

STAINLES STEEL ROUND BARS TOLEREANCE CHART AS PER ISO

Tolerance Chart for SS Round Bars as per ISO

Size Range (mm)	h8	h9	h10	h11	h12	h13	K12/K13
Upto 6	-0.018	-0.030	-0.048	-0.075	-0.120	-0.180	•
Over 6 upto 10	-0.022	-0.036	-0.058	-0.090	-0.150	-0.220	_
Over 10 upto 18	-0.027	-0.043	-0.070	-0.110	-0.180	-0.270	0826
Over 18 upto 30	-0.033	-0.052	-0.084	-0.130	-0.210	-0.330	+0.10/+0.15
Over 30 upto 50	-0.039	-0.062	-0.100	-0.160	-0.250	-0.390	+ 0.15 / + 0.20
Over 50 upto 80	-0.046	-0.074	-0.120	-0.190	-0.300	-0.460	+ 0.20 / + 0.25
Over 80 upto 120	-0.054	-0.087	-0.140	-0.220	-0.350	-0.540	+ 0.25 / + 0.30