



Detailed Certificate of Calibration

Equipment Calibrated		Customer Information
Description:	Six-Axis Force/Torque Sensor	Ms. Ute Pfeffer
Manufacturer:	ATI Industrial Automation	SCHUNK GmbH & Co. KG
Serial Number:	FT13240	Bahnhofstraße 106 - 134
Model:	Delta	
Calibration:	SI-660-60	Lauffen/Neckar, D-74348
Electronics:	DAQ	GERMANY
Output Range:	±10V	ute.pfeffer@de.schunk.com
Gain Multiplier:	100%	

Equipment Condition and Notes: Factory new.

Calibration Results: Passed

Offset: Normal

Gain: Normal

Calibrated Ranges (±):

Fx	Fy	Fz	Tx	Ty	Tz
660 N	660 N	1980 N	60 N-m	60 N-m	60 N-m

Measurement Uncertainty (95% confidence level, percent of full-scale load):

Fx	Fy	Fz	Tx	Ty	Tz
1.25%	1.25%	1.50%	1.00%	1.25%	1.75%

The above Measurement Uncertainty values are the maximum amount of error for each axis expressed as a percentage of its full-scale load.

Calibration Temperature: 22.2°±1.1° C (72°±2° F)

Temperature Compensation: hardware

Calibration Method: WI-FTP-026, DAQ Calibration Instructions

Date of Calibration: 07 Jan 2013

Certificate Date: 07 Jan 2013

Calibrated by: Melvin Wells, Calibration Technician



This calibration is traceable to the National Institute of Standards and Technology (NIST). Calibration standards (not all of the listed standards are used for this calibration):

Calibration Equipment	
Description	Identification
Calibration Tool	FTT-1927
DAQ, 200KS/S, 16-BIT, 16 AN	CNTRLR-2002-1
DAQ, 200KS/S, 16-BIT, 16 AN	CNTRLR-2015-3
DAQ, 200KS/S, 16-BIT, 16 AN	CNTRLR-2025-2
3X STND-ALN CONTROLLER	CNTRLR-2040
3X STND-ALN CONTROLLER	CNTRLR-2042
3X STND-ALN CONTROLLER	CNTRLR-2050
PCI-6034E	CNTRLR-2060-4
30K LOAD CELL	FTT-1990
9105-NETB BOX #2	FTT-1999
SS Hook Weights	WHT-1700
Weights Type II	WHT-1706
SS Set of 13 Weights	WHT-1707
SS Set of 13 Weights	WHT-1708
Brass Set of 13 Weights	WHT-1709
SS Set of 13 Weights	WHT-1720
SS Set of 13 Weights	WHT-1730

ATI Industrial Automation (ATI) certifies that the above product was calibrated in accordance with applicable ATI procedures. These procedures are compliant with the ISO 9001 standard to ensure that the above product is within ATI specifications. To meet this level of accuracy any loads must be correctly aligned to the transducer origin and the transducer must be mounted to a sufficiently strong surface.

To ensure the transducer measurement uncertainties listed on page 1 are met, more-conservative limits are used as calibration targets during the calibration process. If any of the calibration targets are exceeded the calibration will not pass. It is possible for a transducer to exceed these calibration targets while meeting the page 1 measurement uncertainties. The following calibration targets were used for this transducer: $F_x=1.00\%$, $F_y=1.00\%$, $F_z=0.75\%$, $T_x=0.75\%$, $T_y=1.00\%$, and $T_z=1.00\%$.

Note: If this is a recalibration of a legacy transducer that does not have precision locating features (such as dowel holes), there could be additional error in T_x and T_y due to inexact mounting location. Precision locating features are highly recommended for best accuracy and can be added by ATI.

This certificate shall not be reproduced except in full without written approval from ATI. This certificate only applies to the items listed and does not include unlisted ancillary items such as data acquisition equipment.

For questions or comments, please contact your ATI representative.



Calibration Accuracy Section
Sensor System FT13240, Delta/SI-660-60
Force units: N; Torque units: N-m

Calibrated Ranges (±)					
Fx	Fy	Fz	Tx	Ty	Tz
660	660	1980	60	60	60

	Applied Loads					
	Fx	Fy	Fz	Tx	Ty	Tz
1	0.000	422.581	0.000	-48.284	0.000	0.000
2	-422.581	0.000	0.000	0.000	-48.284	0.000
3	0.000	-422.581	0.000	48.284	0.000	0.000
4	422.581	0.000	0.000	0.000	48.284	0.000
5	0.000	556.028	0.000	-21.142	0.000	0.000
6	-556.028	0.000	0.000	0.000	-21.142	0.000
7	0.000	-556.028	0.000	21.142	0.000	0.000
8	556.028	0.000	0.000	0.000	21.142	0.000
9	0.000	311.376	0.000	-3.954	0.000	-35.578
10	0.000	311.376	0.000	-3.954	0.000	35.580
11	-311.376	0.000	0.000	0.000	-3.954	-35.597
12	-311.376	0.000	0.000	0.000	-3.954	35.568
13	0.000	-311.376	0.000	3.954	0.000	-35.580
14	0.000	-311.376	0.000	3.954	0.000	35.578
15	311.376	0.000	0.000	0.000	3.954	-35.568
16	311.376	0.000	0.000	0.000	3.954	35.597
17	0.000	0.000	556.028	-42.440	0.000	0.000
18	0.000	0.000	556.028	0.000	-42.379	0.000
19	0.000	0.000	556.028	42.350	0.000	0.000
20	0.000	0.000	556.028	0.000	42.366	0.000
21	0.000	0.000	1112.055	0.000	0.000	0.000
22	0.000	0.000	-1112.055	0.000	0.000	0.000
23	0.000	0.000	-556.028	42.440	0.000	0.000
24	0.000	0.000	-556.028	0.000	42.379	0.000
25	0.000	0.000	-556.028	-42.350	0.000	0.000
26	0.000	0.000	-556.028	0.000	-42.366	0.000

Refer to page 6 for important information on regarding this report.

Full-Scale Error						
	Fx	Fy	Fz	Tx	Ty	Tz
1	-0.13%	0.06%	0.16%	0.08%	0.08%	-0.26%
2	0.20%	-0.01%	0.25%	0.06%	0.06%	-0.27%
3	-0.14%	-0.12%	0.17%	-0.10%	0.08%	-0.28%
4	0.37%	0.01%	0.14%	0.02%	-0.21%	-0.18%
5	-0.10%	0.08%	0.16%	-0.09%	0.06%	-0.07%
6	0.05%	-0.03%	0.15%	-0.01%	-0.11%	-0.24%
7	-0.11%	-0.08%	0.17%	0.06%	0.04%	-0.13%
8	0.25%	-0.05%	0.21%	0.01%	0.10%	-0.22%
9	-0.04%	-0.32%	0.06%	-0.02%	0.19%	0.01%
10	-0.04%	-0.09%	0.07%	-0.03%	-0.20%	-0.06%
11	0.17%	-0.01%	0.04%	-0.25%	0.01%	0.03%
12	0.23%	-0.15%	0.06%	0.27%	-0.04%	0.02%
13	-0.03%	0.03%	0.05%	0.03%	-0.22%	0.01%
14	-0.01%	0.09%	0.04%	-0.10%	0.25%	0.07%
15	-0.07%	0.01%	0.08%	0.21%	0.00%	-0.06%
16	-0.15%	-0.14%	0.07%	-0.18%	-0.04%	-0.04%
17	-0.05%	0.06%	-0.06%	0.06%	-0.04%	-0.04%
18	0.30%	0.10%	-0.07%	-0.02%	0.03%	0.11%
19	-0.01%	0.19%	-0.08%	0.02%	-0.03%	-0.02%
20	0.03%	0.10%	0.00%	-0.08%	0.01%	-0.11%
21	-0.07%	0.21%	0.13%	-0.04%	-0.02%	0.01%
22	0.01%	0.21%	-0.11%	0.03%	0.06%	-0.01%
23	-0.02%	0.13%	0.06%	0.02%	-0.01%	-0.02%
24	0.08%	0.16%	0.09%	0.03%	0.02%	0.07%
25	0.01%	0.02%	0.06%	-0.15%	0.00%	-0.05%
26	0.06%	0.16%	0.07%	-0.06%	-0.20%	-0.05%

Refer to page 6 for important information on regarding this report.

Offset Report						
	Fx	Fy	Fz	Tx	Ty	Tz
F/T Offset	-0.9026	-0.3505	4.5917	-0.0203	-0.1809	0.0157
	SG0	SG1	SG2	SG3	SG4	SG5
SG Offset	0.0143	0.0042	0.0278	0.0048	0.0241	0.0080
±SG Limit	0.4883	0.4883	0.4883	0.4883	0.4883	0.4883

Offsets are measured in a unique configuration not available to the user.

Refer to page 6 for important information on regarding this report.



	Gain-Check Report					
	SG0	SG1	SG2	SG3	SG4	SG5
<i>Lower Limit</i>	0.7000	0.7000	0.7000	0.7000	0.7000	0.7000
<i>Lower Output</i>	0.8482	0.8586	0.8421	0.8218	0.8373	0.8549
<i>Upper Output</i>	0.8522	0.8829	0.8440	0.8452	0.8422	0.8795
<i>Upper Limit</i>	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000

*Gain readings are measured in a unique loading configuration.
Refer to page 6 for important information on regarding this report.*



As part of our commitment to quality, each ATI force/torque transducer undergoes rigorous accuracy testing. This process, which involves applying and verifying a rich set of loading cases designed to cover the transducer's entire six-axis calibrated range, is designed to ensure that your transducer meets the measurement uncertainties listed in this Certificate of Calibration.

Our transducers often exceed our quality standards for accuracy. Often, transducers perform exceptionally well in certain loading situations. This report summarizes the performance of your ATI F/T transducer in our factory tests. It can be thought of as a 'best-case scenario' snapshot of your transducer's performance under laboratory conditions, in a variety of loading situations. You can expect the accuracy of your transducer measurements to fall somewhere between its performance during testing and the measurement uncertainties listed on its calibration certificate.

The *Calibration Accuracy Section* contains several tables of data. The *Calibrated Ranges* (\pm) table lists the transducer's rated range for each axis. The *Applied Loads* table lists the loads applied during calibration and testing. The *Full-Scale Error* table shows the sensor system's measurement error as a percentage of full scale for each axis in each loading case. The *Offset Report* table shows transducer readings during offset adjustment and associated control limits. And the *Gain-Check Report* table shows verification of the transducer's sensitivity and associated control limits. If included, the *Before and After Report* table shows a loading case relating the transducer's performance as received to its performance after recalibration.

For best accuracy, be sure to use your transducer's precision location features, and mount your transducer to a stiff surface. If an ongoing guarantee of sensor accuracy is important to you, we recommend that your sensor be tested annually. Contact your ATI Industrial Automation distributor to schedule recalibrations.