



# AIRCRAFT MAINTENANCE MANUAL

## IGNITER PLUG - REMOVAL/INSTALLATION

EFFECTIVITY: AIRCRAFT WITH APU T-62T-40C14

### 1. General

- A. This section gives the procedures to remove/install the igniter plug.
- B. The procedures in this section are given in the sequence below. The tasks identified with (♦) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
49-44-03-000-801-A	IGNITER PLUG - REMOVAL	AIRCRAFT WITH APU T-62T-40C14
49-44-03-400-801-A	IGNITER PLUG - INSTALLATION	AIRCRAFT WITH APU T-62T-40C14



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TASK 49-44-03-000-801-A

EFFECTIVITY: AIRCRAFT WITH APU T-62T-40C14

2. IGNITER PLUG - REMOVAL

A. General

- (1) To do this task, refer to the instructions given in the latest revision of Hamilton Sundstrand engine manual T-62T-40C14 (P/N 4504112), 49-42-01.

B. References

REFERENCE	DESIGNATION
AMM TASK 53-32-00-000-801-A/400	TAIL CONE - REMOVAL

C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
313	313	APU

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

ITEM	DESCRIPTION	PURPOSE	QTY
Commercially available	Workstand	To get access to the APU work area	1

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	APU work area

I. Preparation

SUBTASK 841-002-A

**WARNING: MAKE SURE THAT THE APU CONTROL MASTER SWITCH IS IN THE “OFF” POSITION TO PREVENT AN APU ACCIDENTAL OPERATION.**

- (1) On the circuit breaker panel, open these circuit breakers and attach DO-NOT-CLOSE tags to them:
  - APU FUEL SOV.
- (2) On the left power control and distribution box, open the APU GEN START circuit breaker and attach DO-NOT-CLOSE tag to it.



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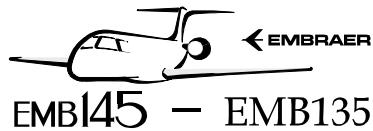
- (3) Remove the tail cone ([AMM TASK 53-32-00-000-801-A/400](#)).

J. Removal

SUBTASK 020-002-A

**WARNING: THE OUTPUT VOLTAGE OF THE IGNITION EXCITER CAN BE FATAL. MAKE SURE THAT THE POWER IS REMOVED OF THE IGNITION SYSTEM FOR A MINIMUM OF 6 MINUTES BEFORE ANY DISCONNECTIONS ARE MADE.**

- (1) Remove the APU igniter plug. Refer to the latest revision of Hamilton Sundstrand engine manual T-62T-40C14 (P/N 4504112), 49-42-01.



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TASK 49-44-03-400-801-A

EFFECTIVITY: AIRCRAFT WITH APU T-62T-40C14

3. IGNITER PLUG - INSTALLATION

A. General

- (1) To do this task, refer to the instructions given in the latest revision of Hamilton Sundstrand engine manual T-62T-40C14 (P/N 4504112), 49-42-01.

B. References

REFERENCE	DESIGNATION
AMM TASK 53-32-00-400-801-A/400	TAIL CONE - INSTALLATION

C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
313	313	APU

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

ITEM	DESCRIPTION	PURPOSE	QTY
Commercially available	Workstand	To get access to the APU work area	1

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	APU work area

I. Installation

SUBTASK 420-002-A

- (1) Install the APU igniter plug. Refer to the latest revision of Hamilton Sundstrand engine manual T-62T-40C14 (P/N 4504112), 49-42-01.

J. Follow-on

SUBTASK 842-002-A

- (1) Remove the DO-NOT-CLOSE tags and close these circuit breakers.  
– APU FUEL SOV.



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- (2) On the left power control and distribution box, remove the DO-NOT-CLOSE tag and close the APU GEN START circuit breaker.
- (3) Install the tail cone ( [AMM TASK 53-32-00-400-801-A/400](#)).

