



AIRCRAFT MAINTENANCE MANUAL

SERVICE-DOOR WARNING MICROSWITCHES - ADJUSTMENT/TEST

EFFECTIVITY: ALL

1. General

- A. This section gives the procedures to do the operational test and adjustment of the service-door warning microswitches.
- B. These procedures are applicable to the four microswitches of the service door.
- C. The microswitches are installed in the service door, as follows:
 - Two microswitches in the track assembly;
 - One microswitch in each of the two lock box assemblies.
- D. The procedures in this section are given in the sequence below. The tasks identified with (♦) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
52-74-01-700-801-A ♦	SERVICE DOOR WARNING MICRO-SWITCHES - FUNCTIONAL TEST	ALL
52-74-01-820-801-A	SERVICE DOOR WARNING MICRO-SWITCHES - ADJUSTMENT	ALL



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TASK 52-74-01-700-801-A

EFFECTIVITY: ALL

2. SERVICE DOOR WARNING MICROSWITCHES - FUNCTIONAL TEST

A. General

- (1) The function of this test is to make sure that the service-door warning microswitches are serviceable.

B. References

REFERENCE	DESIGNATION
AMM SDS 23-41-00/1	
AMM TASK 20-40-01-860-801-A/200	ENERGIZATION OF THE AIRCRAFT WITH AN EXTERNAL POWER SOURCE
S.B. 145-52-0036	-
WM 52-70-52	-

C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
821		Service door

D. Tools and Equipment

ITEM	DESCRIPTION	PURPOSE	QTY
GSE 050	Digital multimeter	To check continuity	

E. Auxiliary Items

Not Applicable

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	In the passenger cabin
1	Helps the technician	Does the check of the EICAS display in the cockpit

I. Preparation

SUBTASK 841-002-A

WARNING: MAKE SURE THAT THE SENSORS (PITOT 1 - TAT 1/AOA 1, PITOT 3 AND PITOT 2 - TAT 2/AOA 2), PUSHBUTTONS ON THE OVERHEAD PANEL ARE SET TO OFF.

- (1) Energize the aircraft ([AMM TASK 20-40-01-860-801-A/200](#)).
- (2) Connect the ramp interphone to permit communication between the mechanics ([AMM SDS 23-41-00/1](#)).
- (3) Make sure that these doors are closed and locked:
 - Forward Electronic - Compartment Door
 - Cockpit Underfloor Access Hatch
 - Main Door
 - Passenger - Cabin Escape Hatches
 - Baggage Door
 - Rear Electronic - Compartment Access Hatch
 - Fueling Panel Door
- (4) Open the N2 SIGNAL 1A, 2A, 1B and 2B circuit breakers, on the circuit breaker panel.
- (5) Open the AIR/GND A, B, C and D circuit breakers, on the circuit breaker panel.

J. Functionally Check Service Door Warning Microswitches ([Figure 501](#))

SUBTASK 720-002-A

- (1) Do the functional test as follows:

NOTE: There is a delay of 4 to 5 seconds between the locking of the door and the indications shown on the EICAS display.

- (a) Open the service door and monitor the indication on the EICAS display.

Result:

1

The EICAS display shows this warning message:

- SERVICE DOOR OPN.

The MFD shows:

- DOOR OPEN indication (in red).

- A red square that shows the Service Door.

- (b) Close and lock the service door and monitor the EICAS display.

Result:

1

On the EICAS display, the warning message below goes out of view:

- SERVICE DOOR OPN.

On the MFD:

- DOOR OPEN indication goes out of view.

- The red square that shows the service door becomes green.

- (c) For aircrafts PRE-MOD. [S.B. 145-52-0036](#) do as follows:

1. Open the service door, disconnect connectors P7198/J7198 and do a check for continuity between pins M and L of connector P7198, related to microswitch S7276 (WM 52-70-52).
- There must not be continuity between pins M and L of connector P7198.
 2. Do a check for continuity between pins K and J of connector P7198, related to microswitch S7275 (WM 52-70-52).
- There must not be continuity between pins K and J of connector P7198.
 3. Do a check for continuity between pins H and G of connector P7198, related to microswitch S7246 (WM 52-70-52).
- There must not be continuity between pins H and G of connector P7198.
 4. Do a check for continuity between pins B and A of connector P7198, related to microswitch S7245 (WM 52-70-52).
- There must not be continuity between pins B and A of connector P7198.
- (d) For aircrafts POST-MOD. [S.B. 145-52-0036](#) do as follows:
1. Open the service door, disconnect connectors P7198/J7198 and do a check for continuity between pins M and L of connector P7198, related to microswitch S7276. Refer to Figure 501, sheet 2.
- There must not be continuity between pins M and L of connector P7198.
 2. Do a check for continuity between pins L and J of connector P7198, related to microswitch S7275. Refer to Figure 501, sheet 2.
- There must not be continuity between pins L and J of connector P7198.
 3. Do a check for continuity between pins J and G of connector P7198, related to microswitch S7246. Refer to Figure 501, sheet 2.
- There must not be continuity between pins J and G of connector P7198.
 4. Do a check for continuity between pins G and A of connector P7198, related to microswitch S7245. Refer to Figure 501, sheet 2.
- There must not be continuity between pins G and A of connector P7198.

K. Follow-on

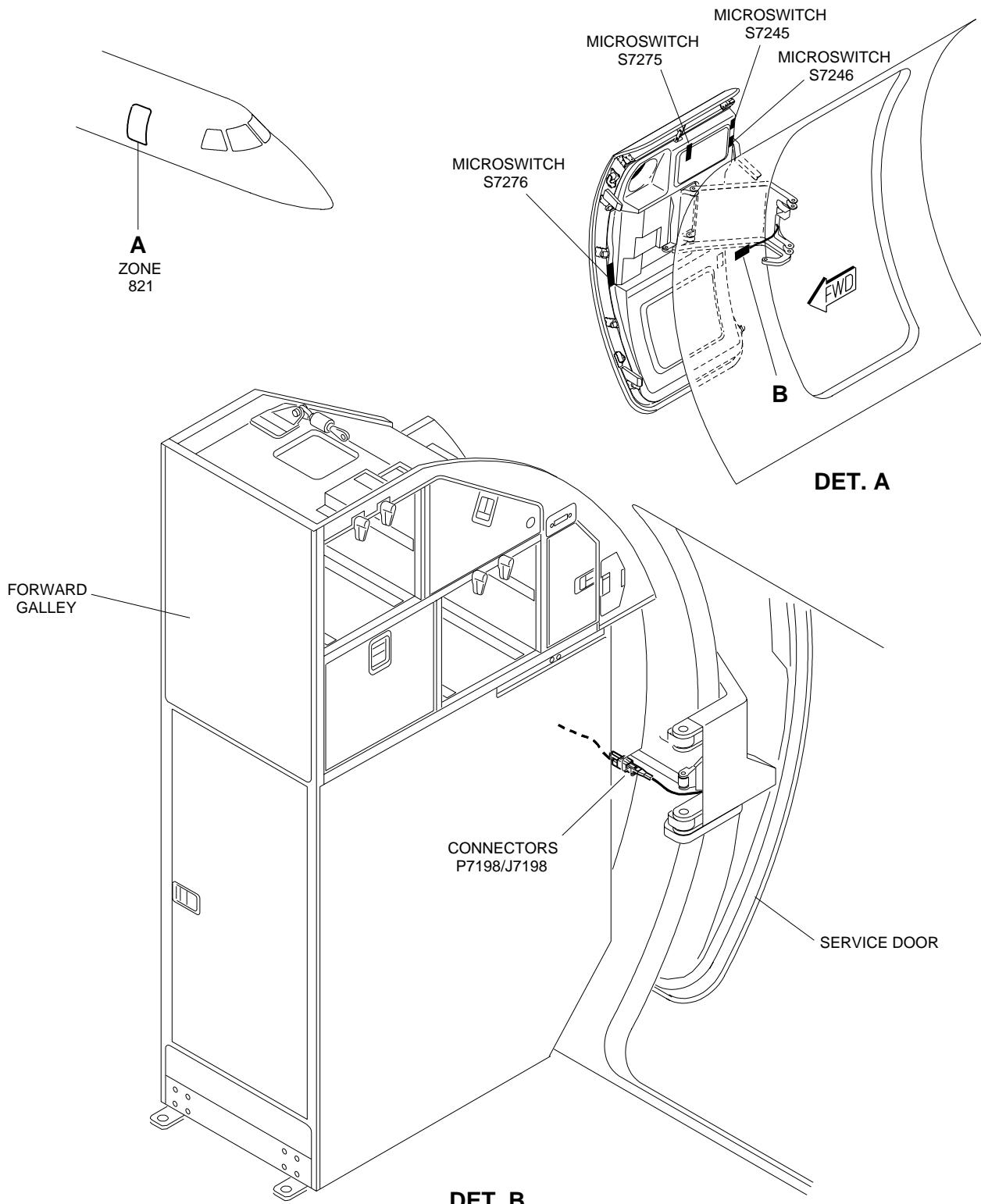
SUBTASK 842-002-A

- (1) Deenergize the aircraft ([AMM TASK 20-40-01-860-801-A/200](#)).
- (2) Disconnect the ramp interphone ([AMM SDS 23-41-00/1](#)).
- (3) Connect connectors P7198/J7198.
- (4) On the circuit breaker panel, close the N2 SIGNAL 1A, 2A, 1B, 2B, AIR/GND A, B, C, and D circuit breakers.

EFFECTIVITY: ALL

Service Door - Warning Microswitches

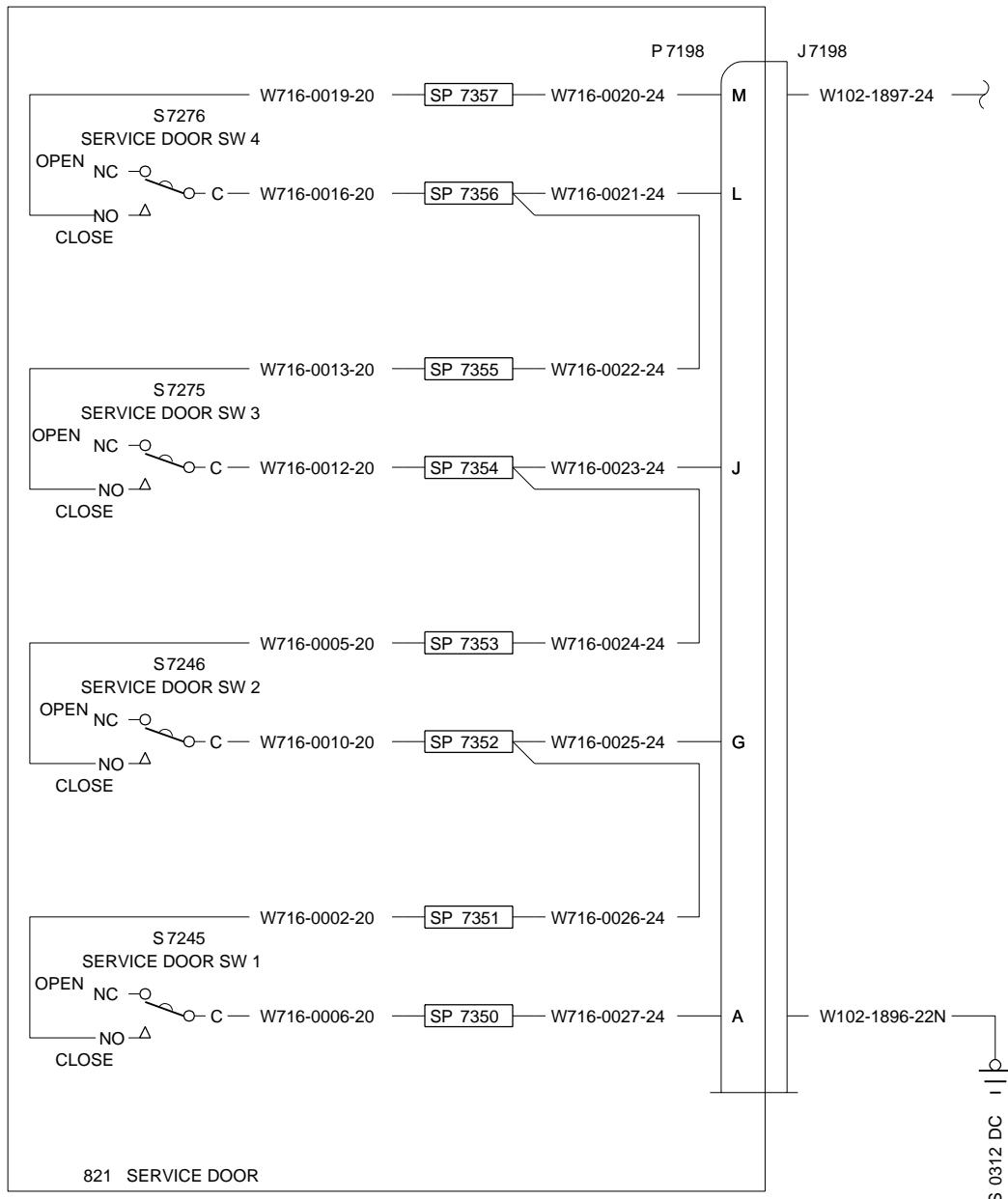
Figure 501 - Sheet 1

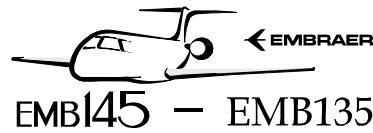


EFFECTIVITY: ALL

Service Door - Warning Microswitches

Figure 501 - Sheet 2





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TASK 52-74-01-820-801-A

EFFECTIVITY: ALL

3. SERVICE DOOR WARNING MICROSWITCHES - ADJUSTMENT

A. General

- (1) This section gives the procedures to do the adjustment of the microswitches of the warning system of the service door.
- (2) To adjust the microswitches of the warning system of the service door, you must correct their positions as follows:
 - Microswitches of the track assembly: Correct their positions in relation to the microswitch actuating pin or to the cam;
 - Microswitches of the lock box assemblies: Correct their positions in relation to the locks.

B. References

REFERENCE	DESIGNATION
AMM MPP 06-45-00/100	- COMPONENT LOCATION
AMM TASK 52-74-01-000-801-A/400	SERVICE DOOR WARNING MICROSWITCHES - REMOVAL
AMM TASK 52-74-01-400-801-A/400	SERVICE DOOR WARNING MICROSWITCHES - INSTALLATION
AMM TASK 52-74-01-700-801-A/500	SERVICE DOOR WARNING MICROSWITCHES - FUNCTIONAL TEST

C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
821		Service door

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

Not Applicable

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Inside the passenger cabin



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I. Preparation

SUBTASK 841-003-A

- (1) Open the service door.
- (2) Remove lining panels 821AW, 821BW, and 821CW ([AMM MPP 06-45-00/100](#)).

J. Adjustment ([Figure 502](#))

SUBTASK 820-002-A

- (1) Close and lock the service door.
- (2) Adjust the microswitch S7245 of the track assembly as follows:
 - (a) Loosen the bolt and screw that attach the microswitch support.
 - (b) Slowly move the microswitch support in the direction of the microswitch actuating pin.
 - (c) Stop the movement immediately when you hear the CLICK of the microswitch (operation indication).
 - (d) Tighten the screw and bolt to attach the microswitch support.
- (3) Adjust the microswitch S7246 of the track assembly as follows:
 - (a) Loosen the bolt and screw that attach the microswitch support.
 - (b) Slowly move the microswitch support in the cam direction.
 - (c) Stop the movement immediately when you hear the CLICK of the microswitch (operation indication).
 - (d) Tighten the screw and bolt to attach the microswitch support.
- (4) Adjust the microswitch S7275 or S7276 of the lock box assemblies as follows:
 - (a) Loosen the two screws that attach the microswitch.
 - (b) Slowly move the microswitch in the lock direction.
 - (c) Stop the movement immediately when you hear the CLICK of the microswitch (operation indication).
 - (d) Tighten the two screws to attach the microswitch.
- (5) Open the service door.

K. Follow-on

SUBTASK 842-003-A

- (1) Do the operational test of the microswitches of the Service-Door Warning System ([AMM TASK 52-74-01-700-801-A/500](#)) and if necessary, replace the affected microswitch ([AMM TASK 52-74-01-000-801-A/400](#)) and ([AMM TASK 52-74-01-400-801-A/400](#)).



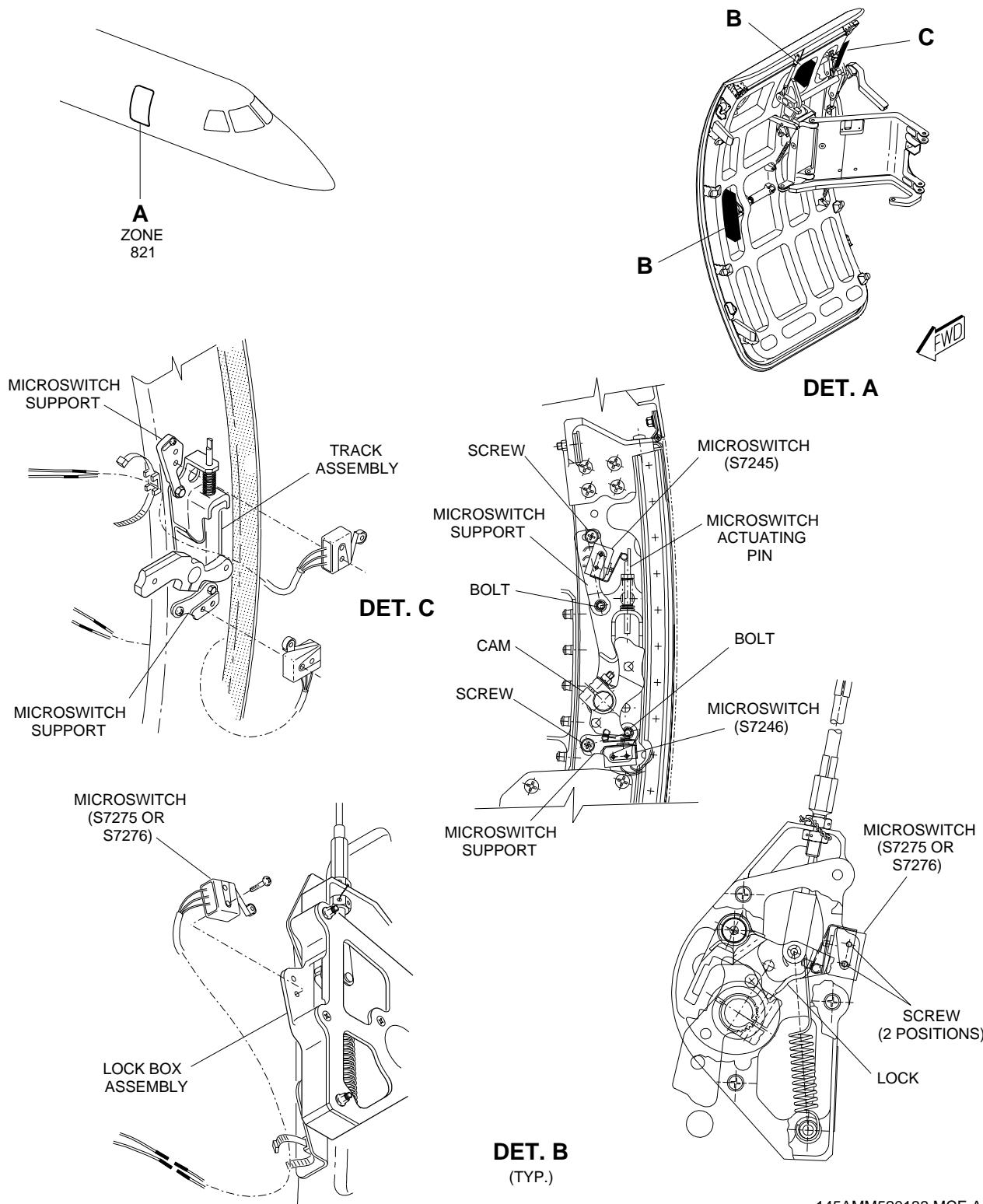
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- (2) Install lining panels 821AW, 821BW, and 821CW ([AMM MPP 06-45-00/100](#)).
- (3) Close the service door.

EFFECTIVITY: ALL

Warning Microswitches - Adjustment

Figure 502



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