



# Prusa Protective Face Shield - RC1



**VIEW IN BROWSER** 

updated 20. 3. 2020 | published 18. 3. 2020

## **Summary**

A prototype face shield that we developed. In three days, we went through dozens of prototypes and two verifications with the Czech Ministry of Health.

### Version RC1 - pending verification of design

The face shield is still pending validation, right now it is completely safe to make one only for yourself!

**More information:** https://blog.prusaprinters.org/from-design-to-mass-3d-printing-of-medical-shields-in-three-days/

**Assembly manual:** EN: manual.prusa3d.com/Guide/Prusa+Face+Shield/ 1527 CZ: manual.prusa3d.com/Guide/Prusa+Oblicejovy+Stit/1526

#### Video:

"https://www.youtube.com/embed/pP7z3iw76GA"

**Rubber band** You can either use a thicker one and make a hole in it at each end (make at least 10 mm cut) or use a thin one and tie it to both ends of the shield.

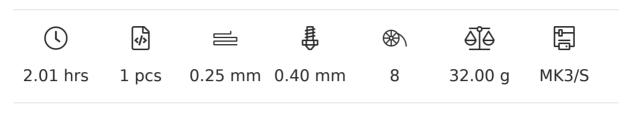
#### **Visor / front plate**

- there is a DXF drawing in the file section (and an alternative longer version)
- the holes can be made with a standard office hole puncher

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we used 0.5 mm thick petg sheet (Covestro VIVAK), but you should be able to use any clear laser cuttable plastic with similar thickness.

**Licence and selling of face shields** We share these files under non-commerical licence. It would be great if you donated these shields to those in need for free. If you need to cover your production costs, we are ok with you selling the shields for production cost. However, we do not want to see these shields on eBay for \$500.



<u>Healthcare</u> > <u>Accessibility</u>

Supports are not necessary. Print with at least 3 perimeters, about 30% infill.

Ideally, print it from PETG.

## Print Files (.gcode)

 $\underline{\downarrow}$  DOWNLOAD ALL FILES

4.2 MB



covid19-shield\_025mm\_petg\_mk3s\_2h1n

updated 18. 3. 2020

① 2.01 hrs ≡ 0.25 mm ♣ 0.40 mm � PET ④

∰ 32.20 g 🖺 MK3/S



## Model Files (.stl, .3mf, .obj, .amf)

 $\underline{\downarrow}$  DOWNLOAD ALL FILES



covid19-shield.3mf

updated 18, 3, 2020

284.2 KB



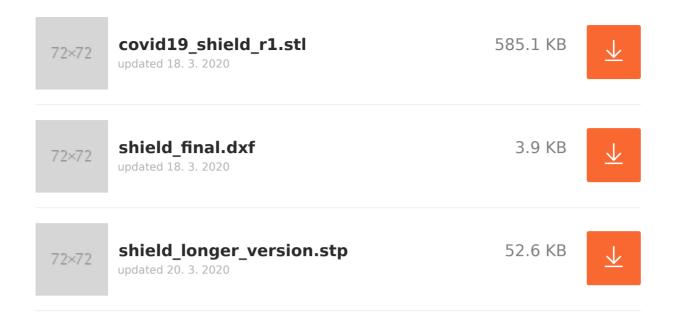
72×72

bottom reinforcement.stl

updated 18. 3. 2020

383.1 KB





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