

## RUDDER SERVO - REMOVAL/INSTALLATION

*EFFECTIVITY: ALL*

### 1. General

- A. This section gives the procedures to remove and install the rudder autopilot servo of the Automatic Flight-Control System and its support.
- B. The procedures in this section are given in the sequence below. The tasks identified with (♦) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
<a href="#">22-11-05-000-801-A</a>	RUDDER AUTOPILOT SERVO - REMOVAL	ALL
<a href="#">22-11-05-400-801-A</a>	RUDDER AUTOPILOT SERVO - INSTALLATION	ALL
<a href="#">22-11-05-000-802-A</a>	SUPPORT OF THE RUDDER AUTOPILOT SERVO - REMOVAL	ALL
<a href="#">22-11-05-400-802-A</a>	SUPPORT OF THE RUDDER AUTOPILOT SERVO - INSTALLATION	ALL

TASK 22-11-05-000-801-A

EFFECTIVITY: ALL

## 2. RUDDER AUTOPILOT SERVO - REMOVAL

### A. General

- (1) This procedure gives the instructions to remove the rudder autopilot servo of the Automatic Flight-Control System.

### B. References

REFERENCE	DESIGNATION
AMM MPP 06-41-01/100	-
AMM MPP 06-41-02/100	-

### C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
272	272DR	Rear electronic compartment

### D. Tools and Equipment

Not Applicable

### E. Auxiliary Items

Not Applicable

### F. Consumable Materials

Not Applicable

### G. Expandable Parts

Not Applicable

### H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Rear electronic compartment

### I. Preparation

#### SUBTASK 841-002-A

- (1) On the Circuit Breaker Panel, open the AP 1 circuit breaker and attach a DO-NOT-CLOSE tag to it.
- (2) Remove access door 272DR (AMM MPP 06-41-01/100).
- (3) Remove floor panel 271DF (AMM MPP 06-41-02/100).

### J. Removal [\(Figure 401\)](#)

#### SUBTASK 020-002-A

- (1) Cut the lockwires.

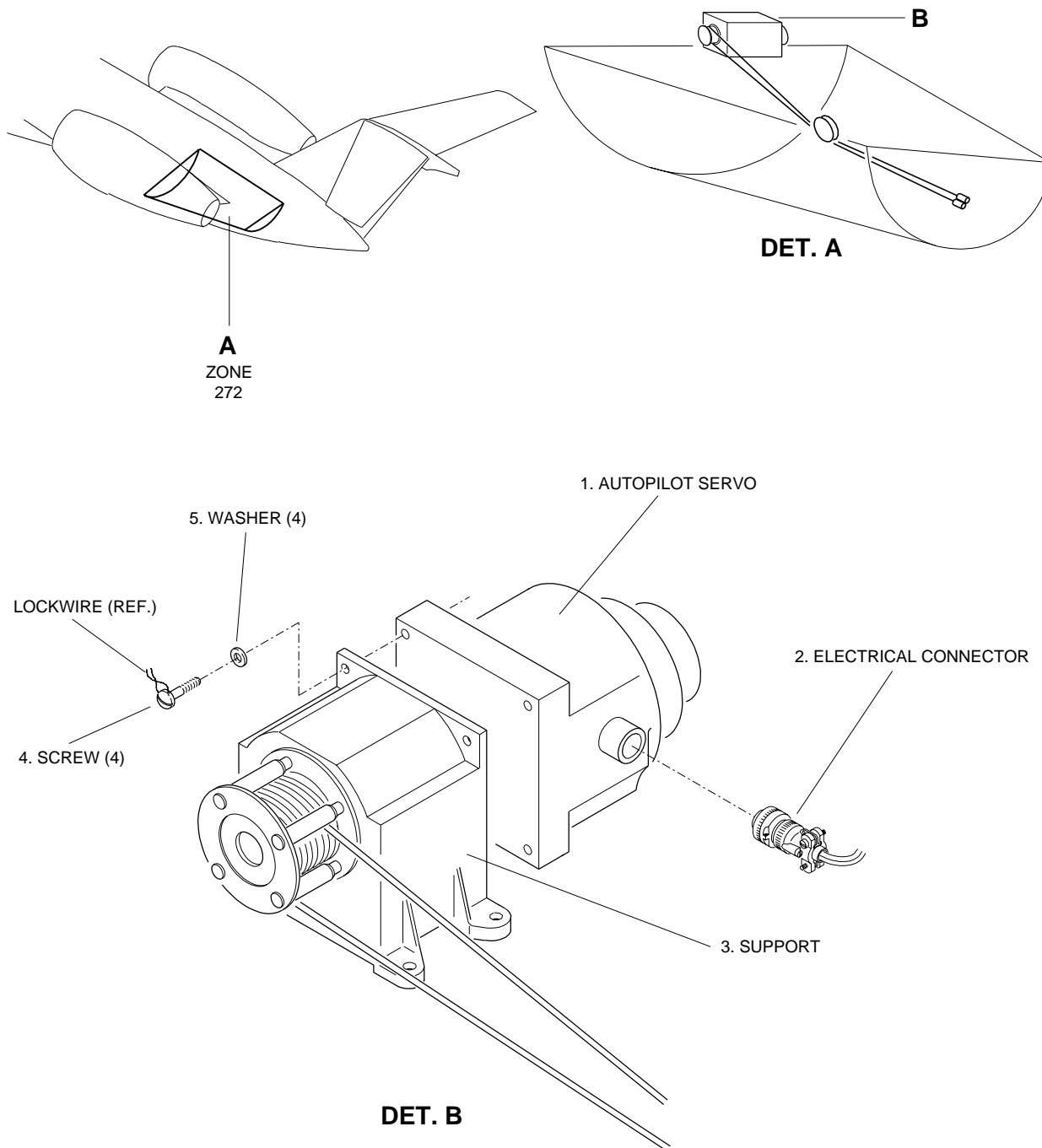


- (2) Remove the screw (4) and washers (5) (4 positions) that attach the rudder autopilot servo (1) to the support (3).
- (3) Disconnect the electrical connector (2).
- (4) Remove the rudder autopilot servo (1).

EFFECTIVITY: ALL

Rudder Autopilot Servo - Removal/Installation

Figure 401



145AMM220025.MCE A

TASK 22-11-05-400-801-A  
EFFECTIVITY: ALL

### 3. RUDDER AUTOPILOT SERVO - INSTALLATION

#### A. General

- (1) This procedure gives the instructions to install the rudder autopilot servo of the Automatic Flight-Control System.

#### B. References

REFERENCE	DESIGNATION
AMM MPP 06-41-01/100	-
AMM MPP 06-41-02/100	-
<a href="#">AMM TASK 22-11-00-700-803-A/500</a>	AUTOPILOT - FUNCTIONAL TEST

#### C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
272	272DR	Rear electronic compartment

#### D. Tools and Equipment

Not Applicable

#### E. Auxiliary Items

Not Applicable

#### F. Consumable Materials

SPECIFICATION (BRAND)	DESCRIPTION	QTY
MS20995C20	Lockwire	AR

#### G. Expandable Parts

Not Applicable

#### H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Rear electronic compartment

#### I. Installation (Figure 401)

##### *SUBTASK 420-002-A*

- (1) Connect the electrical connector (2) to the rudder autopilot servo (1).
- (2) Put the rudder autopilot servo (1) on the support (3).
- (3) Install the screw (4) and washers (5) (4 positions) to attach the rudder autopilot servo (1) to the support (3).

- (4) Safety the screw (4) with lockwire.

J. Follow-on

*SUBTASK 842-002-A*

- (1) On the Circuit Breaker Panel, close the AP 1 circuit breaker and remove the DO-NOT-CLOSE tag from it.
- (2) Do the Autopilot-Functional Test ( [AMM TASK 22-11-00-700-803-A/500](#)).
- (3) Install floor panel 271DF (AMM MPP 06-41-02/100).
- (4) Install access door 272DR (AMM MPP 06-41-01/100).

TASK 22-11-05-000-802-A  
EFFECTIVITY: ALL

#### 4. SUPPORT OF THE RUDDER AUTOPILOT SERVO - REMOVAL

##### A. General

- (1) This procedure gives the instructions to remove the support of the rudder autopilot servo of the Automatic Flight-Control System.

##### B. References

REFERENCE	DESIGNATION
<a href="#">AMM TASK 22-11-05-000-801-A/400</a>	RUDDER AUTOPILOT SERVO - REMOVAL
IPC 27-21-00	RUDDER PRIMARY MECHANICAL CONTROL

##### C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
272	272DR	Rear electronic compartment

##### D. Tools and Equipment

Not Applicable

##### E. Auxiliary Items

Not Applicable

##### F. Consumable Materials

Not Applicable

##### G. Expendable Parts

ITEM	IPC REFERENCE (VENDOR REFERENCE)	QTY
Locking clips	IPC 27-21-00	4

##### H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Rear electronic compartment

##### I. Preparation

**SUBTASK 841-003-A**

- (1) Remove the rudder autopilot servo ([AMM TASK 22-11-05-000-801-A/400](#)).

##### J. Removal ([Figure 402](#))

**SUBTASK 020-003-A**

- (1) Remove the locking clips (5) and (7) from the turnbuckles (4) and (6) and discard them.
- (2) Loosen the turnbuckles (4) and (6) to disconnect the control cables (3) and (8).



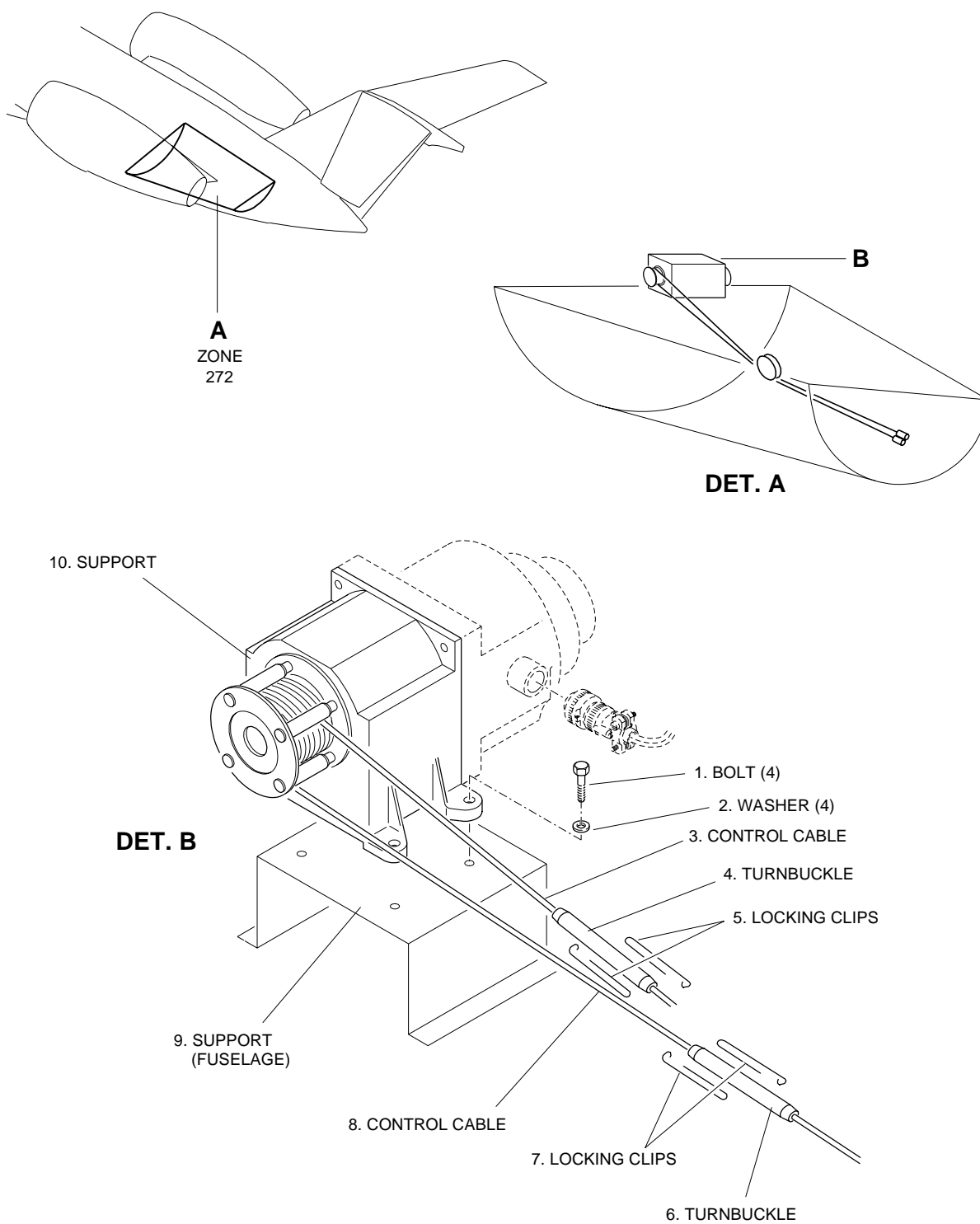
- (3) Remove the bolts (1) and washers (2) (4 positions) that attach the support (10) of the rudder autopilot servo to the support (9) at the fuselage structure.
- (4) Remove the support (10).



EFFECTIVITY: ALL

Support of the Rudder Autopilot Servo - Removal/Installation

Figure 402



EM145AMM220026B.DGN

TASK 22-11-05-400-802-A

EFFECTIVITY: ALL

## 5. SUPPORT OF THE RUDDER AUTOPILOT SERVO - INSTALLATION

### A. General

- (1) This procedure gives the instructions to install the support of the rudder autopilot servo of the Automatic Flight-Control System.

### B. References

REFERENCE	DESIGNATION
<a href="#">AMM TASK 22-11-05-400-801-A/400</a>	RUDDER AUTOPILOT SERVO - INSTALLATION
AMM TASK 27-21-01-700-802-A/500	-

### C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
272	272DR	Rear electronic compartment

### D. Tools and Equipment

Not Applicable

### E. Auxiliary Items

Not Applicable

### F. Consumable Materials

Not Applicable

### G. Expandable Parts

Not Applicable

### H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Rear electronic compartment

### I. Installation (Figure 402)

#### SUBTASK 420-003-A

- (1) Put the support (10) of the rudder autopilot servo on the support (9) at the fuselage structure.
- (2) Install the bolts (1) and washers (2) (4 positions) to attach the support (10) of the rudder autopilot servo to the support (9) at the fuselage structure.
- (3) Connect the control cables (3) and (8) through the turnbuckles (4) and (6).

### J. Follow-on

#### SUBTASK 842-003-A

- (1) Install the rudder autopilot servo ([AMM TASK 22-11-05-400-801-A/400](#)).

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- (2) Apply tension to the control cables (AMM TASK 27-21-01-700-802-A/500).

