

## NOSE-LANDING-GEAR DOOR ASSEMBLY - REMOVAL/INSTALLATION

*EFFECTIVITY: ALL*

### 1. General

- A. This section gives the procedures to remove and install the doors of the nose landing gear.
- B. These procedures are applicable to the LH and RH door assemblies.
- C. The procedures in this section are given in the sequence below. The tasks identified with (◆) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
32-20-05-000-801-A	DOOR OF THE NOSE LANDING GEAR - REMOVAL	ALL
32-20-05-400-801-A	DOOR OF THE NOSE LANDING GEAR - INSTALLATION	ALL

TASK 32-20-05-000-801-A

EFFECTIVITY: ALL

## 2. DOOR OF THE NOSE LANDING GEAR - REMOVAL

### A. General

(1) This procedure gives the instructions to remove the door assembly of the nose landing gear.

### B. References

REFERENCE	DESIGNATION
AMM MPP 06-41-01/100	-
AMM TASK 07-10-00-500-801-A/200	-
AMM TASK 24-36-01-000-801-A/400	MAIN BATTERY - REMOVAL
AMM TASK 24-36-02-000-801-A/400	MAIN BATTERY 1 RELAY BOX - REMOVAL
AMM TASK 29-10-00-860-802-A/200	HYDRAULIC SYSTEM - PRESSURIZATION WITH EMDP
AMM TASK 32-00-01-910-801-A/200	LG SAFETY PIN - INSTALLATION AND REMOVAL
AMM TASK 32-00-02-910-801-A/200	SAFETY PIN OF THE NLG DOORS SOLENOID VALVE - INSTALLATION AND REMOVAL
AMM TASK 32-33-03-000-801-A/400	NLG DOOR ACTUATOR - REMOVAL
S.B.145-32-0036	-

### C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
113	113DL	Battery compartment
713	713LH	NLG - Compartment LH forward door
714	714RH	NLG - Compartment RH forward door

### D. Tools and Equipment

Not Applicable

### E. Auxiliary Items

Not Applicable

### F. Consumable Materials

Not Applicable

### G. Expandable Parts

Not Applicable

### H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	At the RH or LH nose landing gear door assembly and at the battery compartment

(Continued)

QTY	FUNCTION	PLACE
1	Helps the other technician	At the RH or LH nose landing gear door assembly and at the battery compartment

**I. Preparation**
**SUBTASK 841-002-A**

- (1) Lift the aircraft on the jacks (AMM TASK 07-10-00-500-801-A/200).
- (2) For aircraft PRE-MOD. [S.B.145-32-0036](#), make sure that the pressure in hydraulic system No. 1 is fully released ( [AMM TASK 29-10-00-860-802-A/200](#)).
- (3) For aircraft POST-MOD. [S.B.145-32-0036](#), install the safety pin of the NLG door solenoid valve ([AMM TASK 32-00-02-910-801-A/200](#)).
- (4) On the circuit breaker panel, open the ELEC PUMP 1 circuit breaker and attach a DO-NOT-CLOSE tag to it.
- (5) On the circuit breaker panel, open the DOOR CMD circuit breaker and attach a DO-NOT-CLOSE tag to it.
- (6) Make sure that the safety pins of the landing gears are installed ( [AMM TASK 32-00-01-910-801-A/200](#)).
- (7) Open access panel 113DL (AMM MPP 06-41-01/100).
- (8) Remove the power connector from the main battery ([AMM TASK 24-36-01-000-801-A/400](#)).
- (9) Remove the battery 1 relay box and its support ( [AMM TASK 24-36-02-000-801-A/400](#)).

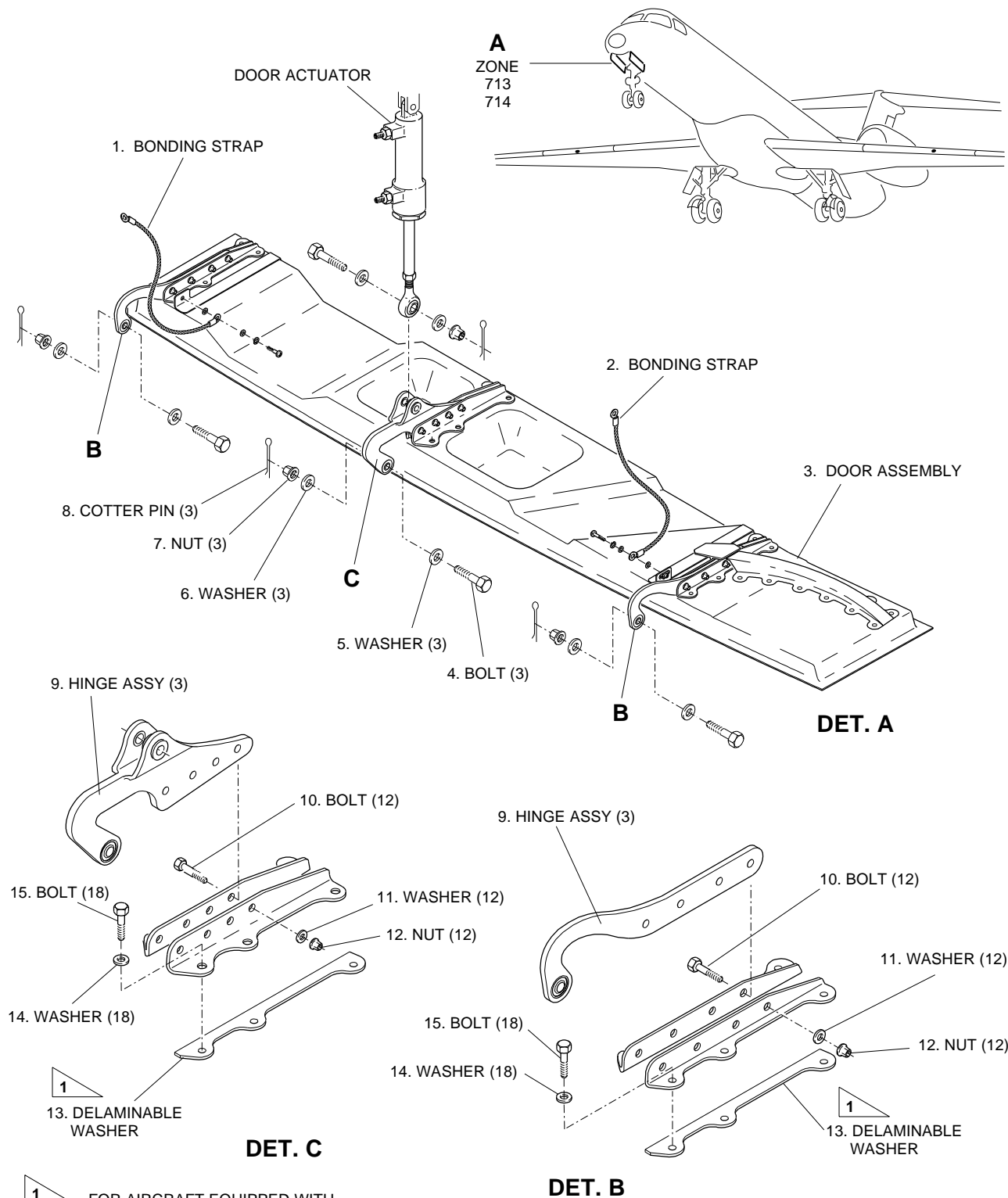
**J. Removal ([Figure 401](#))**
**SUBTASK 020-002-A**

- (1) Disconnect the end of the door actuator from the door assembly ( [AMM TASK 32-33-03-000-801-A/400](#)).
- (2) Disconnect the end of the bonding straps (1) and (2) from the door assembly (3). For this, remove the bolt and washers that attach the bonding straps.
- (3) Remove the cotter pins (8), nuts (7), washers (5) and (6), and bolts (4) (3 positions).
- (4) Remove the door assembly (3).
- (5) Remove the twelve nuts (12), washers (11) and bolts (10).
- (6) Remove the three hinge assemblies (9) from the door assembly (3).
- (7) For aircraft equipped with delaminable washer (13) remove it.

EFFECTIVITY: ALL

Door of the Nose Landing Gear - Removal/Installation

Figure 401

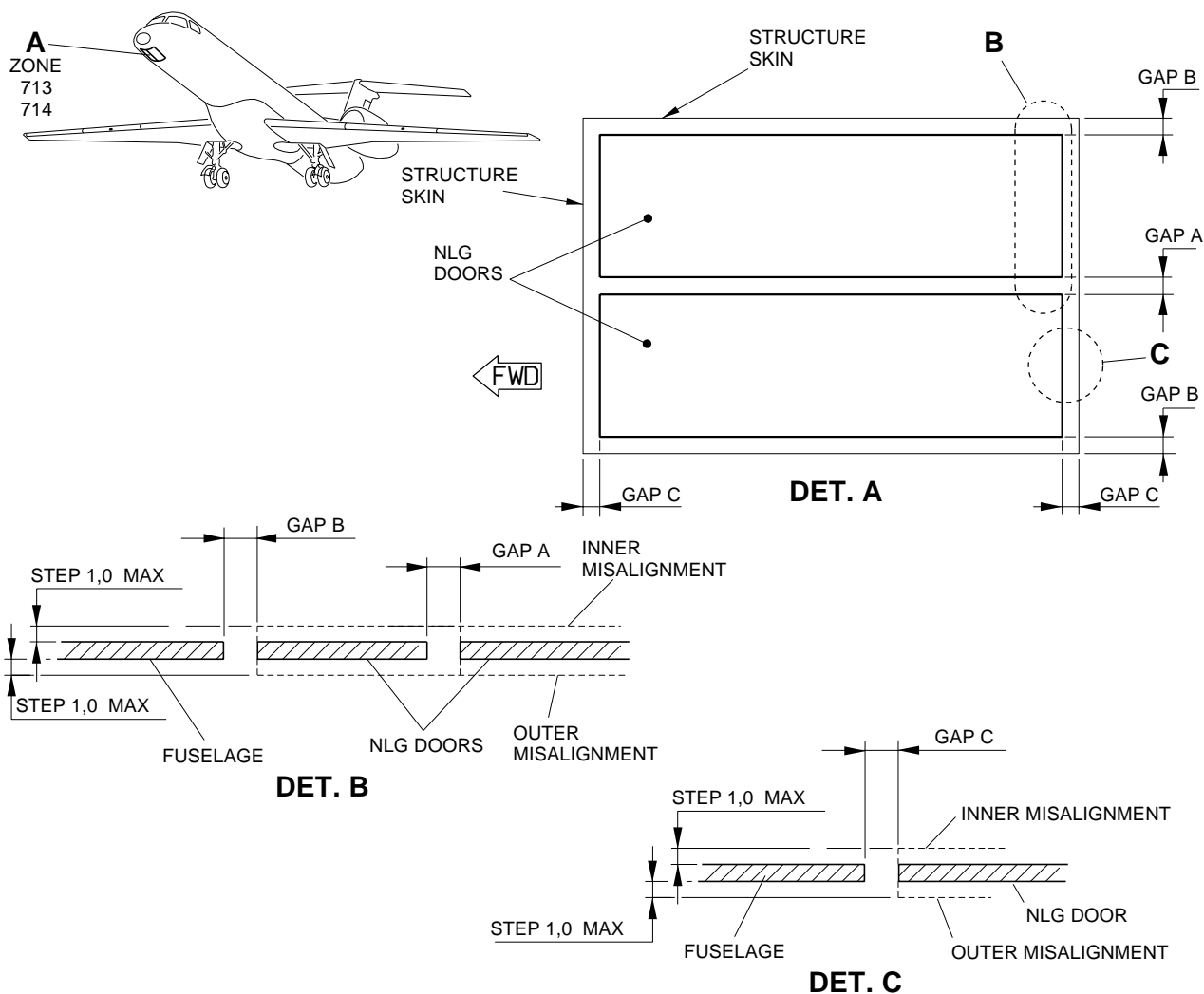


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**EFFECTIVITY: ALL**

Clearance Limits - NLG Doors/Structure Skin

Figure 402



DIMENSION	GAP A	GAP B	GAP C
S/N 00001; 00002; 00004 THRU 00095; 00097; 00098; 00801;00802; AND 00803	1.0 to 5.0 mm (0.040 to 0.197 in)	1.0 to 5.0 mm (0.040 to 0.197 in)	1.0 to 5.0 mm (0.040 to 0.197 in)
S/N 00003	1.0 to 6.0 mm (0.040 to 0.236 in)	4.0 to 8.0 mm (0.157 to 0.315 in)	1.0 to 5.0 mm (0.040 to 0.197 in)
00096, 00099 to 00800 and 00804 and on	1.0 to 6.0 mm (0.040 to 0.236 in)	6.0 to 10.0 mm (0.236 to 0.394 in)	1.0 to 5.0 mm (0.040 to 0.197 in)

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TASK 32-20-05-400-801-A

EFFECTIVITY: ALL

### 3. DOOR OF THE NOSE LANDING GEAR - INSTALLATION

#### A. General

(1) This procedure gives the instructions to install the door assembly of the nose landing gear.

#### B. References

REFERENCE	DESIGNATION
AMM MPP 06-41-01/100	-
<a href="#">AMM TASK 20-13-21-910-801-A/200</a>	TYPES OF ELECTRICAL BONDING AND SURFACE PREPARATION - STANDARD PROCEDURES
<a href="#">AMM TASK 24-36-01-400-801-A/400</a>	MAIN BATTERY - INSTALLATION
<a href="#">AMM TASK 24-36-02-400-801-A/400</a>	MAIN BATTERY 1 RELAY BOX - INSTALLATION
<a href="#">AMM TASK 32-00-02-910-801-A/200</a>	SAFETY PIN OF THE NLG DOORS SOLENOID VALVE - INSTALLATION AND REMOVAL
<a href="#">AMM TASK 32-20-05-700-801-A/500</a>	NOSE-LANDING-GEAR DOOR-OPEN INDICATION - OPERATIONAL CHECK
<a href="#">AMM TASK 32-30-00-700-801-A/500</a>	EXTENSION AND RETRACTION SYSTEM - OPERATIONAL CHECK
<a href="#">AMM TASK 32-33-03-400-801-A/400</a>	NLG DOOR ACTUATOR - INSTALLATION
IPC 52-81-00	MAIN LANDING GEAR WHEELWELL DOOR
IPC 52-82-00	NOSE LANDING GEAR WHEELWELL DOOR
<a href="#">S.B.145-32-0036</a>	-

#### C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
113	113DL	Battery compartment
713	713LH	NLG - Compartment LH forward door
714	714RH	NLG - Compartment RH forward door

#### D. Tools and Equipment

Not Applicable

#### E. Auxiliary Items

Not Applicable

#### F. Consumable Materials

Not Applicable

#### G. Expendable Parts

ITEM	IPC REFERENCE (VENDOR REFERENCE)	QTY
Cotter pin	IPC 52-81-00	3

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	At the RH or LH Nose LG door assembly and at the battery compartment
1	Helps the other technician	At the RH or LH Nose LG door assembly and at the battery compartment

I. Installation (Figure 401) (Figure 402)

*SUBTASK 420-002-A*

**WARNING: REFER TO IPC 52-82-00 TO MAKE SURE THAT THE P/Ns OF THE NOSE LANDING GEAR DOORS ARE CORRECT FOR USE WITH THE AIRCRAFT NOSE WHEEL STEERING DEFLECTION. THE USE OF THE WRONG P/N CAN CAUSE INTERFERENCE BETWEEN THE NOSE LANDING GEAR AND THE DOOR. IF THIS OCCURS, THE NOSE LANDING GEAR EXTENSION BY FREE FALL WILL NOT BE POSSIBLE.**

- (1) Put the three hinge assemblies (9) in their installation position on the supports at the nose fuselage structure.
- (2) Install the three bolts (4), washers (5) and (6), and nuts (7).
- (3) Install the three cotter pins (8).
- (4) Install the three hinge assemblies (9) in their installation position on the door assembly (3).
- (5) For aircraft equipped with delaminable washer (13), install it with the bolts (15) and washer (14).
- (6) Install the twelve bolts (10), washers (11), and nuts (12).
- (7) Do the retraction of the landing gear ( [AMM TASK 32-30-00-700-801-A/500](#)).
- (8) On the circuit breaker panel, open the ELEC PUMP 1 and DOOR CMD circuit breaker and attach a DO-NOT-CLOSE tag to them.
- (9) Manually close the door assembly (3) and, if necessary, adjust the gap with the structure skin as follows:
  - (a) The clearance limits for the adjustment are in (Figure 402).
  - (b) Loosen the bolts (15) and pull/push the door as required to adjust the gaps.  
NOTE: If necessary, do this step in both doors to adjust gaps A and B.
  - (c) If also necessary, loosen the bolts (10) and pull/push the door as required to adjust the gaps and alignment with the fuselage skin surface.  
NOTE: If necessary, do this step in both doors.
- (10) Connect the ends of the bonding straps (1) and (2) to the door assembly (3) ([AMM TASK 20-13-21-910-801-A/200](#)).

- (11) Connect the end of the door actuator to the door assembly (3) and examine the doors alignment with the fuselage skin ( [AMM TASK 32-33-03-400-801-A/400](#)).

J. Follow-on

*SUBTASK 842-002-A*

- (1) Install the battery 1 relay box and its support ( [AMM TASK 24-36-02-400-801-A/400](#)).
- (2) Install the power connector to the main battery ([AMM TASK 24-36-01-400-801-A/400](#)).
- (3) Close access panel 113DL (AMM MPP 06-41-01/100).
- (4) On the circuit breaker panel, close the DOOR CMD circuit breaker and remove the DO-NOT-CLOSE tag from it.
- (5) On the circuit breaker panel, close the ELEC PUMP 1 circuit breaker and remove the DO-NOT-CLOSE tag from it.
- (6) For aircraft POST-MOD. [S.B.145-32-0036](#), remove the safety pin of the NLG door solenoid valve ([AMM TASK 32-00-02-910-801-A/200](#)).
- (7) (For aircraft in JAA configuration only)  
Do an operational test of the nose-landing-gear door-open indication ( [AMM TASK 32-20-05-700-801-A/500](#)).