

## RETURN-TO-SEAT SIGN - REMOVAL/INSTALLATION

EFFECTIVITY: ALL

### 1. General

- A. This section gives the procedures to remove and install the return-to-seat sign lamp and the return-to-seat sign assembly.
- B. The return-to-seat sign is installed in the lavatory and, when on, it tells the passengers to return to their seats.
- C. The procedures in this section are given in the sequence below. The tasks identified with (♦) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
33-23-05-000-801-A	RETURN-TO-SEAT SIGN LAMP - REMOV- AL	ALL
33-23-05-400-801-A	RETURN-TO-SEAT SIGN LAMP - INSTAL- LATION	ALL
33-23-05-000-802-A	RETURN-TO-SEAT SIGN ASSEMBLY - REMOVAL	ALL
33-23-05-400-802-A	RETURN-TO-SEAT SIGN ASSEMBLY - IN- STALLATION	ALL

TASK 33-23-05-000-801-A

EFFECTIVITY: ALL

## 2. RETURN-TO-SEAT SIGN LAMP - REMOVAL

### A. General

(1) This task gives the procedures to remove the return-to-seat sign lamp.

### B. References

REFERENCE	DESIGNATION
AMM TASK 25-40-01-000-801-A/400	-

### C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
272		Lavatory

### D. Tools and Equipment

Not Applicable

### E. Auxiliary Items

Not Applicable

### F. Consumable Materials

Not Applicable

### G. Expandable Parts

Not Applicable

### H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Lavatory

### I. Preparation

#### *SUBTASK 841-002-A*

(1) On the overhead panel, make sure the FSTN BELTS switch is in the OFF position and attach a DO-NOT-TURN-ON tag to it.

(2) Remove the Amenity Dispenser (AMM TASK 25-40-01-000-801-A/400).

### J. Removal (Figure 401)

#### *SUBTASK 020-002-A*

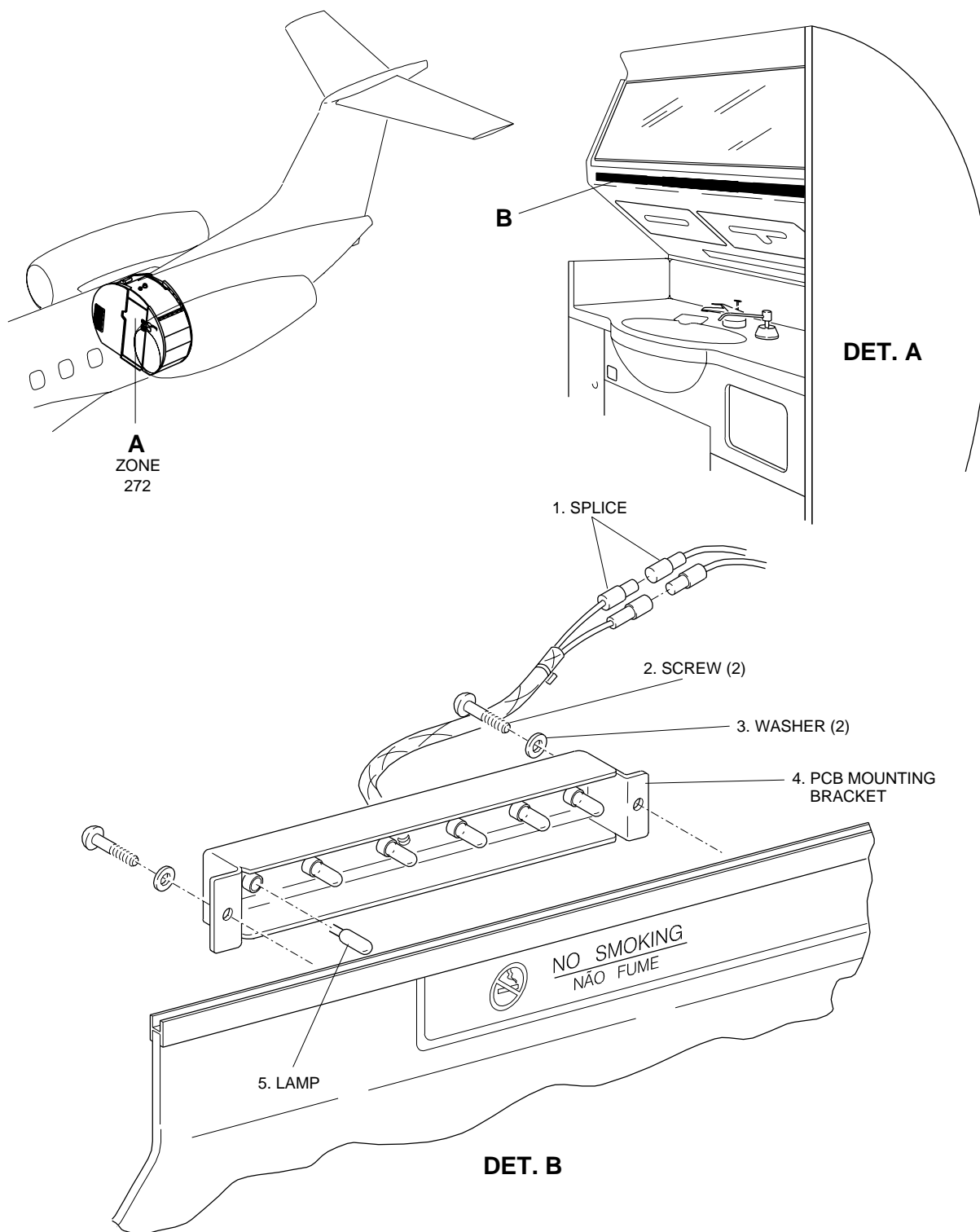
(1) Remove the screws (2) and washers (3).

(2) Carefully remove the lamp (5) from the PCB Mounting Bracket (4).

**EFFECTIVITY: ALL**

Return-to-Seat Sign - Removal/Installation

Figure 401



145AMM330177.MCE

TASK 33-23-05-400-801-A

EFFECTIVITY: ALL

### 3. RETURN-TO-SEAT SIGN LAMP - INSTALLATION

#### A. General

(1) This task gives the procedures to install the return-to-seat sign lamp.

#### B. References

REFERENCE	DESIGNATION
AMM TASK 25-40-01-400-801-A/400	-
<a href="#">AMM TASK 33-23-00-700-801-A/500</a>	PASSENGER WARNING SIGNS - OPERATIONAL TEST

#### C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
272		Lavatory

#### D. Tools and Equipment

Not Applicable

#### E. Auxiliary Items

Not Applicable

#### F. Consumable Materials

Not Applicable

#### G. Expandable Parts

Not Applicable

#### H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Lavatory

#### I. Installation (Figure 401)

##### *SUBTASK 420-002-A*

- (1) Carefully install the lamp (5) in the PCB Mounting Bracket (4).
- (2) Put the PCB Mounting Bracket (4) in its installation position.
- (3) Install the screws (2) and washers (3).

#### J. Follow-on

##### *SUBTASK 842-002-A*

- (1) Remove the DO-NOT-TURN-ON tag from the FSTN BELTS switch.
- (2) Do the Passenger Warning Signs test ( [AMM TASK 33-23-00-700-801-A/500](#) ).

- (3) Install the Amenity Dispenser (AMM TASK 25-40-01-400-801-A/400).

TASK 33-23-05-000-802-A

EFFECTIVITY: ALL

#### 4. RETURN-TO-SEAT SIGN ASSEMBLY - REMOVAL

##### A. General

(1) This task gives the procedures to remove the return-to-seat sign assembly.

##### B. References

REFERENCE	DESIGNATION
AMM TASK 25-40-01-000-801-A/400	-

##### C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
272		Lavatory

##### D. Tools and Equipment

Not Applicable

##### E. Auxiliary Items

Not Applicable

##### F. Consumable Materials

Not Applicable

##### G. Expandable Parts

Not Applicable

##### H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Lavatory

##### I. Preparation

###### *SUBTASK 841-003-A*

(1) On the overhead panel, make sure the FSTN BELTS switch is in the OFF position and attach a DO-NOT-TURN-ON tag to it.

(2) Remove the Amenity Dispenser (AMM TASK 25-40-01-000-801-A/400).

##### J. Removal (Figure 401)

###### *SUBTASK 020-003-A*

(1) Remove the screws (2) and washers (3).

(2) Disconnect the splice (1).

(3) Remove the PCB Mounting Bracket (4).

TASK 33-23-05-400-802-A

EFFECTIVITY: ALL

5. RETURN-TO-SEAT SIGN ASSEMBLY - INSTALLATION

A. General

(1) This task gives the procedures to install the return-to-seat sign assembly.

B. References

REFERENCE	DESIGNATION
AMM TASK 25-40-01-400-801-A/400	-
<a href="#">AMM TASK 33-23-00-700-801-A/500</a>	PASSENGER WARNING SIGNS - OPERATIONAL TEST

C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
272		Lavatory

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

Not Applicable

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Lavatory

I. Installation (Figure 401)

**SUBTASK 420-003-A**

- (1) Connect the splice (1).
- (2) Put the PCB Mounting Bracket (4) in its installation position.
- (3) Install the screws (2) and washers (3).

J. Follow-on

**SUBTASK 842-003-A**

- (1) Remove the DO-NOT-TURN-ON tag from the FSTN BELTS switch.
- (2) Do the Passenger Warning Signs test ( [AMM TASK 33-23-00-700-801-A/500](#) ).

- 
- (3) Install the Amenity Dispenser (AMM TASK 25-40-01-400-801-A/400).