



## AIRCRAFT MAINTENANCE MANUAL

### FUEL CONTROL PANEL - ADJUSTMENT/TEST

EFFECTIVITY: ALL

#### 1. General

- A. This section gives the procedure to do test of the fuel control panel.
- B. The procedures in this section are given in the sequence below. The tasks identified with (♦) are part of the Scheduled Maintenance Requirements Document (SMRD).

| TASK NUMBER        | DESCRIPTION                           | EFFECTIVITY |
|--------------------|---------------------------------------|-------------|
| 28-20-04-700-801-A | FUEL CONTROL PANEL - OPERATIONAL TEST | ALL         |



EMB145 - EMB135

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TASK 28-20-04-700-801-A

EFFECTIVITY: ALL

2. FUEL CONTROL PANEL - OPERATIONAL TEST

A. General

- (1) This task gives the procedure to do the operational test of the fuel control panel.

B. References

| REFERENCE                       | DESIGNATION  |
|---------------------------------|--|
| AMM SDS 24-60-00/1              |  |
| AMM SDS 31-41-00/1              |  |
| AMM TASK 20-40-01-860-801-A/200 | ENERGIZATION OF THE AIRCRAFT WITH AN EXTERNAL POWER SOURCE |

C. Zones and Accesses

| ZONE | PANEL/DOOR | LOCATION |
|------|------------|----------|
| 225  | -          | Cockpit  |

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

Not Applicable

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

| QTY | FUNCTION      | PLACE   |
|-----|---------------|---------|
| 1   | Does the task | Cockpit |

I. Preparation

SUBTASK 841-002-A

**WARNING: MAKE SURE THAT THE AIRCRAFT IS IN A SAFE CONDITION BEFORE YOU DO THE MAINTENANCE PROCEDURES. THIS IS TO PREVENT INJURY TO PERSONS AND/OR DAMAGE TO THE EQUIPMENT.**

- (1) Energize the aircraft with an external DC power supply ( [AMM TASK 20-40-01-860-801-A/200](#)).
- (2) On the circuit breaker panel, on the overhead panel, make sure that these circuit breakers are closed:
  - (a) FUEL PUMP 1A, 1B, and 1C.

- (b) FUEL PUMP 2A, 2B, and 2C.
  - (c) CROSS FEED.
  - (d) LIGHTS OVHD PANEL.
- (3) On the left DC distribution box ([AMM SDS 24-60-00/1](#)), make sure that these circuit breakers are closed:
- (a) FUEL PUMP 1A, 1C, and 2B.
- (4) On the right DC distribution box ([AMM SDS 24-60-00/1](#)), make sure that these circuit breakers are closed:
- (a) FUEL PUMP 1B, 2A, and 2C.

**CAUTION:** DAMAGE TO THE FUEL PUMP WILL OCCUR IF IT OPERATES WITH NO FUEL (DRY OPERATION). THUS, MAKE SURE THAT THERE IS FUEL IN THE TANKS.

- (5) Make sure that the two wing fuel quantities are, at least, 100 Kg (220 lb).
- (6) Make sure that the switches on the fuel control panel are set as follows:

Table 501

| SWITCH   | SYSTEM | POSITION |
|----------|--------|----------|
| XFEED    |        | OFF      |
| PUMP SEL | 1      | 1A       |
|          | 2      | 2A       |
| PUMP PWR | 1      | OFF      |
|          | 2      | OFF      |

- (7) On the MFD, select the FUEL system page ([AMM SDS 31-41-00/1](#)).

J. Test Procedure ([Figure 501](#))

SUBTASK 020-002-A

**CAUTION:** DAMAGE TO THE FUEL PUMP WILL OCCUR IF IT OPERATES WITH NO FUEL (DRY OPERATION). THUS, MAKE SURE THAT THERE IS FUEL IN THE TANKS.

- (1) Do an operational test of the PUMP SEL and PUMP PWR switches of tank 1 as follows:
- (a) Set the PUMP PWR switch of TANK 1 to ON position.  
Result:  
1 On the MFD fuel page, the "A" indication for the tank 1 pump comes into view.
  - (b) Set the PUMP SEL switch to the 1B position.  
Result:  
1 On the MFD fuel page, the "B" indication for the tank 1 pump comes into view.

- (c) Set the PUMP SEL switch to the 1C position.  
Result:
    - 1 On the MFD fuel page, the "C" indication for the tank 1 pump comes into view.
  - (d) Set the PUMP PWR switch of TANK 1 to OFF position.  
Result:
    - 1 On the MFD fuel page, the "OFF" indication for the tank 1 pump comes into view.
  - (e) Set the PUMP SEL switch to the 1A position.
- (2) Do an operational test of the PUMP SEL and PUMP PWR switches of tank 2 as follows:
- (a) Set the PUMP PWR switch of TANK 2 to the ON position.  
Result:
    - 1 On the MFD fuel page, the "A" indication for the tank 2 pump comes into view.
  - (b) Set the PUMP SEL switch to the 2B position.  
Result:
    - 1 On the MFD display, the "B" indication for the tank 2 pump comes into view.
  - (c) Set the PUMP SEL switch to the 2C position.  
Result:
    - 1 On the MFD display, the "C" indication for the tank 2 pump comes into view.
  - (d) Set the PUMP PWR switch of TANK 2 to the OFF position.  
Result:
    - 1 On the MFD display, the "OFF" indication for the tank 2 pump comes into view.
  - (e) Set the PUMP SEL switch to the 2A position.
- (3) Do an operational test of the XFEED switch as follows:
- (a) Set the XFEED switch to the LOW 1 position.  
Result:
    - 1 On the EICAS display, the FUEL XFEED OPEN advisory message comes into view.
  - (b) Set the XFEED switch to the LOW 2 position.  
Result:
    - 1 On the EICAS display, the FUEL XFEED OPEN advisory message comes into view.
  - (c) Set the XFEED switch to the OFF position.  
Result:
    - 1 On the EICAS display, the FUEL XFEED OPEN advisory message goes out of view.
- (4) Test the lighting of the fuel control panel as follows:



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- (a) On the lighting control panel, on the overhead panel, turn the OVHD PNL LT knob from OFF to the BRT position.

Result:

- 1 On the fuel control panel, the legends come on.

- (b) On the lighting control panel, on the overhead panel, turn the OVHD PNL LT knob from BRT to the OFF position.

Result:

- 1 On the fuel control panel, the legends go off.

K. Follow on

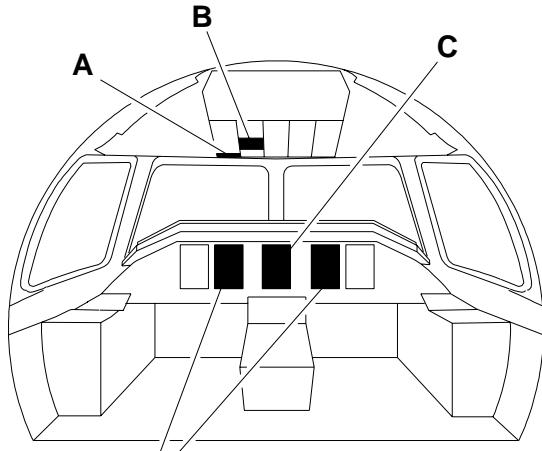
SUBTASK 842-002-A

- (1) Deenergize the aircraft ([AMM TASK 20-40-01-860-801-A/200](#)).

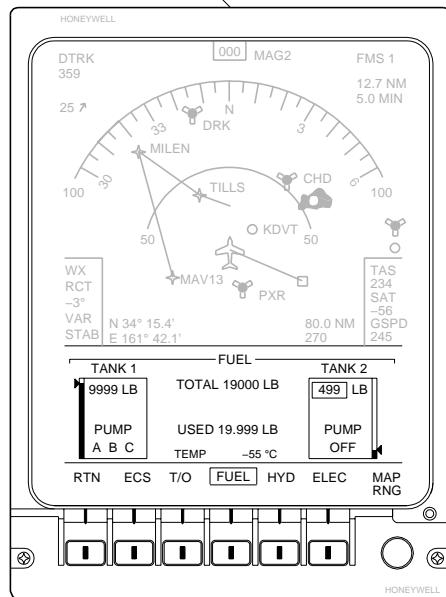
**EFFECTIVITY: ALL**

Fuel Control Panel - Operational Test

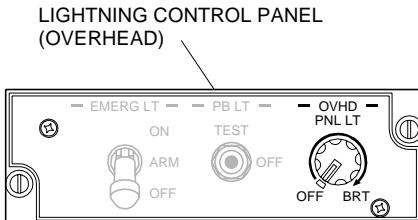
Figure 501



MFD DISPLAY

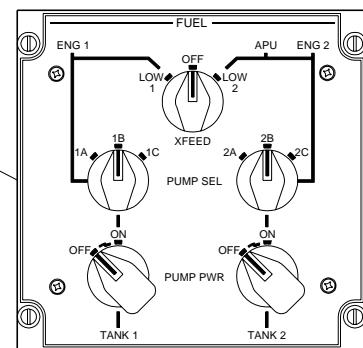


DET. D



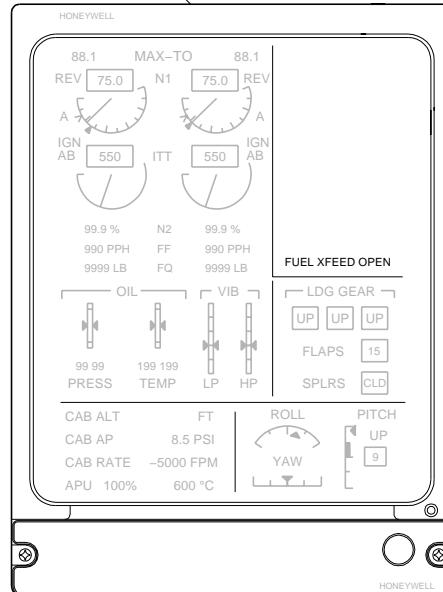
DET. A

FUEL CONTROL  
PANEL



DET. B

EICAS DISPLAY



DET. C

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