

PRESSURE GAUGE - REMOVAL/INSTALLATION

EFFECTIVITY: ACFT MODEL(S) EMB-145

1. General

- A. This section gives the procedures to remove/install the pressure gauge assembly.
- B. The procedures in this section are given in the sequence below. The tasks identified with (◆) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
35-11-01-000-801-A	PRESSURE GAUGE ASSEMBLY - REMOVAL	ACFT MODEL(S) EMB-145
35-11-01-400-801-A	PRESSURE GAUGE ASSEMBLY - INSTALLATION	ACFT MODEL(S) EMB-145

TASK 35-11-01-000-801-A

EFFECTIVITY: ACFT MODEL(S) EMB-145

2. PRESSURE GAUGE ASSEMBLY - REMOVAL

A. General

- (1) This task gives the procedure to remove the pressure gauge assembly.
- (2) The pressure gauge assembly is installed on the oxygen servicing panel, on the right side of the aircraft nose section.

B. References

REFERENCE	DESIGNATION
AMM MPP 06-41-01/100	-
AMM MPP 06-41-03/100	- COMPONENT LOCATION
AMM TASK 35-10-00-910-801-A/200	-
AMM TASK 35-10-00-910-803-A/200	-

C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
124	124AR	Right side of the aircraft nose section
224	224LZ	Cockpit

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

Not Applicable

F. Consumable Materials

SPECIFICATION (BRAND)	DESCRIPTION	QTY
Commercially available	Plastic caps	AR

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Right side of the aircraft nose section

I. Preparation

SUBTASK 841-008-B

- (1) Obey the safety precautions (AMM TASK 35-10-00-910-801-A/200) and general instructions (AMM TASK 35-10-00-910-803-A/200).

- (2) Open access door 224LZ ([AMM MPP 06-41-03/100](#)).

J. Removal ([Figure 401](#))

SUBTASK 020-008-B

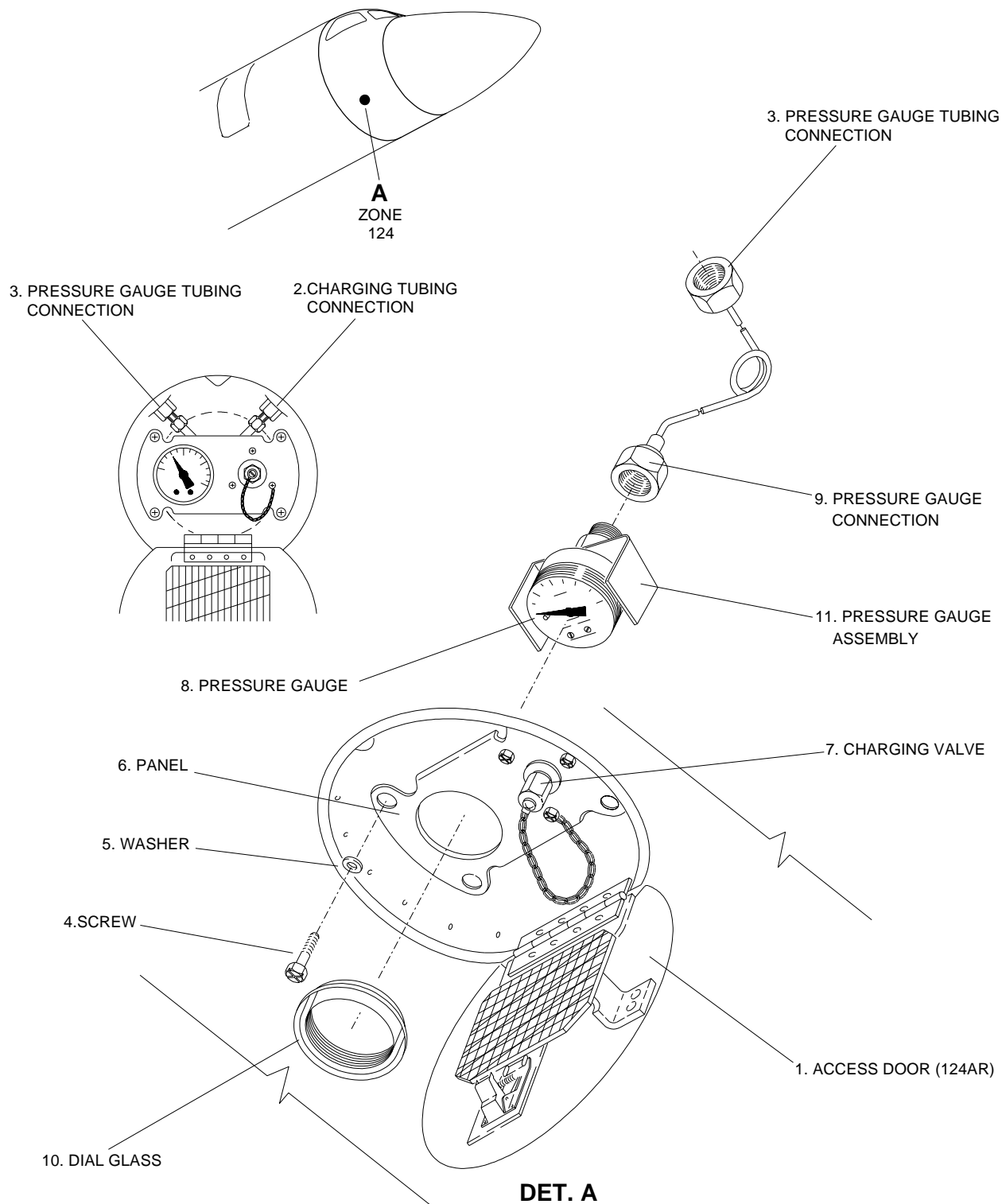
- (1) Cut the lockwire and close the cylinder pressure-regulator.
- (2) Cut the lockwire and disconnect the capillary line (which supplies the pressure transducer with the cylinder pressure) from the cylinder pressure-regulator.

NOTE: A small quantity of oxygen can flow out when you disconnect the capillary line.
- (3) Open access door (1)124AR (AMM MPP 06-41-01/100).
- (4) Disconnect the charging tubing connection (2).
- (5) Disconnect the pressure gauge tubing connection (3).
- (6) Remove the screws (4) and washers (5) from the oxygen servicing panel (6).
- (7) Remove the oxygen servicing panel (6) together with the charging valve (7) and pressure gauge (8).
- (8) Disconnect the pressure gauge connection (9).
- (9) Remove the dial glass (10) from the pressure gauge assembly (11).
- (10) Remove the pressure gauge assembly (11) from the oxygen servicing panel (6).
- (11) Install plastic caps to the open connections.

EFFECTIVITY: ACFT MODEL(S) EMB-145

Pressure Gauge Assembly - Removal/Installation

Figure 401



EM145AMM350417A.DGN

TASK 35-11-01-400-801-A

EFFECTIVITY: ACFT MODEL(S) EMB-145

3. PRESSURE GAUGE ASSEMBLY - INSTALLATION

A. General

- (1) This task gives the procedure to install the pressure gauge assembly.
- (2) The pressure gauge assembly is installed in the oxygen servicing panel, on the right side of the aircraft nose section.

B. References

REFERENCE	DESIGNATION
AMM MPP 06-41-01/100	-
AMM MPP 06-41-03/100	- COMPONENT LOCATION
AMM TASK 35-10-00-910-801-A/200	-
AMM TASK 35-10-00-910-803-A/200	-
AMM TASK 35-10-00-910-805-A/200	-

C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
124	124AR	Right side of the aircraft nose section
224	224LZ	Cockpit

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

Not Applicable

F. Consumable Materials

SPECIFICATION (BRAND)	DESCRIPTION	QTY
MS20995C20	Lockwire	AR

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Right side of the aircraft nose section

I. Installation (Figure 401)

SUBTASK 420-008-B

- (1) Obey the safety precautions (AMM TASK 35-10-00-910-801-A/200) and general instructions (AMM TASK 35-10-00-910-803-A/200).
- (2) Remove the plastic caps from the connections.
- (3) Put the pressure gauge assembly (11) on the oxygen servicing panel (6).
- (4) Install the dial glass (10) to the pressure gauge assembly (11).

NOTE: Refer to Table 201 of the AMM TASK 35-10-00-910-805-A/200 for the torque ranges.

- (5) Connect the pressure gauge connection (9) to the pressure gauge assembly (11).
- (6) Put the oxygen servicing panel (6) in position and install the washers (5) and screws (4).
- (7) Connect the pressure gauge tubing connection (3).
- (8) Connect the charging tubing connection (2).
- (9) Connect the capillary line (which supplies the pressure transducer with the cylinder pressure regulator) to the cylinder pressure regulator and safety it.
- (10) Open the cylinder pressure-regulator and safety it.

J. Follow-on

SUBTASK 842-008-B

- (1) Do a check for leaks at the fittings you worked on (AMM TASK 35-10-00-910-805-A/200).
- (2) Close access door 224LZ ([AMM MPP 06-41-03/100](#)).
- (3) Close access door 124AR (AMM MPP 06-41-01/100).