

BALL BEARING No. 4 - INSPECTION/CHECK

EFFECTIVITY: ALL

1. General

- A. This section gives the procedure to do the inspection of split inner racer ball bearing No. 4.
- B. The procedures in this section are given in the sequence below. The tasks identified with (◆) are part of the Scheduled Maintenance Requirements Document (SMRD).

TASK NUMBER	DESCRIPTION	EFFECTIVITY
72-39-05-200-801-A	SPLIT INNER RACER BALL BEARING NO. 4 - DETAILED INSPECTION	ALL

TASK 72-39-05-200-801-A

EFFECTIVITY: ALL

2. SPLIT INNER RACER BALL BEARING NO. 4 - DETAILED INSPECTION

A. General

- (1) To do the detailed inspection of the split inner racer ball bearing No. 4, see the instructions given in Rolls-Royce Engine Manual CSP 31010.
- (2) For this inspection, it is necessary to remove the engine from the aircraft.

B. References

REFERENCE	DESIGNATION
AMM MPP 71-00-00/200	- MAINTENANCE PRACTICES
AMM TASK 71-00-00-000-801-A/400	ENGINE - REMOVAL
AMM TASK 71-00-00-400-801-A/400	ENGINE - INSTALLATION
Rolls-Royce Engine Manual CSP 31010	-

C. Zones and Accesses

Not Applicable

D. Tools and Equipment

Not Applicable

E. Auxiliary Items

Not Applicable

F. Consumable Materials

Not Applicable

G. Expandable Parts

Not Applicable

H. Persons Recommended

QTY	FUNCTION	PLACE
1	Does the task	Engine

I. Preparation

SUBTASK 841-002-A

WARNING: BEFORE YOU DO THE TASK, OBEY THE SAFETY PRECAUTIONS GIVEN IN [AMM MPP 71-00-00/200](#) TO PREVENT INJURY TO THE PERSONS AND DAMAGE TO THE MATERIAL.

- (1) Make sure that the aircraft is safe for maintenance.
- (2) Remove the engine ([AMM TASK 71-00-00-000-801-A/400](#)).

- J. Inspect (Detailed Inspection) Split Inner Racer Ball Bearing No. 4(Applicable for P/N 23061084 and 23064224)

SUBTASK 220-002-A

WARNING: BEFORE YOU DO THE TASK, OBEY THE SAFETY PRECAUTIONS GIVEN IN [AMM MPP 71-00-00/200](#) TO PREVENT INJURY TO THE PERSONS AND DAMAGE TO THE MATERIAL.

- (1) Do a detailed visual inspection of split inner racer ball bearing No. 4. Refer to the latest revision of Rolls-Royce Engine Manual CSP 31010.

- K. Follow-on

SUBTASK 842-002-A

- (1) Install the engine ([AMM TASK 71-00-00-400-801-A/400](#)).

