



AIRCRAFT MAINTENANCE MANUAL

SIDE-HINGED MAIN-DOOR CONNECTION CABLES - REMOVAL/INSTALLATION

EFFECTIVITY: AIRCRAFT WITH SIDE-HINGED MAIN DOOR

1. General

- A. This section gives the procedures to remove and install the side-hinged main-door cables.
- B. The procedures in this section are given in the sequence below. The tasks identified with (♦) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
52-18-09-000-801-A	SIDE-HINGED MAIN-DOOR CABLES - REMOVAL	AIRCRAFT WITH SIDE-HINGED MAIN DOOR
52-18-09-400-801-A	SIDE-HINGED MAIN-DOOR CABLES - INSTALLATION	AIRCRAFT WITH SIDE-HINGED MAIN DOOR



EMB145 - EMB135

AIRCRAFT
MAINTENANCE MANUAL

TASK 52-18-09-000-801-A

EFFECTIVITY: AIRCRAFT WITH SIDE-HINGED MAIN DOOR

2. SIDE-HINGED MAIN-DOOR CABLES - REMOVAL

A. General

- (1) This task gives the procedures to remove the main-door cables.

B. References

REFERENCE	DESIGNATION
AMM SDS 52-18-00/1	
AMM TASK 25-23-04-000-801-A/400	MAIN-DOOR LINING PANEL - REMOVAL
AMM TASK 52-73-01-000-802-A/400	SIDE-HINGED MAIN DOOR WARNING MICRO-SWITCHES - REMOVAL

C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
811		Main door

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

Not Applicable

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Passenger cabin

I. Preparation

SUBTASK 841-002-A

NOTE: Do not open the door fully. Only put it out of its frame.

- (1) Open the main door ([AMM SDS 52-18-00/1](#)).

- (2) Remove the main-door lining panels ([AMM TASK 25-23-04-000-801-A/400](#)).

J. Removal ([Figure 401](#))

SUBTASK 020-002-A

- (1) Remove the side-hinged main-door connecting cables (4) (refer to DET. B) from the support (13) as follows:

- (a) Remove the cotter pin (8), nut (9), and washer (10).
- (b) Remove the spring (11) attached to the bellcrank (12).
- (c) Remove the bellcrank (12) from the support (13).
- (d) Remove the cotter pin (5), washer (6), and straight pin (7).
- (e) Remove the end of the cables (4) attached to the bellcrank (12).
- (f) On each side of the support (1), remove and discard two lockwires (3).

CAUTION: BE CAREFUL TO PREVENT DAMAGE TO THE PROTECTIVE BOOT.

- (g) For connecting cables with protective boots (15) (refer to DET. B), loosen the tiedown straps (14) (2 positions) to permit the protective boot (15) movement.
 - (h) Loosen the two nuts (2) at each cable.
 - (i) Remove the cables (4) from the support (1).
- (2) Remove the lock connection cables (31) from the lock boxes (28) as follows (refer to DET. C and DET. D):
- (a) Remove the microswitch (20). Refer to [AMM TASK 52-73-01-000-802-A/400](#).
 - (b) Remove the nut (23), washer (24), and the bolt (26) to remove the clamp (25) from the end of the torque tube (30).
 - (c) Remove the nuts (16), washers (17), and bolts (21) (2 positions) that attach the lock box (28) to the support (29).
 - (d) Remove the lock box (28).
 - (e) Loosen the screw (22) (3 positions) and remove the lock box cover (27).
 - (f) Remove and discard the lockwire (36).

CAUTION: BE CAREFUL TO PREVENT DAMAGE TO THE PROTECTIVE BOOT.

- (g) For connecting cables with protective boots (refer to DET. D), loosen the tiedown straps (37) (2 positions) to permit the protective boot (38) movement.
- (h) Loosen the nuts (32) (2 positions).
- (i) Loosen the spring (34).
- (j) Remove the cotter pin (35) and straight pin (33) from the lock box (28).
- (k) Pull the cable (31) (covered portion end) to permit its removal from the lock box (28).

NOTE: Do the procedure for removal/installation of the lock connection cables for the two lock boxes.

- (3) Remove the internal-handle connection cable (42) (refer to DET. E) from the support (46) as follows:

- (a) Remove and discard the lockwire (45).

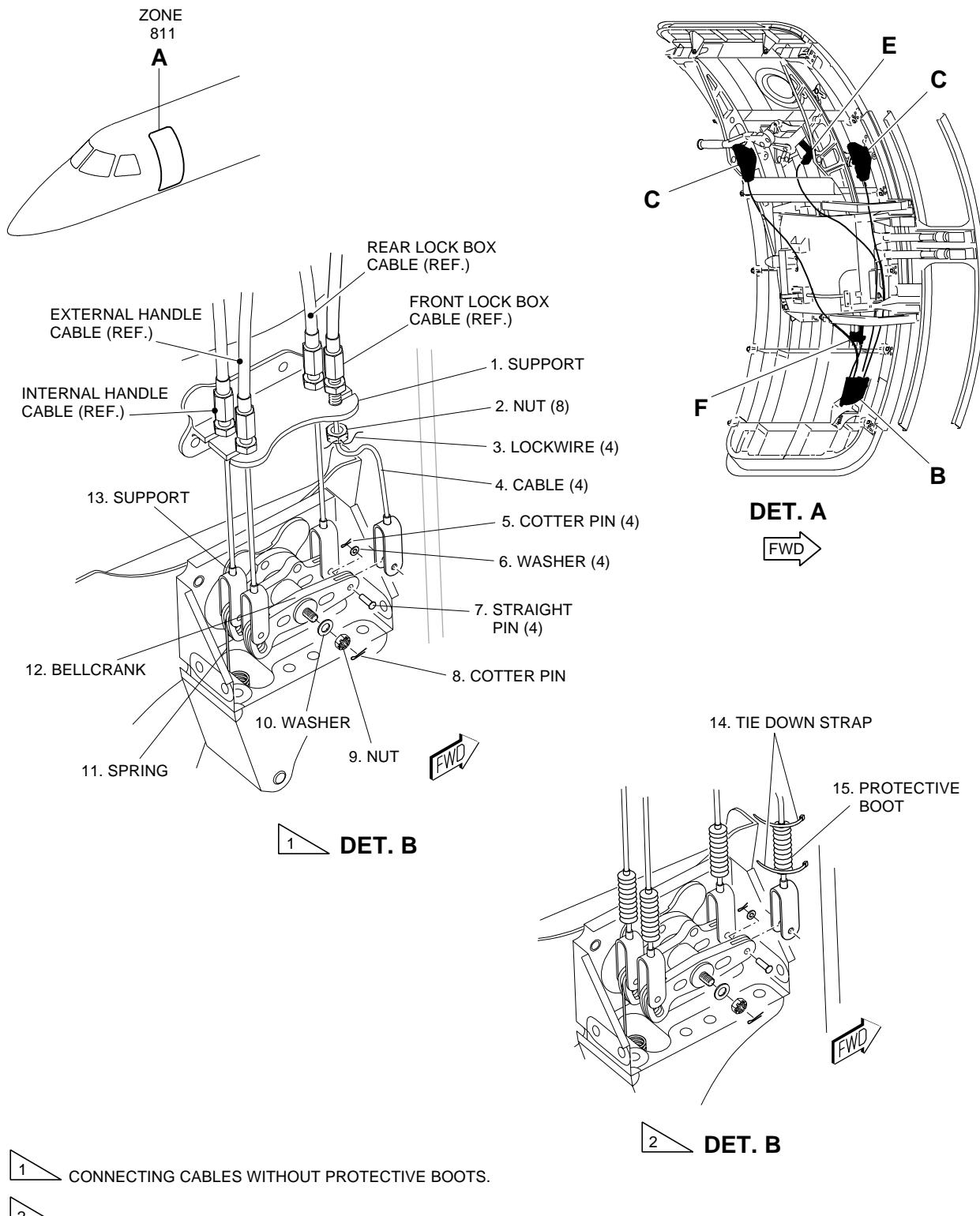
CAUTION: BE CAREFUL TO PREVENT DAMAGE TO THE PROTECTIVE BOOT.

- (b) For connecting cables with protective boot (48) (refer to DET. E), loosen the tiedown straps (47) (2 positions) to permit the protective boot (48) movement.
 - (c) Loosen the nuts (44) to release the cable (42) from the support (46).
 - (d) Remove the cotter pin (40), washer (39), and bushing (43).
 - (e) Remove the cable (42) from the bellcrank (41).
- (4) Remove the external-handle connection cable (54) (refer to DET. F) from the support (57) as follows:
- (a) Remove and discard the lockwire (55) that safety the nuts (56).
- CAUTION: BE CAREFUL TO PREVENT DAMAGE TO THE PROTECTIVE BOOT.**
- (b) For connecting cables with protective boot (49) (refer to DET. F), loosen the tiedown straps (50) (2 positions) to permit the protective boot (49) movement.
 - (c) Loosen the nuts (56) of the cable (54).
 - (d) Remove the cotter pin (53), washer (52), and straight pin (58) from the bellcrank (51).
 - (e) Remove the cable (54) from the support (57) and bellcrank (51).

EFFECTIVITY: AIRCRAFT WITH SIDE-HINGED MAIN DOOR

Side-Hinged Main-Door Cables - Removal/Installation

Figure 401 - Sheet 1

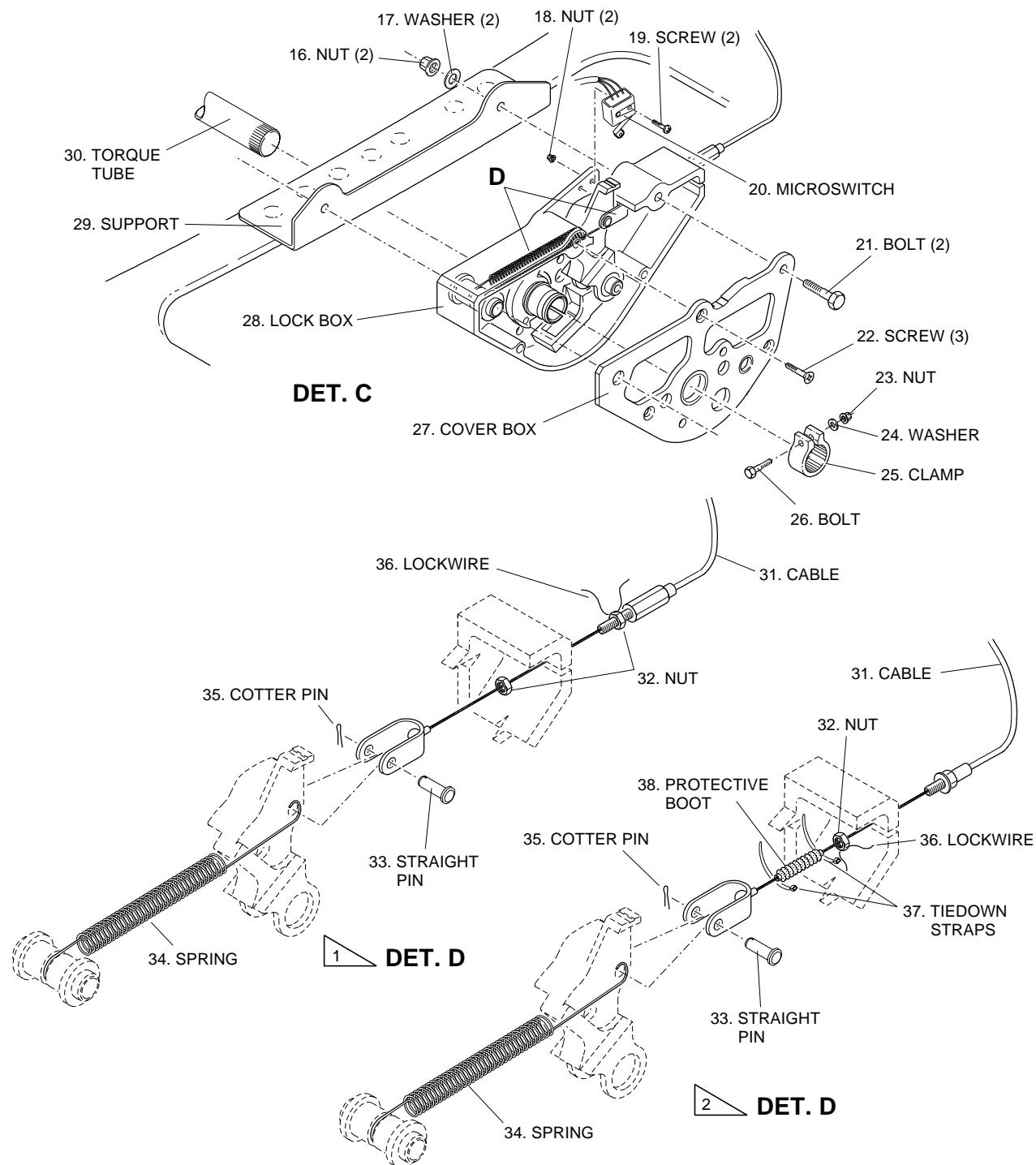


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EFFECTIVITY: AIRCRAFT WITH SIDE-HINGED MAIN DOOR

Side-Hinged Main-Door Cables - Removal/Installation

Figure 401 - Sheet 2



1 CONNECTING CABLES WITHOUT PROTECTIVE BOOTS.

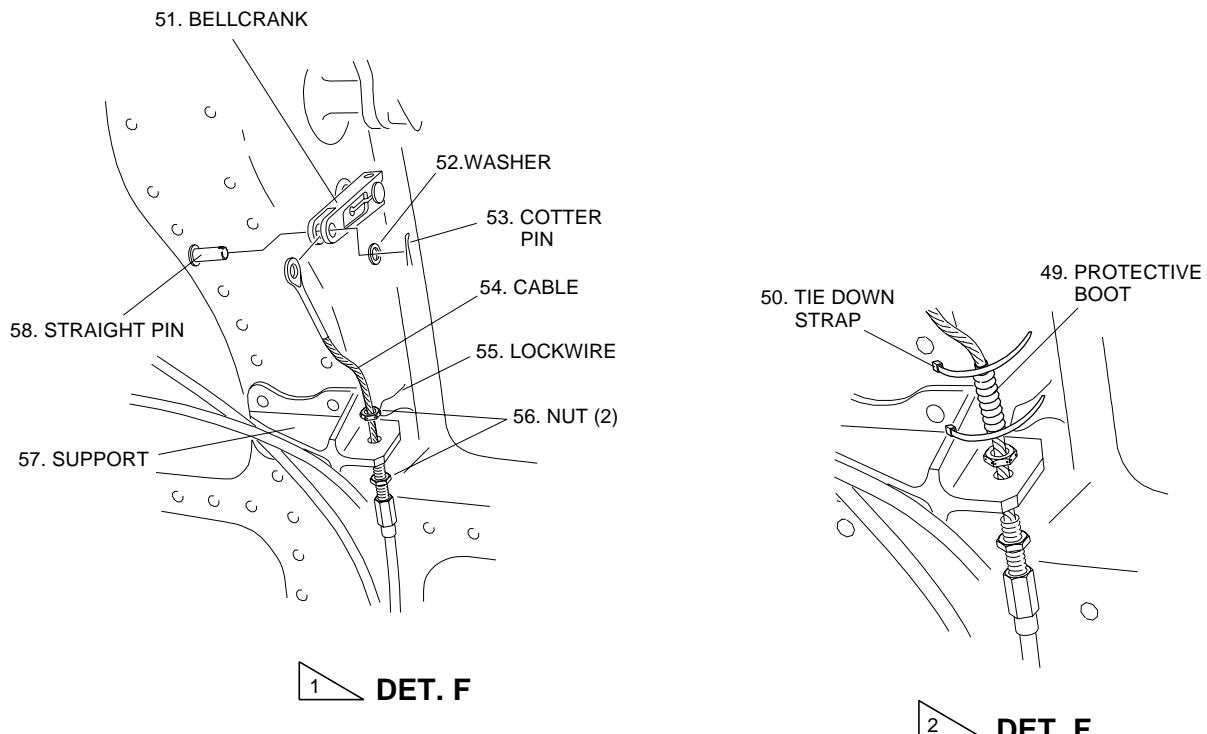
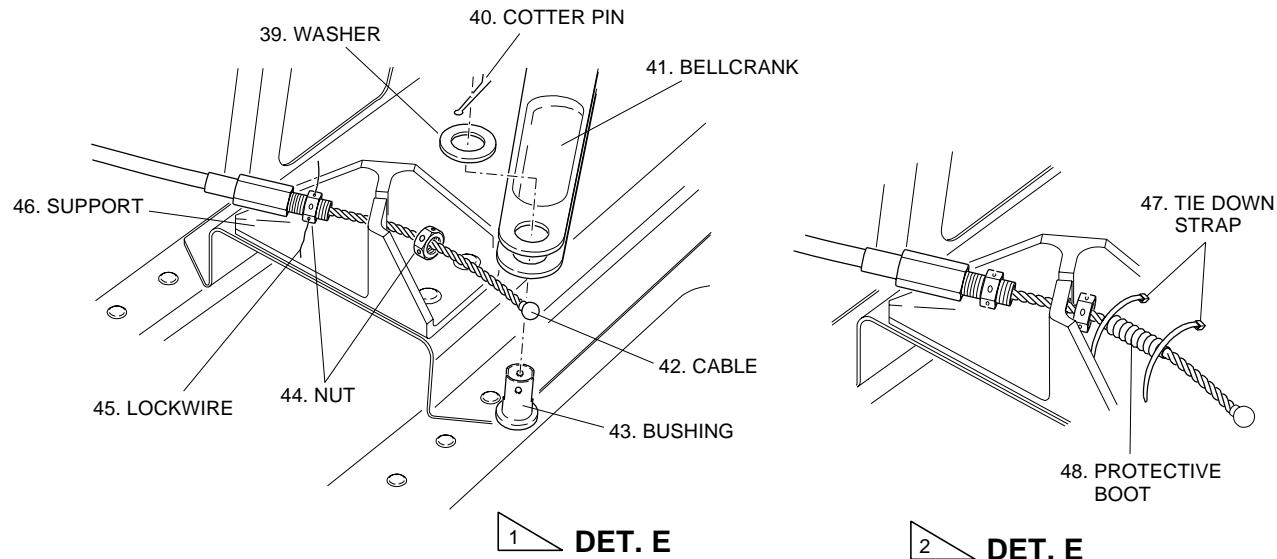
2 CONNECTING CABLES EQUIPPED WITH PROTECTIVE BOOTS.

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EFFECTIVITY: AIRCRAFT WITH SIDE-HINGED MAIN DOOR

Side-Hinged Main-Door Cables - Removal/Installation

Figure 401 - Sheet 3



1 CONNECTING CABLES WITHOUT PROTECTIVE BOOTS.

2 CONNECTING CABLES EQUIPPED WITH PROTECTIVE BOOTS.

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EMB145 - EMB135

AIRCRAFT
MAINTENANCE MANUAL

TASK 52-18-09-400-801-A

EFFECTIVITY: AIRCRAFT WITH SIDE-HINGED MAIN DOOR

3. SIDE-HINGED MAIN-DOOR CABLES - INSTALLATION

A. General

(1) This task gives the procedures to install the main-door cables.

B. References

REFERENCE	DESIGNATION
52-14-00	-
AMM SDS 52-18-00/1	
AMM TASK 25-23-04-400-801-A/400	MAIN-DOOR LINING PANEL - INSTALLATION
AMM TASK 52-18-00-600-801-A/300	SIDE-HINGED MAIN-DOOR ACTUATING AND LOCKING MECHANISM - LUBRICATION
AMM TASK 52-18-00-820-804-A/500	MAIN DOOR CABLES - ADJUSTMENT
AMM TASK 52-73-01-400-802-A/400	SIDE-HINGED MAIN DOOR WARNING MICRO-SWITCHES - INSTALLATION

C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
811		Main Door

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

Not Applicable

F. Consumable Materials

SPECIFICATION (BRAND)	DESCRIPTION	QTY
MS20995-C32	Lockwire	AR
Mobil SHC 100	Mobil grease SHC 100	AR

G. Expendable Parts

ITEM	IPC REFERENCE (VENDOR REFERENCE)	QTY
Cotter pin	52-14-00	AR

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Passenger cabin



EMB145 – EMB135

AIRCRAFT
MAINTENANCE MANUAL

I. Installation (Figure 401)

SUBTASK 420-002-A

- (1) Install the side-hinged main-door connecting cables (4) on the support (13) (refer to DET. B) as follows:

- (a) For connecting cables without protective boot (15), lubricate them as given in [AMM TASK 52-18-00-600-801-A/300](#).

- (b) Install the cables (4) on the support (1).

NOTE: For preadjustment, approximately half of the threads must stay on one side of the support and the other half, on the other side.

- (c) Install the end of the cables (4) on the bellcrank (12).

- (d) Install the straight pin (7), washer (6), and cotter pin (5) to each cable.

- (e) Put the bellcrank (12) on the support (13).

- (f) Install the spring (11) on the bellcrank (12).

- (g) Install the washer (10), nut (9), and cotter pin (8).

- (h) For connecting cables with protective boot, do as follows:

- 1 Lubricate the protective boots (15) ([AMM TASK 52-18-00-600-801-A/300](#)).

- 2 Put the protective boot (15) of the cable end near the support (1).

- 3 Install new tiedown straps (14) at the ends of the protective boot (15).

- (2) Install the lock box connection cables (31) (refer to DET. C and DET. D) on the lock boxes (28) as follows:

NOTE: The lock box must be out of the side-hinged main door.

- (a) For connecting cables without protective boot, lubricate them as given in [AMM TASK 52-18-00-600-801-A/300](#).

- (b) Install the cable (31) on the lock box (28).

NOTE: Put approximately half of the threads on one side of the lock box and the other half on the other side.

- (c) Tighten the two nuts (32).

- (d) For connecting cables with protective boot, do as follows (refer to DET. D):

- 1 Lubricate the protective boots (31) ([AMM TASK 52-18-00-600-801-A/300](#)).

- 2 Put the protective boot (31) nearer to the nut (32).

- 3 Install new tiedown straps (37) at the ends of the protective boot (38).

- (e) Put the cable fork end-fitting inside the lock box (28).

- (f) Install the straight pin (33) and cotter pin (35) to attach the cable in the lock box (28).
 - (g) Install the spring (34).
 - (h) Lubricate the lock-box internal assemblies with Mobil SHC 100 I grease.
 - (i) Install new lockwires (36) to safety the nuts (32).
 - (j) Install the lock box cover (27) with the screws (22) (3 positions).
 - (k) Put the lock box (28) on the torque tube (30) and the support (29) at the door structure.
 - (l) Install the bolts (21), washers (17), and nuts (16) (2 positions) to attach the lock box (28) to the support (29).
 - (m) Put the clamp (25) at the end of the torque tube (30).
 - (n) Install the bolt (26), washer (24), and nut (23) to attach the clamp (25).
 - (o) Install the microswitch (20). Refer to [AMM TASK 52-73-01-400-802-A/400](#).
- (3) Install the internal-handle connecting cable (42) on the support (46) as follows (refer to DET. E):
- (a) Install the cable (42) on the support (46).

NOTE: Put approximately half of the threads on one side of the support and the other half on the other side.
 - (b) Tighten the nuts (44).
 - (c) For connecting cables with protective boots, do as follows:
 - 1 Lubricate the protective boots (48) ([AMM TASK 52-18-00-600-801-A/300](#)).
 - 2 Put the protective boot (48) nearer to the nut (44).
 - 3 Install new tiedown straps (47) at the ends of the protective boot (48).
 - (d) Install the end of the cable (42) on the bellcrank (41).
 - (e) Install the bushing (43), washer (39), and cotter pin (40).
 - (f) Install new lockwires (45) to safety the nuts (44).
- (4) Install the external-handle connecting cable (54) on the support (57) as follows (refer to DET. F):
- (a) Install the cable (54) on the support (57).

NOTE: Put approximately half of the threads on one side of the support and the other half on the other side.
 - (b) Tighten the nuts (56).



AIRCRAFT MAINTENANCE MANUAL

- (c) For connecting cables equipped with protective boots, do as follows:
 - 1 Lubricate the protective boots (49) ([AMM TASK 52-18-00-600-801-A/300](#)).
 - 2 Put the protective boot (49) nearer to the nut (56).
 - 3 Install new tiedown straps (50) at the ends of the protective boot (49).
 - (d) Install the end of the cable (54) on the bellcrank (51).
 - (e) Install the straight pin (58), washer (52), and cotter pin (53).
 - (f) Install new lockwires (55) to safety the nuts (56).
- (5) Adjustment of the main-door connecting cables ([AMM TASK 52-18-00-820-804-A/500](#)).
- (6) Install new lockwires (3) to safety the nuts (2). Refer to DET. B.

J. Follow-on

SUBTASK 842-002-A

- (1) Install the side-hinged main-door lining panels ([AMM TASK 25-23-04-400-801-A/400](#)).
- (2) Close the main door ([AMM SDS 52-18-00/1](#)).

