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| parameters[0].Value = model. SYSTEM\_GLASS\_ID;  parameters[1].Value = model. GLASS\_ID;  parameters[2].Value = model. PPID;  parameters[3].Value = model. Label;  parameters[4].Value = model. BL1\_AOI\_01\_Real\_tact\_time;  parameters[5].Value = model. BL1\_AOI\_01\_Ref\_Review\_lamp\_life\_time;  parameters[6].Value = model. BL1\_AOI\_01\_Trans\_Review\_lamp\_life\_time;  parameters[7].Value = model. BL1\_AOI\_01\_lamp\_life\_time\_Ref;  parameters[8].Value = model. BL1\_AOI\_01\_lamp\_life\_time\_Trans;  parameters[9].Value = model. BL1\_AOI\_01\_Total\_no\_of\_Ins\_Sheet;  parameters[10].Value = model. BL1\_AOI\_01\_Carry\_time\_YYYY;  parameters[11].Value = model. BL1\_CLN\_01\_Tact\_Time;  parameters[12].Value = model. BL1\_CLN\_01\_Process\_Time;  parameters[13].Value = model. BL1\_CLN\_01\_ConveyorSpeed;  parameters[14].Value = model. BL1\_CLN\_01\_In\_CV\_IF\_Speed;  parameters[15].Value = model. BL1\_CLN\_01\_Out\_CV\_IF\_Speed;  parameters[16].Value = model. BL1\_CLN\_01\_RB\_1\_1\_Upper\_Use\_Unuse;  parameters[17].Value = model. BL1\_CLN\_01\_RB\_1\_1\_Lower\_Use\_Unuse;  parameters[18].Value = model. BL1\_CLN\_01\_RB\_1\_2\_Upper\_Use\_Unuse;  parameters[19].Value = model. BL1\_CLN\_01\_RB\_1\_2\_Lower\_Use\_Unuse;  parameters[20].Value = model. BL1\_CLN\_01\_RB\_1\_1\_Upper\_Speed;  parameters[21].Value = model. BL1\_CLN\_01\_RB\_1\_1\_Lower\_Speed;  parameters[22].Value = model. BL1\_CLN\_01\_RB\_1\_2\_Upper\_Speed;  parameters[23].Value = model. BL1\_CLN\_01\_RB\_1\_2\_Lower\_Speed;  parameters[24].Value = model. BL1\_CLN\_01\_Roll\_Brush1\_Gap;  parameters[25].Value = model. BL1\_CLN\_01\_Roll\_Brush3\_Gap;  parameters[26].Value = model. BL1\_CLN\_01\_Roll\_Brush\_Shower\_Flow;  parameters[27].Value = model. BL1\_CLN\_01\_Roll\_Brush\_Air\_Curtain\_CDA\_Press;  parameters[28].Value = model. BL1\_CLN\_01\_SBJ\_Bath\_SBJ\_IN\_UpperLower\_Show;  parameters[29].Value = model. BL1\_CLN\_01\_SBJ\_Bath\_SBJ\_Out\_Shower\_Flow;  parameters[30].Value = model. BL1\_CLN\_01\_SBJ\_Bath\_Shower\_Flow;  parameters[31].Value = model. BL1\_CLN\_01\_SBJ\_Bath\_SBJ\_Upper\_CDA\_Pressure;  parameters[32].Value = model. BL1\_CLN\_01\_SBJ\_Bath\_SBJ\_Lower\_CDA\_Pressure;  parameters[33].Value = model. BL1\_CLN\_01\_SBJ\_Bath\_Out\_SBJ\_CDA\_Pressure;  parameters[34].Value = model. BL1\_CLN\_01\_Fial\_Rinse\_Bath\_Process\_Shower\_F;  parameters[35].Value = model. BL1\_CLN\_01\_Fial\_Rinse\_\_Air\_Knife\_Bath\_Proc;  parameters[36].Value = model. BL1\_CLN\_01\_Air\_Knife\_Bath\_Process\_Upper\_CDA;  parameters[37].Value = model. BL1\_CLN\_01\_Air\_Knife\_Bath\_Process\_Lower\_CDA;  parameters[38].Value = model. BL1\_CLN\_01\_AIR\_KNIFE\_Bath\_Process\_Exhaust1;  parameters[39].Value = model. BL1\_CLN\_01\_AIR\_KNIFE\_Bath\_Process\_Exhaust2;  parameters[40].Value = model. BL1\_CLN\_01\_EQ\_Driving\_CDA\_Pressure;  parameters[41].Value = model. 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BL1\_COA\_01\_Bead\_time;  parameters[74].Value = model. BL1\_COA\_01\_Gap\_ACC\_1;  parameters[75].Value = model. BL1\_COA\_01\_Gap\_DEC;  parameters[76].Value = model. BL1\_COA\_01\_Gap\_Bead;  parameters[77].Value = model. BL1\_COA\_01\_Gap\_Coat;  parameters[78].Value = model. BL1\_COA\_01\_Gap\_End;  parameters[79].Value = model. BL1\_COA\_01\_Rechrage\_speed;  parameters[80].Value = model. BL1\_COA\_01\_Rechrage\_acc;  parameters[81].Value = model. BL1\_COA\_01\_Gap\_Before\_Priming;  parameters[82].Value = model. BL1\_COA\_01\_Dispence\_time\_Before\_Priming;  parameters[83].Value = model. BL1\_COA\_01\_VCD1\_V1\_Set\_Vac;  parameters[84].Value = model. BL1\_COA\_01\_VCD1\_V2\_Set\_Vac;  parameters[85].Value = model. BL1\_COA\_01\_VCD1\_V3\_Set\_Vac;  parameters[86].Value = model. BL1\_COA\_01\_VCD2\_V1\_Set\_Vac;  parameters[87].Value = model. BL1\_COA\_01\_VCD2\_V2\_Set\_Vac;  parameters[88].Value = model. BL1\_COA\_01\_VCD2\_V3\_Set\_Vac;  parameters[89].Value = model. 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BL1\_DEV\_01\_DEVELOPING2CHAMBER\_SHOWER\_PUMP\_SHOWER\_PRESSURE;  parameters[101].Value = model. BL1\_DEV\_01\_DEVELOPER\_PROCESSING\_TANK1\_TEMPERATURE;  parameters[102].Value = model. BL1\_DEV\_01\_DEVELOPER\_PROCESSING\_TANK1\_CONDUCTIVITY;  parameters[103].Value = model. BL1\_DEV\_01\_DEVELOPER\_PROCESSING\_TANK2\_TEMPERATURE;  parameters[104].Value = model. BL1\_DEV\_01\_DEVELOPER\_PROCESSING\_TANK2\_CONDUCTIVITY;  parameters[105].Value = model. BL1\_DHC\_01\_HP\_ID;  parameters[106].Value = model. BL1\_DHC\_01\_HP\_TIME;  parameters[107].Value = model. BL1\_DHC\_01\_CP\_TIME;  parameters[108].Value = model. BL1\_DUV\_01\_Conveyor\_Speed;  parameters[109].Value = model. BL1\_DUV\_01\_Lighting\_Lamp;  parameters[110].Value = model. BL1\_DUV\_01\_Lamp1\_lifetime;  parameters[111].Value = model. BL1\_DUV\_01\_Lamp2\_lifetime;  parameters[112].Value = model. BL1\_DUV\_01\_Lamp3\_lifetime;  parameters[113].Value = model. BL1\_DUV\_01\_Lamp4\_lifetime;  parameters[114].Value = model. 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