

THRUST REVERSER - ADJUSTMENT/TEST

EFFECTIVITY: ALL

1. General

- A. This section gives the procedures for the thrust reverser test.
- B. The procedures in this section are given in the sequence below. The tasks identified with (◆) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
78-30-00-700-801-A	FADEC/THRUST REVERSER INTERFACE INTEGRITY - TEST	ALL

TASK 78-30-00-700-801-A

EFFECTIVITY: ALL

2. FADEC/THRUST REVERSER INTERFACE INTEGRITY - TEST

A. General

- (1) This task gives the procedure to test the FADEC/Thrust Reverser Interface circuit.
- (2) This task is applicable to LH and RH engines.

B. References

REFERENCE	DESIGNATION
AMM MPP 06-42-00/100	-
AMM MPP 78-33-01/200	- MAINTENANCE PRACTICES
AMM TASK 20-40-01-860-801-A/200	ENERGIZATION OF THE AIRCRAFT WITH AN EXTERNAL POWER SOURCE
AMM TASK 73-22-01-000-801-A/400	FADEC - REMOVAL
AMM TASK 73-22-01-400-801-A/400	FADEC - INSTALLATION
WM 76-12-52	-
WM 76-12-53	-
WM 78-31-54	-
WM 78-31-55	-

C. Zones and Accesses

ZONE	PANEL/DOOR	LOCATION
272	272DR	Rear electronic compartment

D. Tools and Equipment

ITEM	DESCRIPTION	PURPOSE	QTY
Commercially available	multimeter	To do electrical check	

E. Auxiliary Items

Not Applicable

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
01	Does the task	Rear electronic compartment

I. Preparation

SUBTASK 841-002-A

- (1) Make sure that the aircraft is safe for maintenance.
- (2) Energize the aircraft ([AMM TASK 20-40-01-860-801-A/200](#)).
- (3) Make sure that the Thrust Reverser is in the STOW position.
- (4) Open the access panel 312AR (AMM MPP 06-42-00/100).
- (5) Make sure that the ICU is in de-inhibit condition ([AMM MPP 78-33-01/200](#)).
- (6) Make sure that the Thrust Lever is in IDLE position.

J. Functional Check ([Figure 501](#))

SUBTASK 720-002-A

- (1) For engine 1 do the steps that follow:
 - (a) On the circuit breaker panel, open these circuit breakers and attach DO-NOT-CLOSE tags to them:
 - FADEC 1A
 - FADEC 1B
 - (b) At FADEC 1A, disconnect electrical connector P0537 ([AMM TASK 73-22-01-000-801-A/400](#)).
 - (c) At FADEC 1B, disconnect electrical connector P0539 ([AMM TASK 73-22-01-000-801-A/400](#)).
 - (d) At P0537 connector, do a resistance check between pins S and M* (WM 76-12-52 and WM 78-31-54).
 - 1 The resistance value should be $10,000 \Omega \pm 500 \Omega$.
 - (e) At P0537 connector, do a resistance check between pins S and K* (WM 76-12-52 and WM 78-31-54).
 - 1 The resistance value should be less than 10Ω .
 - (f) At P0539 connector, do a resistance check between pins S and M* (WM 76-12-52 and WM 78-31-54).
 - 1 The resistance value should be $10,000 \Omega \pm 500 \Omega$.
 - (g) At P0539 connector, do a resistance check between pins S and K* (WM 76-12-52 and WM 78-31-54).
 - 1 The resistance value should be less than 10Ω .
 - (h) On the circuit breaker panel, remove the DO-NOT-CLOSE tags and close these circuit breakers:
 - FADEC 1A

- FADEC 1B
- (i) At FADEC 1A J2 connector, do a voltage check between pin S and aircraft ground (WM 76-12-52).
 - 1 The voltage value should be 13.5 VDC \pm 1.5 VDC
- (j) At FADEC 1B J2 connector, do a voltage check between pin S and aircraft ground (WM 76-12-52).
 - 1 The voltage value should be 13.5 VDC \pm 1.5 VDC
- (k) On the circuit breaker panel, open these circuit breakers and attach DO-NOT-CLOSE tags to them:
 - FADEC 1A
 - FADEC 1B
- (l) At FADEC 1A, Connect electrical connector P0537 ([AMM TASK 73-22-01-400-801-A/400](#)).
- (m) At FADEC 1B, Connect electrical connector P0539 ([AMM TASK 73-22-01-400-801-A/400](#)).
- (n) On the circuit breaker panel, remove the DO-NOT-CLOSE tags and close these circuit breakers:
 - FADEC 1A
 - FADEC 1B
- (2) For engine 2 do the steps that follow:
 - (a) On the circuit breaker panel, open these circuit breakers and attach DO-NOT-CLOSE tags to them:
 - FADEC 2A
 - FADEC 2B
 - (b) At FADEC 2A, disconnect electrical connector P0538 ([AMM TASK 73-22-01-000-801-A/400](#)).
 - (c) At FADEC 2B, disconnect electrical connector P0540 ([AMM TASK 73-22-01-000-801-A/400](#)).
 - (d) At P0538 connector, do a resistance check between pins S and M* (WM 76-12-53 and WM 78-31-55).
 - 1 The resistance value should be 10,000 Ω \pm 500 Ω .
 - (e) At P0538 connector, do a resistance check between pins S and K* (WM 76-12-53 and WM 78-31-55).
 - 1 The resistance value should be less than 10 Ω .

- (f) At P0540 connector, do a resistance check between pins S and M* (WM 76-12-53 and WM 78-31-55).
- 1 The resistance value should be $10,000 \Omega \pm 500 \Omega$.
- (g) At P0540 connector, do a resistance check between pins S and K* (WM 76-12-53 and WM 78-31-55).
- 1 The resistance value should be less than 10Ω .
- (h) On the circuit breaker panel, remove the DO-NOT-CLOSE tags and close these circuit breakers:
- FADEC 2A
 - FADEC 2B
- (i) At FADEC 2A J2 connector, do a voltage check between pin S and aircraft ground (WM 76-12-53).
- 1 The voltage value should be $13.5 \text{ VDC} \pm 1.5 \text{ VDC}$
- (j) At FADEC 2B J2 connector, do a voltage check between pin S and aircraft ground (WM 76-12-53).
- 1 The voltage value should be $13.5 \text{ VDC} \pm 1.5 \text{ VDC}$
- (k) On the circuit breaker panel, open these circuit breakers and attach DO-NOT-CLOSE tags to them:
- FADEC 2A
 - FADEC 2B
- (l) At FADEC 2A, connect electrical connector P0538 ([AMM TASK 73-22-01-400-801-A/400](#)).
- (m) At FADEC 2B, connect electrical connector P0540 ([AMM TASK 73-22-01-400-801-A/400](#)).
- (n) On the circuit breaker panel, remove the DO-NOT-CLOSE tags and close these circuit breakers:
- FADEC 2A
 - FADEC 2B

K. Follow-on

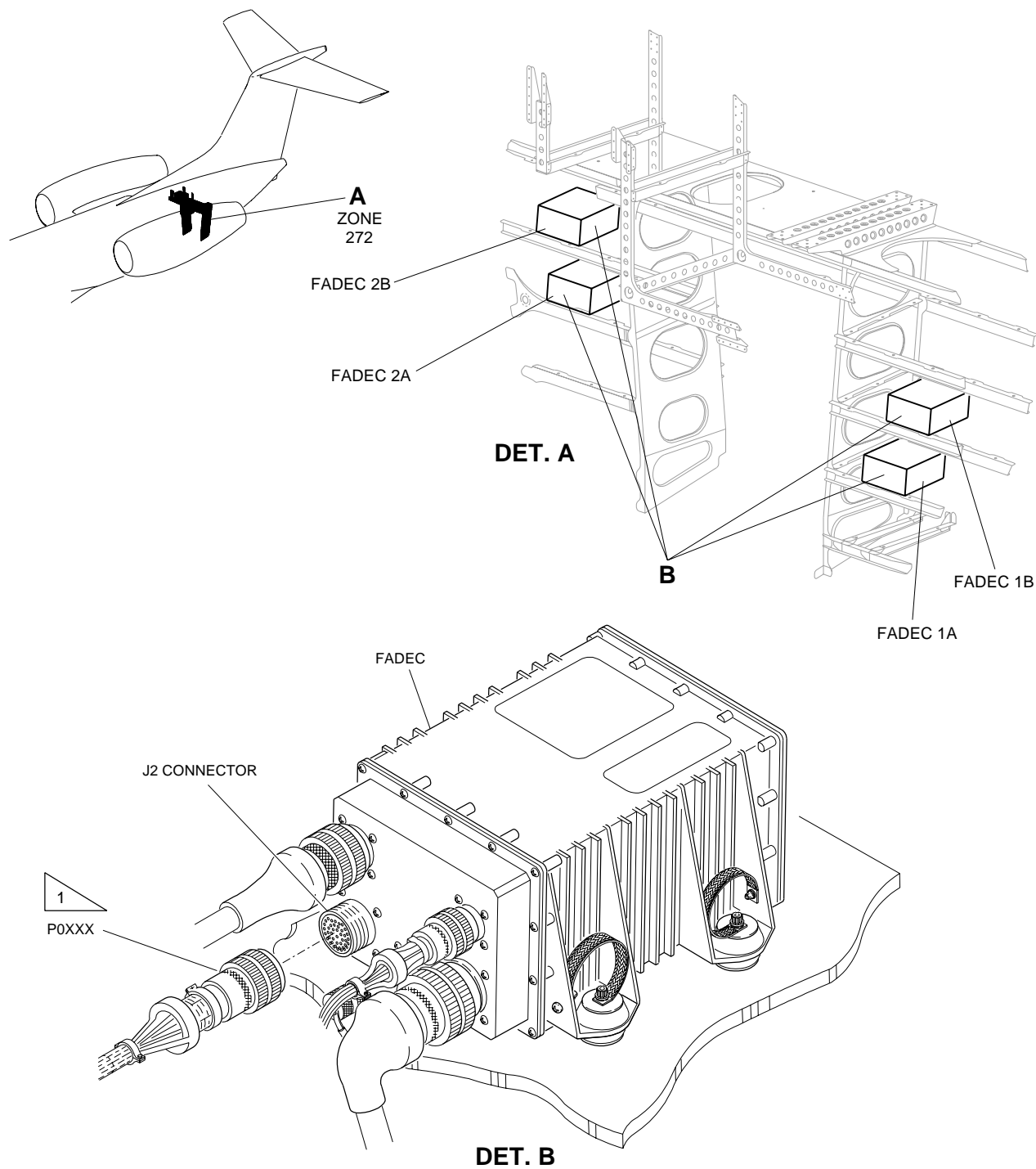
SUBTASK 842-002-A

- (1) Close the access panel 312AR (AMM MPP 06-42-00/100)
- (2) Deenergize the aircraft ([AMM TASK 20-40-01-860-801-A/200](#)).

EFFECTIVITY: ALL

FADEC connector - Component Locations

Figure 501



1	FADEC 1A	FADEC 1B	FADEC 2A	FADEC 2B
	P0537	P0539	P0538	P0540

EM145AMM730058A.DGN