



AIRCRAFT
MAINTENANCE MANUAL

OUTER BY-PASS DUCT ACCESS PANEL - REMOVAL/INSTALLATION

EFFECTIVITY: ALL

1. General

- A. This section gives the procedure to remove/Install the Outer By-Pass Duct Access Panel.
- B. This task is applicable to the six access covers on the outer by-pass duct.
- C. The procedures in this section are given in the sequence below. The tasks identified with (♦) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
72-73-01-000-801-A	OUTER BY-PASS DUCT ACCESS PANEL ALL - REMOVAL	
72-73-01-400-801-A	OUTER BY-PASS DUCT ACCESS PANEL ALL - INSTALLATION	



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TASK 72-73-01-000-801-A

EFFECTIVITY: ALL

2. OUTER BY-PASS DUCT ACCESS PANEL - REMOVAL

A. General

- (1) To do the task, see the instructions contained in Rolls-Royce MM CSP 34022.

B. References

REFERENCE	DESIGNATION
AMM MPP 71-00-00/200	- MAINTENANCE PRACTICES
AMM TASK 71-11-01-000-801-A/400	ENGINE UPPER COWLING - REMOVAL

C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
413	Lower Cowling	LH Engine
423	Lower Cowling	RH Engine
414	Upper Cowling	LH Engine
424	Upper Cowling	RH Engine

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

ITEM	DESCRIPTION	PURPOSE	QTY
Commercially available	Workstand	To get access to the engine	1

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Engine

I. Preparation

SUBTASK 841-002-A

WARNING: BEFORE YOU DO THE TASK, OBEY THE SAFETY PRECAUTIONS GIVEN IN (AMM MPP 71-00-00/200) TO PREVENT INJURY TO THE PERSONS AND DAMAGE TO THE MATERIAL.



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- (1) On the circuit breaker panel, open the circuit breakers below and attach a DO-NOT-CLOSE tag to them.
 - START 1/2.
- (2) Put the workstand in the work area.
- (3) Remove the upper cowling ([AMM TASK 71-11-01-000-801-A/400](#)) to get access to the engine.

J. Removal

SUBTASK 020-002-A

- (1) Remove the Outer By-Pass Duct Access Panels. Refer to the last revision of Rolls-Royce MM CSP 34022.



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TASK 72-73-01-400-801-A

EFFECTIVITY: ALL

3. OUTER BY-PASS DUCT ACCESS PANEL - INSTALLATION

A. General

- (1) To do the task, see the instructions contained in Rolls-Royce MM CSP 34022.

B. References

REFERENCE	DESIGNATION
AMM MPP 71-00-00/200	- MAINTENANCE PRACTICES
AMM TASK 71-11-01-400-801-A/400	ENGINE UPPER COWLING - INSTALLATION

C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
413	Lower Cowling	LH Engine
423	Lower Cowling	RH Engine
412	Upper Cowling	LH Engine
422	Upper Cowling	RH Engine

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

ITEM	DESCRIPTION	PURPOSE	QTY
Commercially available	Workstand	To get access to the engine	1

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Engine

I. Installation

SUBTASK 420-002-A

WARNING: BEFORE YOU DO THE TASK OBEY THE SAFETY PRECAUTIONS GIVEN IN (AMM MPP 71-00-00/200) TO PREVENT INJURY TO THE PERSONS AND DAMAGE TO THE MATERIAL.



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- (1) Install the Outer By-Pass Duct Access Panels. Refer to the last revision of Rolls-Royce MM CSP 34022.

J. Follow-on

SUBTASK 842-002-A

- (1) Install the upper cowling ([AMM TASK 71-11-01-400-801-A/400](#)).
- (2) Remove the workstand.
- (3) On the circuit breaker panel, close the circuit breakers below and remove the DO-NOT-CLOSE tag from them.
 - POWERPLANT START 1/2.
- (4) Refer to the Rolls-Royce MM CSP 34022 to do the related check procedures after an engine LRU maintenance procedure, as applicable.

