

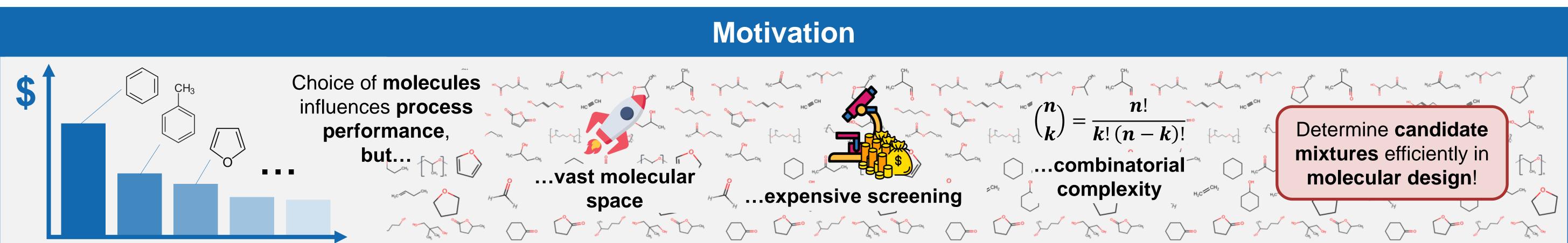


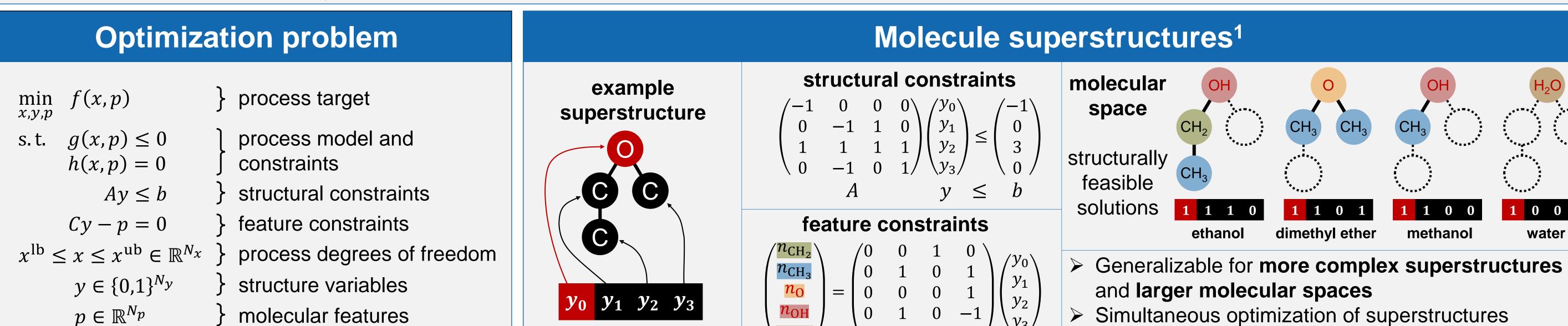
Computer-Aided Mixture Design Using Molecule Superstructures

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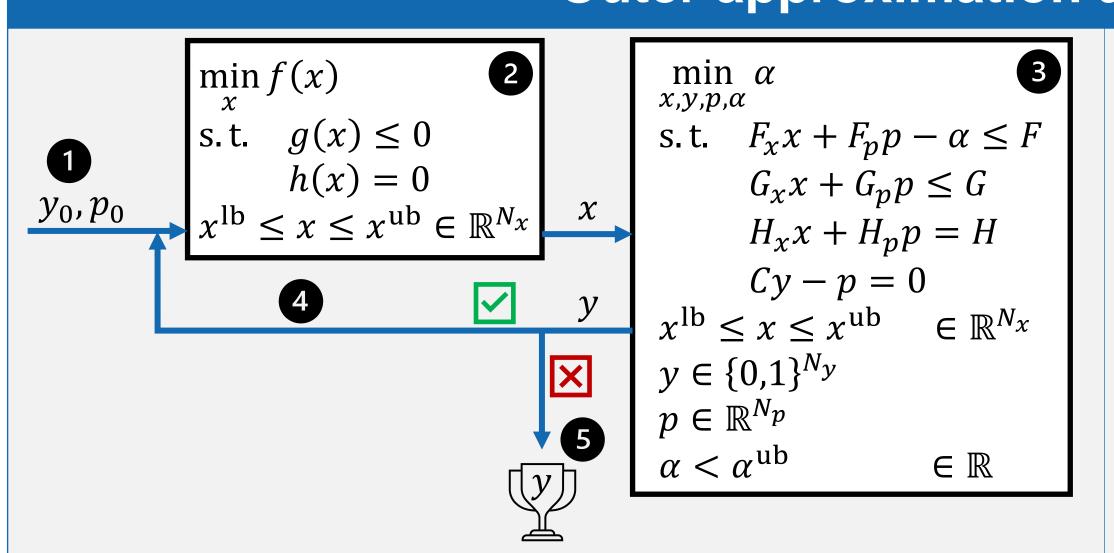






structure variables

Outer approximation algorithm^{2,3}



- 1 initial molecular structure
- 2 process optimization (NLP)
- molecular design using linearized process model (MILP)
- 4 new molecular structure
- 5 optimal molecule (assuming convexity)

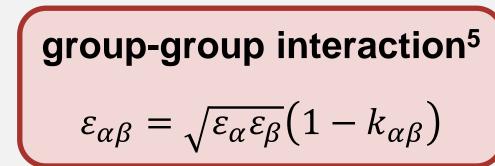
Heterosegmented gc-PC-SAFT⁴

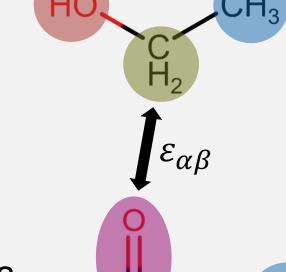
dimethyl ether

Segments rather than molecules as species in the equation of state

convex hull relaxation

using disjunctive programming and

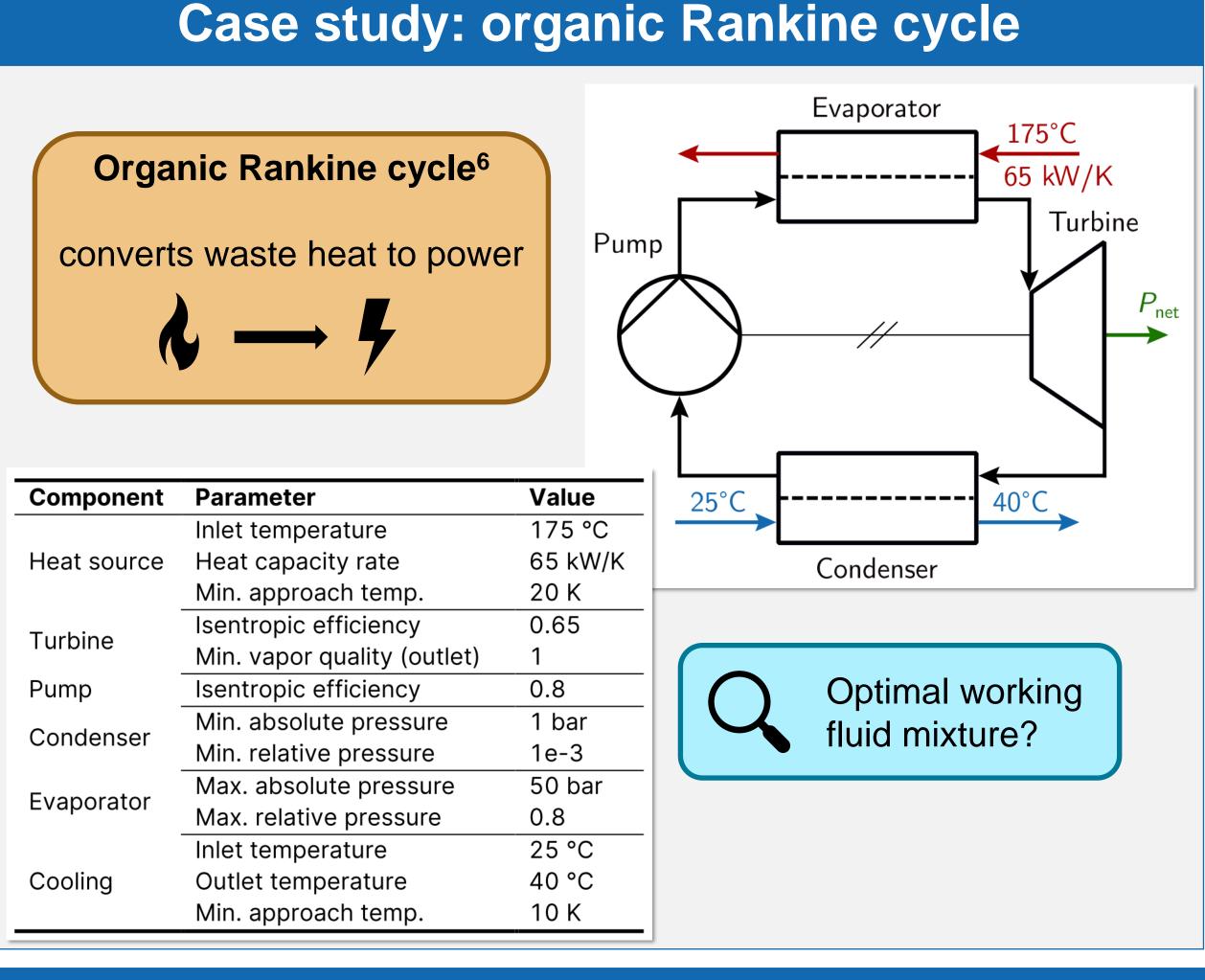


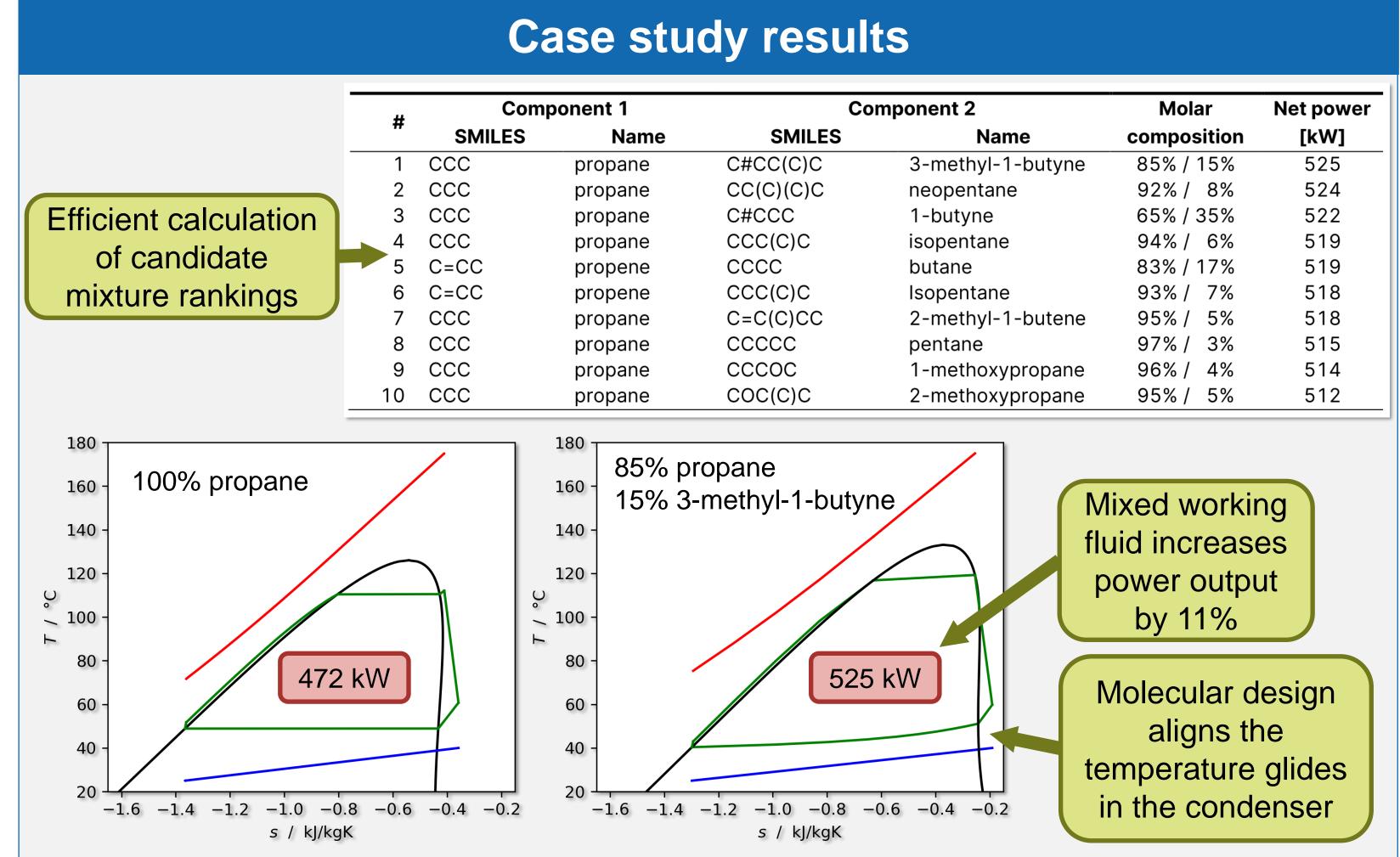


methanol

water

- ✓ finer resolution of the molecules
- ✓ no (arbitrary) combining rules
- x higher computational cost





Conclusion & Outlook

- ✓ Integrated molecular and process design of pure components and mixtures
- ✓ Process target function to assess performance beyond molecular heuristics

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- ✓ Molecule superstructures unlock high-fidelity property predictions with gc-PC-SAFT.
- ✓ Tailored outer approximation algorithm for efficient calculation of candidate rankings



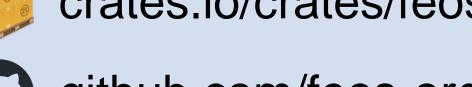
References

Extend method to include economic and environmental performance of working fluid⁷

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- 2. Duran and Grossmann (1986), Math. Program., 36, 307-339.
- 3. Fletcher and Leyffer (1994), *Math. Program.*, 66, 327-349.
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Code based on FeO_s framework⁸

and published open-source







- 6. Colonna, Casati, Trapp et al. (2015), J. Eng. Gas Turbines Power, 137, 100801.
- 7. Schilling, Entrup, Hopp et al. (2021), Renew. Sust. Energ. Rev., 1359, 110179. 8. Rehner, Bauer and Gross (2023), *Ind. Eng. Chem. Res.*, 62, 12, 5347-5357.
- 4. Sauer, Stavrou and Gross (2014), Ind. Eng. Chem. Res., 53, 38, 14854-14864.