

SIDE-HINGED MAIN DOOR - INTERNAL - INSPECTION/CHECK

EFFECTIVITY: AIRCRAFT WITH SIDE-HINGED MAIN DOOR

1. General

- A. This section gives the procedures to do the visual inspection of the main door for general condition.
- B. Related Zone: 811.
- C. Zone Boundaries: STA X = 4514.0 thru STA X = 5292.0.
- D. The procedures in this section are given in the sequence below. The tasks identified with (♦) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
05-30-25-200-801-A ♦	SIDE-HINGED MAIN DOOR - INTERNAL GENERAL VISUAL INSPECTION	AIRCRAFT WITH SIDE- HINGED MAIN DOOR

TASK 05-30-25-200-801-A

EFFECTIVITY: AIRCRAFT WITH SIDE-HINGED MAIN DOOR

2. SIDE-HINGED MAIN DOOR - INTERNAL GENERAL VISUAL INSPECTION

A. General

- (1) This task gives instructions to do SMRD Zonal Task 52-Z811-214-002-A00.
- (2) You must do the internal general visual inspection (GVI) of side-hinged main door, at zone 811, within a touching distance of the items examined.
- (3) The function of the external visual inspection (GVI) is to find damage, failure, or irregular conditions that can be easily seen.

B. References

REFERENCE	DESIGNATION
AMM TASK 25-23-04-000-801-A/400	MAIN-DOOR LINING PANEL - REMOVAL
AMM TASK 25-23-04-400-801-A/400	MAIN-DOOR LINING PANEL - INSTALLATION
AMM TASK 25-81-01-000-801-A/400	-
AMM TASK 25-81-01-000-802-A/400	-
AMM TASK 25-81-01-400-801-A/400	-
AMM TASK 25-81-01-400-802-A/400	-

C. Zones and Accesses

Not Applicable

D. Tools and Equipment

ITEM	DESCRIPTION	PURPOSE	QTY
Standard	Ladder	To get access to the inspection area	

E. Auxiliary Items

Not Applicable

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Main door

I. Preparation

SUBTASK 841-002-A

- (1) Put the ladder in position.

- (2) Open the main door.
- (3) Remove the main door lining ([AMM TASK 25-23-04-000-801-A/400](#)).
- (4) Remove the thermoacoustic insulation from the main door (AMM TASK 25-81-01-000-801-A/400) or (AMM TASK 25-81-01-000-802-A/400), as applicable.

J. Internal General Visual Inspection ([Figure 601](#))

SUBTASK 212-002-A

- (1) Examine the main door zone for loose rivets, screws, nicks, cracks, dents, erosion, corrosion, deformation, foreign objects, or deteriorated protective treatment.
- (2) Examine the door actuating and locking mechanism.
- (3) Examine the door pivoting mechanism.
- (4) Examine the points of attachment of the arm to the door pivoting mechanism.
- (5) Examine the points of attachment of the dampers to the door pivoting mechanism.

K. Follow-on

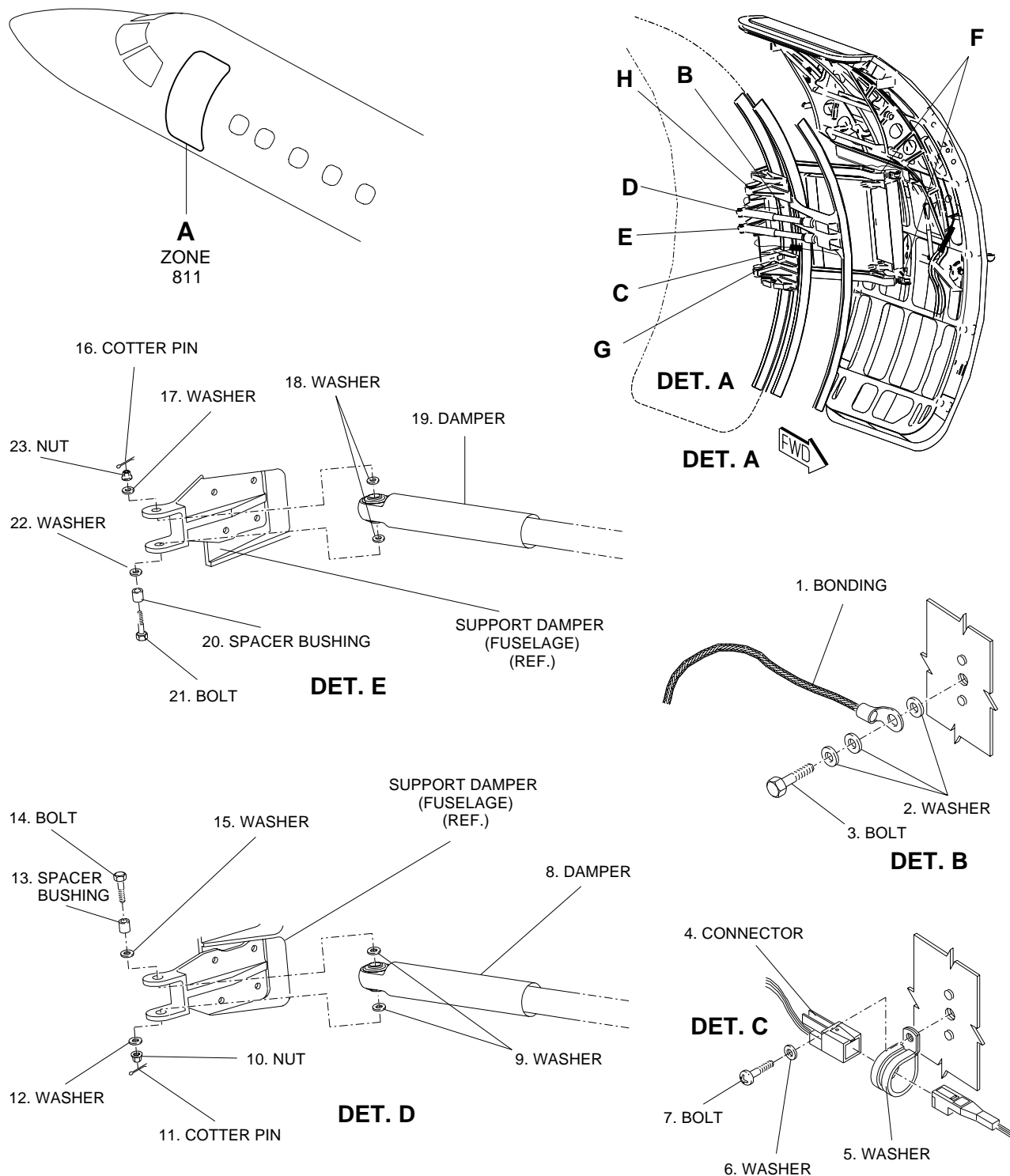
SUBTASK 842-002-A

- (1) Install the thermoacoustic insulation on the main door (AMM TASK 25-81-01-400-801-A/400) or (AMM TASK 25-81-01-400-802-A/400), as applicable.
- (2) Install the main door lining ([AMM TASK 25-23-04-400-801-A/400](#)).
- (3) Close the main door.
- (4) Remove the ladder.

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Side-Hinged Main Door - Internal General Visual Inspection

Figure 601 - Sheet 1

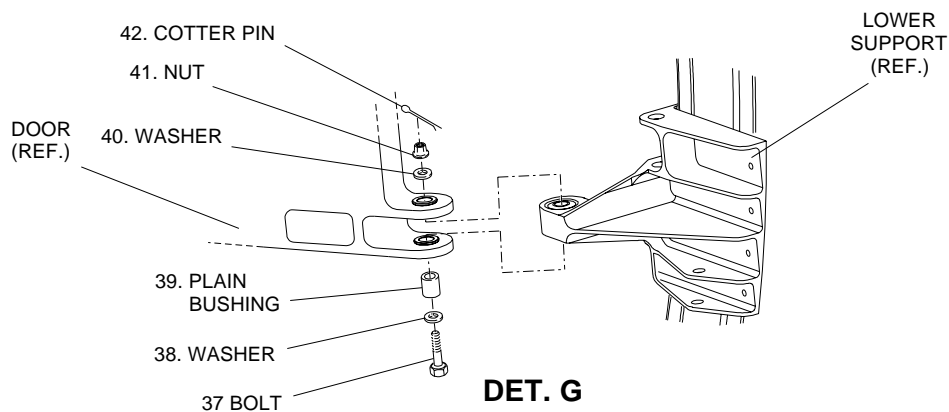
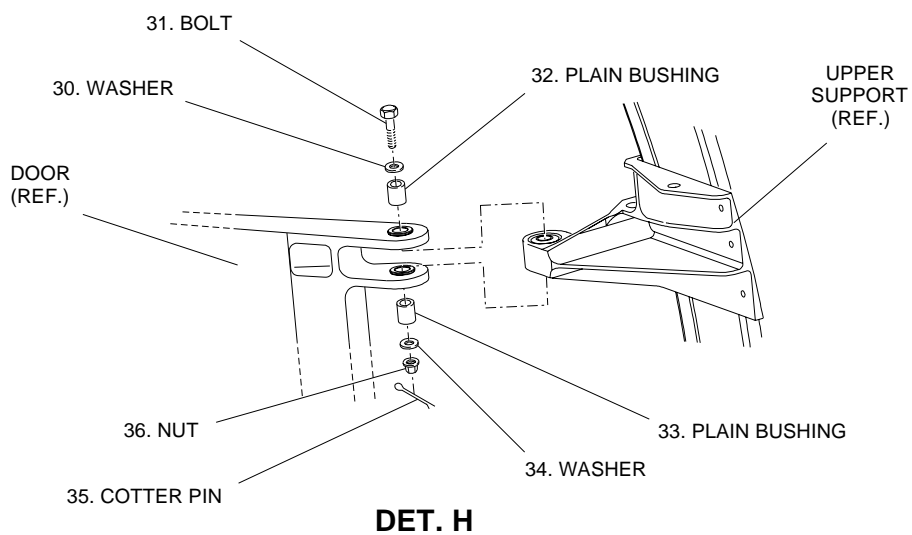
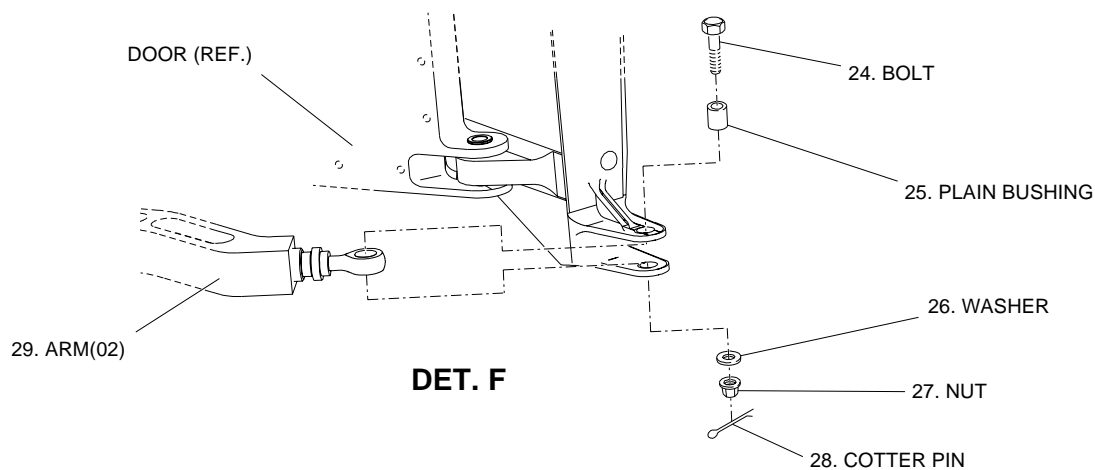


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EFFECTIVITY: AIRCRAFT WITH SIDE-HINGED MAIN DOOR

Side-Hinged Main Door - Internal General Visual Inspection

Figure 601 - Sheet 2



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