

ESCAPE-HATCH TRIM SHROUD ASSEMBLY - REMOVAL/INSTALLATION

EFFECTIVITY: ALL

1. General

- A. This section gives the procedures to remove/install the LH and RH escape-hatch trim shroud assemblies.
- B. The procedures in this section are given in the sequence below. The tasks identified with (◆) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
25-23-08-000-801-A	ESCAPE-HATCH TRIM SHROUD - REMOVAL	ALL
25-23-08-400-801-A	ESCAPE-HATCH TRIM SHROUD - INSTALLATION	ALL

TASK 25-23-08-000-801-A

EFFECTIVITY: ALL

2. ESCAPE-HATCH TRIM SHROUD - REMOVAL

A. General

- (1) This task gives the procedure to remove the LH and RH escape-hatch trim shroud assemblies.
- (2) The LH and RH escape-hatch trim shroud assemblies are installed in the passenger cabin, around the escape hatches, at zones 251 and 252.

B. References

REFERENCE	DESIGNATION
AMM TASK 25-21-01-000-801-A/400	-
AMM TASK 52-21-00-000-801-A/400	PASSENGER-CABIN ESCAPE HATCHES - REMOVAL

C. Zones and Accesses

Not Applicable

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

Not Applicable

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Passenger cabin

I. Preparation

SUBTASK 841-002-A

- (1) Remove the passenger seats (AMM TASK 25-21-01-000-801-A/400), as applicable.
- (2) Remove the LH and/or RH passenger-cabin escape hatch ([AMM TASK 52-21-00-000-801-A/400](#)), as applicable.

J. Removal ([Figure 401](#))

SUBTASK 020-002-A

- (1) Make sure that the aircraft is safe for maintenance.
- (2) Remove the escape-hatch trim shroud assembly (1) as follows:

NOTE: The procedure below must be used to remove the LH or RH escape-hatch trim shroud assemblies.

- (a) Pull down and remove the trim strips (6).

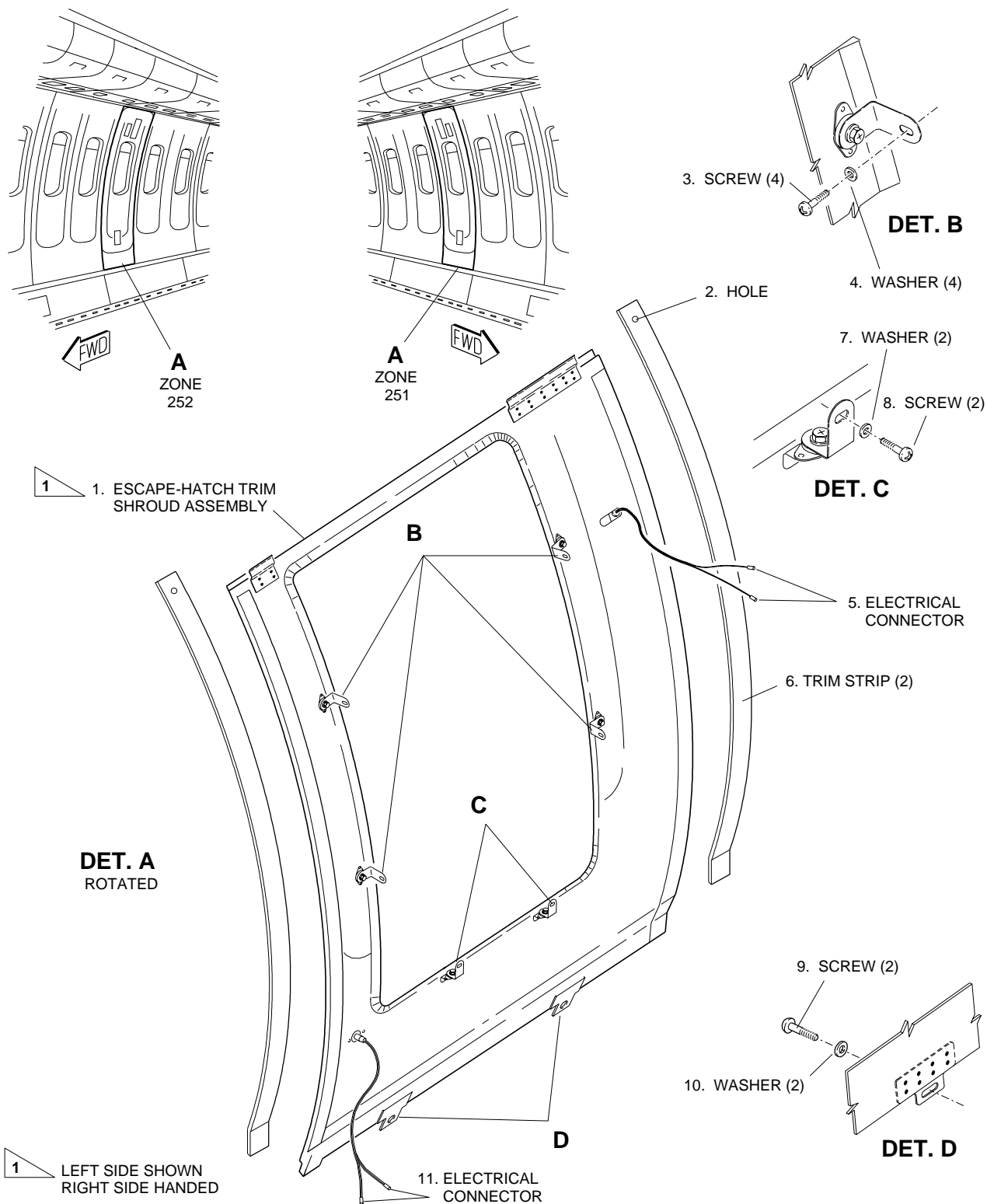
NOTE: If necessary, you can use a pin in the hole (2) to help you pull down the trim strip (6).

- (b) Remove the screws (3) and washers (4).
- (c) Remove the screws (8) and washers (7).
- (d) Remove the screws (9) and washers (10).
- (e) Lightly move the escape-hatch trim shroud assembly (1) and disconnect the electrical connectors (5) and (11).
- (f) Remove the escape-hatch trim shroud assembly (1).

EFFECTIVITY: ALL

Escape-Hatch Trim Shroud Assembly - Removal/Installation

Figure 401



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TASK 25-23-08-400-801-A
EFFECTIVITY: ALL

3. ESCAPE-HATCH TRIM SHROUD - INSTALLATION

A. General

- (1) This task gives the procedures to install the LH and RH escape-hatch trim shroud assemblies.
- (2) The LH and RH escape-hatch trim shroud assemblies are installed in the passenger cabin, around the escape hatches, at zones 251 and 252.

B. References

REFERENCE	DESIGNATION
AMM TASK 25-21-01-400-801-A/400	-
AMM TASK 52-21-00-400-801-A/400	PASSENGER-CABIN ESCAPE HATCHES - INSTALLATION

C. Zones and Accesses

Not Applicable

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

Not Applicable

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Passenger cabin

I. Installation (Figure 401)

SUBTASK 420-002-A

- (1) Make sure that the aircraft is safe for maintenance.
- (2) Install the escape-hatch trim shroud assembly (1) as follows:

NOTE: The procedure below must be used to install the LH or RH escape-hatch trim shroud assemblies.

- (a) Put the escape-hatch trim shroud assembly (1) in its installation position.
- (b) Connect the electrical connectors (5) and (11).

- (c) Attach the escape-hatch trim shroud assembly with the screws (9) and washers (10).
- (d) Attach the escape-hatch trim shroud assembly with the screws (8) and washers (7).
- (e) Attach the escape-hatch trim shroud assembly with the screws (3) and washers (4).
- (f) Push the trim strips (6) up to their installation position.

NOTE: If necessary, you can use a pin in the hole (2) to help you push the trim strips (2) up.

J. Follow-on

SUBTASK 841-003-A

- (1) Install the removed passenger-cabin escape hatches ([AMM TASK 52-21-00-400-801-A/400](#)).
- (2) Install the removed passenger seats (AMM TASK 25-21-01-400-801-A/400).