



## AIRCRAFT MAINTENANCE MANUAL

### OVENS - MAINTENANCE PRACTICES

#### EFFECTIVITY: QUICK CHANGE OF THE OUTBOARD GALLEY CONFIGURATION

##### 1. General

- A. This section gives the procedures to do the quick change of the outboard galley configuration.
- B. The procedures in this section are given in the sequence below. The tasks identified with (♦) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
25-31-03-860-801-A	QUICK CHANGE CONFIGURATION - OPERATION	QUICK CHANGE CONFIGURATION

**TASK 25-31-03-860-801-A**
**EFFECTIVITY: QUICK CHANGE CONFIGURATION**
**2. QUICK CHANGE CONFIGURATION - OPERATION**
**A. General**

- (1) This task gives the necessary procedures to remove the standard units and install the ovens when the aircraft has provisions for them.

**B. References**

<i>REFERENCE</i>	<i>DESIGNATION</i>
AMM TASK 25-31-03-400-801-A/400	OVENS AND OVEN CONTROLLERS - INSTALLATION

**C. Zones and Accesses**

Not Applicable

**D. Tools and Equipment**

Not Applicable

**E. Auxiliary Items**

Not Applicable

**F. Consumable Materials**

<i>SPECIFICATION (BRAND)</i>	<i>DESCRIPTION</i>	<i>QTY</i>
Commercially available	3M Double-face adhesive tape - 4945	AR

**G. Expandable Parts**

Not Applicable

**H. Persons Recommended**

<i>QTY</i>	<i>FUNCTION</i>	<i>PLACE</i>
1	Does the task	Passenger cabin

**I. Operation ([Figure 201](#))**
**SUBTASK 861-002-A**

- (1) Remove the screws (1) and washers (2) that attach the miscellaneous stowage door (3).
- (2) Remove the screws (4) that attach the striker (5).
- (3) Remove the screw (6) that attach the door stop (7).
- (4) Remove the screws (8) and washers (9) that attach the oven-controller-housing end cover (10).
- (5) Remove the screws (11) to loosen the oven housing top.



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AIRCRAFT  
MAINTENANCE MANUAL

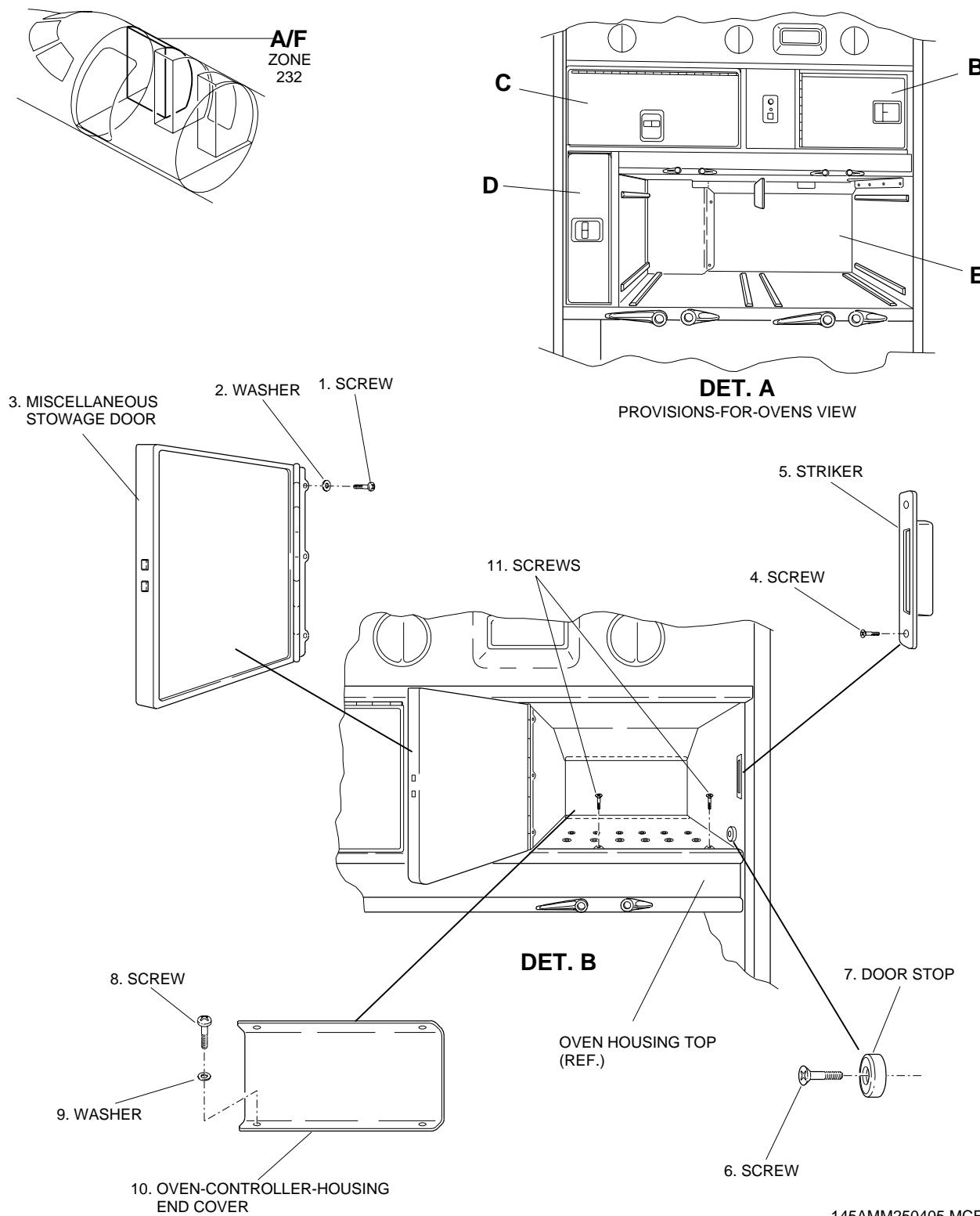
- (6) Open the LH compartment door (12) and remove the screws (13) to loosen the oven housing top.
- (7) Remove the screws (14) and washers (15) that attach the standard unit door (16).
- (8) Remove the screws (17) that attach the striker (18).
- (9) Remove the screw (19) that attach the door stop (20).
- (10) Remove the screws (21) and washers (22) that attach the bottom bracket (23).
- (11) Remove the screws (24) and washers (25) that attach the top bracket (26).
- (12) Remove the screws (27) and washers (28) that attach the oven-housing end cover (29).
- (13) Remove the oven housing partition (30).
- (14) Remove the screws (31) and washers (32) that attach the top bracket (33).
- (15) Remove the lateral rubstrips.
- (16) The floor rubstrips (34) must be removed and attached in the location indicated by the holes intended for the screws. Also attach to the floor two of the lateral rubstrips removed in step (15).  

NOTE: If necessary, replace double-face adhesive.
- (17) Carefully pull and remove the oven housing top (35).
- (18) Install the oven controllers and the ovens ([AMM TASK 25-31-03-400-801-A/400](#)).

**EFFECTIVITY: QUICK CHANGE CONFIGURATION**

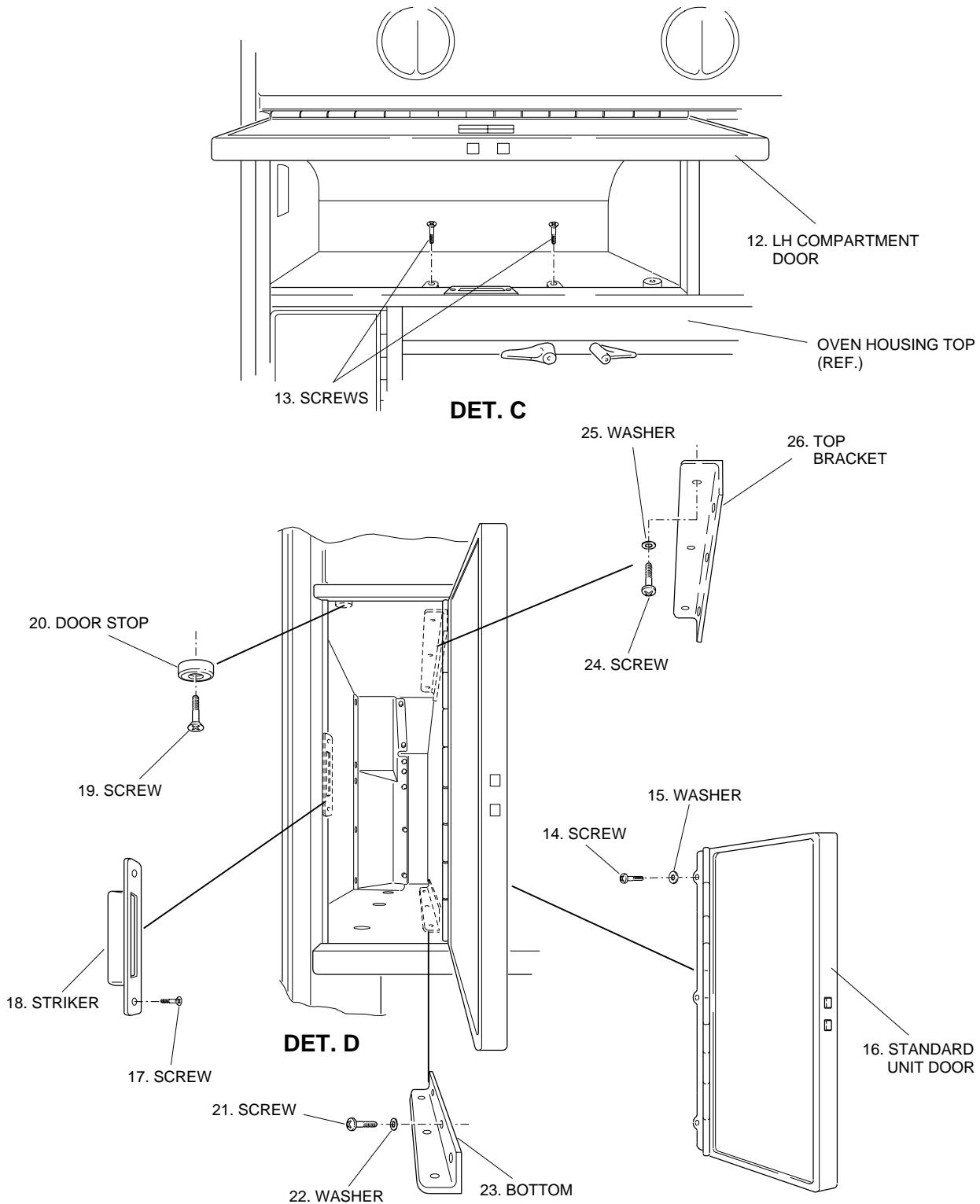
Ovens and Oven Controllers - Quick Change Configuration

Figure 201 - Sheet 1



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**EFFECTIVITY: QUICK CHANGE CONFIGURATION**  
 Ovens and Oven Controllers - Quick Change Configuration  
 Figure 201 - Sheet 2

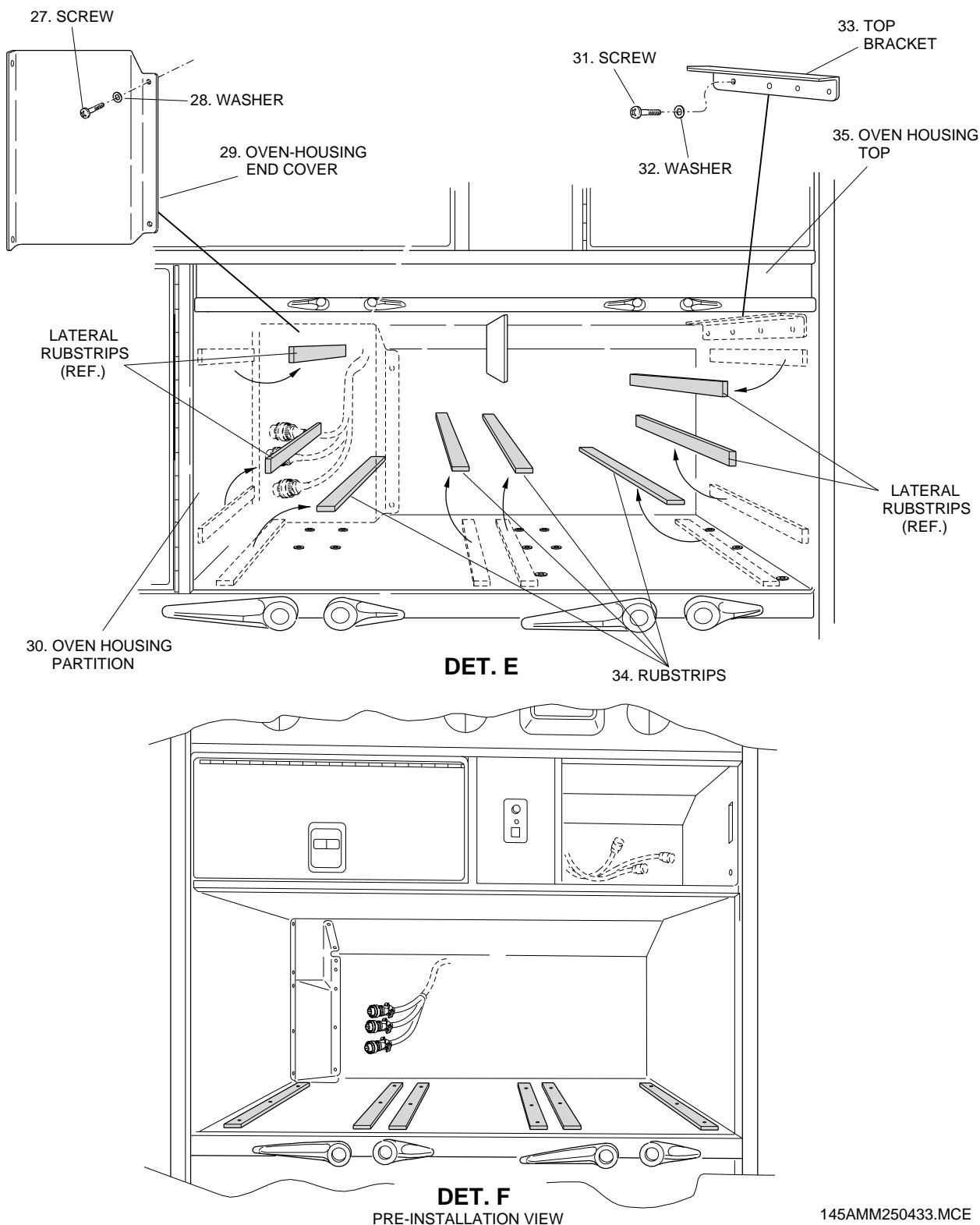


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**EFFECTIVITY: QUICK CHANGE CONFIGURATION**

Ovens and Oven Controllers - Quick Change Configuration

Figure 201 - Sheet 3



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