

ISOLATION CONTROL UNIT (ICU) - ADJUSTMENT/TEST

EFFECTIVITY: ALL

1. General

- A. This section gives the procedures to do the operational check of the Isolation Control Unit (ICU).
- B. ICU 1 is related to the LH Thrust-Reverser and ICU 2 is related to the RH Thrust-Reverser.
- C. The procedures in this section are given in the sequence below. The tasks identified with (♦) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
78-33-01-700-801-A ♦	ISOLATION CONTROL UNIT (ICU) - OPERATIONAL CHECK	ALL

TASK 78-33-01-700-801-A

EFFECTIVITY: ALL

2. ISOLATION CONTROL UNIT (ICU) - OPERATIONAL CHECK

A. General

(1) This procedure is applicable to the left and right ICUs.

B. References

REFERENCE	DESIGNATION
AMM TASK 20-40-01-860-801-A/200	ENERGIZATION OF THE AIRCRAFT WITH AN EXTERNAL POWER SOURCE
AMM TASK 29-10-00-860-801-A/200	HYDRAULIC SYSTEM - PRESSURIZATION WITH HTS
AMM TASK 31-41-01-000-801-A/400	DATA ACQUISITION UNIT - REMOVAL
AMM TASK 31-41-01-400-801-A/400	DATA ACQUISITION UNIT - INSTALLATION

C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
272	272DR	Rear Fuselage Section I - Right Side
312	312AR	Rear Fuselage Section I - Right Side

D. Tools and Equipment

ITEM	DESCRIPTION	PURPOSE	QTY
Commercially available	Multimeter	To make sure that there is electrical continuity	

E. Auxiliary Items

ITEM	DESCRIPTION	PURPOSE	QTY
Commercially available	Workstand	To get access to the rear electronic compartment	1

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Rear electronic compartment
1	Does the task	Cockpit

I. Preparation

SUBTASK 841-002-A

- (1) Make sure that the aircraft is safe for maintenance.
- (2) Put the workstand in the work location.
- (3) Remove DAU 2 ([AMM TASK 31-41-01-000-801-A/400](#)).
- (4) Energize the aircraft with DC Power Supply ([AMM TASK 20-40-01-860-801-A/200](#)).

WARNING: BE CAREFUL WITH THE AIRCRAFT HYDRAULIC LINES: THE NOMINAL PRESSURE OF THE HYDRAULIC SYSTEM IS 3,000 PSI. A LEAKAGE COULD CAUSE INJURY TO PERSONS AND DAMAGE TO THE MATERIAL.

CAUTION: MAKE SURE THAT ALL THE HYDRAULIC LINES ARE CONNECTED NOT TO LET THE HYDRAULIC OIL FALL OUT.

- (5) Pressurize the aircraft hydraulic system ([AMM TASK 29-10-00-860-801-A/200](#)).

WARNING: BEFORE YOU OPEN THE N2 CIRCUIT BREAKERS AND TO PREVENT INJURY TO PERSONS AND DAMAGE TO THE MATERIAL, MAKE SURE THAT SENSORS PITOT 1 - TAT 1/AOA 1, PITOT 3, AND PITOT 2 - TAT 2/AOA 2, ON THE OVERHEAD PANEL, ARE SET TO OFF.

- (6) On the circuit breaker panel, open the circuit breakers below and attach a DO-NOT-CLOSE tag on them.
 - N2 SIGNAL 1A/1B.
 - N2 SIGNAL 2A/2B.
- (7) Set the thrust lever to the IDLE position.

J. Operationally Check Isolation Control Unit ([Figure 501](#))

SUBTASK 710-002-A

- (1) To do the operational check of the ICU-1 and ICU-2, do the steps below:
 - (a) Do a check to make sure that there is no continuity between pin A-36 and the ground at DAU-2 connector J1018 (for ICU-1) and between pin A-38 and the ground at DAU-2 connector J1020 (for ICU-2).

Result:

- 1 There is no continuity to the ground.

WARNING: PERSONS MUST KEEP A SAFE DISTANCE FROM THE THRUST REVERSER DOORS TO PREVENT INJURY.

- (b) Set the thrust lever to the MAX REV position and do a check to make sure that there is continuity between pin A-36 and the ground at DAU-2 connector J1018 (for ICU-1) and between pin A-38 and the ground at DAU-2 connector J1020 (for ICU-2) during the cycle of operation of the thrust reverser doors.

Result:

- 1 There is continuity to the ground.
- 2 The thrust reverser doors deploy fully.

WARNING: PERSONS MUST KEEP A SAFE DISTANCE FROM THE THRUST REVERSER DOORS TO PREVENT INJURY.

- (c) Set the thrust lever to the IDLE position.
Result:
 - 1 The thrust reverser doors stow fully.
- (d) Do a check to make sure that, after 6 seconds, there is no continuity between pin A-36 and the ground at DAU-2 connector J1018 (for ICU-1) and between pin A-38 and the ground at DAU-2 connector J1020 (for ICU-2).
Result:
 - 1 There is no continuity to the ground.
- (e) Release the pressure from the hydraulic system ([AMM TASK 29-10-00-860-801-A/200](#)).
- (f) Set the ICU-1 (2) inhibit lever to the inhibit position.
- (g) Pressurize the aircraft hydraulic system ([AMM TASK 29-10-00-860-801-A/200](#)).
- (h) Do a check to make sure that there is no continuity between pin A-36 and the ground at DAU-2 connector J1018 (for ICU-1) and between pin A-38 and the ground at DAU-2 connector J1020 (for ICU-2).
Result:
 - 1 There is no continuity to the ground.
- (i) Do a check to make sure that there is continuity between pin A-31 and the ground at DAU-2 connector J1018 (for ICU-1) and between pin A-33 and the ground at DAU-2 connector J1020 (for ICU-2).
Result:
 - 1 There is continuity to the ground.

WARNING: PERSONS MUST KEEP A SAFE DISTANCE FROM THE THRUST REVERSER DOORS TO PREVENT INJURY.

- (j) Set the thrust lever to the MAX REV position.
Result:
 - 1 The thrust reverser doors do not deploy.
- (k) Do a check to make sure that there is no continuity between pin A-36 and the ground at DAU-2 connector J1018 (for ICU-1) and between pin A-38 and the ground at DAU-2 connector J1020 (for ICU-2).
Result:
 - 1 There is no continuity to the ground.
- (l) Do a check to make sure that there is continuity between pin A-31 and the ground at DAU-2 connector J1018 (for ICU-1) and between pin A-33 and the ground at DAU-2 connector J1020 (for ICU-2).
Result:
 - 1 There is continuity to the ground.

WARNING: PERSONS MUST KEEP A SAFE DISTANCE FROM THE THRUST REVERSER DOORS TO PREVENT INJURY.

- (m) Set the thrust lever to the IDLE position.

- (n) Do a check to make sure that there is no continuity between pin A-36 and the ground at DAU-2 connector J1018 (for ICU-1) and between pin A-38 and the ground at DAU-2 connector J1020 (for ICU-2).

Result:

- 1 There is no continuity to the ground.

- (o) Do a check to make sure that there is continuity between pin A-31 and the ground at DAU-2 connector J1018 (for ICU-1) and between pin A-33 and the ground at DAU-2 connector J1020 (for ICU-2).

Result:

- 1 There is continuity to the ground.

- (p) Release the pressure from the hydraulic system ([AMM TASK 29-10-00-860-801-A/200](#)).

- (q) Set the ICU inhibit lever to the NOT inhibit position.

- (r) Pressurize the aircraft hydraulic system ([AMM TASK 29-10-00-860-801-A/200](#)).

- (s) Do a check to make sure that there is no continuity between pin A-31 and the ground at DAU-2 connector J1018 (for ICU-1) and between pin A-33 and the ground at DAU-2 connector J1020 (for ICU-2).

Result:

- 1 There is no continuity to the ground.

WARNING: PERSONS MUST KEEP A SAFE DISTANCE FROM THE THRUST REVERSER DOORS TO PREVENT INJURY.

- (t) Set the thrust lever to the MAX REV position, and then to the IDLE position.

Result:

- 1 The thrust reverser doors will do a complete cycle of operation.

K. Follow-on

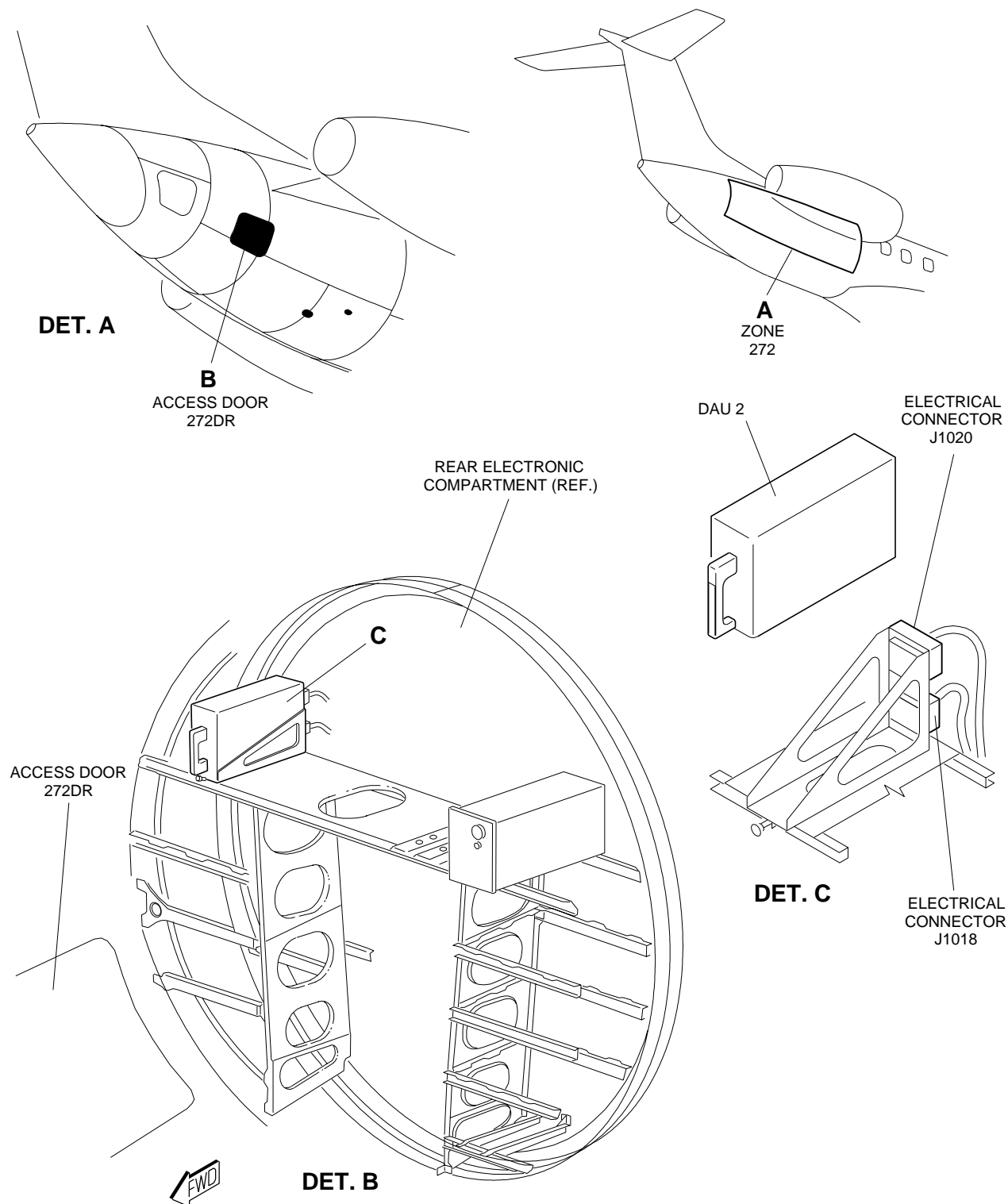
SUBTASK 842-002-A

- (1) Make sure that the thrust lever is in the IDLE position.
- (2) On the circuit breaker panel, close the circuit breakers below and remove the DO-NOT-CLOSE tag from them.
 - N2 SIGNAL 1A/1B.
 - N2 SIGNAL 2A/2B.
- (3) Release the pressure from the hydraulic system ([AMM TASK 29-10-00-860-801-A/200](#)).
- (4) Install DAU 2 ([AMM TASK 31-41-01-400-801-A/400](#)).
- (5) Remove the DC Power Supply from the aircraft ([AMM TASK 20-40-01-860-801-A/200](#)).
- (6) Remove the workstand from the work location.

EFFECTIVITY: ALL

ICU Operational Check - Component Locations

Figure 501 - Sheet 1

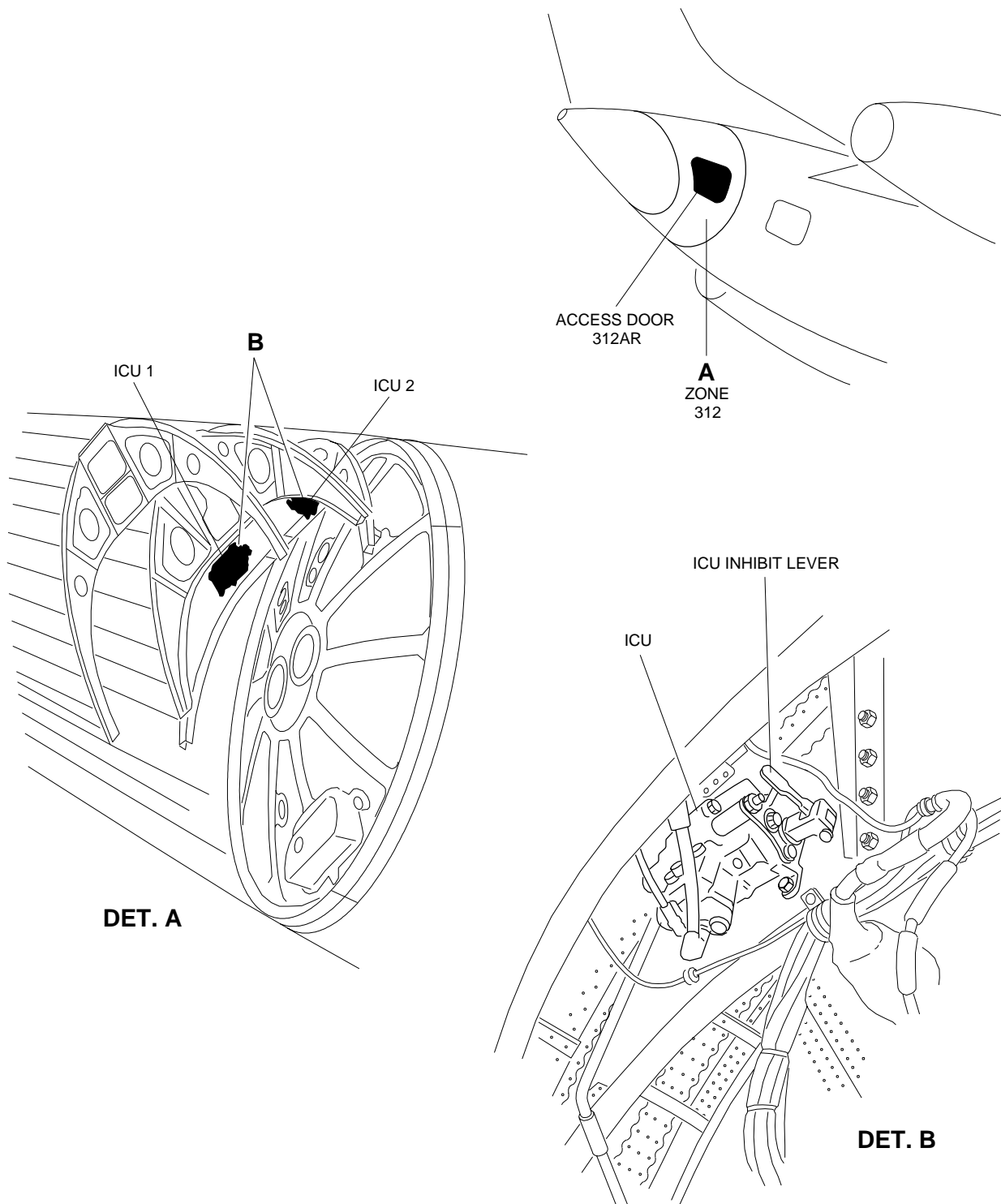


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EFFECTIVITY: ALL

ICU Operational Check - Component Locations

Figure 501 - Sheet 2



145AMM780011.MCE B

