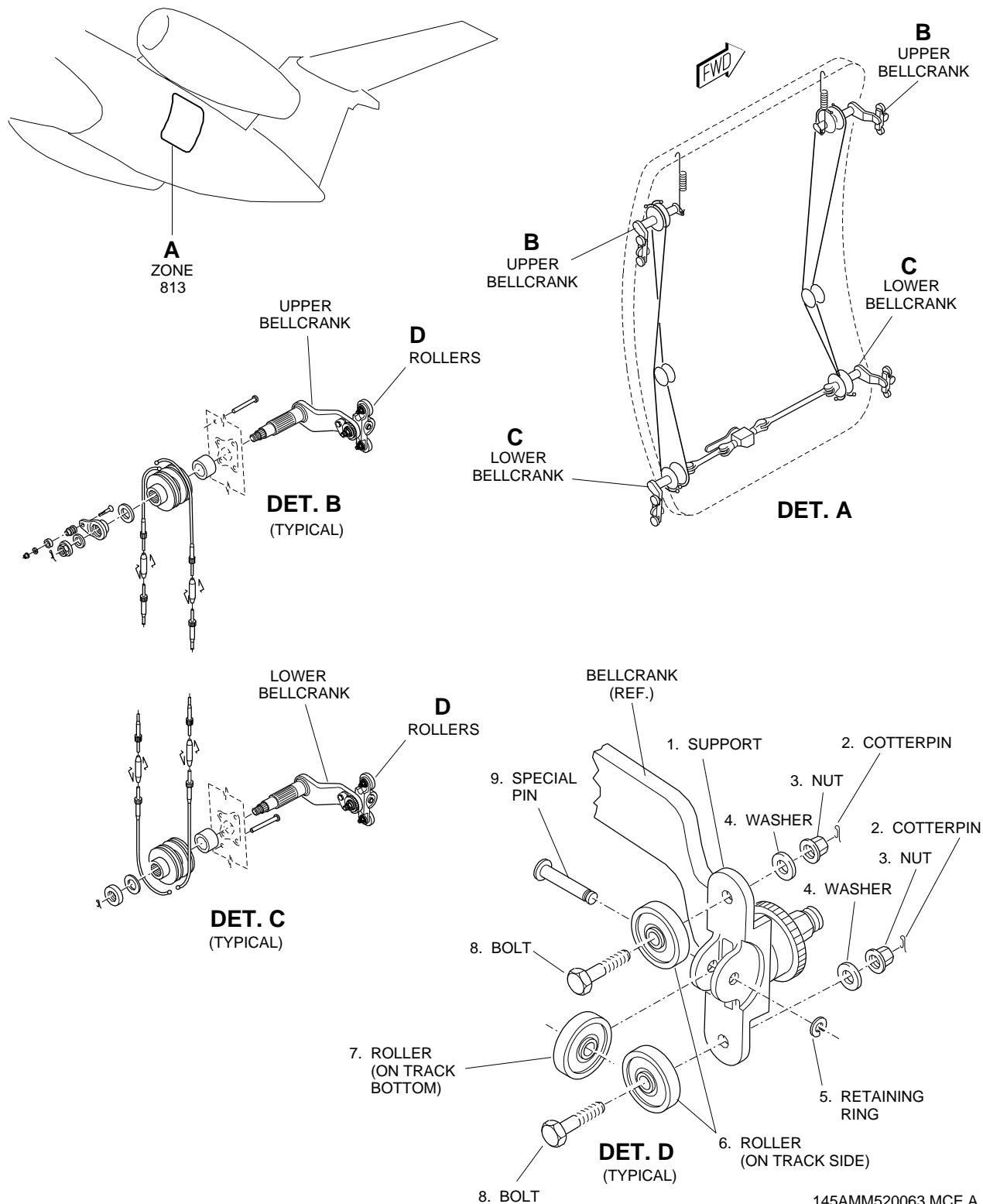
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- (2) Remove the roller (7) that moves on the track bottom as follows:
 - (a) Remove the retaining ring (5) and special pin (9).
 - (b) Remove the roller (7).

EFFECTIVITY: ALL

Bellcrank Roller - Removal/Installation

Figure 401



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TASK 52-31-01-400-801-A

EFFECTIVITY: ALL

3. BAGGAGE-DOOR BELLCRANK ROLLER - INSTALLATION

A. General

- (1) This procedure gives the instructions to install the rollers of the bellcrank of the baggage door.

B. References

REFERENCE	DESIGNATION
AMM MPP 06-45-00/100	- COMPONENT LOCATION
AMM TASK 52-30-01-400-801-A/400	BAGGAGE DOOR - INSTALLATION
AMM TASK 52-31-00-700-801-A/500	BAGGAGE-DOOR ACTUATING AND LOCKING MECHANISM - OPERATIONAL TEST/ADJUSTMENT
IPC 52-31-00	BAGGAGE DOOR - ACTUATING LOCKING SYSTEM

C. Zones and Accesses

Not Applicable

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

Not Applicable

F. Consumable Materials

Not Applicable

G. Expendable Parts

ITEM	IPC REFERENCE (VENDOR REFERENCE)	QTY
Cotter pin	IPC 52-31-00	AR
Retaining ring	IPC 52-31-00	AR

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Baggage door

I. Installation (Figure 401)

SUBTASK 420-002-A

- (1) Install the roller (6) that moves on the track side as follows:

NOTE: These procedures are applicable to the two rollers (6).

- (a) Put the roller (6) on the support (1).



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- (b) Install the bolt (8), washer (4), nut (3), and cotter pin (2) to attach the roller (6) to the support (1).
- (2) Install the roller (7) that moves on the track bottom as follows:
 - (a) Put the roller (7) on the support (1).
 - (b) Install the special pin (9) and retaining ring (5) to attach the roller (7) to the support (1).

J. Follow-on

SUBTASK 842-002-A

- (1) Install the baggage door ([AMM TASK 52-30-01-400-801-A/400](#)).
- (2) Do an operational check of the locking/unlocking mechanism of the baggage door ([AMM TASK 52-31-00-700-801-A/500](#)).
- (3) Install the lining panels of the baggage door ([AMM MPP 06-45-00/100](#)).
- (4) Close the baggage door.