

# PART OF THE SUPERVISORY CONTROLLER FOR THE OISTERWIJKSEBAAN-BRIDGE SPLC

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In this document, an example is provided regarding the splitting of a supervisor for implementation on a safety PLC. For this, part of the supervisor for the Oisterwijksebaan bridge, located in Tilburg, The Netherlands, is described. The plant consists of 14 components, modeled with finite automata (FAs) and Boolean input variables (BIVs) and there are 28 event-condition requirements. In Section 1 the case is described. Subsequently, in Section 2, the splitting is performed. In the appendix, a list of symbols and the implementation code is provided.

## 1. THE OISTERWIJKSEBAAN BRIDGE CASE

Figure 1 shows a sketch of the Oisterwijksebaan-bridge. This is a rotating bridge that can be opened whenever vessels want to pass. The bridge consists of the following components: two stop signs SS1 and SS2, two boom barriers BB1 and BB2, two boom barrier lights BL1 and BL2, and a bridge deck BD. Additionally, a graphical user interface is present, allowing an operator to send commands to the bridge. In the remainder of this section, the component models are provided

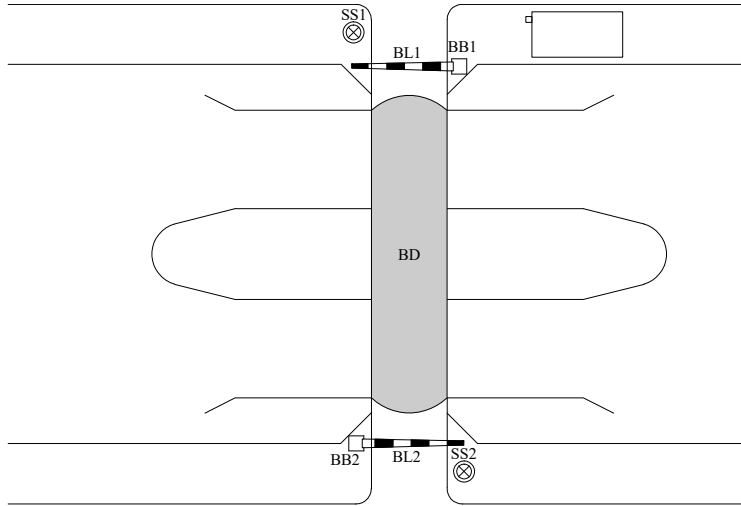


FIGURE 1. Oisterwijksebaan-bridge.

Figure 2 shows the model of the actuator that enables both stop signs simultaneously. Both stop signs have a sensor that measures whether the lamp is activated. These sensors are represented by two BIVs: `S_SS1_On` and `S_SS2_On`.

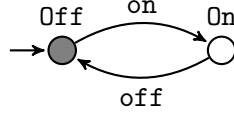


FIGURE 2. Stop sign actuator  $P_{SS}$ .

Each boom barrier consists of a bidirectional actuator, shown in Figure 3. Each boom barrier has two sensors that measure whether the barrier is fully closed or fully open. These sensors are represented by BIVs:  $S\_BB1\_Open$ ,  $S\_BB1\_Closed$ ,  $S\_BB2\_Open$ , and  $S\_BB2\_Open$ .

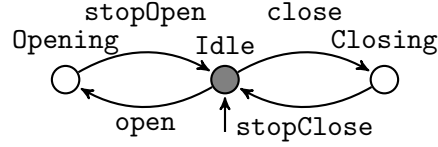


FIGURE 3. Boom barrier actuator  $P_{BBX}$ ,  $X \in \{1, 2\}$ .

Each boom barrier contains a light BL. One actuator enables both lights simultaneously, shown in Figure 4. Each light has a sensor that measures whether the lamp is activated. These sensors are represented by two BIVs:  $S\_BL1\_On$  and  $S\_BL2\_On$ .

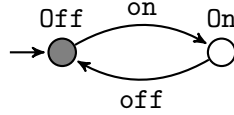


FIGURE 4. Barrier light actuator  $P_{BL}$ .

The bridge deck consists of a bidirectional actuator, shown in Figure 5. The bridge deck has two sensors that measure when it is fully closed or fully open. These sensors are represented by two BIVs:  $S\_BD\_Open$  and  $S\_BD\_Closed$ .

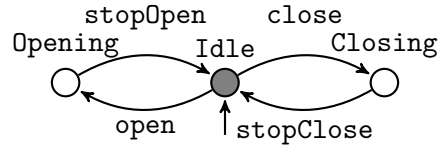


FIGURE 5. Bridge deck actuator  $P_{BD}$ .

Lastly, there is a GUI present, shown in Figure 6. A command (via a mouse click) is modeled as an uncontrollable event. Whenever a command activates an action, a controllable event represents that action being completed. The possible commands are: stopping

land traffic, releasing land traffic, closing the barriers, opening the barriers, opening the bridge, and closing the bridge.

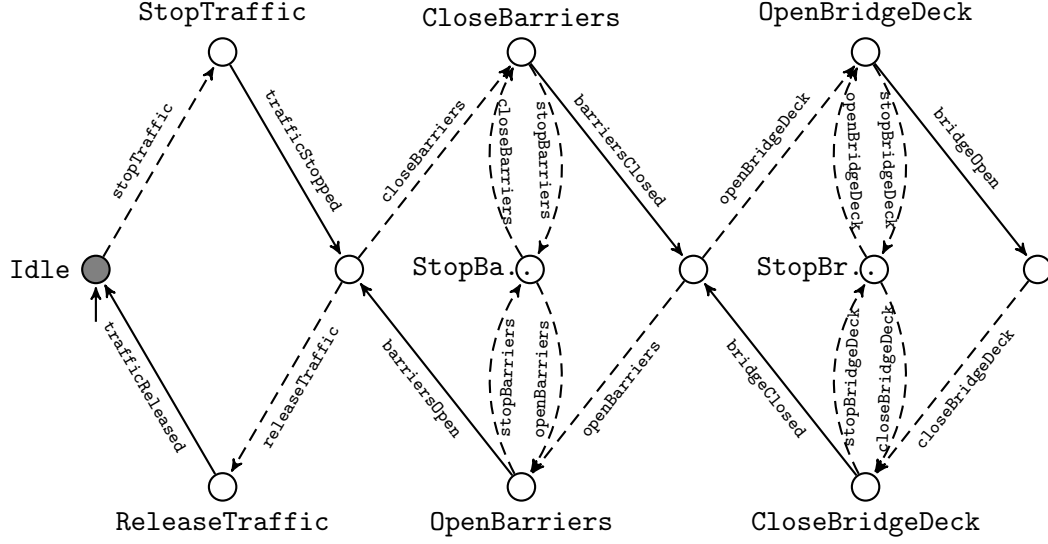


FIGURE 6. GUI  $P_{\text{GUI}}$ .

The components are connected to the variables in the output image of the PLC, via a hardware mapping. The hardware mapping is shown in Table 1. For each output image variable, one event is defined for setting the value to **T** and one event for setting the value to **F**.

TABLE 1. Hardware mapping of the actuators  $T_Q$ .

| Output image variable     | Event for <b>T</b>     | Event for <b>F</b>         |
|---------------------------|------------------------|----------------------------|
| $q_{\text{stopsign}}$     | $P_{\text{SS.on}}$     | $P_{\text{SS.off}}$        |
| $q_{\text{bb1Open}}$      | $P_{\text{BB1.open}}$  | $P_{\text{BB1.stopOpen}}$  |
| $q_{\text{bb1Close}}$     | $P_{\text{BB1.close}}$ | $P_{\text{BB1.stopClose}}$ |
| $q_{\text{bb2Open}}$      | $P_{\text{BB2.open}}$  | $P_{\text{BB2.stopOpen}}$  |
| $q_{\text{bb2Close}}$     | $P_{\text{BB2.close}}$ | $P_{\text{BB2.stopClose}}$ |
| $q_{\text{barrierlight}}$ | $P_{\text{BL.on}}$     | $P_{\text{BL.off}}$        |
| $q_{\text{bridgeOpen}}$   | $P_{\text{BD.open}}$   | $P_{\text{BD.stopOpen}}$   |
| $q_{\text{bridgeClose}}$  | $P_{\text{BD.close}}$  | $P_{\text{BD.stopClose}}$  |

Tables 2 and 3 show the regular requirements  $\mathcal{R}'_{\text{R}}$  and the safety requirements  $\mathcal{R}'_{\text{S}}$ , respectively. The portioning is based on a risk assessment study, conducted by safety experts.

TABLE 2. Regular requirements  $\mathcal{R}'_R$ .

|     | Event name                              | Condition   |
|-----|---|---|
| R1  | $P_{\text{GUI}}.\text{trafficStopped}$  | $S\_SS1\_0n \wedge S\_SS2\_0n$                            |
| R2  | $P_{\text{GUI}}.\text{trafficReleased}$ | $\neg S\_SS1\_0n \wedge \neg S\_SS2\_0n$                  |
| R3  | $P_{\text{GUI}}.\text{barriersClosed}$  | $S\_BB1\_Closed \wedge S\_BB2\_Closed$                    |
| R4  | $P_{\text{GUI}}.\text{barriersOpen}$    | $S\_BB1\_Open \wedge S\_BB2\_Open$                        |
| R5  | $P_{\text{GUI}}.\text{bridgeOpen}$      | $S\_BD\_Open$   |
| R6  | $P_{\text{GUI}}.\text{bridgeClosed}$    | $S\_BD\_Closed$   |
| R7  | $P_{\text{SS}}.\text{on}$               | $P_{\text{GUI}}.\text{StopTraffic}$                       |
| R8  | $P_{\text{SS}}.\text{off}$              | $P_{\text{GUI}}.\text{ReleaseTraffic}$                    |
| R9  | $P_{\text{BB1}}.\text{open}$            | $P_{\text{GUI}}.\text{OpenBarriers}$                      |
| R10 | $P_{\text{BB1}}.\text{close}$           | $P_{\text{GUI}}.\text{CloseBarriers}$                     |
| R11 | $P_{\text{BB1}}.\text{stopOpen}$        | $P_{\text{GUI}}.\text{StopBarriers} \vee S\_BB1\_Open$    |
| R12 | $P_{\text{BB1}}.\text{stopClose}$       | $P_{\text{GUI}}.\text{StopBarriers} \vee S\_BB1\_Closed$  |
| R13 | $P_{\text{BB2}}.\text{open}$            | $P_{\text{GUI}}.\text{OpenBarriers}$                      |
| R14 | $P_{\text{BB2}}.\text{close}$           | $P_{\text{GUI}}.\text{CloseBarriers}$                     |
| R15 | $P_{\text{BB2}}.\text{stopOpen}$        | $P_{\text{GUI}}.\text{StopBarriers} \vee S\_BB2\_Open$    |
| R16 | $P_{\text{BB2}}.\text{stopClose}$       | $P_{\text{GUI}}.\text{StopBarriers} \vee S\_BB2\_Closed$  |
| R17 | $P_{\text{BL}}.\text{on}$               | $P_{\text{GUI}}.\text{StopTraffic}$                       |
| R18 | $P_{\text{BL}}.\text{off}$              | $P_{\text{GUI}}.\text{ReleaseTraffic}$                    |
| R19 | $P_{\text{BD}}.\text{open}$             | $P_{\text{GUI}}.\text{OpenBridgeDeck}$                    |
| R20 | $P_{\text{BD}}.\text{close}$            | $P_{\text{GUI}}.\text{CloseBridgeDeck}$                   |
| R21 | $P_{\text{BD}}.\text{stopOpen}$         | $P_{\text{GUI}}.\text{StopBridgeDeck} \vee S\_BD\_Open$   |
| R22 | $P_{\text{BD}}.\text{stopClose}$        | $P_{\text{GUI}}.\text{StopBridgeDeck} \vee S\_BD\_Closed$ |

TABLE 3. Safety requirements  $\mathcal{R}'_S$ .

|     | Event name                    | Condition                              |
|-----|-------------------------------|--|
| R23 | $P_{\text{SS}}.\text{off}$    | $S\_BB1\_Open \wedge S\_BB2\_Open$     |
| R24 | $P_{\text{BB1}}.\text{open}$  | $S\_BD\_Closed$                        |
| R25 | $P_{\text{BB1}}.\text{close}$ | $S\_SS1\_0n \wedge S\_SS2\_0n$         |
| R26 | $P_{\text{BB2}}.\text{open}$  | $S\_BD\_Closed$                        |
| R27 | $P_{\text{BB2}}.\text{close}$ | $S\_SS1\_0n \wedge S\_SS2\_0n$         |
| R28 | $P_{\text{BD}}.\text{open}$   | $S\_BB1\_Closed \wedge S\_BB2\_Closed$ |

When performing supervisor synthesis, it has shown that the plant in combination with the requirements is safe, nonblocking, controllable, and maximally permissive.

## 2. SPLITTING THE SUPERVISOR

In this section, the method as described in Section 4.2 of the paper is followed. The steps are as follows.

(a) It is verified that the plant is a product system and that the condition given in Eq. 3 holds, i.e., all safety requirements depend on BIVs.

(b) Sets  $I_S$  and  $I_R$  are derived (Eqs. 4 and 5):

$$\begin{aligned} I_S &= \{S\_SS1\_On, S\_SS2\_On, S\_BB1\_Open, S\_BB1\_Closed, \\ &\quad S\_BB2\_Open, S\_BB2\_Closed, S\_BD\_Closed\} \\ I_R &= \{S\_BL1\_On, S\_BL2\_On, S\_BD\_Open\} \end{aligned}$$

(c) Sets  $Q_S$  and  $Q_R$  are derived (Eqs. 6 and 7).

$$\begin{aligned} Q_S &= \{q_{stopsign}, q_{bb1Open}, q_{bb1Close}, q_{bb2Open}, q_{bb2Close}, q_{bridgeOpen}\} \\ Q_R &= \{q_{barrierlight}, q_{bridgeClose}\} \end{aligned}$$

(d) Sets  $\mathcal{P}_S$  and  $\mathcal{P}_R$  are derived (Eqs. 8 and 9).

$$\begin{aligned} \mathcal{P}_S &= \{P_{SS}, P_{BB1}, P_{BB2}, P_{BD}\} \\ \mathcal{P}_R &= \{P_{GUI}, P_{BL}\} \end{aligned}$$

(e) Sets  $\Sigma_S$  and  $\Sigma_R$  are derived (Eqs. 10 and 11). These events are simply the events belonging to the safety and regular components above.

(f) Regular requirement set  $\mathcal{R}'_R$  is split (Eqs. 12 and 13).

$$\begin{aligned} \mathcal{R}_R^S &= \{R7, R8, R9, R10, R11, R12, R13, R14, R15, R16, R19, R20, R21, R22\} \\ \mathcal{R}_R^R &= \{R1, R2, R3, R4, R5, R6, R17, R18\} \end{aligned}$$

(g) Regular requirement set for the safety events  $\mathcal{R}_R^S$  is split (Eqs. 14 and 15).

$$\begin{aligned} \mathcal{R}_R^{SS} &= \{R11, R12, R15, R16, R21, R22\} \\ \mathcal{R}_R^{SR} &= \{R7, R8, R9, R10, R13, R14, R19, R20\} \end{aligned}$$

(h) Requirements in  $\mathcal{R}_R^{SR}$  are merged (Eq. 16). The result is given in Table 4.

TABLE 4. R2S communication.

| Variable name             | Condition                 |
|---------------------------|---------------------------|
| $c_{stopsign\_on}$        | $P_{GUI}.StopTraffic$     |
| $c_{stopsign\_off}$       | $P_{GUI}.ReleaseTraffic$  |
| $c_{boombarrier1\_open}$  | $P_{GUI}.OpenBarriers$    |
| $c_{boombarrier1\_close}$ | $P_{GUI}.CloseBarriers$   |
| $c_{boombarrier2\_open}$  | $P_{GUI}.OpenBarriers$    |
| $c_{boombarrier2\_close}$ | $P_{GUI}.CloseBarriers$   |
| $c_{bridge\_open}$        | $P_{GUI}.OpenBridgeDeck$  |
| $c_{bridge\_close}$       | $P_{GUI}.CloseBridgeDeck$ |

(i) Requirement set  $\mathcal{R}_D$  is added, Table 5 (Eq. 17).

TABLE 5.  $\mathcal{R}_D$  requirements.

|     | Event name      | Condition                 |
|-----|-----------------|---------------------------|
| R29 | $P_{SS}.on$     | $v_{stopsign\_on}$        |
| R30 | $P_{SS}.off$    | $v_{stopsign\_off}$       |
| R31 | $P_{BB1}.open$  | $v_{boombarrier1\_open}$  |
| R32 | $P_{BB1}.close$ | $v_{boombarrier1\_close}$ |
| R33 | $P_{BB2}.open$  | $v_{boombarrier2\_open}$  |
| R34 | $P_{BB2}.close$ | $v_{boombarrier2\_close}$ |
| R35 | $P_{BD}.open$   | $v_{bridge\_open}$        |
| R36 | $P_{BD}.close$  | $v_{bridge\_close}$       |

(j) The requirements in the safety part and in the regular part are (Eqs. 18 and 19):

$$\mathcal{R}_S = \{R11, R12, R15, R16, R21, R22, R23, R24, R25, R26, R27, R28, R29, R30, R31, R32, R33, R34, R35, R36\}$$

$$\mathcal{R}_R = \{R7, R8, R9, R10, R13, R14, R19, R20\}$$

(k) The variables that have to be communicated are derived (Eqs. 20 and 21). There are no variables that have to be communicated via  $D_S$ . The variables that are communicated via  $D_R$  are:

$$D_R = \{v_{stopsign\_on}, v_{stopsign\_off}, v_{boombarrier1\_open}, v_{boombarrier1\_close}, v_{boombarrier2\_open}, v_{boombarrier2\_close}, v_{bridge\_open}, v_{bridge\_close}, P_{GUI}.StopBarriers, P_{GUI}.StopBridgeDeck\}$$

## APPENDIX A. LIST OF SYMBOLS

### Model symbols

|               |                             |
|---------------|-----------------------------|
| $\mathcal{P}$ | Plant model                 |
| $\mathcal{R}$ | Requirements model          |
| $\Sigma$      | Events                      |
| $c$           | Condition                   |
| $i$           | Boolean input variable      |
| $L$           | Locations                   |
| $P$           | Component model             |
| $R$           | Event-condition requirement |
| $T_Q$         | Hardware mapping            |
| $v_l$         | Location reference          |

### Split symbols

|                      |  |
|----------------------|--|
| $\Sigma_R$           | Set of events in the regular part                              |
| $\Sigma_S$           | Set of events in the safety part                               |
| $D_R$                | Set of regular data buffer variables                           |
| $D_S$                | Set of safety data buffer variables                            |
| $I_R$                | Set of regular input image variables                           |
| $I_S$                | Set of safety input image variables                            |
| $Q_R$                | Set of regular output image variables                          |
| $Q_S$                | Set of safety output image variables                           |
| $\mathcal{R}_D$      | Set of requirements via communication                          |
| $\mathcal{R}_R$      | Set of requirements in the regular part                        |
| $\mathcal{R}_S$      | Set of requirements in the safety part                         |
| $\mathcal{R}'_R$     | Set of regular requirements                                    |
| $\mathcal{R}^R_R$    | Set of regular requirements for $\Sigma_R$                     |
| $\mathcal{R}^S_R$    | Set of regular requirements for $\Sigma_S$                     |
| $\mathcal{R}^{SR}_R$ | Set of regular requirements for $\Sigma_S$ in the regular part |
| $\mathcal{R}^{SS}_R$ | Set of regular requirements for $\Sigma_S$ in the safety part  |
| $\mathcal{R}'_S$     | Set of safety requirements                                     |
| $S$                  | Supervisor   |
| $c_\sigma$           | Regular condition for event $\sigma$                           |
| $v_\sigma$           | Evaluation result of $c_\sigma$                                |

## APPENDIX B. SPLC IMPLEMENTATION CODE

In this section, the function block diagrams (FBDs) implemented in the safety part of the PLC are given. First, the stopsign FBDs are given, then the barrier FBDs, and lastly the bridge FBDs. Here, the FBDs are implemented in TIA Portal Version 15 from Siemens.

Totally Integrated Automation Portal

# WODES / PLC\_1 [CPU 315F-2 PN/DP] / Program blocks

## stopsign [FB2]

stopsign Properties

General

|          |          |           |           |      |    |
|----------|----------|-----------|-----------|------|----|
| Name     | stopsign | Number    | 2         | Type | FB |
| Language | FBD      | Numbering | Automatic |      |    |

Information

|        |  |         |     |                 |  |
|--------|--|---------|-----|-----------------|--|
| Title  |  | Author  |     | Comment         |  |
| Family |  | Version | 0.1 | User-defined ID |  |

Block\_1

| Name     | Data type | Offset | Default value | Access-ible from HMI/OP C UA | Wri-ta-ble from HM I/O PC UA | Visible in HMI engi-neer-ing | Set-point | Super-vision | Comment |
|----------|-----------|--------|---------------|------------------------------|------------------------------|------------------------------|-----------|--------------|---------|
| Input    |           |        |               |                              |                              |                              |           |              |         |
| Output   |           |        |               |                              |                              |                              |           |              |         |
| InOut    |           |        |               |                              |                              |                              |           |              |         |
| ▼ Static |           |        |               |                              |                              |                              |           |              |         |
| v_Off    | Bool      | 0.0    | true          | True                         | True                         | True                         | False     |              |         |
| v_On     | Bool      | 0.1    | false         | True                         | True                         | True                         | False     |              |         |
| Temp     |           |        |               |                              |                              |                              |           |              |         |
| Constant |           |        |               |                              |                              |                              |           |              |         |

Network 1: on

#v\_Off

%DB2.DBX0.0  
"R2S".stopsign\_on

&

#v\_On

S

#v\_Off

R

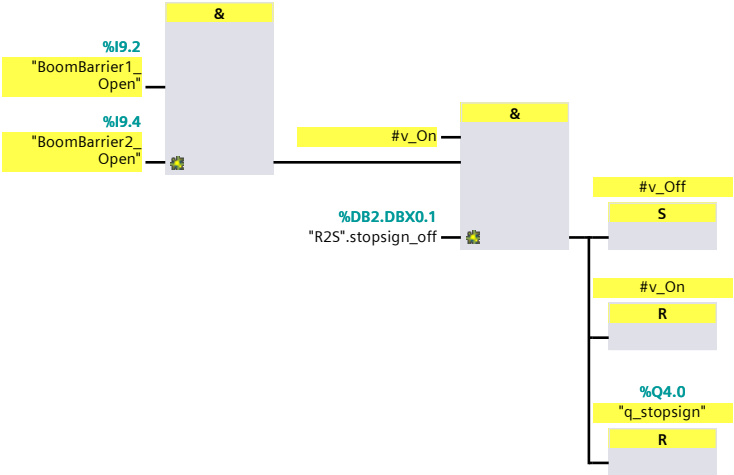
%Q4.0  
"q\_stopsign"

S

Network 2: off

Safety information: 7D6D21E8 / 7D6D21E8; STEP 7 Safety V15; The safety program is consistent.





**boombarrier1 [FB3]**

## boombarrier1 Properties

| General |         |
|---------|---------|
| 1       | General |
| 2       | General |
| 3       | General |
| 4       | General |
| 5       | General |
| 6       | General |
| 7       | General |
| 8       | General |
| 9       | General |
| 10      | General |
| 11      | General |
| 12      | General |
| 13      | General |
| 14      | General |
| 15      | General |
| 16      | General |
| 17      | General |
| 18      | General |
| 19      | General |
| 20      | General |
| 21      | General |
| 22      | General |
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| 24      | General |
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| 27      | General |
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| 91      | General |
| 92      | General |
| 93      | General |
| 94      | General |
| 95      | General |
| 96      | General |
| 97      | General |
| 98      | General |
| 99      | General |
| 100     | General |

|                 |              |                  |           |             |    |
|-----------------|--------------|------------------|-----------|-------------|----|
| <b>Name</b>     | boombarrier1 | <b>Number</b>    | 3         | <b>Type</b> | FB |
| <b>Language</b> | FBD          | <b>Numbering</b> | Automatic |             |    |

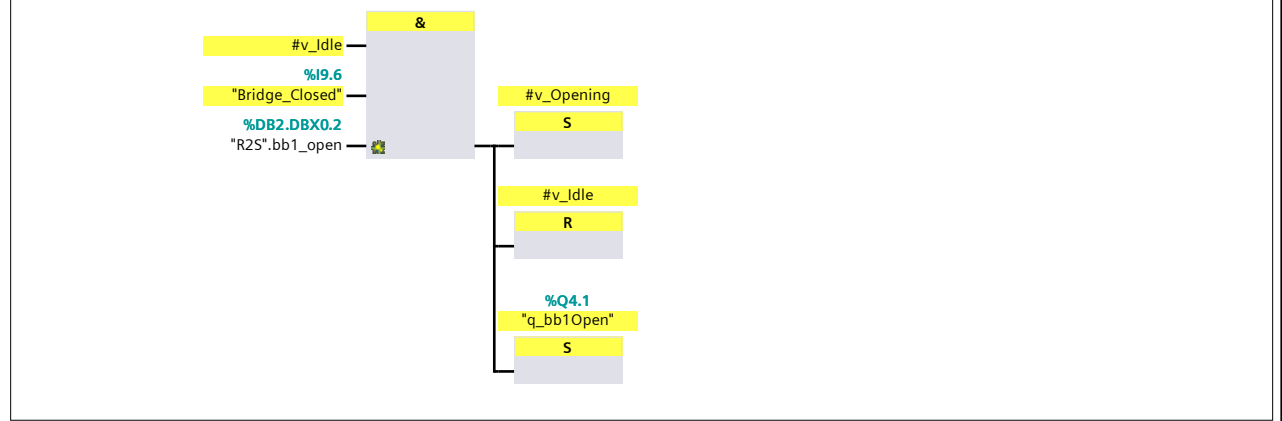
| Information |
|-------------|
|-------------|

|               |              |                |     |                        |  |
|---------------|--------------|----------------|-----|------------------------|--|
| <b>Title</b>  | boombarrier1 | <b>Author</b>  |     | <b>Comment</b>         |  |
| <b>Family</b> |              | <b>Version</b> | 0.1 | <b>User-defined ID</b> |  |

Block\_1

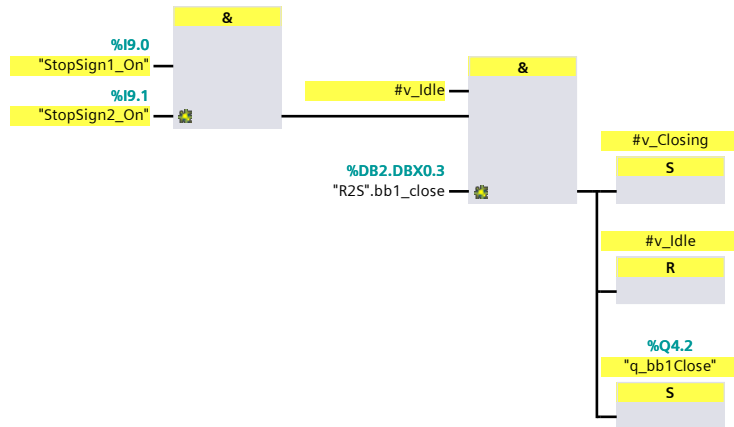
[illegible]

Network 1: open

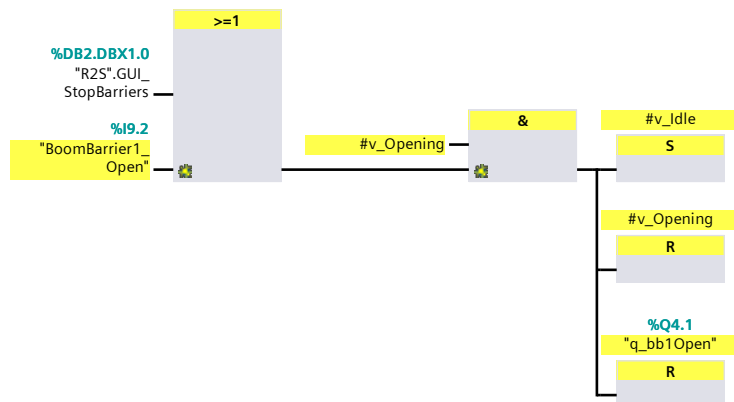


Network 2: close

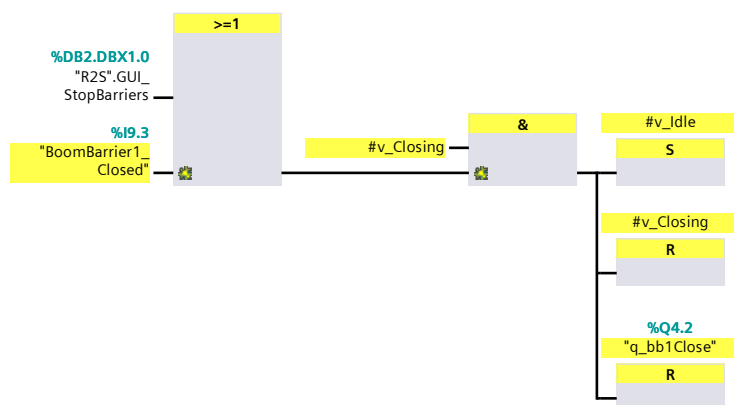
Safety information: 7D6D21E8 / 7D6D21E8; STEP 7 Safety V15; The safety program is consistent.



### Network 3: stopOpen



### Network 4: stopClose



Totally Integrated  
Automation Portal

WODES / PLC\_1 [CPU 315F-2 PN/DP] / Program blocks

boombarrier2 [FB4]

boombarrier2 Properties

General

|          |              |           |           |      |    |
|----------|--------------|-----------|-----------|------|----|
| Name     | boombarrier2 | Number    | 4         | Type | FB |
| Language | FBD          | Numbering | Automatic |      |    |

Information

|        |  |         |     |                 |  |
|--------|--|---------|-----|-----------------|--|
| Title  |  | Author  |     | Comment         |  |
| Family |  | Version | 0.1 | User-defined ID |  |

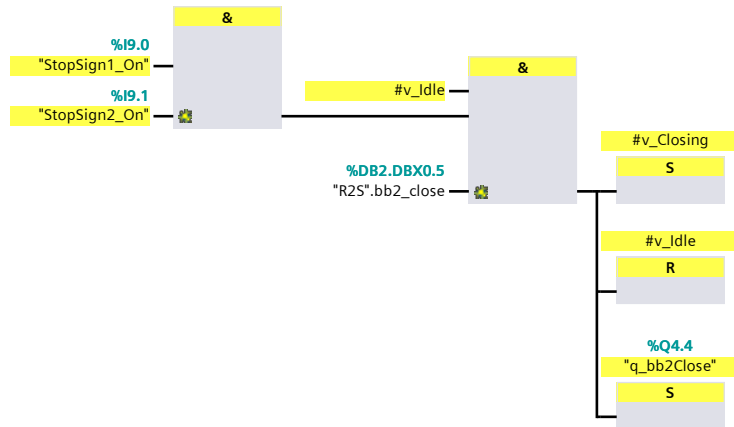
boombarrier2

| Name      | Data type | Offset | Default value | Access-ible from HMI/OP C UA | Wri-ta-ble from HM I/O PC UA | Visible in HMI engi-neer-ing | Set-point | Super-vision | Comment |
|-----------|-----------|--------|---------------|------------------------------|------------------------------|------------------------------|-----------|--------------|---------|
| Input     |           |        |               |                              |                              |                              |           |              |         |
| Output    |           |        |               |                              |                              |                              |           |              |         |
| InOut     |           |        |               |                              |                              |                              |           |              |         |
| ▼ Static  |           |        |               |                              |                              |                              |           |              |         |
| v_Opening | Bool      | 0.0    | false         | True                         | True                         | True                         | False     |              |         |
| v_Idle    | Bool      | 0.1    | true          | True                         | True                         | True                         | False     |              |         |
| v_Closing | Bool      | 0.2    | false         | True                         | True                         | True                         | False     |              |         |
| Temp      |           |        |               |                              |                              |                              |           |              |         |
| Constant  |           |        |               |                              |                              |                              |           |              |         |

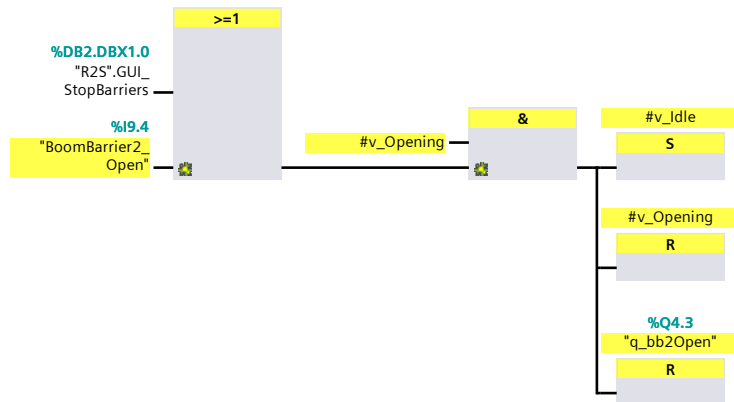
Network 1: open

Network 2: close

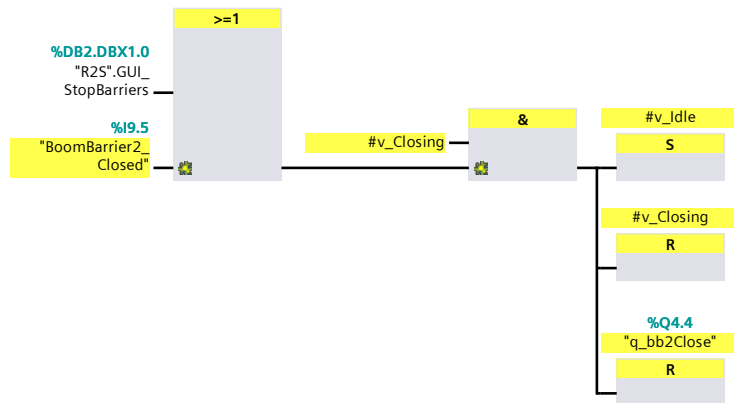
Safety information: 7D6D21E8 / 7D6D21E8; STEP 7 Safety V15; The safety program is consistent.



Network 3: stopOpen



Network 4: stopClose



Totally Integrated Automation Portal

WODES / PLC\_1 [CPU 315F-2 PN/DP] / Program blocks

bridge [FB5]

bridge Properties

General

|          |        |           |           |      |    |
|----------|--------|-----------|-----------|------|----|
| Name     | bridge | Number    | 5         | Type | FB |
| Language | FBD    | Numbering | Automatic |      |    |

Information

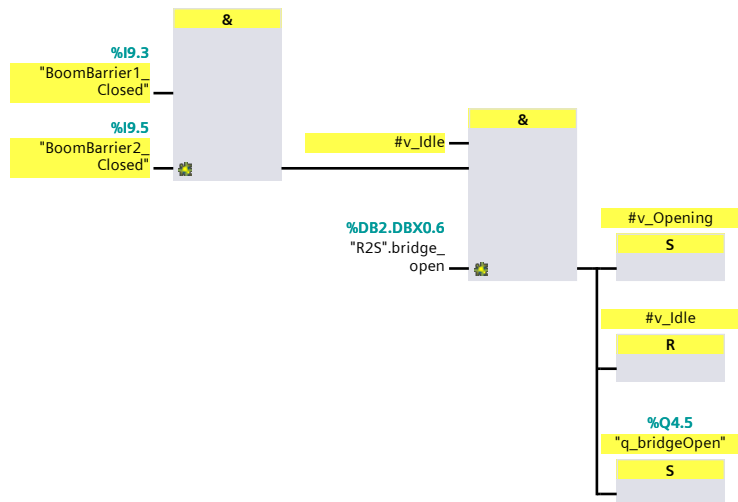
|        |  |         |     |                 |  |
|--------|--|---------|-----|-----------------|--|
| Title  |  | Author  |     | Comment         |  |
| Family |  | Version | 0.1 | User-defined ID |  |

bridge

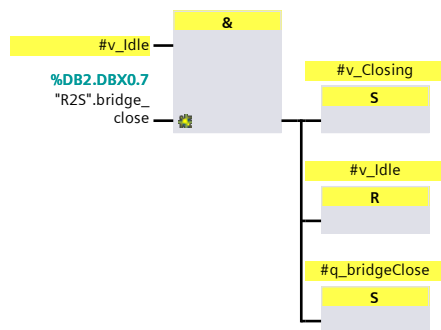
| Name          | Data type | Offset | Default value | Access-ible from HMI/OP C UA | Wri-ta-ble from HM I/O PC UA | Visible in HMI engi-neer-ing | Set-point | Super-vision | Comment |
|---------------|-----------|--------|---------------|------------------------------|------------------------------|------------------------------|-----------|--------------|---------|
| Input         |           |        |               |                              |                              |                              |           |              |         |
| Output        |           |        |               |                              |                              |                              |           |              |         |
| InOut         |           |        |               |                              |                              |                              |           |              |         |
| ▼ Static      |           |        |               |                              |                              |                              |           |              |         |
| v_Opening     | Bool      | 0.0    | false         | True                         | True                         | True                         | False     |              |         |
| v_Idle        | Bool      | 0.1    | true          | True                         | True                         | True                         | False     |              |         |
| v_Closing     | Bool      | 0.2    | false         | True                         | True                         | True                         | False     |              |         |
| q_bridgeClose | Bool      | 0.3    | false         | True                         | True                         | True                         | False     |              |         |
| Temp          |           |        |               |                              |                              |                              |           |              |         |
| Constant      |           |        |               |                              |                              |                              |           |              |         |

Network 1: open

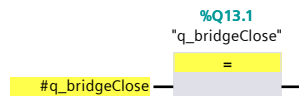
Safety information: 7D6D21E8 / 7D6D21E8; STEP 7 Safety V15; The safety program is consistent.



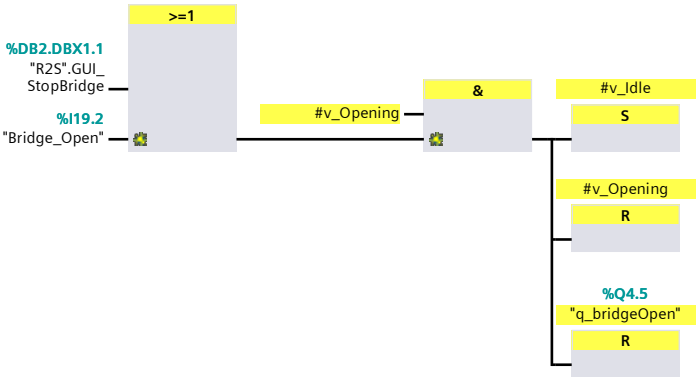
Network 2: close



Network 5: qclose



Network 3: stopOpen



Network 4: stopClose

