



AIRCRAFT MAINTENANCE MANUAL

HEADLINER - ADJUSTMENT/TEST

EFFECTIVITY: ALL

1. General

- A. This section gives the procedures to do an adjustment in the service-door region ceiling bracketry.
- B. The service-door region ceiling panel is installed in the passenger cabin of the aircraft, Zone 234.
- C. The procedures in this section are given in the sequence below. The tasks identified with (♦) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
25-22-04-800-801-A	SERVICE-DOOR REGION CEILING BRACKETRY - ADJUSTMENT	ALL



EMB145 – EMB135

AIRCRAFT
MAINTENANCE MANUAL

TASK 25-22-04-800-801-A

EFFECTIVITY: ALL

2. SERVICE-DOOR REGION CEILING BRACKETRY - ADJUSTMENT

A. General

- (1) This task gives the procedures to reduce gaps between the galley curtain and service-door region ceiling panel.
- (2) This task includes procedures to do an inboard-outboard adjustment on the service-door region ceiling panel.
- (3) This task includes procedures to do a forward and aft adjustment on the galley curtain track support.

B. References

REFERENCE	DESIGNATION
AMM TASK 25-22-04-000-801-A/400	-
AMM TASK 25-22-04-000-802-A/400	-
AMM TASK 25-22-04-400-801-A/400	-
AMM TASK 25-22-04-400-802-A/400	-
AMM TASK 25-27-07-000-801-A/400	GALLEY CURTAIN - REMOVAL
AMM TASK 25-27-07-400-801-A/400	GALLEY CURTAIN - INSTALLATION

C. Zones and Accesses

Not Applicable

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

Not Applicable

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Passenger cabin

I. Preparation

SUBTASK 841-002-A

- (1) Make sure that the aircraft is safe for maintenance.



J. Adjustment ([Figure 501](#))

SUBTASK 820-002-A

- (1) To do an inboard-outboard adjustment on the service-door region ceiling panel (6), do as follows:

- (a) Remove the service-door region ceiling panel (6) (AMM TASK 25-22-04-000-801-A/400) or (AMM TASK 25-22-04-000-802-A/400).
- (b) Remove the screws (9) on the camloc fastener stud brackets (2).
- (c) Move the camloc fastener stud brackets (2) to inboard or outboard to get the correct position to prevent too much gap.

NOTE: Use slots on the camloc fastener stud brackets (2) to do an inboard or outboard adjustment.

- (d) Tighten the screws (9) to lock down adjustment setting.
- (e) Make sure that the gap between galley curtain track (4) and service-door region ceiling panel (6) is equal.
- (f) Install the service-door region ceiling panel (6) (AMM TASK 25-22-04-400-801-A/400) or (AMM TASK 25-22-04-400-802-A/400).

- (2) To do a forward-aft adjustment on the galley curtain track support (8), do as follows:

- (a) Insert a pin in the holes (5) of the galley curtain track (4) to release it.
- (b) Remove the galley curtain assembly ([AMM TASK 25-27-07-000-801-A/400](#)).
- (c) Remove the screws (3) that attach the galley curtain track support (8).
- (d) On the aircraft structure and the galley curtain track support (8), do an adjustment on the camloc receptacle brackets (7).

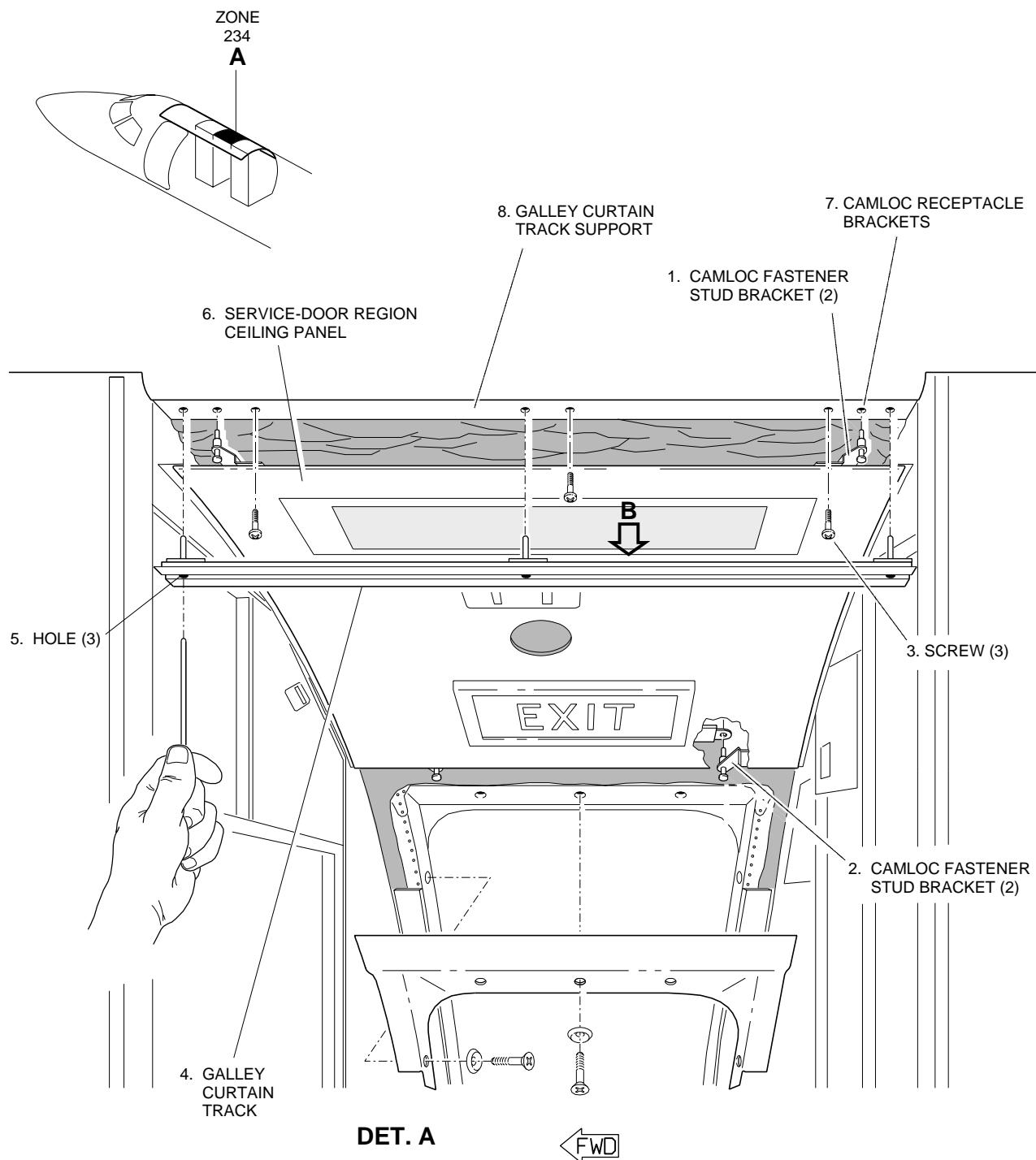
NOTE: Use slots on the camloc receptacle brackets (7) to do a aft or forward adjustment.

- (e) Make sure that the gap between forward galley and aft galley is equal.
- (f) Tighten the screws (3) that attach the galley curtain track support (8) to the aircraft structure.
- (g) Push in the lock pins on the galley curtain track (4) and hold them in until they engage the camloc receptacles brackets (7) on the galley curtain track support (8).
- (h) Install the galley curtain track (4) ([AMM TASK 25-27-07-400-801-A/400](#)).

EFFECTIVITY: ALL

Service-Door Region Ceiling Bracketry - Adjustment

Figure 501 - Sheet 1

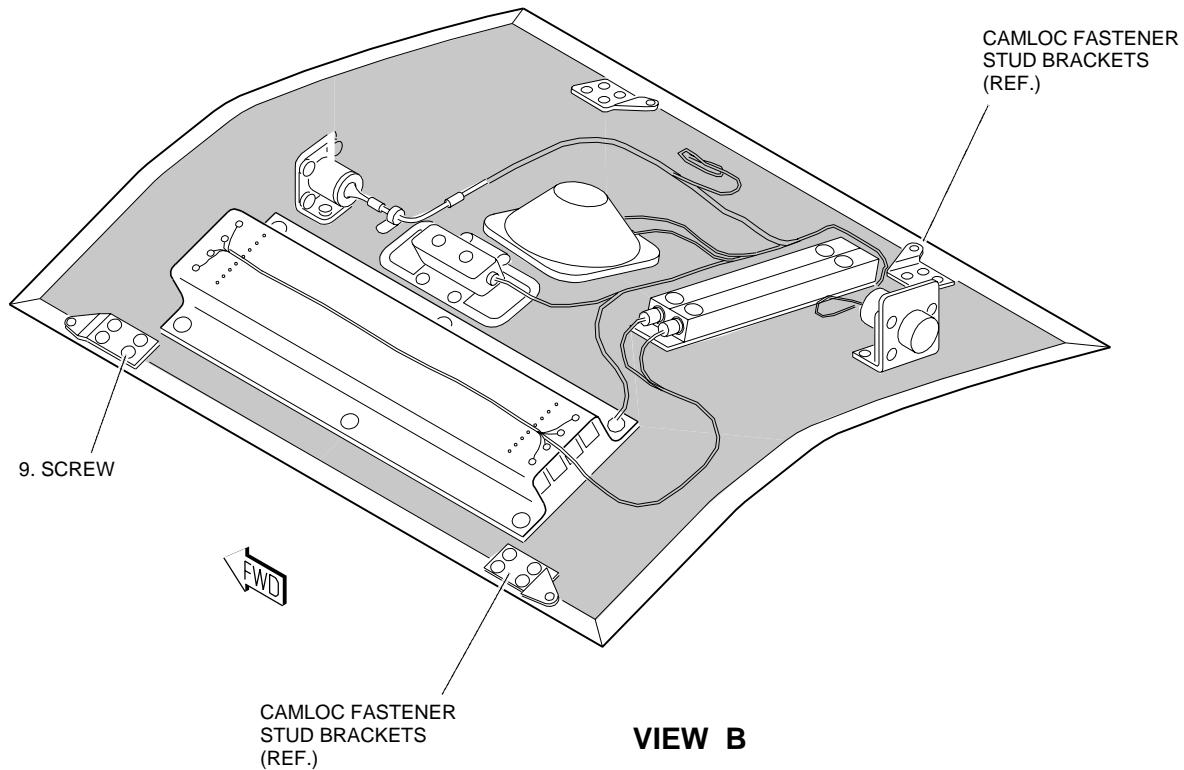


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EFFECTIVITY: ALL

Service-Door Region Ceiling Bracketry - Adjustment

Figure 501 - Sheet 2



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