Alarm List

Machine Number:	900X905020
Operater:	Operater
Product:	PQ030621FOR3
Date printed:	06/03/2021
Time printed:	17:22:40

Date / Name / Signature	

Type	Date	Time	Operator	No.	Description	Old value / Info 1	New value / Info 2
AT	06/03/2021	15:11:43	Operater	7227		Operater	Administrator
AT	06/03/2021	15:11:47	Administrator	3081		Efditera_240_mg_plac	Efditera_240_mg_plac
AT	06/03/2021	17:16:47	Administrator	3082		PQ030621FOR3	PQ030621FOR3
AT	06/03/2021	17:16:54	Administrator	3081		PQ030621FOR3	PQ030621FOR3
AT	06/03/2021	17:21:09	Administrator	3081		1	1
AT	06/03/2021	17:21:12	Administrator	3081		PQ030621FOR3	PQ030621FOR3

Alarm List

Machine Number:	900X905020
Operator:	Operater
Product:	PQ030621FOR3
Date printed:	06/03/2021
Time printed:	17:22:40

Date / Name / Signature	

Type	Date	Time	Operator	No.	Description	Old value Info 1	New value Info 2

Type	Date	Time	Operator	No.	Description	Old value / Info 1	New value / Info 2
❌	06/03/2021	14:54:39	Operater	1003	Hand wheel spin out alarm		
❌	06/03/2021	14:54:39	Operater	1005	Door and window open alarm		
❌	06/03/2021	14:54:40	Operater	1006	Air pressure alarm		
❌	06/03/2021	15:11:51	Administrator	1009	Insufficient vacuum pressure		
❌	06/03/2021	15:12:22	Administrator	1010	Insufficient of empty capsules		
AT	06/03/2021	15:17:12	Administrator	3037	active reset button		
❌	06/03/2021	15:17:12	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	15:17:12	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:17:12	Administrator	1006	Air pressure alarm		
❌	06/03/2021	15:17:12	Administrator	1009	Insufficient vacuum pressure		
❌	06/03/2021	15:17:12	Administrator	1010	Insufficient of empty capsules		
AT	06/03/2021	15:17:12	Administrator	3037	active reset button		
❌	06/03/2021	15:17:12	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	15:17:12	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:17:12	Administrator	1006	Air pressure alarm		
❌	06/03/2021	15:17:12	Administrator	1009	Insufficient vacuum pressure		
AT	06/03/2021	15:17:12	Administrator	3037	active reset button		
❌	06/03/2021	15:17:12	Administrator	1010	Insufficient of empty capsules		
❌	06/03/2021	15:17:12	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	15:17:13	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:17:13	Administrator	1006	Air pressure alarm		
AT	06/03/2021	15:17:13	Administrator	3037	active reset button		
❌	06/03/2021	15:17:13	Administrator	1009	Insufficient vacuum pressure		
❌	06/03/2021	15:17:13	Administrator	1010	Insufficient of empty capsules		
❌	06/03/2021	15:17:13	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	15:17:13	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:17:13	Administrator	1006	Air pressure alarm		
❌	06/03/2021	15:17:13	Administrator	1009	Insufficient vacuum pressure		
❌	06/03/2021	15:17:13	Administrator	1010	Insufficient of empty capsules		
❌	06/03/2021	15:50:54	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	15:50:54	Administrator	1005	Door and window open alarm		

Type	Date	Time	Operator	No.	Description	Old value / Info 1	New value / Info 2
❌	06/03/2021	15:50:55	Administrator	1006	Air pressure alarm		
❌	06/03/2021	15:50:55	Administrator	1009	Insufficient vacuum pressure		
❌	06/03/2021	15:50:55	Administrator	1010	Insufficient of empty capsules		
❌	06/03/2021	15:50:55	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:51:06	Administrator	3037	active reset button		
❌	06/03/2021	15:51:06	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	15:51:06	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:51:06	Administrator	1009	Insufficient vacuum pressure		
❌	06/03/2021	15:51:06	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:51:06	Administrator	3037	active reset button		
❌	06/03/2021	15:51:06	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	15:51:06	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:51:06	Administrator	1009	Insufficient vacuum pressure		
AT	06/03/2021	15:51:06	Administrator	3037	active reset button		
❌	06/03/2021	15:51:06	Administrator	1034	The point action button is connected		
❌	06/03/2021	15:51:06	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	15:51:06	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:51:07	Administrator	1009	Insufficient vacuum pressure		
AT	06/03/2021	15:51:07	Administrator	3037	active reset button		
❌	06/03/2021	15:51:07	Administrator	1034	The point action button is connected		
❌	06/03/2021	15:51:07	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	15:51:07	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:51:07	Administrator	1009	Insufficient vacuum pressure		
❌	06/03/2021	15:51:07	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:51:07	Administrator	3037	active reset button		
❌	06/03/2021	15:51:07	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	15:51:07	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:51:08	Administrator	1009	Insufficient vacuum pressure		
❌	06/03/2021	15:51:08	Administrator	1034	The point action button is connected		
❌	06/03/2021	15:51:15	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	15:51:15	Administrator	1005	Door and window open alarm		

Type	Date	Time	Operator	No.	Description	Old value Info 1	New value Info 2
❌	06/03/2021	15:51:15	Administrator	1034	The point action button is connected		
❌	06/03/2021	15:51:15	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	15:51:15	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:51:15	Administrator	1009	Insufficient vacuum pressure		
❌	06/03/2021	15:51:15	Administrator	1034	The point action button is connected		
❌	06/03/2021	15:51:16	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	15:51:16	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:51:16	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:51:18	Administrator	3037	active reset button		
❌	06/03/2021	15:51:18	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:51:18	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:51:18	Administrator	3037	active reset button		
❌	06/03/2021	15:51:18	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:51:18	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:51:19	Administrator	3037	active reset button		
❌	06/03/2021	15:51:19	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:51:19	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:51:19	Administrator	3034	active jog button		
AT	06/03/2021	15:51:20	Administrator	3037	active reset button		
❌	06/03/2021	15:51:20	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:51:20	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:51:20	Administrator	3037	active reset button		
❌	06/03/2021	15:51:20	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:51:20	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:51:21	Administrator	3037	active reset button		
❌	06/03/2021	15:51:21	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:51:21	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:51:22	Administrator	3037	active reset button		
❌	06/03/2021	15:51:22	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:51:22	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:51:23	Administrator	3037	active reset button		

Type	Date	Time	Operator	No.	Description	Old value / Info 1	New value / Info 2
❌	06/03/2021	15:51:23	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:51:23	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:51:30	Administrator	3037	active reset button		
❌	06/03/2021	15:51:30	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:51:31	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:51:31	Administrator	3037	active reset button		
❌	06/03/2021	15:51:31	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:51:31	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:51:43	Administrator	3037	active reset button		
❌	06/03/2021	15:51:43	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:51:43	Administrator	1034	The point action button is connected		
❌	06/03/2021	15:51:43	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:51:44	Administrator	1007	Inverter fault		
❌	06/03/2021	15:51:44	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:51:44	Administrator	3037	active reset button		
❌	06/03/2021	15:51:44	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:51:44	Administrator	1007	Inverter fault		
❌	06/03/2021	15:51:44	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:51:45	Administrator	3037	active reset button		
❌	06/03/2021	15:51:45	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:51:45	Administrator	1007	Inverter fault		
❌	06/03/2021	15:51:45	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:51:46	Administrator	3037	active reset button		
❌	06/03/2021	15:51:46	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:51:46	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:51:48	Administrator	3037	active reset button		
❌	06/03/2021	15:51:48	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:51:48	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:51:48	Administrator	3037	active reset button		
❌	06/03/2021	15:51:48	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:51:48	Administrator	1034	The point action button is connected		

Type	Date	Time	Operator	No.	Description	Old value Info 1	New value Info 2
AT	06/03/2021	15:51:49	Administrator	3037	active reset button		
✕	06/03/2021	15:51:49	Administrator	1005	Door and window open alarm		
✕	06/03/2021	15:51:49	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:51:54	Administrator	3037	active reset button		
✕	06/03/2021	15:51:54	Administrator	1005	Door and window open alarm		
✕	06/03/2021	15:51:54	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:51:55	Administrator	3037	active reset button		
✕	06/03/2021	15:51:55	Administrator	1005	Door and window open alarm		
✕	06/03/2021	15:51:55	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:51:56	Administrator	3037	active reset button		
✕	06/03/2021	15:51:56	Administrator	1005	Door and window open alarm		
✕	06/03/2021	15:51:56	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:51:57	Administrator	3037	active reset button		
✕	06/03/2021	15:51:57	Administrator	1005	Door and window open alarm		
✕	06/03/2021	15:51:57	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:51:57	Administrator	3037	active reset button		
✕	06/03/2021	15:51:57	Administrator	1005	Door and window open alarm		
✕	06/03/2021	15:51:57	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:51:58	Administrator	3037	active reset button		
✕	06/03/2021	15:51:58	Administrator	1005	Door and window open alarm		
✕	06/03/2021	15:51:58	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:51:58	Administrator	3037	active reset button		
✕	06/03/2021	15:51:58	Administrator	1005	Door and window open alarm		
✕	06/03/2021	15:51:58	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:01	Administrator	3037	active reset button		
✕	06/03/2021	15:52:01	Administrator	1005	Door and window open alarm		
✕	06/03/2021	15:52:01	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:03	Administrator	3037	active reset button		
✕	06/03/2021	15:52:03	Administrator	1005	Door and window open alarm		
✕	06/03/2021	15:52:03	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:04	Administrator	3037	active reset button		

Type	Date	Time	Operator	No.	Description	Old value / Info 1	New value / Info 2
❌	06/03/2021	15:52:04	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:04	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:15	Administrator	3037	active reset button		
❌	06/03/2021	15:52:15	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:15	Administrator	1034	The point action button is connected		
❌	06/03/2021	15:52:15	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:15	Administrator	1007	Inverter fault		
❌	06/03/2021	15:52:15	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:16	Administrator	3037	active reset button		
❌	06/03/2021	15:52:16	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:16	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:17	Administrator	3037	active reset button		
❌	06/03/2021	15:52:17	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:17	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:17	Administrator	3037	active reset button		
❌	06/03/2021	15:52:18	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:18	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:18	Administrator	3037	active reset button		
❌	06/03/2021	15:52:18	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:18	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:19	Administrator	3037	active reset button		
❌	06/03/2021	15:52:19	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:19	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:19	Administrator	3037	active reset button		
❌	06/03/2021	15:52:19	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:19	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:20	Administrator	3037	active reset button		
❌	06/03/2021	15:52:20	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:20	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:23	Administrator	3037	active reset button		
❌	06/03/2021	15:52:23	Administrator	1005	Door and window open alarm		

	Machine name:		ZLAB				**Batch Record**
	Batch:		pq030621format3				

Type	Date	Time	Operator	No.	Description	Old value / Info 1	New value / Info 2
❌	06/03/2021	15:52:23	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:24	Administrator	3037	active reset button		
❌	06/03/2021	15:52:24	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:24	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:24	Administrator	3037	active reset button		
❌	06/03/2021	15:52:24	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:24	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:25	Administrator	3037	active reset button		
❌	06/03/2021	15:52:25	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:25	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:25	Administrator	3037	active reset button		
❌	06/03/2021	15:52:25	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:25	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:26	Administrator	3037	active reset button		
❌	06/03/2021	15:52:26	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:26	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:27	Administrator	3037	active reset button		
❌	06/03/2021	15:52:27	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:27	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:27	Administrator	3037	active reset button		
❌	06/03/2021	15:52:27	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:27	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:28	Administrator	3037	active reset button		
❌	06/03/2021	15:52:28	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:28	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:30	Administrator	3037	active reset button		
❌	06/03/2021	15:52:30	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:30	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:30	Administrator	3037	active reset button		
❌	06/03/2021	15:52:30	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:30	Administrator	1034	The point action button is connected		

Type	Date	Time	Operator	No.	Description	Old value / Info 1	New value / Info 2
AT	06/03/2021	15:52:32	Administrator	3037	active reset button		
✕	06/03/2021	15:52:32	Administrator	1005	Door and window open alarm		
✕	06/03/2021	15:52:32	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:32	Administrator	3037	active reset button		
✕	06/03/2021	15:52:32	Administrator	1005	Door and window open alarm		
✕	06/03/2021	15:52:32	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:32	Administrator	3037	active reset button		
✕	06/03/2021	15:52:32	Administrator	1005	Door and window open alarm		
✕	06/03/2021	15:52:32	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:33	Administrator	3037	active reset button		
✕	06/03/2021	15:52:33	Administrator	1005	Door and window open alarm		
✕	06/03/2021	15:52:33	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:34	Administrator	3037	active reset button		
✕	06/03/2021	15:52:34	Administrator	1005	Door and window open alarm		
✕	06/03/2021	15:52:34	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:35	Administrator	3037	active reset button		
✕	06/03/2021	15:52:35	Administrator	1005	Door and window open alarm		
✕	06/03/2021	15:52:35	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:35	Administrator	3037	active reset button		
✕	06/03/2021	15:52:35	Administrator	1005	Door and window open alarm		
✕	06/03/2021	15:52:35	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:36	Administrator	3037	active reset button		
✕	06/03/2021	15:52:36	Administrator	1005	Door and window open alarm		
✕	06/03/2021	15:52:36	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:37	Administrator	3037	active reset button		
✕	06/03/2021	15:52:37	Administrator	1005	Door and window open alarm		
✕	06/03/2021	15:52:37	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:38	Administrator	3037	active reset button		
✕	06/03/2021	15:52:38	Administrator	1005	Door and window open alarm		
✕	06/03/2021	15:52:38	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:38	Administrator	3037	active reset button		

Type	Date	Time	Operator	No.	Description	Old value / Info 1	New value / Info 2
❌	06/03/2021	15:52:38	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:38	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:39	Administrator	3037	active reset button		
❌	06/03/2021	15:52:39	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:39	Administrator	1034	The point action button is connected		
❌	06/03/2021	15:52:42	Administrator	1004	Emergency stop alarm		
❌	06/03/2021	15:52:42	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:42	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:44	Administrator	3037	active reset button		
❌	06/03/2021	15:52:44	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:44	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:44	Administrator	3037	active reset button		
❌	06/03/2021	15:52:44	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:45	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:45	Administrator	3037	active reset button		
❌	06/03/2021	15:52:45	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:45	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:46	Administrator	3037	active reset button		
❌	06/03/2021	15:52:46	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:46	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:46	Administrator	3037	active reset button		
❌	06/03/2021	15:52:46	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:47	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:47	Administrator	3037	active reset button		
❌	06/03/2021	15:52:47	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:47	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:47	Administrator	3037	active reset button		
❌	06/03/2021	15:52:48	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:48	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:48	Administrator	3037	active reset button		
❌	06/03/2021	15:52:48	Administrator	1005	Door and window open alarm		

Type	Date	Time	Operator	No.	Description	Old value / Info 1	New value / Info 2
❌	06/03/2021	15:52:48	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:48	Administrator	3037	active reset button		
❌	06/03/2021	15:52:48	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:49	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:49	Administrator	3037	active reset button		
❌	06/03/2021	15:52:49	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:49	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:49	Administrator	3037	active reset button		
❌	06/03/2021	15:52:49	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:49	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:51	Administrator	3037	active reset button		
❌	06/03/2021	15:52:51	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:51	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:51	Administrator	3037	active reset button		
❌	06/03/2021	15:52:51	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:51	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:54	Administrator	3037	active reset button		
❌	06/03/2021	15:52:55	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:55	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:55	Administrator	3037	active reset button		
❌	06/03/2021	15:52:55	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:55	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:55	Administrator	3037	active reset button		
❌	06/03/2021	15:52:55	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:55	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:56	Administrator	3037	active reset button		
❌	06/03/2021	15:52:56	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:56	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:56	Administrator	3037	active reset button		
❌	06/03/2021	15:52:56	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:52:56	Administrator	1034	The point action button is connected		

Type	Date	Time	Operator	No.	Description	Old value / Info 1	New value / Info 2
AT	06/03/2021	15:52:56	Administrator	3037	active reset button		
✖	06/03/2021	15:52:56	Administrator	1005	Door and window open alarm		
✖	06/03/2021	15:52:56	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:57	Administrator	3037	active reset button		
✖	06/03/2021	15:52:57	Administrator	1005	Door and window open alarm		
✖	06/03/2021	15:52:57	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:52:57	Administrator	3037	active reset button		
✖	06/03/2021	15:52:57	Administrator	1005	Door and window open alarm		
✖	06/03/2021	15:52:57	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:53:05	Administrator	3034	active jog button		
AT	06/03/2021	15:53:05	Administrator	3037	active reset button		
✖	06/03/2021	15:53:05	Administrator	1005	Door and window open alarm		
✖	06/03/2021	15:53:05	Administrator	1005	Door and window open alarm		
✖	06/03/2021	15:53:05	Administrator	1007	Inverter fault		
AT	06/03/2021	15:53:06	Administrator	3037	active reset button		
✖	06/03/2021	15:53:06	Administrator	1007	Inverter fault		
AT	06/03/2021	15:53:06	Administrator	3037	active reset button		
✖	06/03/2021	15:53:06	Administrator	1007	Inverter fault		
AT	06/03/2021	15:53:06	Administrator	3037	active reset button		
AT	06/03/2021	15:53:07	Administrator	3037	active reset button		
AT	06/03/2021	15:53:08	Administrator	3037	active reset button		
AT	06/03/2021	15:53:15	Administrator	3034	active jog button		
✖	06/03/2021	15:53:15	Administrator	1005	Door and window open alarm		
AT	06/03/2021	15:53:15	Administrator	3037	active reset button		
✖	06/03/2021	15:53:15	Administrator	1005	Door and window open alarm		
AT	06/03/2021	15:53:16	Administrator	3037	active reset button		
✖	06/03/2021	15:53:16	Administrator	1005	Door and window open alarm		
AT	06/03/2021	15:53:16	Administrator	3037	active reset button		
✖	06/03/2021	15:53:16	Administrator	1005	Door and window open alarm		
AT	06/03/2021	15:53:17	Administrator	3037	active reset button		
✖	06/03/2021	15:53:17	Administrator	1005	Door and window open alarm		

Type	Date	Time	Operator	No.	Description	Old value / Info 1	New value / Info 2
AT	06/03/2021	15:53:19	Administrator	3037	active reset button		
✖	06/03/2021	15:53:19	Administrator	1005	Door and window open alarm		
AT	06/03/2021	15:53:20	Administrator	3037	active reset button		
✖	06/03/2021	15:53:20	Administrator	1005	Door and window open alarm		
AT	06/03/2021	15:53:20	Administrator	3037	active reset button		
✖	06/03/2021	15:53:20	Administrator	1005	Door and window open alarm		
AT	06/03/2021	15:53:21	Administrator	3034	active jog button		
AT	06/03/2021	15:53:22	Administrator	3037	active reset button		
AT	06/03/2021	15:53:22	Administrator	3037	active reset button		
AT	06/03/2021	15:53:22	Administrator	3037	active reset button		
AT	06/03/2021	15:53:23	Administrator	3037	active reset button		
AT	06/03/2021	15:53:23	Administrator	3037	active reset button		
AT	06/03/2021	15:53:24	Administrator	3034	active jog button		
✖	06/03/2021	15:53:24	Administrator	1005	Door and window open alarm		
AT	06/03/2021	15:53:28	Administrator	3037	active reset button		
✖	06/03/2021	15:53:28	Administrator	1005	Door and window open alarm		
AT	06/03/2021	15:53:29	Administrator	3037	active reset button		
✖	06/03/2021	15:53:29	Administrator	1005	Door and window open alarm		
AT	06/03/2021	15:53:29	Administrator	3037	active reset button		
✖	06/03/2021	15:53:29	Administrator	1005	Door and window open alarm		
AT	06/03/2021	15:53:29	Administrator	3037	active reset button		
✖	06/03/2021	15:53:29	Administrator	1005	Door and window open alarm		
AT	06/03/2021	15:53:29	Administrator	3037	active reset button		
✖	06/03/2021	15:53:29	Administrator	1005	Door and window open alarm		
✖	06/03/2021	15:53:35	Administrator	1005	Door and window open alarm		
✖	06/03/2021	15:53:35	Administrator	1034	The point action button is connected		
AT	06/03/2021	15:53:41	Administrator	3037	active reset button		
✖	06/03/2021	15:53:41	Administrator	1005	Door and window open alarm		
AT	06/03/2021	15:53:41	Administrator	3037	active reset button		
✖	06/03/2021	15:53:41	Administrator	1005	Door and window open alarm		
AT	06/03/2021	15:53:42	Administrator	3037	active reset button		

Machine name:	ZLAB	
Batch:	pq030621format3	

Type	Date	Time	Operator	No.	Description	Old value Info 1	New value Info 2
❌	06/03/2021	15:53:42	Administrator	1005	Door and window open alarm		
AT	06/03/2021	15:53:42	Administrator	3034	active jog button		
AT	06/03/2021	15:53:43	Administrator	3037	active reset button		
AT	06/03/2021	15:53:43	Administrator	3037	active reset button		
AT	06/03/2021	15:53:44	Administrator	3037	active reset button		
AT	06/03/2021	15:53:44	Administrator	3037	active reset button		
AT	06/03/2021	15:53:54	Administrator	3034	active jog button		
❌	06/03/2021	15:53:54	Administrator	1005	Door and window open alarm		
AT	06/03/2021	15:54:01	Administrator	3037	active reset button		
❌	06/03/2021	15:54:01	Administrator	1005	Door and window open alarm		
AT	06/03/2021	15:54:02	Administrator	3037	active reset button		
❌	06/03/2021	15:54:02	Administrator	1005	Door and window open alarm		
AT	06/03/2021	15:54:04	Administrator	3037	active reset button		
❌	06/03/2021	15:54:04	Administrator	1005	Door and window open alarm		
AT	06/03/2021	15:54:05	Administrator	3034	active jog button		
AT	06/03/2021	15:54:06	Administrator	3037	active reset button		
AT	06/03/2021	15:54:21	Administrator	3037	active reset button		
AT	06/03/2021	15:54:21	Administrator	3037	active reset button		
AT	06/03/2021	15:54:21	Administrator	3037	active reset button		
❌	06/03/2021	15:54:26	Administrator	1005	Door and window open alarm		
AT	06/03/2021	15:54:35	Administrator	3037	active reset button		
❌	06/03/2021	15:54:35	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:54:36	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:54:36	Administrator	1007	Inverter fault		
AT	06/03/2021	15:54:36	Administrator	3037	active reset button		
❌	06/03/2021	15:54:36	Administrator	1007	Inverter fault		
AT	06/03/2021	15:54:36	Administrator	3037	active reset button		
❌	06/03/2021	15:54:36	Administrator	1007	Inverter fault		
AT	06/03/2021	15:54:36	Administrator	3037	active reset button		
❌	06/03/2021	15:54:36	Administrator	1007	Inverter fault		
AT	06/03/2021	15:54:36	Administrator	3037	active reset button		

Type	Date	Time	Operator	No.	Description	Old value / Info 1	New value / Info 2
❌	06/03/2021	15:54:36	Administrator	1007	Inverter fault		
AT	06/03/2021	15:54:37	Administrator	3037	active reset button		
AT	06/03/2021	15:54:37	Administrator	3037	active reset button		
AT	06/03/2021	15:54:38	Administrator	3035	active start button		
❌	06/03/2021	15:54:41	Administrator	1005	Door and window open alarm		
AT	06/03/2021	15:54:45	Administrator	3037	active reset button		
❌	06/03/2021	15:54:45	Administrator	1005	Door and window open alarm		
AT	06/03/2021	15:54:45	Administrator	3037	active reset button		
AT	06/03/2021	15:54:45	Administrator	3037	active reset button		
AT	06/03/2021	15:54:45	Administrator	3037	active reset button		
AT	06/03/2021	15:54:46	Administrator	3035	active start button		
❌	06/03/2021	15:55:16	Administrator	1011	Powder feeding time is too long		
AT	06/03/2021	15:55:22	Administrator	3037	active reset button		
AT	06/03/2021	15:55:22	Administrator	3037	active reset button		
AT	06/03/2021	15:55:22	Administrator	3037	active reset button		
AT	06/03/2021	15:55:23	Administrator	3035	active start button		
❌	06/03/2021	15:57:31	Administrator	1005	Door and window open alarm		
AT	06/03/2021	15:57:34	Administrator	3037	active reset button		
❌	06/03/2021	15:57:34	Administrator	1005	Door and window open alarm		
AT	06/03/2021	15:57:34	Administrator	3037	active reset button		
AT	06/03/2021	15:57:34	Administrator	3037	active reset button		
AT	06/03/2021	15:57:34	Administrator	3037	active reset button		
AT	06/03/2021	15:57:34	Administrator	3037	active reset button		
AT	06/03/2021	15:57:35	Administrator	3035	active start button		
❌	06/03/2021	15:57:47	Administrator	1005	Door and window open alarm		
AT	06/03/2021	15:57:51	Administrator	3037	active reset button		
❌	06/03/2021	15:57:51	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:57:51	Administrator	1005	Door and window open alarm		
❌	06/03/2021	15:57:51	Administrator	1007	Inverter fault		
AT	06/03/2021	15:57:52	Administrator	3037	active reset button		
❌	06/03/2021	15:57:52	Administrator	1007	Inverter fault		

Type	Date	Time	Operator	No.	Description	Old value / Info 1	New value / Info 2
AT	06/03/2021	15:57:52	Administrator	3037	active reset button		
AT	06/03/2021	15:57:52	Administrator	3037	active reset button		
AT	06/03/2021	15:58:03	Administrator	3035	active start button		
❌	06/03/2021	15:59:42	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:05:53	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:05:53	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:06:21	Administrator	3037	active reset button		
❌	06/03/2021	16:06:21	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:06:21	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:06:21	Administrator	3037	active reset button		
❌	06/03/2021	16:06:21	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:06:21	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:06:21	Administrator	3037	active reset button		
❌	06/03/2021	16:06:21	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:06:21	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:06:21	Administrator	3037	active reset button		
❌	06/03/2021	16:06:21	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:06:22	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:06:22	Administrator	3037	active reset button		
❌	06/03/2021	16:06:22	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:06:22	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:06:22	Administrator	3037	active reset button		
❌	06/03/2021	16:06:22	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:06:22	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:06:23	Administrator	3037	active reset button		
❌	06/03/2021	16:06:23	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:06:23	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:06:23	Administrator	3037	active reset button		
❌	06/03/2021	16:06:23	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:06:23	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:06:24	Administrator	3037	active reset button		

Type	Date	Time	Operator	No.	Description	Old value / Info 1	New value / Info 2
❌	06/03/2021	16:06:24	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:06:24	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:06:25	Administrator	3037	active reset button		
❌	06/03/2021	16:06:25	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:06:25	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:06:25	Administrator	3037	active reset button		
❌	06/03/2021	16:06:25	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:06:25	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:06:29	Administrator	3001	Speed adjust	2600	2600
AT	06/03/2021	16:06:40	Administrator	3037	active reset button		
❌	06/03/2021	16:06:40	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:06:40	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:06:40	Administrator	3037	active reset button		
❌	06/03/2021	16:06:40	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:06:40	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:06:40	Administrator	3037	active reset button		
❌	06/03/2021	16:06:41	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:06:41	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:06:54	Administrator	3037	active reset button		
❌	06/03/2021	16:06:54	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:06:54	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:06:54	Administrator	3037	active reset button		
❌	06/03/2021	16:06:54	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:06:54	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:06:54	Administrator	3037	active reset button		
❌	06/03/2021	16:06:54	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:06:55	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:06:56	Administrator	3037	active reset button		
❌	06/03/2021	16:06:56	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:06:56	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:06:56	Administrator	3037	active reset button		

Type	Date	Time	Operator	No.	Description	Old value Info 1	New value Info 2
❌	06/03/2021	16:06:56	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:06:56	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:06:56	Administrator	3037	active reset button		
❌	06/03/2021	16:06:56	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:06:57	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:06:57	Administrator	3037	active reset button		
❌	06/03/2021	16:06:57	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:06:57	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:06:57	Administrator	3037	active reset button		
❌	06/03/2021	16:06:57	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:06:57	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:06:58	Administrator	3037	active reset button		
❌	06/03/2021	16:06:58	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:06:58	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:07:10	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:07:10	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:07:10	Administrator	1041	Following error		
AT	06/03/2021	16:07:11	Administrator	3037	active reset button		
❌	06/03/2021	16:07:11	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:07:12	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:07:12	Administrator	1041	Following error		
AT	06/03/2021	16:07:12	Administrator	3037	active reset button		
❌	06/03/2021	16:07:12	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:07:12	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:07:12	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:07:12	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:07:12	Administrator	1041	Following error		
AT	06/03/2021	16:07:13	Administrator	3037	active reset button		
❌	06/03/2021	16:07:13	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:07:13	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:07:13	Administrator	1041	Following error		

Type	Date	Time	Operator	No.	Description	Old value Info 1	New value Info 2
AT	06/03/2021	16:07:20	Administrator	3037	active reset button		
✖	06/03/2021	16:07:21	Administrator	1003	Hand wheel spin out alarm		
✖	06/03/2021	16:07:21	Administrator	1005	Door and window open alarm		
✖	06/03/2021	16:07:21	Administrator	1041	Following error		
AT	06/03/2021	16:07:21	Administrator	3037	active reset button		
✖	06/03/2021	16:07:21	Administrator	1003	Hand wheel spin out alarm		
✖	06/03/2021	16:07:21	Administrator	1005	Door and window open alarm		
✖	06/03/2021	16:07:21	Administrator	1041	Following error		
AT	06/03/2021	16:07:43	Administrator	3037	active reset button		
✖	06/03/2021	16:07:43	Administrator	1003	Hand wheel spin out alarm		
✖	06/03/2021	16:07:43	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:07:43	Administrator	3037	active reset button		
✖	06/03/2021	16:07:43	Administrator	1003	Hand wheel spin out alarm		
✖	06/03/2021	16:07:43	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:07:44	Administrator	3037	active reset button		
✖	06/03/2021	16:07:44	Administrator	1003	Hand wheel spin out alarm		
✖	06/03/2021	16:07:44	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:07:44	Administrator	3037	active reset button		
✖	06/03/2021	16:07:44	Administrator	1003	Hand wheel spin out alarm		
✖	06/03/2021	16:07:44	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:07:44	Administrator	3037	active reset button		
✖	06/03/2021	16:07:44	Administrator	1003	Hand wheel spin out alarm		
✖	06/03/2021	16:07:44	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:07:44	Administrator	3037	active reset button		
✖	06/03/2021	16:07:44	Administrator	1003	Hand wheel spin out alarm		
✖	06/03/2021	16:07:44	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:07:44	Administrator	3037	active reset button		
✖	06/03/2021	16:07:44	Administrator	1003	Hand wheel spin out alarm		
✖	06/03/2021	16:07:44	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:07:45	Administrator	3037	active reset button		
✖	06/03/2021	16:07:45	Administrator	1003	Hand wheel spin out alarm		

Type	Date	Time	Operator	No.	Description	Old value / Info 1	New value / Info 2
❌	06/03/2021	16:07:45	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:10:58	Administrator	3037	active reset button		
❌	06/03/2021	16:10:58	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:10:58	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:10:58	Administrator	3037	active reset button		
❌	06/03/2021	16:10:58	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:10:58	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:10:58	Administrator	3037	active reset button		
❌	06/03/2021	16:10:58	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:10:58	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:10:59	Administrator	3037	active reset button		
❌	06/03/2021	16:10:59	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:10:59	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:10:59	Administrator	3037	active reset button		
❌	06/03/2021	16:10:59	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:10:59	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:11:02	Administrator	3037	active reset button		
❌	06/03/2021	16:11:02	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:11:02	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:11:03	Administrator	3037	active reset button		
❌	06/03/2021	16:11:03	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:11:03	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:11:03	Administrator	3037	active reset button		
❌	06/03/2021	16:11:03	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:11:03	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:11:03	Administrator	3034	active jog button		
AT	06/03/2021	16:11:04	Administrator	3037	active reset button		
❌	06/03/2021	16:11:04	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:11:04	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:11:04	Administrator	3037	active reset button		
❌	06/03/2021	16:11:04	Administrator	1003	Hand wheel spin out alarm		

Type	Date	Time	Operator	No.	Description	Old value Info 1	New value Info 2
❌	06/03/2021	16:11:04	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:11:05	Administrator	3034	active jog button		
AT	06/03/2021	16:11:07	Administrator	3037	active reset button		
❌	06/03/2021	16:11:07	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:11:07	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:11:34	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:11:34	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:11:35	Administrator	1009	Insufficient vacuum pressure		
AT	06/03/2021	16:11:36	Administrator	3037	active reset button		
❌	06/03/2021	16:11:36	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:11:36	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:11:36	Administrator	1009	Insufficient vacuum pressure		
AT	06/03/2021	16:11:36	Administrator	3037	active reset button		
❌	06/03/2021	16:11:36	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:11:36	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:11:36	Administrator	1009	Insufficient vacuum pressure		
AT	06/03/2021	16:11:59	Administrator	3001	Speed adjust	2600	2600
❌	06/03/2021	16:12:05	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:12:05	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:12:05	Administrator	1009	Insufficient vacuum pressure		
❌	06/03/2021	16:12:05	Administrator	1010	Insufficient of empty capsules		
❌	06/03/2021	16:12:15	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:12:15	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:12:15	Administrator	1010	Insufficient of empty capsules		
AT	06/03/2021	16:13:09	Administrator	3037	active reset button		
❌	06/03/2021	16:13:09	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:13:09	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:13:12	Administrator	3037	active reset button		
❌	06/03/2021	16:13:12	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:13:12	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:13:12	Administrator	3037	active reset button		

Type	Date	Time	Operator	No.	Description	Old value / Info 1	New value / Info 2
❌	06/03/2021	16:13:12	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:13:12	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:13:15	Administrator	3037	active reset button		
❌	06/03/2021	16:13:15	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:13:15	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:13:15	Administrator	3037	active reset button		
❌	06/03/2021	16:13:15	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:13:15	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:13:16	Administrator	3037	active reset button		
❌	06/03/2021	16:13:16	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:13:16	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:13:16	Administrator	3037	active reset button		
❌	06/03/2021	16:13:16	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:13:16	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:13:36	Administrator	3037	active reset button		
❌	06/03/2021	16:13:36	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:13:37	Administrator	3037	active reset button		
❌	06/03/2021	16:13:37	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:13:37	Administrator	3037	active reset button		
❌	06/03/2021	16:13:37	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:13:40	Administrator	3037	active reset button		
❌	06/03/2021	16:13:40	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:13:40	Administrator	3037	active reset button		
❌	06/03/2021	16:13:40	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:13:40	Administrator	3037	active reset button		
❌	06/03/2021	16:13:41	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:13:41	Administrator	3037	active reset button		
❌	06/03/2021	16:13:41	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:13:41	Administrator	3037	active reset button		
❌	06/03/2021	16:13:41	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:13:42	Administrator	3037	active reset button		

Type	Date	Time	Operator	No.	Description	Old value Info 1	New value Info 2
❌	06/03/2021	16:13:42	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:13:42	Administrator	3037	active reset button		
❌	06/03/2021	16:13:42	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:13:44	Administrator	3037	active reset button		
❌	06/03/2021	16:13:44	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:13:44	Administrator	3037	active reset button		
❌	06/03/2021	16:13:44	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:13:57	Administrator	3037	active reset button		
❌	06/03/2021	16:13:57	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:13:58	Administrator	3037	active reset button		
❌	06/03/2021	16:13:58	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:03	Administrator	3037	active reset button		
❌	06/03/2021	16:14:03	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:05	Administrator	3037	active reset button		
❌	06/03/2021	16:14:05	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:06	Administrator	3037	active reset button		
❌	06/03/2021	16:14:06	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:09	Administrator	3037	active reset button		
❌	06/03/2021	16:14:09	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:09	Administrator	3037	active reset button		
❌	06/03/2021	16:14:09	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:11	Administrator	3037	active reset button		
❌	06/03/2021	16:14:11	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:11	Administrator	3037	active reset button		
❌	06/03/2021	16:14:11	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:24	Administrator	3037	active reset button		
❌	06/03/2021	16:14:24	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:24	Administrator	3037	active reset button		
❌	06/03/2021	16:14:24	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:24	Administrator	3037	active reset button		
❌	06/03/2021	16:14:24	Administrator	1005	Door and window open alarm		

Type	Date	Time	Operator	No.	Description	Old value Info 1	New value Info 2
AT	06/03/2021	16:14:24	Administrator	3037	active reset button		
❌	06/03/2021	16:14:24	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:29	Administrator	3037	active reset button		
❌	06/03/2021	16:14:29	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:30	Administrator	3037	active reset button		
❌	06/03/2021	16:14:30	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:30	Administrator	3037	active reset button		
❌	06/03/2021	16:14:30	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:30	Administrator	3037	active reset button		
❌	06/03/2021	16:14:30	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:30	Administrator	3037	active reset button		
❌	06/03/2021	16:14:30	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:30	Administrator	3037	active reset button		
❌	06/03/2021	16:14:30	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:31	Administrator	3037	active reset button		
❌	06/03/2021	16:14:31	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:31	Administrator	3037	active reset button		
❌	06/03/2021	16:14:31	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:31	Administrator	3037	active reset button		
❌	06/03/2021	16:14:31	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:32	Administrator	3037	active reset button		
❌	06/03/2021	16:14:32	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:32	Administrator	3037	active reset button		
❌	06/03/2021	16:14:32	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:32	Administrator	3037	active reset button		
❌	06/03/2021	16:14:32	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:33	Administrator	3037	active reset button		
❌	06/03/2021	16:14:33	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:33	Administrator	3037	active reset button		
❌	06/03/2021	16:14:33	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:33	Administrator	3037	active reset button		

Type	Date	Time	Operator	No.	Description	Old value / Info 1	New value / Info 2
❌	06/03/2021	16:14:33	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:34	Administrator	3037	active reset button		
❌	06/03/2021	16:14:34	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:34	Administrator	3037	active reset button		
❌	06/03/2021	16:14:34	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:34	Administrator	3037	active reset button		
❌	06/03/2021	16:14:34	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:42	Administrator	3037	active reset button		
❌	06/03/2021	16:14:42	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:42	Administrator	3037	active reset button		
❌	06/03/2021	16:14:42	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:42	Administrator	3037	active reset button		
❌	06/03/2021	16:14:42	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:43	Administrator	3037	active reset button		
❌	06/03/2021	16:14:43	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:43	Administrator	3037	active reset button		
❌	06/03/2021	16:14:43	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:43	Administrator	3037	active reset button		
❌	06/03/2021	16:14:43	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:43	Administrator	3037	active reset button		
❌	06/03/2021	16:14:43	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:44	Administrator	3037	active reset button		
❌	06/03/2021	16:14:44	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:44	Administrator	3037	active reset button		
❌	06/03/2021	16:14:44	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:44	Administrator	3037	active reset button		
❌	06/03/2021	16:14:44	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:50	Administrator	3037	active reset button		
❌	06/03/2021	16:14:50	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:51	Administrator	3037	active reset button		
❌	06/03/2021	16:14:51	Administrator	1005	Door and window open alarm		

Type	Date	Time	Operator	No.	Description	Old value / Info 1	New value / Info 2
AT	06/03/2021	16:14:51	Administrator	3037	active reset button		
❌	06/03/2021	16:14:51	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:51	Administrator	3037	active reset button		
❌	06/03/2021	16:14:51	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:14:52	Administrator	3037	active reset button		
❌	06/03/2021	16:14:52	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:15:04	Administrator	3037	active reset button		
❌	06/03/2021	16:15:04	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:15:04	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:15:04	Administrator	1007	Inverter fault		
AT	06/03/2021	16:15:04	Administrator	3037	active reset button		
❌	06/03/2021	16:15:04	Administrator	1007	Inverter fault		
AT	06/03/2021	16:15:05	Administrator	3037	active reset button		
❌	06/03/2021	16:15:05	Administrator	1007	Inverter fault		
AT	06/03/2021	16:15:05	Administrator	3037	active reset button		
❌	06/03/2021	16:15:05	Administrator	1007	Inverter fault		
AT	06/03/2021	16:15:05	Administrator	3037	active reset button		
❌	06/03/2021	16:15:05	Administrator	1007	Inverter fault		
AT	06/03/2021	16:15:06	Administrator	3037	active reset button		
❌	06/03/2021	16:15:32	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:15:54	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:15:54	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:16:26	Administrator	3037	active reset button		
❌	06/03/2021	16:16:26	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:16:26	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:16:26	Administrator	1007	Inverter fault		
AT	06/03/2021	16:16:26	Administrator	3037	active reset button		
❌	06/03/2021	16:16:26	Administrator	1007	Inverter fault		
AT	06/03/2021	16:16:26	Administrator	3037	active reset button		
❌	06/03/2021	16:16:26	Administrator	1007	Inverter fault		
AT	06/03/2021	16:16:26	Administrator	3037	active reset button		

Type	Date	Time	Operator	No.	Description	Old value Info 1	New value Info 2
❌	06/03/2021	16:16:26	Administrator	1007	Inverter fault		
AT	06/03/2021	16:16:26	Administrator	3037	active reset button		
❌	06/03/2021	16:16:26	Administrator	1007	Inverter fault		
AT	06/03/2021	16:16:27	Administrator	3037	active reset button		
❌	06/03/2021	16:16:27	Administrator	1007	Inverter fault		
AT	06/03/2021	16:16:27	Administrator	3037	active reset button		
❌	06/03/2021	16:16:27	Administrator	1007	Inverter fault		
AT	06/03/2021	16:16:27	Administrator	3037	active reset button		
AT	06/03/2021	16:16:28	Administrator	3037	active reset button		
AT	06/03/2021	16:16:29	Administrator	3037	active reset button		
AT	06/03/2021	16:16:29	Administrator	3037	active reset button		
AT	06/03/2021	16:16:30	Administrator	3037	active reset button		
AT	06/03/2021	16:16:30	Administrator	3037	active reset button		
AT	06/03/2021	16:16:33	Administrator	3035	active start button		
❌	06/03/2021	16:16:56	Administrator	1012	Material supply interval is too long		
❌	06/03/2021	16:17:02	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:17:02	Administrator	1012	Material supply interval is too long		
AT	06/03/2021	16:17:16	Administrator	3037	active reset button		
❌	06/03/2021	16:17:16	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:17:16	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:17:16	Administrator	1007	Inverter fault		
AT	06/03/2021	16:17:16	Administrator	3037	active reset button		
❌	06/03/2021	16:17:17	Administrator	1007	Inverter fault		
AT	06/03/2021	16:17:17	Administrator	3037	active reset button		
❌	06/03/2021	16:17:17	Administrator	1007	Inverter fault		
AT	06/03/2021	16:17:17	Administrator	3037	active reset button		
❌	06/03/2021	16:17:17	Administrator	1007	Inverter fault		
AT	06/03/2021	16:17:17	Administrator	3037	active reset button		
❌	06/03/2021	16:17:17	Administrator	1007	Inverter fault		
AT	06/03/2021	16:17:18	Administrator	3037	active reset button		
❌	06/03/2021	16:17:18	Administrator	1007	Inverter fault		

Type	Date	Time	Operator	No.	Description	Old value / Info 1	New value / Info 2
AT	06/03/2021	16:17:18	Administrator	3037	active reset button		
AT	06/03/2021	16:17:21	Administrator	3035	active start button		
✕	06/03/2021	16:17:34	Administrator	1005	Door and window open alarm		
✕	06/03/2021	16:19:23	Administrator	1003	Hand wheel spin out alarm		
✕	06/03/2021	16:19:23	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:22:37	Administrator	3037	active reset button		
✕	06/03/2021	16:22:37	Administrator	1003	Hand wheel spin out alarm		
✕	06/03/2021	16:22:37	Administrator	1005	Door and window open alarm		
✕	06/03/2021	16:22:37	Administrator	1003	Hand wheel spin out alarm		
AT	06/03/2021	16:22:37	Administrator	3037	active reset button		
✕	06/03/2021	16:22:37	Administrator	1005	Door and window open alarm		
✕	06/03/2021	16:22:37	Administrator	1007	Inverter fault		
✕	06/03/2021	16:22:37	Administrator	1003	Hand wheel spin out alarm		
AT	06/03/2021	16:22:37	Administrator	3037	active reset button		
✕	06/03/2021	16:22:37	Administrator	1007	Inverter fault		
✕	06/03/2021	16:22:38	Administrator	1003	Hand wheel spin out alarm		
✕	06/03/2021	16:22:38	Administrator	1007	Inverter fault		
AT	06/03/2021	16:22:38	Administrator	3037	active reset button		
✕	06/03/2021	16:22:38	Administrator	1003	Hand wheel spin out alarm		
✕	06/03/2021	16:22:38	Administrator	1007	Inverter fault		
AT	06/03/2021	16:22:38	Administrator	3037	active reset button		
✕	06/03/2021	16:22:38	Administrator	1003	Hand wheel spin out alarm		
✕	06/03/2021	16:22:38	Administrator	1007	Inverter fault		
AT	06/03/2021	16:22:38	Administrator	3037	active reset button		
✕	06/03/2021	16:22:38	Administrator	1003	Hand wheel spin out alarm		
✕	06/03/2021	16:22:38	Administrator	1007	Inverter fault		
AT	06/03/2021	16:22:39	Administrator	3037	active reset button		
✕	06/03/2021	16:22:39	Administrator	1003	Hand wheel spin out alarm		
AT	06/03/2021	16:22:40	Administrator	3037	active reset button		
✕	06/03/2021	16:22:40	Administrator	1003	Hand wheel spin out alarm		
AT	06/03/2021	16:23:10	Administrator	3037	active reset button		

Type	Date	Time	Operator	No.	Description	Old value / Info 1	New value / Info 2
AT	06/03/2021	16:23:10	Administrator	3037	active reset button		
AT	06/03/2021	16:23:11	Administrator	3037	active reset button		
AT	06/03/2021	16:23:13	Administrator	3037	active reset button		
AT	06/03/2021	16:23:13	Administrator	3037	active reset button		
AT	06/03/2021	16:23:14	Administrator	3037	active reset button		
AT	06/03/2021	16:23:15	Administrator	3035	active start button		
✕	06/03/2021	16:23:25	Administrator	1012	Material supply interval is too long		
AT	06/03/2021	16:23:39	Administrator	3037	active reset button		
AT	06/03/2021	16:23:39	Administrator	3037	active reset button		
AT	06/03/2021	16:23:39	Administrator	3037	active reset button		
AT	06/03/2021	16:23:40	Administrator	3035	active start button		
✕	06/03/2021	16:23:50	Administrator	1012	Material supply interval is too long		
AT	06/03/2021	16:23:59	Administrator	3037	active reset button		
AT	06/03/2021	16:24:17	Administrator	3037	active reset button		
AT	06/03/2021	16:24:17	Administrator	3037	active reset button		
AT	06/03/2021	16:24:18	Administrator	3037	active reset button		
AT	06/03/2021	16:24:18	Administrator	3035	active start button		
✕	06/03/2021	16:24:48	Administrator	1012	Material supply interval is too long		
AT	06/03/2021	16:24:51	Administrator	3037	active reset button		
AT	06/03/2021	16:24:52	Administrator	3035	active start button		
AT	06/03/2021	16:25:16	Administrator	3036	active stop button		
✕	06/03/2021	16:25:35	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:27:26	Administrator	3037	active reset button		
✕	06/03/2021	16:27:26	Administrator	1005	Door and window open alarm		
✕	06/03/2021	16:27:26	Administrator	1005	Door and window open alarm		
✕	06/03/2021	16:27:26	Administrator	1007	Inverter fault		
AT	06/03/2021	16:27:26	Administrator	3037	active reset button		
✕	06/03/2021	16:27:26	Administrator	1007	Inverter fault		
AT	06/03/2021	16:27:26	Administrator	3037	active reset button		
✕	06/03/2021	16:27:26	Administrator	1007	Inverter fault		
AT	06/03/2021	16:27:26	Administrator	3037	active reset button		

Type	Date	Time	Operator	No.	Description	Old value Info 1	New value Info 2
❌	06/03/2021	16:27:26	Administrator	1007	Inverter fault		
AT	06/03/2021	16:27:27	Administrator	3037	active reset button		
❌	06/03/2021	16:27:27	Administrator	1007	Inverter fault		
AT	06/03/2021	16:27:27	Administrator	3037	active reset button		
AT	06/03/2021	16:27:30	Administrator	3035	active start button		
❌	06/03/2021	16:28:08	Administrator	1011	Powder feeding time is too long		
❌	06/03/2021	16:28:12	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:28:12	Administrator	1011	Powder feeding time is too long		
AT	06/03/2021	16:28:25	Administrator	3037	active reset button		
❌	06/03/2021	16:28:25	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:28:25	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:28:25	Administrator	1007	Inverter fault		
AT	06/03/2021	16:28:25	Administrator	3037	active reset button		
❌	06/03/2021	16:28:26	Administrator	1007	Inverter fault		
AT	06/03/2021	16:28:26	Administrator	3037	active reset button		
❌	06/03/2021	16:28:26	Administrator	1007	Inverter fault		
AT	06/03/2021	16:28:26	Administrator	3037	active reset button		
❌	06/03/2021	16:28:26	Administrator	1007	Inverter fault		
AT	06/03/2021	16:28:26	Administrator	3037	active reset button		
❌	06/03/2021	16:28:26	Administrator	1007	Inverter fault		
AT	06/03/2021	16:28:27	Administrator	3037	active reset button		
AT	06/03/2021	16:28:27	Administrator	3037	active reset button		
AT	06/03/2021	16:28:28	Administrator	3035	active start button		
❌	06/03/2021	16:29:00	Administrator	1012	Material supply interval is too long		
AT	06/03/2021	16:29:12	Administrator	3037	active reset button		
AT	06/03/2021	16:29:12	Administrator	3037	active reset button		
AT	06/03/2021	16:29:12	Administrator	3037	active reset button		
AT	06/03/2021	16:29:12	Administrator	3037	active reset button		
AT	06/03/2021	16:29:13	Administrator	3035	active start button		
❌	06/03/2021	16:29:43	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:31:23	Administrator	3037	active reset button		

Type	Date	Time	Operator	No.	Description	Old value / Info 1	New value / Info 2
❌	06/03/2021	16:31:23	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:31:23	Administrator	3037	active reset button		
❌	06/03/2021	16:31:23	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:31:24	Administrator	3037	active reset button		
❌	06/03/2021	16:31:24	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:31:24	Administrator	3037	active reset button		
❌	06/03/2021	16:31:24	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:31:24	Administrator	3037	active reset button		
❌	06/03/2021	16:31:24	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:31:25	Administrator	3037	active reset button		
❌	06/03/2021	16:31:25	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:31:25	Administrator	3037	active reset button		
❌	06/03/2021	16:31:25	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:31:26	Administrator	3037	active reset button		
❌	06/03/2021	16:31:26	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:31:26	Administrator	3037	active reset button		
❌	06/03/2021	16:31:26	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:31:26	Administrator	3037	active reset button		
❌	06/03/2021	16:31:26	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:31:27	Administrator	3037	active reset button		
❌	06/03/2021	16:31:27	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:31:32	Administrator	3037	active reset button		
❌	06/03/2021	16:31:32	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:31:32	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:31:32	Administrator	1007	Inverter fault		
AT	06/03/2021	16:31:32	Administrator	3037	active reset button		
❌	06/03/2021	16:31:32	Administrator	1007	Inverter fault		
AT	06/03/2021	16:31:33	Administrator	3037	active reset button		
❌	06/03/2021	16:31:33	Administrator	1007	Inverter fault		
AT	06/03/2021	16:31:33	Administrator	3037	active reset button		
❌	06/03/2021	16:31:33	Administrator	1007	Inverter fault		

Type	Date	Time	Operator	No.	Description	Old value Info 1	New value Info 2
AT	06/03/2021	16:31:33	Administrator	3037	active reset button		
❌	06/03/2021	16:31:33	Administrator	1007	Inverter fault		
AT	06/03/2021	16:31:34	Administrator	3037	active reset button		
AT	06/03/2021	16:31:35	Administrator	3035	active start button		
AT	06/03/2021	16:31:54	Administrator	3037	active reset button		
AT	06/03/2021	16:31:54	Administrator	3037	active reset button		
AT	06/03/2021	16:31:55	Administrator	3037	active reset button		
AT	06/03/2021	16:31:55	Administrator	3037	active reset button		
AT	06/03/2021	16:32:03	Administrator	3037	active reset button		
AT	06/03/2021	16:32:03	Administrator	3037	active reset button		
❌	06/03/2021	16:32:03	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:32:04	Administrator	3037	active reset button		
❌	06/03/2021	16:32:04	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:32:04	Administrator	3037	active reset button		
❌	06/03/2021	16:32:04	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:32:05	Administrator	3037	active reset button		
❌	06/03/2021	16:32:05	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:32:05	Administrator	3037	active reset button		
❌	06/03/2021	16:32:05	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:32:05	Administrator	3037	active reset button		
❌	06/03/2021	16:32:05	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:32:06	Administrator	3037	active reset button		
❌	06/03/2021	16:32:06	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:32:06	Administrator	3037	active reset button		
❌	06/03/2021	16:32:06	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:32:06	Administrator	3037	active reset button		
❌	06/03/2021	16:32:07	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:32:07	Administrator	3037	active reset button		
❌	06/03/2021	16:32:07	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:32:07	Administrator	3037	active reset button		
❌	06/03/2021	16:32:07	Administrator	1005	Door and window open alarm		

Type	Date	Time	Operator	No.	Description	Old value / Info 1	New value / Info 2
AT	06/03/2021	16:32:08	Administrator	3037	active reset button		
✕	06/03/2021	16:32:08	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:32:11	Administrator	3037	active reset button		
✕	06/03/2021	16:32:11	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:32:12	Administrator	3037	active reset button		
✕	06/03/2021	16:32:12	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:32:12	Administrator	3037	active reset button		
✕	06/03/2021	16:32:12	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:32:12	Administrator	3037	active reset button		
✕	06/03/2021	16:32:12	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:32:13	Administrator	3037	active reset button		
✕	06/03/2021	16:32:13	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:32:13	Administrator	3037	active reset button		
✕	06/03/2021	16:32:13	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:32:14	Administrator	3037	active reset button		
✕	06/03/2021	16:32:14	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:32:15	Administrator	3037	active reset button		
✕	06/03/2021	16:32:15	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:32:15	Administrator	3037	active reset button		
✕	06/03/2021	16:32:15	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:32:17	Administrator	3037	active reset button		
✕	06/03/2021	16:32:17	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:32:17	Administrator	3037	active reset button		
✕	06/03/2021	16:32:17	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:32:18	Administrator	3037	active reset button		
✕	06/03/2021	16:32:18	Administrator	1005	Door and window open alarm		
✕	06/03/2021	16:32:18	Administrator	1005	Door and window open alarm		
✕	06/03/2021	16:32:18	Administrator	1007	Inverter fault		
AT	06/03/2021	16:32:18	Administrator	3037	active reset button		
✕	06/03/2021	16:32:18	Administrator	1007	Inverter fault		
AT	06/03/2021	16:32:19	Administrator	3037	active reset button		

Type	Date	Time	Operator	No.	Description	Old value / Info 1	New value / Info 2
AT	06/03/2021	16:32:21	Administrator	3035	active start button		
✕	06/03/2021	16:32:39	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:33:19	Administrator	3037	active reset button		
✕	06/03/2021	16:33:19	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:33:20	Administrator	3037	active reset button		
✕	06/03/2021	16:33:20	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:33:20	Administrator	3037	active reset button		
✕	06/03/2021	16:33:20	Administrator	1005	Door and window open alarm		
✕	06/03/2021	16:33:20	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:33:20	Administrator	3037	active reset button		
✕	06/03/2021	16:33:20	Administrator	1007	Inverter fault		
✕	06/03/2021	16:33:20	Administrator	1007	Inverter fault		
✕	06/03/2021	16:33:20	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:33:20	Administrator	3037	active reset button		
✕	06/03/2021	16:33:20	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:33:20	Administrator	3037	active reset button		
✕	06/03/2021	16:33:20	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:33:21	Administrator	3037	active reset button		
✕	06/03/2021	16:33:21	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:33:21	Administrator	3037	active reset button		
✕	06/03/2021	16:33:21	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:33:22	Administrator	3037	active reset button		
✕	06/03/2021	16:33:22	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:33:23	Administrator	3037	active reset button		
✕	06/03/2021	16:33:23	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:33:23	Administrator	3037	active reset button		
✕	06/03/2021	16:33:23	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:33:23	Administrator	3037	active reset button		
✕	06/03/2021	16:33:23	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:33:23	Administrator	3037	active reset button		
✕	06/03/2021	16:33:23	Administrator	1005	Door and window open alarm		

		Batch Record
	Machine name:	ZLAB
	Batch:	pq030621format3

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Type	Date	Time	Operator	No.	Description	Old value Info 1	New value Info 2
AT	06/03/2021	16:33:24	Administrator	3037	active reset button		
✖	06/03/2021	16:33:24	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:33:24	Administrator	3037	active reset button		
✖	06/03/2021	16:33:24	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:33:24	Administrator	3037	active reset button		
✖	06/03/2021	16:33:24	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:33:24	Administrator	3037	active reset button		
✖	06/03/2021	16:33:24	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:33:24	Administrator	3037	active reset button		
✖	06/03/2021	16:33:24	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:33:30	Administrator	3037	active reset button		
✖	06/03/2021	16:33:30	Administrator	1005	Door and window open alarm		
✖	06/03/2021	16:33:30	Administrator	1005	Door and window open alarm		
✖	06/03/2021	16:33:30	Administrator	1007	Inverter fault		
AT	06/03/2021	16:33:30	Administrator	3037	active reset button		
✖	06/03/2021	16:33:30	Administrator	1007	Inverter fault		
AT	06/03/2021	16:33:31	Administrator	3037	active reset button		
✖	06/03/2021	16:33:31	Administrator	1007	Inverter fault		
AT	06/03/2021	16:33:31	Administrator	3037	active reset button		
✖	06/03/2021	16:33:31	Administrator	1007	Inverter fault		
AT	06/03/2021	16:33:31	Administrator	3037	active reset button		
AT	06/03/2021	16:33:33	Administrator	3035	active start button		
✖	06/03/2021	16:34:03	Administrator	1012	Material supply interval is too long		
AT	06/03/2021	16:34:51	Administrator	3037	active reset button		
AT	06/03/2021	16:34:51	Administrator	3037	active reset button		
AT	06/03/2021	16:34:51	Administrator	3037	active reset button		
AT	06/03/2021	16:34:52	Administrator	3035	active start button		
✖	06/03/2021	16:35:39	Administrator	1012	Material supply interval is too long		
✖	06/03/2021	16:36:18	Administrator	1005	Door and window open alarm		
✖	06/03/2021	16:36:18	Administrator	1012	Material supply interval is too long		
AT	06/03/2021	16:38:04	Administrator	3037	active reset button		

Type	Date	Time	Operator	No.	Description	Old value Info 1	New value Info 2
❌	06/03/2021	16:38:04	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:38:04	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:38:04	Administrator	1007	Inverter fault		
AT	06/03/2021	16:38:04	Administrator	3037	active reset button		
❌	06/03/2021	16:38:04	Administrator	1007	Inverter fault		
AT	06/03/2021	16:38:04	Administrator	3037	active reset button		
❌	06/03/2021	16:38:04	Administrator	1007	Inverter fault		
AT	06/03/2021	16:38:07	Administrator	3037	active reset button		
AT	06/03/2021	16:38:07	Administrator	3037	active reset button		
AT	06/03/2021	16:38:07	Administrator	3037	active reset button		
AT	06/03/2021	16:38:09	Administrator	3035	active start button		
❌	06/03/2021	16:38:38	Administrator	1012	Material supply interval is too long		
AT	06/03/2021	16:39:02	Administrator	3037	active reset button		
AT	06/03/2021	16:39:02	Administrator	3037	active reset button		
AT	06/03/2021	16:39:03	Administrator	3037	active reset button		
AT	06/03/2021	16:39:03	Administrator	3037	active reset button		
AT	06/03/2021	16:39:04	Administrator	3035	active start button		
❌	06/03/2021	16:39:09	Administrator	1012	Material supply interval is too long		
AT	06/03/2021	16:39:25	Administrator	3037	active reset button		
AT	06/03/2021	16:39:26	Administrator	3037	active reset button		
AT	06/03/2021	16:39:26	Administrator	3037	active reset button		
AT	06/03/2021	16:39:28	Administrator	3035	active start button		
AT	06/03/2021	16:39:59	Administrator	3035	active start button		
❌	06/03/2021	16:40:46	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:43:35	Administrator	1003	Hand wheel spin out alarm		
❌	06/03/2021	16:43:35	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:44:39	Administrator	3037	active reset button		
❌	06/03/2021	16:44:39	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:44:40	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:44:40	Administrator	1007	Inverter fault		
AT	06/03/2021	16:44:40	Administrator	3037	active reset button		

Type	Date	Time	Operator	No.	Description	Old value / Info 1	New value / Info 2
❌	06/03/2021	16:44:40	Administrator	1007	Inverter fault		
AT	06/03/2021	16:44:40	Administrator	3037	active reset button		
❌	06/03/2021	16:44:40	Administrator	1007	Inverter fault		
AT	06/03/2021	16:44:41	Administrator	3037	active reset button		
AT	06/03/2021	16:44:41	Administrator	3037	active reset button		
AT	06/03/2021	16:44:43	Administrator	3035	active start button		
❌	06/03/2021	16:45:28	Administrator	1011	Powder feeding time is too long		
AT	06/03/2021	16:45:53	Administrator	3037	active reset button		
AT	06/03/2021	16:45:53	Administrator	3037	active reset button		
AT	06/03/2021	16:45:53	Administrator	3037	active reset button		
AT	06/03/2021	16:45:54	Administrator	3035	active start button		
❌	06/03/2021	16:46:04	Administrator	1011	Powder feeding time is too long		
AT	06/03/2021	16:46:19	Administrator	3037	active reset button		
AT	06/03/2021	16:46:20	Administrator	3037	active reset button		
AT	06/03/2021	16:46:28	Administrator	3037	active reset button		
AT	06/03/2021	16:46:28	Administrator	3037	active reset button		
AT	06/03/2021	16:46:28	Administrator	3037	active reset button		
AT	06/03/2021	16:46:33	Administrator	3037	active reset button		
AT	06/03/2021	16:46:33	Administrator	3037	active reset button		
❌	06/03/2021	16:46:33	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:46:34	Administrator	3037	active reset button		
❌	06/03/2021	16:46:34	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:46:35	Administrator	3037	active reset button		
AT	06/03/2021	16:46:35	Administrator	3037	active reset button		
AT	06/03/2021	16:46:36	Administrator	3037	active reset button		
AT	06/03/2021	16:46:37	Administrator	3037	active reset button		
AT	06/03/2021	16:46:38	Administrator	3037	active reset button		
AT	06/03/2021	16:46:59	Administrator	3037	active reset button		
AT	06/03/2021	16:46:59	Administrator	3037	active reset button		
AT	06/03/2021	16:46:59	Administrator	3037	active reset button		
AT	06/03/2021	16:47:01	Administrator	3035	active start button		

Type	Date	Time	Operator	No.	Description	Old value Info 1	New value Info 2
❌	06/03/2021	16:47:11	Administrator	1011	Powder feeding time is too long		
❌	06/03/2021	16:47:19	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:47:19	Administrator	1011	Powder feeding time is too long		
AT	06/03/2021	16:47:49	Administrator	3037	active reset button		
❌	06/03/2021	16:47:49	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:47:49	Administrator	3037	active reset button		
❌	06/03/2021	16:47:49	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:47:49	Administrator	3037	active reset button		
❌	06/03/2021	16:47:49	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:47:50	Administrator	3037	active reset button		
❌	06/03/2021	16:47:50	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:47:50	Administrator	3037	active reset button		
❌	06/03/2021	16:47:50	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:47:51	Administrator	3037	active reset button		
❌	06/03/2021	16:47:51	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:47:56	Administrator	3037	active reset button		
❌	06/03/2021	16:47:56	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:47:56	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:47:56	Administrator	1007	Inverter fault		
AT	06/03/2021	16:47:56	Administrator	3037	active reset button		
❌	06/03/2021	16:47:56	Administrator	1007	Inverter fault		
AT	06/03/2021	16:47:56	Administrator	3037	active reset button		
❌	06/03/2021	16:47:56	Administrator	1007	Inverter fault		
AT	06/03/2021	16:47:57	Administrator	3037	active reset button		
❌	06/03/2021	16:47:57	Administrator	1007	Inverter fault		
AT	06/03/2021	16:47:57	Administrator	3037	active reset button		
❌	06/03/2021	16:48:04	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:48:06	Administrator	3037	active reset button		
❌	06/03/2021	16:48:06	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:48:09	Administrator	3037	active reset button		
❌	06/03/2021	16:48:09	Administrator	1005	Door and window open alarm		

Type	Date	Time	Operator	No.	Description	Old value Info 1	New value Info 2
AT	06/03/2021	16:48:09	Administrator	3037	active reset button		
✗	06/03/2021	16:48:09	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:48:10	Administrator	3037	active reset button		
✗	06/03/2021	16:48:10	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:48:10	Administrator	3037	active reset button		
✗	06/03/2021	16:48:10	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:48:11	Administrator	3037	active reset button		
✗	06/03/2021	16:48:11	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:48:12	Administrator	3037	active reset button		
✗	06/03/2021	16:48:12	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:48:12	Administrator	3037	active reset button		
✗	06/03/2021	16:48:12	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:48:12	Administrator	3037	active reset button		
✗	06/03/2021	16:48:12	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:48:13	Administrator	3037	active reset button		
✗	06/03/2021	16:48:13	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:48:13	Administrator	3037	active reset button		
✗	06/03/2021	16:48:13	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:48:13	Administrator	3037	active reset button		
✗	06/03/2021	16:48:13	Administrator	1005	Door and window open alarm		
✗	06/03/2021	16:48:13	Administrator	1005	Door and window open alarm		
✗	06/03/2021	16:48:13	Administrator	1007	Inverter fault		
AT	06/03/2021	16:48:14	Administrator	3037	active reset button		
✗	06/03/2021	16:48:14	Administrator	1007	Inverter fault		
AT	06/03/2021	16:48:14	Administrator	3037	active reset button		
✗	06/03/2021	16:48:14	Administrator	1007	Inverter fault		
AT	06/03/2021	16:48:14	Administrator	3037	active reset button		
AT	06/03/2021	16:48:15	Administrator	3037	active reset button		
AT	06/03/2021	16:48:17	Administrator	3035	active start button		
✗	06/03/2021	16:48:59	Administrator	1005	Door and window open alarm		
✗	06/03/2021	16:49:05	Administrator	1003	Hand wheel spin out alarm		

Type	Date	Time	Operator	No.	Description	Old value Info 1	New value Info 2
❌	06/03/2021	16:49:05	Administrator	1005	Door and window open alarm		
AT	06/03/2021	16:49:44	Administrator	3037	active reset button		
❌	06/03/2021	16:49:44	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:49:44	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:49:44	Administrator	1007	Inverter fault		
AT	06/03/2021	16:49:44	Administrator	3037	active reset button		
❌	06/03/2021	16:49:45	Administrator	1007	Inverter fault		
AT	06/03/2021	16:49:45	Administrator	3037	active reset button		
❌	06/03/2021	16:49:45	Administrator	1007	Inverter fault		
AT	06/03/2021	16:49:45	Administrator	3037	active reset button		
❌	06/03/2021	16:49:45	Administrator	1007	Inverter fault		
AT	06/03/2021	16:49:45	Administrator	3037	active reset button		
❌	06/03/2021	16:49:45	Administrator	1007	Inverter fault		
AT	06/03/2021	16:49:45	Administrator	3037	active reset button		
❌	06/03/2021	16:49:45	Administrator	1007	Inverter fault		
AT	06/03/2021	16:49:46	Administrator	3037	active reset button		
AT	06/03/2021	16:49:46	Administrator	3037	active reset button		
AT	06/03/2021	16:49:47	Administrator	3037	active reset button		
AT	06/03/2021	16:49:48	Administrator	3035	active start button		
❌	06/03/2021	16:50:48	Administrator	1012	Material supply interval is too long		
❌	06/03/2021	16:52:14	Administrator	1004	Emergency stop alarm		
❌	06/03/2021	16:52:14	Administrator	1012	Material supply interval is too long		
❌	06/03/2021	16:52:15	Administrator	1004	Emergency stop alarm		
❌	06/03/2021	16:52:15	Administrator	1005	Door and window open alarm		
❌	06/03/2021	16:52:15	Administrator	1012	Material supply interval is too long		
❌	06/03/2021	17:15:25	Administrator	1004	Emergency stop alarm		
❌	06/03/2021	17:15:25	Administrator	1005	Door and window open alarm		
❌	06/03/2021	17:15:25	Administrator	1012	Material supply interval is too long		
❌	06/03/2021	17:15:25	Administrator	1033	Batch not set		
AT	06/03/2021	17:17:11	Administrator	3033	Create batch	123sat	pq030621for3
❌	06/03/2021	17:17:32	Administrator	1004	Emergency stop alarm		

Type	Date	Time	Operator	No.	Description	Old value Info 1	New value Info 2
❌	06/03/2021	17:17:32	Administrator	1005	Door and window open alarm		
❌	06/03/2021	17:17:32	Administrator	1009	Insufficient vacuum pressure		
❌	06/03/2021	17:17:32	Administrator	1012	Material supply interval is too long		
❌	06/03/2021	17:17:32	Administrator	1033	Batch not set		
❌	06/03/2021	17:18:01	Administrator	1004	Emergency stop alarm		
❌	06/03/2021	17:18:01	Administrator	1005	Door and window open alarm		
❌	06/03/2021	17:18:01	Administrator	1009	Insufficient vacuum pressure		
❌	06/03/2021	17:18:01	Administrator	1010	Insufficient of empty capsules		
❌	06/03/2021	17:18:01	Administrator	1012	Material supply interval is too long		
❌	06/03/2021	17:18:01	Administrator	1033	Batch not set		
AT	06/03/2021	17:19:01	Administrator	3001	Speed adjust	2600	2600
AT	06/03/2021	17:20:14	Administrator	3037	active reset button		
❌	06/03/2021	17:20:14	Administrator	1004	Emergency stop alarm		
❌	06/03/2021	17:20:14	Administrator	1005	Door and window open alarm		
❌	06/03/2021	17:20:14	Administrator	1009	Insufficient vacuum pressure		
AT	06/03/2021	17:20:15	Administrator	3037	active reset button		
❌	06/03/2021	17:20:15	Administrator	1004	Emergency stop alarm		
❌	06/03/2021	17:20:15	Administrator	1005	Door and window open alarm		
❌	06/03/2021	17:20:15	Administrator	1009	Insufficient vacuum pressure		
AT	06/03/2021	17:20:15	Administrator	3037	active reset button		
❌	06/03/2021	17:20:15	Administrator	1004	Emergency stop alarm		
❌	06/03/2021	17:20:15	Administrator	1005	Door and window open alarm		
❌	06/03/2021	17:20:16	Administrator	1009	Insufficient vacuum pressure		
AT	06/03/2021	17:20:16	Administrator	3037	active reset button		
❌	06/03/2021	17:20:16	Administrator	1004	Emergency stop alarm		
❌	06/03/2021	17:20:16	Administrator	1005	Door and window open alarm		
❌	06/03/2021	17:20:16	Administrator	1009	Insufficient vacuum pressure		
AT	06/03/2021	17:20:16	Administrator	3037	active reset button		
❌	06/03/2021	17:20:16	Administrator	1004	Emergency stop alarm		
❌	06/03/2021	17:20:16	Administrator	1005	Door and window open alarm		
❌	06/03/2021	17:20:16	Administrator	1009	Insufficient vacuum pressure		

Type	Date	Time	Operator	No.	Description	Old value / Info 1	New value / Info 2
AT	06/03/2021	17:20:16	Administrator	3037	active reset button		
✖	06/03/2021	17:20:16	Administrator	1004	Emergency stop alarm		
✖	06/03/2021	17:20:17	Administrator	1005	Door and window open alarm		
✖	06/03/2021	17:20:17	Administrator	1009	Insufficient vacuum pressure		
AT	06/03/2021	17:20:17	Administrator	3037	active reset button		
✖	06/03/2021	17:20:17	Administrator	1004	Emergency stop alarm		
✖	06/03/2021	17:20:17	Administrator	1005	Door and window open alarm		
✖	06/03/2021	17:20:17	Administrator	1009	Insufficient vacuum pressure		
AT	06/03/2021	17:20:17	Administrator	3037	active reset button		
✖	06/03/2021	17:20:18	Administrator	1004	Emergency stop alarm		
✖	06/03/2021	17:20:18	Administrator	1005	Door and window open alarm		
✖	06/03/2021	17:20:18	Administrator	1009	Insufficient vacuum pressure		
AT	06/03/2021	17:20:18	Administrator	3037	active reset button		
✖	06/03/2021	17:20:18	Administrator	1004	Emergency stop alarm		
✖	06/03/2021	17:20:18	Administrator	1005	Door and window open alarm		
✖	06/03/2021	17:20:18	Administrator	1009	Insufficient vacuum pressure		
AT	06/03/2021	17:20:18	Administrator	3037	active reset button		
✖	06/03/2021	17:20:18	Administrator	1004	Emergency stop alarm		
✖	06/03/2021	17:20:18	Administrator	1005	Door and window open alarm		
✖	06/03/2021	17:20:19	Administrator	1009	Insufficient vacuum pressure		
AT	06/03/2021	17:20:19	Administrator	3037	active reset button		
✖	06/03/2021	17:20:19	Administrator	1004	Emergency stop alarm		
✖	06/03/2021	17:20:19	Administrator	1005	Door and window open alarm		
✖	06/03/2021	17:20:19	Administrator	1009	Insufficient vacuum pressure		
AT	06/03/2021	17:20:19	Administrator	3037	active reset button		
✖	06/03/2021	17:20:19	Administrator	1004	Emergency stop alarm		
✖	06/03/2021	17:20:19	Administrator	1005	Door and window open alarm		
✖	06/03/2021	17:20:19	Administrator	1009	Insufficient vacuum pressure		
AT	06/03/2021	17:20:19	Administrator	3037	active reset button		
✖	06/03/2021	17:20:19	Administrator	1004	Emergency stop alarm		
✖	06/03/2021	17:20:19	Administrator	1005	Door and window open alarm		

Type	Date	Time	Operator	No.	Description	Old value Info 1	New value Info 2
❌	06/03/2021	17:20:20	Administrator	1009	Insufficient vacuum pressure		
AT	06/03/2021	17:20:20	Administrator	3037	active reset button		
❌	06/03/2021	17:20:20	Administrator	1004	Emergency stop alarm		
❌	06/03/2021	17:20:20	Administrator	1005	Door and window open alarm		
❌	06/03/2021	17:20:20	Administrator	1009	Insufficient vacuum pressure		
AT	06/03/2021	17:20:21	Administrator	3037	active reset button		
❌	06/03/2021	17:20:21	Administrator	1004	Emergency stop alarm		
❌	06/03/2021	17:20:21	Administrator	1005	Door and window open alarm		
❌	06/03/2021	17:20:21	Administrator	1009	Insufficient vacuum pressure		
AT	06/03/2021	17:20:21	Administrator	3037	active reset button		
❌	06/03/2021	17:20:21	Administrator	1004	Emergency stop alarm		
❌	06/03/2021	17:20:21	Administrator	1005	Door and window open alarm		
❌	06/03/2021	17:20:21	Administrator	1009	Insufficient vacuum pressure		
AT	06/03/2021	17:20:25	Administrator	3037	active reset button		
❌	06/03/2021	17:20:25	Administrator	1004	Emergency stop alarm		
❌	06/03/2021	17:20:25	Administrator	1005	Door and window open alarm		
❌	06/03/2021	17:20:25	Administrator	1009	Insufficient vacuum pressure		
AT	06/03/2021	17:20:25	Administrator	3037	active reset button		
❌	06/03/2021	17:20:25	Administrator	1004	Emergency stop alarm		
❌	06/03/2021	17:20:25	Administrator	1005	Door and window open alarm		
❌	06/03/2021	17:20:25	Administrator	1009	Insufficient vacuum pressure		
AT	06/03/2021	17:20:25	Administrator	3037	active reset button		
❌	06/03/2021	17:20:25	Administrator	1004	Emergency stop alarm		
❌	06/03/2021	17:20:25	Administrator	1005	Door and window open alarm		
❌	06/03/2021	17:20:25	Administrator	1009	Insufficient vacuum pressure		
AT	06/03/2021	17:20:25	Administrator	3037	active reset button		
❌	06/03/2021	17:20:25	Administrator	1004	Emergency stop alarm		
❌	06/03/2021	17:20:25	Administrator	1005	Door and window open alarm		
❌	06/03/2021	17:20:25	Administrator	1009	Insufficient vacuum pressure		
AT	06/03/2021	17:20:26	Administrator	3037	active reset button		
❌	06/03/2021	17:20:26	Administrator	1004	Emergency stop alarm		

Type	Date	Time	Operator	No.	Description	Old value Info 1	New value Info 2
❌	06/03/2021	17:20:26	Administrator	1005	Door and window open alarm		
❌	06/03/2021	17:20:26	Administrator	1009	Insufficient vacuum pressure		
AT	06/03/2021	17:20:26	Administrator	3037	active reset button		
❌	06/03/2021	17:20:26	Administrator	1004	Emergency stop alarm		
❌	06/03/2021	17:20:26	Administrator	1005	Door and window open alarm		
❌	06/03/2021	17:20:26	Administrator	1009	Insufficient vacuum pressure		
AT	06/03/2021	17:20:26	Administrator	3037	active reset button		
❌	06/03/2021	17:20:26	Administrator	1004	Emergency stop alarm		
❌	06/03/2021	17:20:26	Administrator	1005	Door and window open alarm		
❌	06/03/2021	17:20:27	Administrator	1009	Insufficient vacuum pressure		
AT	06/03/2021	17:20:27	Administrator	3037	active reset button		
❌	06/03/2021	17:20:27	Administrator	1004	Emergency stop alarm		
❌	06/03/2021	17:20:27	Administrator	1005	Door and window open alarm		
❌	06/03/2021	17:20:27	Administrator	1009	Insufficient vacuum pressure		
AT	06/03/2021	17:20:31	Administrator	3037	active reset button		
❌	06/03/2021	17:20:31	Administrator	1004	Emergency stop alarm		
❌	06/03/2021	17:20:32	Administrator	1005	Door and window open alarm		
❌	06/03/2021	17:20:32	Administrator	1009	Insufficient vacuum pressure		
AT	06/03/2021	17:20:32	Administrator	3037	active reset button		
❌	06/03/2021	17:20:32	Administrator	1004	Emergency stop alarm		
❌	06/03/2021	17:20:32	Administrator	1005	Door and window open alarm		
❌	06/03/2021	17:20:32	Administrator	1009	Insufficient vacuum pressure		
AT	06/03/2021	17:20:32	Administrator	3037	active reset button		
❌	06/03/2021	17:20:32	Administrator	1004	Emergency stop alarm		
❌	06/03/2021	17:20:32	Administrator	1005	Door and window open alarm		
❌	06/03/2021	17:20:32	Administrator	1009	Insufficient vacuum pressure		
AT	06/03/2021	17:20:41	Administrator	3037	active reset button		
❌	06/03/2021	17:20:42	Administrator	1005	Door and window open alarm		
❌	06/03/2021	17:20:42	Administrator	1009	Insufficient vacuum pressure		
❌	06/03/2021	17:20:42	Administrator	1005	Door and window open alarm		
❌	06/03/2021	17:20:42	Administrator	1007	Inverter fault		

Type	Date	Time	Operator	No.	Description	Old value Info 1	New value Info 2
❌	06/03/2021	17:20:42	Administrator	1009	Insufficient vacuum pressure		
AT	06/03/2021	17:20:42	Administrator	3037	active reset button		
❌	06/03/2021	17:20:42	Administrator	1007	Inverter fault		
❌	06/03/2021	17:20:42	Administrator	1009	Insufficient vacuum pressure		
AT	06/03/2021	17:20:44	Administrator	3037	active reset button		
AT	06/03/2021	17:20:44	Administrator	3037	active reset button		
AT	06/03/2021	17:20:44	Administrator	3037	active reset button		
❌	06/03/2021	17:20:59	Administrator	1033	Batch not set		
❌	06/03/2021	17:21:11	Administrator	1009	Insufficient vacuum pressure		
❌	06/03/2021	17:21:11	Administrator	1033	Batch not set		
AT	06/03/2021	17:21:27	Administrator	3033	Create batch	pq030621for3	pq03062021format3
AT	06/03/2021	17:22:19	Administrator	3033	Create batch	pq03062021format3	pq030621format3