



AIRCRAFT MAINTENANCE MANUAL

DUPLEX FUEL NOZZLE ASSEMBLY - REMOVAL/INSTALLATION

EFFECTIVITY: AIRCRAFT WITH APU T-62T-40C14

1. General

- A. This section gives the procedures to remove/install the duplex fuel nozzle assembly.
- B. The procedures in this section are given in the sequence below. The tasks identified with (♦) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
49-32-05-000-801-A	DUPLEX FUEL NOZZLE ASSEMBLY - REMOVAL	AIRCRAFT WITH APU T-62T-40C14
49-32-05-400-801-A	DUPLEX FUEL NOZZLE ASSEMBLY - INSTALLATION	AIRCRAFT WITH APU T-62T-40C14



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TASK 49-32-05-000-801-A

EFFECTIVITY: AIRCRAFT WITH APU T-62T-40C14

2. DUPLEX FUEL NOZZLE ASSEMBLY - REMOVAL

A. General

- (1) To do this task, refer to the instructions given in the latest revision of Hamilton Sundstrand engine manual T-62T-40C14 (P/N 4504112), 49-31-04.

B. References

REFERENCE	DESIGNATION
AMM MPP 49-02-00/200	- MAINTENANCE PRACTICES
AMM TASK 49-15-00-000-801-A/400	APU COWLING - REMOVAL

C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
313	313	APU

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

ITEM	DESCRIPTION	PURPOSE	QTY
Commercially available	Workstand	To get access to the work area	1

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	APU

I. Preparation

SUBTASK 841-002-A

WARNING: BEFORE YOU DO THE TASK OBEY THE SAFETY PRECAUTIONS GIVEN IN (AMM MPP 49-02-00/200) TO PREVENT INJURY TO THE PERSONS AND DAMAGE TO THE MATERIAL.

CAUTION: MAKE SURE THAT THE FUEL SUPPLY TO THE APU IS SHUT OFF.

- (1) On the circuit breaker panel, open these circuit breakers and attach DO-NOT-CLOSE tags to them:



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- APU FUEL SOV.

- (2) On the left power control and distribution box, open the APU GEN START circuit breaker and attach DO-NOT-CLOSE tag to it.
- (3) Remove the APU cowling ([AMM TASK 49-15-00-000-801-A/400](#)).
- (4) Put a container or drip pan under the APU to collect spilled fuel.

J. Removal

SUBTASK 020-002-A

- (1) Remove the duplex fuel nozzle assembly. Refer to the latest revision of Hamilton Sundstrand engine manual T-62T-40C14 (P/N 4504112), 49-31-04.



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TASK 49-32-05-400-801-A

EFFECTIVITY: AIRCRAFT WITH APU T-62T-40C14

3. DUPLEX FUEL NOZZLE ASSEMBLY - INSTALLATION

A. General

- (1) To do this task, refer to the instructions given in the latest revision of Hamilton Sundstrand engine manual T-62T-40C14 (P/N 4504112), 49-31-04.

B. References

REFERENCE	DESIGNATION
AMM TASK 49-13-00-910-802-A/200	APU - START
AMM TASK 49-15-00-400-801-A/400	APU COWLING - INSTALLATION

C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
313	313	APU

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

ITEM	DESCRIPTION	PURPOSE	QTY
Commercially available	Workstand	To get access to the work area	1

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	APU

I. Installation

SUBTASK 420-002-A

- (1) Install the duplex fuel nozzle assembly. Refer to the latest revision of Hamilton Sundstrand engine manual T-62T-40C14 (P/N 4504112), 49-31-04.

J. Follow-on

SUBTASK 842-002-A

- (1) Remove the container or drip pan from APU.



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- (2) Remove the DO-NOT-CLOSE tags and close these circuit breakers.
 - APU FUEL SOV.
- (3) On the left power control and distribution box, remove the DO-NOT-CLOSE tag and close the APU GEN START circuit breaker.
- (4) Operate the APU ([AMM TASK 49-13-00-910-802-A/200](#)) and examine the fuel lines and connections for leaks. Repair if necessary.
- (5) Install the APU cowling ([AMM TASK 49-15-00-400-801-A/400](#)).

