

STANDBY ATTITUDE INDICATOR MOUNTING TRAY - REMOVAL/INSTALLATION

EFFECTIVITY: ALL

1. General

- A. This section gives the procedure to remove/install the Standby Attitude Indicator mounting tray.
- B. The procedures in this section are given in the sequence below. The tasks identified with (◆) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
34-24-02-000-801-A	STANDBY ATTITUDE INDICATOR MOUNTING TRAY - REMOVAL	ALL
34-24-02-400-801-A	STANDBY ATTITUDE INDICATOR MOUNTING TRAY - INSTALLATION	ALL

TASK 34-24-02-000-801-A

EFFECTIVITY: ALL

2. STANDBY ATTITUDE INDICATOR MOUNTING TRAY - REMOVAL

A. General

(1) This task gives the procedure to remove the Standby Attitude Indicator mounting tray.

B. References

REFERENCE	DESIGNATION
AMM TASK 34-24-01-000-801-A/400	-

C. Zones and Accesses

Not Applicable

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

Not Applicable

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Cockpit

I. Preparation

SUBTASK 841-002-A

(1) Remove the Standby Attitude Indicator (AMM TASK 34-24-01-000-801-A/400).

J. Removal [\(Figure 401\)](#)

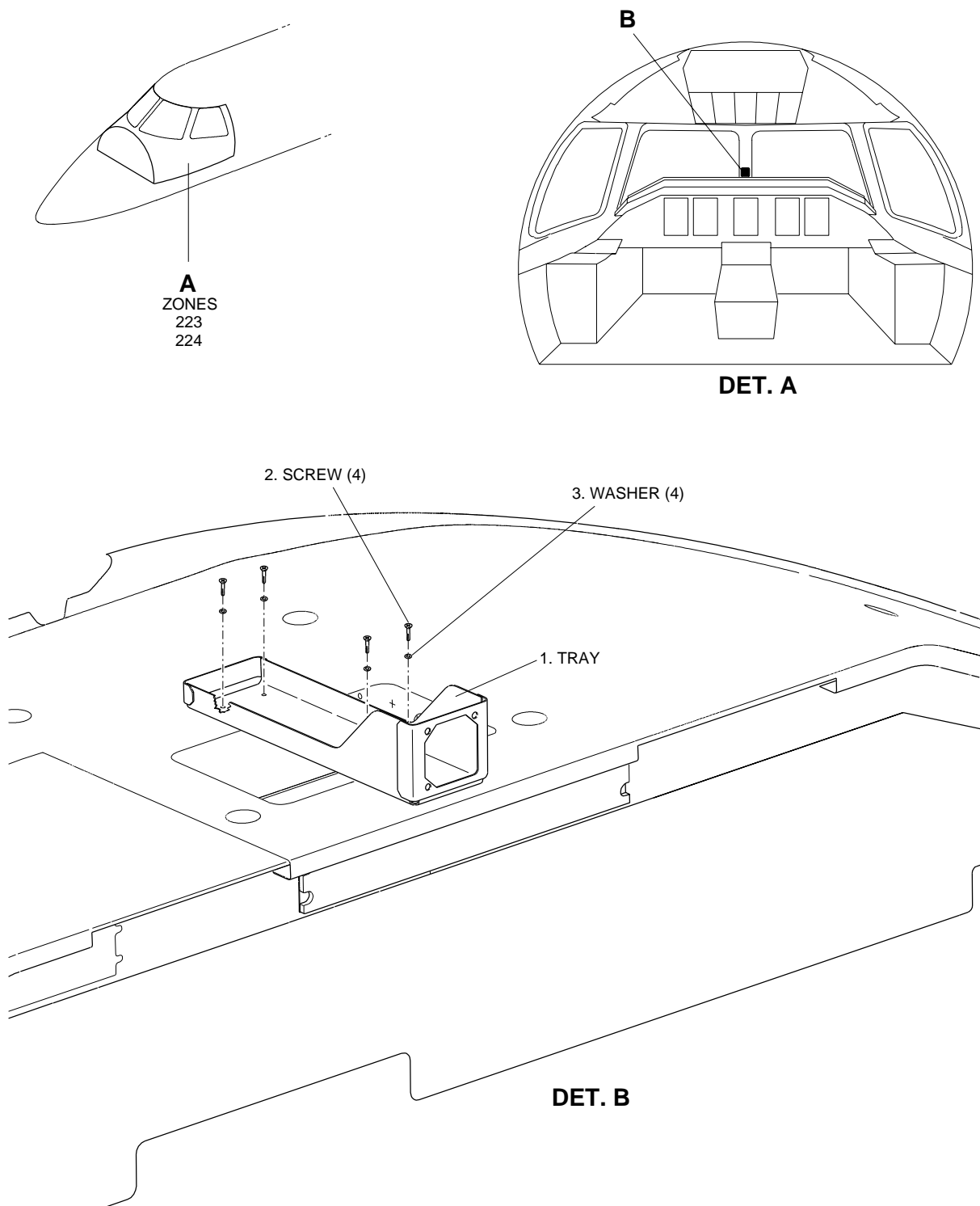
SUBTASK 020-002-A

- (1) Remove the screws (2) which attach the mounting tray (1) to the glareshield panel cover.
- (2) Remove the Standby Attitude Indicator mounting tray (1).
- (3) Remove the shims.

EFFECTIVITY: ALL

Standby Attitude Indicator Mounting Tray - Removal/Installation

Figure 401

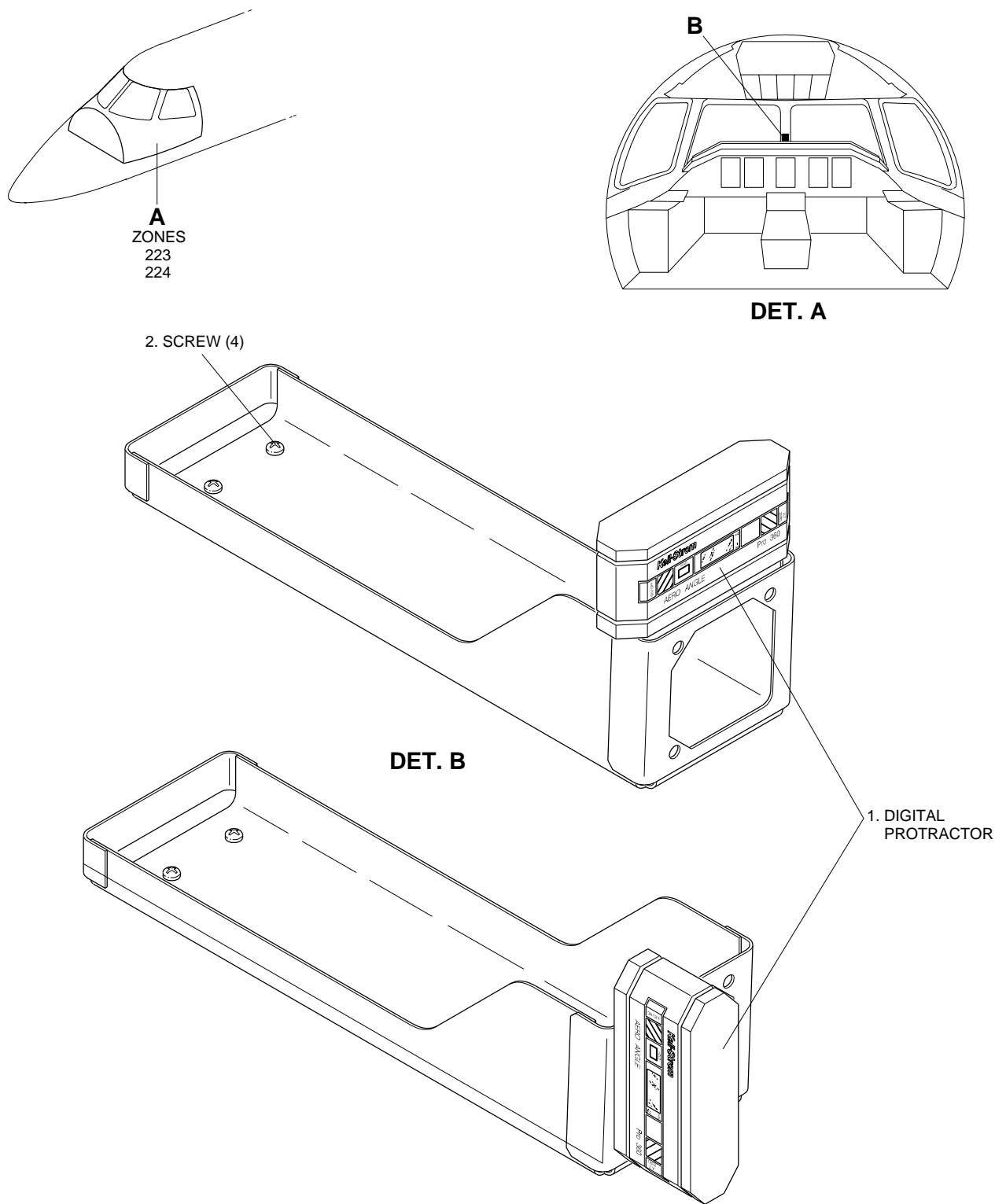


145AMM340369.MCE

EFFECTIVITY: ALL

Standby Attitude Indicator Mounting Tray - Leveling

Figure 402



145AMM340370.MCE

TASK 34-24-02-400-801-A
EFFECTIVITY: ALL

3. STANDBY ATTITUDE INDICATOR MOUNTING TRAY - INSTALLATION

A. General

This task gives the procedure to install the Standby Attitude Indicator mounting tray.

B. References

REFERENCE	DESIGNATION
AMM TASK 08-20-00-500-801-A/200	AIRCRAFT LEVELING IN THE PASSENGER CABIN
AMM TASK 34-24-01-400-801-A/400	-

C. Zones and Accesses

Not Applicable

D. Tools and Equipment

ITEM	DESCRIPTION	PURPOSE	QTY
GSE 070	Protractor - Digital	To measure the pitch and roll of the mounting tray	

E. Auxiliary Items

Not Applicable

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Cockpit

I. Installation (Figure 401)

SUBTASK 420-002-A

- (1) Make the aircraft level ([AMM TASK 08-20-00-500-801-A/200](#)).
- (2) Put the Standby Attitude Indicator mounting tray (1) in position.
- (3) Attach the tray to the glareshield panel cover, but keep the four screws (2) loose.
- (4) Put the digital protractor on the tray face and add the shims until the protractor shows $75^{\circ} \pm 0.5^{\circ}$ (Figure 402).
- (5) Put the digital protractor crosswise on the top of the tray face and add the shims until the protractor shows $0^{\circ} \pm 0.5^{\circ}$ of tray roll (Figure 402).

(6) Tighten the screws (2).

J. Follow-on

SUBTASK 842-002-A

(1) Install the Standby Attitude Indicator (AMM TASK 34-24-01-400-801-A/400).