

EXHAUST FORCED MIXER - INSPECTION/CHECK

EFFECTIVITY: ALL

1. General

- A. This section gives the procedure to inspect the Exhaust Forced Mixer.
- B. The procedures in this section are given in the sequence below. The tasks identified with (◆) are part of the Scheduled Maintenance Requirements Document (SMRD).

| TASK NUMBER | DESCRIPTION | EFFECTIVITY |
|--------------------|-----------------------------------|-------------|
| 78-11-03-200-801-A | EXHAUST FORCED MIXER - INSPECTION | ALL |

TASK 78-11-03-200-801-A

EFFECTIVITY: ALL

2. EXHAUST FORCED MIXER - INSPECTION

A. General

(1) To inspect the exhaust forced mixer, obey the instructions in Rolls Royce MM CSP 34022.

B. References

| REFERENCE | DESIGNATION |
|---------------------------------|--------------------------------------|
| AMM MPP 71-00-00/200 | - MAINTENANCE PRACTICES |
| AMM TASK 78-11-01-000-801-A/400 | ENGINE EXHAUST NOZZLE - REMOVAL |
| AMM TASK 78-11-01-400-801-A/400 | ENGINE EXHAUST NOZZLE - INSTALLATION |
| AMM TASK 78-31-01-000-801-A/400 | THRUST REVERSER - REMOVAL |
| AMM TASK 78-31-01-400-801-A/400 | THRUST REVERSER - INSTALLATION |
| AMM TASK 78-31-01-700-801-A/500 | THRUST REVERSER - OPERATIONAL CHECK |
| Rolls Royce MM CSP 34022 | - |

C. Zones and Accesses

| ZONE | PANEL/DOOR | LOCATION |
|------|------------|-----------|
| 415 | | LH Engine |
| 425 | | RH Engine |

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

| ITEM | DESCRIPTION | PURPOSE | QTY |
|------|-------------|--|-----|
| | Workstand | To get access to the engine exhaust cone | 1 |

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

| QTY | FUNCTION | PLACE |
|-----|---------------|---------------------|
| 1 | Does the task | Engine exhaust cone |

I. Preparation

SUBTASK 841-002-A

WARNING: BEFORE YOU DO THE TASK, OBEY THE SAFETY PRECAUTIONS GIVEN IN [AMM MPP 71-00-00/200](#) TO PREVENT INJURY TO PERSONS AND DAMAGE TO THE MATERIAL.

- (1) Make sure that the aircraft is safe for maintenance.
- (2) On the circuit breaker panel, open the circuit breaker as below and attach a DO-NOT-CLOSE tag on them.
 - Start 1
 - Start 2
- (3) Put the workstand in the work area.
- (4) Remove the Exhaust Nozzle ([AMM TASK 78-11-01-000-801-A/400](#)) or Thrust Reverser ([AMM TASK 78-31-01-000-801-A/400](#)).

J. Exhaust Forced Mixer - Inspection

SUBTASK 211-002-A

WARNING: BEFORE YOU DO THE TASK, OBEY THE SAFETY PRECAUTIONS GIVEN IN [AMM MPP 71-00-00/200](#) TO PREVENT INJURY TO PERSONS AND DAMAGE TO THE MATERIAL.

- (1) Visually inspect the exhaust forced mixer. Refer to the last revision of Rolls Royce MM CSP 34022.

K. Follow-on

SUBTASK 842-002-A

- (1) Install the Exhaust Nozzle ([AMM TASK 78-11-01-400-801-A/400](#)) or Thrust Reverser ([AMM TASK 78-31-01-400-801-A/400](#)).
- (2) On the circuit breaker panel, close the circuit breaker as below and remove the DO-NOT-CLOSE tag from them.
 - Start 1
 - Start 2
- (3) If applicable, do a thrust reverser operational test ([AMM TASK 78-31-01-700-801-A/500](#)) and examine for general conditions, oil leaks and correct operation.
- (4) Remove the workstand from the work area.

