



EXHAUST CONE - REMOVAL/INSTALLATION

EFFECTIVITY: ALL

1. General

- A. This section gives the procedures to remove/install of the Exhaust Cone.
- B. The procedures in this section are given in the sequence below. The tasks identified with (♦) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
78-11-02-000-801-A	EXHAUST CONE - REMOVAL	ALL
78-11-02-400-801-A	EXHAUST CONE - INSTALLATION	ALL



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TASK 78-11-02-000-801-A

EFFECTIVITY: ALL

2. EXHAUST CONE - REMOVAL

A. General

- (1) To remove the exhaust cone, obey the instructions in Rolls Royce MM CSP 34022.

B. References

REFERENCE	DESIGNATION
AMM MPP 71-00-00/200	- MAINTENANCE PRACTICES
AMM TASK 78-11-01-000-801-A/400	ENGINE EXHAUST NOZZLE - REMOVAL
AMM TASK 78-31-01-000-801-A/400	THRUST REVERSER - REMOVAL
Rolls Royce MM CSP 34022	-

C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
415		LH Engine
425		RH Engine

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

ITEM	DESCRIPTION	PURPOSE	QTY
	Workstand	To get access to the engine exhaust cone	1

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Engine exhaust cone

I. Preparation

SUBTASK 841-002-A

WARNING: BEFORE YOU DO THE TASK, OBEY THE SAFETY PRECAUTIONS GIVEN IN AMM MPP 71-00-00/200 TO PREVENT INJURY TO PERSONS AND DAMAGE TO THE MATERIAL.

- (1) Make sure that the aircraft is safe for maintenance.



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- (2) On the circuit breaker panel, open the circuit breakers below and attach a DO-NOT-CLOSE tag to them.
 - Start 1
 - Start 2
 - (3) Put the workstand in the work area.
 - (4) Remove the Exhaust Nozzle ([AMM TASK 78-11-01-000-801-A/400](#)) or Thrust Reverser ([AMM TASK 78-31-01-000-801-A/400](#)), as applicable.
- J. Removal
- SUBTASK 020-002-A
- WARNING: BEFORE YOU DO THE TASK, OBEY THE SAFETY PRECAUTIONS GIVEN IN AMM MPP 71-00-00/200 TO PREVENT INJURY TO PERSONS AND DAMAGE TO THE MATERIAL.**
- (1) Remove the exhaust cone. Refer to the last revision of Rolls Royce MM CSP 34022.



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TASK 78-11-02-400-801-A

EFFECTIVITY: ALL

3. EXHAUST CONE - INSTALLATION

A. General

(1) To install the exhaust cone, obey the instructions in Rolls Royce MM CSP 34022.

B. References

REFERENCE	DESIGNATION
AMM MPP 71-00-00/200	- MAINTENANCE PRACTICES
AMM TASK 78-11-01-400-801-A/400	ENGINE EXHAUST NOZZLE - INSTALLATION
AMM TASK 78-31-01-400-801-A/400	THRUST REVERSER - INSTALLATION
AMM TASK 78-31-01-700-801-A/500	THRUST REVERSER - OPERATIONAL CHECK
Rolls Royce MM CSP 34022	-

C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
415		LH Engine
425		RH Engine

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

ITEM	DESCRIPTION	PURPOSE	QTY
	Workstand	To get access to the engine exhaust cone	1

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Engine exhaust cone

I. Installation

SUBTASK 420-002-A

WARNING: BEFORE YOU DO THE TASK, OBEY THE SAFETY PRECAUTIONS GIVEN IN AMM MPP 71-00-00/200 TO PREVENT INJURY TO PERSONS AND DAMAGE TO THE MATERIAL.



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- (1) Install the exhaust cone. Refer to the last revision of Rolls Royce MM CSP 34022.

J. Follow-on

SUBTASK 842-002-A

- (1) Install the Exhaust Nozzle ([AMM TASK 78-11-01-400-801-A/400](#)) or Thrust Reverser ([AMM TASK 78-31-01-400-801-A/400](#)), as applicable.
- (2) On the circuit breaker panel, close the circuit breakers below and remove the DO-NOT-CLOSE tag from them.
 - Start 1
 - Start 2
- (3) If applicable, do an operational test ([AMM TASK 78-31-01-700-801-A/500](#)) on the thrust reverser and examine it for general conditions, oil leaks, and correct operation.
- (4) Remove the workstand from the work area.

