

VANE BLENDING - REPAIR

EFFECTIVITY: ALL

1. General

- A. This section gives the procedures to repair the air inlet section vanes by blending.
- B. The procedures in this section are given in the sequence below. The tasks identified with (◆) are part of the Scheduled Maintenance Requirements Document (SMRD).

| TASK NUMBER | DESCRIPTION | EFFECTIVITY |
|--------------------|----------------------------------|-------------|
| 72-25-01-300-801-A | AIR INLET SECTION VANES - REPAIR | ALL |

TASK 72-25-01-300-801-A

EFFECTIVITY: ALL

2. AIR INLET SECTION VANES - REPAIR

A. General

- (1) To do the repair of the air inlet section vanes, see the instructions contained in Rolls-Royce Engine Manual CSP 31010.

B. References

| REFERENCE | DESIGNATION |
|-------------------------------------|-------------|
| Rolls-Royce Engine Manual CSP 31010 | - |

C. Zones and Accesses

Not Applicable

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

| ITEM | DESCRIPTION | PURPOSE | QTY |
|------------------------|-------------|-----------------------------|-----|
| Commercially available | Ladder | To get access to the engine | 1 |

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

| QTY | FUNCTION | PLACE |
|-----|---------------|--------|
| 01 | Does the task | Engine |

I. Preparation

SUBTASK 841-002-A

WARNING: BEFORE YOU THE TASK OBEY THE SAFETY PRECAUTIONS GIVEN IN AMM 71-00-00/201 TO PREVENT INJURY TO PERSONS AND DAMAGE TO THE MATERIAL.

- (1) On the circuit breaker panel, open the circuit breakers and attach a DO-NOT-CLOSE tag to them.
 - START 1/2.
- (2) Put the ladder in the work area.

J. Repair the Air Inlet Section Vanes

SUBTASK 350-002-A

- (1) Repair the air inlet section vanes. Refer to the latest revision of Rolls-Royce Engine Manual CSP 31010.

K. Follow-on

SUBTASK 842-002-A

- (1) Remove the ladder.
- (2) On the circuit breaker panel, close the circuit breaker as below and remove the DO-NOT-CLOSE tag from it.
 - START 1/2.
- (3) Refer to the Rolls-Royce Engine Manual CSP 31010 to do the check procedures after an engine LRU maintenance action as applicable.

