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| r[" SYSTEM\_GLASS\_ID"].ToString(),r[" GLASS\_ID"].ToString(),r[" PPID"].ToString(),r[" Label"].ToString(),r[" BL1\_AOI\_01\_Real\_tact\_time"].ToString(),r[" BL1\_AOI\_01\_Ref\_Review\_lamp\_life\_time"].ToString(),r[" BL1\_AOI\_01\_Trans\_Review\_lamp\_life\_time"].ToString(),r[" BL1\_AOI\_01\_lamp\_life\_time\_Ref"].ToString(),r[" BL1\_AOI\_01\_lamp\_life\_time\_Trans"].ToString(),r[" BL1\_AOI\_01\_Total\_no\_of\_Ins\_Sheet"].ToString(),r[" BL1\_AOI\_01\_Carry\_time\_YYYY"].ToString(),r[" BL1\_CLN\_01\_Tact\_Time"].ToString(),r[" BL1\_CLN\_01\_Process\_Time"].ToString(),r[" BL1\_CLN\_01\_ConveyorSpeed"].ToString(),r[" BL1\_CLN\_01\_In\_CV\_IF\_Speed"].ToString(),r[" BL1\_CLN\_01\_Out\_CV\_IF\_Speed"].ToString(),r[" BL1\_CLN\_01\_RB\_1\_1\_Upper\_Use\_Unuse"].ToString(),r[" BL1\_CLN\_01\_RB\_1\_1\_Lower\_Use\_Unuse"].ToString(),r[" BL1\_CLN\_01\_RB\_1\_2\_Upper\_Use\_Unuse"].ToString(),r[" BL1\_CLN\_01\_RB\_1\_2\_Lower\_Use\_Unuse"].ToString(),r[" 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