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MAIN-DOOR FRAME RUBBER SEAL - INSPECTION/CHECK*EFFECTIVITY: ALL*1. General

- A. This section gives the procedures to visually inspect the Door Frame Rubber Seal.
- B. The procedures in this section are given in the sequence below. The tasks identified with (◆) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
53-21-01-200-801-A ◆	FRAME RUBBER SEAL - INSPECTION	ALL

TASK 53-21-01-200-801-A

EFFECTIVITY: ALL

## 2. FRAME RUBBER SEAL - INSPECTION

### A. General

- (1) This task gives the instructions to visually inspect the Main-Door and Service-Door Frame Rubber Seal.

### B. References

REFERENCE	DESIGNATION
<a href="#">AMM MPP 12-30-01/200</a>	- MAINTENANCE PRACTICES
<a href="#">AMM MPP 53-21-01/400</a>	- REMOVAL/INSTALLATION
<a href="#">AMM MPP 53-21-11/400</a>	- REMOVAL/INSTALLATION
<a href="#">AMM TASK 53-21-01-300-801-A/800</a>	RUBBER TRIM SEAL - REPAIR

### C. Zones and Accesses

Not Applicable

### D. Tools and Equipment

Not Applicable

### E. Auxiliary Items

Not Applicable

### F. Consumable Materials

Not Applicable

### G. Expandable Parts

Not Applicable

### H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Main-door frame and service-door frame

### I. Preparation

*SUBTASK 841-002-A*

- (1) Open the applicable door.

### J. Frame Rubber Seal Inspection ([Figure 601](#))

*SUBTASK 200-002-A*

- (1) Visually inspect the door frame rubber seal for:

- Damage
- Dirt
- Bad installation

- Pressurization leakage
  - Incorrect repair
- (2) If the rubber seal is damaged, follow the steps below:
- (a) If you find tear, cut or missing material, follow the steps below:
- 1 If there are less than or equal to 3 damaged/repared areas in the rubber seal, repair it according to [AMM TASK 53-21-01-300-801-A/800](#).
  - 2 If there are more than 3 damaged/repared areas in the rubber seal, replace it according to removal/installation task.
- NOTE:
- For main door, refer to [AMM MPP 53-21-01/400](#)
  - For service door, refer to [AMM MPP 53-21-11/400](#)
- (b) If you find other types of damage, such as wear marks or scuff marks, check for pressurization leakage.
- 1 If there is no pressurization leakage, no further action is required.
  - 2 If pressurization leakage occurs, replace it according to the removal/installation task.
- NOTE:
- For main door, refer to [AMM MPP 53-21-01/400](#)
  - For service door, refer to [AMM MPP 53-21-11/400](#)
- (3) If the rubber seal is dirty, do the procedure described in [AMM MPP 12-30-01/200](#).
- (4) If the rubber seal is incorrectly installed, remove it and re-install it according to the removal/installation task.
- NOTE:
- For main door, refer to [AMM MPP 53-21-01/400](#)
  - For service door, refer to [AMM MPP 53-21-11/400](#)
- (5) If the rubber seal presents an incorrect repair, replace it according to the removal/installation task.
- For main door, refer to [AMM MPP 53-21-01/400](#)
  - For service door, refer to [AMM MPP 53-21-11/400](#)
- (6) If pressurization leakage occurs, do the steps below:
- (a) Check if the rubber seal is damaged. If it is do step 2. If not, do the step below.
- (b) Check if the rubber seal is properly installed. If it is not, remove it and re-install it according to the removal/installation task.
- NOTE:
- For main door, refer to [AMM MPP 53-21-01/400](#)

- For service door, refer to [AMM MPP 53-21-11/400](#)

K. Follow-on

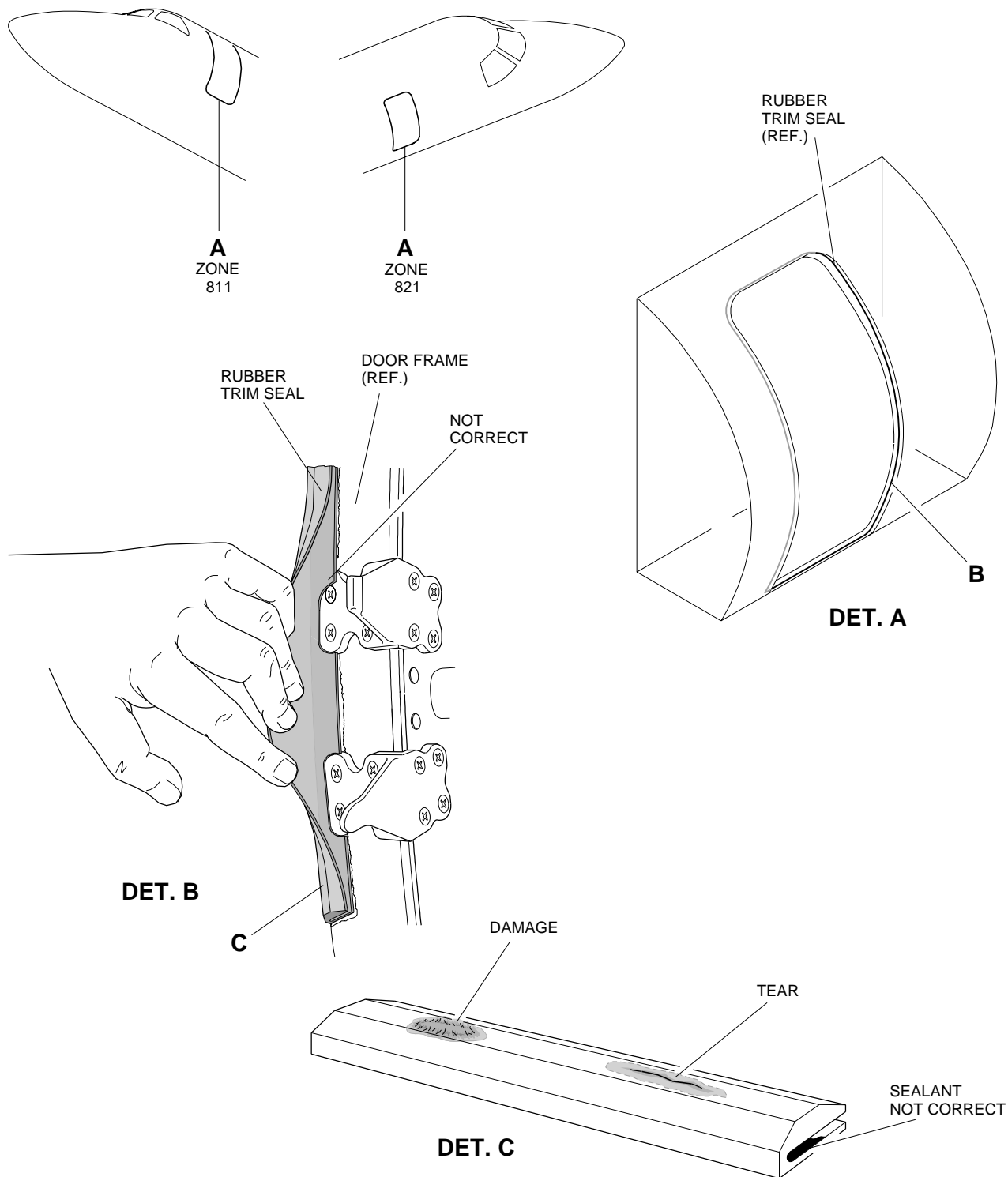
*SUBTASK 842-002-A*

- (1) Close and lock the applicable door.

EFFECTIVITY: ALL

Door Rubber Seal - Inspection

Figure 601



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