

We give the constitutive model for non-linear material behaviour in small deformation with von-Mises criterion yield function. The flow potential  $F$  is given by:

$$F = f - k$$

where

$$f = \frac{1}{2} s_{ij} s_{ij}$$

in tensor notation, and

$$k = \frac{1}{3} \sigma_y^2$$

The consistency condition (in plastic deformation period) requires that:  $F = 0$ . Therefore the total derivative  $dF = 0$  and we can get (in tensor notation)

$$\frac{\partial f}{\partial \sigma_{ij}} d\sigma_{ij} - \frac{2}{3} \sigma_y \frac{d\sigma_y}{d\bar{\epsilon}_p} d\bar{\epsilon}_p = 0 \quad (1)$$

where  $\bar{\epsilon}_p$  is the accumulated plastic strain. By flow rule we can get

$$d\epsilon^p = d\lambda \frac{\partial f}{\partial \boldsymbol{\sigma}}$$

we also have

$$d\bar{\epsilon}_p = \sqrt{\frac{2}{3}} \|d\epsilon^p\|_f$$

where  $\|\cdot\|_f$  denotes the Frobinious norm of a rank 2 tensor. By the expression of  $f$ , we have

$$\frac{\partial f}{\partial \sigma_{ij}} = s_{ij}$$

therefore,

$$d\bar{\epsilon}_p = \sqrt{\frac{2}{3}} d\lambda \|s\|_f$$

Since  $f - k = 0$  we have  $\|s\|_f = \sqrt{\frac{2}{3}} \sigma_y$  In conclusion we have:

$$d\bar{\epsilon}_p = \frac{2}{3} \sigma_y d\lambda \quad (2)$$

Define the hardening modulus:  $E_p = \frac{d\sigma_y}{d\bar{\epsilon}_p}$  From (1) we get:

$$s_{ij} d\sigma_{ij} - \frac{4}{9} \sigma_y^2 E_p d\lambda = 0 \quad (3)$$

In small deformation, the strain increment can be decomposed additively as:

$$d\epsilon_{ij} = d\epsilon_{ij}^e + d\epsilon_{ij}^p$$

By generalized Hook's Law:

$$\begin{aligned} d\sigma_{ij} &= D_{ijkl}^e (d\epsilon_{kl} - d\epsilon_{kl}^p) \\ &= D_{ijkl}^e (d\epsilon_{kl} - s_{kl} d\lambda) \end{aligned}$$

Combining this equation with (3), we can solve out:

$$d\lambda = \frac{s_{ij} D_{ijkl}^e d\epsilon_{kl}}{s_{ij} s_{kl} D_{ijkl}^e + \frac{4}{9} \sigma_y^2 E_p}$$

We replace  $d\lambda$  in  $d\sigma_{ij} = D_{ijkl}^e (d\epsilon_{kl} - s_{kl} d\lambda)$  with the above expression and get the non-linear relation between stress and strain in elastoplastic deformation:

$$d\sigma_{ij} = D_{ijkl}^{ep} d\epsilon_{kl}$$

where  $D_{ijkl}^{ep} = D_{ijkl}^e - D_{ijkl}^p$ .  $D^{ep}$  is called elastoplastic tangent modulus and

$$D_{ijkl}^p = \frac{s_{mn} D_{ijmn}^e s_{qr} D_{qrkl}^e}{s_{mn} s_{qr} D_{qrmn}^e + \frac{4}{9} \sigma_y^2 E_p}$$

Since (in 3D)

$$D_{qrmn}^e = \lambda \delta_{qr} \delta_{mn} + G(\delta_{qm} \delta_{rn} + \delta_{qn} \delta_{rm})$$

The denominator can be simplified to (use  $\frac{1}{2} s_{ij} s_{ij} = \frac{\sigma_y^2}{3}$ ):

$$\begin{aligned} s_{mn} s_{qr} D_{qrmn}^e + \frac{4}{9} \sigma_y^2 E_p &= \lambda (s_{mm} s_{qq}) + 2G s_{mn} s_{mn} + \frac{4}{9} \sigma_y^2 E_p \\ &= \frac{4\sigma_y^2}{9} (3G + E_p) \end{aligned}$$

Similarly, the numerator can be simplified to

$$s_{mn} D_{ijmn}^e s_{qr} D_{qrkl}^e = 4G^2 s_{ij} s_{kl}$$

As a result, we get:

$$D_{ijkl}^p = \frac{9G^2 s_{ij} s_{kl}}{\sigma_y^2 (3G + E_p)} \quad (4)$$