



## AIRCRAFT MAINTENANCE MANUAL

### APU BLEED VALVE&FLOW LIMITING VENTURI - REMOVAL/INSTALLATION

EFFECTIVITY: AIRCRAFT WITH T-62T-40C11

#### 1. General

- A. This section gives the procedures to remove/install the APU bleed valve and flow-limiting venturi.
- B. The procedures in this section are given in the sequence below. The tasks identified with (♦) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
36-12-01-000-801-A	APU BLEED VALVE AND FLOW-LIMITING VENTURI - REMOVAL	AIRCRAFT WITH T-62T-40C11
36-12-01-400-801-A	APU BLEED VALVE AND FLOW-LIMITING VENTURI - INSTALLATION	AIRCRAFT WITH T-62T-40C11
36-12-01-040-801-A	APU BLEED VALVE AND FLOW-LIMITING VENTURI - DEACTIVATION	AIRCRAFT WITH T-62T-40C11
36-12-01-440-801-A	APU BLEED VALVE AND FLOW-LIMITING VENTURI - REACTIVATION	AIRCRAFT WITH T-62T-40C11



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TASK 36-12-01-000-801-A

EFFECTIVITY: AIRCRAFT WITH T-62T-40C11

2. APU BLEED VALVE AND FLOW-LIMITING VENTURI - REMOVAL

A. General

- (1) Obey the instructions that follow to remove the APU bleed valve and flow-limiting venturi.

B. References

REFERENCE	DESIGNATION
AMM TASK 49-11-00-000-801-A/400	APU COWLING - REMOVAL

C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
313	313	APU

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

ITEM	DESCRIPTION	PURPOSE	QTY
	Workstand	To get access to the APU work area	1

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	APU work area

I. Preparation

SUBTASK 841-002-A

**WARNING: MAKE SURE THAT THE APU CONTROL MASTER SWITCH IS IN THE "OFF" POSITION TO PREVENT AN APU ACCIDENTAL OPERATION.**

- (1) On the circuit breaker panel, open these circuit breakers and attach DO-NOT-CLOSE tags to them:
- APU BLEED VALVE (Location tip: ESSENTIAL DC BUS 1 / APU BLEED VALVE).
  - APU CONTROL (Location tip: ESSENTIAL DC BUS2 / APU / CONTROL).
  - APU FUEL SOV (Location tip: ESSENTIAL DC BUS2 / APU / FUEL SOV).



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- (2) Remove the APU cowling ( [AMM TASK 49-11-00-000-801-A/400](#)).

### J. Removal ([Figure 401](#))

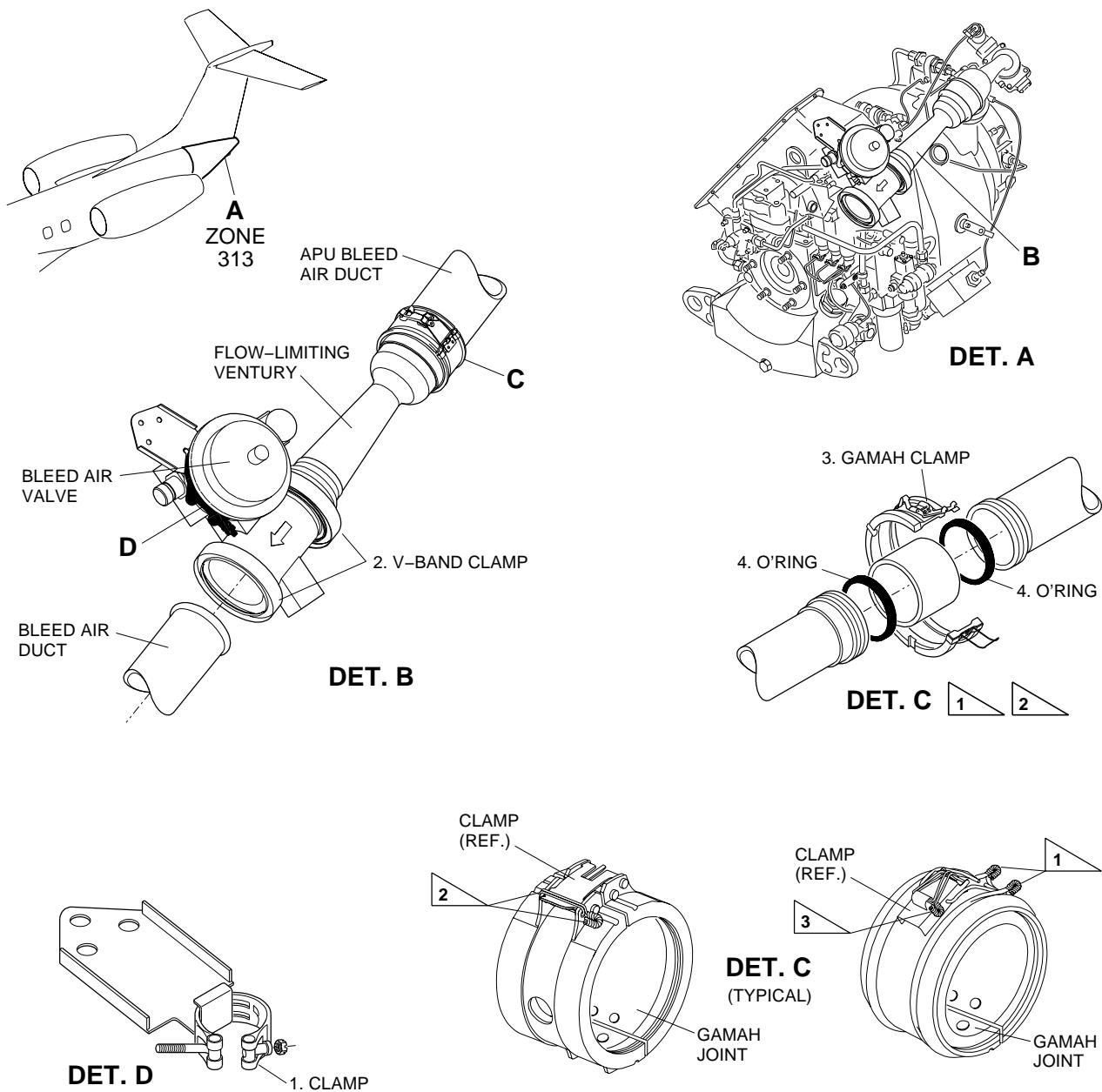
#### SUBTASK 020-002-A

- (1) Disconnect the electrical connector from the APU bleed valve.
- (2) Loosen the clamp (1) and V-band clamps (2) to disconnect the APU bleed valve.
- (3) Move the APU bleed valve away.
- (4) Remove lockwire (3).
- (5) Remove the Gamah clamp (4) with O-rings (5) to disconnect the flow-limiting venturi.
- (6) Discard the old O-rings (5).
- (7) Remove the flow-limiting venturi.

**EFFECTIVITY: AIRCRAFT WITH T-62T-40C11**

APU Bleed Valve and Flow-Limiting Venturi - Removal/Installation

Figure 401



1 (APPLICABLE TO GAMAH JOINT P/N CA33015) APPLY TWO TURNS OF LOCKING WIRE AT EACH POSITION

2 (APPLICABLE TO GAMAH JOINT P/N CA36015C) APPLY LOCKING WIRE UNDER CLAMP LOCKING ELEMENT

3 APPLY LOCKING WIRE UNDER CLAMP LOCKING ELEMENT

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TASK 36-12-01-400-801-A

EFFECTIVITY: AIRCRAFT WITH T-62T-40C11

3. APU BLEED VALVE AND FLOW-LIMITING VENTURI - INSTALLATION

A. General

- (1) Install the APU bleed valve and flow-limiting venturi. Connect the aircraft ducts with V-band clamps and O-rings. Make sure that the arrow in the components points forward.

B. References

REFERENCE	DESIGNATION
AMM MPP 49-00-00/200	- MAINTENANCE PRACTICES
AMM TASK 49-11-00-400-801-A/400	APU COWLING - INSTALLATION
IPC 36-12-01	APU BLEED VALVE

C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
313	313	APU

D. Tools and Equipment

ITEM	DESCRIPTION	PURPOSE	QTY
Commercially available	Torque wrench	To torque the clamps	

E. Auxiliary Items

ITEM	DESCRIPTION	PURPOSE	QTY
Workstand		To get access to the APU work area	1

F. Consumable Materials

SPECIFICATION (BRAND)	DESCRIPTION	QTY
Molykote 33 (Dow Corning)	Lubricant Grease	AR
MS20995C20	Lockwire	AR

G. Expendable Parts

ITEM	IPC REFERENCE (VENDOR REFERENCE)	QTY
O-ring	IPC 36-12-01	2



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H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	APU work area

I. Installation (Figure 401)

SUBTASK 420-002-A

**WARNING:** BEFORE YOU DO THE TASK, OBEY THE SAFETY PRECAUTIONS GIVEN IN ( [AMM MPP 49-00-00/200](#)) TO PREVENT INJURY TO THE PERSONS AND DAMAGE TO THE MATERIAL.

- (1) Put the flow-limiting venturi in position on the APU bleed air duct.
- (2) Apply a light coat of lubricant to the new O-rings (5).
- (3) Install the Gamah clamp (4) with O-rings (5) to connect the flow-limiting venturi to the APU bleed air duct.
- (4) Install the lockwire (3).
- (5) Put the APU bleed valve in position between the flow-limiting venturi and the customer bleed air duct.
- (6) Attach the clamp (1) and V-band clamps (2) to connect the APU bleed valve.
- (7) Tighten the V-band clamps (2).
- (8) Connect the electrical connector to the APU bleed valve.

J. Follow-on

SUBTASK 842-002-A

- (1) Remove the DO-NOT-CLOSE tags and close these circuit breakers.
  - APU BLEED VALVE (Location tip: ESSENTIAL DC BUS 1 / APU BLEED VALVE).
  - APU CONTROL (Location tip: ESSENTIAL DC BUS2 / APU / CONTROL).
  - APU FUEL SOV (Location tip: ESSENTIAL DC BUS2 / APU / FUEL SOV).
- (2) Install the APU cowling ( [AMM TASK 49-11-00-400-801-A/400](#)).



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TASK 36-12-01-040-801-A

EFFECTIVITY: AIRCRAFT WITH T-62T-40C11

4. APU BLEED VALVE AND FLOW-LIMITING VENTURI - DEACTIVATION

A. General

- (1) This task gives the procedure to deactivate the APU bleed valve and flow-limiting venturi.
- (a) It is permitted to dispatch the aircraft with the APU bleed valve inoperative if:
- the valve is closed;
  - the APU bleed is not used.

B. References

REFERENCE	DESIGNATION
AMM MPP 06-42-00/100	-
AMM MPP 49-00-00/200	- MAINTENANCE PRACTICES
WM 36-12-50	-

C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
313	313	APU

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

ITEM	DESCRIPTION	PURPOSE	QTY
	Workstand	To get access to the APU work area	1

F. Consumable Materials

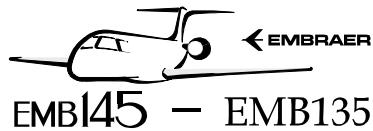
SPECIFICATION (BRAND)	DESCRIPTION	QTY
MS3367-5-9	Tiedown Strap	AR
DR-25-1	Heat-Shrinkable Spaghetti	350 mm

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	APU work area



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I. Preparation

SUBTASK 841-003-A

**WARNING: BEFORE YOU DO THE TASK, OBEY THE SAFETY PRECAUTIONS GIVEN IN ( AMM MPP 49-00-00/200) TO PREVENT INJURY TO THE PERSONS AND DAMAGE TO THE MATERIAL.**

- (1) On the circuit breaker panel, open these circuit breakers and attach DO-NOT-CLOSE tags to them:
  - APU BLEED VALVE (Location tip: ESSENTIAL DC BUS 1 / APU BLEED VALVE).
  - APU CONTROL (Location tip: ESSENTIAL DC BUS2 / APU / CONTROL).
  - APU FUEL SOV (Location tip: ESSENTIAL DC BUS2 / APU / FUEL SOV).
- (2) Put the workstand below the aircraft tail cone.
- (3) Open APU cowling access panel 313CL (AMM MPP 06-42-00/100).

J. APU Bleed Valve and Flow-Limiting Venturi - Deactivation Procedure (Figure 401)

SUBTASK 040-002-A

- (1) Remove the electrical connector from the APU Bleed Valve and Flow-Limiting Venturi (WM 36-12-50).
- (2) Fasten the electrical connector as a protection as follows:
  - (a) **NOTE:** This procedure prevents friction between the connector and adjacent parts.  
Cut a 350-mm length of heat-shrinkable spaghetti.
  - (b) Slide half of the spaghetti to cover all the connector head.
  - (c) Fold the other half and attach the two ends of the spaghetti with tiedown strap.
  - (d) Attach the connector head to the adjacent harness with tiedown straps. The connector must be pointed down.
  - (e) Make sure that the connector is correctly attached and will not move away position during operation.

K. Follow-on

SUBTASK 842-003-A

**WARNING: BEFORE YOU DO THE TASK, OBEY THE SAFETY PRECAUTIONS GIVEN IN ( AMM MPP 49-00-00/200) TO PREVENT INJURY TO THE PERSONS AND DAMAGE TO THE MATERIAL.**

- (1) **NOTE:** Make sure that the valve is in closed position.  
Close APU cowling access panel 313CL (AMM MPP 06-42-00/100).
- (2) Remove the workstand below the aircraft tail cone.



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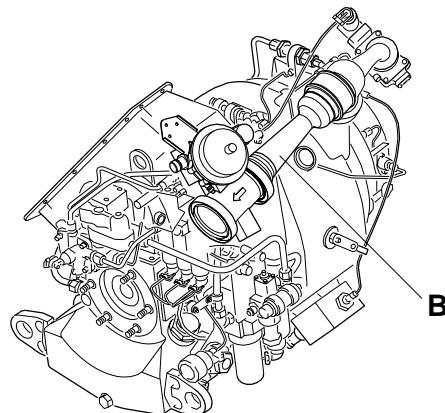
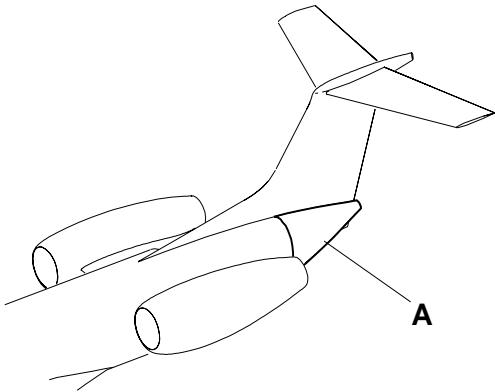
- (3) Remove the DO-NOT-CLOSE tags and close these circuit breakers.
- APU BLEED VALVE (Location tip: ESSENTIAL DC BUS 1 / APU BLEED VALVE).
  - APU CONTROL (Location tip: ESSENTIAL DC BUS2 / APU / CONTROL).
  - APU FUEL SOV (Location tip: ESSENTIAL DC BUS2 / APU / FUEL SOV).



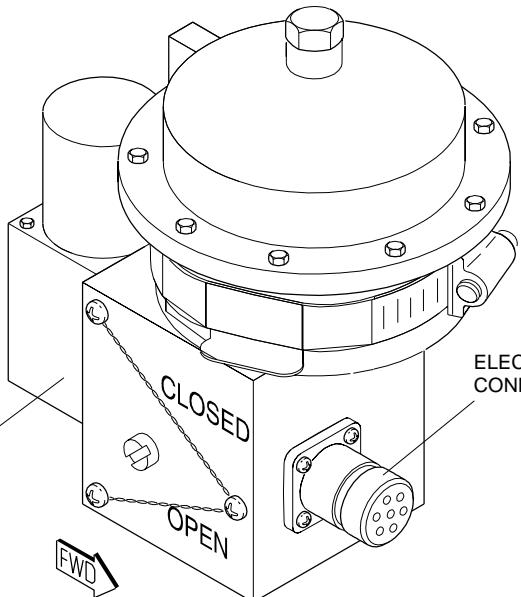
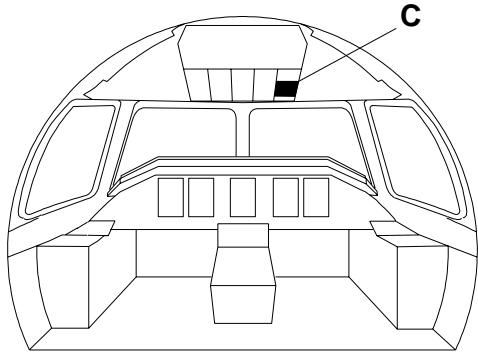
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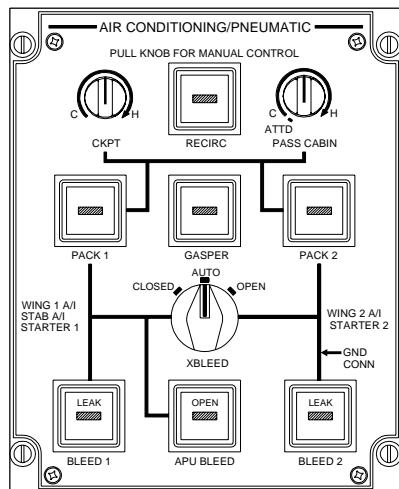
*EFFECTIVITY: AIRCRAFT WITH T-62T-40C11*  
APU Bleed Valve and Flow-Limiting Venturi - Deactivation  
Figure 402



DET. A



DET. B



**DET. C**

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**TASK 36-12-01-440-801-A**
*EFFECTIVITY: AIRCRAFT WITH T-62T-40C11*
**5. APU BLEED VALVE AND FLOW-LIMITING VENTURI - REACTIVATION**
**A. General**

(1) This task gives the instructions to reactivate the APU Bleed Valve and Flow-Limiting Venturi.

**B. References**

<i>REFERENCE</i>	<i>DESIGNATION</i>
AMM MPP 06-42-00/100	-
<a href="#">AMM MPP 49-00-00/200</a>	- MAINTENANCE PRACTICES
<a href="#">AMM TASK 49-10-00-910-802-A/200</a>	APU - START
<a href="#">AMM TASK 49-10-00-910-803-A/200</a>	APU - SHUTDOWN

**C. Zones and Accesses**

<i>ZONE</i>	<i>PANEL/DOOR</i>	<i>LOCATION</i>
313	313	APU

**D. Tools and Equipment**

Not Applicable

**E. Auxiliary Items**

<i>ITEM</i>	<i>DESCRIPTION</i>	<i>PURPOSE</i>	<i>QTY</i>
	Workstand	To get access to the APU work area	1

**F. Consumable Materials**

Not Applicable

**G. Expandable Parts**

Not Applicable

**H. Persons Recommended**

<i>QTY</i>	<i>FUNCTION</i>	<i>PLACE</i>
1	Does the task	APU work area

**I. Preparation**
**SUBTASK 841-004-A**

**WARNING: BEFORE YOU DO THE TASK, OBEY THE SAFETY PRECAUTIONS GIVEN IN ( [AMM MPP 49-00-00/200](#) ) TO PREVENT INJURY TO THE PERSONS AND DAMAGE TO THE MATERIAL.**

- (1) On the circuit breaker panel, open these circuit breakers and attach DO-NOT-CLOSE tags to them:

- APU BLEED VALVE (Location tip: ESSENTIAL DC BUS 1 / APU BLEED VALVE).
- APU CONTROL (Location tip: ESSENTIAL DC BUS2 / APU / CONTROL).
- APU FUEL SOV (Location tip: ESSENTIAL DC BUS2 / APU / FUEL SOV).

- (2) Put the workstand below the aircraft tail cone.
- (3) Close APU cowling access panel 313CL (AMM MPP 06-42-00/100).

**J. APU Bleed Valve and Flow-Limiting Venturi - Reactivation Procedure (Figure 401)**

**SUBTASK 440-002-A**

- (1) Remove the protective plug.
- (2) Unfasten the protection of the electrical connector.
- (3) Connect the electrical connector to the APU bleed valve.
- (4) Close APU cowling access panel 313CL (AMM MPP 06-42-00/100).
- (5) Remove the workstand below the aircraft tail cone.

**K. Follow-on**

**SUBTASK 842-004-A**

**WARNING: BEFORE YOU DO THE TASK, OBEY THE SAFETY PRECAUTIONS GIVEN IN ( AMM MPP 49-00-00/200) TO PREVENT INJURY TO THE PERSONS AND DAMAGE TO THE MATERIAL.**

- (1) On the circuit breaker panel, close these circuit breakers and attach DO-NOT-CLOSE tags to them:
  - APU BLEED VALVE (Location tip: ESSENTIAL DC BUS 1 / APU BLEED VALVE).
  - APU CONTROL (Location tip: ESSENTIAL DC BUS2 / APU / CONTROL).
  - APU FUEL SOV (Location tip: ESSENTIAL DC BUS2 / APU / FUEL SOV).
- (2) Do the check procedures for the APU on-the-ground starting/shutdown ( [AMM TASK 49-10-00-910-802-A/200](#) ) and ( [AMM TASK 49-10-00-910-803-A/200](#) ).