



AIRCRAFT
MAINTENANCE MANUAL

HORIZONTAL STABILIZER REAR CHANNELS - REMOVAL/INSTALLATION

EFFECTIVITY: ALL

1. General

- A. This section gives the procedures to remove and install the horizontal-stabilizer rear channels.
- B. The procedures in this section are given in the sequence below. The tasks identified with (♦) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
55-12-01-000-801-A	HORIZONTAL-STABILIZER REAR CHANNELS - REMOVAL	ALL NELS
55-12-01-400-801-A	HORIZONTAL-STABILIZER REAR CHANNELS - INSTALLATION	ALL NELS



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TASK 55-12-01-000-801-A

EFFECTIVITY: ALL

2. HORIZONTAL-STABILIZER REAR CHANNELS - REMOVAL

A. General

- (1) This procedure gives the instructions to remove the horizontal-stabilizer rear channels.

B. Zones and Accesses

Not Applicable

C. Tools and Equipment

Not Applicable

D. Auxiliary Items

Not Applicable

E. Consumable Materials

Not Applicable

F. Expandable Parts

Not Applicable

G. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Horizontal stabilizer

H. Preparation

SUBTASK 841-002-A

- (1) Put a "DO-NOT-OPERATE-THE-FLIGHT-CONTROLS" warning tag at the control wheels and control pedestal in the cockpit.

I. Removal (Figure 401)

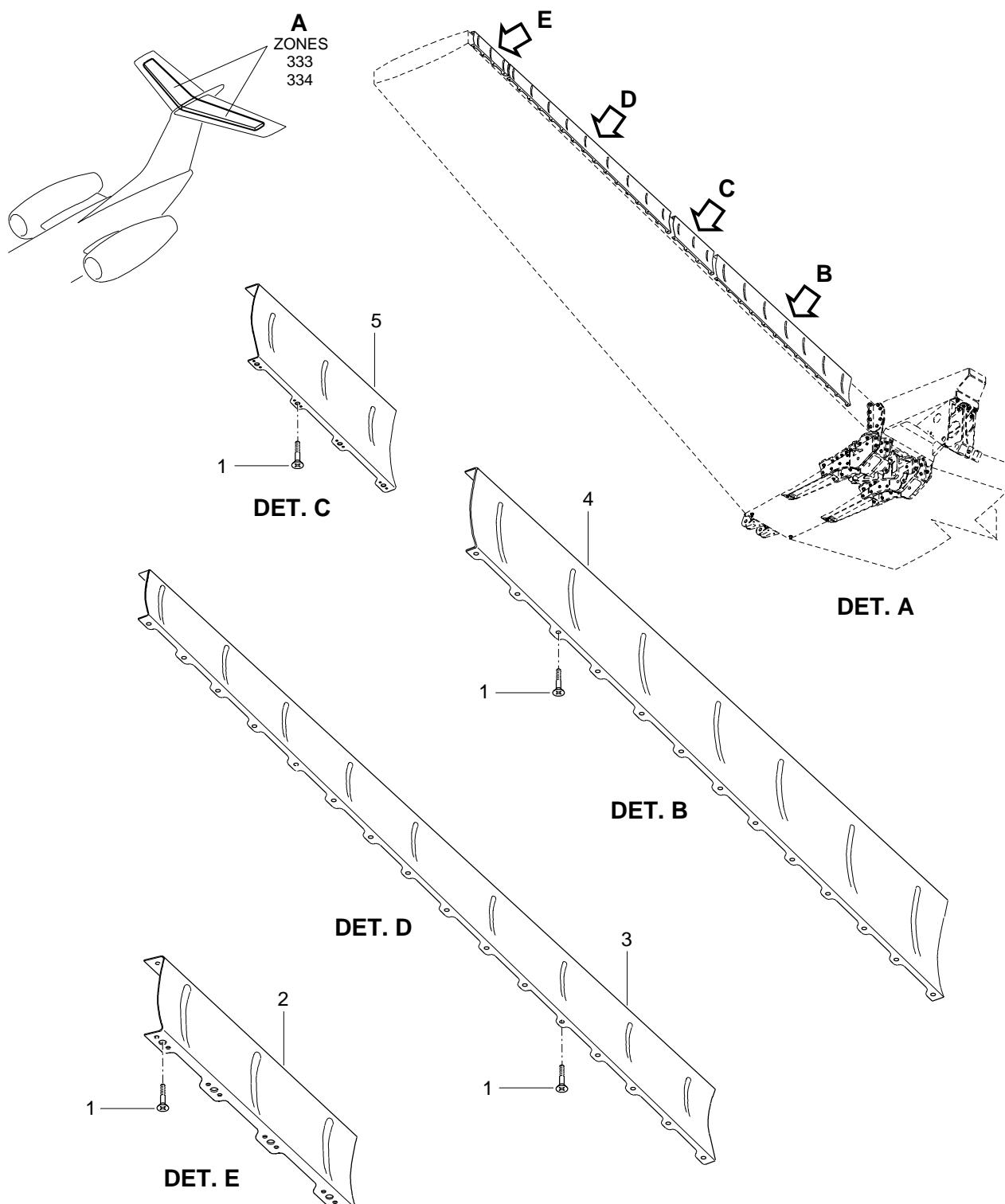
SUBTASK 020-002-A

- (1) Remove the screws (1) that attach the horizontal-stabilizer rear channel sections (2, 3, 4, and 5) to the frame.
- (2) Remove the horizontal-stabilizer rear channels (2, 3, 4, and 5).

EFFECTIVITY: ALL

Horizontal-Stabilizer Rear Channels - Removal/Installation

Figure 401



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TASK 55-12-01-400-801-A

EFFECTIVITY: ALL

3. HORIZONTAL-STABILIZER REAR CHANNELS - INSTALLATION

A. General

- (1) This procedure gives the instructions to install the horizontal-stabilizer rear channels.

B. Zones and Accesses

Not Applicable

C. Tools and Equipment

Not Applicable

D. Auxiliary Items

Not Applicable

E. Consumable Materials

Not Applicable

F. Expandable Parts

Not Applicable

G. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Horizontal stabilizer

H. Installation (Figure 401)

SUBTASK 420-002-A

- (1) Install the horizontal-stabilizer rear channel sections (2, 3, 4, and 5).

- (2) Install the screws (1) that attach the horizontal-stabilizer rear channels to the frame.

I. Follow on

SUBTASK 842-002-A

- (1) Remove the "DO-NOT-OPERATE-THE-FLIGHT-CONTROLS" tag from the cockpit.