

PART OF THE SUPERVISORY CONTROLLER FOR THE OISTERWIJKSEBAAN-BRIDGE SPLC

FERDIE F.H. REIJNEN, TOBY R. ERENS, JOANNA M. VAN DE MORTEL-FRONCZAK,
AND JACOBUS E. ROODA

In this document, an example is provided regarding the splitting of a supervisor for implementation on a safety PLC. For this, part of the supervisor for the Oisterwijksebaan bridge, located in Tilburg, The Netherlands, is described. The plant consists of 14 components, modeled with finite automata (FAs) and Boolean input variables (BIVs) and there are 28 event-condition requirements. In Section 1 the case is described. Subsequently, in Section 2, the splitting is performed. In the appendix, a list of symbols and the implementation code is provided.

1. THE OISTERWIJKSEBAAN BRIDGE CASE

Figure 1 shows a sketch of the Oisterwijksebaan-bridge. This is a rotating bridge that can be opened whenever vessels want to pass. The bridge consists of the following components: two stop signs SS1 and SS2, two boom barriers BB1 and BB2, two boom barrier lights BL1 and BL2, and a bridge deck BD. Additionally, a graphical user interface is present, allowing an operator to send commands to the bridge. In the remainder of this section, the component models are provided

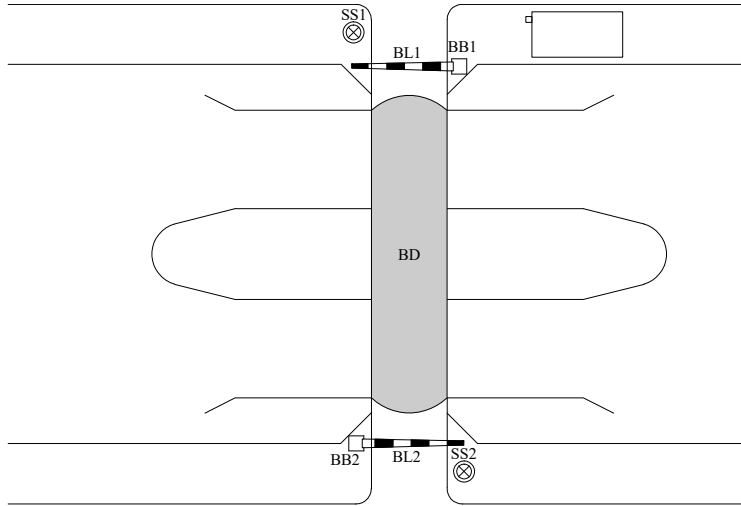


FIGURE 1. Oisterwijksebaan-bridge.

Figure 2 shows the model of the actuator that enables both stop signs simultaneously. Both stop signs have a sensor that measures whether the lamp is activated. These sensors are represented by two BIVs: `S_SS1_On` and `S_SS2_On`.

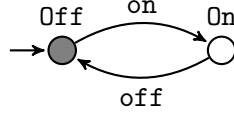


FIGURE 2. Stop sign actuator P_{SS} .

Each boom barrier consists of a bidirectional actuator, shown in Figure 3. Each boom barrier has two sensors that measure whether the barrier is fully closed or fully open. These sensors are represented by BIVs: S_BB1_Open , S_BB1_Closed , S_BB2_Open , and S_BB2_Open .

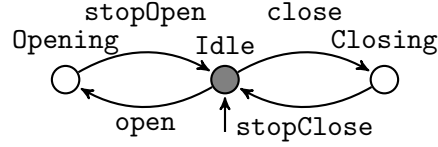


FIGURE 3. Boom barrier actuator P_{BBX} , $X \in \{1, 2\}$.

Each boom barrier contains a light BL. One actuator enables both lights simultaneously, shown in Figure 4. Each light has a sensor that measures whether the lamp is activated. These sensors are represented by two BIVs: S_BL1_On and S_BL2_On .

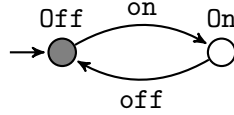


FIGURE 4. Barrier light actuator P_{BL} .

The bridge deck consists of a bidirectional actuator, shown in Figure 5. The bridge deck has two sensors that measure when it is fully closed or fully open. These sensors are represented by two BIVs: S_BD_Open and S_BD_Closed .

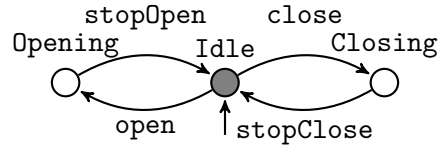


FIGURE 5. Bridge deck actuator P_{BD} .

Lastly, there is a GUI present, shown in Figure 6. A command (via a mouse click) is modeled as an uncontrollable event. Whenever a command activates an action, a controllable event represents that action being completed. The possible commands are: stopping

land traffic, releasing land traffic, closing the barriers, opening the barriers, opening the bridge, and closing the bridge.

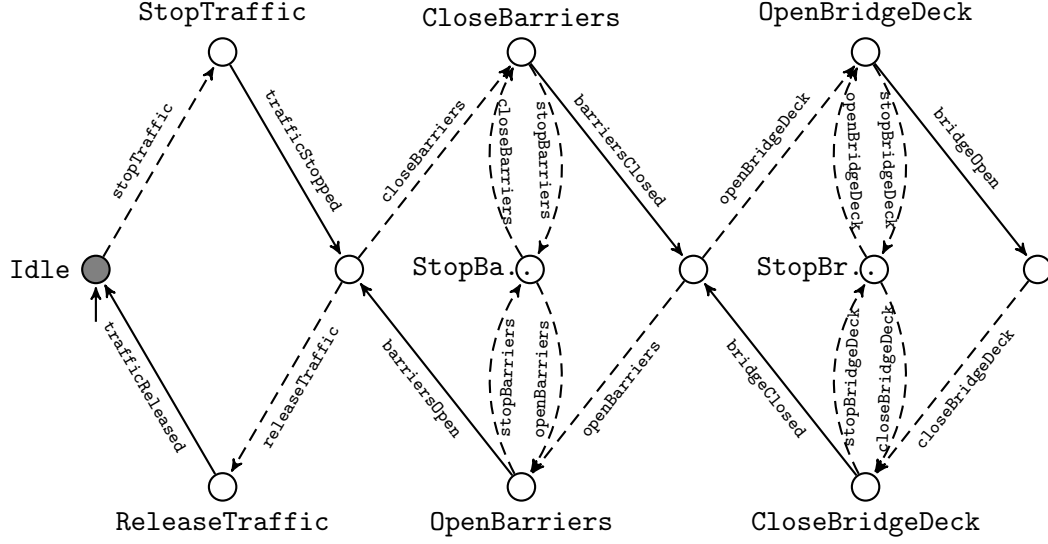


FIGURE 6. GUI P_{GUI} .

The components are connected to the variables in the output image of the PLC, via a hardware mapping. The hardware mapping is shown in Table 1. For each output image variable, one event is defined for setting the value to **T** and one event for setting the value to **F**.

TABLE 1. Hardware mapping of the actuators T_Q .

Output image variable	Event for T	Event for F
q_{stopsign}	$P_{\text{SS.on}}$	$P_{\text{SS.off}}$
q_{bb1Open}	$P_{\text{BB1.open}}$	$P_{\text{BB1.stopOpen}}$
q_{bb1Close}	$P_{\text{BB1.close}}$	$P_{\text{BB1.stopClose}}$
q_{bb2Open}	$P_{\text{BB2.open}}$	$P_{\text{BB2.stopOpen}}$
q_{bb2Close}	$P_{\text{BB2.close}}$	$P_{\text{BB2.stopClose}}$
$q_{\text{barrierlight}}$	$P_{\text{BL.on}}$	$P_{\text{BL.off}}$
$q_{\text{bridgeOpen}}$	$P_{\text{BD.open}}$	$P_{\text{BD.stopOpen}}$
$q_{\text{bridgeClose}}$	$P_{\text{BD.close}}$	$P_{\text{BD.stopClose}}$

Tables 2 and 3 show the regular requirements \mathcal{R}'_{R} and the safety requirements \mathcal{R}'_{S} , respectively. The portioning is based on a risk assessment study, conducted by safety experts.

TABLE 2. Regular requirements \mathcal{R}'_R .

	Event name	Condition
R1	$P_{\text{GUI}}.\text{trafficStopped}$	$S_SS1_0n \wedge S_SS2_0n$
R2	$P_{\text{GUI}}.\text{trafficReleased}$	$\neg S_SS1_0n \wedge \neg S_SS2_0n$
R3	$P_{\text{GUI}}.\text{barriersClosed}$	$S_BB1_Closed \wedge S_BB2_Closed$
R4	$P_{\text{GUI}}.\text{barriersOpen}$	$S_BB1_Open \wedge S_BB2_Open$
R5	$P_{\text{GUI}}.\text{bridgeOpen}$	S_BD_Open
R6	$P_{\text{GUI}}.\text{bridgeClosed}$	S_BD_Closed
R7	$P_{\text{SS}}.\text{on}$	$P_{\text{GUI}}.\text{StopTraffic}$
R8	$P_{\text{SS}}.\text{off}$	$P_{\text{GUI}}.\text{ReleaseTraffic}$
R9	$P_{\text{BB1}}.\text{open}$	$P_{\text{GUI}}.\text{OpenBarriers}$
R10	$P_{\text{BB1}}.\text{close}$	$P_{\text{GUI}}.\text{CloseBarriers}$
R11	$P_{\text{BB1}}.\text{stopOpen}$	$P_{\text{GUI}}.\text{StopBarriers} \vee S_BB1_Open$
R12	$P_{\text{BB1}}.\text{stopClose}$	$P_{\text{GUI}}.\text{StopBarriers} \vee S_BB1_Closed$
R13	$P_{\text{BB2}}.\text{open}$	$P_{\text{GUI}}.\text{OpenBarriers}$
R14	$P_{\text{BB2}}.\text{close}$	$P_{\text{GUI}}.\text{CloseBarriers}$
R15	$P_{\text{BB2}}.\text{stopOpen}$	$P_{\text{GUI}}.\text{StopBarriers} \vee S_BB2_Open$
R16	$P_{\text{BB2}}.\text{stopClose}$	$P_{\text{GUI}}.\text{StopBarriers} \vee S_BB2_Closed$
R17	$P_{\text{BL}}.\text{on}$	$P_{\text{GUI}}.\text{StopTraffic}$
R18	$P_{\text{BL}}.\text{off}$	$P_{\text{GUI}}.\text{ReleaseTraffic}$
R19	$P_{\text{BD}}.\text{open}$	$P_{\text{GUI}}.\text{OpenBridgeDeck}$
R20	$P_{\text{BD}}.\text{close}$	$P_{\text{GUI}}.\text{CloseBridgeDeck}$
R21	$P_{\text{BD}}.\text{stopOpen}$	$P_{\text{GUI}}.\text{StopBridgeDeck} \vee S_BD_Open$
R22	$P_{\text{BD}}.\text{stopClose}$	$P_{\text{GUI}}.\text{StopBridgeDeck} \vee S_BD_Closed$

TABLE 3. Safety requirements \mathcal{R}'_S .

	Event name	Condition
R23	$P_{\text{SS}}.\text{off}$	$S_BB1_Open \wedge S_BB2_Open$
R24	$P_{\text{BB1}}.\text{open}$	S_BD_Closed
R25	$P_{\text{BB1}}.\text{close}$	$S_SS1_0n \wedge S_SS2_0n$
R26	$P_{\text{BB2}}.\text{open}$	S_BD_Closed
R27	$P_{\text{BB2}}.\text{close}$	$S_SS1_0n \wedge S_SS2_0n$
R28	$P_{\text{BD}}.\text{open}$	$S_BB1_Closed \wedge S_BB2_Closed$

When performing supervisor synthesis, it has shown that the plant in combination with the requirements is safe, nonblocking, controllable, and maximally permissive.

2. SPLITTING THE SUPERVISOR

In this section, the method as described in Section 4.2 of the paper is followed. The steps are as follows.

(a) It is verified that the plant is a product system and that the condition given in Eq. 3 holds, i.e., all safety requirements depend on BIVs.

(b) Sets I_S and I_R are derived (Eqs. 4 and 5):

$$\begin{aligned} I_S &= \{S_SS1_On, S_SS2_On, S_BB1_Open, S_BB1_Closed, \\ &\quad S_BB2_Open, S_BB2_Closed, S_BD_Closed\} \\ I_R &= \{S_BL1_On, S_BL2_On, S_BD_Open\} \end{aligned}$$

(c) Sets Q_S and Q_R are derived (Eqs. 6 and 7).

$$\begin{aligned} Q_S &= \{q_{stopsign}, q_{bb1Open}, q_{bb1Close}, q_{bb2Open}, q_{bb2Close}, q_{bridgeOpen}\} \\ Q_R &= \{q_{barrierlight}, q_{bridgeClose}\} \end{aligned}$$

(d) Sets \mathcal{P}_S and \mathcal{P}_R are derived (Eqs. 8 and 9).

$$\begin{aligned} \mathcal{P}_S &= \{P_{SS}, P_{BB1}, P_{BB2}, P_{BD}\} \\ \mathcal{P}_R &= \{P_{GUI}, P_{BL}\} \end{aligned}$$

(e) Sets Σ_S and Σ_R are derived (Eqs. 10 and 11). These events are simply the events belonging to the safety and regular components above.

(f) Regular requirement set \mathcal{R}'_R is split (Eqs. 12 and 13).

$$\begin{aligned} \mathcal{R}_R^S &= \{R7, R8, R9, R10, R11, R12, R13, R14, R15, R16, R19, R20, R21, R22\} \\ \mathcal{R}_R^R &= \{R1, R2, R3, R4, R5, R6, R17, R18\} \end{aligned}$$

(g) Regular requirement set for the safety events \mathcal{R}_R^S is split (Eqs. 14 and 15).

$$\begin{aligned} \mathcal{R}_R^{SS} &= \{R11, R12, R15, R16, R22\} \\ \mathcal{R}_R^{SR} &= \{R7, R8, R9, R10, R13, R14, R19, R20, R21\} \end{aligned}$$

(h) Requirements in \mathcal{R}_R^{SR} are merged (Eq. 16). The result is given in Table 4.

TABLE 4. R2S communication.

Variable name	Condition
$c_{SS.on}$	$P_{GUI}.StopTraffic$
$c_{SS.off}$	$P_{GUI}.ReleaseTraffic$
$c_{BB1.open}$	$P_{GUI}.OpenBarriers$
$c_{BB1.close}$	$P_{GUI}.CloseBarriers$
$c_{BB2.open}$	$P_{GUI}.OpenBarriers$
$c_{BB2.close}$	$P_{GUI}.CloseBarriers$
$c_{BD.open}$	$P_{GUI}.OpenBridgeDeck$
$c_{BD.close}$	$P_{GUI}.CloseBridgeDeck$
$c_{BD.stopOpen}$	$P_{GUI}.StopBridgeDeck \vee S_BD_Open$

(i) Requirement set \mathcal{R}_D is added, Table 5 (Eq. 17).

TABLE 5. \mathcal{R}_D requirements.

	Event name	Condition
R29	$P_{SS.on}$	$v_{SS.on}$
R30	$P_{SS.off}$	$v_{SS.off}$
R31	$P_{BB1.open}$	$v_{BB1.open}$
R32	$P_{BB1.close}$	$v_{BB1.close}$
R33	$P_{BB2.open}$	$v_{BB2.open}$
R34	$P_{BB2.close}$	$v_{BB2.close}$
R35	$P_{BD.open}$	$v_{BD.open}$
R36	$P_{BD.close}$	$v_{BD.close}$
R37	$P_{BD.stopOpen}$	$v_{BD.stopOpen}$

(j) The requirements in the safety part and in the regular part are (Eqs. 18 and 19):

$$\mathcal{R}_S = \{R11, R12, R15, R16, R22, R23, R24, R25, R26, R27, R28, R29, R30, R31, R32, R33, R34, R35, R36, R37\}$$

$$\mathcal{R}_R = \{R7, R8, R9, R10, R13, R14, R19, R20\}$$

(k) The variables that have to be communicated are derived (Eqs. 20 and 21). There are no variables that have to be communicated via D_S . The variables that are communicated via D_R are:

$$D_R = \{v_{SS.on}, v_{SS.off}, v_{BB1.open}, v_{BB1.close}, v_{BB2.open}, v_{BB2.close}, v_{BD.open}, v_{BD.close}, v_{BD.stopOpen}, P_{GUI.StopBarriers}, P_{GUI.StopBridgeDeck}\}$$

APPENDIX A. LIST OF SYMBOLS

Model symbols

\mathcal{P}	Plant model
\mathcal{R}	Requirements model
Σ	Events
c	Condition
i	Boolean input variable
L	Locations
P	Component model
R	Event-condition requirement
T_Q	Hardware mapping
v_l	Location reference

Split symbols

Σ_R	Set of events in the regular part
Σ_S	Set of events in the safety part
D_R	Set of regular data buffer variables
D_S	Set of safety data buffer variables
I_R	Set of regular input image variables
I_S	Set of safety input image variables
Q_R	Set of regular output image variables
Q_S	Set of safety output image variables
\mathcal{R}_D	Set of requirements via communication
\mathcal{R}_R	Set of requirements in the regular part
\mathcal{R}_S	Set of requirements in the safety part
\mathcal{R}'_R	Set of regular requirements
\mathcal{R}^R_R	Set of regular requirements for Σ_R
\mathcal{R}^S_R	Set of regular requirements for Σ_S
\mathcal{R}^{SR}_R	Set of regular requirements for Σ_S in the regular part
\mathcal{R}^{SS}_R	Set of regular requirements for Σ_S in the safety part
\mathcal{R}'_S	Set of safety requirements
S	Supervisor
c_σ	Regular condition for event σ
v_σ	Evaluation result of c_σ

APPENDIX B. SPLC IMPLEMENTATION CODE

In this section, the function block diagrams (FBDs) implemented in the safety part of the PLC are given. First, the stopsign FBDs are given, then the barrier FBDs, and lastly the bridge FBDs. Here, the FBDs are implemented in TIA Portal Version 15 from Siemens.

Totally Integrated Automation Portal

P_SS [FB2]

P_SS Properties

General

Name	P_SS	Number	2	Type	FB
Language	FBD	Numbering	Automatic		

Information

Title		Author		Comment	
Family		Version	0.1	User-defined ID	

Name	Data type	Offset	Default value	Access-ible from HMI/OP C UA	Wri-ta-ble from HM I/O PC UA	Visible in HMI engi-neer-ing	Set-point	Super-vision	Comment
Input									
Output									
InOut									
▼ Static									
v_Off	Bool	0.0	true	True	True	True	False		
v_On	Bool	0.1	false	True	True	True	False		
Temp									
Constant									

Network 1: SS.on

#v_Off

%DB2.DBX0.0

"D_R"."v_SS.on"

&

#v_On

S

#v_Off

R

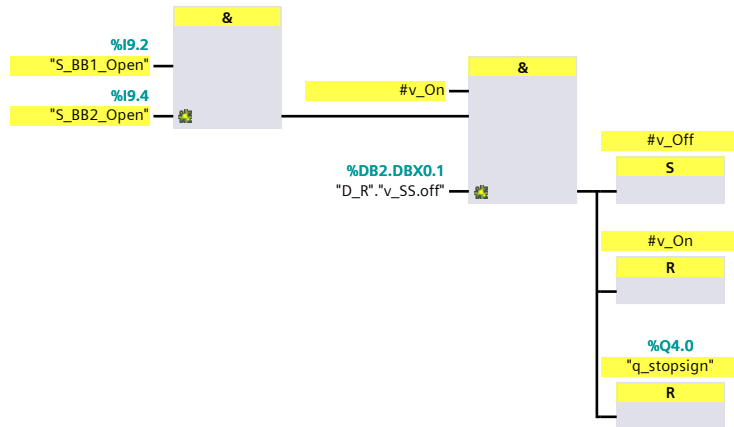
%Q4.0

"q_stopsign"

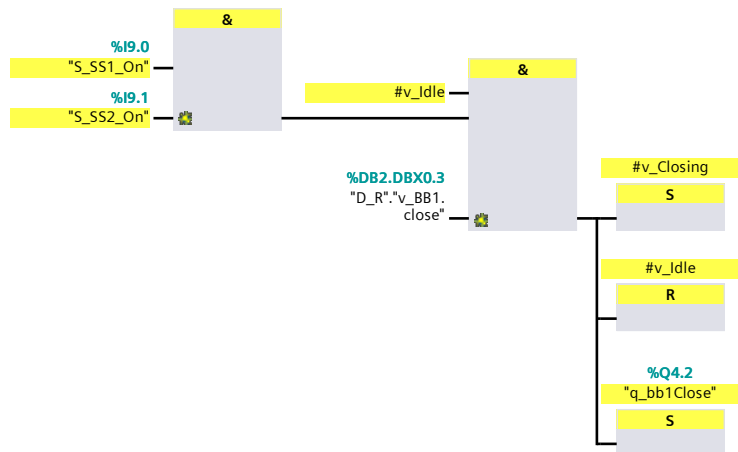
S

Network 2: SS.off

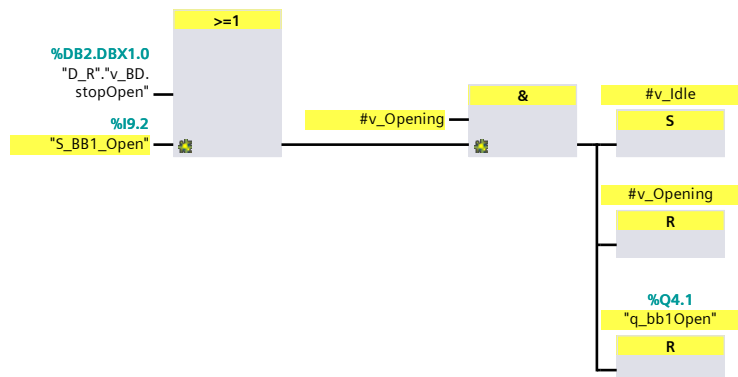
Safety information: ABD7CB65 / ABD7CB65; STEP 7 Safety V15; The safety program is consistent.



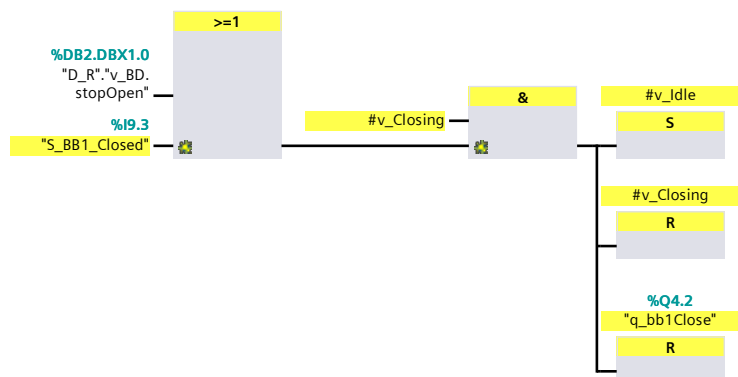
Totally Integrated Automation Portal											
P_BB1 [FB3]											
P_BB1 Properties											
General											
Name		P_BB1		Number		3		Type		FB	
Language		FBD		Numbering		Automatic					
Information											
Title		boombarrier1		Author				Comment			
Family				Version		0.1		User-defined ID			
Name		Data type	Offset	Default value	Access-ible from HMI/OP C UA	Wri-ta-ble from HM I/O PC UA	Visible in HMI engi-neer-ing	Set-point	Super- vision	Comment	
Input											
Output											
InOut											
▼ Static											
v_Opening		Bool	0.0	false	True	True	True	False			
v_Idle		Bool	0.1	true	True	True	True	False			
v_Closing		Bool	0.2	false	True	True	True	False			
Temp											
Constant											
Network 1: BB1.open											
<div><div><div>#v_Idle</div><div>%I9.6</div><div>"S_BD_Closed"</div><div>%DB2.DBX0.2</div><div>"D_R"."v_BB1.open"</div></div><div>&</div><div><div>#v_Opening</div><div>S</div><div>#v_Idle</div><div>R</div><div>%Q4.1</div><div>"q_bb1Open"</div><div>S</div></div></div>											
Network 2: BB1.close											
Safety information: ABD7CB65 / ABD7CB65; STEP 7 Safety V15; The safety program is consistent.											



Network 3: BB1.stopOpen



Network 4: BB1.stopClose



Totally Integrated
Automation Portal

WODES / PLC_1 [CPU 315F-2 PN/DP] / Program blocks

P_BB2 [FB4]

P_BB2 Properties

General

Name	P_BB2	Number	4	Type	FB
Language	FBD	Numbering	Automatic		

Information

Title		Author		Comment	
Family		Version	0.1	User-defined ID	

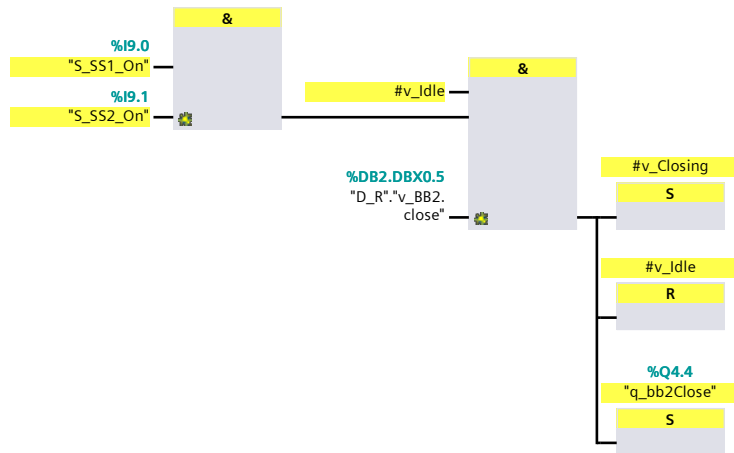
P_BB2

Name	Data type	Offset	Default value	Access-ible from HMI/OP C UA	Wri-ta-ble from HM I/O PC UA	Visible in HMI engi-neer-ing	Set-point	Super-vision	Comment
Input									
Output									
InOut									
▼ Static									
v_Opening	Bool	0.0	false	True	True	True	False		
v_Idle	Bool	0.1	true	True	True	True	False		
v_Closing	Bool	0.2	false	True	True	True	False		
Temp									
Constant									

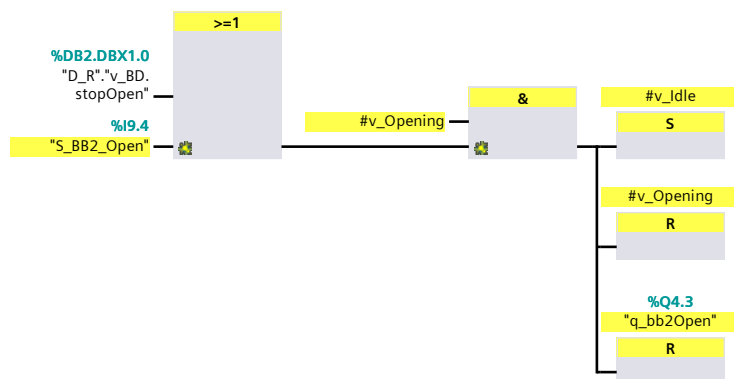
Network 1: BB2.open

Safety information: ABD7CB65 / ABD7CB65; STEP 7 Safety V15; The safety program is consistent.

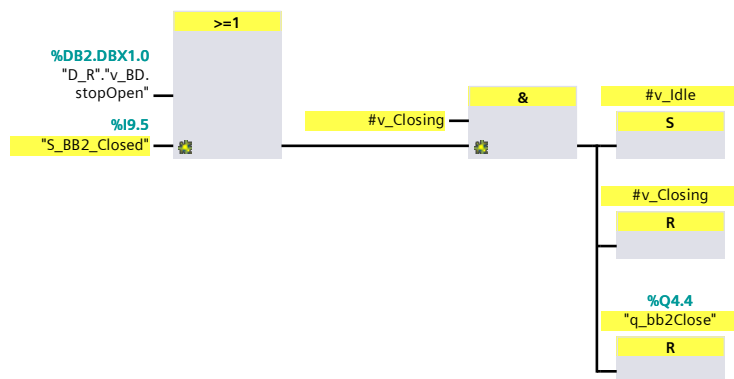
Network 2: BB2.close



Network 3: BB2.stopOpen

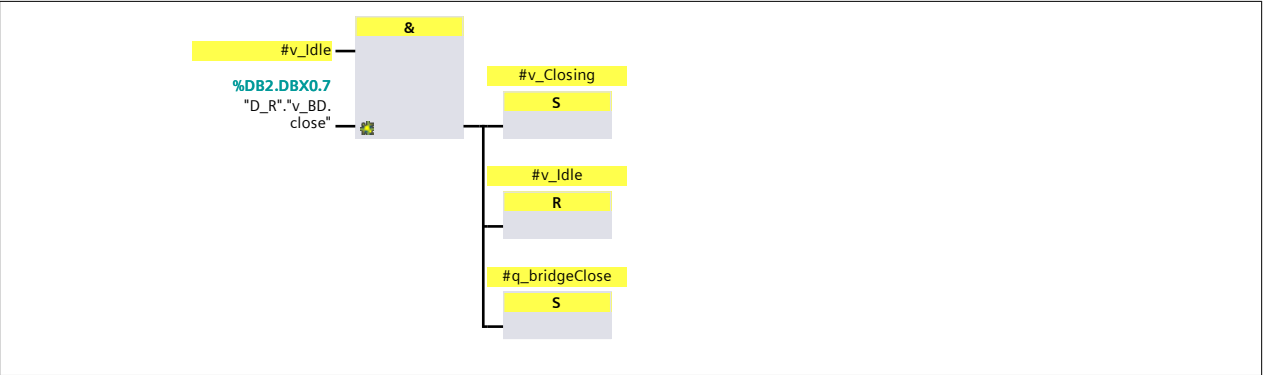
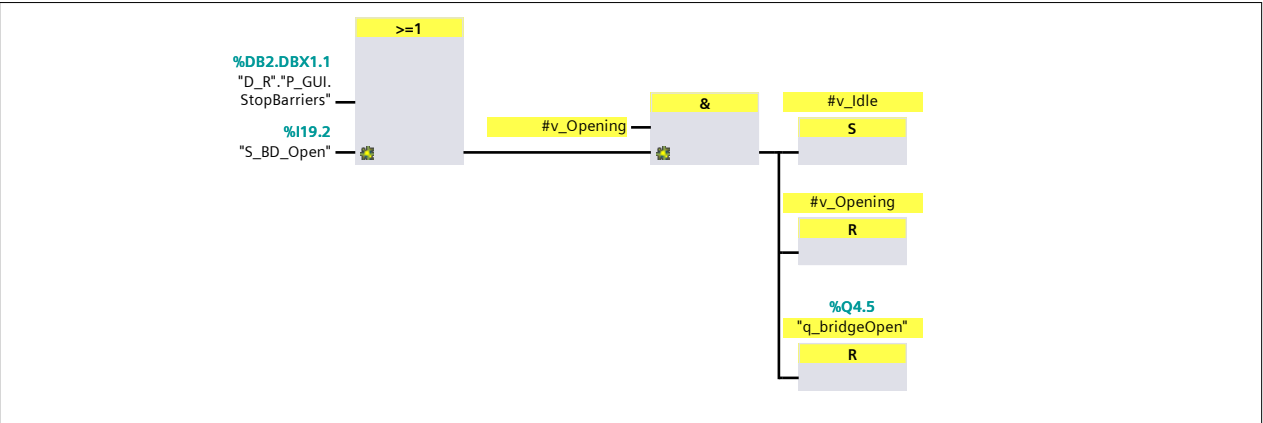
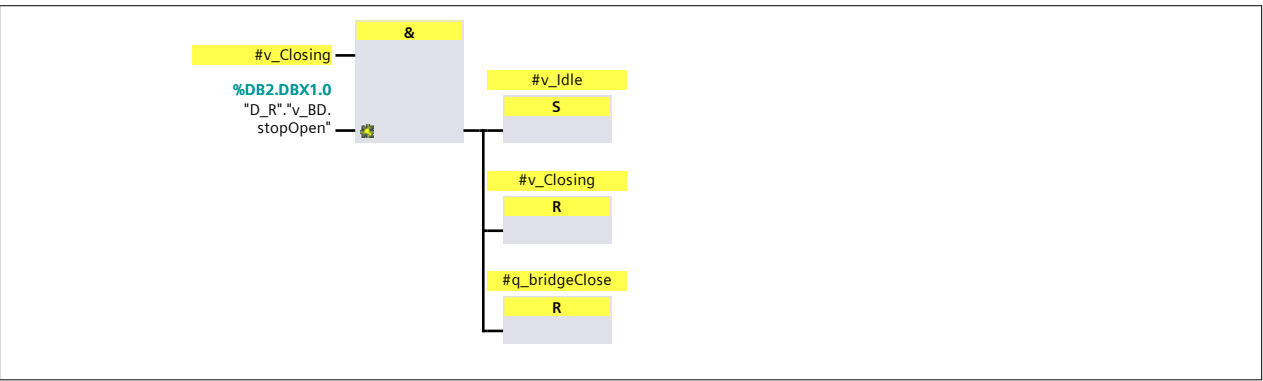


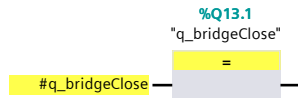
Network 4: BB2.stopClose



Safety information: ABD7CB65 / ABD7CB65; STEP 7 Safety V15; The safety program is consistent.

Totally Integrated Automation Portal											
P_BD [FB5]											
P_BD Properties											
General											
Name		P_BD		Number		5		Type		FB	
Language		FBD		Numbering		Automatic					
Information											
Title				Author				Comment			
Family				Version		0.1		User-defined ID			
Name		Data type	Offset	Default value	Access-ible from HMI/OP C UA	Wri-ta-ble from HM I/O PC UA	Visible in HMI engi-neer-ing	Set-point	Super-vision	Comment	
Input											
Output											
InOut											
▼ Static											
v_Opening		Bool	0.0	false	True	True	True	False			
v_Idle		Bool	0.1	true	True	True	True	False			
v_Closing		Bool	0.2	false	True	True	True	False			
q_bridgeClose		Bool	0.3	false	True	True	True	False			
Temp											
Constant											
Network 1: BD.open											
<div><div><div><div><div><div></div><div>%I9.3</div><div>"S_BB1_Closed"</div></div><div><div></div><div>%I9.5</div><div>"S_BB2_Closed"</div></div></div><div><div>&</div></div></div><div><div><div></div><div>#v_Idle</div></div></div><div><div><div><div><div></div><div>%DB2.DBX0.6</div><div>"D_R"."v_BD.open"</div></div><div><div>&</div></div></div><div><div><div><div><div></div><div>#v_Opening</div><div>S</div></div><div><div>#v_Idle</div><div>R</div></div><div><div>%Q4.5</div><div>"q_bridgeOpen"</div><div>S</div></div></div></div></div></div></div></div></div>											
Safety information: ABD7CB65 / ABD7CB65; STEP 7 Safety V15; The safety program is consistent.											

Totally Integrated Automation Portal		
Network 2: BD.close		
		
Network 3: BD.stopOpen		
		
Network 4: BD.stopClose		
		
Network 5: BD.stopClose - 2		
Safety information: ABD7CB65 / ABD7CB65; STEP 7 Safety V15; The safety program is consistent.		



Safety information: ABD7CB65 / ABD7CB65; STEP 7 Safety V15; The safety program is consistent.