



AIRCRAFT MAINTENANCE MANUAL

MAINTENANCE PANEL - REMOVAL/INSTALLATION

EFFECTIVITY: ALL

1. General

- A. This section gives the procedures to remove and install the maintenance panel.
- B. The procedures in this section are given in the sequence below. The tasks identified with (♦) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
31-17-01-000-801-A	MAINTENANCE PANEL - REMOVAL	ALL
31-17-01-400-801-A	MAINTENANCE PANEL - INSTALLATION	ALL

TASK 31-17-01-000-801-A
EFFECTIVITY: ALL
2. MAINTENANCE PANEL - REMOVAL
A. General

- (1) This procedure gives the instructions to remove the maintenance panel.

B. References

<i>REFERENCE</i>	<i>DESIGNATION</i>
AMM MPP 06-41-03/100	- COMPONENT LOCATION

C. Zones and Accesses

<i>ZONE</i>	<i>PANEL/DOOR</i>	<i>LOCATION</i>
223	223LZ	Cockpit - LH side

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

Not Applicable

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

<i>QTY</i>	<i>FUNCTION</i>	<i>PLACE</i>
1	Does the task	On the left side of the cockpit, behind the pilot's seat

I. Preparation
SUBTASK 841-002-A

- (1) Make sure that the aircraft is deenergized.
- (2) Open maintenance panel door 223LZ ([AMM MPP 06-41-03/100](#)).

J. Removal ([Figure 401](#)) ([Figure 402](#))
SUBTASK 020-002-A

- (1) Release the four dzus (2).
- (2) Carefully pull the maintenance panel (3).
- (3) Disconnect the electrical connectors (1) and (4).



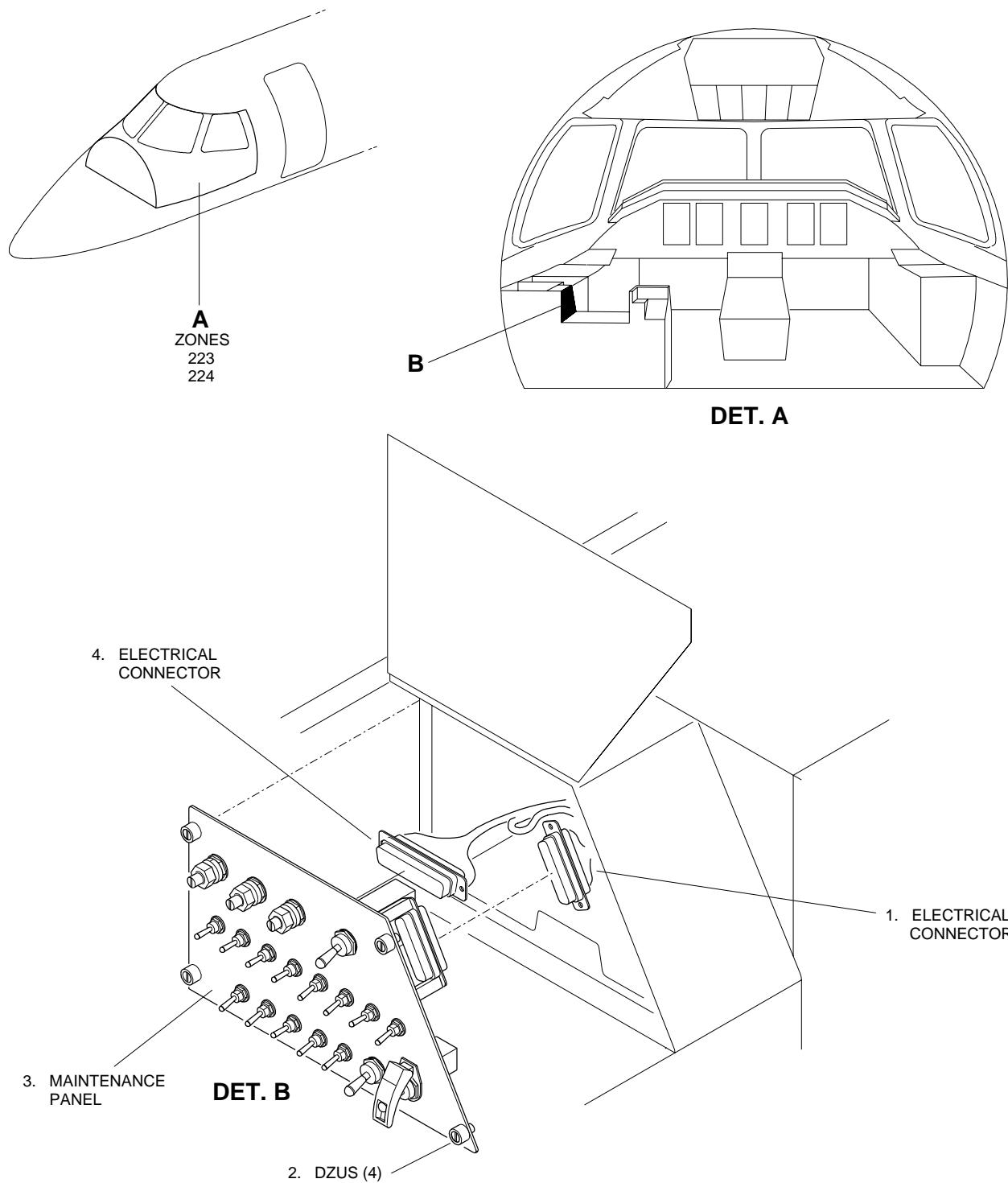
AIRCRAFT
MAINTENANCE MANUAL

-
- (4) Remove the maintenance panel (3).

EFFECTIVITY: AIRCRAFT WITHOUT PORTABLE DATA TRANSFER UNIT (PDTU) CONNECTOR

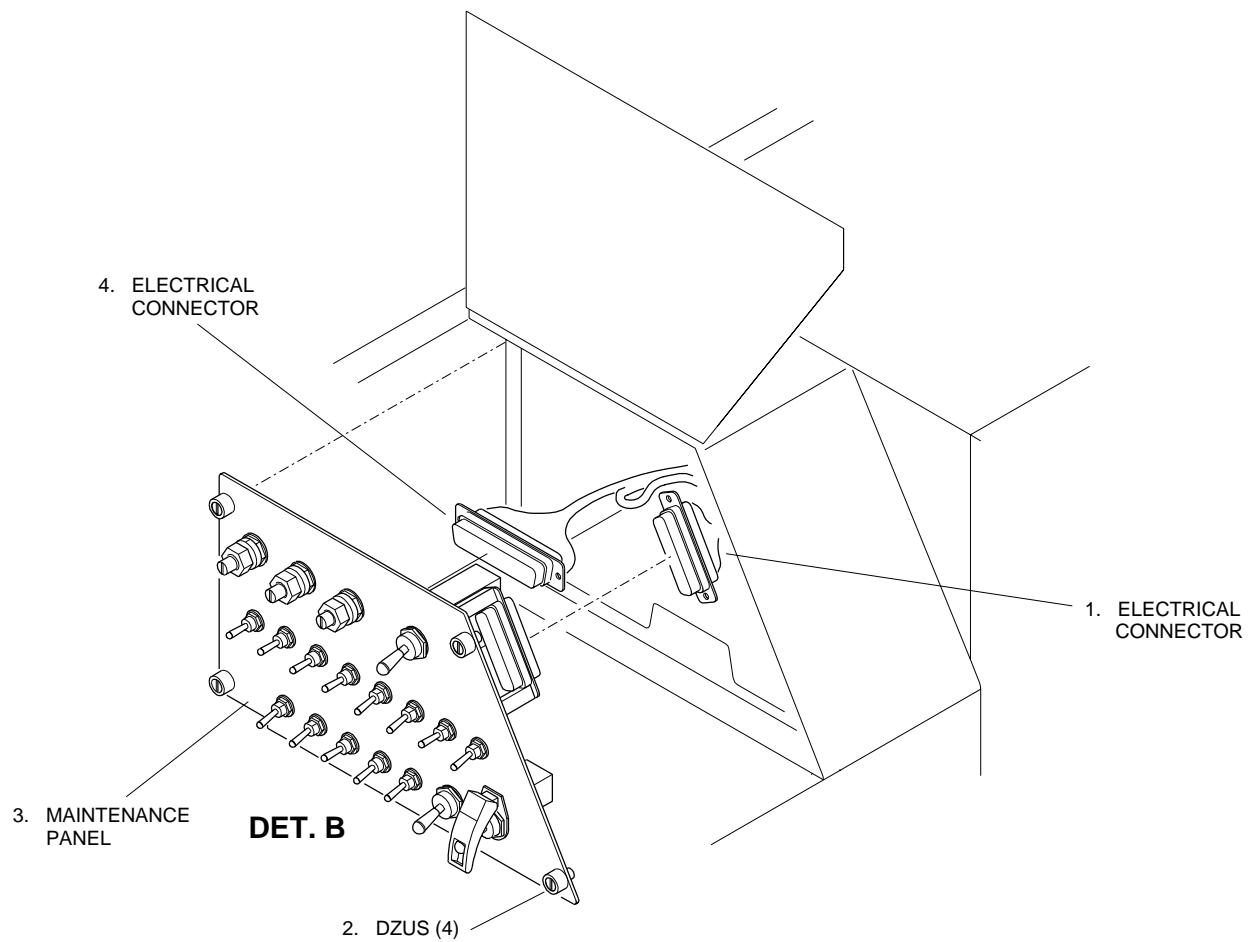
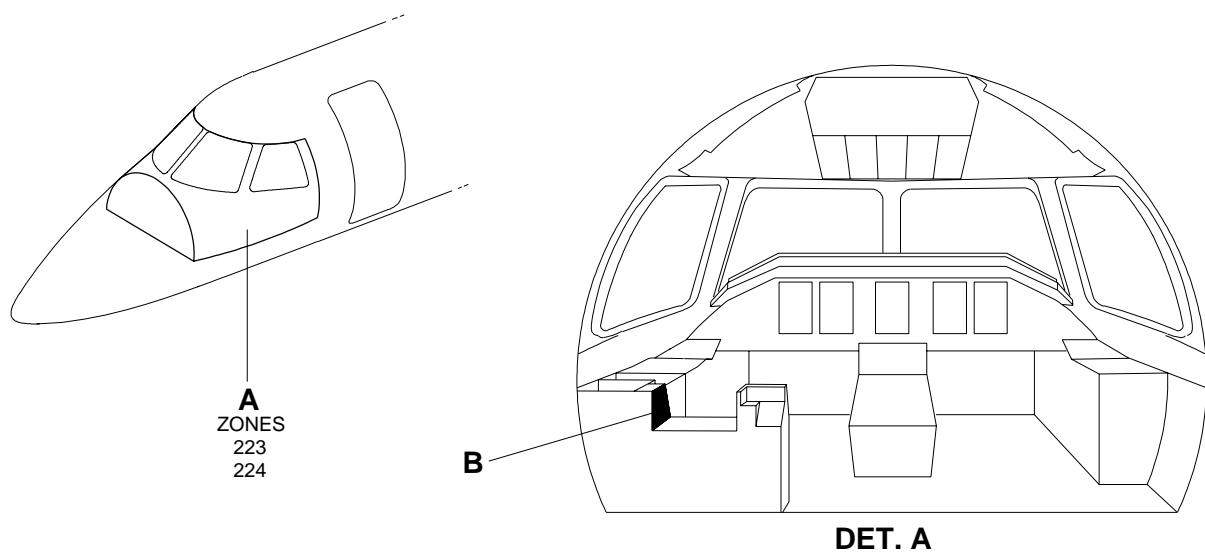
Maintenance Panel - Removal/Installation

Figure 401



145AMM310071.MCE B

EFFECTIVITY: AIRCRAFT WITH PORTABLE DATA TRANSFER UNIT (PDTU) CONNECTOR
Maintenance Panel - Removal/Installation
Figure 402



145AMM310105.MCE A



AIRCRAFT
MAINTENANCE MANUAL

TASK 31-17-01-400-801-A

EFFECTIVITY: ALL

3. MAINTENANCE PANEL - INSTALLATION

A. General

- (1) This procedure gives the instructions to install the maintenance panel.

B. References

REFERENCE	DESIGNATION
AMM MPP 06-41-03/100	- COMPONENT LOCATION
AMM TASK 23-31-00-820-801-A/500	PASSENGER-ADDRESS AUDIO VOLUME AND SENSITIVITY - ADJUSTMENT
AMM TASK 32-50-05-700-801-A/500	LOAD POTENTIOMETER - ADJUSTMENT

C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
223	223LZ	Cockpit - LH side

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

Not Applicable

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	On the left side of the cockpit, behind the pilot's seat

I. Installation (Figure 401) (Figure 402)

SUBTASK 420-002-A

- (1) Connect the electrical connectors (1) and (4).
- (2) Install the maintenance panel (3) in its installation position.
- (3) Attach the four dzus (2).



AIRCRAFT
MAINTENANCE MANUAL

J. Follow-on

SUBTASK 842-002-A

- (1) Do the adjustment of the Passenger-Address Audio System (VOL and SENS potentiometers). To do this, refer to [AMM TASK 23-31-00-820-801-A/500](#).
- (2) Do the adjustment of the Steering System (STEER potentiometer). To do this, refer to [AMM TASK 32-50-05-700-801-A/500](#).
- (3) Close maintenance panel door 223LZ ([AMM MPP 06-41-03/100](#)).

