

EXIT LOCATING SIGN ASSEMBLY - REMOVAL/INSTALLATION

EFFECTIVITY: ALL

1. General

- A. This section gives the procedures for the removal/installation of the exit sign assembly.
- B. The exit sign assembly is located on the emergency exit headliner panel installation.
- C. Attention must be given to safety precaution presented below, when working on the exit sign assembly.
 - Disconnect electrical power.
 - Always use insulated tools when working on or near electrical circuits.
- D. The procedures in this section are given in the sequence below. The tasks identified with (◆) are part of the Scheduled Maintenance Requirements Document (SMRD).

<i>TASK NUMBER</i>	<i>DESCRIPTION</i>	<i>EFFECTIVITY</i>
33-50-15-000-801-A	EXIT LOCATING SIGN ASSEMBLY - REMOVAL	ALL
33-50-15-400-801-A	EXIT LOCATING SIGN ASSEMBLY - INSTALLATION	ALL

TASK 33-50-15-000-801-A

EFFECTIVITY: ALL

2. EXIT LOCATING SIGN ASSEMBLY - REMOVAL

A. General

(1) This section gives the procedures for the removal of the exit sign assembly.

B. Zones and Accesses

Not Applicable

C. Tools and Equipment

Not Applicable

D. Auxiliary Items

Not Applicable

E. Consumable Materials

Not Applicable

F. Expandable Parts

Not Applicable

G. Persons Recommended

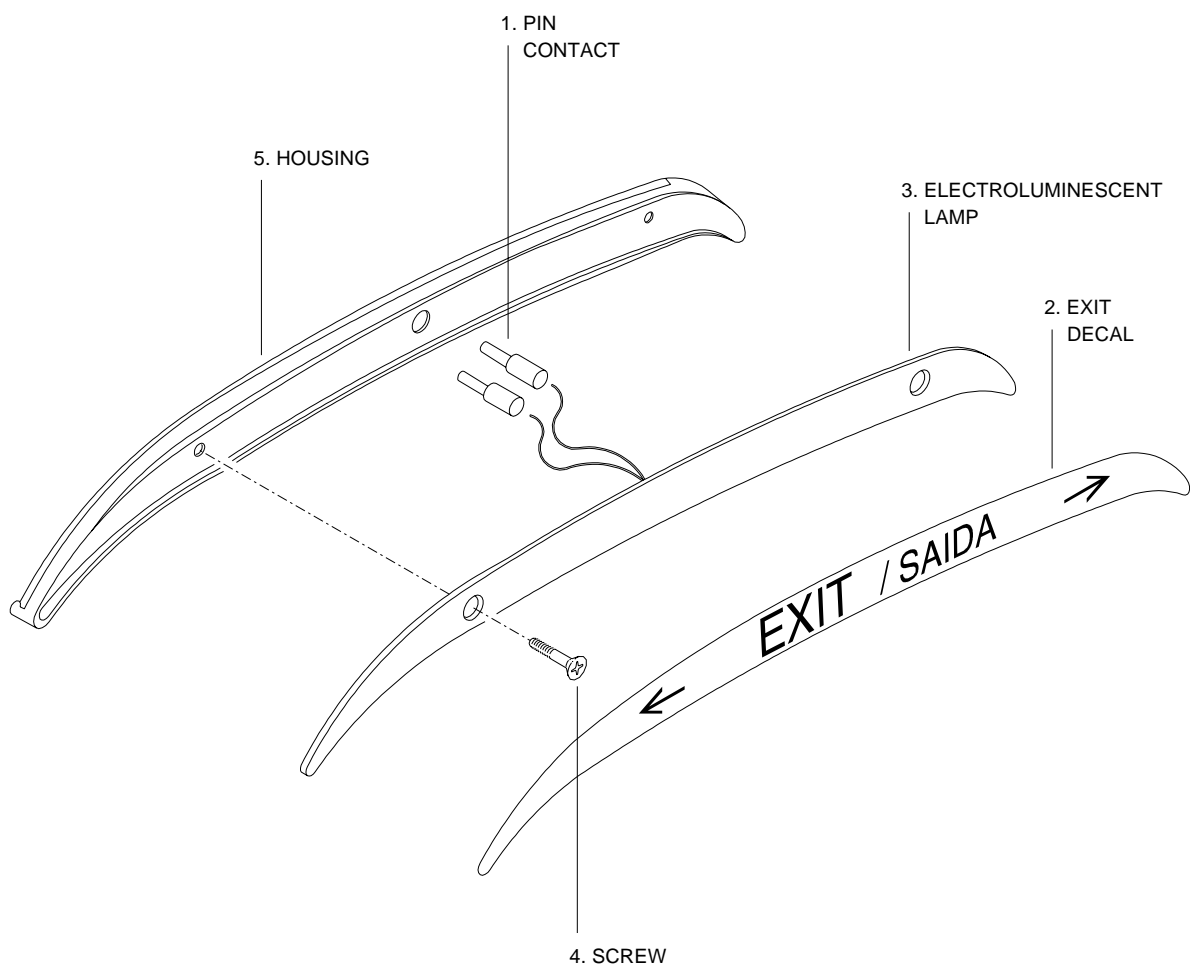
QTY	FUNCTION	PLACE
1	Performs the Task	Passenger Cabin

H. Removal of the Exit Sign Assembly ([Figure 401](#))

SUBTASK 020-002-A

- (1) Remove the pin contacts (1).
- (2) Remove the exit decal (2).
- (3) Remove the electro-luminescent lamp (3).
- (4) Remove the screws (4) from the sign housing (5).

EFFECTIVITY: ALL
 Exit Locating Sign Assembly
 Figure 401



EM145AMM331026A.DGN

TASK 33-50-15-400-801-A

EFFECTIVITY: ALL

3. EXIT LOCATING SIGN ASSEMBLY - INSTALLATION

A. General

(1) This section gives the procedures for the installation of the exit sign assembly.

B. Zones and Accesses

Not Applicable

C. Tools and Equipment

Not Applicable

D. Auxiliary Items

Not Applicable

E. Consumable Materials

Not Applicable

F. Expandable Parts

Not Applicable

G. Persons Recommended

QTY	FUNCTION	PLACE
1	Performs the Task	Passenger Cabin

H. Installation of the Exit Sign Assembly (Figure 401)

SUBTASK 420-002-A

- (1) Install the screws (4) in the sign housing (5).
- (2) Install the double sided tape on the back side of the electro-luminescent lamp (3).
Install the electro-luminescent lamp on the sign housing (5).
- (3) Apply the adhesive that is supplied with the exit decal (2) to the back of the decal.
Install the exit decal.
- (4) Install the pin contacts (1).

I. Follow-on

SUBTASK 710-002-A

- (1) Test the operation of the emergency exit sign at the attendant control panel (switch NORM/ON).