

Large-scale multi-objective optimisation for sustainable waste management using Evolutionary Algorithms

A meta-heuristic approach to sustainable waste management

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Co-Supervisor: Umberto Jr. Mele

The situation

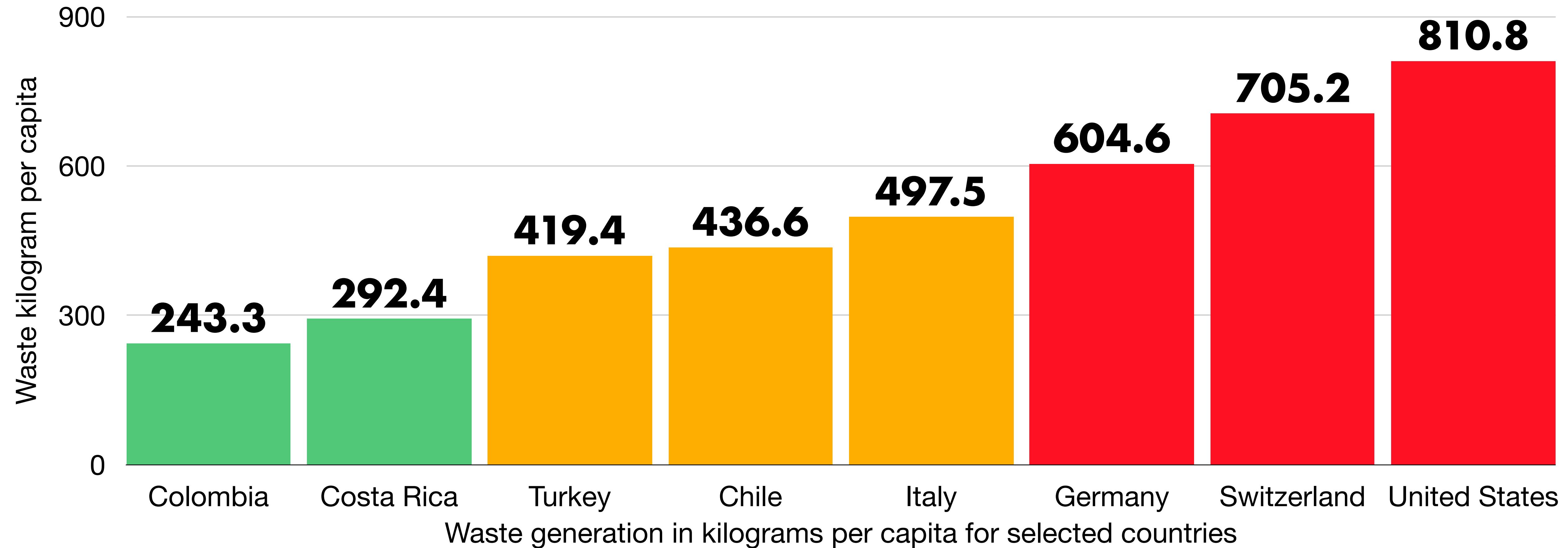


Ghazipur Landfill, New Delhi

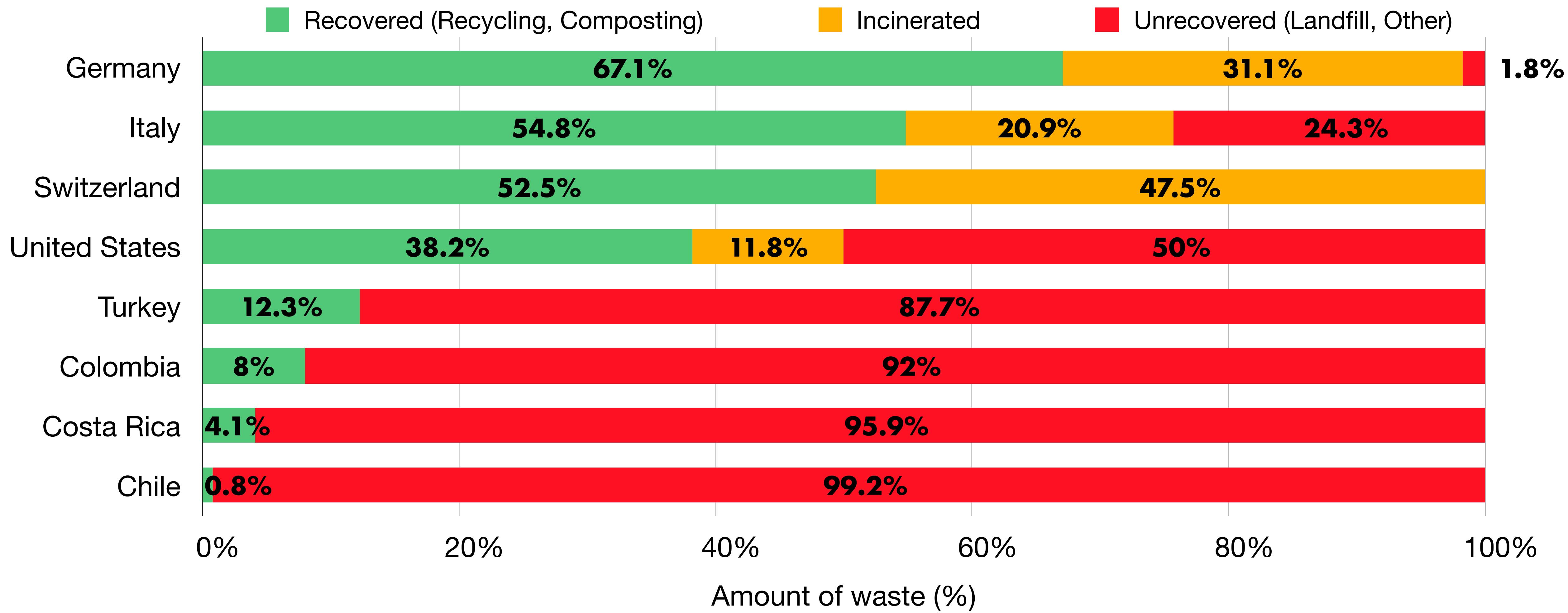
Source: Money Sharma/AFP/Getty Images

Source: Mohd Zakir/Hindustan Times/Getty Images

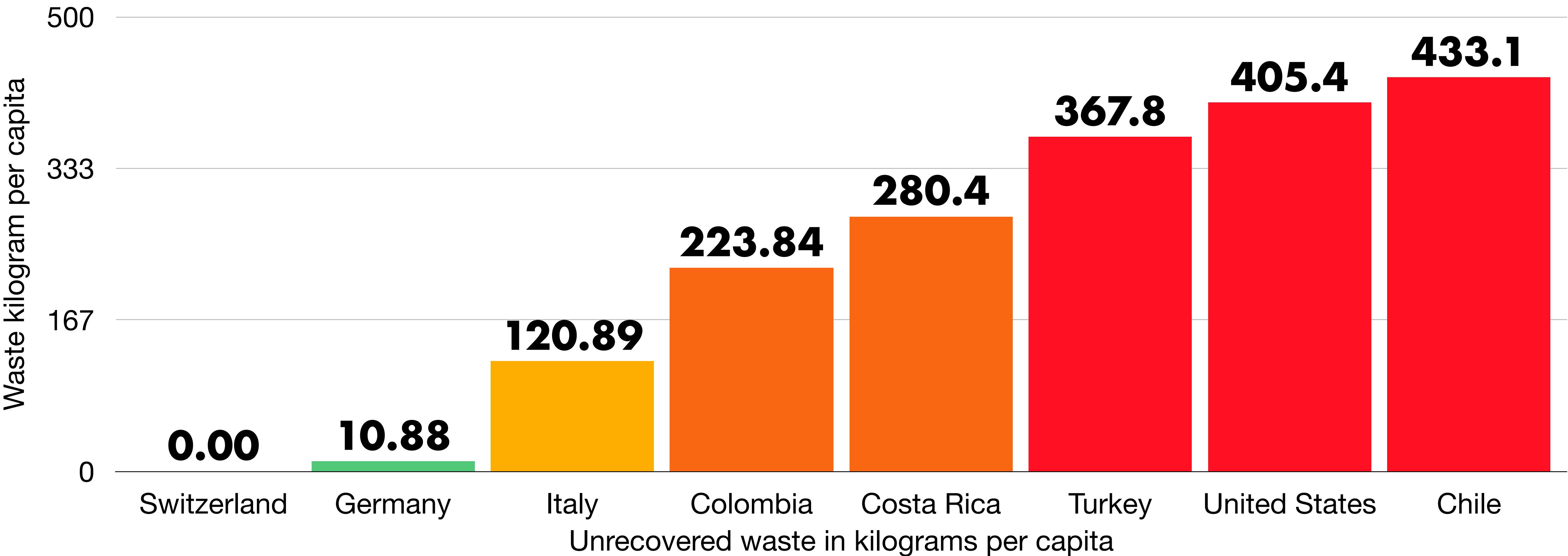
Generation of municipal waste per capita



What do the countries do with the waste?

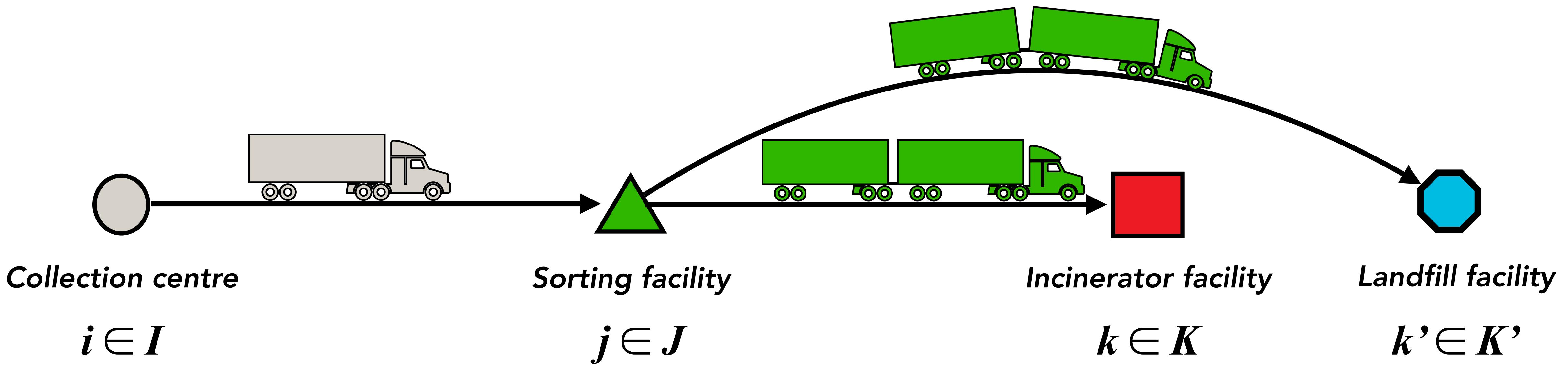


Municipal unrecovered waste per capita



How do we currently solve this problem?

Waste management flow chart



MILP Model Parameters

DALY = Years of life lost due to early death + years lost due to disease or disability

Health impact

$p_{ij}, p_{jk}, p_{jk'}$

Number of people living near edges.

$p_{jl}, p_{kl}, p_{k'l}$

Number of people living near facilities of size l .

$d_{ij}, d_{jk}, d_{jk'}$

DALYs per person for all edges.

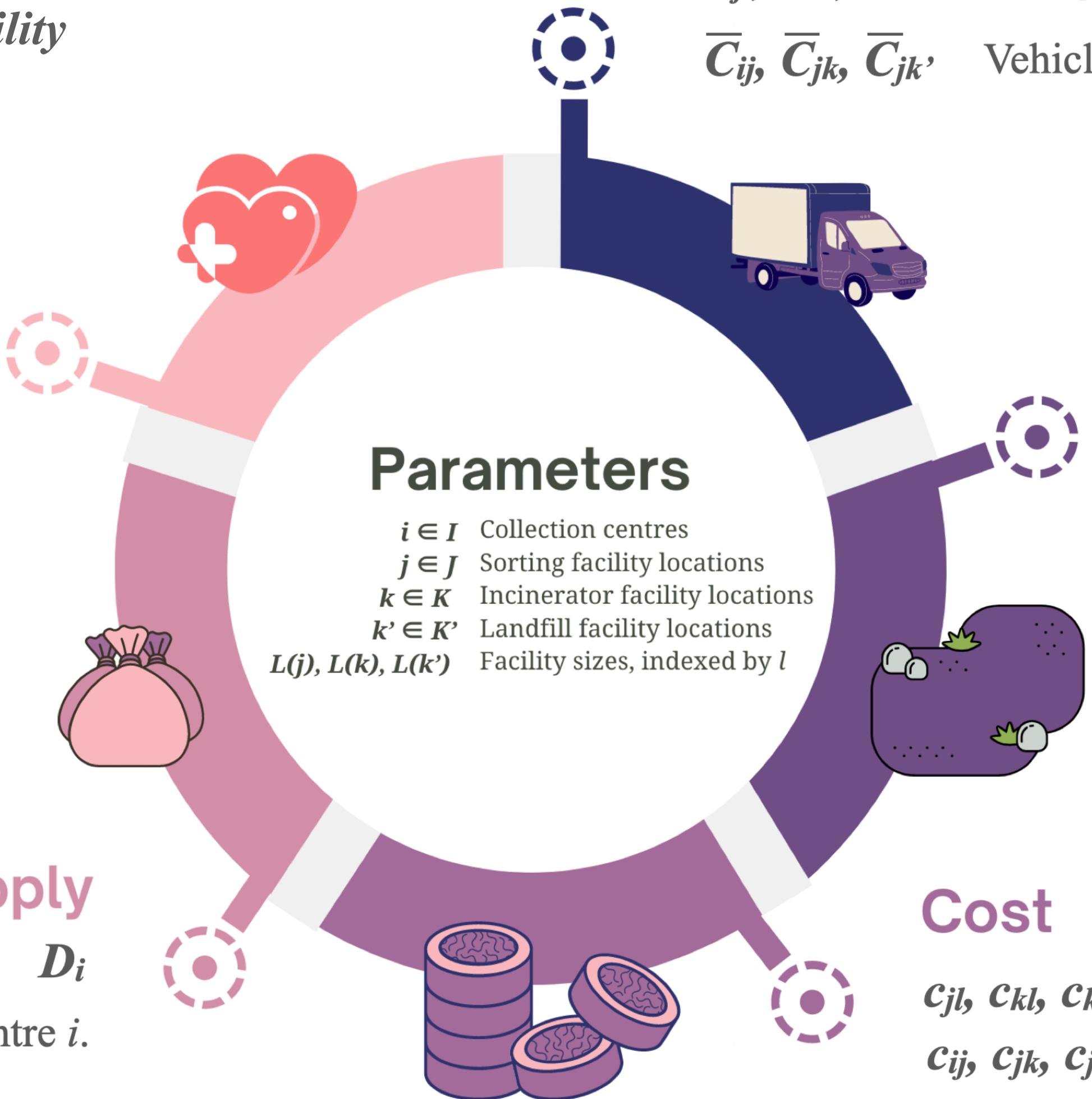
$d_{jl}, d_{kl}, d_{k'l}$

DALYs per person for all facilities of size l .

Waste Supply

D_i

Amount of solid waste at collection centre i .



Capacity

$C_{jl}, C_{kl}, C_{k'l}$ Storage capacities of facilities of size l .

$\bar{C}_{ij}, \bar{C}_{jk}, \bar{C}_{jk'}$ Vehicle capacities on a single trip for all edges.

Land usage

$S_{jl}, S_{kl}, S_{k'l}$

Land-use stress ratios for facilities of size l .

Cost

$c_{jl}, c_{kl}, c_{k'l}$

Opening costs for facilities of size l .

$c_{ij}, c_{jk}, c_{jk'}$

Transportation costs for all edges.

$o_j, o_k, o_{k'}$

Operation costs to manage the flow of waste.

Decision Variables

Binary, y

The location variables equal 1 when a facility is open of size l .



Continuous, f

The amount of solid waste transported for all edges.



Integer, x

The number of vehicle trips for all edges.



Minimisation Objective Functions

- Cost objective function
- Land-use objective function
- Health impact objective function

Minimisation Objective Functions

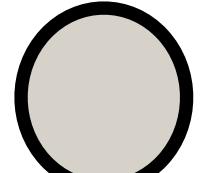
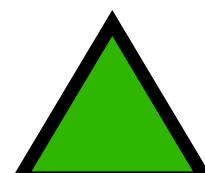
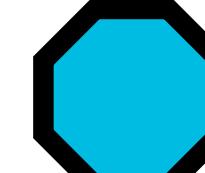
- Cost objective function

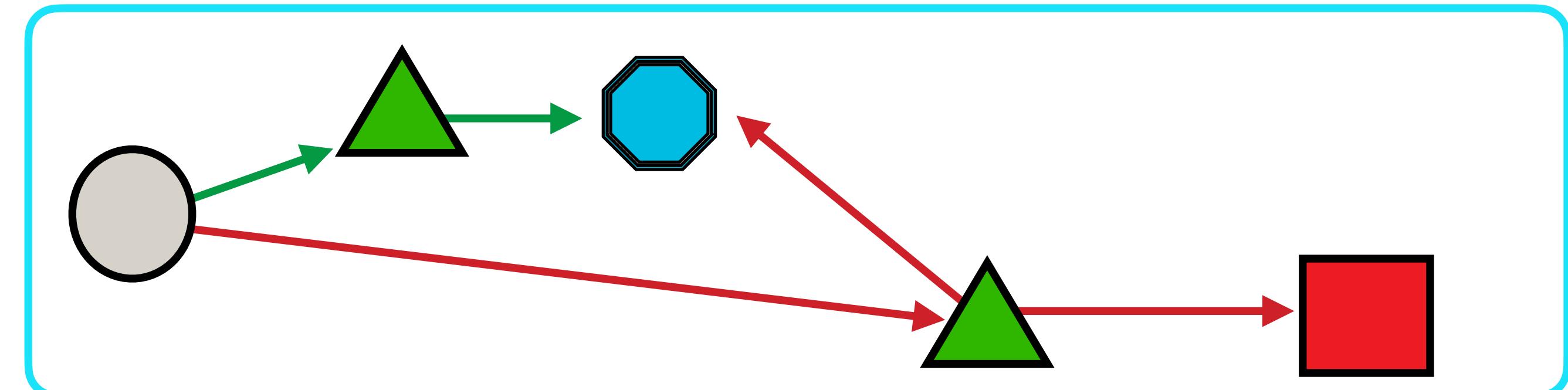
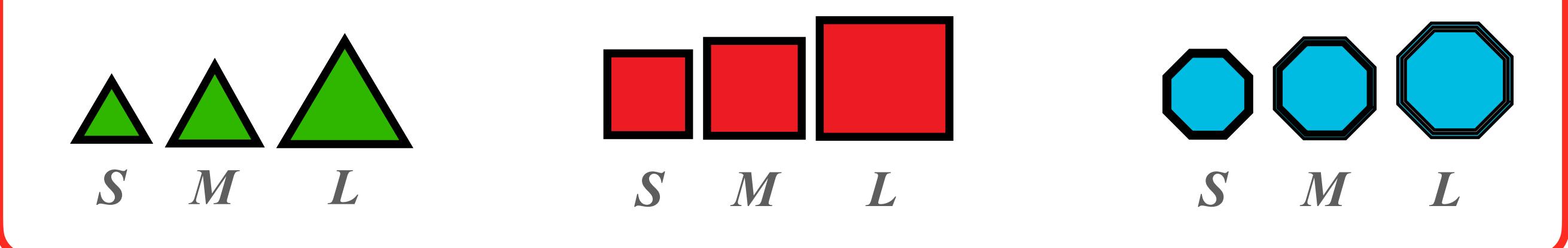
$$F_c = \sum_{j \in J} \sum_{l \in L(j)} c_{jl} y_{jl} + \sum_{k \in K} \sum_{l \in L(k)} c_{kl} y_{kl} + \sum_{k' \in K'} \sum_{l \in L(k')} c_{k'l} y_{k'l}$$

- Land-use objective function

$$+ \sum_{i \in I} \sum_{j \in J} (t_{ij} + o_j) x_{ij} + \sum_{j \in J} \sum_{k \in K} (t_{jk} + o_k) x_{jk} + \sum_{j \in J} \sum_{k' \in K'} (t_{jk'} + o_{k'}) x_{jk'}$$

- Health impact objective function

| | | | |
|---|---|---|---|
|  |  |  |  |
| Collection centre | Sorting facility | Incinerator facility | Landfill facility |

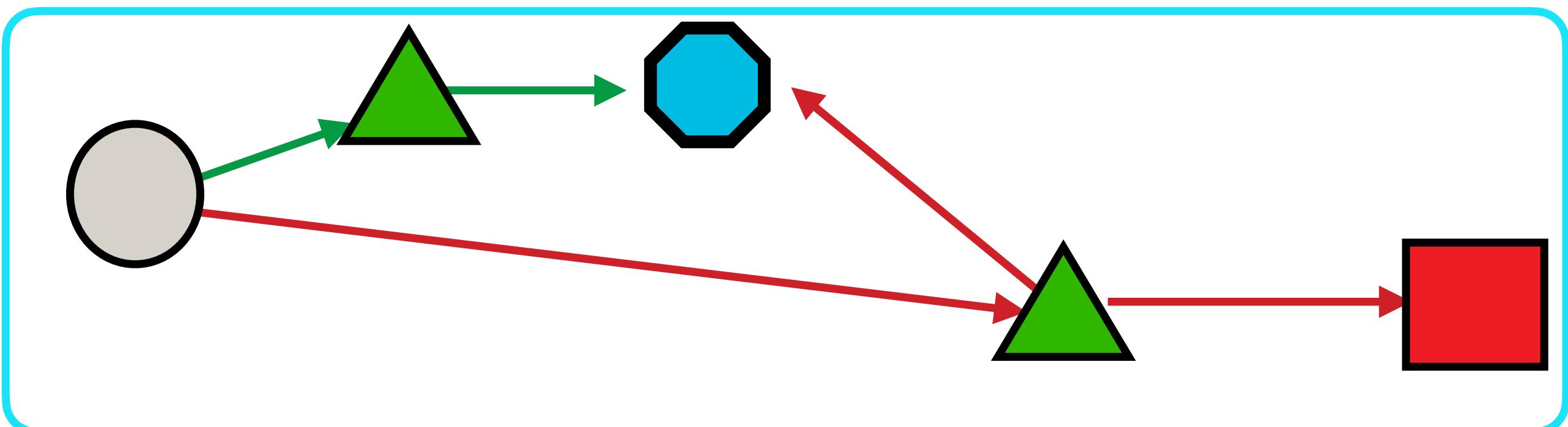


Minimisation Objective Functions

- Cost objective function

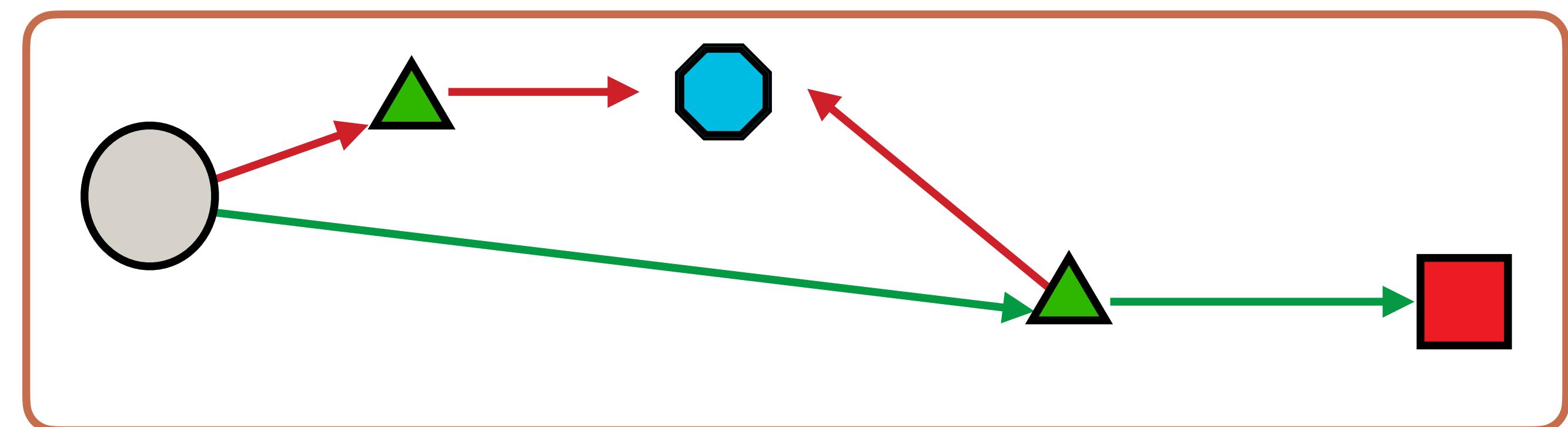
$$F_u = \sum_{j \in J} \sum_{l \in L(j)} s_{jl} y_{jl} + \sum_{k \in K} \sum_{l \in L(k)} s_{kl} y_{kl} + \sum_{k' \in K'} \sum_{l \in L(k')} s_{k'l} y_{k'l}$$

- Land-use objective function



- Health impact objective function

| | | | |
|------------------------------|-----------------------------|---------------------------------|------------------------------|
| | | | |
| Collection centre | Sorting facility | Incinerator facility | Landfill facility |



Minimisation Objective Functions

DALY = Years of life lost due to early death +
years lost due to disease or disability

- Cost objective function

$$F_h = \sum_{j \in J} \sum_{l \in L(j)} p_{jl} d_{jl} y_{jl} + \sum_{k \in K} \sum_{l \in L(k)} p_{kl} d_{kl} y_{kl} + \sum_{k' \in K'} \sum_{l \in L(k')} p_{k'l} d_{k'l} y_{k'l}$$

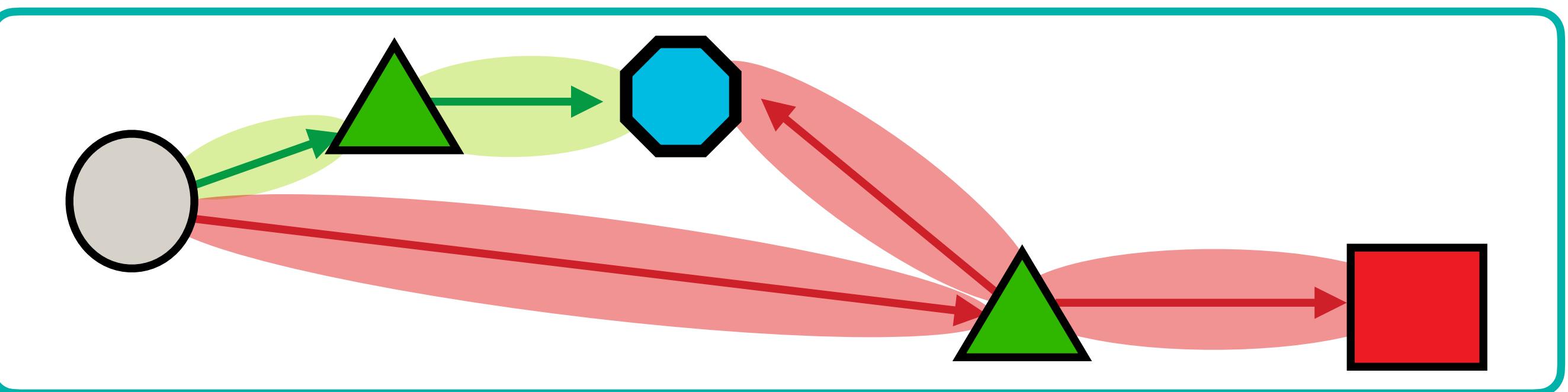
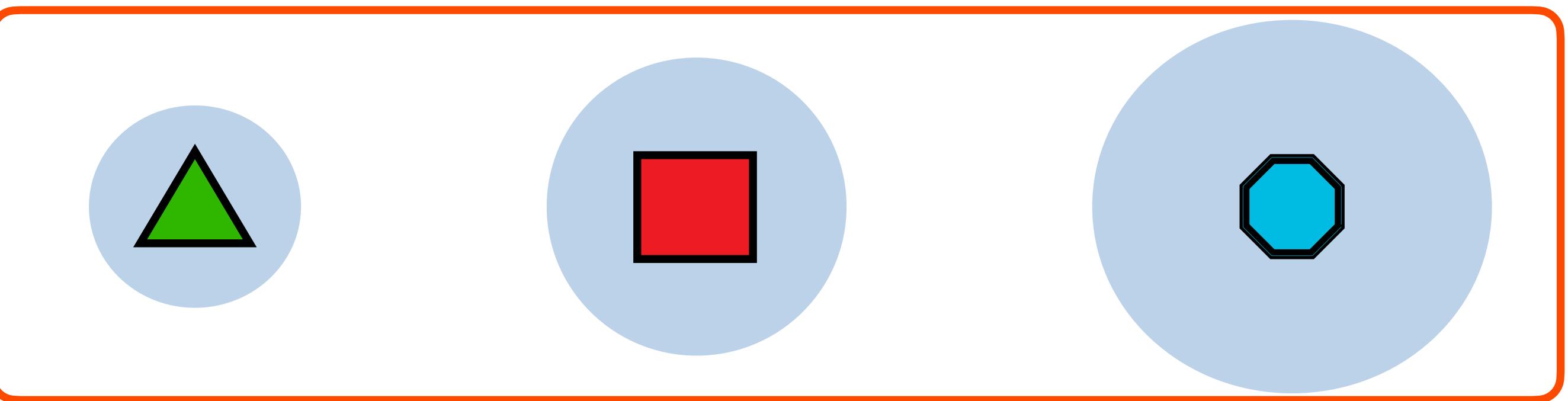
$$+ \sum_{i \in I} \sum_{j \in J} p_{ij} d_{ij} x_{ij} + \sum_{j \in J} \sum_{k \in K} p_{jk} d_{jk} x_{jk} + \sum_{j \in J} \sum_{k' \in K'} p_{jk'} d_{jk'} x_{jk'}$$

- Land-use objective function

- Health impact objective function



Collection centre Sorting facility Incinerator facility Landfill facility



Constraints

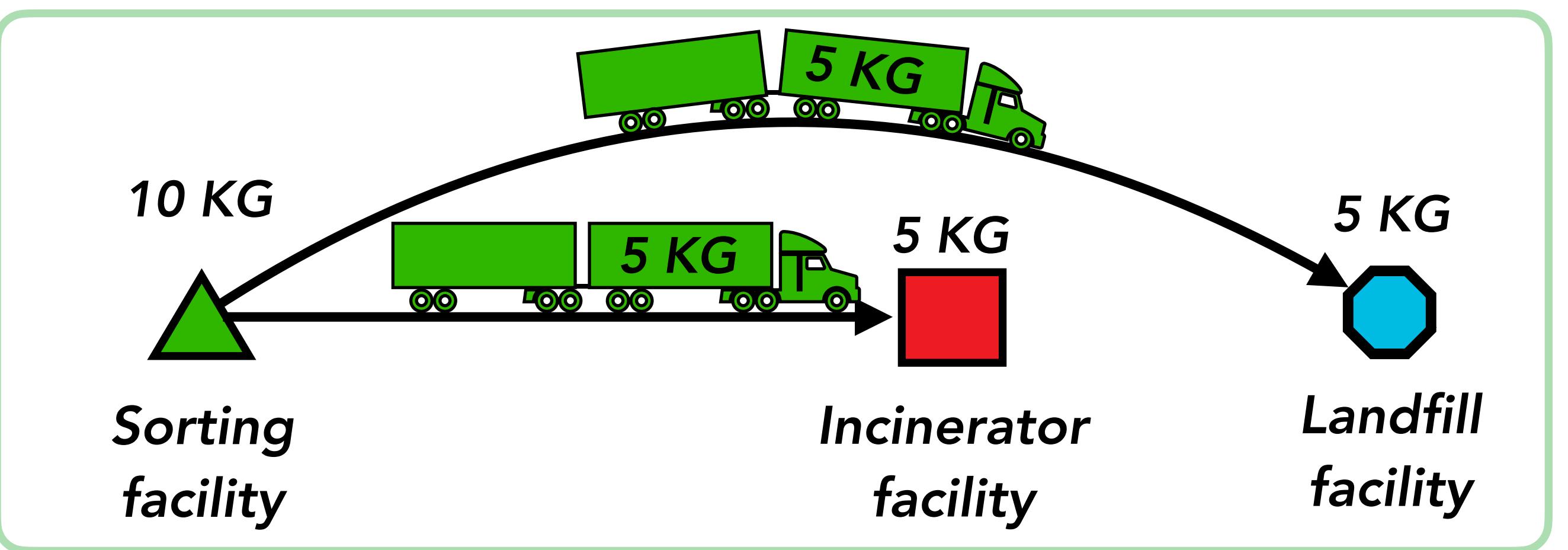
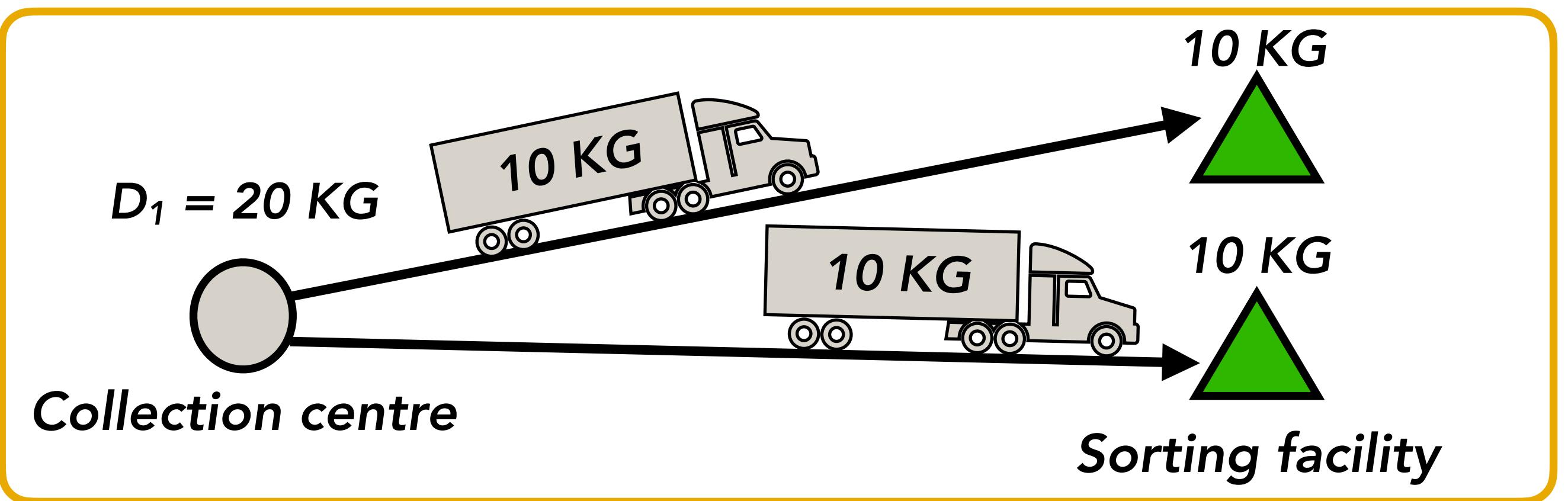
- Flow constraints
- Facility capacity constraints
- Vehicle capacity constraints
- One facility size constraints

Constraints

- Flow constraints
- Facility capacity constraints
- Vehicle capacity constraints
- One facility size constraints

$$\sum_{j \in J} f_{ij} = D_i, \quad \forall i \in I$$

$$\sum_{i \in I} f_{ij} = \sum_{k \in K \cup K'} f_{jk}, \quad \forall j \in J$$

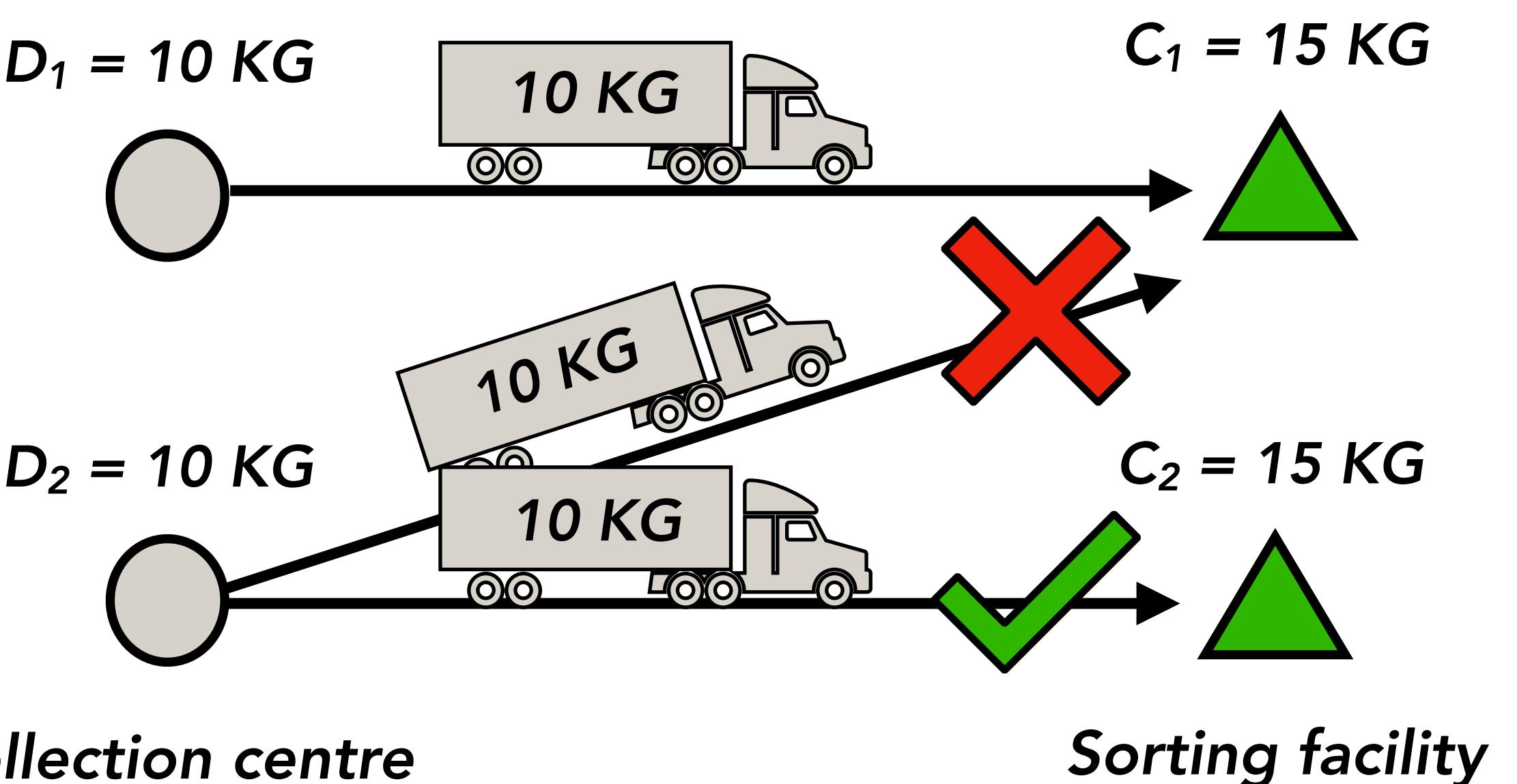


Constraints

- Flow constraints
- Facility capacity constraints
- Vehicle capacity constraints
- One facility size constraints

$$\sum_{j \in J} f_{jk} \leq \sum_{l \in L(k)} C_{kl} y_{kl}, \quad \forall k \in K \quad \sum_{j \in J} f_{jk'} \leq \sum_{l \in L(k')} C_{k'l} y_{k'l}, \quad \forall k' \in K'$$

$$\sum_{i \in I} f_{ij} \leq \sum_{l \in L(j)} C_{jl} y_{jl}, \quad \forall j \in J$$

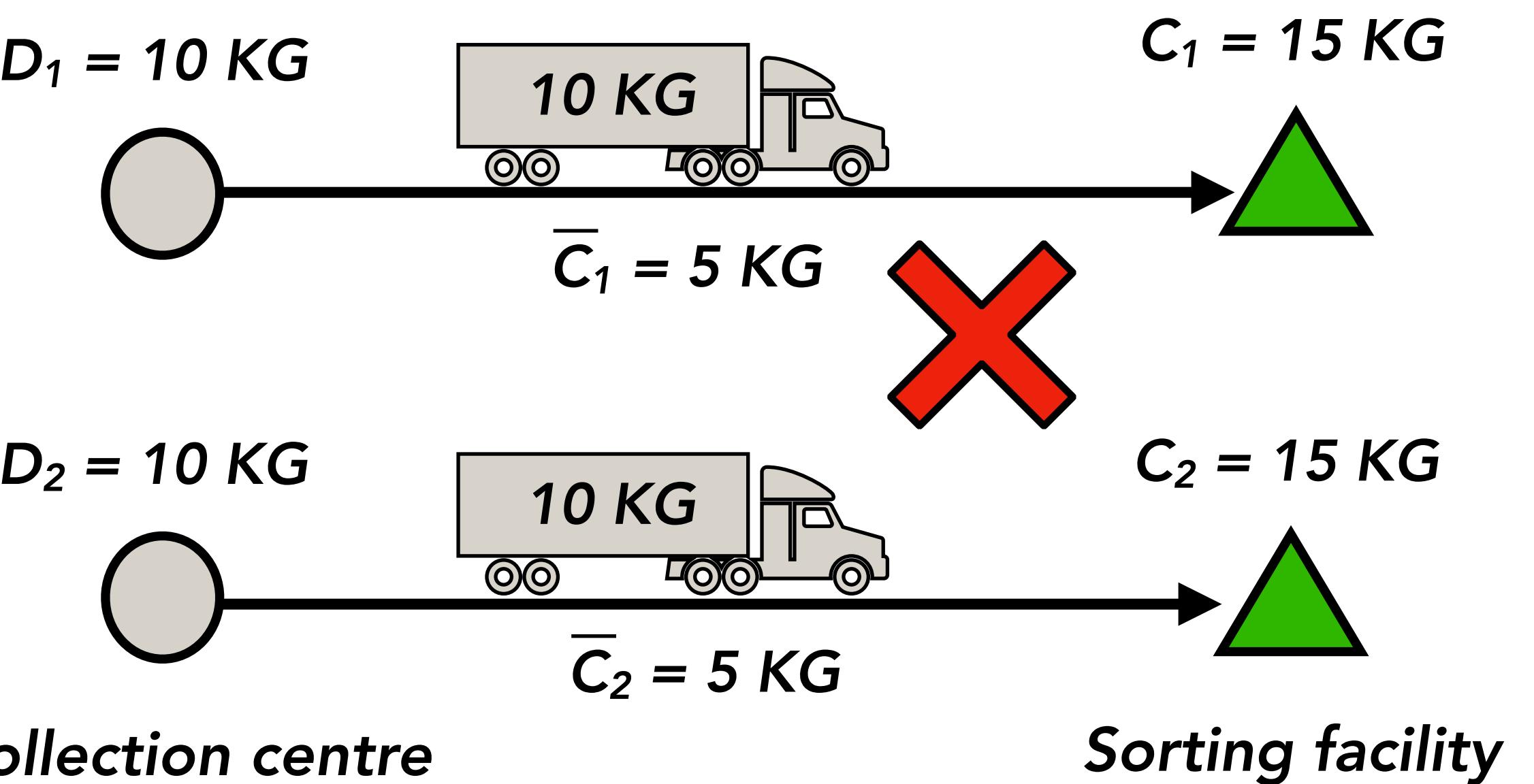


Constraints

- Flow constraints
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$$f_{jk} \leq \bar{C}_{jk}x_{jk}, \quad \forall j \in J, k \in K \quad f_{jk'} \leq \bar{C}_{jk'}x_{jk'}, \quad \forall j \in J, k' \in K'$$

$$f_{ij} \leq \bar{C}_{ij}x_{ij}, \quad \forall i \in I, j \in J$$

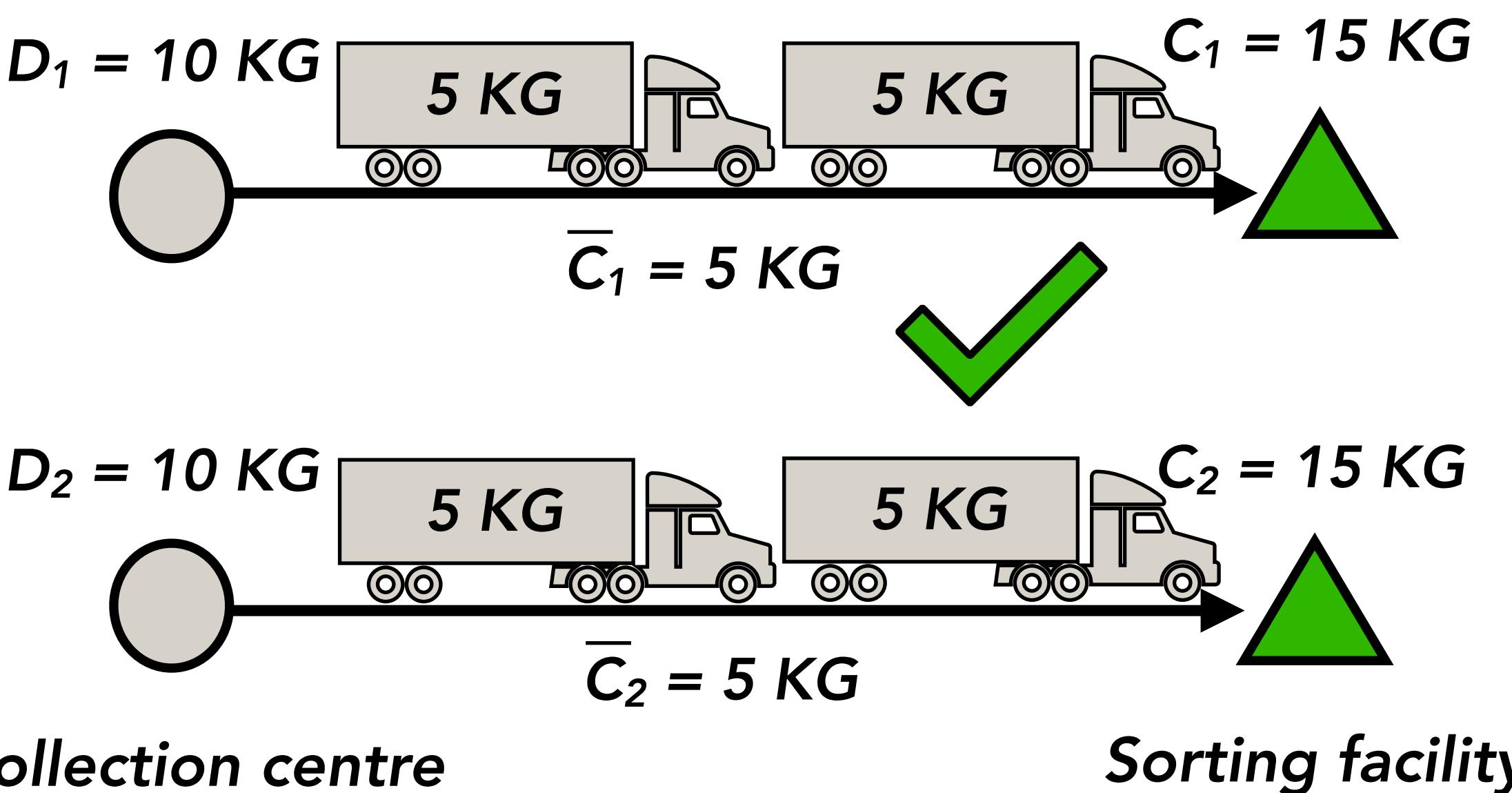


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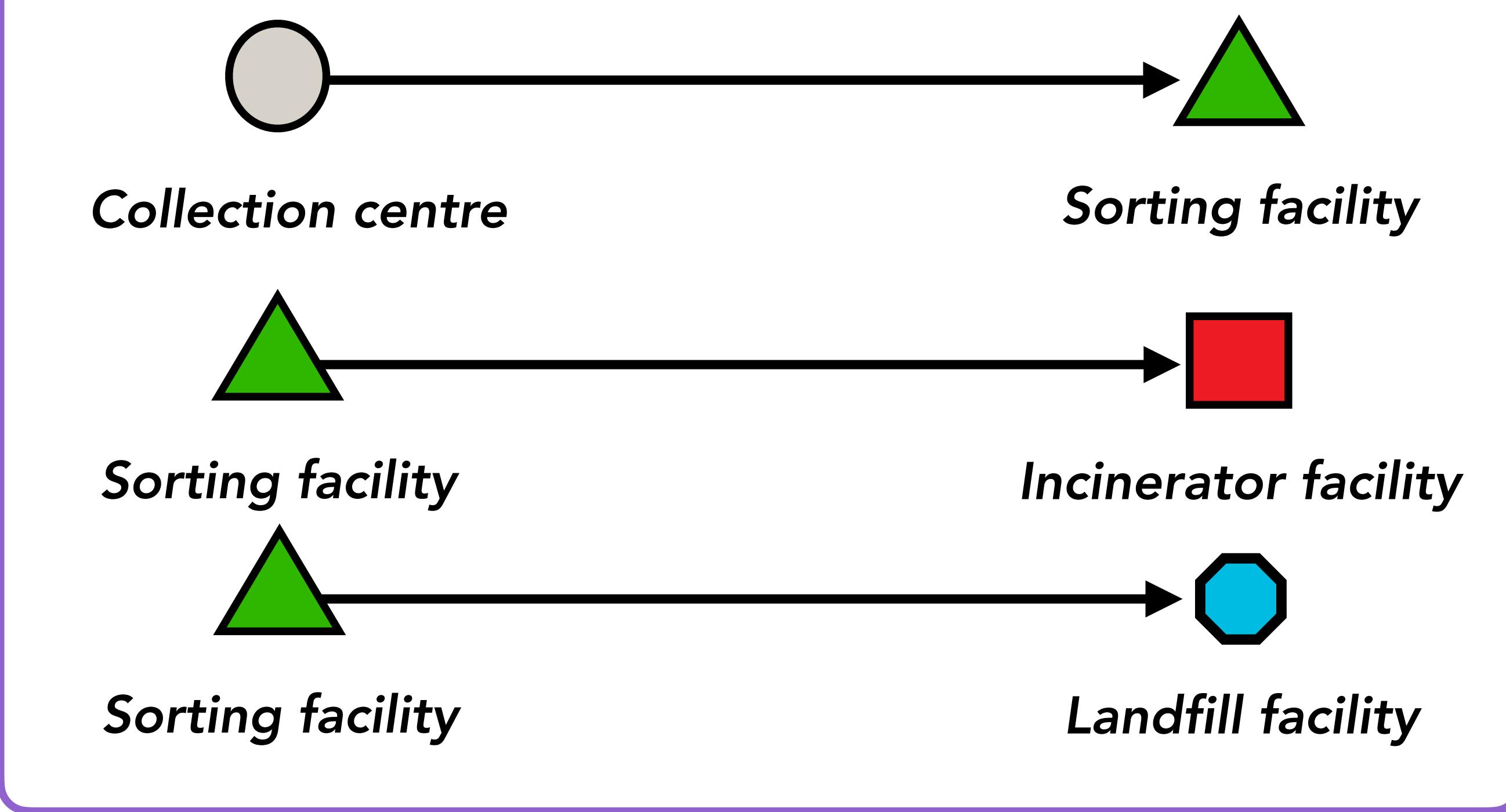
Constraints

- Flow constraints
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- Vehicle capacity constraints
- One facility size constraints

$$\sum_{l \in L(k)} y_{kl} \leq 1, \quad \forall k \in K$$

$$\sum_{l \in L(k')} y_{k'l} \leq 1, \quad \forall k' \in K'$$

$$\sum_{l \in L(j)} y_{jl} \leq 1, \quad \forall j \in J$$



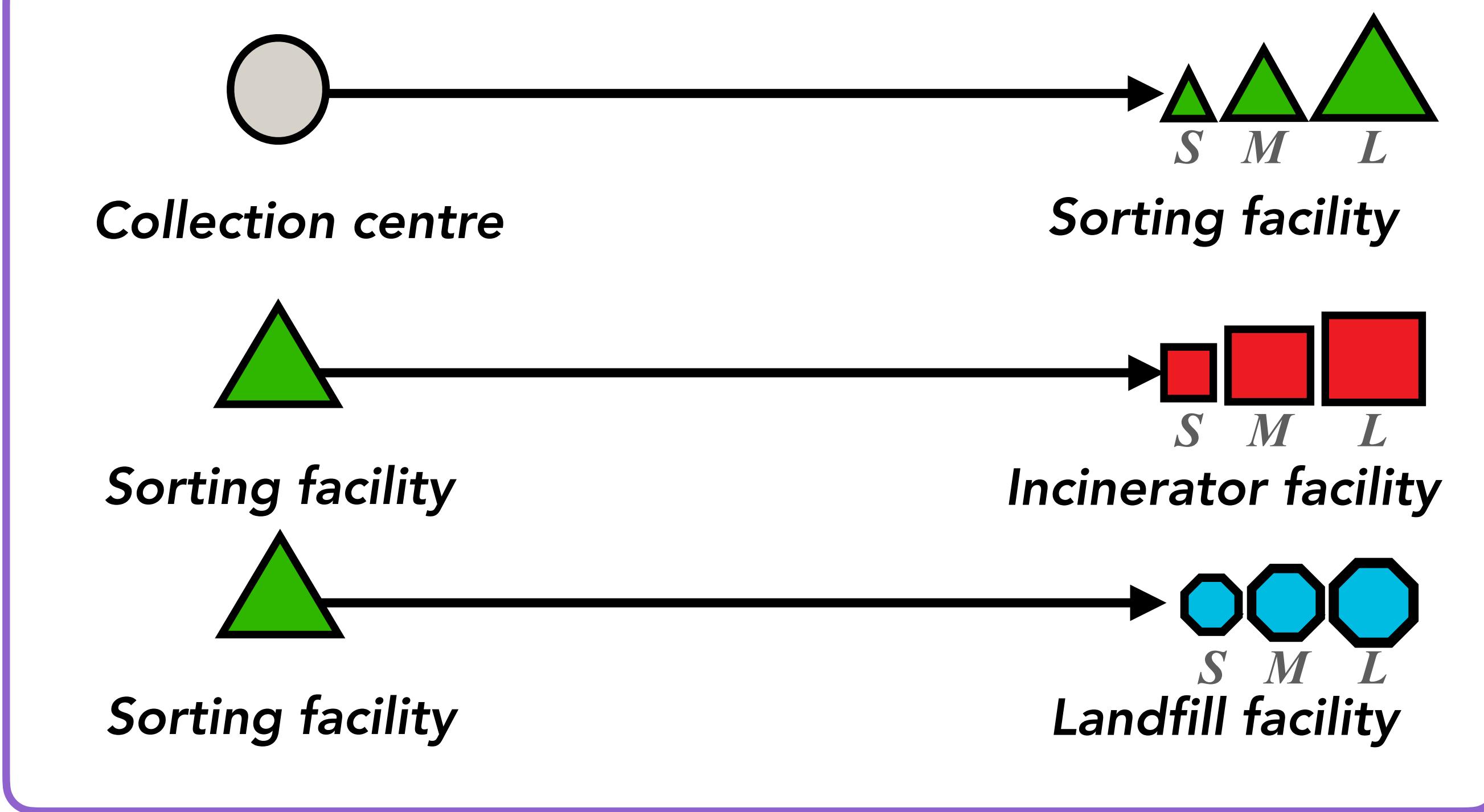
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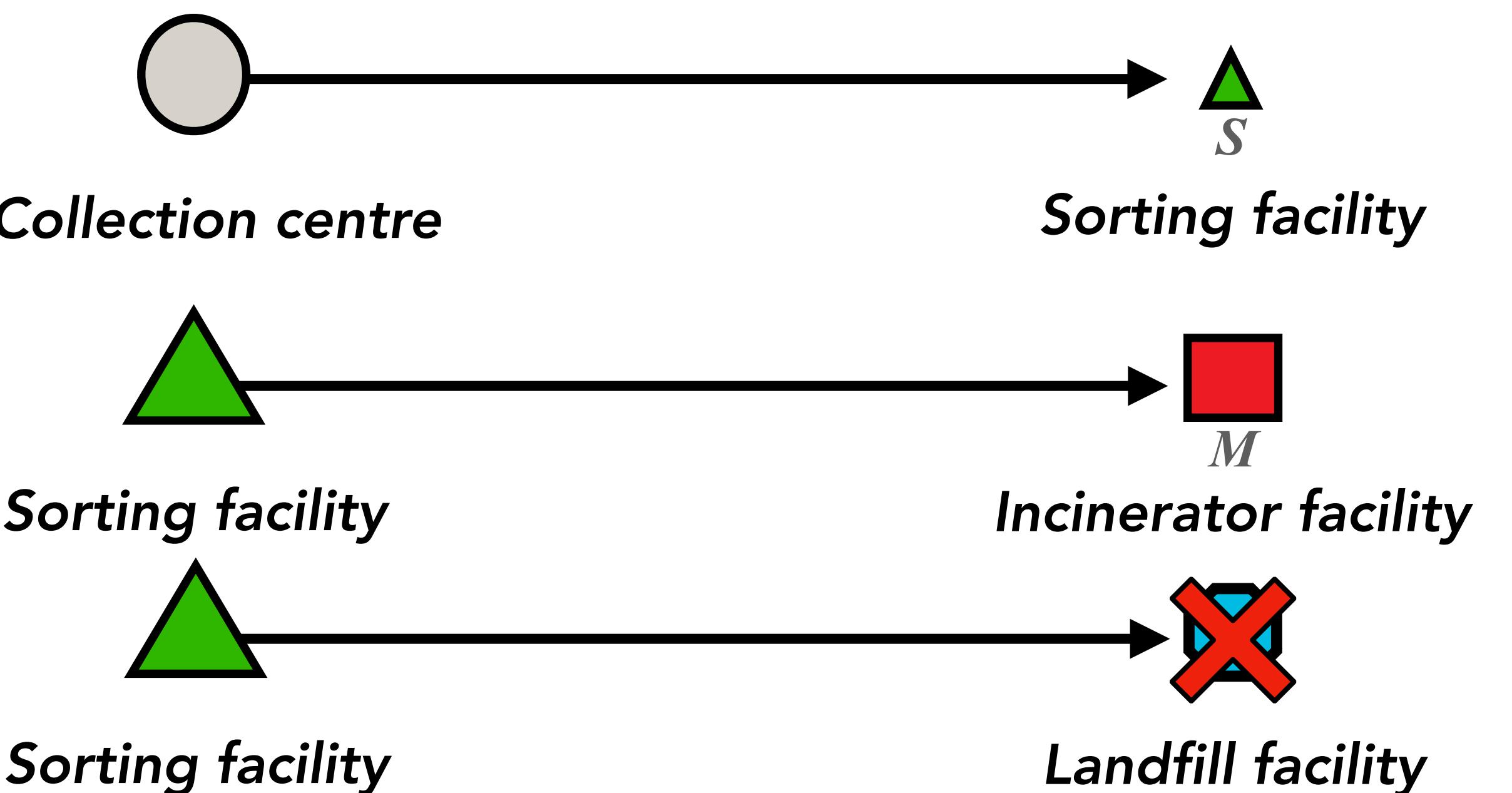
Constraints

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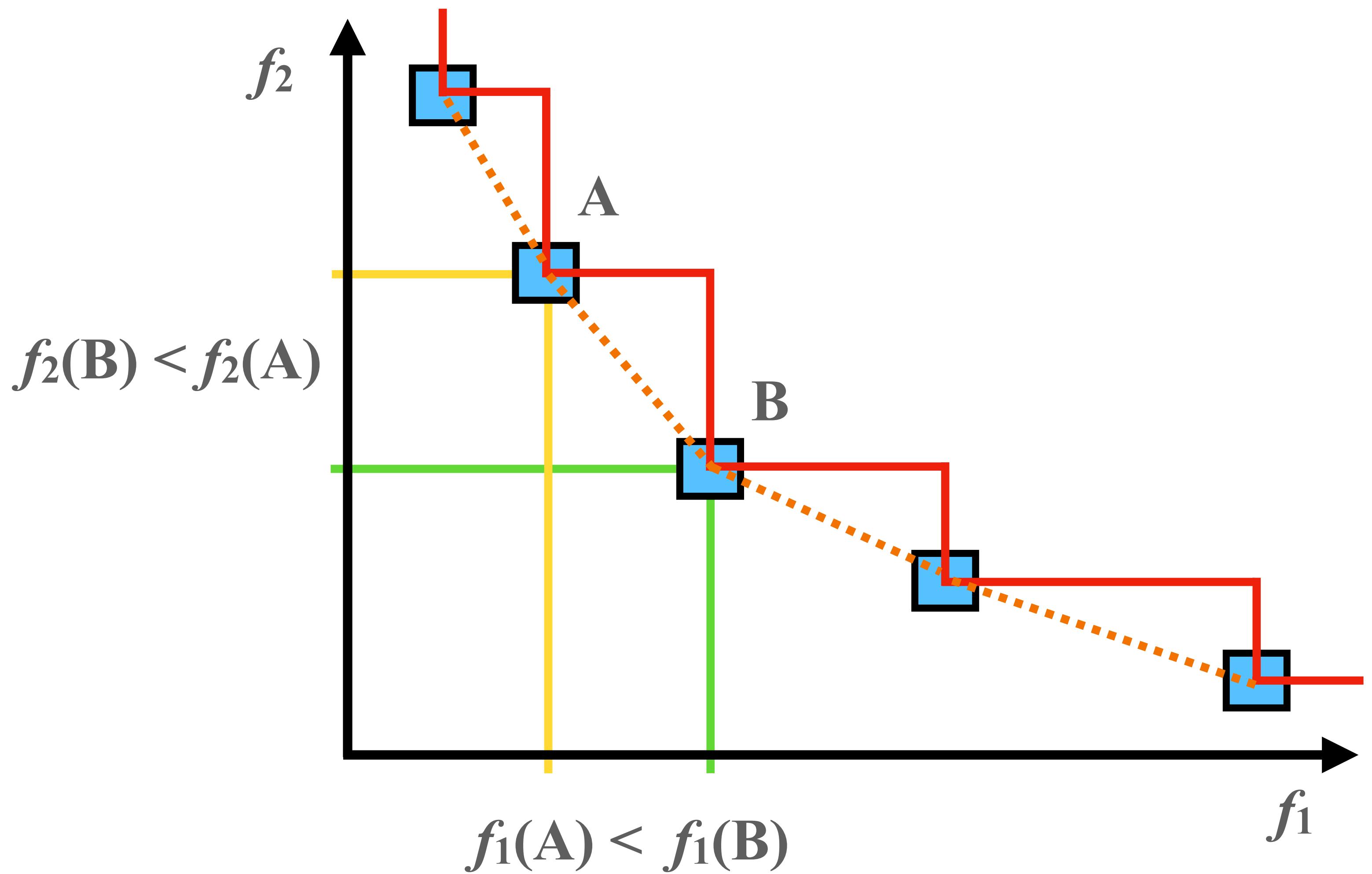
$$\sum_{l \in L(k')} y_{k'l} \leq 1, \quad \forall k' \in K'$$

$$\sum_{l \in L(j)} y_{jl} \leq 1, \quad \forall j \in J$$



Multi-objective formulation

Multi-objective problem



Multi-objective formulation

Binary, y

The location variables equal 1 when a facility is open of size l .



Continuous, f

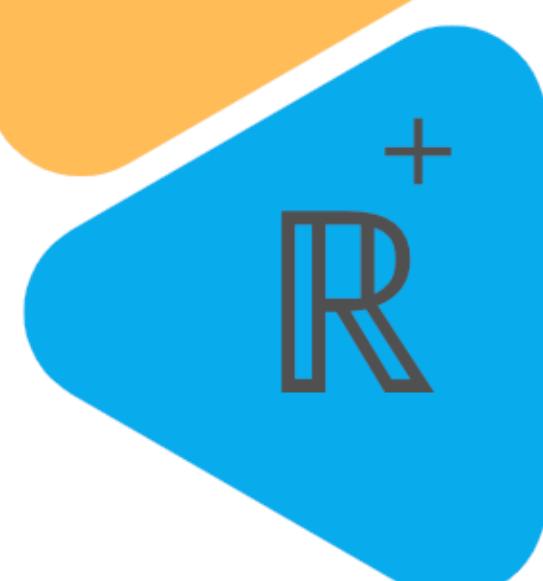
The amount of solid waste transported for all edges.



R^+

Integer, x

The number of vehicle trips for all edges.

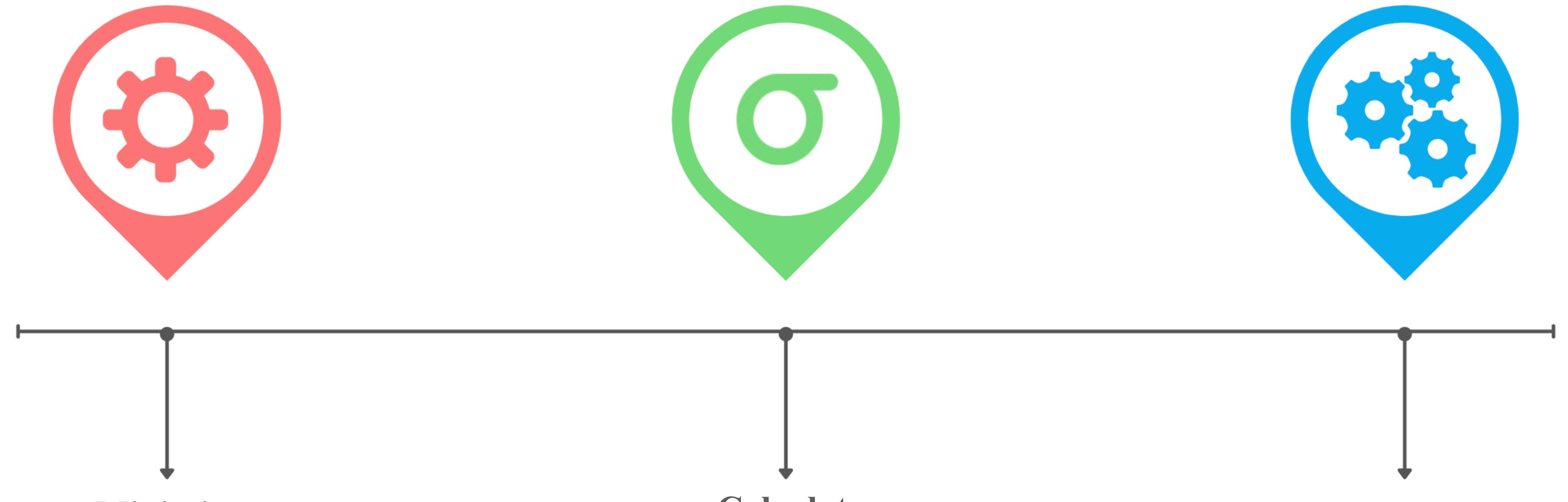


Continuous, z

Variable to minimise for the multi-objective formulation.



Multi-objective formulation



Optimise each objective function subject to constraints and obtain each ideal solution.

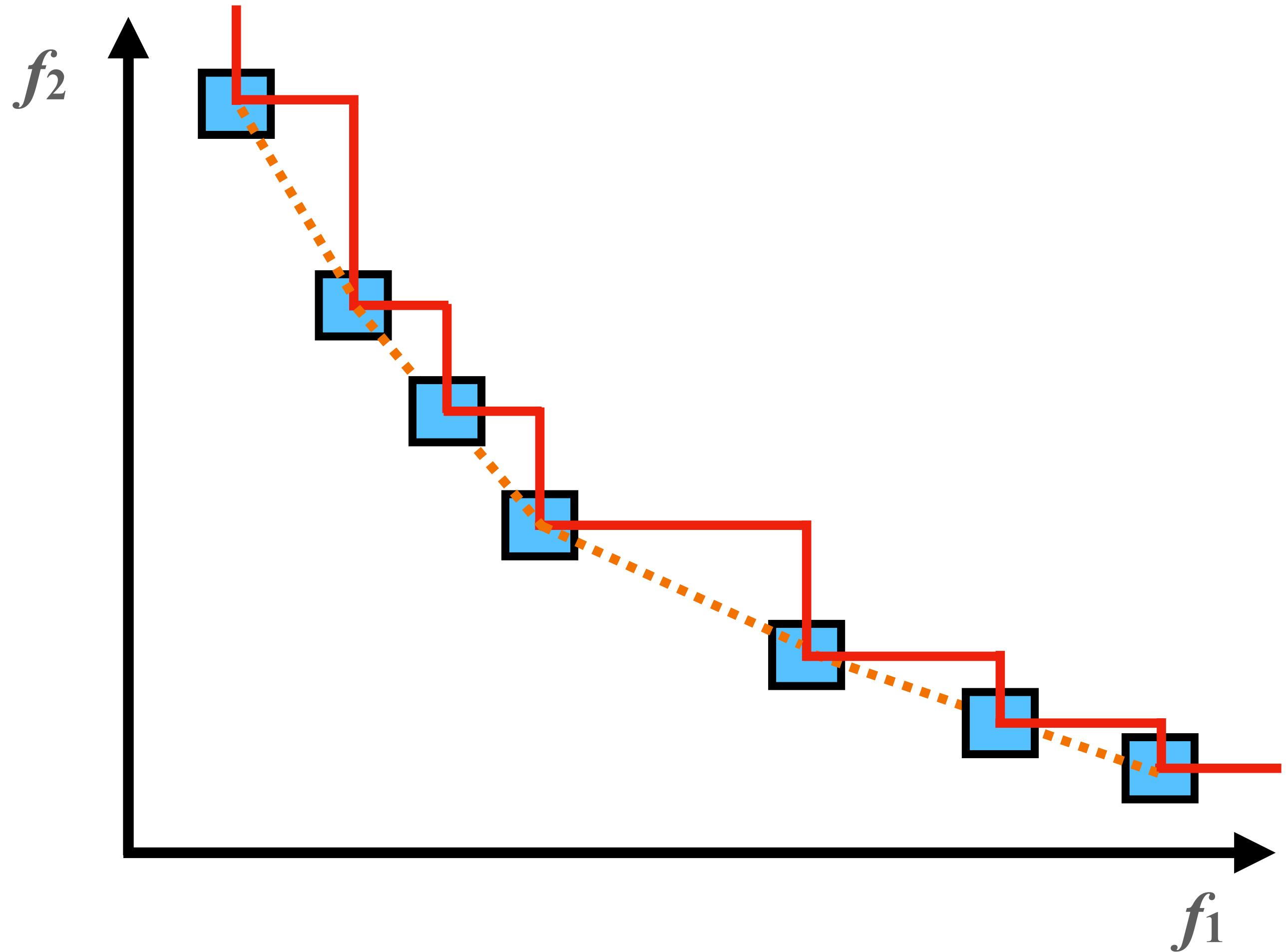
$$\sigma_c = \frac{F_c - F_c^{ideal}}{F_c^{max} - F_c^{ideal}}$$

$$\sigma_u = \frac{F_u - F_u^{ideal}}{F_u^{max} - F_u^{ideal}} \quad \sigma_h = \frac{F_h - F_h^{ideal}}{F_h^{max} - F_h^{ideal}}$$

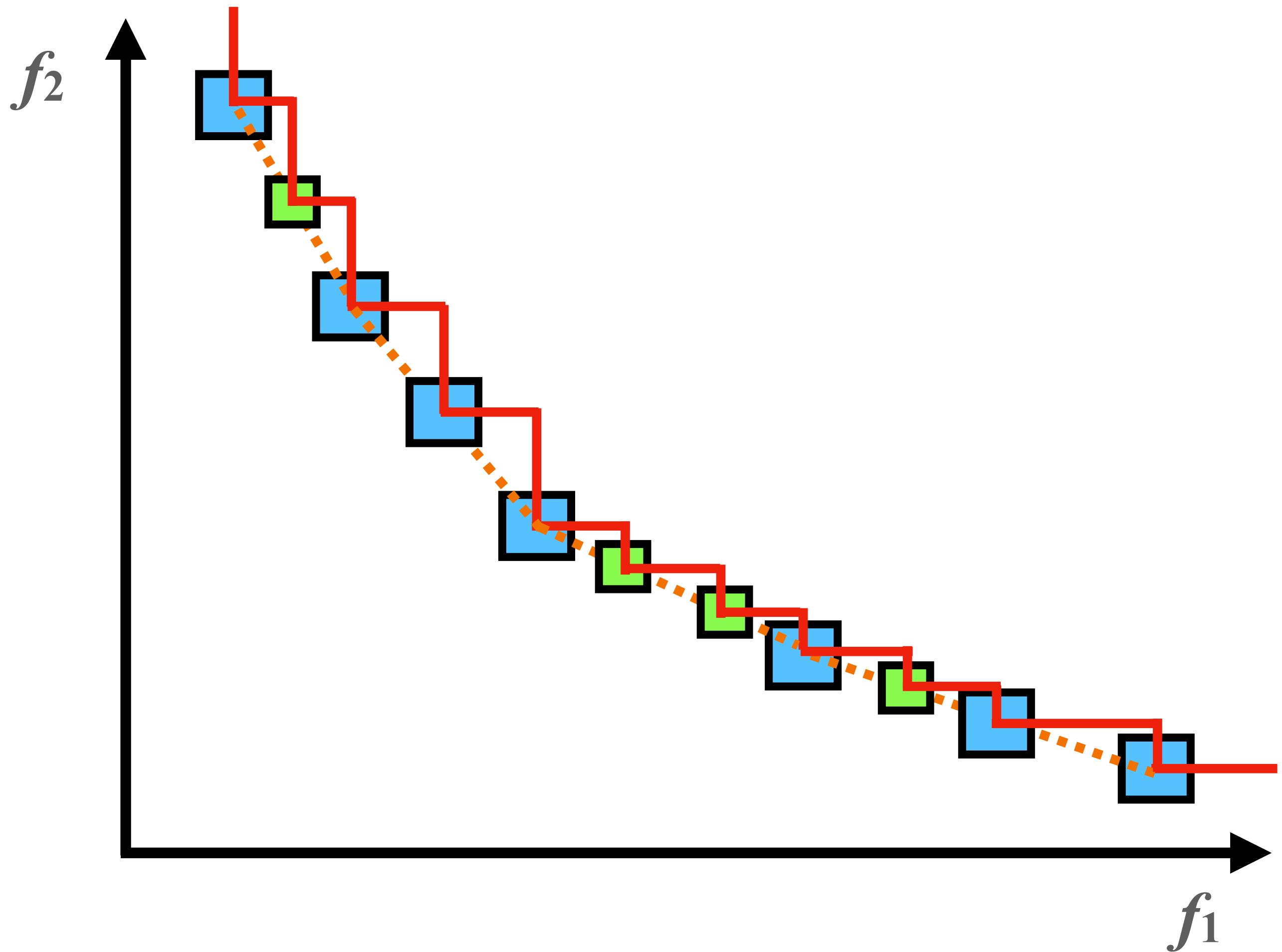
$$\begin{aligned} \min \quad & z \\ \text{s.t.} \quad & \sigma_c \leq z \\ & \sigma_u \leq z \\ & \sigma_h \leq z \\ & \text{Other constraints} \end{aligned}$$

Limitations of the multi-objective approach

Limitations of the multi-objective approach



Limitations of the multi-objective approach



Limitations of the multi-objective approach

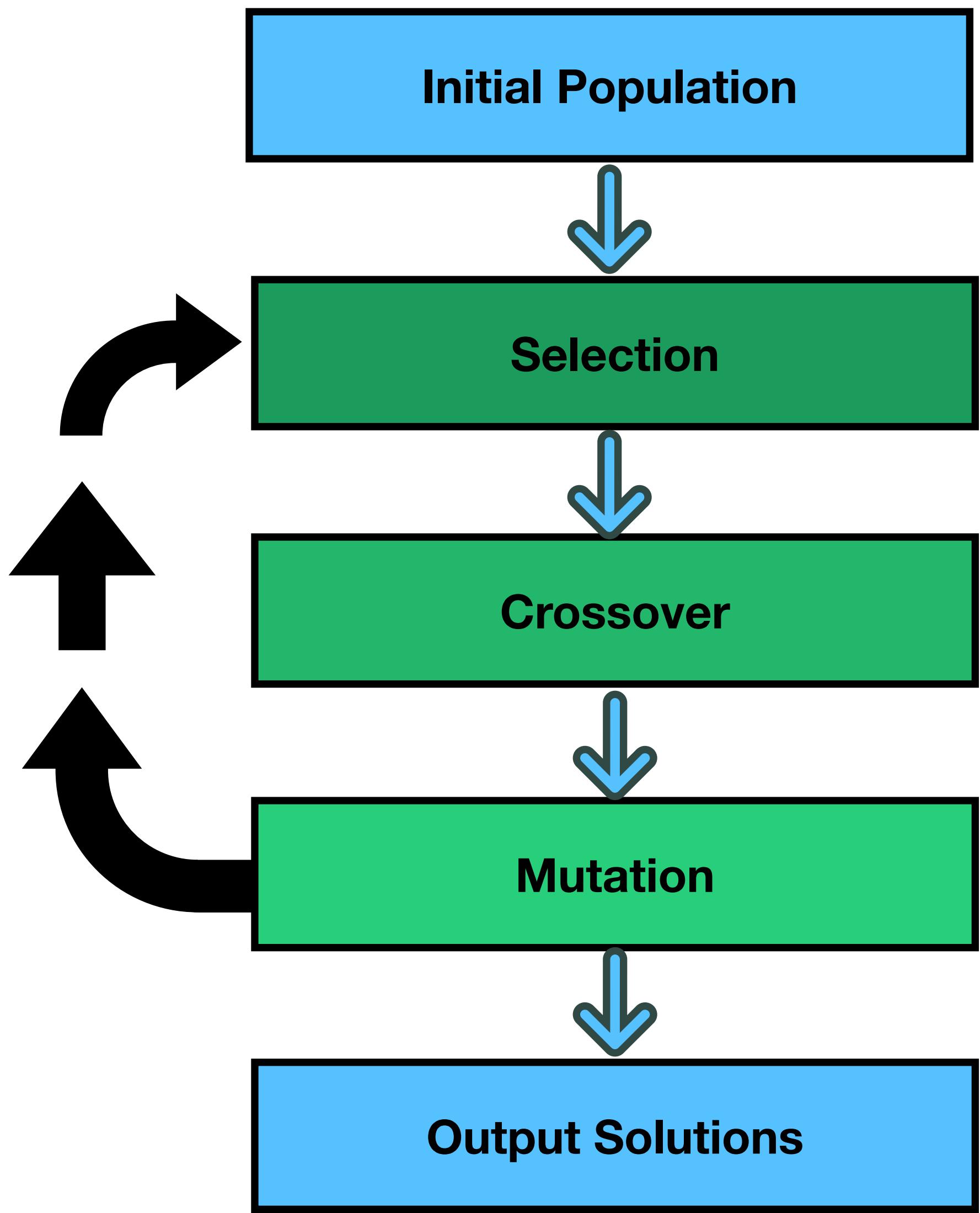


Evolutionary Algorithms

Evolutionary Algorithms : Claims

- An improvement in time to solve the multi-objective waste management MILP problem on a larger scale.
- We are still obtaining solutions close to the baseline model.
- We are creating trade-offs between the three objectives by receiving a Pareto-set of diverse solutions.

Evolutionary Algorithms



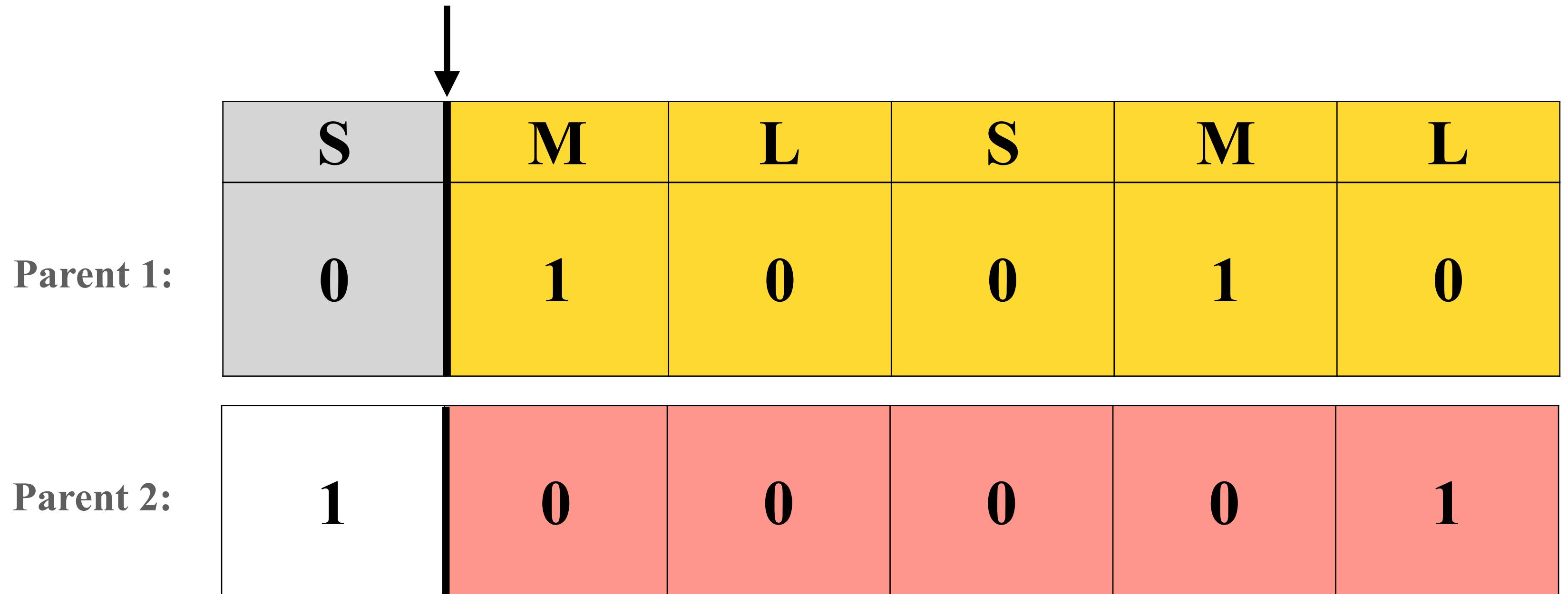
Evolutionary Algorithms: Crossover for y

| | S | M | L | S | M | L |
|------------------|----------|----------|----------|----------|----------|----------|
| Parent 1: | 0 | 1 | 0 | 0 | 1 | 0 |

| | | | | | | |
|------------------|----------|----------|----------|----------|----------|----------|
| Parent 2: | 1 | 0 | 0 | 0 | 0 | 1 |
|------------------|----------|----------|----------|----------|----------|----------|

Evolutionary Algorithms: Crossover for y

Crossover point



Evolutionary Algorithms: Crossover for y

| | S | M | L | S | M | L |
|---------------------|----------|----------|----------|----------|----------|----------|
| Parent 1: | 0 | 1 | 0 | 0 | 1 | 0 |
| Parent 2: | 1 | 0 | 0 | 0 | 0 | 1 |
| Offspring 1: | 0 | 0 | 0 | 0 | 0 | 1 |
| Offspring 2: | 1 | 1 | 0 | 0 | 1 | 0 |

Evolutionary Algorithms: Adapted Crossover for γ

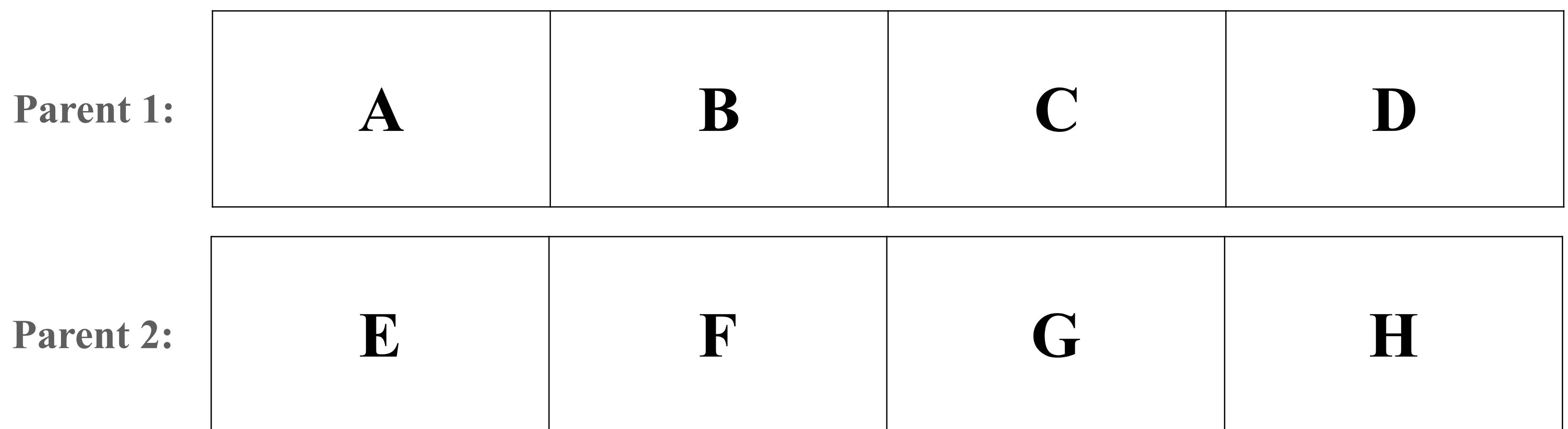
| S | M | L | S | M | L |
|---|---|---|---|---|---|
| 1 | 1 | 0 | 0 | 1 | 0 |

Offspring 2:

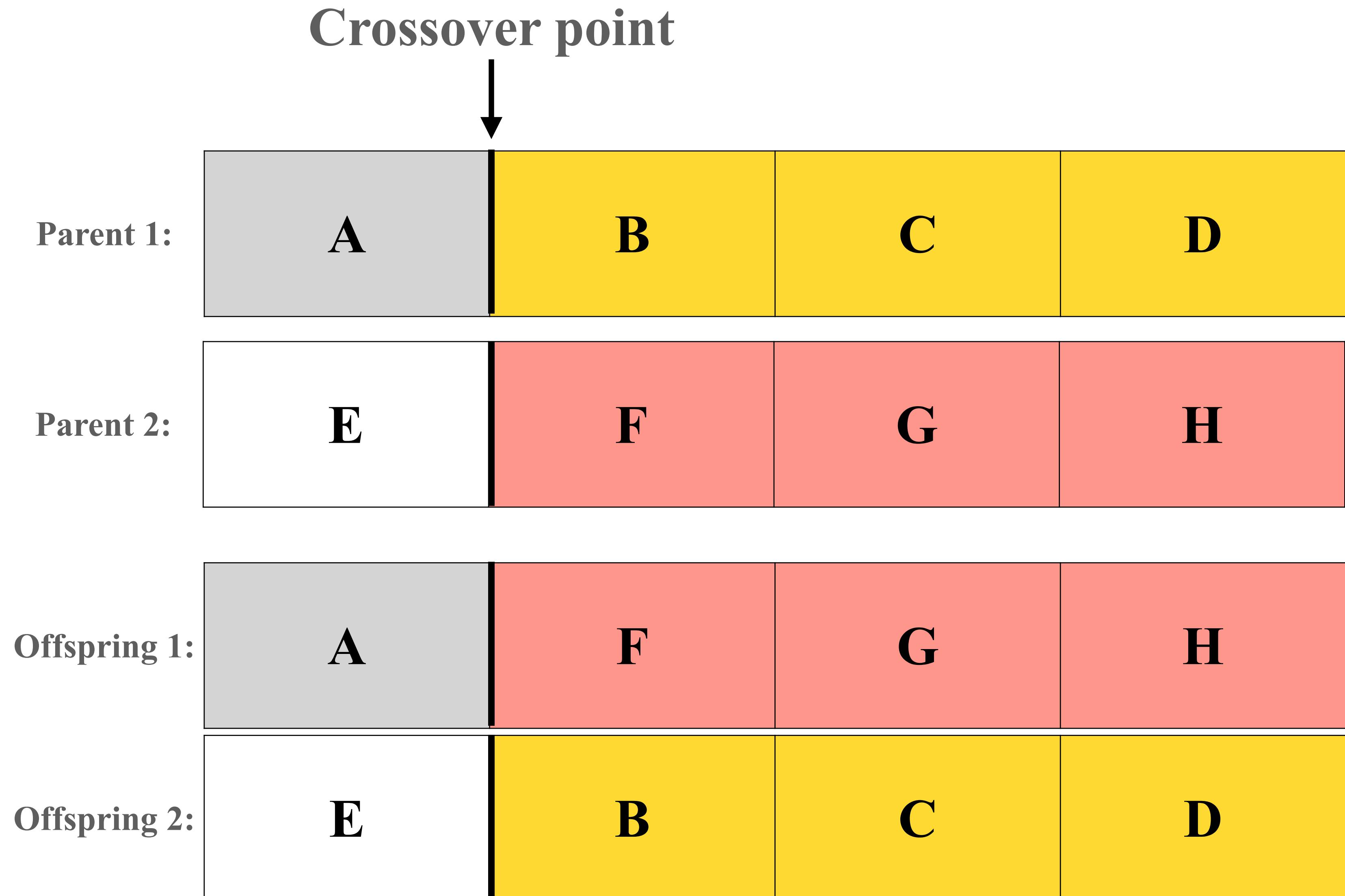
| S | M | L | S | M | L |
|---|---|---|---|---|---|
| 0 | 1 | 0 | 0 | 1 | 0 |

Adapted Offspring 2:

Evolutionary Algorithms: Crossover for f



Evolutionary Algorithms: Crossover for f



Evolutionary Algorithms: Adapted Crossover for f

Normalise using supply

Adapted Offspring 1:

| | | | |
|---|---|---|---|
| a | f | g | h |
|---|---|---|---|

Adapted Offspring 2:

| | | | |
|---|---|---|---|
| e | b | c | d |
|---|---|---|---|

Evolutionary Algorithms: Adapted Crossover for f

Divide by sum of offspring

Adapted Offspring 1:

| | | | |
|---|---|---|---|
| i | j | k | l |
|---|---|---|---|

Adapted Offspring 2:

| | | | |
|---|---|---|---|
| m | n | o | p |
|---|---|---|---|

Evolutionary Algorithms: Adapted Crossover for f

De-normalise using supply

Adapted Offspring 1:

| | | | |
|---|---|---|---|
| I | J | K | L |
|---|---|---|---|

Adapted Offspring 2:

| | | | |
|---|---|---|---|
| M | N | O | P |
|---|---|---|---|

Evolutionary Algorithms: Mutation for y

Individual 1:

| S | M | L |
|---|---|---|
| 0 | 1 | 0 |
| 0 | 1 | 0 |

Offspring 1:

| S | M | L |
|---|---|---|
| 0 | 1 | 1 |
| 0 | 1 | 0 |

Evolutionary Algorithms: Mutation for y

Adapted Offspring 1:

| S | M | L |
|---|---|---|
| 0 | 0 | 1 |
| 0 | 1 | 0 |

Evolutionary Algorithms: Mutation for f

Individual 1:

| | | | |
|---|---|---|---|
| A | B | C | D |
|---|---|---|---|

Offspring 1:

| | | | |
|---|---|---|---|
| A | E | C | D |
|---|---|---|---|

Evolutionary Algorithms: Mutation for f

Normalise using supply

Offspring 1:

| | | | |
|---|---|---|---|
| A | E | C | D |
|---|---|---|---|



Adapted Offspring 1:

| | | | |
|---|---|---|---|
| a | e | c | d |
|---|---|---|---|

Evolutionary Algorithms: Mutation for f

Divide by sum of offspring

Adapted Offspring 1:

| | | | |
|---|---|---|---|
| a | e | c | d |
|---|---|---|---|



Adapted Offspring 1:

| | | | |
|---|---|---|---|
| f | g | h | i |
|---|---|---|---|

Evolutionary Algorithms: Mutation for f

De-normalise using supply

Adapted Offspring 1:

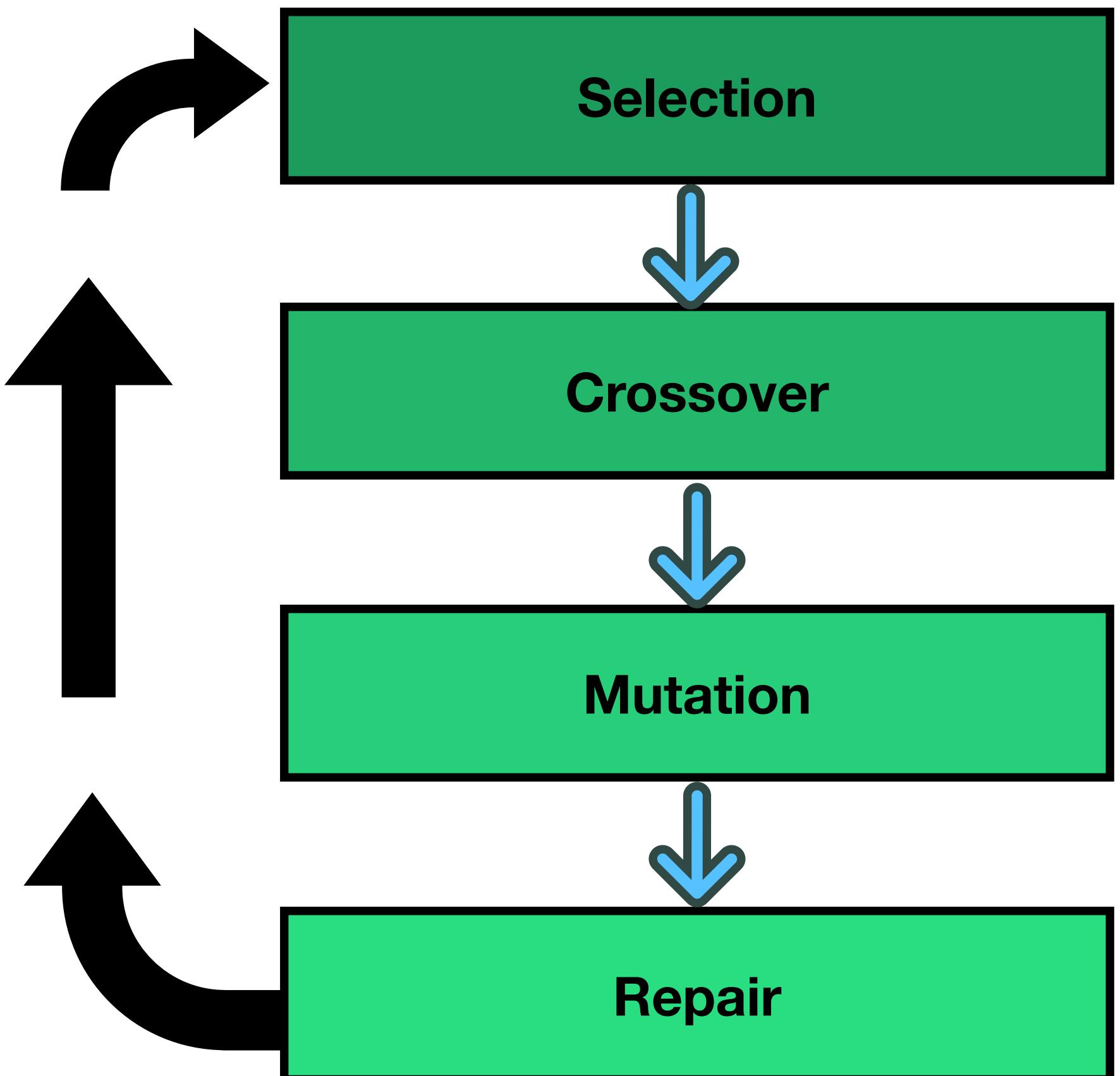
| | | | |
|----------|----------|----------|----------|
| f | g | h | i |
|----------|----------|----------|----------|



Adapted Offspring 1:

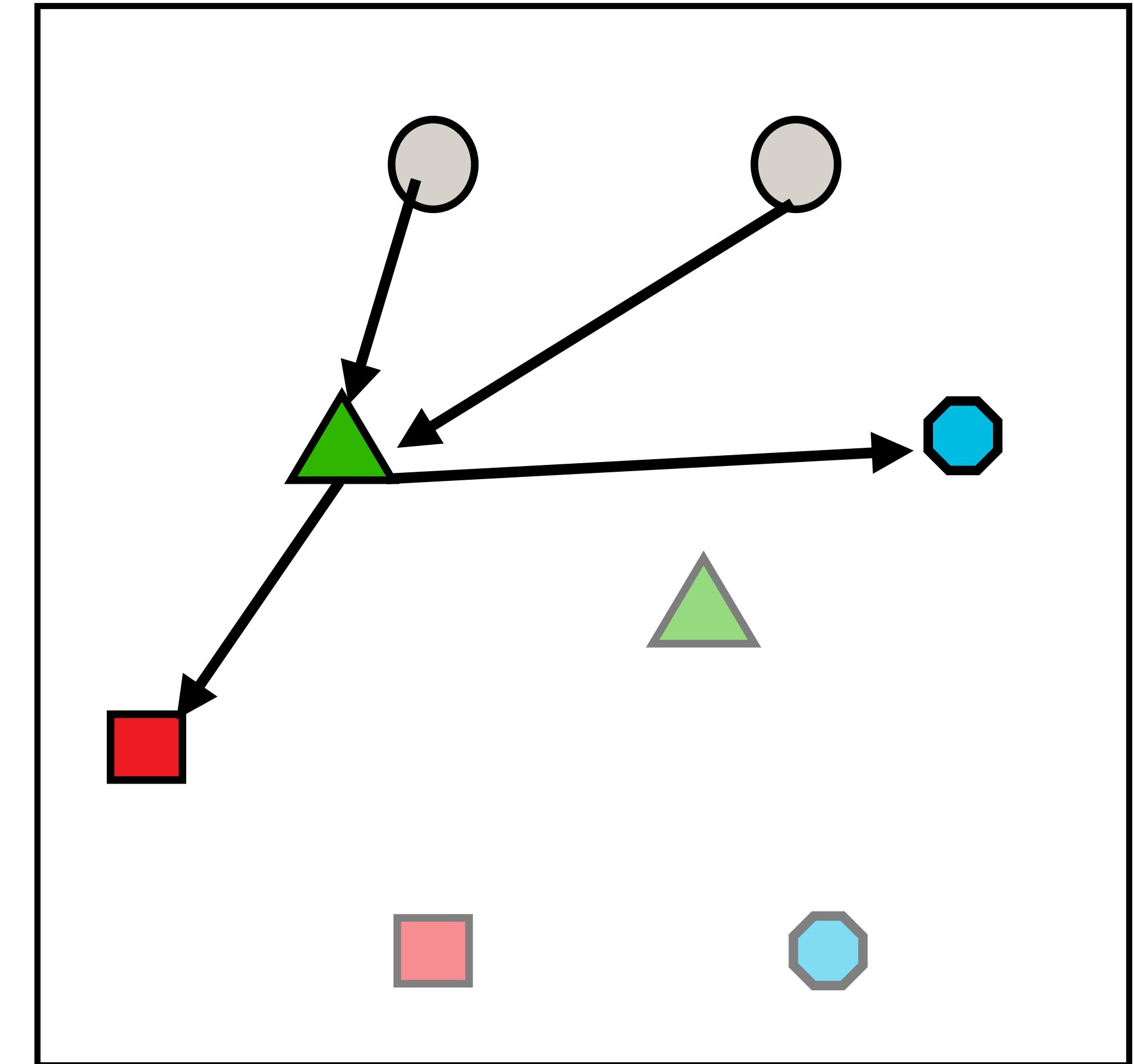
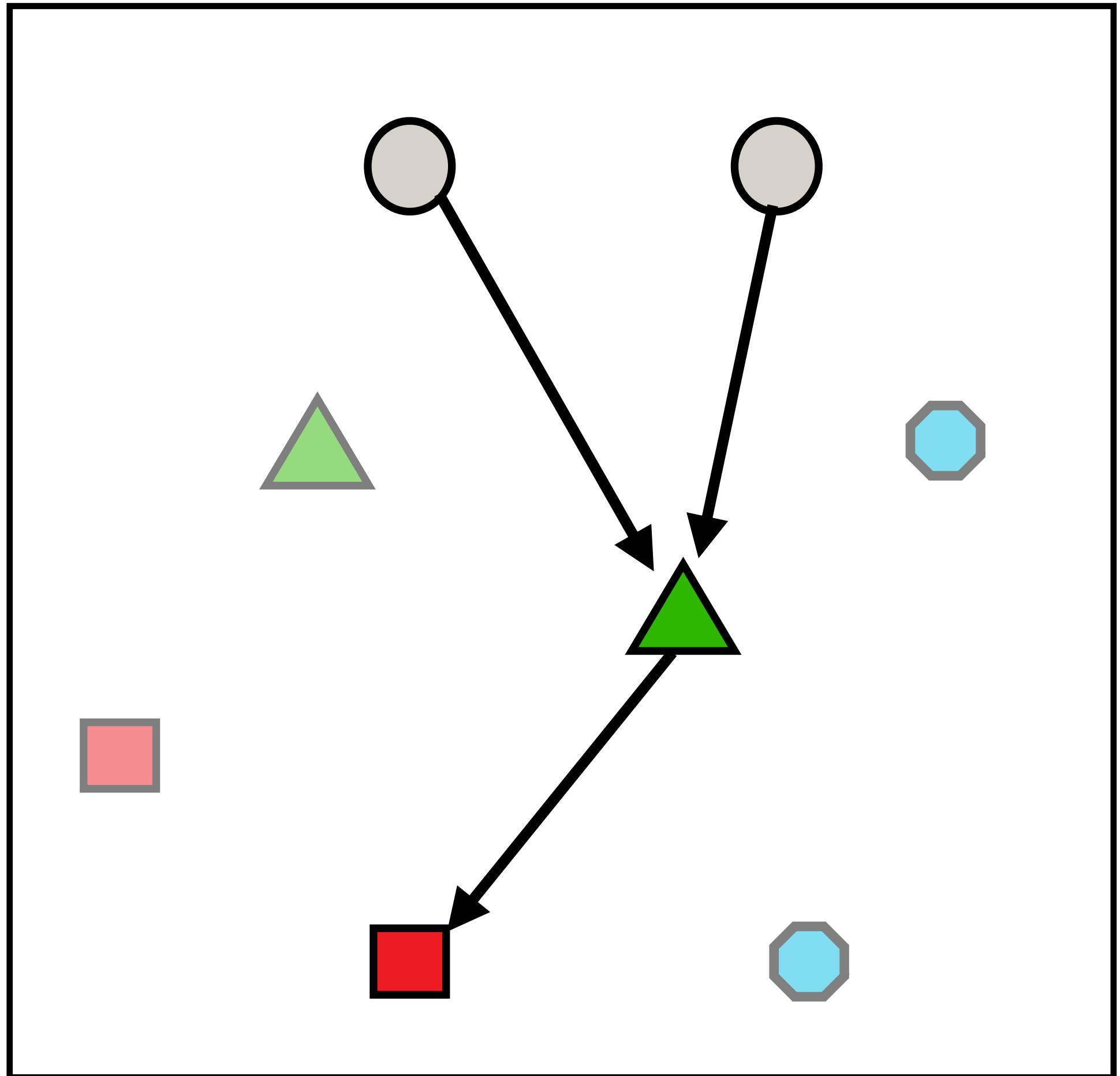
| | | | |
|----------|----------|----------|----------|
| F | G | H | I |
|----------|----------|----------|----------|

Evolutionary Algorithms: Repair operator



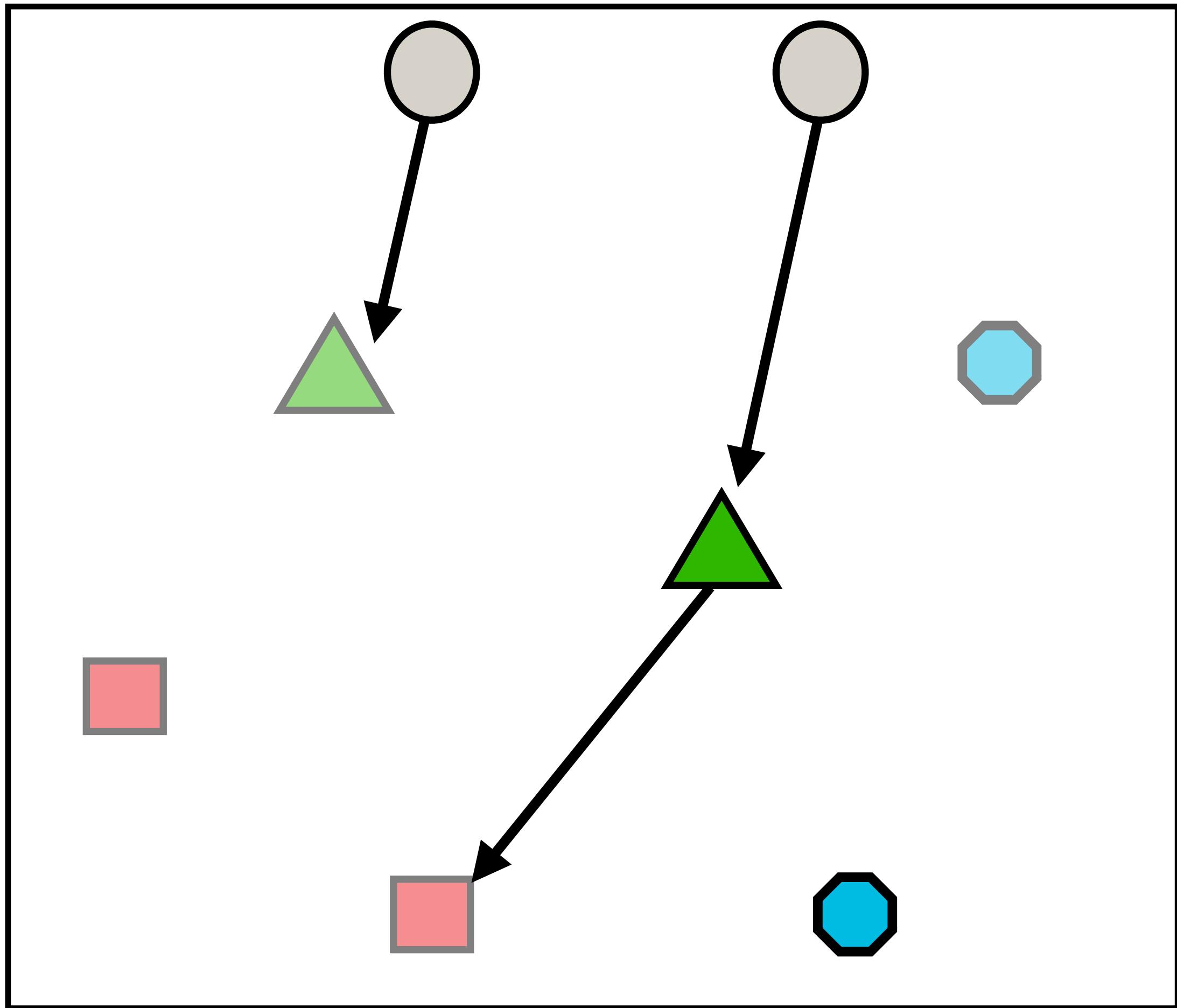
Evolutionary Algorithms: Repair operator

Parent graphs used for crossover and mutation



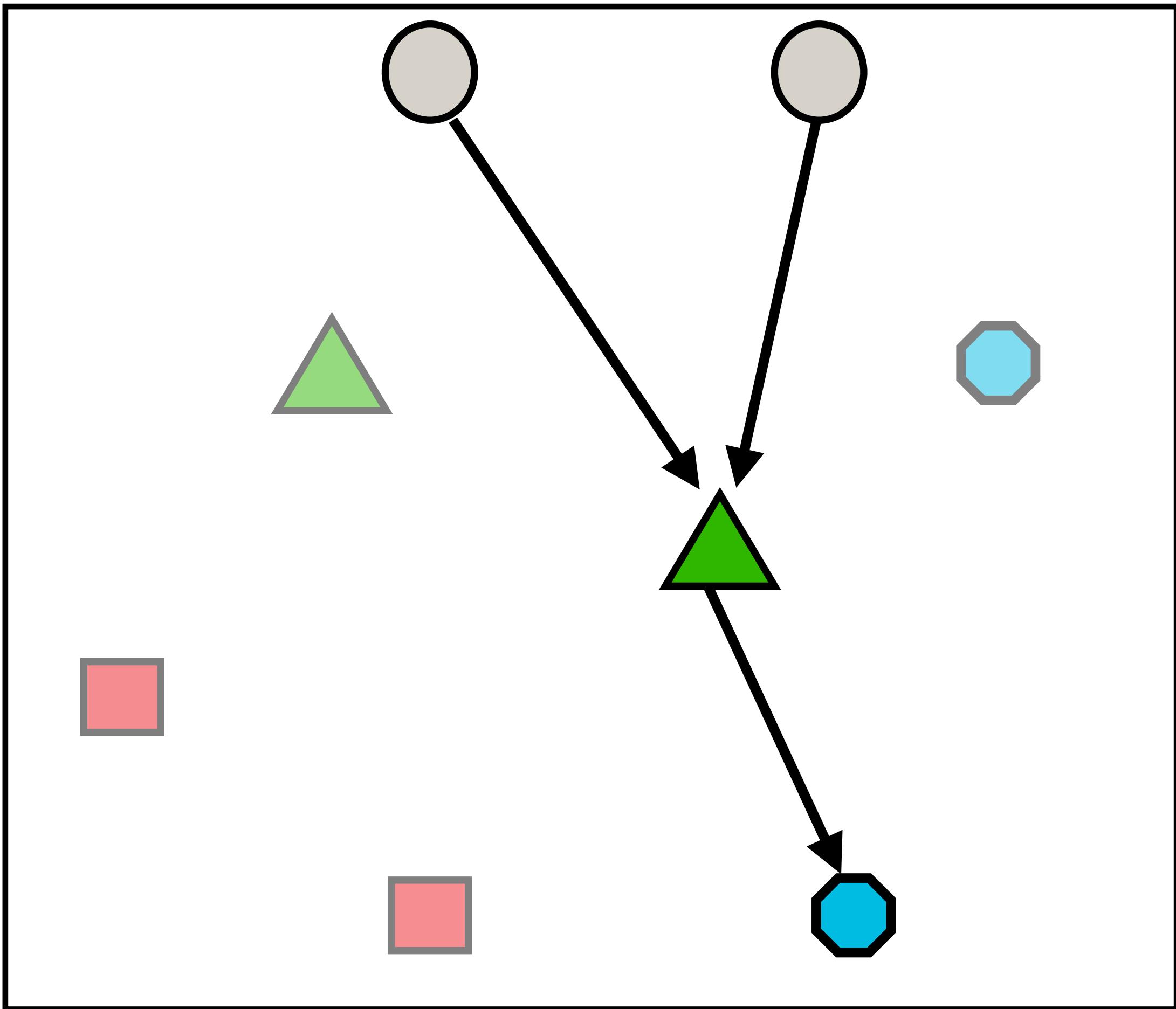
Evolutionary Algorithms: Repair operator

Graph after crossover and mutation



Evolutionary Algorithms: Repair operator

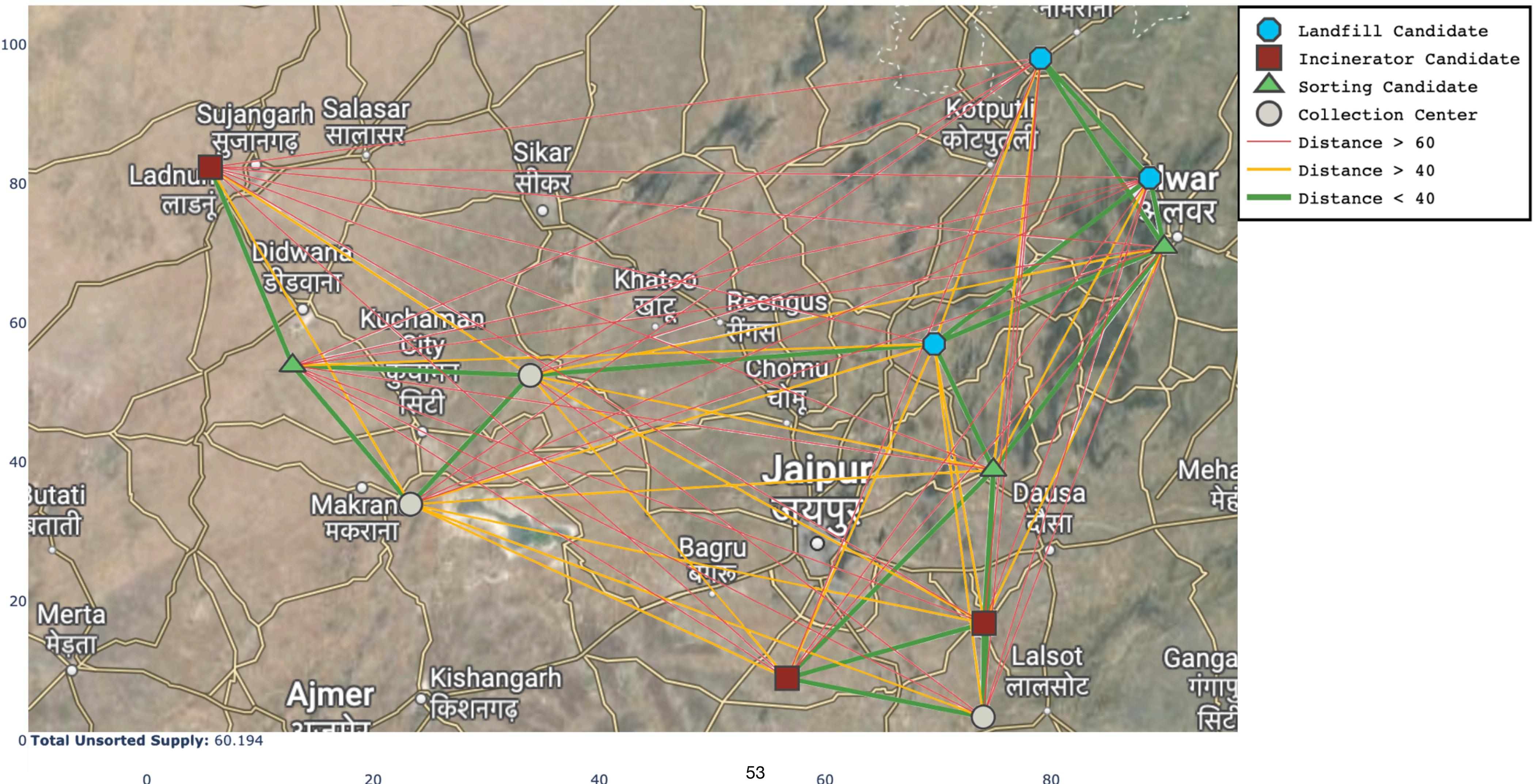
Graph after repair



Empirical Study

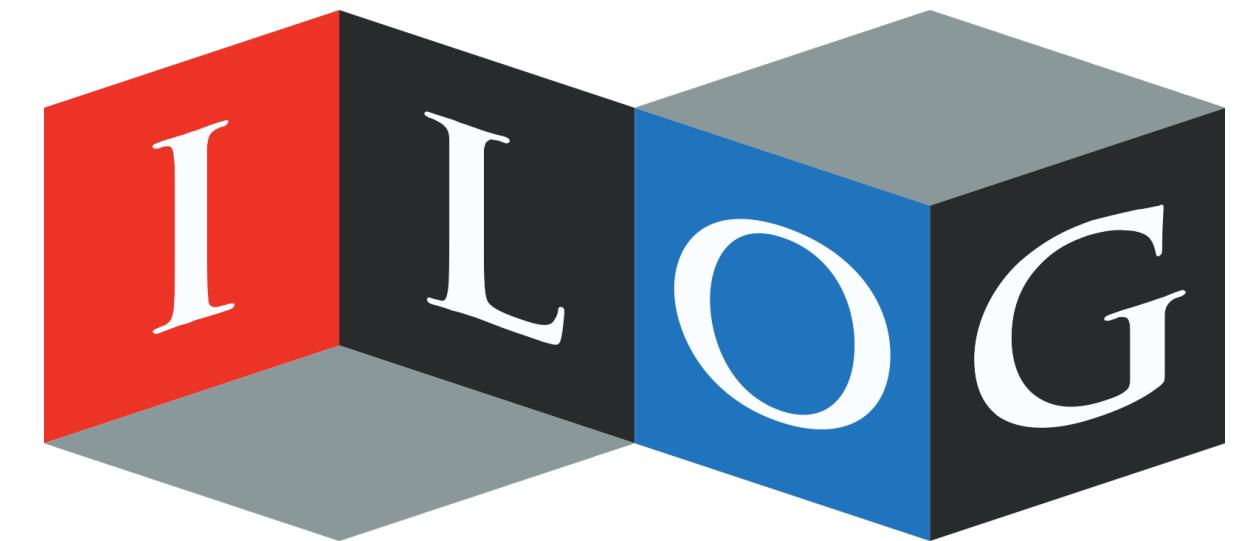
Empirical Study: Graph generation

Randomised graph for 3 average cities (12 total cities)



Empirical Study: Optimisation frameworks

Baseline



CPLEX

Evolutionary Algorithms



Empirical Study : Algorithms

Baseline

Branch and cut

Multi-objective Evolution

NSGA-II

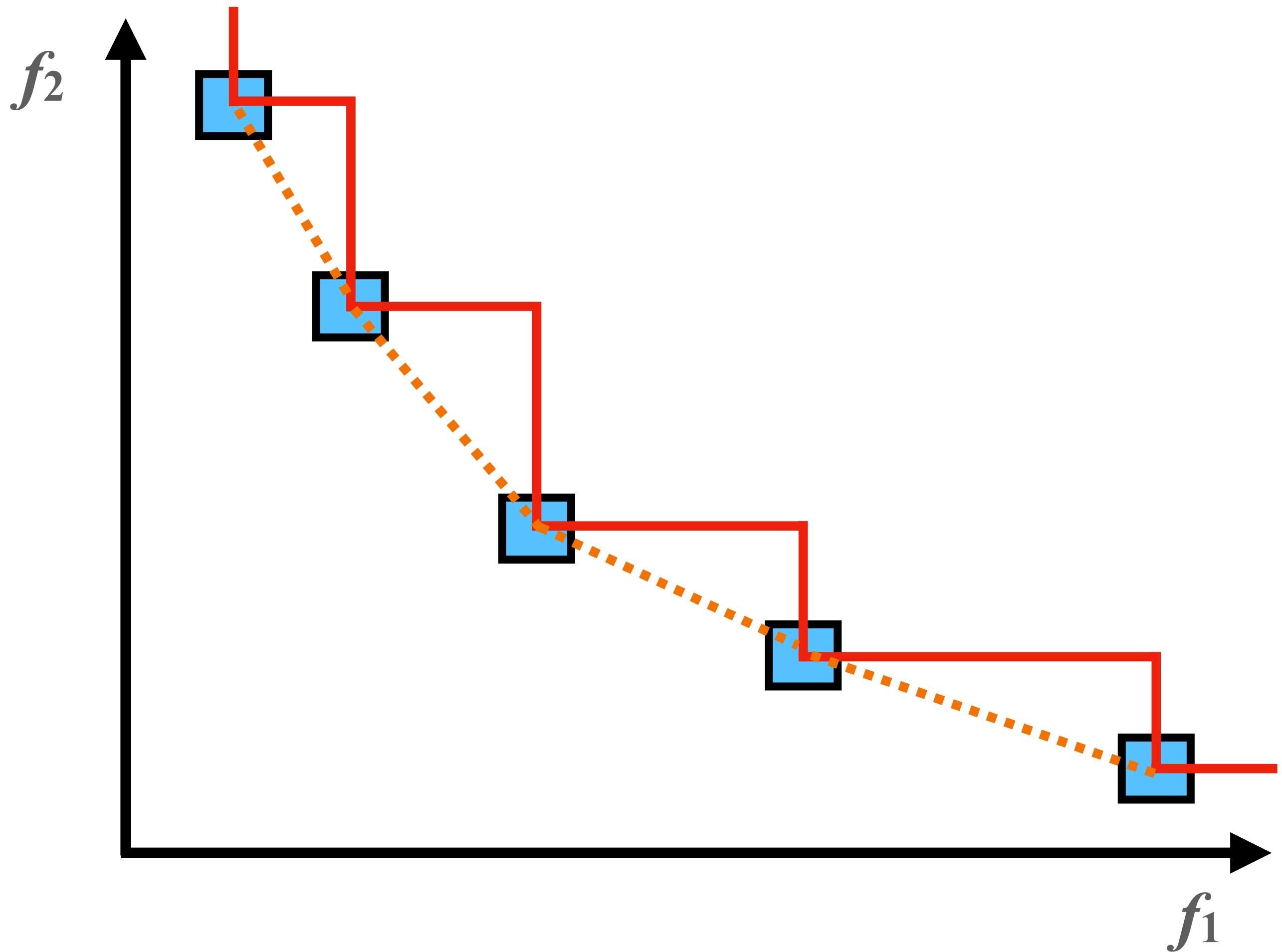
NSGA-III

U-NSGA-III

C-TAEA

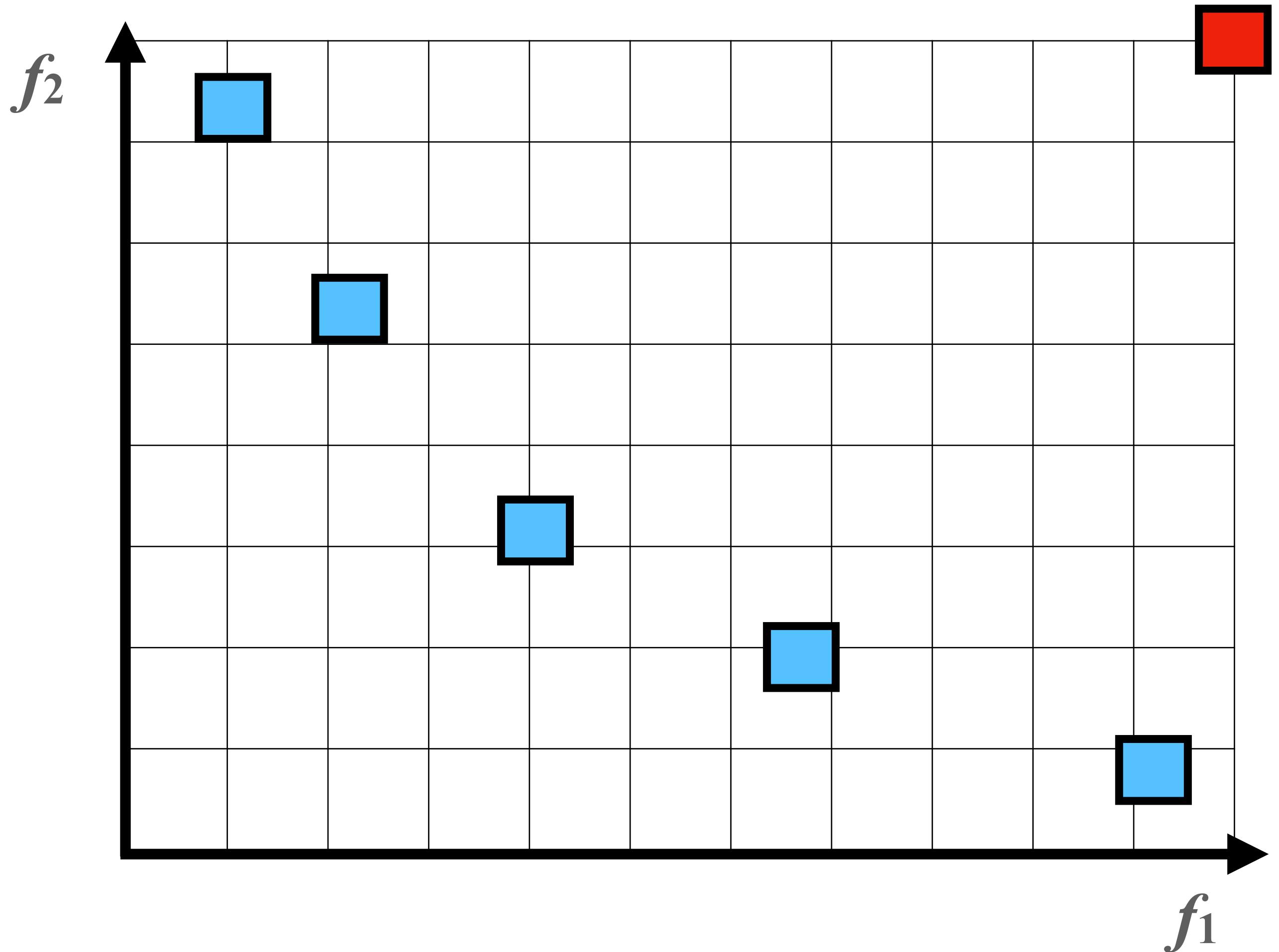
AGE-MOEA

Empirical Study : Hypervolume metric

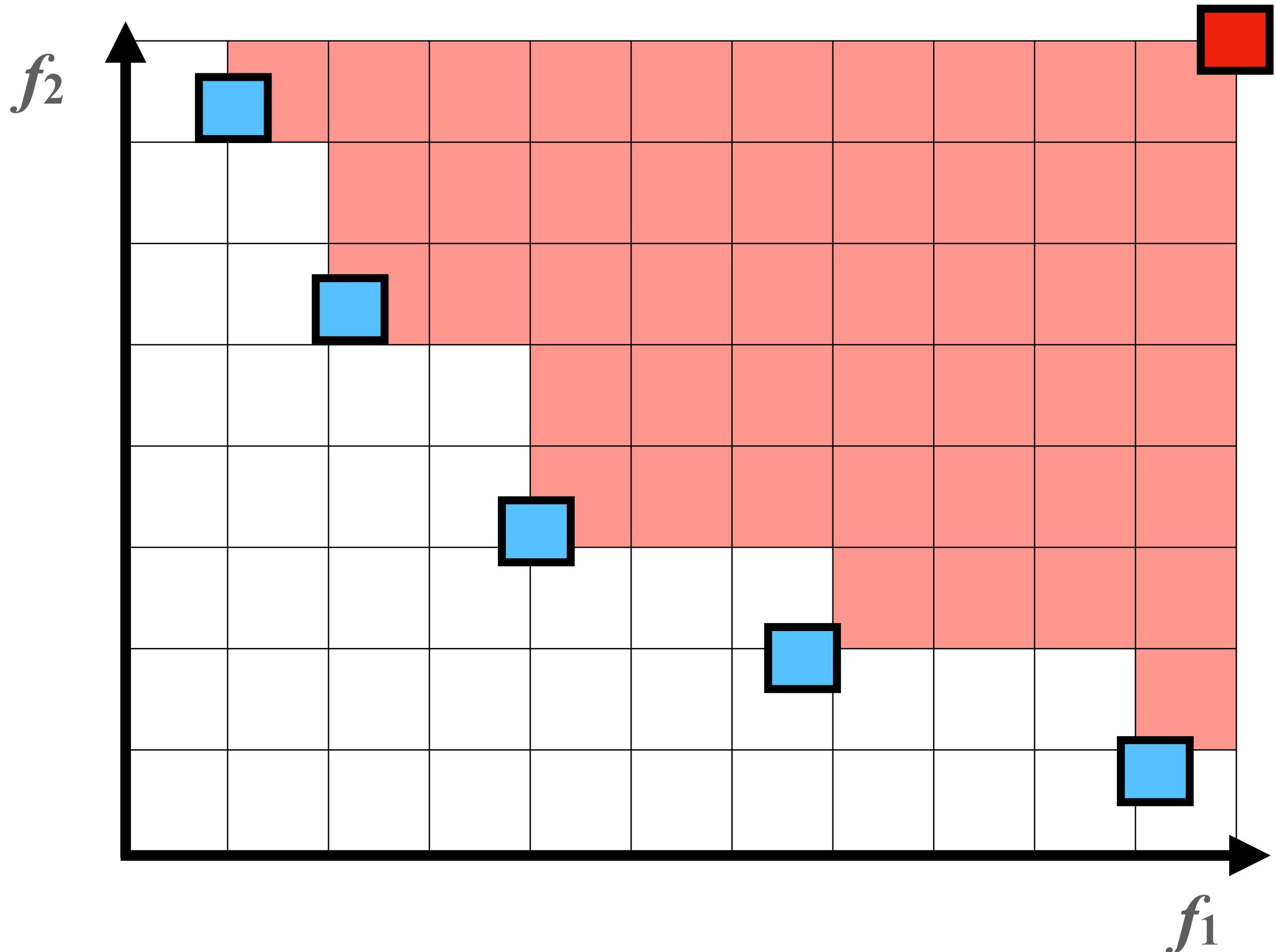


Empirical Study : Hypervolume metric

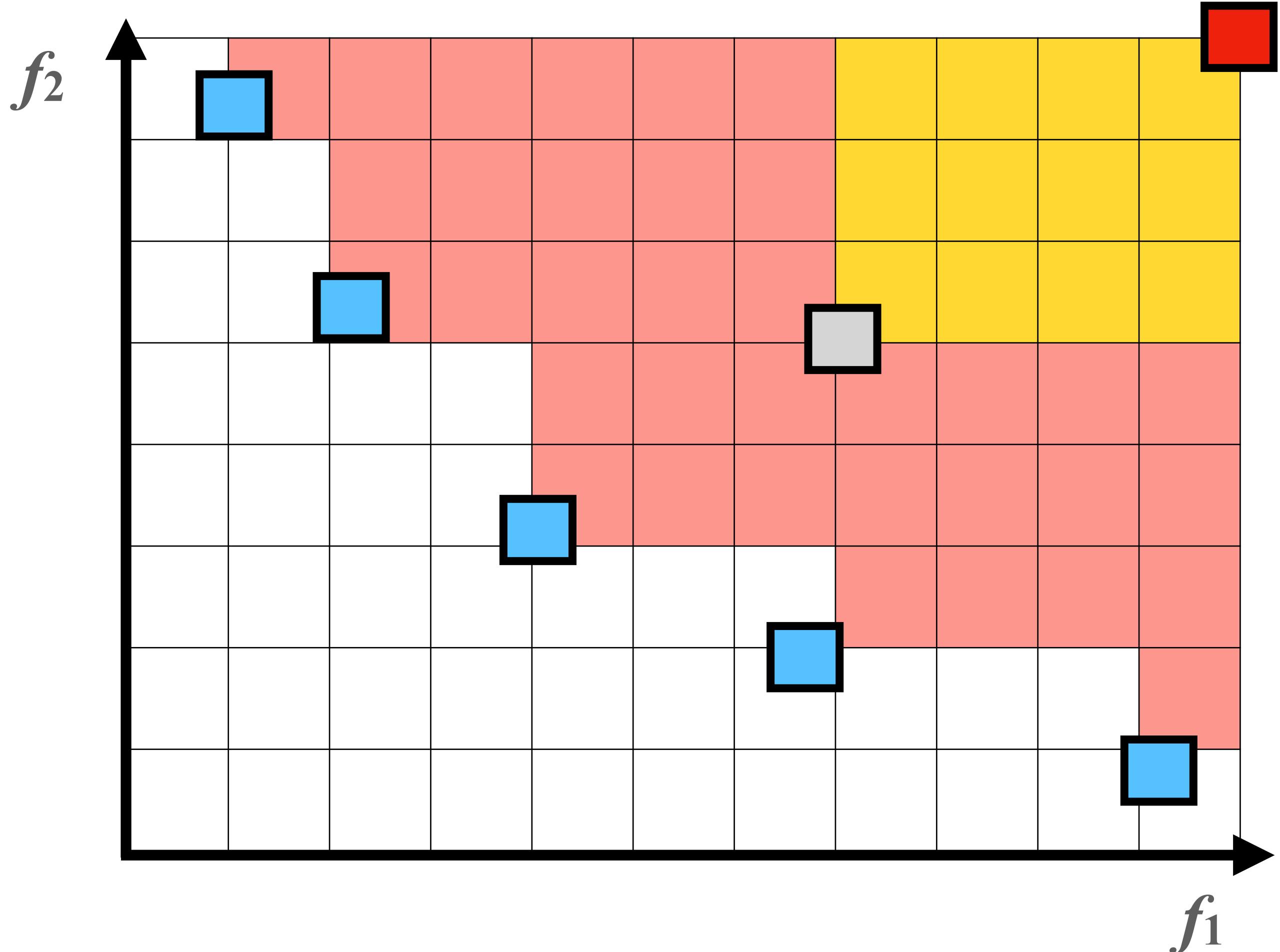
Reference point



Empirical Study : Hypervolume metric



Empirical Study : Hypervolume metric



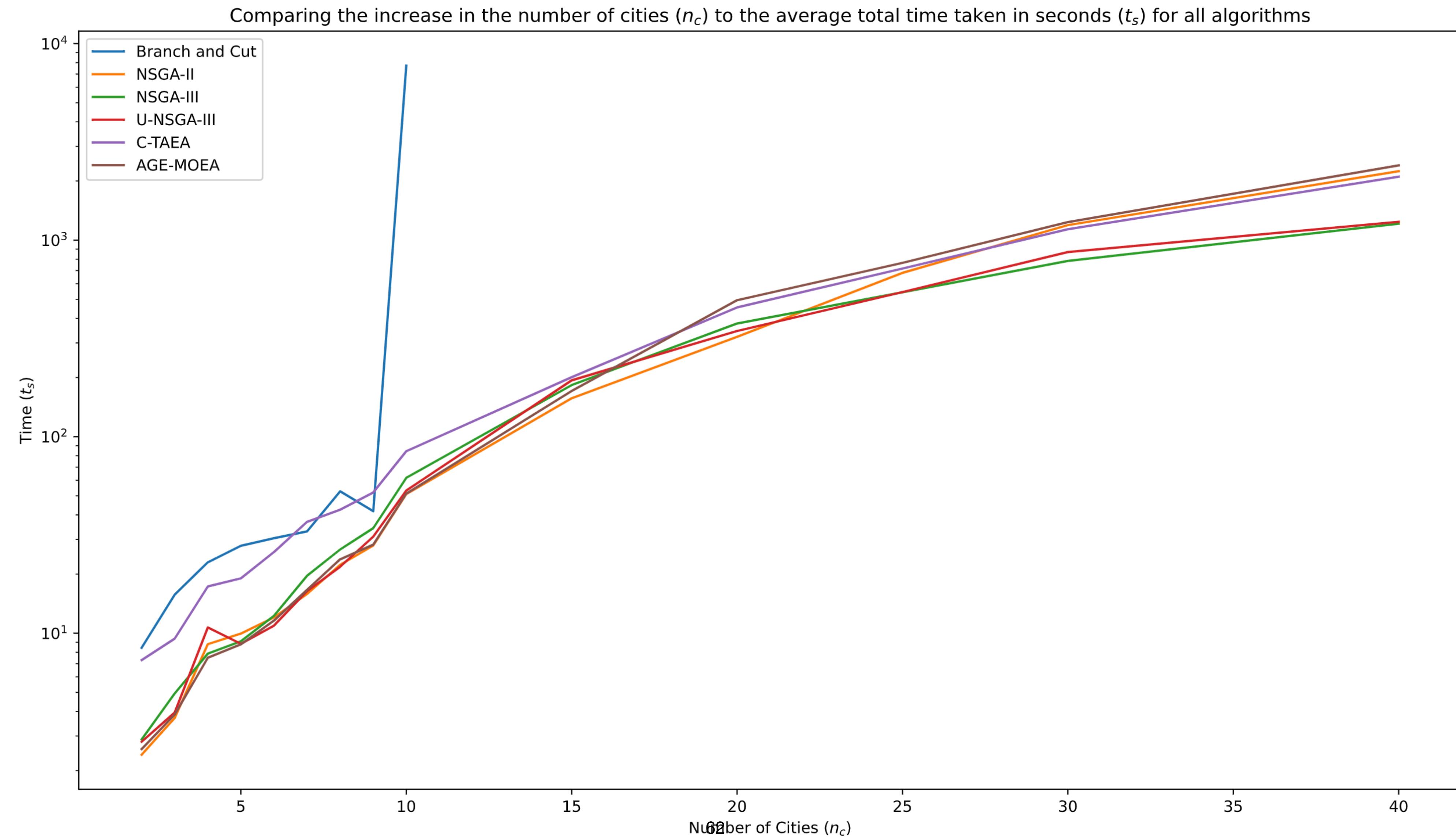
Empirical Study : Evolutionary parameters

| Problem size | Population size | Reference points | Crossover probability | Mutation probability |
|---|-----------------|------------------|-----------------------|----------------------|
| Small scale (<= 40 cities) | 200 | 200 | 80% | 1% |
| Large scale<br (>="" 40="" b="" cities)<=""/> | 200 | 200 | 80% | 0.5% |

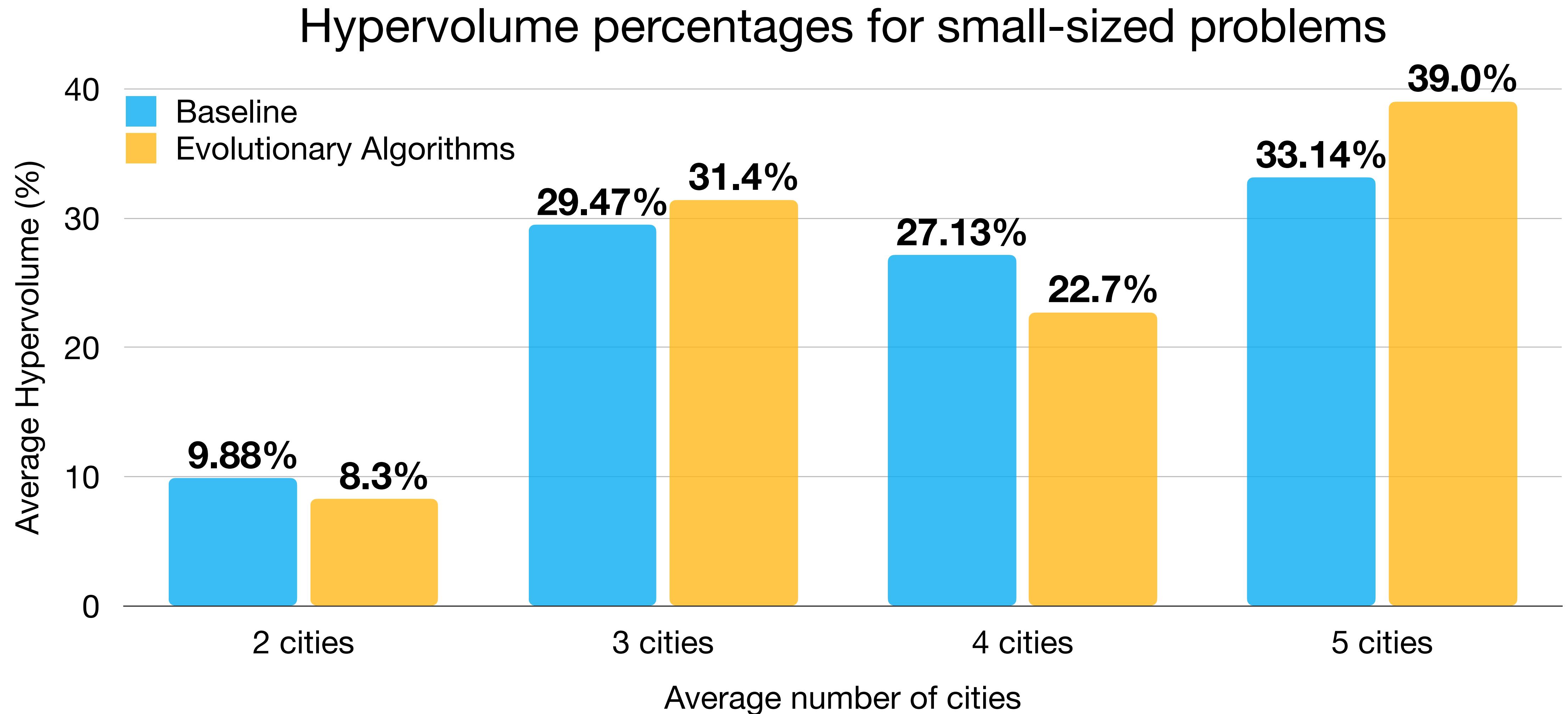
Empirical Study : Experimental setup

| Number of average cities | Algorithms | Number of generated graphs | Seeds | Total number of experiments |
|------------------------------------|---------------------|----------------------------|-------|-----------------------------|
| 2 | CPLEX and Evolution | 10 | 3 | 180 |
| ... | CPLEX and Evolution | 10 | 3 | 180 |
| 10 | CPLEX and Evolution | 10 | 3 | 180 |
| 15 | Evolution | 10 | 3 | 150 |
| 20 | Evolution | 10 | 3 | 150 |
| 25 | Evolution | 10 | 3 | 150 |
| 30 | Evolution | 10 | 3 | 150 |
| 40 | Evolution | 10 | 3 | 150 |
| Total number of graphs: 420 | | | | Total: 2370 |

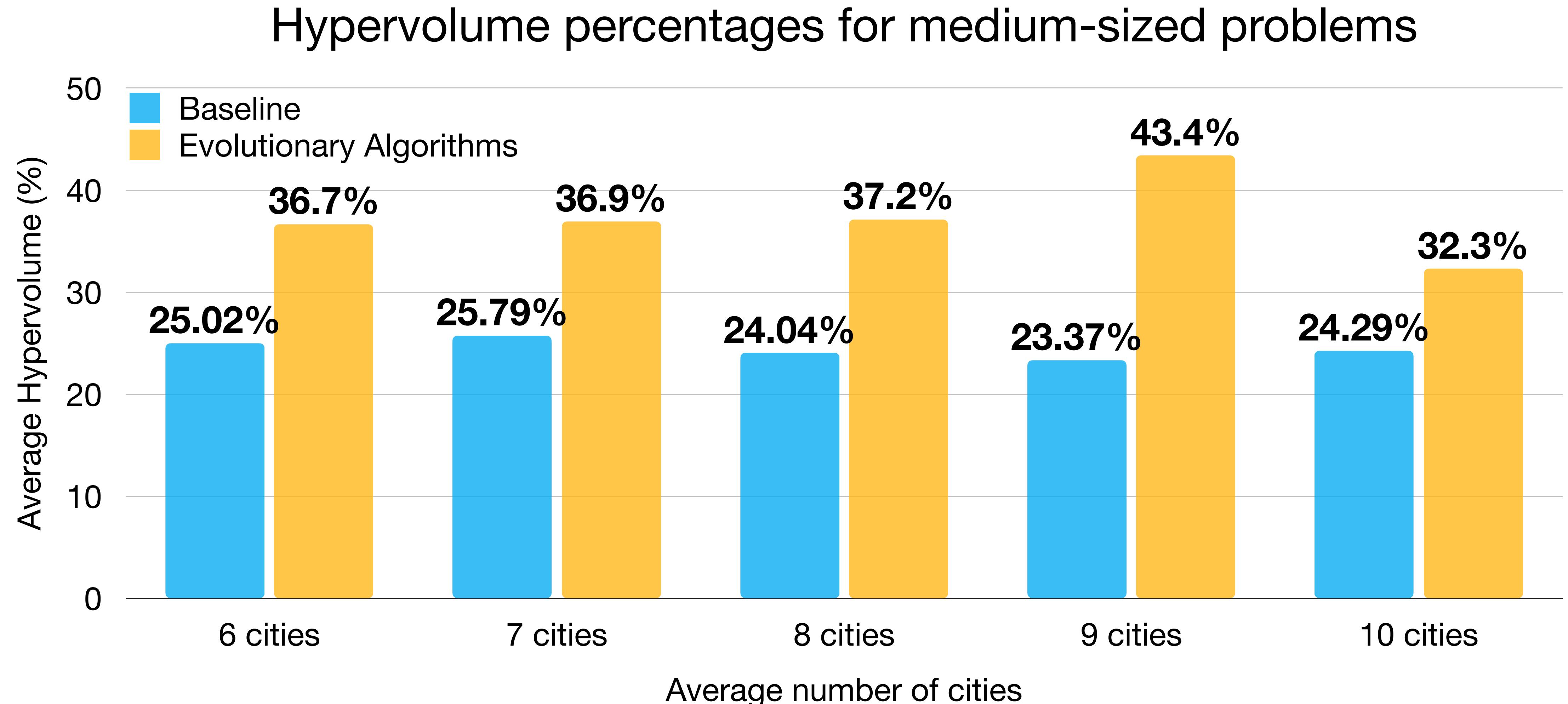
Empirical Study: Claim of time



Empirical Study: Claim of solution quality



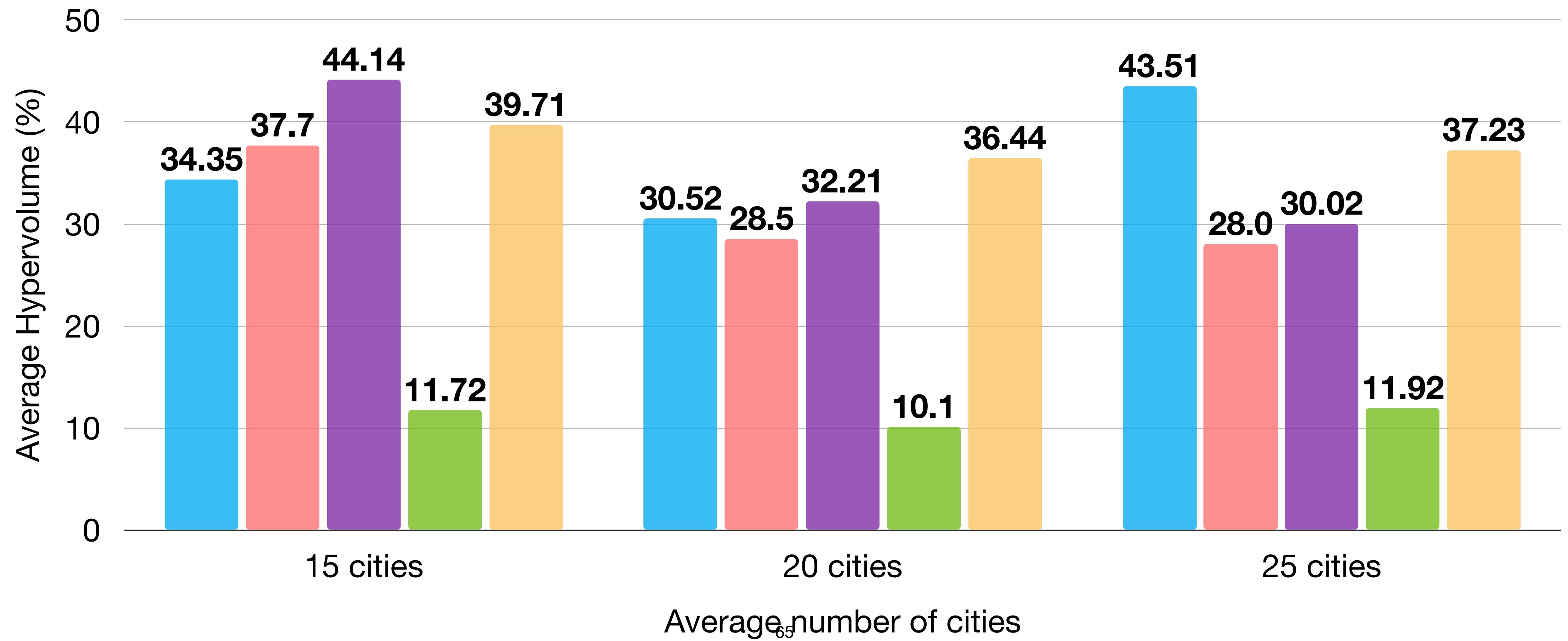
Empirical Study: Claim of solution quality



Empirical Study: Claim of solution quality

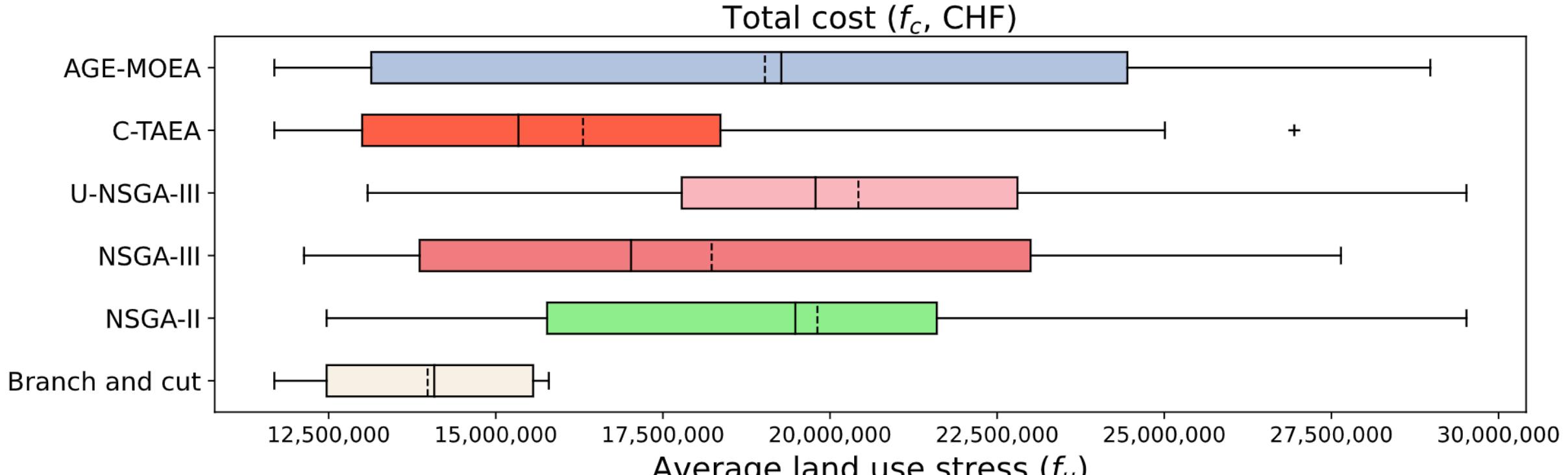
 NSGA-II  NSGA-III  U-NSGA-III  C-TAEA  AGE-MOEA

Hypervolume percentages for large-sized problems

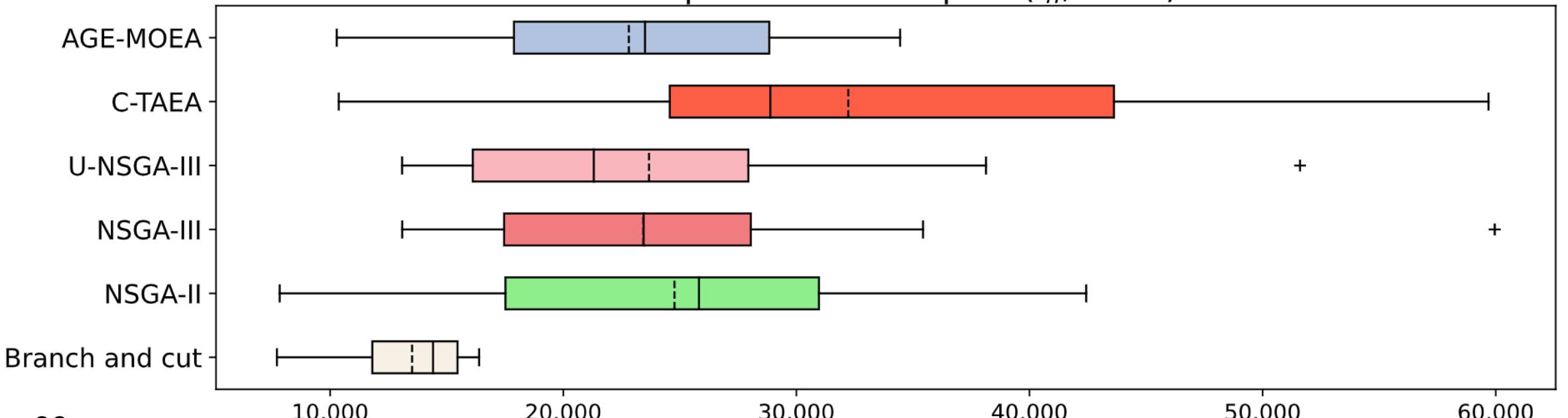
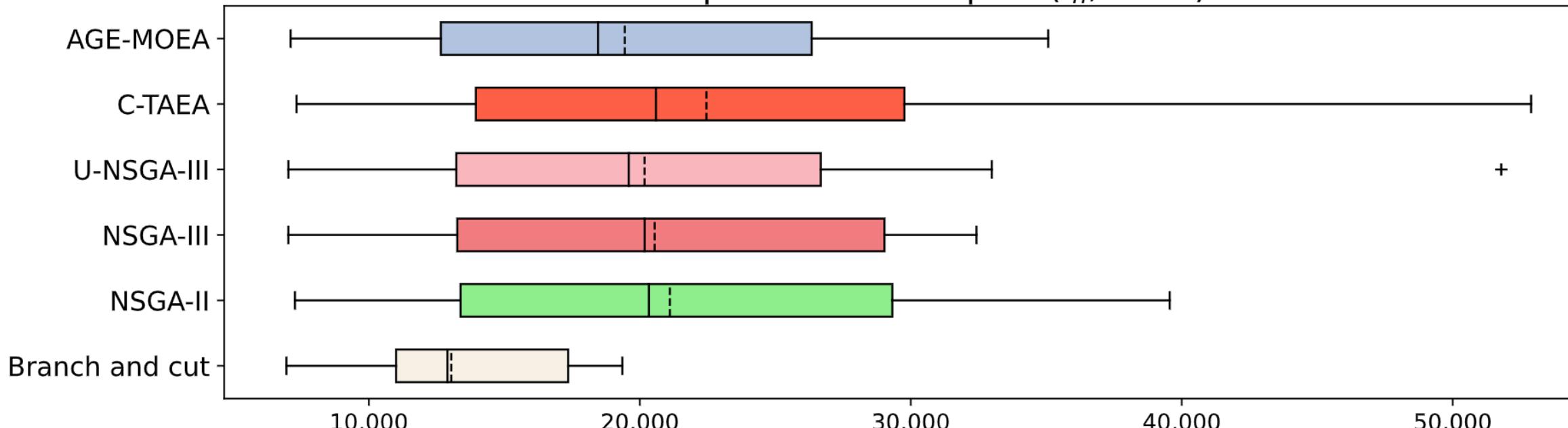
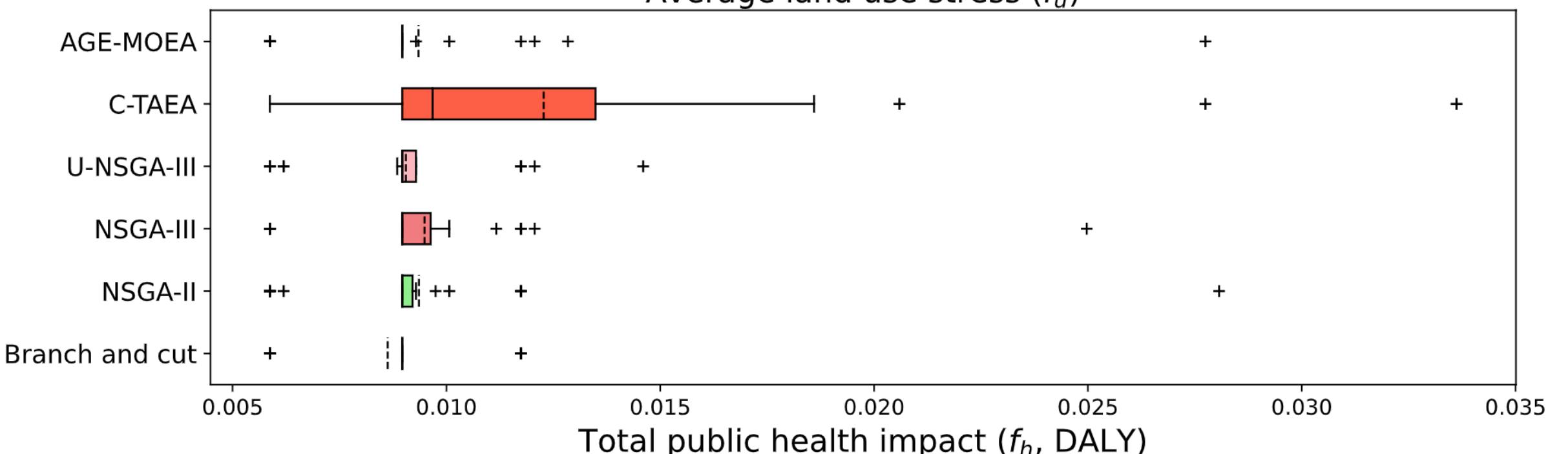
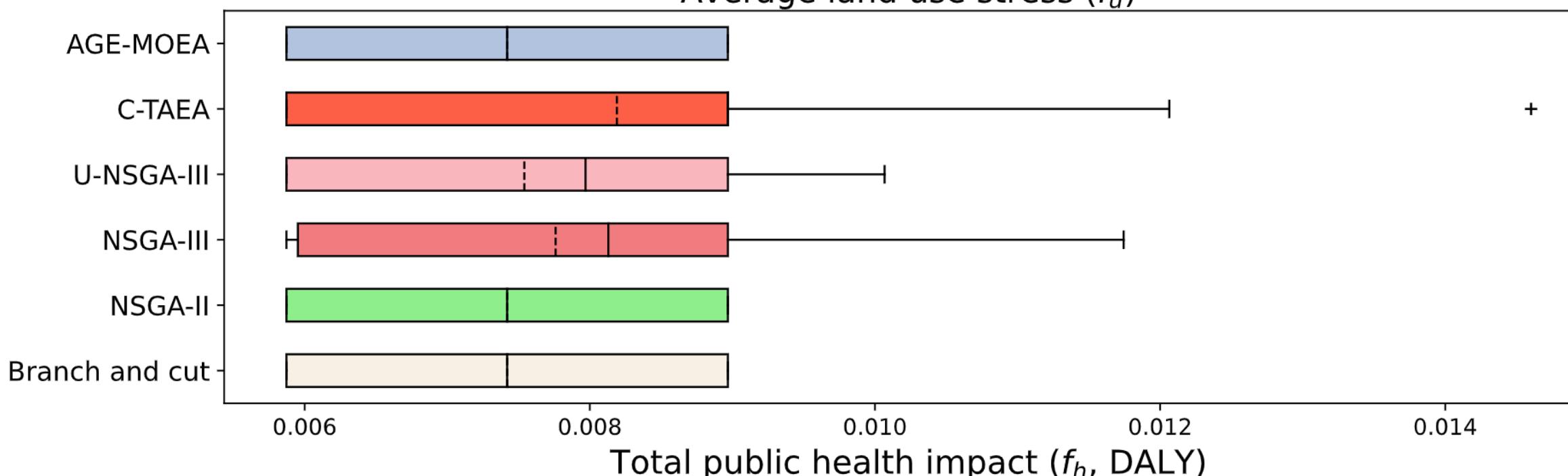
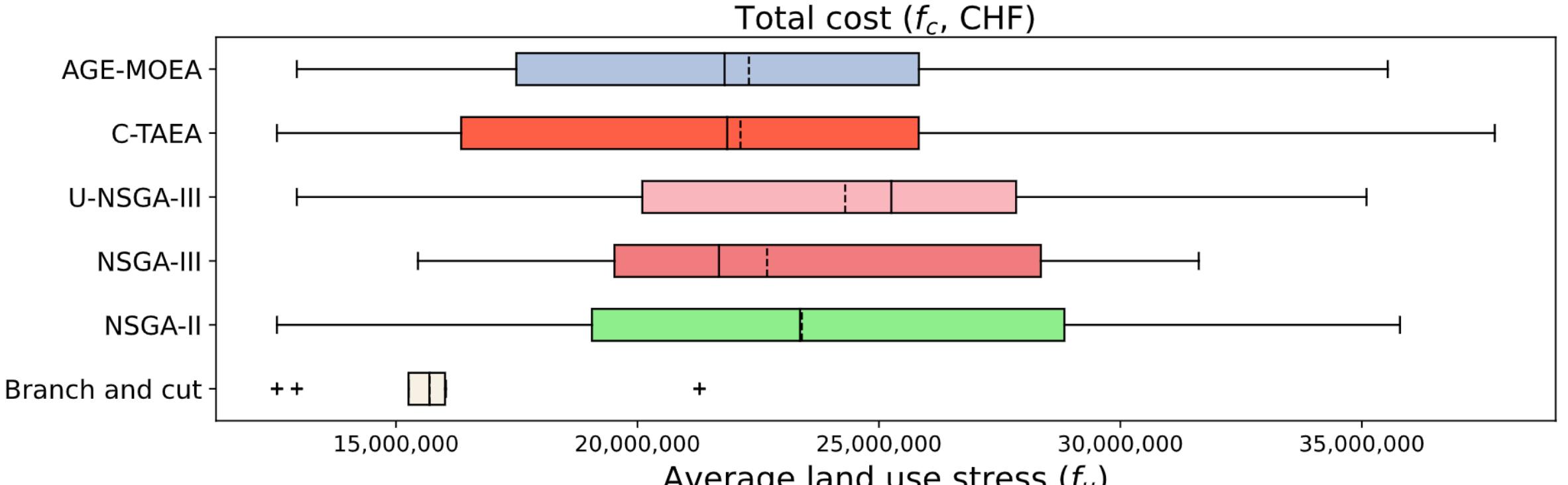


Empirical Study: Claim of solution diversity

Boxplot showing the total cost, land use, and health impact for 4 cities, and all evolutionary algorithms.

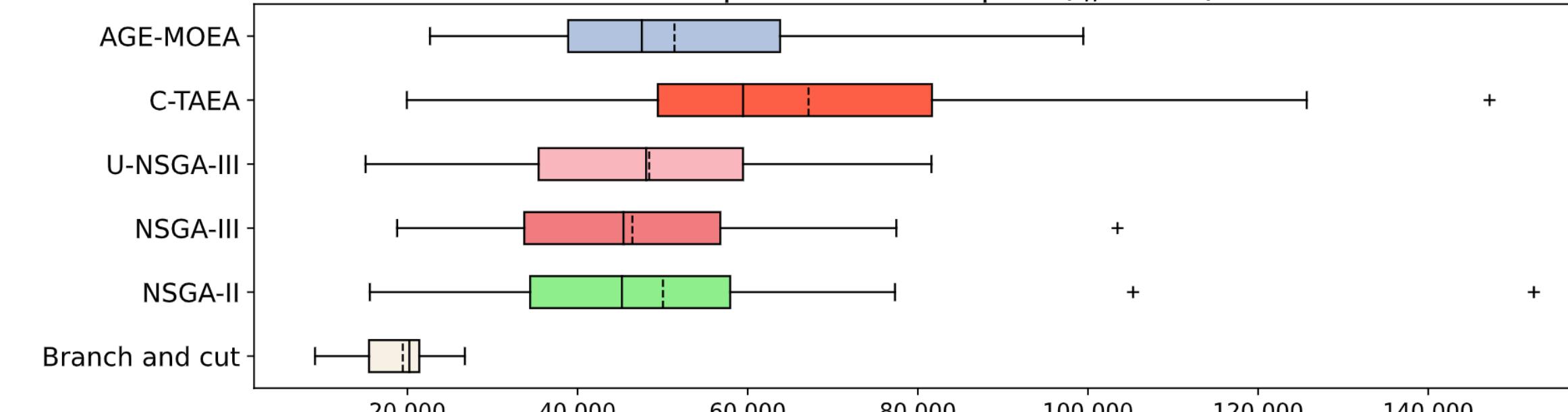
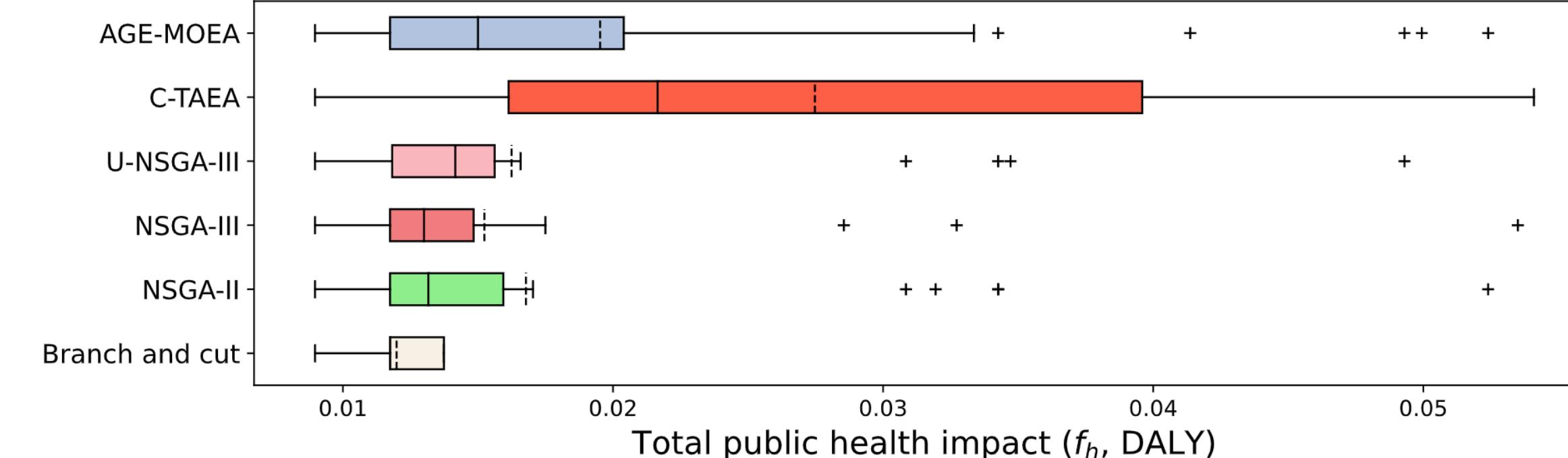
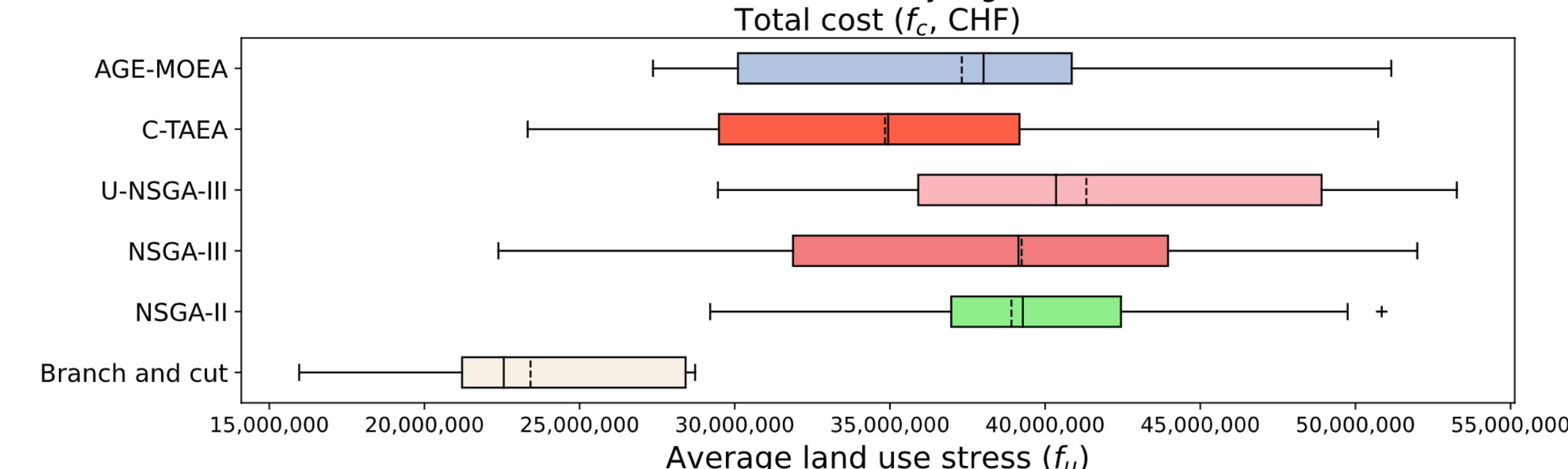


Boxplot showing the total cost, land use, and health impact for 5 cities, and all evolutionary algorithms.

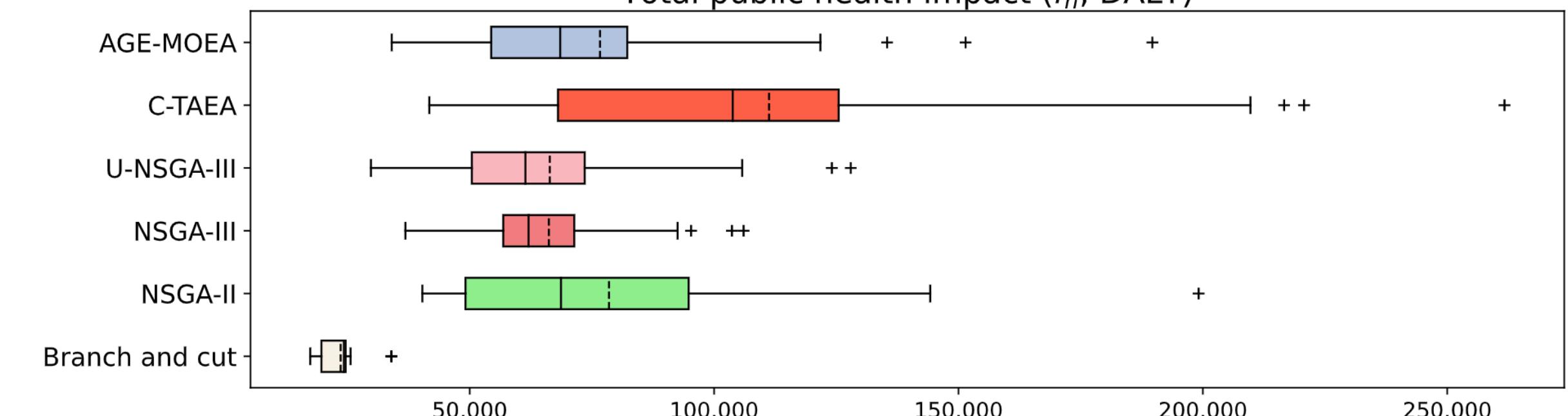
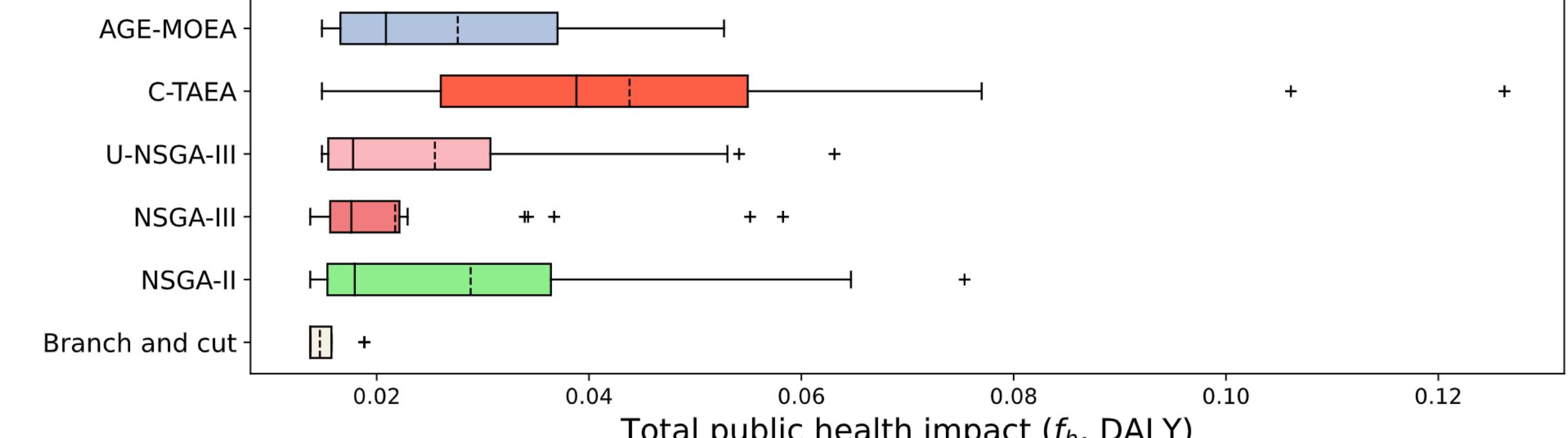
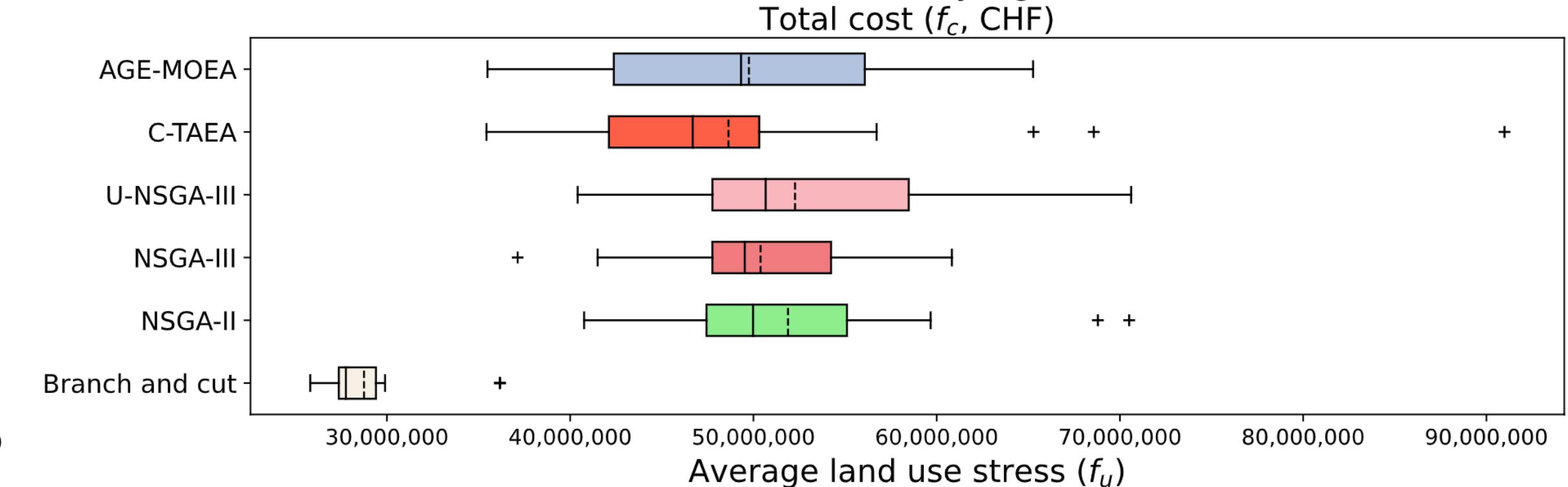


Empirical Study: Claim of solution diversity

Boxplot showing the total cost, land use, and health impact for 8 cities, and all evolutionary algorithms.

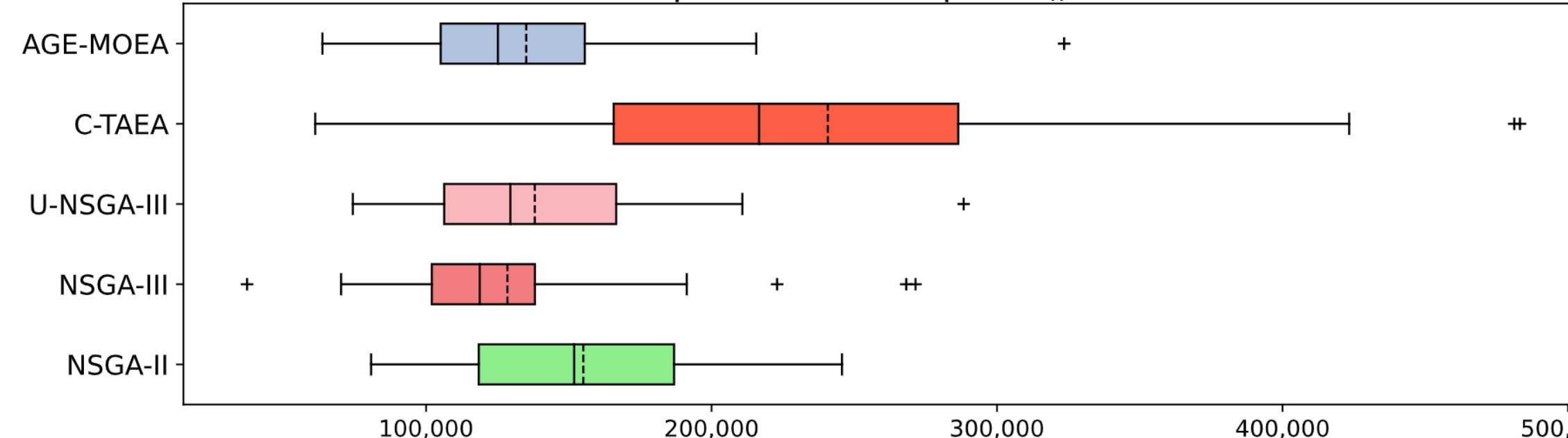
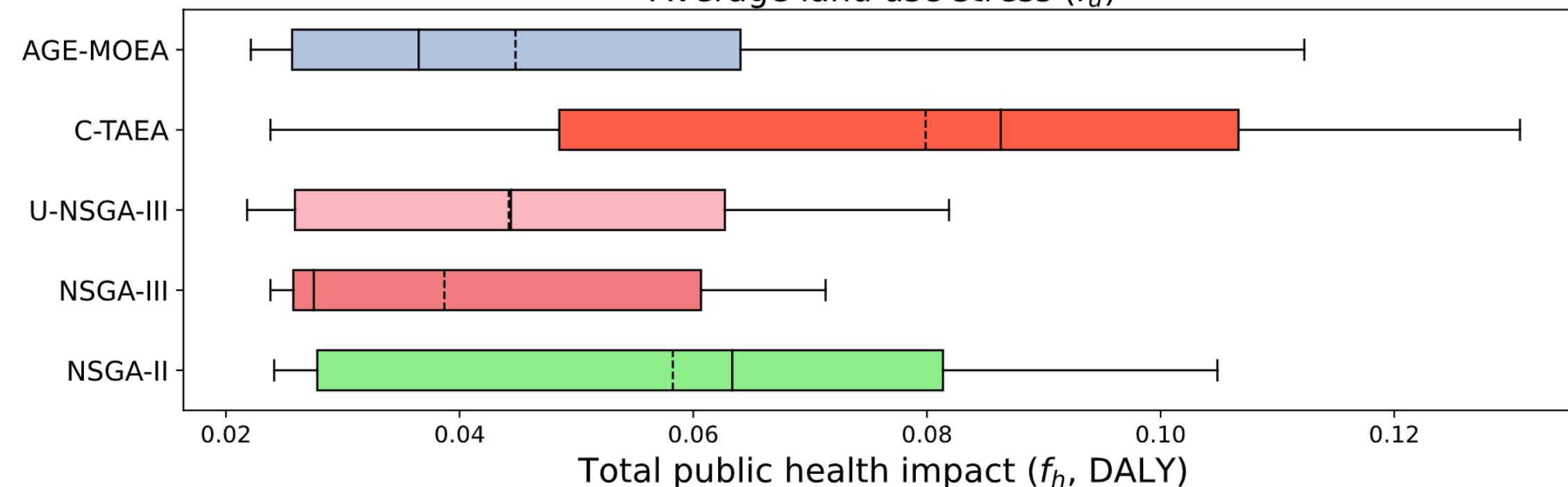
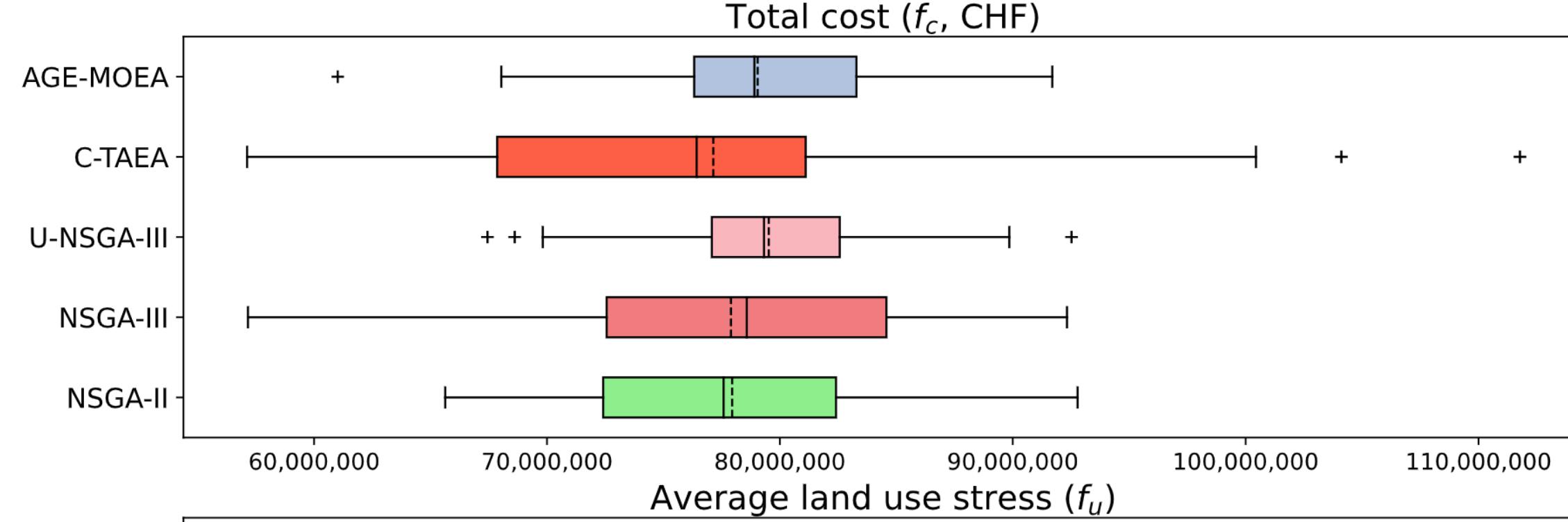


Boxplot showing the total cost, land use, and health impact for 10 cities, and all evolutionary algorithms.

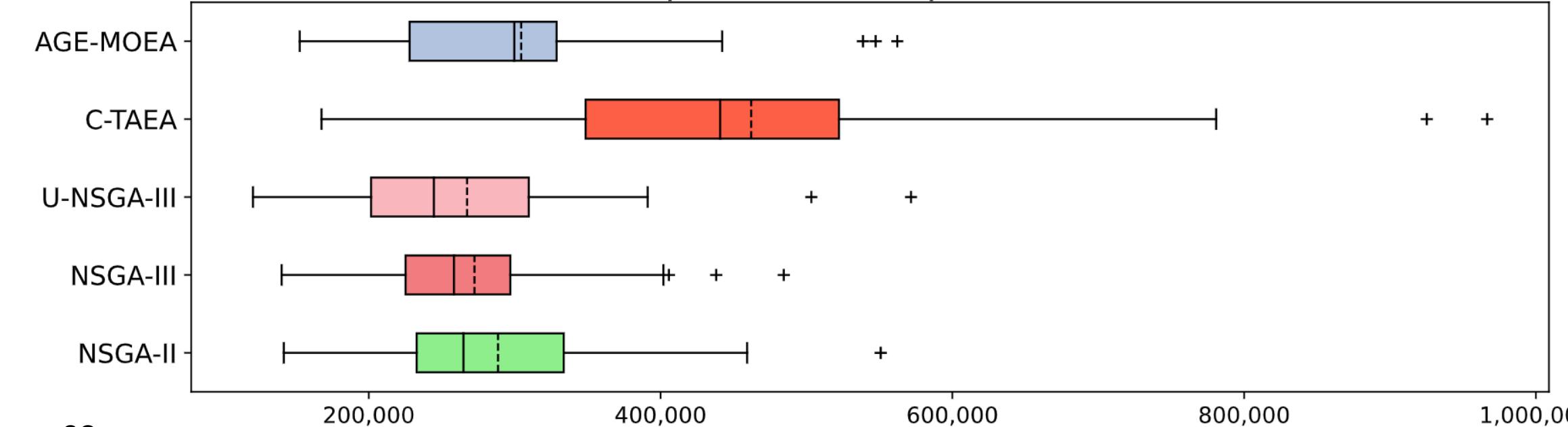
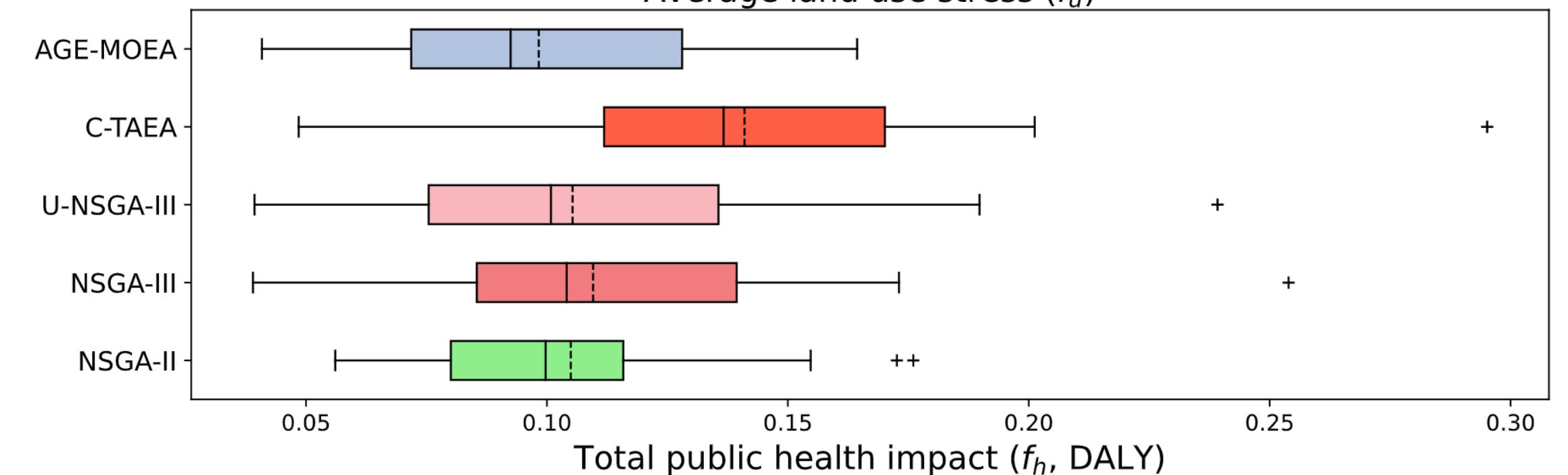
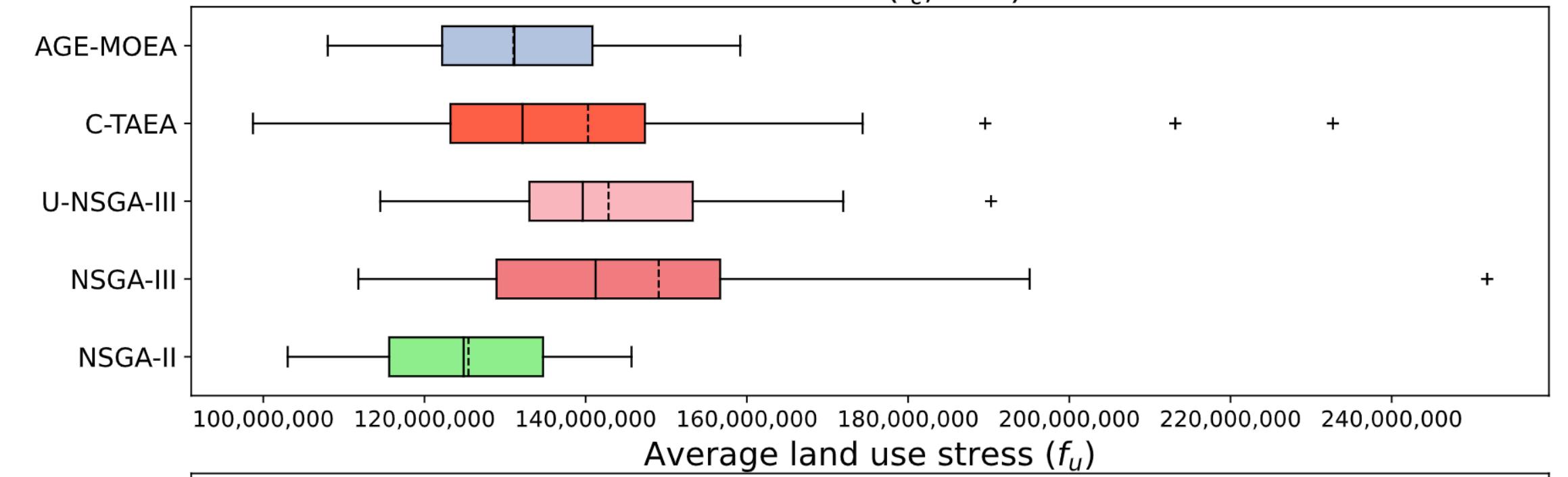


Empirical Study: Claim of solution diversity

Boxplot showing the total cost, land use, and health impact for 15 cities, and all evolutionary algorithms.



Boxplot showing the total cost, land use, and health impact for 25 cities, and all evolutionary algorithms.



Conclusion

Conclusion: Advantages

- We extended the current state-of-the-art by incorporating Evolutionary Algorithms.
- We obtained better trade-off solutions compared to the current state-of-the-art.

Conclusion: Limitations

- Feasible solutions are not guaranteed for all algorithms in huge problems.
- Parameter tuning of the algorithms.

Conclusion: Future work

- A deeper look into the sorting facilities by incorporating the placement of sorting systems.
- Evolutionary algorithms that try to optimise multi-objective large-scale problems.

Thank you for your attention

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Appendix

Evolutionary Algorithms: The binary decision variable, y

Evolutionary Algorithms: The binary decision variable, y

The Constraints

$$\sum_{l \in L(j)} y_{jl} \leq 1, \quad \forall j \in J$$

$$\sum_{l \in L(k)} y_{kl} \leq 1, \quad \forall k \in K$$

$$\sum_{l \in L(k')} y_{k'l} \leq 1, \quad \forall k' \in K'$$

Evolutionary Algorithms: The binary decision variable, y

The Crossover

$$\sum_{l \in L(j)} y_{jl} \leq 1, \quad \forall j \in J$$

$$\sum_{l \in L(k)} y_{kl} \leq 1, \quad \forall k \in K$$

$$\sum_{l \in L(k')} y_{k'l} \leq 1, \quad \forall k' \in K'$$

Population after single-point crossover

| Small | Medium | Large |
|--------------|---------------|--------------|
| 0 | 1 | 0 |
| 1 | 1 | 0 |
| 0 | 1 | 1 |
| 1 | 0 | 1 |

Evolutionary Algorithms: The binary decision variable, y

The Crossover

$$\sum_{l \in L(j)} y_{jl} \leq 1, \quad \forall j \in J$$

$$\sum_{l \in L(k)} y_{kl} \leq 1, \quad \forall k \in K$$

$$\sum_{l \in L(k')} y_{k'l} \leq 1, \quad \forall k' \in K'$$

Find the individuals that sum to two/three

| Small | Medium | Large |
|--------------|---------------|--------------|
| 0 | 1 | 0 |
| 1 | 1 | 0 |
| 0 | 1 | 1 |
| 1 | 0 | 1 |

Evolutionary Algorithms: The binary decision variable, y

The Crossover

$$\sum_{l \in L(j)} y_{jl} \leq 1, \quad \forall j \in J$$

$$\sum_{l \in L(k)} y_{kl} \leq 1, \quad \forall k \in K$$

$$\sum_{l \in L(k')} y_{k'l} \leq 1, \quad \forall k' \in K'$$

Select two/three random columns to set to zero for each row.

| Small | Medium | Large |
|--------------|---------------|--------------|
| 0 | 1 | 0 |
| 0 | 0 | 0 |
| 0 | 0 | 1 |

Evolutionary Algorithms: The binary decision variable, y

The Mutation

$$\sum_{l \in L(j)} y_{jl} \leq 1, \quad \forall j \in J$$

$$\sum_{l \in L(k)} y_{kl} \leq 1, \quad \forall k \in K$$

$$\sum_{l \in L(k')} y_{k'l} \leq 1, \quad \forall k' \in K'$$

| Small | Medium | Large |
|--------------|---------------|--------------|
| 0 | 1 | 0 |
| 0 | 1 | 0 |
| 0 | 0 | 0 |
| 0 | 0 | 1 |

Evolutionary Algorithms: The binary decision variable, y

The Mutation

$$\sum_{l \in L(j)} y_{jl} \leq 1, \quad \forall j \in J$$

$$\sum_{l \in L(k)} y_{kl} \leq 1, \quad \forall k \in K$$

$$\sum_{l \in L(k')} y_{k'l} \leq 1, \quad \forall k' \in K'$$

Apply the binary mutation operator

| Small | Medium | Large |
|--------------|---------------|--------------|
| 1 | 1 | 0 |
| 0 | 1 | 1 |
| 0 | 1 | 0 |
| 0 | 0 | 0 |

Evolutionary Algorithms: The binary decision variable, y

The Mutation

$$\sum_{l \in L(j)} y_{jl} \leq 1, \quad \forall j \in J$$

$$\sum_{l \in L(k)} y_{kl} \leq 1, \quad \forall k \in K$$

$$\sum_{l \in L(k')} y_{k'l} \leq 1, \quad \forall k' \in K'$$

Set the other values in the mutated one rows to zero.

| Small | Medium | Large |
|--------------|---------------|--------------|
| 1 | 0 | 0 |
| 0 | 0 | 1 |
| 0 | 1 | 0 |
| 0 | 0 | 0 |

Evolutionary Algorithms: The continuous decision variable, f

Evolutionary Algorithms: The continuous decision variable, f

The Constraints

$$\sum_{j \in J} f_{ij} = D_i, \quad \forall i \in I$$

$$\sum_{i \in I} f_{ij} = \sum_{k \in K \cup K'} f_{jk}, \quad \forall j \in J$$

Evolutionary Algorithms: The continuous decision variable, f

The mutation/crossover procedure

$$\sum_{j \in J} f_{ij} = D_i, \quad \forall i \in I$$

$$\sum_{i \in I} f_{ij} = \sum_{k \in K \cup K'} f_{jk}, \quad \forall j \in J$$

$$\frac{f}{Supply}$$

Normalise using the supply

$$\frac{f_{ij}}{\sum f_i}$$

Make each row sum to one

$$f \cdot Supply$$

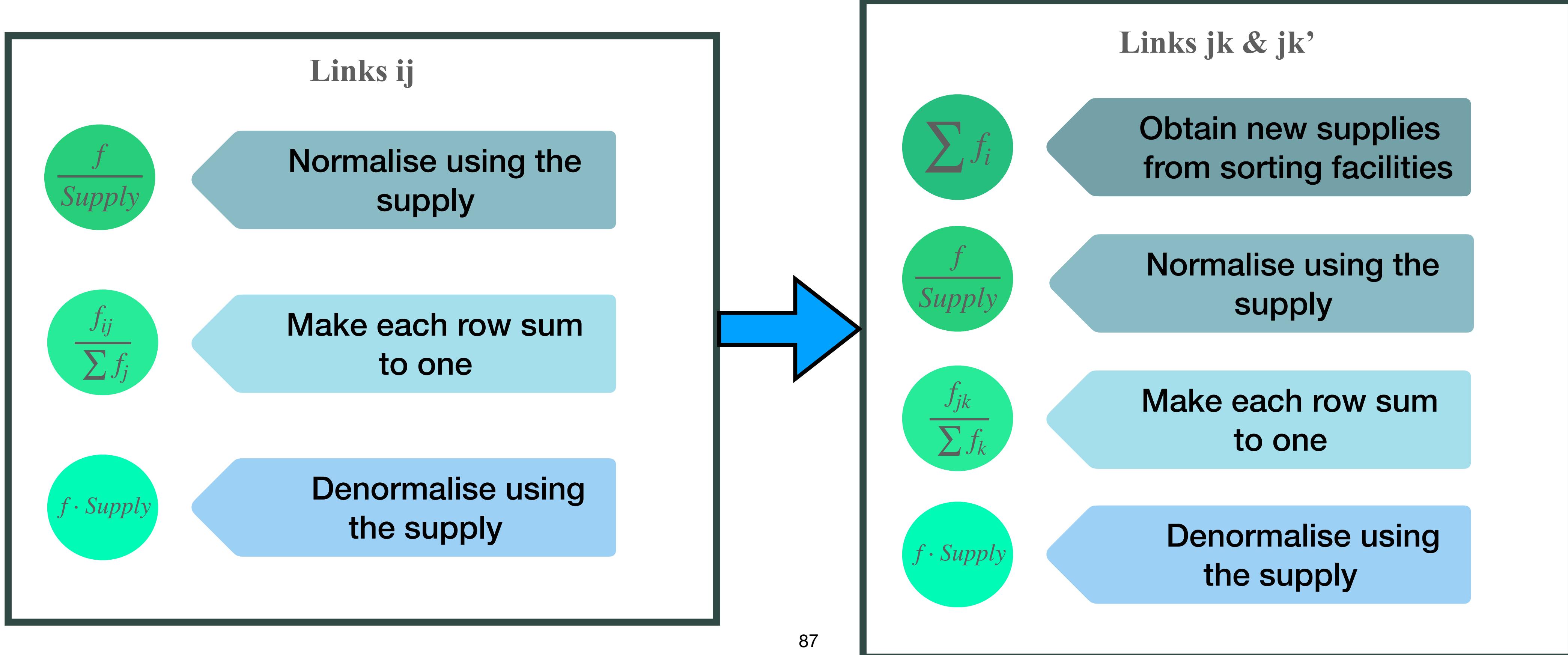
Denormalise using the supply

Evolutionary Algorithms: The continuous decision variable, f

The mutation/crossover procedure

$$\sum_{j \in J} f_{ij} = D_i, \quad \forall i \in I$$

$$\sum_{i \in I} f_{ij} = \sum_{k \in K \cup K'} f_{jk}, \quad \forall j \in J$$



Evolutionary Algorithms: The continuous decision variable, f

The mutation/crossover procedure

$$\sum_{j \in J} f_{ij} = D_i, \quad \forall i \in I$$

$$\sum_{i \in I} f_{ij} = \sum_{k \in K \cup K'} f_{jk}, \quad \forall j \in J$$

Population before normalisation

| Supplies | | j_1 | j_2 | j_3 |
|------------|-------|-------|-------|-------|
| $D_1 = 40$ | i_1 | 10 | 20 | 30 |
| $D_2 = 30$ | i_2 | 20 | 30 | 40 |
| $D_3 = 20$ | i_3 | 0 | 0 | 10 |

Evolutionary Algorithms: The continuous decision variable, f

The mutation/crossover procedure

$$\sum_{j \in J} f_{ij} = D_i, \quad \forall i \in I$$

$$\sum_{i \in I} f_{ij} = \sum_{k \in K \cup K'} f_{jk}, \quad \forall j \in J$$

Population after normalisation

| Supplies | | j_1 | j_2 | j_3 | Sums |
|------------|-------|-----------------|-----------------|-----------------|-----------------|
| $D_1 = 40$ | i_1 | $\frac{10}{40}$ | $\frac{20}{40}$ | $\frac{30}{40}$ | $\frac{60}{40}$ |
| $D_2 = 30$ | i_2 | $\frac{20}{30}$ | $\frac{30}{30}$ | $\frac{40}{30}$ | $\frac{90}{30}$ |
| $D_3 = 20$ | i_3 | 0 | 0 | $\frac{10}{20}$ | $\frac{10}{20}$ |

Evolutionary Algorithms: The continuous decision variable, f

The mutation/crossover procedure

$$\sum_{j \in J} f_{ij} = D_i, \quad \forall i \in I$$

$$\sum_{i \in I} f_{ij} = \sum_{k \in K \cup K'} f_{jk}, \quad \forall j \in J$$

| Sum to one | | | | | |
|------------|-------|-----------------|-----------------|-----------------|------|
| Supplies | | j_1 | j_2 | j_3 | Sums |
| $D_1 = 40$ | i_1 | $\frac{10}{60}$ | $\frac{20}{60}$ | $\frac{30}{60}$ | 1 |
| $D_2 = 30$ | i_2 | $\frac{20}{90}$ | $\frac{30}{90}$ | $\frac{40}{90}$ | 1 |
| $D_3 = 20$ | i_3 | 0 | 0 | $\frac{10}{10}$ | 1 |

Evolutionary Algorithms: The continuous decision variable, f

The mutation/crossover procedure

$$\sum_{j \in J} f_{ij} = D_i, \quad \forall i \in I$$

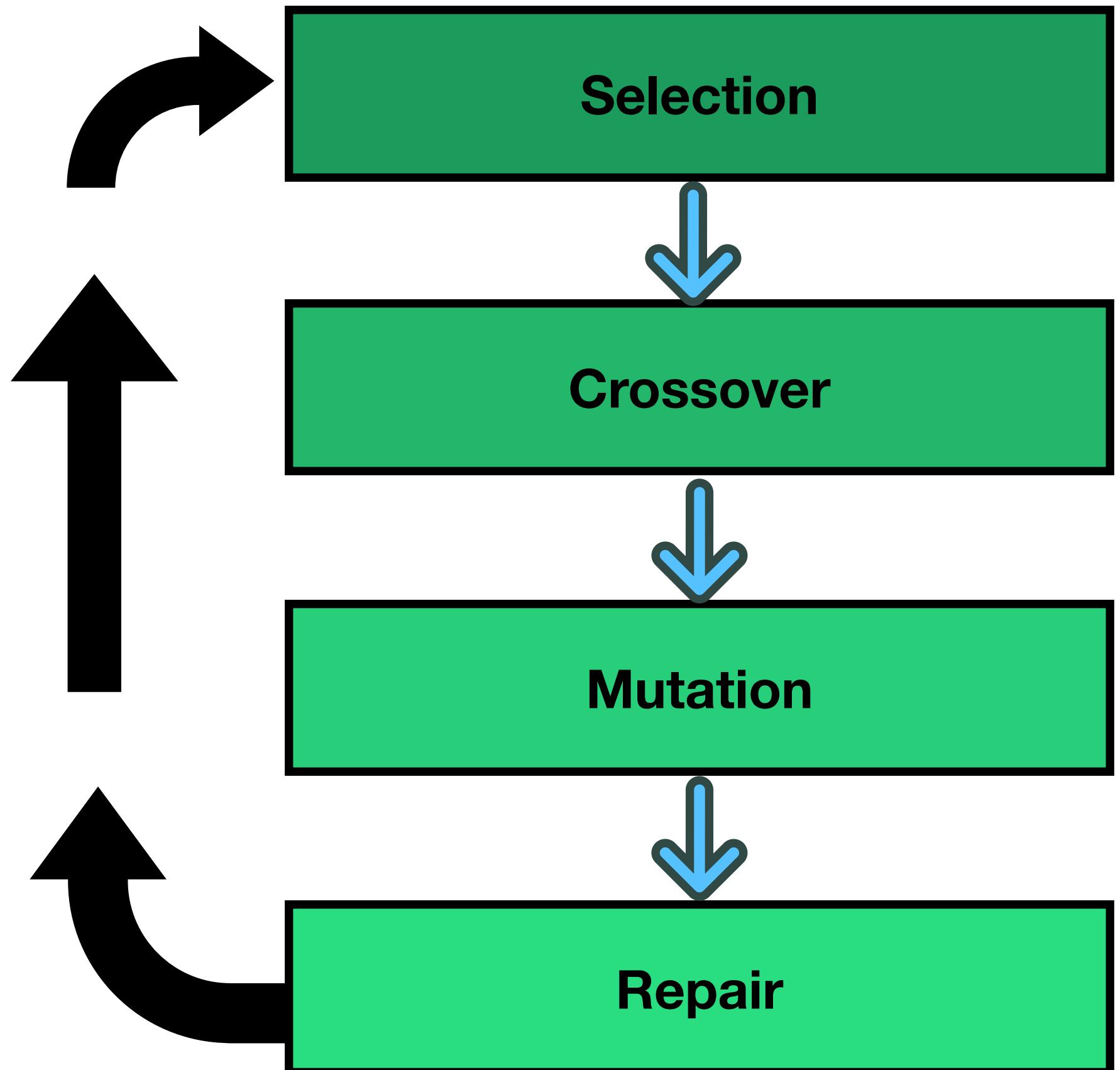
$$\sum_{i \in I} f_{ij} = \sum_{k \in K \cup K'} f_{jk}, \quad \forall j \in J$$

Obtain new population by denormalising

| Supplies | | j_1 | j_2 | j_3 | Sums |
|------------|-------|--------------------------|--------------------------|--------------------------|------|
| $D_1 = 40$ | i_1 | $\frac{10}{60} \cdot 40$ | $\frac{20}{60} \cdot 40$ | $\frac{30}{60} \cdot 40$ | 40 |
| $D_2 = 30$ | i_2 | $\frac{20}{90} \cdot 30$ | $\frac{30}{90} \cdot 30$ | $\frac{40}{90} \cdot 30$ | 30 |
| $D_3 = 20$ | i_3 | 0 | 0 | 20 | 20 |

Evolutionary Algorithms: The repair operator

Evolutionary Algorithms: The repair operator



Evolutionary Algorithms: The repair operator

Binary population after mutation

| | Small | Medium | Large |
|-------|--------------|---------------|--------------|
| j_1 | 0 | 0 | 0 |
| j_2 | 0 | 0 | 1 |
| j_3 | 0 | 0 | 0 |

Evolutionary Algorithms: The repair operator

Binary population after mutation

| | Small | Medium | Large |
|-------|--------------|---------------|--------------|
| j_1 | 0 | 0 | 0 |
| j_2 | 0 | 0 | 1 |
| j_3 | 0 | 0 | 0 |

Continuous population after mutation

| Supplies | j_1 | j_2 | j_3 |
|------------|-------|-------|-------|
| $D_1 = 60$ | 20 | 40 | 20 |
| $D_2 = 30$ | 0 | 20 | 10 |
| $D_3 = 20$ | 5 | 5 | 10 |

Evolutionary Algorithms: The repair operator

Binary population after mutation

| | Small | Medium | Large |
|-------|--------------|---------------|--------------|
| j_1 | 0 | 0 | 0 |
| j_2 | 0 | 0 | 1 |
| j_3 | 0 | 0 | 0 |

Continuous population after setting to zero

| Supplies | j_1 | j_2 | j_3 |
|------------|-------|-------|-------|
| $D_1 = 60$ | 0 | 40 | 0 |
| $D_2 = 30$ | 0 | 20 | 0 |
| $D_3 = 20$ | 0 | 5 | 0 |

Evolutionary Algorithms: The repair operator

Continuous population after repair

| Supplies | | j_1 | j_2 | j_3 |
|------------|-------|-------|-------|-------|
| $D_1 = 60$ | i_1 | 0 | 60 | 0 |
| $D_2 = 30$ | i_2 | 0 | 30 | 0 |
| $D_3 = 20$ | i_3 | 0 | 20 | 0 |