

**GRAZIANO**  
Trasmissioni

**CATALOGO RICAMBI**  
**PER TRASMISSIONE A UNA VELOCITA**  
**SPARE PARTS CATALOGUE FOR ONE SPEED**  
**ERSATZTEILKATALOG**  
**FÜR 1-GÄNGIGES LASTSCHALTGETRIEBE**  
**CATALOGUE DE RECHANGE A UNE VITESSE**

TIPO  
TYPE  
TYP  
MODELE

**PST1**

DIS.  
DWG.  
ZCHNG. Nr.  
PLAN

**3351113**

**EDIZIONE - GIUGNO 2002**  
**EDITION - JUNE 2002**  
**AUFLAGE - JUNI 2002**  
**EDITION - JUIN 2002**

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**① ISTRUZIONI PER ORDINARE LE PARTI DI RICAMBIO**

1. Codice della trasmissione
2. Numero di matricola
3. Numero di riferimento della tavola, numero di codice e relativa denominazione.

**N.B.:** Se non compare il numero di codice significa che detto particolare non è disponibile singolo, va sottoforma di "completo".

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**② INSTRUCTIONS TO ORDER SPARE PARTS**

1. Transmission code
2. Matriculation number
3. Reference number of the table, code number and relative description.

**NOTE:** If code number does not appear it means that such part is not available singularly, but it is part of a "complete" one.

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**③ HINWEIS FÜR DIE ERSATZTEILBESTELLUNG**

1. Baumuster Nummer
2. Getriebe Seriennummer
3. Ersatzteil Liste Referenz, Ersatzteilnummer, und Beschreibung.

**NOTE:** Einige Ersatzteile werden nur als komplette Gruppe geliefert.

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**④ INSTRUCTIONS POUR COMMANDER LES PIÈCES DE RECHANGE**

1. Code de la transmission
2. Numéro matricule
3. Numéro référence de la table, code et dénomination correspondante.

**NOTE:** Si le code ne ressort pas; il signifie que telle pièce n'est pas disponible unique, mais "complète".

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**GRAZIANO Trasmissioni S.p.A.**

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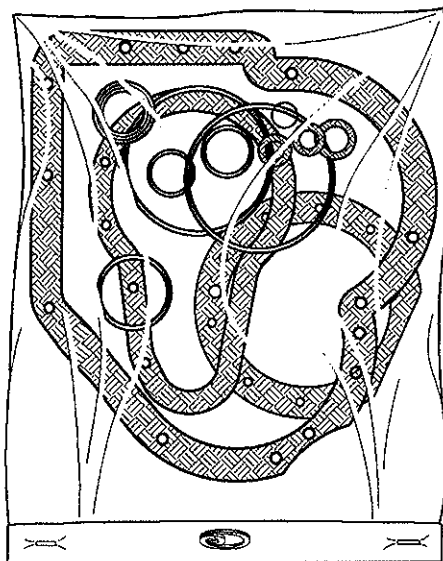
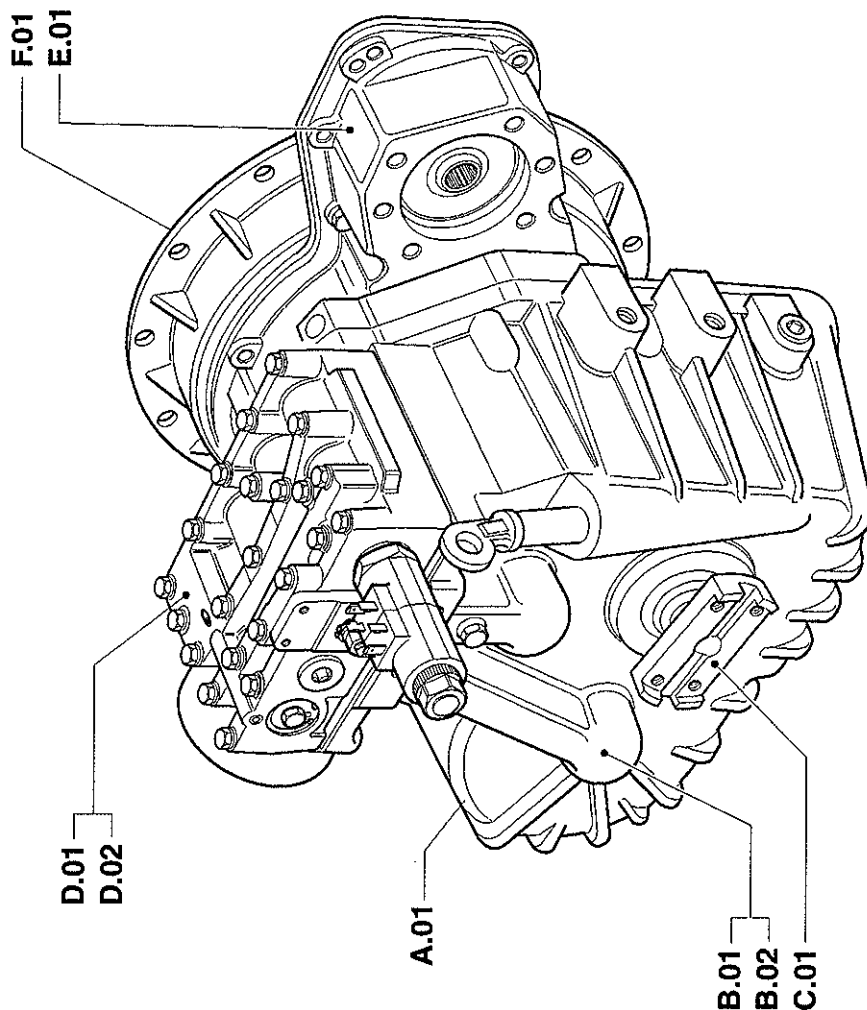
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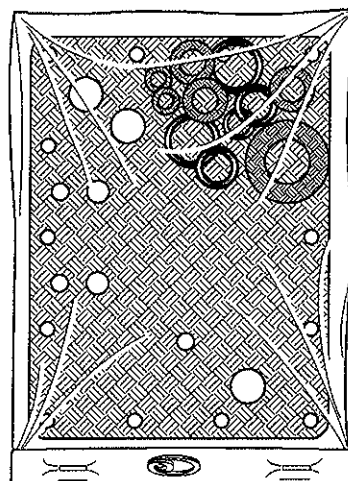
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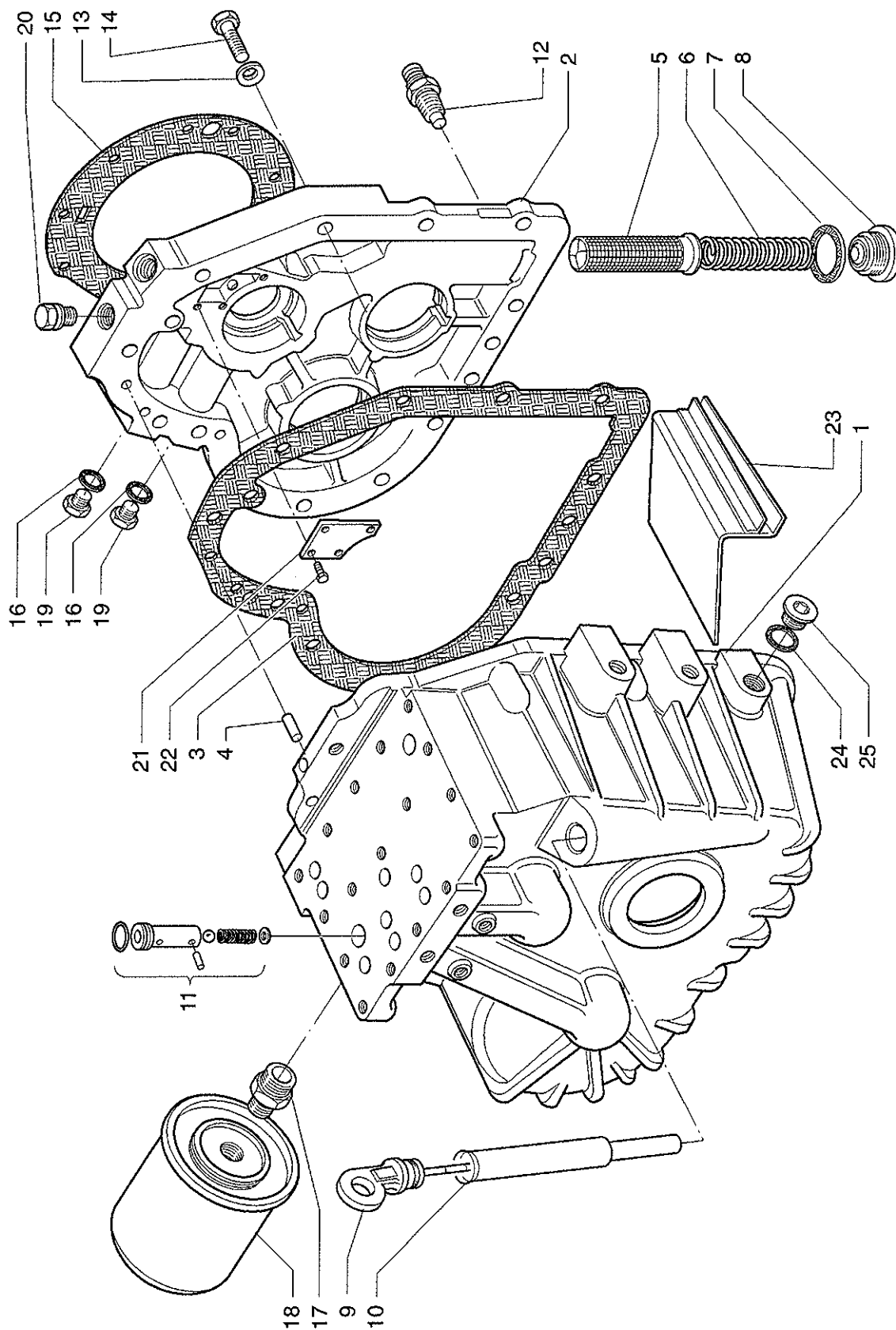
<b>A. CAMBIO COMPLETO - KIT GUARNIZIONI COMPLETO</b> COMPLETE TRANSMISSION - COMPLETE SEAL KIT KOMPLETT GETRIEBE - KOMPLETT DICHTUNG KIT BOITE DE VITESSE COMPLETE - KIT JOINT COMPLETE	<b>TAV./TAB.</b>	<b>A.00</b>
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<b>F. CONVERTITORE DI COPPIA</b> TORQUE CONVERTER DREHMOMENTWANDLER CONVERTISSEUR DE COUPLE	<b>TAV./TAB.</b>	<b>F.01</b>



**3.21116.3**  
**KIT GUARNIZIONI PER CAMBIO COMPLETO**  
 KIT SEAL FOR COMPLETE TRANSMISSION  
 DICHTUNG KIT FÜR KOMPLETT GETRIEBE  
 KIT JOINT POUR BOÎTE DE VITESSE COMPLETE



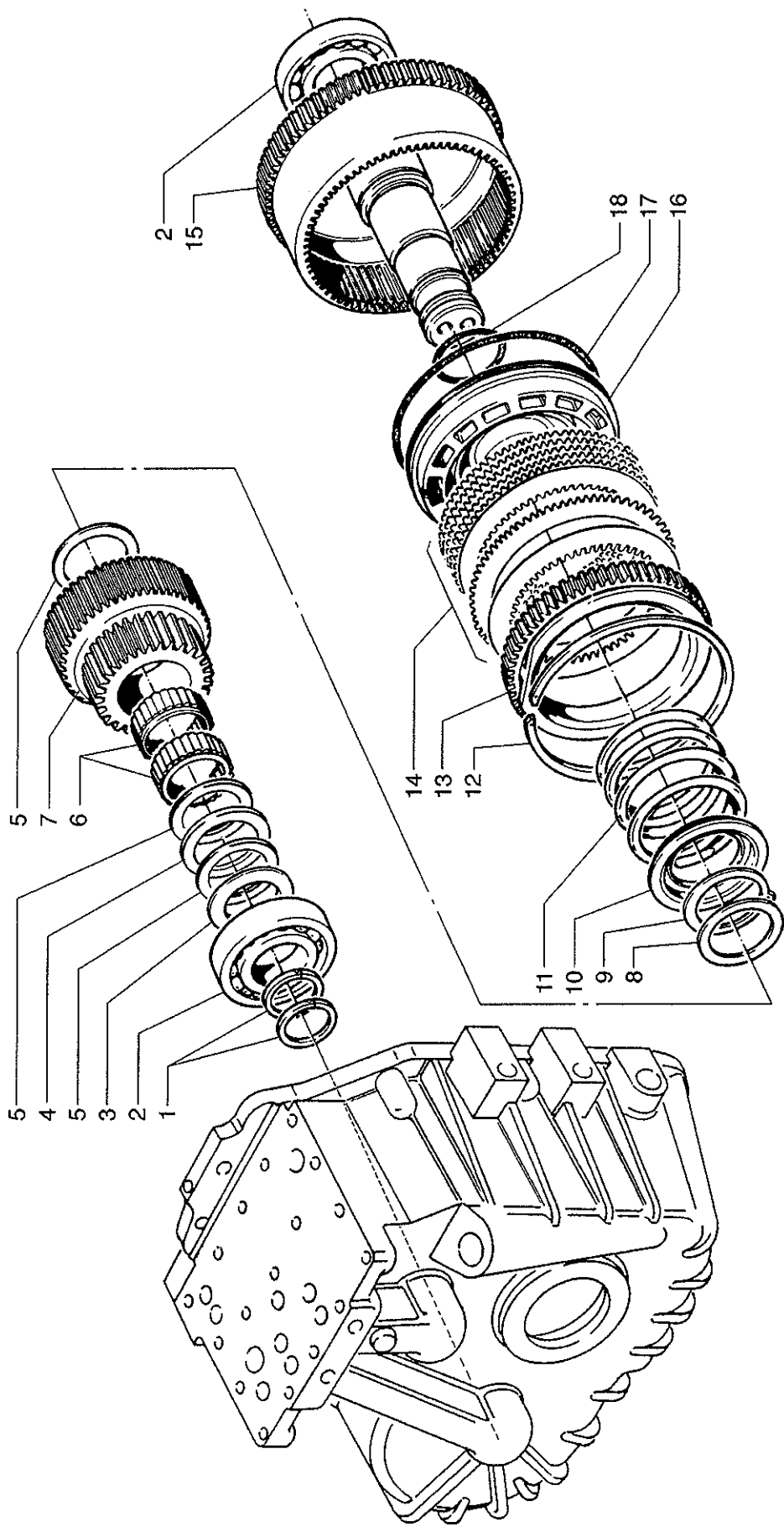
**3.VT0006.3**  
**KIT GUARNIZIONI PER DISTRIBUTORE**  
 KIT SEAL FOR DISTRIBUTOR  
 DICHTUNG KIT FÜR STEUERBLOCK  
 KIT JOINT POUR DISTRIBUTEUR




SCATOLA CAMBIO  
TRANSMISSION BOX  
GETRIEBE GEHÄUSE  
BOITE DE VITESSE

TAV.  
TAB. A.01

Pos./Pos.	Cod./P.N.	Q.tà/Q.ty	Denominazione	Description	Beschreibung	Designation
1	3139153	1	CARTER INVERSO	CARTER	GEHÄUSE	CARTER
2	3141333	1	COPERCHIO	COVER	DECKEL	COUVERCLE
3	3139143	1	GUARNIZIONE	SEAL	DICHTUNG	JOINT
4	70117	2	PERNO	PIN	BOLZEN	TOURILLON
5	3103803	1	FILTRO	FILTER	FILTER	FILTRE
6	3103853	1	MOLLA	SPRING	FEDER	RESSORT
7	70158	1	GUARNIZIONE Ø 30x36x1,5	SEAL	DICHTUNG	JOINT
8	3105163	1	TAPPO M30x1,5	PLUG	STOPFEN	BOUCHON
9	3123973	1	ASTA LIVELLO OLIO	OIL LEVEL ROD	ÖLMESSTAB	TIGE NIVEAU DE L'HUILE
10	3107623	1	TUBO	PIPE	ROHR	TUBE
11	3214963	1	VALVOLA SICUREZZA LUBRIFIC.	VALVE	VENTIL	VANNE
12	3183753	1	INTERRUTTORE TERMOMETRICO	SWITCH	SCHALTER	INTERRUPTEUR
13	70299	8	ROSETTA CONICA Ø 10	WASHER	SCHEIBE	RONDELLE
14	70301	8	VITE M10x35	SCREW	SCHRAUBE	VIS
15	3105383	1	GUARNIZIONE	SEAL	DICHTUNG	JOINT
16	70112	2	GUARNIZIONE Ø 16x22x1,5	SEAL	DICHTUNG	JOINT
17	3163783	1	RACCORDO	CONNECTOR	STUTZEN	RACCORD
18	3174753	1	CARTUCCIA FILTRO	FILTER CARTRIDGE	FILTEREINSATZ	CARTOUCHE FILTER
19	70106	2	TAPPO	PLUG	STOPFEN	BOUCHON
20	3228663	1	SFIATO	BLEEDER	ENTLUEFTUNGS	EVENT
21	3228663	1	COPERCHIO	COVER	DECKEL	COUVERCLE
22	71464	4	VITE TE M5x10	SCREW	SCHRAUBE	VIS
23	3228643	1	PARATIA	BAFFLE PLATE	UMLENKBLECH	CLOISON
24	71878	1	ROSETTA DI TENUTA	RUBBER SEAL	DICHTUNG	JOINT
25	3105033	1	TAPPO	PLUG	STOPFEN	BOUCHON



110 = 2÷18

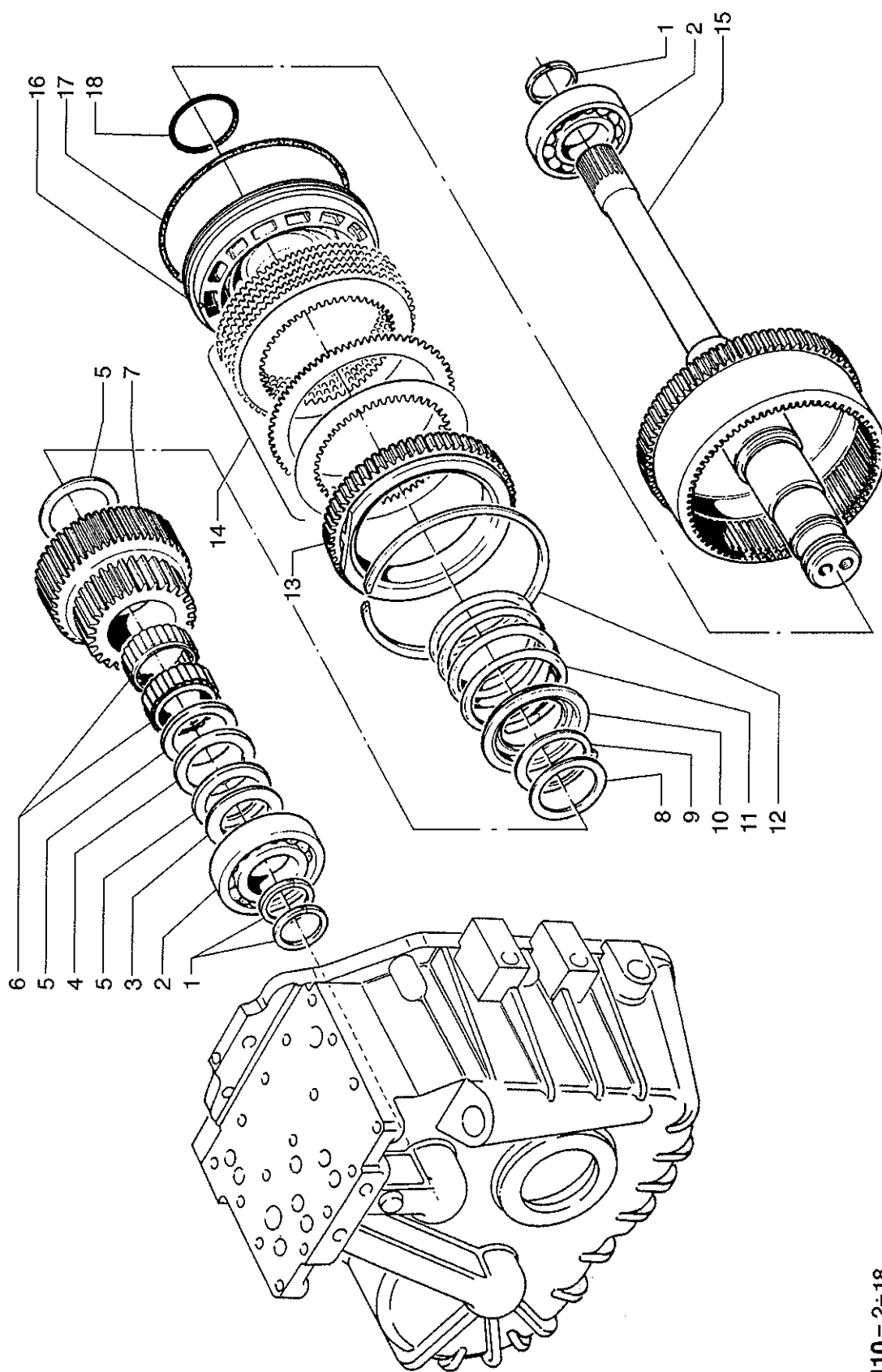
 <p><b>GRAZIANO</b> Transmission</p>	<p>TRASMISSIONE TRANSMISSION GETRIEBE</p> <p><b>PST1</b></p>	<p>GRUPPO ALBERO MARCIA AVANTI FORWARD GEAR SHAFT VORWÄRTSGANG ANTRIEBSWELLE GROUPE ARBRE MARCHÉ AVANT</p>	<p>3351113</p> <p>TAV. TAB.</p> <p><b>B.01</b></p>
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**GRUPPO ALBERO MARCIA AVANTI**  
FORWARD GEAR SHAFT ASSEMBLY  
VORWÄRTSGANG ANTRIEBSWELLE  
GROUPE ARBRE MARCHE AVANT

**TAV. B.01**  
**TAB.**

Pos./Pos.	Cod./P.N.	Q.tà/Q.ty	Denominazione	Description	Beschreibung	Designation
1	70127	2	ANELLO DI TENUTA	GROMMET	DICHTRING	BAGUE D'ETANCHEITE
2	70125	2	CUSCINETTO	BEARING	LAGER	ROULEMENT
3	3105423	1	RALLA	THRUST-BEARING	DRUCKSCHEIBE	CRAPAUDINE
4	3104463	1	DISTANZIALE	SPACER	DISTANZRING	ENTRETOISE
5	3105463	3	RALLA	THRUST-BEARING	DRUCKSCHEIBE	CRAPAUDINE
6	70124	2	GABBIA A RULLINI	GAUGE	KAEFIG	CAGE
7	3139193	1	INGRANAGGIO COMPLETO	COMPLETE GEAR	KOMPLETT ZAHNRAD	ENGRENAGE COMPLETE
8	3103733	1	RALLA	THRUST-BEARING	DRUCKSCHEIBE	CRAPAUDINE
9	70045	1	SEGER E45	SEGER	SEEGER RING	SEEGER
10	3103723	1	SCODELLINO RITEGNO MOLLA	CUP	TELLERSCHEIBE	CUVETTE
11	3103713	1	MOLLA	SPRING	FEDER	RESSORT
12	3103883	1	ANELLO ELASTICO	SPRING LOCK RING	SEEGERING	ANNEAU DE SURETE
13	3138923	1	ANELLO	RING	RING	BAGUE
14	3285733	1	KIT PACCO FRIZIONI	CLUTCH KIT	KUPPLUNG-SATZ	KIT PACK EMBRAYAGES
15	3150283	1	ALBERO CONDUTTORE	SEPARATOR SHAFT	KUPPLUNGSWELLE	ARBRE CONDUCTEUR
16	3138913	1	STANTUFFO	PISTON	KOLBEN	PISTON
17	70863	1	GUARNIZIONE OR	OR SEAL	DICHTUNG OR	JOINT OR
18	70121	1	GUARNIZIONE OR	OR SEAL	DICHTUNG OR	JOINT OR
110	3139163	---	ALBERO CONDUTTORE COMPLETO	COMPLETE SEPARATOR SHAFT	KUPPLUNGSWELLE KOMPLETT	ARBRE CONDUCTEUR COMPLETE



110 = 2÷18



**GRAZIANO**  
Trasmissioni

TRAMMISSIONE  
TRANSMISSION  
GETRIEBE  
**PST1**

GRUPPO ALBERO MARCIA INDIETRO  
REVERSE GEAR SHAFT ASSEMBLY  
RÜCKWARTSGANG ANTRIEBSWELLE  
GROUPE ARBRE MARCHE ARRIERE

3351113

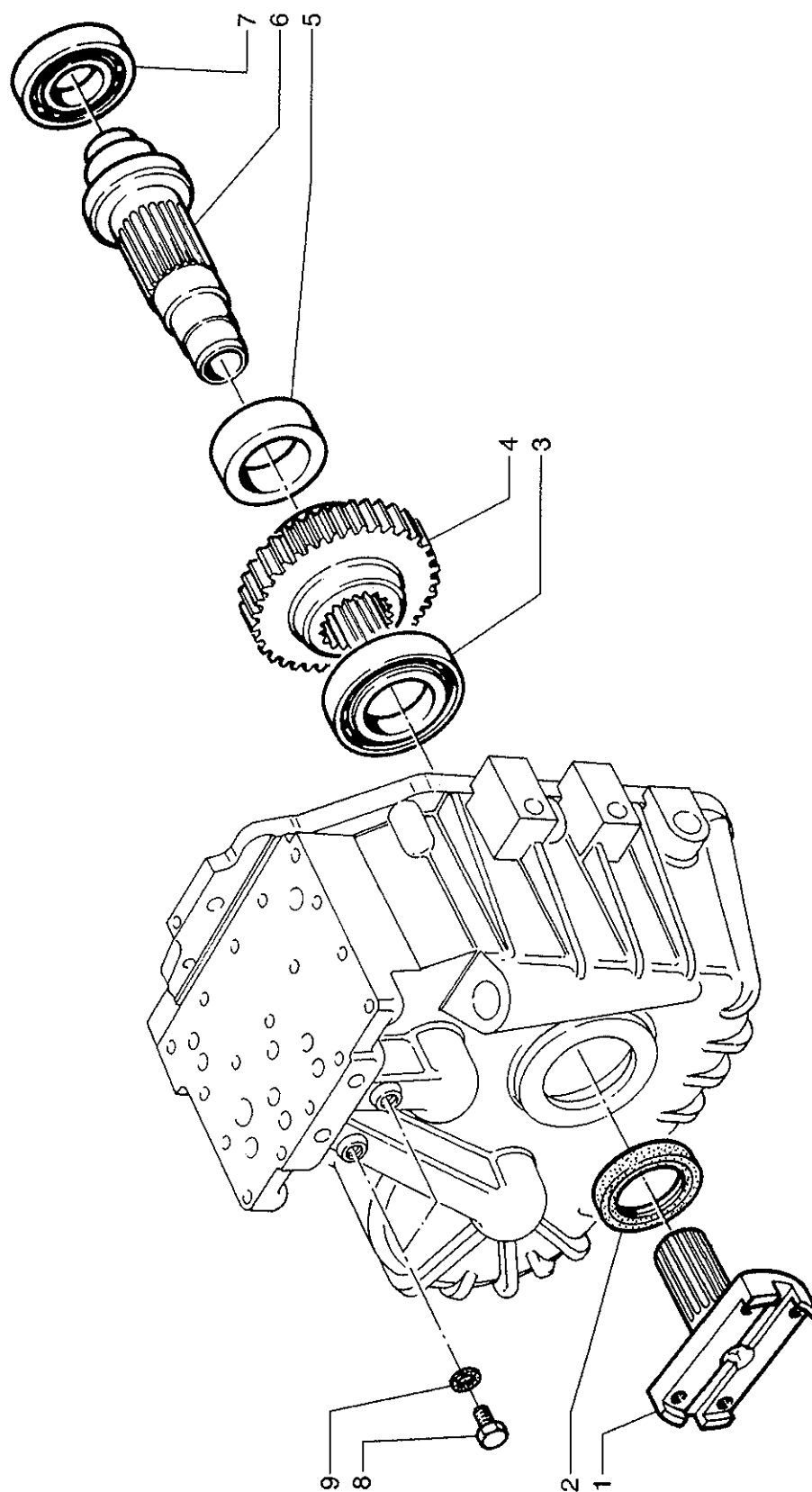
TAV.  
TAB.

**B.02**

**GRUPPO ALBERO MARCIA INDIETRO**  
 REVERSE GEAR SHAFT ASSEMBLY  
 RÜCKWÄRTSGANG ANTRIEBSWELLE  
 GROUPE ARBRE MARCHE ARRIERE

**TAV.**  
**TAB.**  
**B.02**

Pos./Pos.	Cod./P.N.	Q.tà/Q.ty	Denominazione	Description	Beschreibung	Designation
1	70127	3	ANELLO DI TENUTA	GROMMET	DICHTRING	BAGUE D'ETANCHEITE
2	70125	2	CUSCINETTO	BEARING	LAGER	ROULEMENT
3	3105423	1	RALLA	THRUST-BEARING	DRUCKSCHEIBE	CRAPAUDINE
4	3104463	1	DISTANZIALE	SPACER	DISTANZRING	ENTRETOISE
5	3105463	3	RALLA	THRUST-BEARING	DRUCKSCHEIBE	CRAPAUDINE
6	70124	2	GABBIA A RULLINI	GAUGE	KAEFIG	CAGE
7	3139193	1	INGRANAGGIO COMPLETO	COMPLETE GEAR	KOMPLETT ZAHNRAD	ENGRENAGE COMPLETE
8	3103733	1	RALLA	THRUST-BEARING	DRUCKSCHEIBE	CRAPAUDINE
9	70045	1	SEEGER	SEEGER	SEEGER RING	SEEGER
10	3103723	1	SCODELLINO RITEGNO MOLLA	CUP	TELLERSCHEIBE	CUVETTE
11	3103713	1	MOLLA	SPRING	FEDER	RESSORT
12	3103883	1	ANELLO ELASTICO	SPRING LOCK RING	SEEGERRING	ANNEAU DE SURETE
13	3138923	1	ANELLO	RING	RING	BAGUE
14	3285733	1	KIT PACCO FRIZIONI	CLUTCH KIT	KUPPLUNG-SATZ	KIT PACK EMBRAYAGES
15	3151003	1	ALBERO CONDUTTORE	SEPARATOR SHAFT	KUPPLUNGSWELLE	ARBRE CONDUCTEUR
16	3138913	1	STANTUFFO	PISTON	KOLBEN	PISTON
17	70863	1	GUARNIZIONE OR	OR SEAL	DICHTUNG OR	JOINT OR
18	70121	1	GUARNIZIONE OR	OR SEAL	DICHTUNG OR	JOINT OR
110	3139173	—	ALBERO CONDUTTORE COMPLETO	COMPLETE SEPARATOR SHAFT	KUPPLUNGSWELLE KOMPLETT	ARBRE CONDUCTEUR COMPLETE



**GRAZIANO**  
Trasmissioni

TRASMISSIONE  
TRANSMISSION  
GETRIEBE

**PST1**

GRUPPO ALBERO USCITA  
OUT-PUT SHAFT ASSEMBLY  
ABTRIEBSWELLE  
GROUPE ARBRE DE SORTIE

3351113

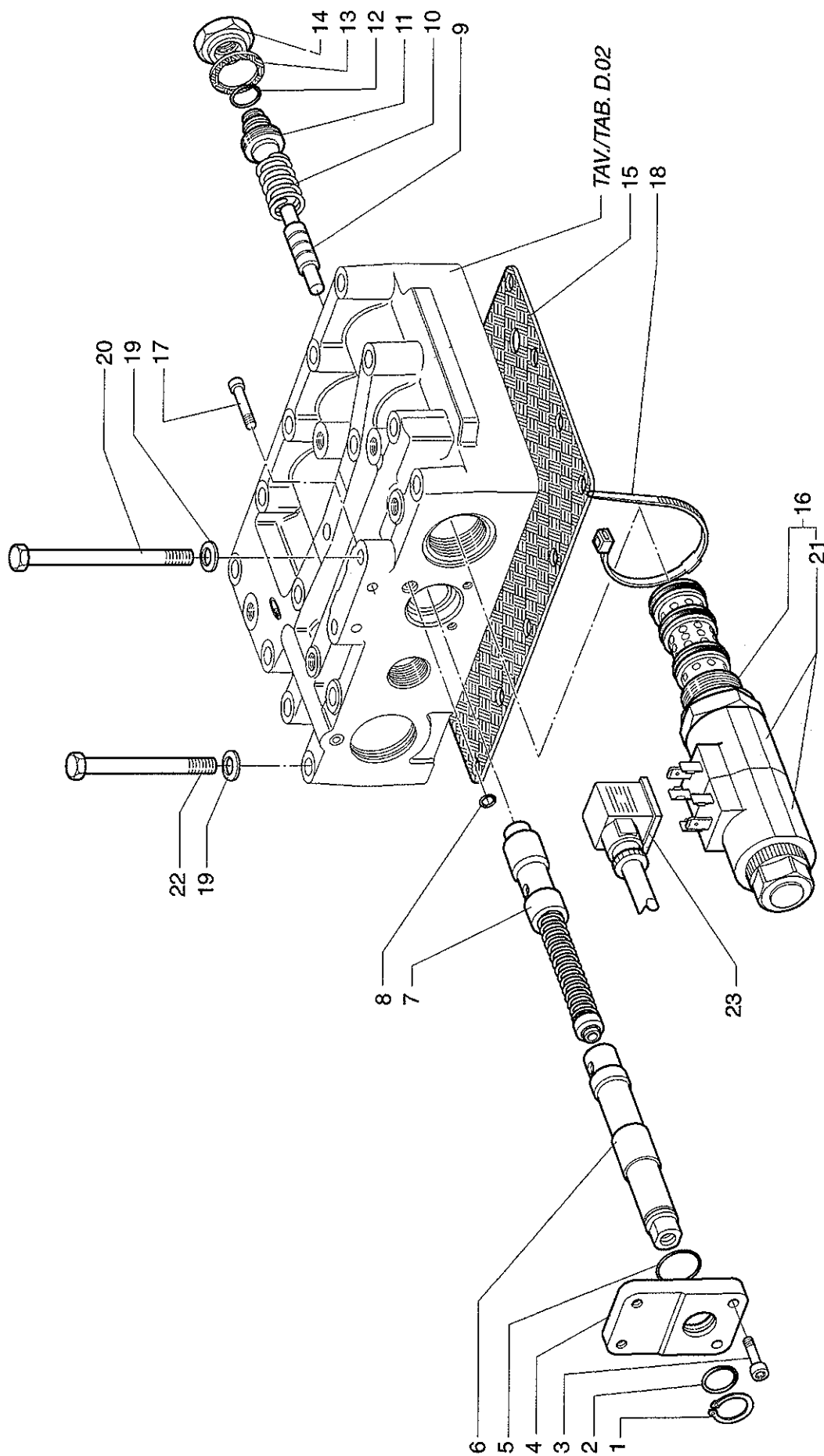
TAV.  
TAB.

**C.01**

GRUPPO ALBERO USCITA  
OUT-PUT SHAFT ASSEMBLY  
ABTRIEBSWELLE  
GROUPE ARBRE DE SORTIE

TAV.  
TAB. C.01

Pos./Pos.	Cod./P.N.	Q.tà/Q.ty	Denominazione	Description	Beschreibung	Designation
1	3106473	1	FLANGIA P. M.	FLANGE	FLANSCH	BRIDE
2	70305	1	ANELLO DI TENUTA	GROMMET	DICHTRING	BAGUE D'ETANCHEITE
3	70140	1	CUSCINETTO	BEARING	LAGER	ROULEMENT
4	3104453	1	INGRANAGGIO	GEAR	ZAHNRAD	ENGRENAGE
5	3104493	1	DISTANZIALE	SPACER	DISTANZRING	ENTRETOISE
6	3115423	1	ALBERO USCITA	OUT-PUT SHAFT	ABTRIEBSWELLE	ARBRE DE SORTIE
7	70125	1	CUSCINETTO	BEARING	LAGER	ROULEMENT
8	70075	2	TAPPO M10x1	PLUG	STOPFEN	BOUCHON
9	70113	2	GUARNIZIONE	SEAL	DICHTUNG	JOINT



**GRAZIANO**  
trasmissioni

TRAMMISSIONE  
TRANSMISSION  
GETRIEBE

**PST1**

DISTRIBUTORE  
DISTRIBUTOR  
STUEBERBLOCK  
DISTRIBUTEUR

3351113

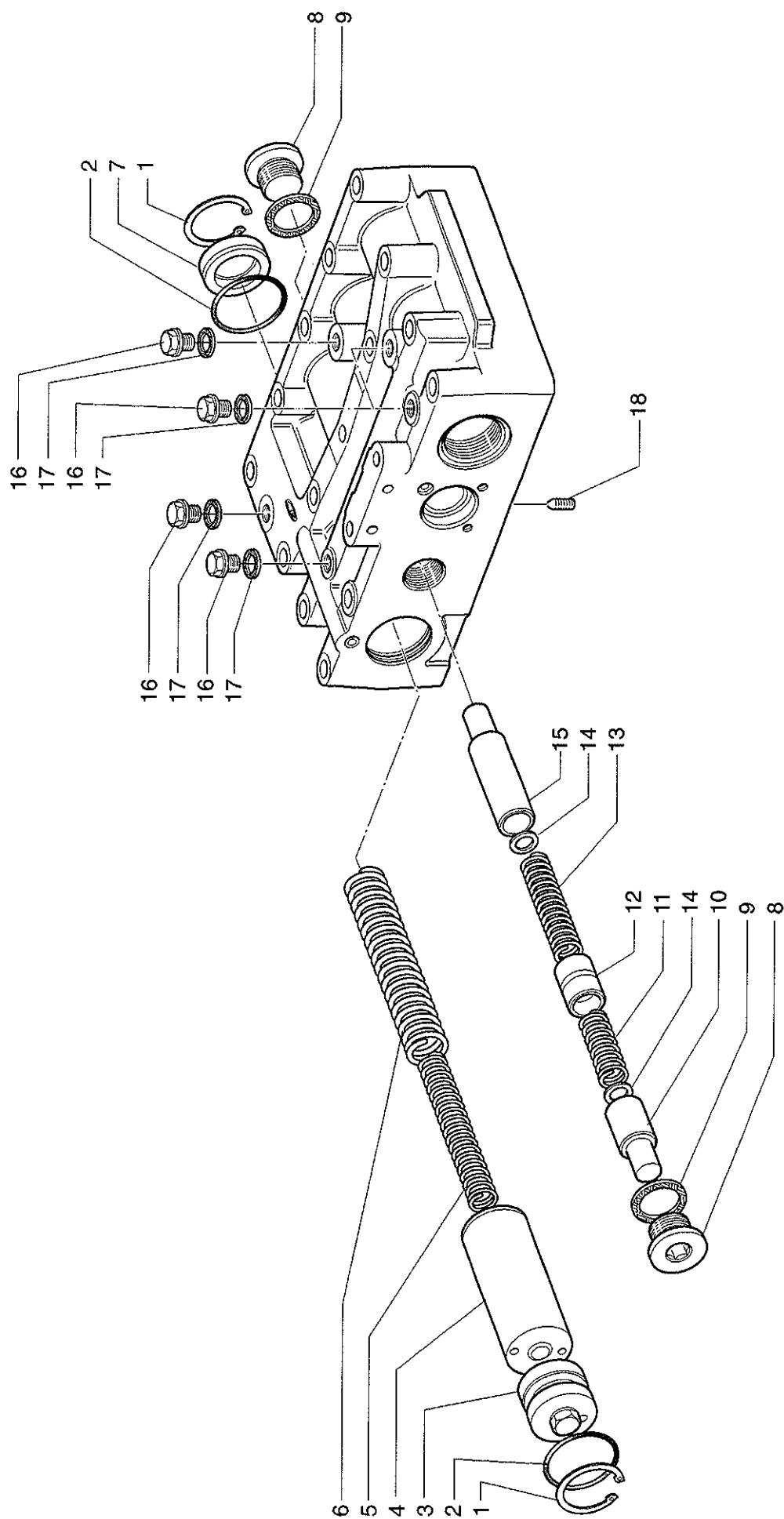
TAV.  
TAB.

**D.01**

## GRAZIANO TRASMISSIONI - PST1 3351113

DISTRIBUTORE  
DISTRIBUTOR  
STUEBERBLOCK  
DISTRIBUTEURTAV.  
TAB. D01

Pos./Pos.	Cod./P.N.	Q.tà/Q.ty	Denominazione	Description	Beschreibung	Designation
1	70587	1	ANELLO SEEGER	SEEGER RING	SEEGERRING	ANNEAU SEEGER
2	70586	1	GUARNIZIONE Ø 2.62x15.88	SEAL	DICHTUNG	JOINT
3	71850	2	VITE TCEI M4x16	SCREW	SCHRAUBE	VIS
4	3261983	1	COPERCHIO	COVER	DECKEL	COUVERCLE
5	71851	1	GUARNIZIONE OR Ø 1.78x25.12	SEAL	DICHTUNG	JOINT
6	3261993	1	PUNTERIA	VALVE TAPPED	STOESSEL	POUSOIR
7	3274953	1	CORPO VALVOLA INCHING COMPL.	COMPL. INCHING VALVE BODY	KOMPL. KOERPER	CORPS SOUPE INCHING COMPL.
8	71852	1	GUARNIZIONE OR Ø 1.78x2.90	SEAL	DICHTUNG	JOINT
9	3261913	1	PISTONE INCHING	PISTON	KOLBEN	PISTON
10	3134583	1	MOLLA	SPRING	FEDER	RESSORT
11	3274963	1	TAPPO DI REGOLAZIONE	ADJUSTING PLUG	STOPFEN	BOUCHON DE REGLAGE
12	3274993	1	GUARNIZIONE OR Ø 1x12	SEAL	DICHTUNG	JOINT
13	71878	1	ROSETTA DI TENUTA Ø 20x28x1.5	RUBBER SEAL	DICHTUNG	JOINT
14	3274973	1	DADO DI REGOLAZIONE	REGULATION NUT	MUTTER	ECROU DE REGLAGE
15	3141363	1	GUARNIZIONE DI CARTA	PAPER SEAL	DICHTUNG	JOINT PAPIER
16	3274983	1	ELETTRODISTRIBUTORE	ELECTRODISTRIBUTOR	ELEKTROSTUEBERBLOCK	ELECTRO-DISTRIBUTEUR
17	71119	2	VITE TCEI M4x30	SCREW	SCHRAUBE	VIS
18	3290423	1	FASCETTA	HOSE RETAINER	SCHLAUCHKLEMMME	COLLIER
19	70944	17	ROSETTA ELASTICA	ELASTIC WASHER	FEDERSCHLEIBE	RONDELLE-RESSORT
20	70744	2	VITE TE M8x90	SCREW	SCHRAUBE	VIS
21	3351143	2	BOBINA 12V	BOBBIN 12V	SPULE	BOBINE
22	71806	15	VITE TE M8x75	SCREW	SCHRAUBE	VIS
23	3VT00083	2	CONNETTORE	CONNECTOR	STECKER	CONNECTEUR



TRAMMISSIONE  
TRANSMISSION  
GETRIEBE

**PST1**

DISTRIBUTORE  
DISTRIBUTOR  
STUEUERBLOCK  
DISTRIBUTEUR

3351113

TAV.  
TAB.

**D.02**



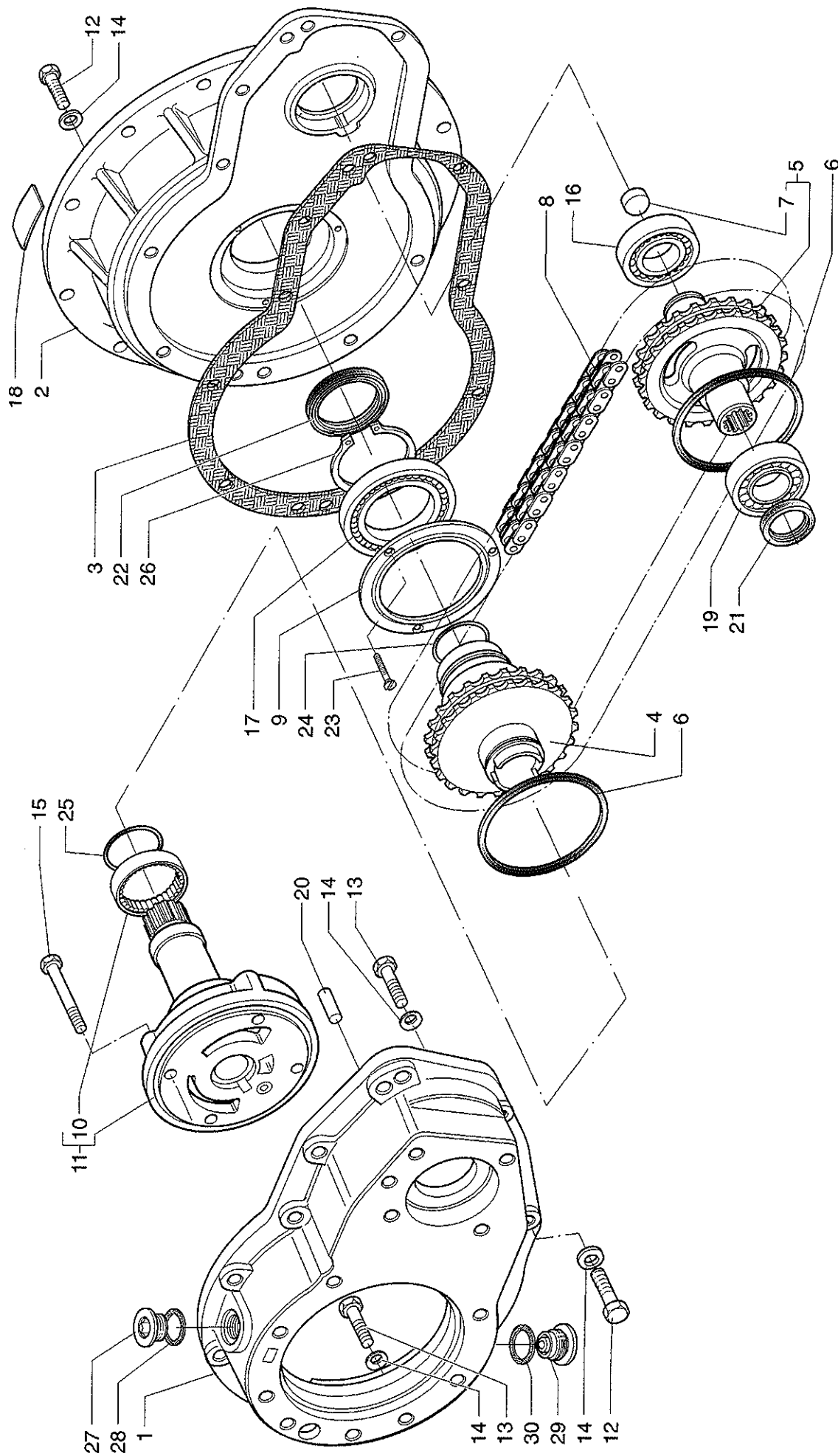


**DISTRIBUTORE**  
DISTRIBUTOR  
STUEBERBLOCK  
DISTRIBUTEUR

**TAV.**  
**TAB.**

**D02**

Pos./Pos.	Cod./P.N.	Q.tà/Q.ty	Denominazione	Description	Beschreibung	Designation
1	71849	2	ANELLO SEEGER	SEGER RING	SEGERRING	ANNEAU SEEGER
2	71848	2	GUARNIZIONE Ø 1.78x31.47	SEAL	DICHTUNG	JOINT
3	3350253	1	BUSSOLA CON SFERA	BUSHING WITH BALL	BUECHSE MIT KUGEL	DOUILLE A BILLE
4	3274903	1	PISTONE	PISTON	KOLBEN	PISTON
5	3274893	1	MOLLA	SPRING	FEDER	RESSORT
6	3261803	1	MOLLA	SPRING	FEDER	RESSORT
7	3261793	1	COPERCHIO	COVER	DECKEL	COUVERCLE
8	71875	2	TAPPO TCEI M20x1.5	PLUG	STOPFEN	BOUCHON
9	71878	2	ROSETTA DI TENUTA Ø 20x28x1.5	RUBBER SEAL	DICHTUNG	JOINT
10	3261883	1	VALVOLA MAX PRESSIONE	VALVE	VENTIL	VANNE
11	3141123	1	MOLLA	SPRING	FEDER	RESSORT
12	3261873	1	BOCCOLA	BUSHING	BUCHSE	DOUILLE
13	3261863	1	MOLLA	SPRING	FEDER	RESSORT
14	3175963	—	SPESSORE 0.2 mm	THICKNESS 0.2 mm	DISTENZSTUECK 0.2 mm	CALE 0.2 mm
	3134633	—	SPESSORE 0.5 mm	THICKNESS 0.5 mm	DISTENZSTUECK 0.5 mm	CALE 0.5 mm
	3134643	—	SPESSORE 1 mm	THICKNESS 1 mm	DISTENZSTUECK 1 mm	CALE 1 mm
15	3261853	1	VALVOLA MAX PRESSIONE	VALVE	VENTIL	VANNE
16	3267733	5	TAPPO M10x1	PLUG	STOPFEN	BOUCHON
17	71876	5	ROSETTA DI TENUTA Ø 10x17x1.5	RUBBER SEAL	DICHTUNG	JOINT
18	71018	1	VITE STEI M6x10	SCREW	SCHRAUBE	VIS
—	3283153	—	DISTRIBUTORE COMPLETO	DISTRIBUTOR COMPLETE	KOMPLETT STEUERBLOCK	DISTRIBUTEUR COMPLETE



TRASMISSIONE  
TRANSMISSION  
GETRIEBE

**PST1**



PRESA DI FORZA - POMPA OLIO  
POWER TAKE OFF - OIL PUMP  
NEBENABTRIEBSWELLE - ÖLPUMPE  
PRISE DE FORCE - POMPE D'HUILE

3351113

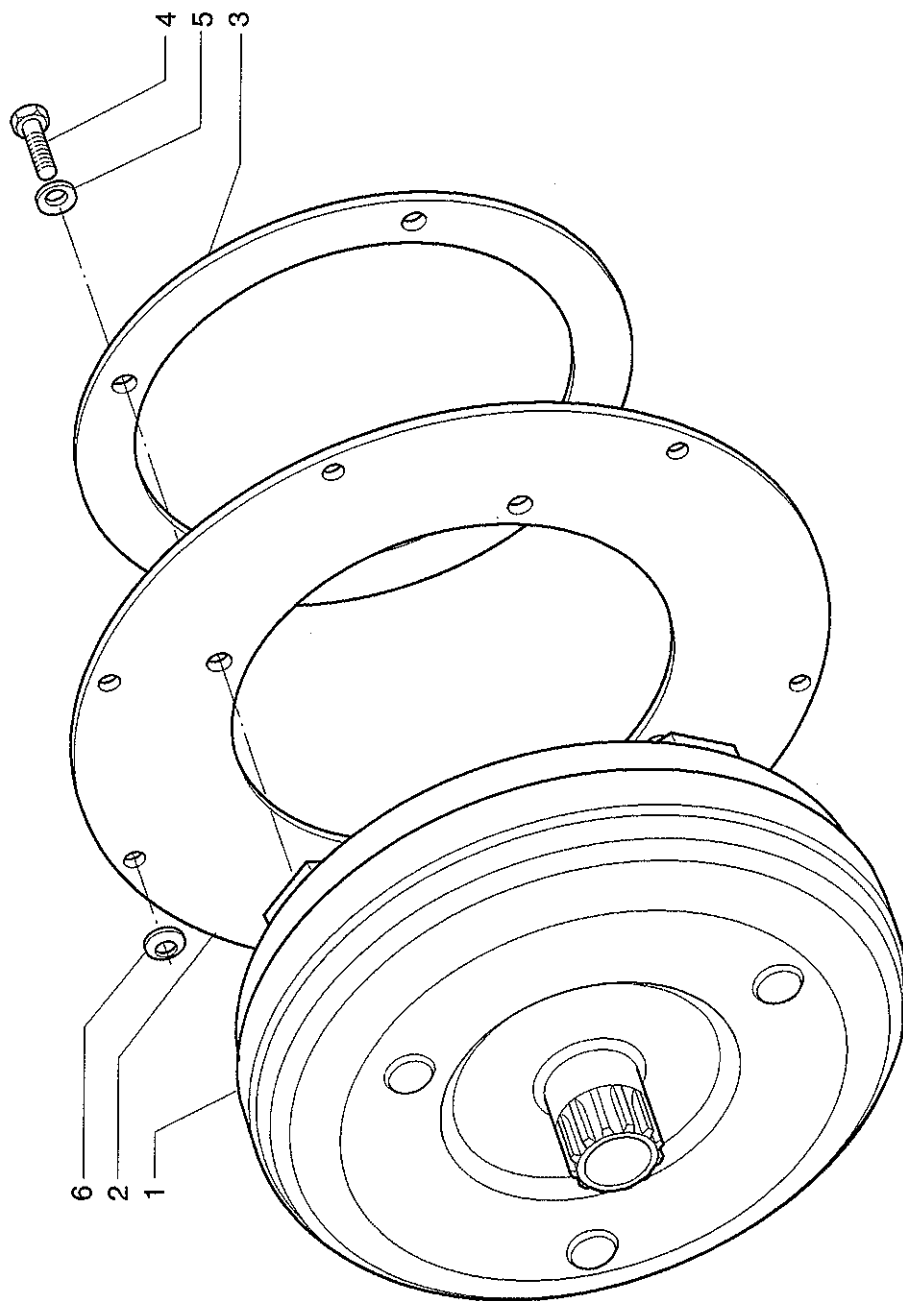
TAV.  
TAB.

**E.01**

**PRESA DI FORZA - POMPA OLIO**  
POWER TAKE OFF - OIL PUMP  
NEBENABTRIEBSWELLE - ÖLPUMPE  
PRISE DE FORCE - POMPE D'HUILE

TAV.  
TAB. E.01

Pos./Pos.	Cod./P.N.	Q.tà/Q.ty	Denominazione	Description	Beschreibung	Designation
1	3106273	1	SCATOLA PRESA DI FORZA	POWER TAKE OFF BOX	NEBENABTRIEB GEHÄUSE	BOITE PRISE DE FORCE
2	3106283	1	COPERCIO PRESA DI FORZA	POWER TAKE OFF COVER	NEBENABTRIEB DECKEL	COUVERCLE PRISE DE FORCE
3	3106313	1	GUARNIZIONE	SEAL	DICHTUNG	JOINT
4	3289933	1	INGRANAGGIO	GEAR	ZAHNRAD	ENGRENAGE
5	3290013	1	INGRANAGGIO	GEAR	ZAHNRAD	ENGRENAGE
6	3289503	2	QUADRING	QUADRING	DICHTUNG	JOINT
7	70184	1	TAPPO A SCODELLINO	PLUG	STOPFEN	BOUCHON
8	3289983	1	CATENA	CHAIN	KETTE	CHAÎNE
9	3106373	1	LAMIERINO	SHEET METAL	BLECH	TOLE
10	70175	1	ASTUCCIO RULLINI	CASING	HUELSE	ETUI
11	3118603	—	POMPA OLIO COMPLETA	COMPLETE OIL PUMP	KOMPLETT ÖLPUMPE	POMPE D'HUILE COMPLETE
12	70301	14	VITE TE M10x35	SCREW	SCHRAUBE	VIS
13	70012	5	VITE TE M10x65	SCREW	SCHRAUBE	VIS
14	70299	27	ROSETTA CONICA Ø 10	WASHER	SCHREIBE	RONDELLE
15	70129	4	VITE TE M8x50	SCREW	SCHRAUBE	VIS
16	70143	1	CUSCINETTO	BEARING	LAGER	ROULEMENT
17	70174	1	CUSCINETTO	BEARING	LAGER	ROULEMENT
18	3163973	1	TARGHETTA DI RICONOSCIMENTO	FOLDER PLATE	TYPENSCHILD	PLAQUETTE DE PLIEUSE
19	70125	1	CUSCINETTO	BEARING	LAGER	ROULEMENT
20	70117	2	PERNO	PIN	BOLZEN	TOURILLON
21	70176	1	ANELLO DI TENUTA	GROMMET	DICHTRING	BAGUE D'ETANCHEITE
22	70177	1	ANELLO DI TENUTA	GROMMET	DICHTRING	BAGUE D'ETANCHEITE
23	70178	3	VITE TS M4x8	SCREW	SCHRAUBE	VIS
24	70179	1	GUARNIZIONE OR	OR SEAL	DICHTUNG OR	JOINT OR
25	70180	1	ANELLO DI TENUTA	GROMMET	DICHTRING	BAGUE D'ETANCHEITE
26	70181	1	SEEGER E70	SEEGER	SEEGER RING	SEEGER
27	70105	1	TAPPO M22x1,5	PLUG	STOPFEN	BOUCHON
28	71879	1	ROSETTA DI TENUTA	BONDED SEAL	DICHTUNG	JOINT
29	3105163	1	TAPPO	PLUG	STOPFEN	BOUCHON
30	71880	1	ROSETTA DI TENUTA	BONDED SEAL	DICHTUNG	JOINT



**CONVERTITORE DI COPPIA**  
TORQUE CONVERTER  
DREHMOMENTWANDLER  
CONVERTISSEUR DE COUPLE

**TAV. F.01**  
TAB.

Pos./Pos.	Cod./P.N.	Q.tà/Q.ty	Denominazione	Description	Beschreibung	Designation
1	3153843	1	CONVERTITORE DI COPPIA	TORQUE CONVERTER	DREHMOMENTWANDLER	CONVERTISSEUR DE COUPLE
2	3150083	1	PIATTO DI TRASCINAMENTO	DRIVE PLATE	ANTRIEBS-SCHEIBE	PLATEAU D'ENTRAÎNEMENT
3	3106643	1	ANELLO DISTANZIATORE	SPACER RING	DISTANZRING	BAGUE ENTRETROISE
4	70652	4	VITE TE M10x18	SCREW	SCHRAUBE	VIS
5	70733	4	ROSETTA CONICA	WASHER	SCHEIBE	RONDELLE
6	3164753	6	ROSETTA CONICA	WASHER	SCHEIBE	RONDELLE