



AIRCRAFT  
MAINTENANCE MANUAL

BAGGAGE DOOR LINING - REMOVAL/INSTALLATION

EFFECTIVITY: ALL

1. General

- A. This section gives the procedures to remove/install the baggage door lining.
- B. The procedures in this section are given in the sequence below. The tasks identified with (♦) are part of the Scheduled Maintenance Requirements Document (SMRD).

| TASK NUMBER        | DESCRIPTION                             | EFFECTIVITY |
|--------------------|---|-------------|
| 25-51-02-000-801-A | BAGGAGE DOOR LINING - REMOVAL           | ALL         |
| 25-51-02-400-801-A | BAGGAGE DOOR LINING - INSTALLA-<br>TION | ALL         |



AIRCRAFT  
MAINTENANCE MANUAL

TASK 25-51-02-000-801-A

EFFECTIVITY: ALL

2. BAGGAGE DOOR LINING - REMOVAL

A. General

- (1) This task gives the procedures to remove the baggage door lining.

B. References

| REFERENCE                       | DESIGNATION            |
|---------------------------------|------------------------|
| AMM TASK 52-30-01-000-801-A/400 | BAGGAGE DOOR - REMOVAL |

C. Zones and Accesses

Not Applicable

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

Not Applicable

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

| QTY | FUNCTION                   | PLACE               |
|-----|----------------------------|---------------------|
| 1   | Does the task              | Baggage compartment |
| 1   | Helps the other technician | Baggage compartment |

I. Removal ([Figure 401](#))

SUBTASK 020-002-A

**WARNING: ASK FOR HELP TO REMOVE THE BAGGAGE DOOR TO PREVENT DAMAGE TO MATERIAL AND INJURY TO PERSONS.**

- (1) Remove the baggage door [AMM TASK 52-30-01-000-801-A/400](#).

**CAUTION: PUT THE BAGGAGE DOOR IN A SAFE PLACE TO PREVENT DAMAGE TO MATERIAL.**

- (2) Remove the screws (6) and washers (5) that attach the forward trim (1).
- (3) Remove the screws (4) and washers (3) that attach the baggage door forward-edge lining (2).
- (4) Remove the screws (7) and washers (8) that attach the bottom trim (10).
- (5) Remove the screws (14) and washers (15) that attach the aft trim (16).



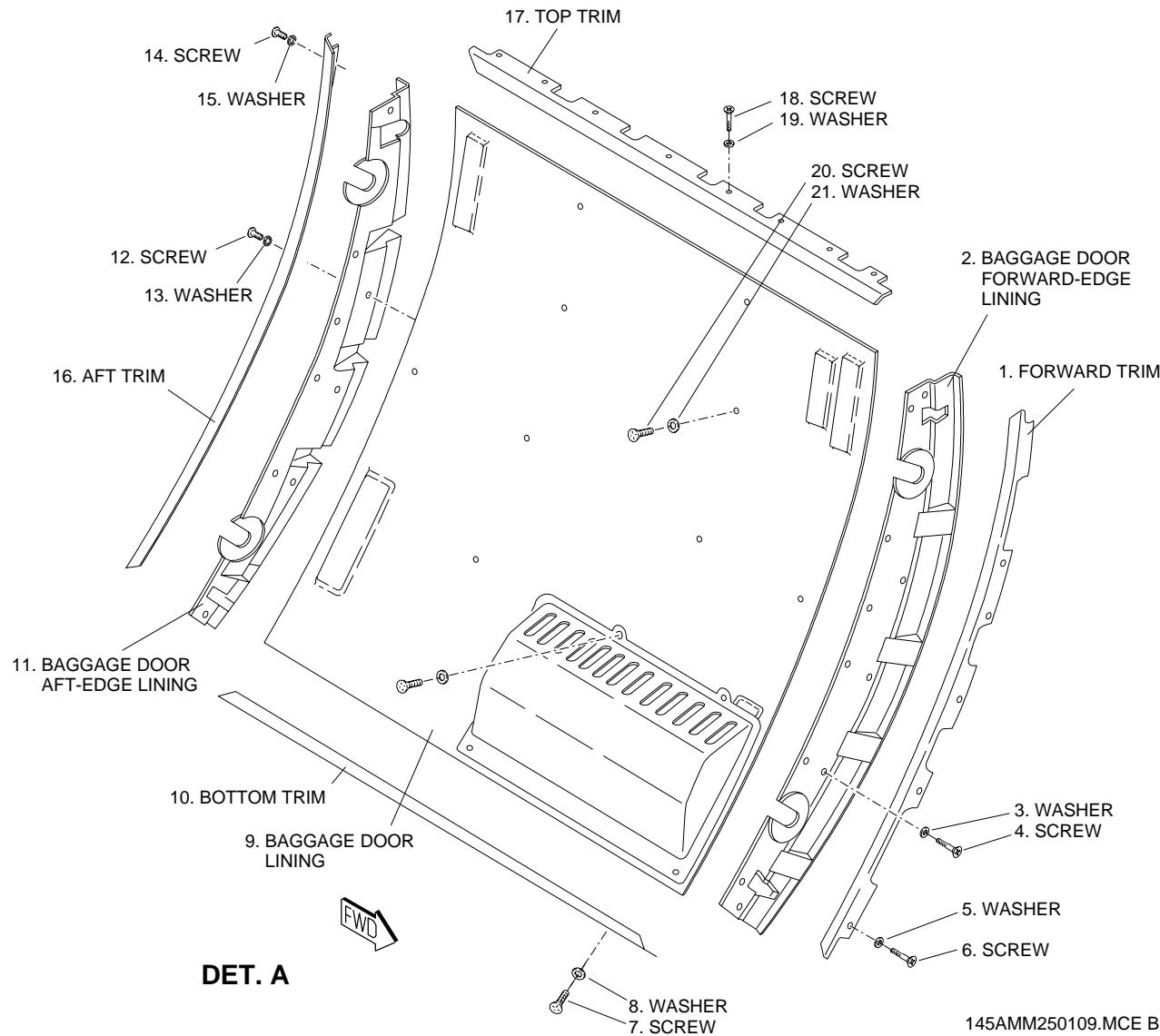
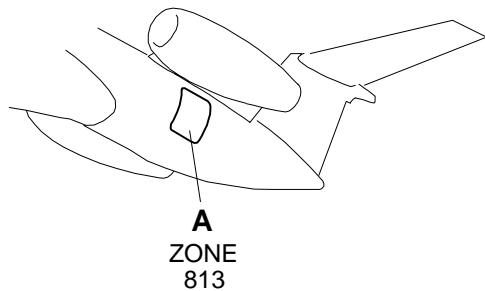
**AIRCRAFT  
MAINTENANCE MANUAL**

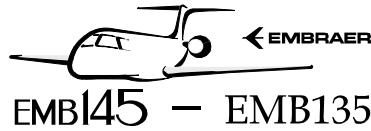
- (6) Remove the screws (12) and washers (13) that attach the baggage door aft-edge lining (11).
- (7) Remove the screws (18) and washers (19) that attach the top trim (17).
- (8) Remove the screws (20) and washers (21) that attach the baggage door lining (9).

**EFFECTIVITY: ALL**

Baggage Door Lining – Removal/Installation

Figure 401





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MAINTENANCE MANUAL

TASK 25-51-02-400-801-A

EFFECTIVITY: ALL

3. BAGGAGE DOOR LINING - INSTALLATION

A. General

- (1) This task gives the procedures to install the baggage door lining.

B. References

| REFERENCE                       | DESIGNATION                 |
|---------------------------------|-----------------------------|
| AMM TASK 52-30-01-400-801-A/400 | BAGGAGE DOOR - INSTALLATION |

C. Zones and Accesses

Not Applicable

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

Not Applicable

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

| QTY | FUNCTION                   | PLACE               |
|-----|----------------------------|---------------------|
| 1   | Does the task              | Baggage compartment |
| 1   | Helps the other technician | Baggage compartment |

I. Installation (Figure 401)

SUBTASK 420-002-A

CAUTION: PUT THE BAGGAGE DOOR IN A SAFE PLACE TO PREVENT DAMAGE TO MATERIAL.

- (1) NOTE: To install a new lining, it is necessary to transfer the holes from the door frame to the lining.

Install the baggage door lining (9) with the screws (20) and washers (21).

- (2) Install the top trim (17) with the screws (18) and washers (19).

- (3) Install the baggage door aft-edge lining (11) with the screws (12) and washers (13).

- (4) Install the aft trim (16) with the screws (14) and washers (15).

- (5) Install the bottom trim (10) with the screws (7) and washers (8).



EMB145 - EMB135

AIRCRAFT  
MAINTENANCE MANUAL

- (6) Install the baggage door forward-edge lining (2) with the screws (4) and washers (3).
- (7) Install the forward trim (1) with the screws (6) and washers (5).

**WARNING: ASK FOR HELP TO INSTALL THE BAGGAGE DOOR TO PREVENT DAMAGE TO MATERIAL AND INJURY TO PERSONS.**

- (8) Install the baggage door [AMM TASK 52-30-01-400-801-A/400](#).