

## SERVICE DOOR WINDOW - REMOVAL/INSTALLATION

*EFFECTIVITY: ALL*

### 1. General

- A. This section gives the procedures to remove and install the window of the service door.
- B. The procedures in this section are given in the sequence below. The tasks identified with (◆) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
52-43-08-000-801-A	SERVICE DOOR WINDOW - REMOVAL	ALL
52-43-08-400-801-A	SERVICE DOOR WINDOW - INSTALLATION	ALL

TASK 52-43-08-000-801-A

EFFECTIVITY: ALL

## 2. SERVICE DOOR WINDOW - REMOVAL

### A. General

(1) This procedure gives the instructions to remove the window of the service door.

### B. References

REFERENCE	DESIGNATION
<a href="#">AMM MPP 06-45-00/100</a>	- COMPONENT LOCATION

### C. Zones and Accesses

Not Applicable

### D. Tools and Equipment

ITEM	DESCRIPTION	PURPOSE	QTY
Commercially available	Work stand	To get access to the service door	

### E. Auxiliary Items

Not Applicable

### F. Consumable Materials

Not Applicable

### G. Expandable Parts

Not Applicable

### H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Service door
1	Helps the other technician	Service door

### I. Preparation

#### *SUBTASK 841-002-A*

(1) Open the service door.

(2) Remove lining panels of the service door. Refer to [AMM MPP 06-45-00/100](#).

### J. Removal ([Figure 401](#))

#### *SUBTASK 020-002-A*

(1) Remove the screws (4) (4 positions) and washers (3) (4 positions).

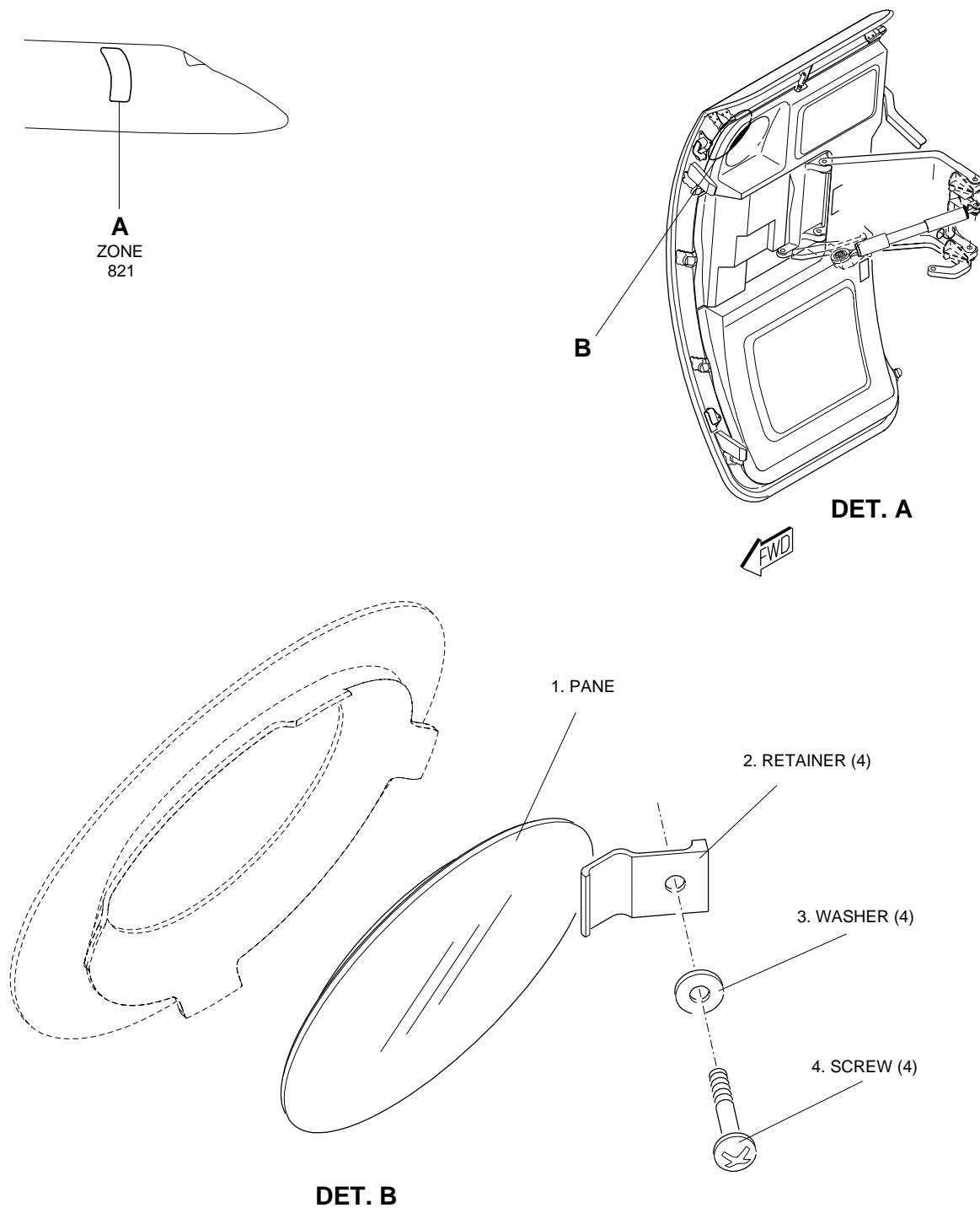
(2) Remove the retainer (2) (4 positions).

(3) Remove the pane (1).

EFFECTIVITY: ALL

Window - Removal/Installation

Figure 401



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TASK 52-43-08-400-801-A

EFFECTIVITY: ALL

### 3. SERVICE DOOR WINDOW - INSTALLATION

#### A. General

(1) This procedure gives the instructions to install the window of the service door.

#### B. References

REFERENCE	DESIGNATION
AMM MPP 06-45-00/100	- COMPONENT LOCATION
SRM 51-20-01	-

#### C. Zones and Accesses

Not Applicable

#### D. Tools and Equipment

ITEM	DESCRIPTION	PURPOSE	QTY
Commercially available	Workstand	To get access to the service door	

#### E. Auxiliary Items

Not Applicable

#### F. Consumable Materials

SPECIFICATION (BRAND)	DESCRIPTION	QTY
MIL-S-81733 Type II-2	Sealant P/S 870B-2	AR

#### G. Expandable Parts

Not Applicable

#### H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Service door
1	Helps the other technician	Service door

#### I. Installation (Figure 401)

##### SUBTASK 420-002-A

- (1) Remove all the old aerodynamic sealant and prepare the surface (SRM 51-20-01). Use a plastic spatula for this.
- (2) Put the pane (1) in its frame in the door.
- (3) Install the screws (4) (4 positions), and washers (3) (4 positions) and put the retainer (2) (4 positions) in position to attach the pane (1).

J. Follow-on

*SUBTASK 842-002-A*

- (1) Apply new aerodynamic sealant (SRM 51-20-01).
- (2) Install the lining panels of the service door ( [AMM MPP 06-45-00/100](#)).
- (3) Close the service door.

