

## BAGGAGE COMPARTMENT FLOOR LINING - REMOVAL/INSTALLATION

*EFFECTIVITY: ALL*

1. General

- A. This section gives the procedures to remove/install the baggage-compartment floor lining.
- B. The procedures in this section are given in the sequence below. The tasks identified with (◆) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
25-51-04-000-801-A	BAGGAGE-COMPARTMENT FLOOR LIN- ING - REMOVAL	ALL
25-51-04-400-801-A	BAGGAGE-COMPARTMENT FLOOR LIN- ING - INSTALLATION	ALL

TASK 25-51-04-000-801-A

EFFECTIVITY: ALL

## 2. BAGGAGE-COMPARTMENT FLOOR LINING - REMOVAL

### A. General

(1) This task gives the procedures to remove the baggage-compartment floor lining.

### B. References

REFERENCE	DESIGNATION
(TASK 25-50-04-000-801-A)	-
<a href="#">AMM SDS 52-30-00/1</a>	
AMM TASK 25-26-07-000-801-A/400	-
<a href="#">AMM TASK 25-50-01-000-801-A/400</a>	BAGGAGE-COMPARTMENT ANTI-BLOCKAGE BARRIER - REMOVAL
<a href="#">AMM TASK 25-50-02-000-801-A/400</a>	CARGO NET ASSEMBLY - REMOVAL
<a href="#">AMM TASK 25-51-01-000-801-A/400</a>	BAGGAGE COMPARTMENT LINING - REMOVAL
<a href="#">S.B.145-25-0100</a>	-
TASK 25-50-03-000-801-A	-

### C. Zones and Accesses

Not Applicable

### D. Tools and Equipment

Not Applicable

### E. Auxiliary Items

ITEM	DESCRIPTION	PURPOSE	QTY
Commercially available	Rubber gloves	Chemical protection	AR
Commercially available	Safety goggles	Eye protection	AR

### F. Consumable Materials

SPECIFICATION (BRAND)	DESCRIPTION	QTY
MIL-PRF-680	Solvent	AR

### G. Expandable Parts

Not Applicable

### H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Rear baggage-compartment

I. Preparation

SUBTASK 841-002-A

- (1) Open the baggage door ([AMM SDS 52-30-00/1](#)) to get access to the baggage-compartment.
- (2) Release the anti-blockage barrier from the floor anchor plate assemblies ( [AMM TASK 25-50-01-000-801-A/400](#)).
- (3) Remove the cargo vertical barrier net ( [AMM TASK 25-50-02-000-801-A/400](#)), if applicable.
- (4) Remove the cargo restraint net ( [AMM TASK 25-50-02-000-801-A/400](#)).
- (5) For aircraft with trolley stowage unit, do these steps:
  - (a) Remove the trolley stowage unit [AMM TASK 25-26-07-000-801-A/400](#) only if you will remove the panels I and/or II.
  - (b) Remove the ramp assembly ([TASK 25-50-04-000-801-A](#)) only if you will remove the panel I.
- (6) Remove the anchor plate assemblies [AMM TASK 25-50-02-000-801-A/400](#), as applicable.
- (7) Remove the floor angles [AMM TASK 25-51-01-000-801-A/400](#), as applicable.
- (8) Remove the cargo loading/unloading ramp ([TASK 25-50-03-000-801-A](#)).

J. Removal ([Figure 401](#)) ([Figure 402](#)) ([Figure 403](#))

SUBTASK 020-002-A

- (1) On aircraft PRE-MOD [S.B.145-25-0100](#) ([Figure 401](#)), do the steps (a) thru (d):
  - (a) Remove the screws (3) and the washers (4) that attach the floor finish fittings (2).
  - (b) Pull the floor lining (1) to remove it from the baggage floor panels.
  - (c) Remove the double-backed tape from the baggage floor panels.

**WARNING: WHEN YOU DO STEP (d) BELOW, WEAR PROTECTIVE GLOVES AND GOGGLES TO APPLY THE SOLVENT.**

- (d) Remove the double-backed tape residues with the specified solvent.
- (2) On aircraft POST-MOD [S.B.145-25-0100](#) and with trolley stowage unit ([Figure 402](#)) ([Figure 403](#)), do the procedure below. Refer to all the panels (I through V) of the floor lining:

**NOTE:** Do step (a) bellow only if you will remove the panels I and/or IV.

- (a) Remove the screws (7) and washers (8) that attach the floor finish fitting 1 (4) and/or 2 (3), as applicable.
  - (b) Remove the screws (5) and washers (6) that attach the baggage floor panel.
  - (c) Pull the floor lining (2) to remove it from the baggage floor panel.

- (d) Remove the double-backed tape from the baggage floor panel.

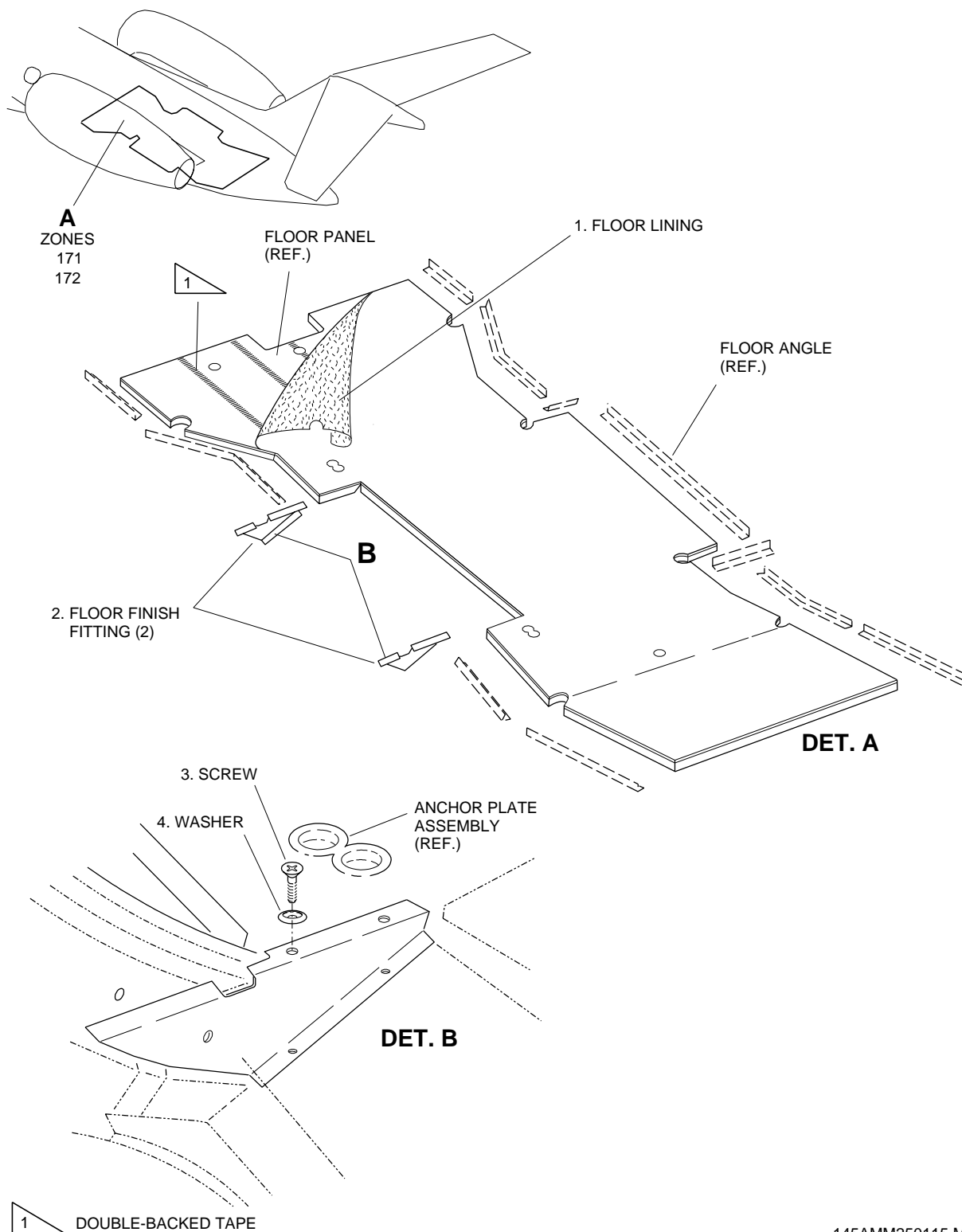
**WARNING: WHEN YOU DO STEP (e) BELOW, WEAR PROTECTIVE GLOVES AND GOGGLES TO APPLY THE SOLVENT.**

- (e) Remove the double-backed tape residues with the specified solvent.

EFFECTIVITY: PRE-MOD. S.B. 145-25-0100

Baggage-Compartment Floor Lining - Removal/Installation

Figure 401



145AMM250115.MCE B



Figure 402

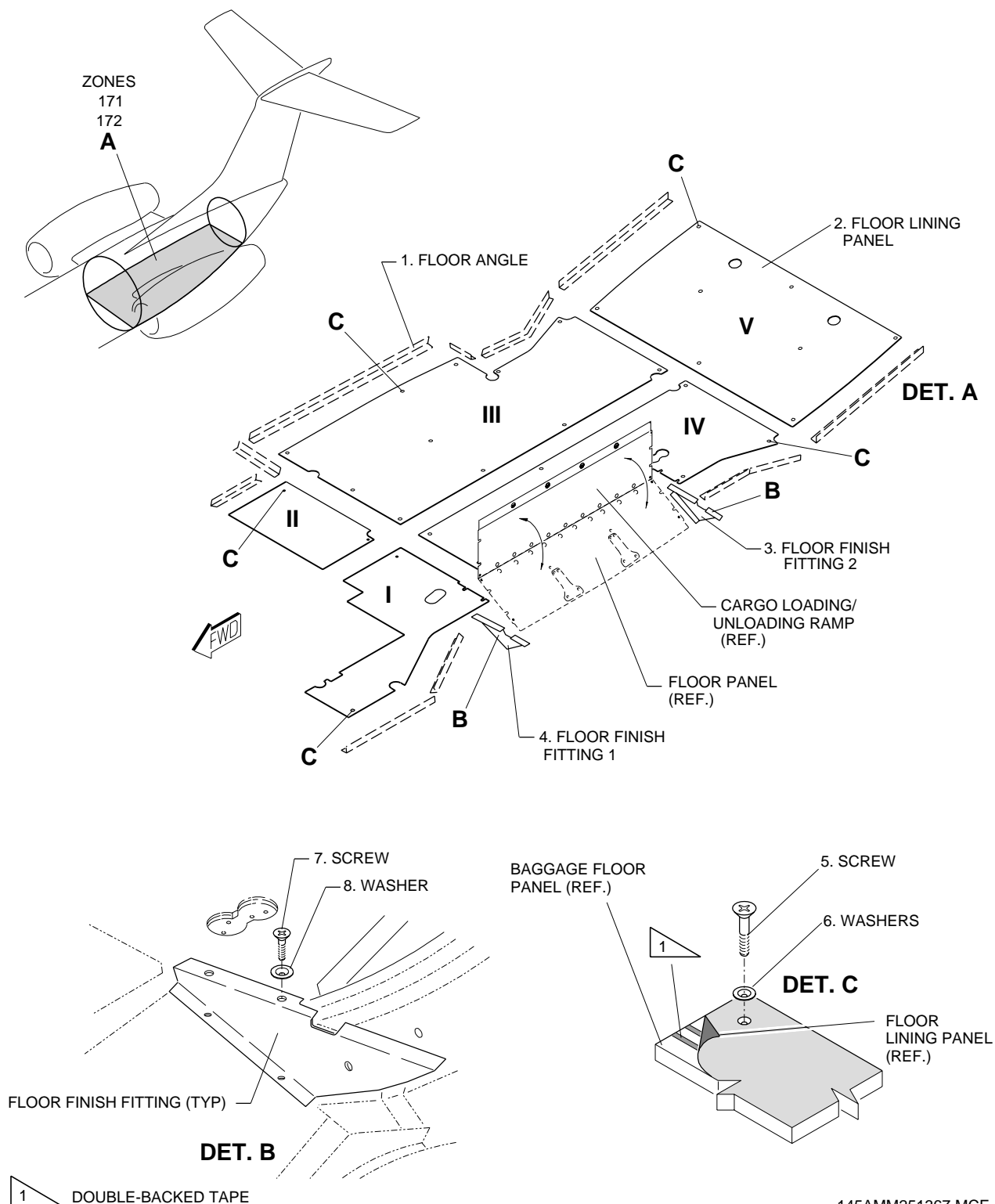


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**EFFECTIVITY: AIRCRAFT WITH TROLLEY STOWAGE UNIT**

**Baggage-Compartment Floor Lining - Removal/Installation**

**Figure 403**



145AMM251367.MCE

TASK 25-51-04-400-801-A

EFFECTIVITY: ALL

### 3. BAGGAGE-COMPARTMENT FLOOR LINING - INSTALLATION

#### A. General

(1) This task gives the procedures to install the baggage-compartment floor lining.

#### B. References

REFERENCE	DESIGNATION
(TASK 25-50-03-400-801-A)	-
(TASK 25-50-04-400-801-A)	-
<a href="#">AMM SDS 52-30-00/1</a>	
AMM TASK 25-26-07-400-801-A/400	-
<a href="#">AMM TASK 25-50-01-400-801-A/400</a>	BAGGAGE-COMPARTMENT ANTI-BLOCKAGE BARRIER - INSTALLATION
<a href="#">AMM TASK 25-50-02-400-801-A/400</a>	CARGO NET ASSEMBLY - INSTALLATION
<a href="#">AMM TASK 25-51-01-400-801-A/400</a>	BAGGAGE COMPARTMENT LINING - INSTALLATION
<a href="#">S.B.145-25-0100</a>	-

#### C. Zones and Accesses

Not Applicable

#### D. Tools and Equipment

Not Applicable

#### E. Auxiliary Items

Not Applicable

#### F. Consumable Materials

SPECIFICATION (BRAND)	DESCRIPTION	QTY
Commercially available	Double-backed tape 666-3M 2.00W	AR

#### G. Expandable Parts

Not Applicable

#### H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Baggage-compartment

#### I. Installation (Figure 401) (Figure 402) (Figure 403)

##### SUBTASK 420-002-A

(1) On aircraft PRE-MOD [S.B.145-25-0100](#) (Figure 401), do the steps (a) through (e) below:



- (a) Put a strip of double-backed tape along the edges of the rear baggage-compartment floor.
  - (b) Put long strips of the double-backed tape over the floor panels of the compartment.
  - (c) Install the floor lining (1) over the double-backed tape and push it down.
  - (d) Trim the lining material around the floor angles.
  - (e) Install the floor finish fittings (2) with the screws (3) and washers (4).
- (2) On aircraft POST-MOD [S.B.145-25-0100](#) and with trolley stowage unit (Figure 402) (Figure 403), do the steps (a) thru (e):
- (a) Put a strip of double-backed tape along the edges of the rear baggage-compartment floor.
  - (b) Put long strips of double-backed tape over the floor panels of the compartment.
  - (c) Install the floor lining (2) over the double-backed tape and push it down.
  - (d) If you removed the floor finish fitting 1 (4) and/or 2 (3), install it again with the screws (7) and washers (8).
  - (e) Install the screws (5) and washers (6) that attach the baggage floor panel.

J. Follow-on

*SUBTASK 842-002-A*

- (1) If you removed the cargo loading/unloading ramp, install it again (TASK 25-50-03-400-801-A).
- (2) Install the floor angles [AMM TASK 25-51-01-400-801-A/400](#).
- (3) Install the anchor plate assemblies [AMM TASK 25-50-02-400-801-A/400](#).
- (4) For aircraft with trolley stowage unit, do the steps below:
  - (a) If you remove the ramp assembly, install it again (TASK 25-50-04-400-801-A).
  - (b) If you removed the trolley stowage unit, install it again [AMM TASK 25-26-07-400-801-A/400](#).
- (5) Install the cargo restraint net [AMM TASK 25-50-02-400-801-A/400](#).
- (6) If you removed the cargo vertical barrier net, install it again [AMM TASK 25-50-02-400-801-A/400](#).
- (7) Fit the anti-blockage barrier to the floor anchor plates assemblies [AMM TASK 25-50-01-400-801-A/400](#).
- (8) Close the baggage door ([AMM SDS 52-30-00/1](#)).

