



## AIRCRAFT MAINTENANCE MANUAL

### AIRCRAFT GROUNDING - MAINTENANCE PRACTICES

EFFECTIVITY: ALL

#### 1. General

- A. This section gives the procedures to statically ground the aircraft. This is necessary to prevent sparks which can occur from:
  - Lightning and Static discharges.
  - Static charges caused by high fuel flows during refuelling operations.
- B. The procedures in this section are given in the sequence below. The tasks identified with (♦) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
20-40-02-910-801-A	STATIC GROUNDING - STANDARD PRACTICES	ALL



# AIRCRAFT MAINTENANCE MANUAL

TASK 20-40-02-910-801-A

EFFECTIVITY: ALL

## 2. STATIC GROUNDING - STANDARD PRACTICES

### A. General

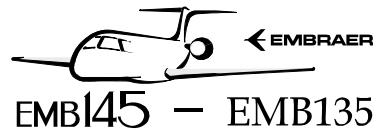
- (1) On aircraft with three grounding points, they are installed as follows: two of them are on the bottom of each wing leading edge ([Figure 201](#)), and one is aft of the nose landing gear ([Figure 202](#)).
- (2) On aircraft with four grounding points, they are installed as follows: two of them are on the bottom of each wing leading edge ([Figure 201](#)), one is aft of the nose landing gear and one is on the right main landing gear ([Figure 202](#)).
- (3) If the aircraft is with its wing leading edge and landing gear removed, the operator can use the titanium support ([Figure 203](#)) or landing gear ground support ([Figure 204](#)) as an alternative to ground the aircraft.
- (4) Bonding is the process used to connect two or more conductive objects with a conductor to make sure that there is the same electrical potential between them.
- (5) Grounding is the process of connecting two or more conductive objects with a conductor to the ground.
- (6) Static Grounding is mandatory in the following situations:
  - (a) Maintenance of the aircraft with power tools, lights or any other equipment connected to a power source.
  - (b) Maintenance or servicing operations outside the aircraft, during electrical storms.
- (7) For fuel servicing, electrical bonding between the aircraft and the refueling equipment is necessary to prevent sparks generated because of differential potential between them. Static Ground is recommended.
- (8) For oxygen servicing, there are two options to prevent sparks caused by static charges:
  - (a) Static grounding of the aircraft and oxygen servicing equipment is necessary, or;
  - (b) Electrical bonding between the aircraft and the oxygen servicing equipment is necessary. Static Ground is recommended.

### B. References

REFERENCE	DESIGNATION
<a href="#">AMM TASK 10-10-01-500-801-A/200</a>	AIRCRAFT NORMAL PARKING

### C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
512		Left Center Wing Leading Edge
612		Right Center Wing Leading Edge
711		Nose Landing Gear



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ZONE	PANEL/DOOR	LOCATION
722		Right Main Landing Gear

## D. Tools and Equipment

ITEM	DESCRIPTION	PURPOSE	QTY
Commercially available	Static Grounding Cable	To ground the aircraft	

## E. Auxiliary Items

Not Applicable

## F. Consumable Materials

Not Applicable

## G. Expandable Parts

Not Applicable

## H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	On the aircraft structure

## I. Preparation

SUBTASK 841-002-A

**WARNING:** DURING ATMOSPHERIC ELECTRICAL DISTURBANCES, DO NOT WEAR HEADSET, TOUCH EQUIPMENT ELECTRICALLY CONNECTED TO THE AIRCRAFT OR HOLD A GROUND CONNECTION. A LIGHTNING STRIKE CAN CAUSE SEVERE INJURY TO PERSONS.

- (1) Make sure that the aircraft is parked adjacent to an approved grounding point ([AMM TASK 10-10-01-500-801-A/200](#)).

NOTE: • For static grounding with the use of the wing-leading edge points, use a flexible grounding cable (specification MIL-W-83420) with a plug (specification MIL-C-83413/4).  
• For static grounding with the use of the nose landing gear point or right main-landing gear point, use a flexible grounding cable (specification MIL-W-83420) with a grounding clamp (specification MIL-C-83413/7).  
• To ground the refueling nozzle or the oxygen charger adapter, use a 3/32"-diameter steel cable (specification MIL-W-83420) with plug (specification MIL-C-83413/4) and an alligator clip.

- (2) Examine the static ground cable for damage and to make sure that the end-fittings are correctly attached.

J. Procedure ([Figure 201](#)) ([Figure 202](#)) ([Figure 203](#)) ([Figure 204](#))

SUBTASK 940-002-A



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**WARNING: ALWAYS ATTACH THE GROUNDING CABLE TO THE GROUND CONNECTION FIRST. NEVER ATTACH THE CABLE TO THE AIRPLANE AND THEN TO THE GROUND CONNECTION.**

**CAUTION: WHEN YOU USE AN AC-FED EXTERNAL POWER SOURCE, CONNECT A GROUND CABLE BETWEEN THE POWER SOURCE AND A SUITABLE GROUNDING POINT AND DO THE SAME BETWEEN THE AIRCRAFT AND A SUITABLE GROUNDING POINT.**

- (1) Use one of the options that follow to ground the aircraft:
  - (a) Connect the static grounding cable to a grounding point in the hangar and the plug to the grounding point on the bottom of the left wing leading edge ([Figure 201](#)).
  - (b) Connect the static grounding cable to a grounding point in the hangar and the plug to the grounding point on the right wing leading edge ([Figure 201](#)).
  - (c) Connect the static grounding cable to a grounding point in the hangar and attach the grounding clamp to the static grounding point of the nose landing gear ([Figure 202](#)).
  - (d) (For aircraft with right main landing gear grounding point) Connect the static grounding cable to a grounding point in the hangar and attach the grounding clamp to the static grounding point of the right main landing gear ([Figure 202](#)).

**WARNING: ALWAYS ATTACH THE GROUNDING CABLE TO THE GROUND CONNECTION FIRST. NEVER ATTACH THE CABLE TO THE AIRPLANE AND THEN TO THE GROUND CONNECTION.**

**CAUTION: WHEN YOU USE AN AC-FED EXTERNAL POWER SOURCE, CONNECT A GROUND CABLE BETWEEN THE POWER SOURCE AND A SUITABLE GROUNDING POINT AND DO THE SAME BETWEEN THE AIRCRAFT AND A SUITABLE GROUNDING POINT.**

- (2) If the ground points from [Figure 201](#) and [Figure 202](#) are not available to ground the aircraft, do one of the alternative procedures described below to ground the aircraft:
  - (a) To ground aircraft using the titanium support in the wing leading edge, do as follows ([Figure 203](#)):
    - 1 Connect the static grounding cable to a grounding point in the hangar and attach the grounding clamp to the titanium support (1) in the wing leading edge.
  - (b) To ground aircraft using the ground support of the landing gears, do as follows ([Figure 204](#)):
    - 1 Make sure that the bonding jumper (2) was removed from the ground support (1).
    - 2 Connect a ground wire (4) in the ground support (1).

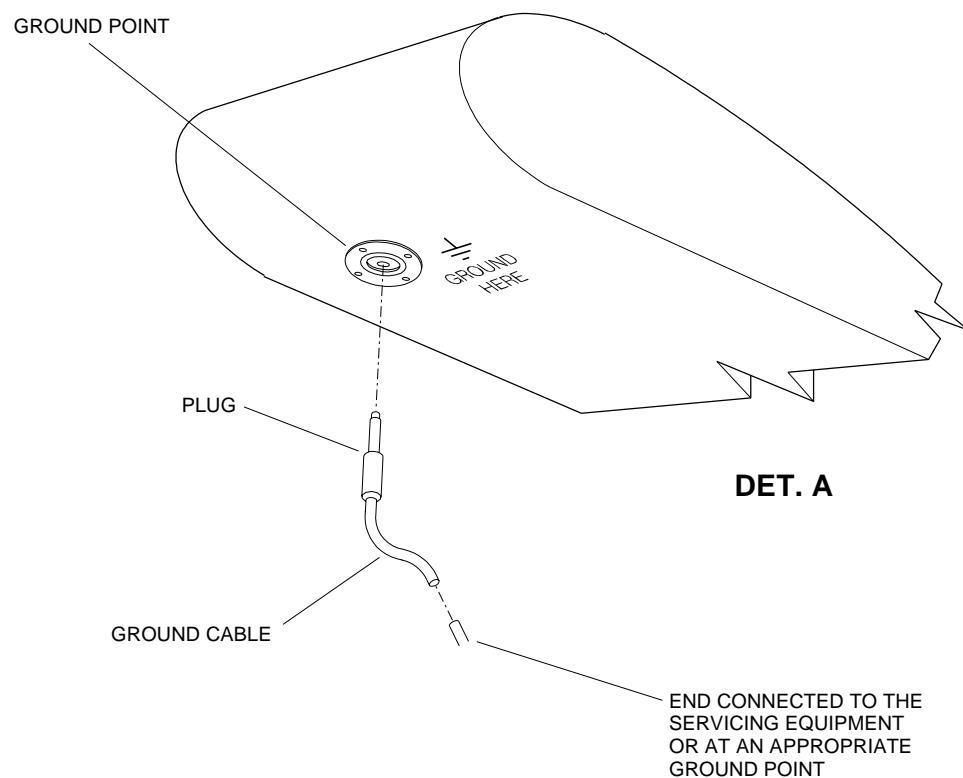
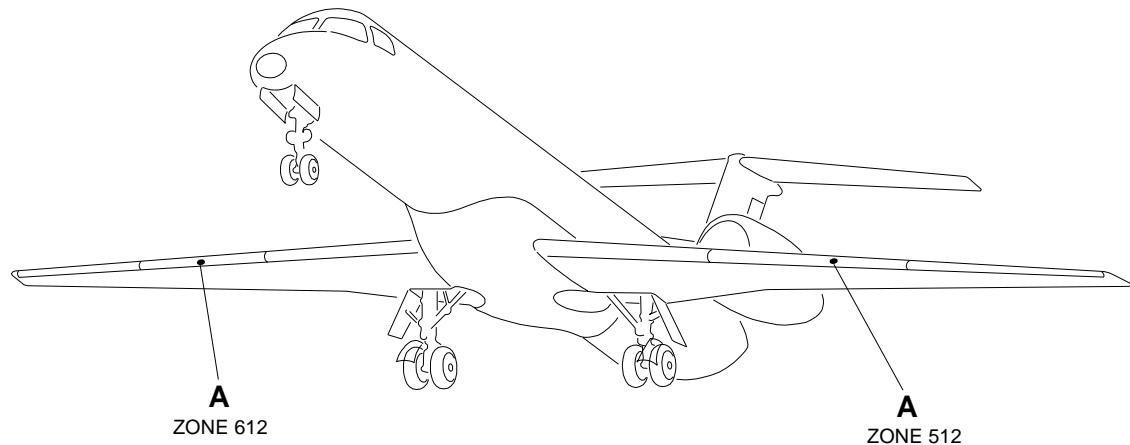
**NOTE: Use a grounding wire with maximum AWG#6.**



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**CAUTION:** MAKE SURE THAT YOU INSTALLED A TIE-DOWN STRAP TO SUPPORT THE GROUNDING CABLE WEIGHT. IF YOU DO NOT OBEY THIS PRECAUTION, DAMAGE TO THE GROUND SUPPORT CAN OCCUR.

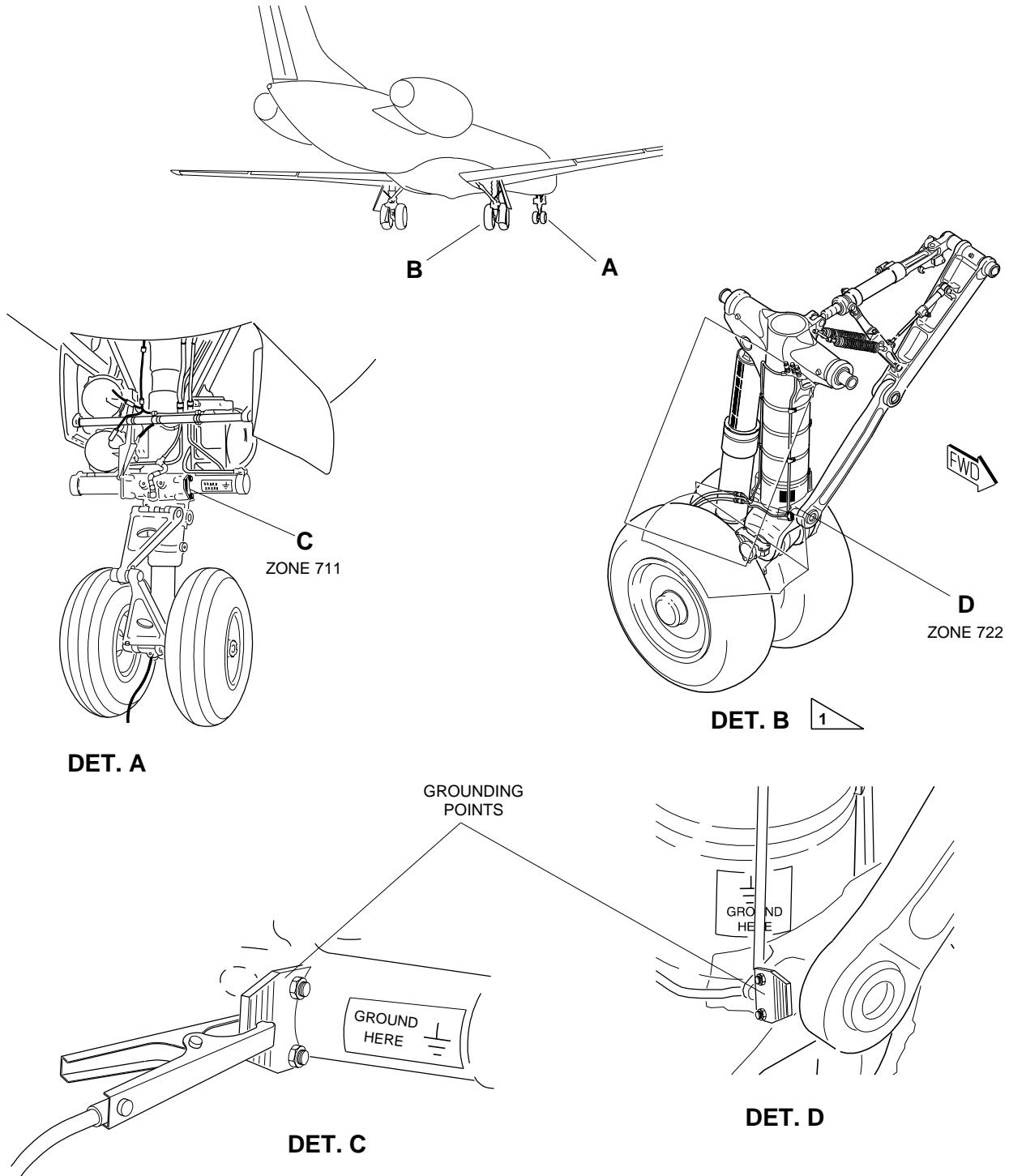
- 3** Install a tie-down strap (3) in the ground wire (4) to support the wire weight.
- 4** Connect the static grounding cable to a grounding point in the hangar and attach the grounding clamp to the ground wire (4).

**EFFECTIVITY: ALL**
**Grounding Points at Wing Leading Edge - Location**
**Figure 201**


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**EFFECTIVITY: ALL**

Grounding Point at Nose Landing Gear and RH Main Landing Gear - Location  
Figure 202



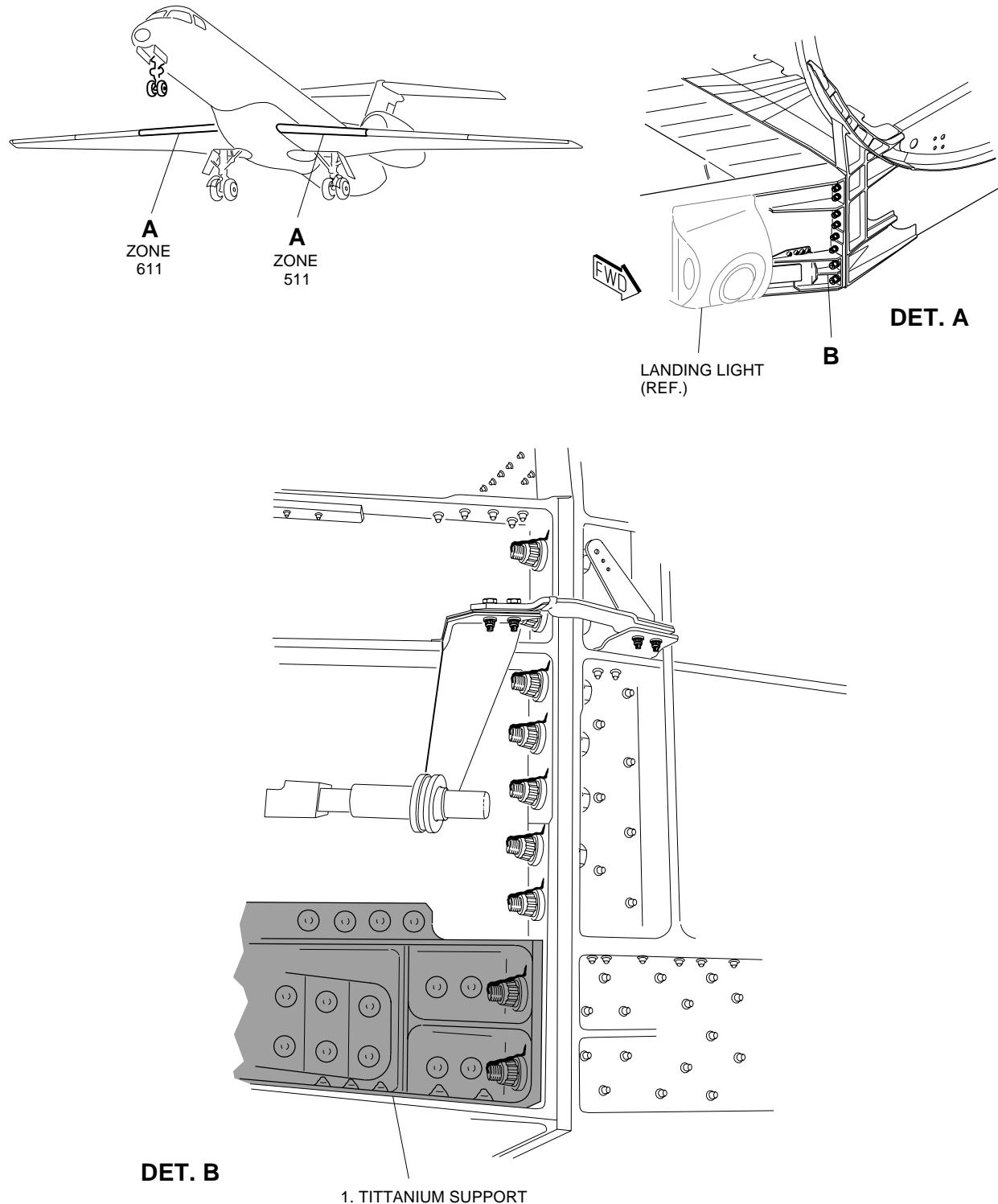
FOR AIRCRAFT WITH STATIC GROUNDING ON THE RIGHT MAIN LANDING GEAR

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**EFFECTIVITY: ALL**

Alternative Grounding Points at Wing Leading Edge - Location

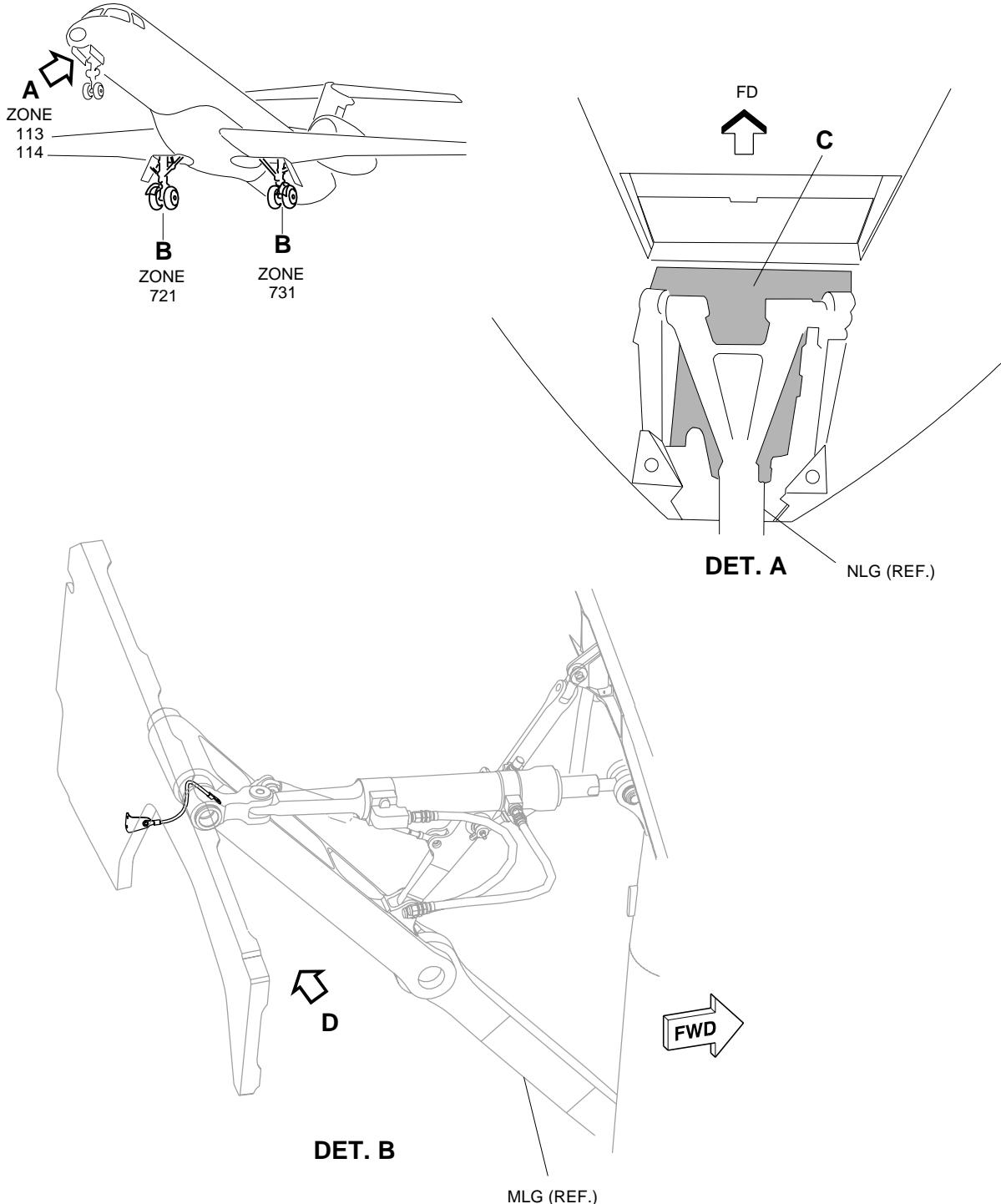
Figure 203



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**EFFECTIVITY: ALL**

Alternative Grounding Points at Nose Landing Gear and Main Landing Gear - Location  
Figure 204 - Sheet 1

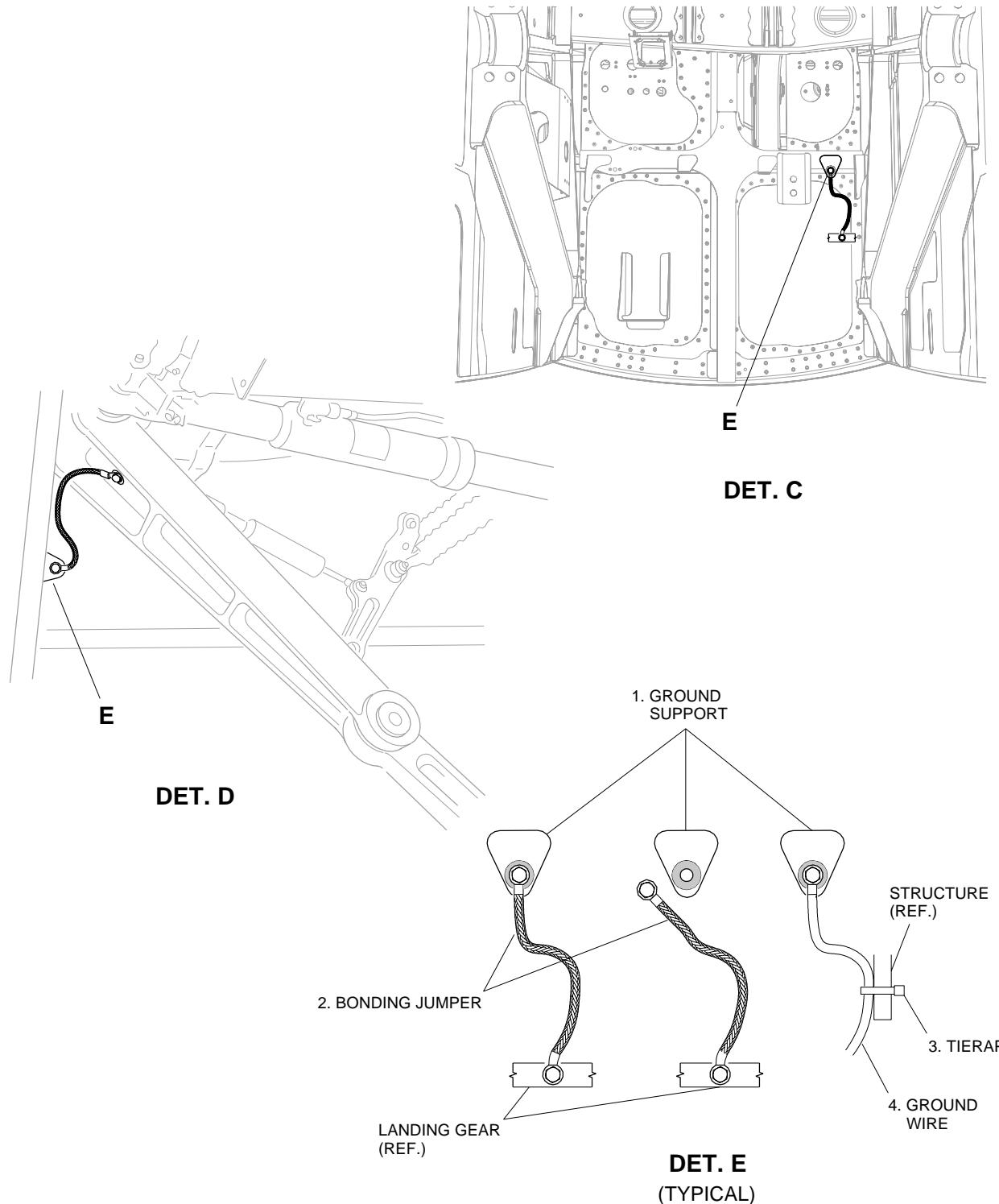


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**EFFECTIVITY: ALL**

Alternative Grounding Points at Nose Landing Gear and Main Landing Gear - Location

Figure 204 - Sheet 2



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