
Product Review

Period 14 Nov 2022 – 13 Nov 2023

**Fasenra 30mg
AstraZeneca Speke**

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1 Summary and Conclusion

The scope of this Product Review covers the operations carried out at AstraZeneca Speke for the period 14th Nov 2022 through to the 13th Nov 2023.

AstraZeneca Speke is approved for QC testing, QP Certification and release of Fasenra.

This PQR report is a site-specific review for Fasenra 30mg, including Accessorised Pre-filled Syringe (APFS) solution for injection and Auto Injector (AI) dosage forms. The purpose of the PQR is to provide input to and having all applicable information of the product to support the generation of an Integrated Summary Product Review (ISPR) issued by AstraZeneca Global Technical Operations. This ISPR will consider major trends or issues across all sites across the Fasenra Supply Chain.

This PQR for the Speke site provides documented evidence that during this period the process to test and release this product remained under a state of control and that the validation status has been maintained and is compliant with registered specifications. This review identified no recommendations for improvement.

In total, six (06) batches of Final Drug Product (FDP) were approved and released (one [01] APFS and seven [05] Auto Injector) and zero [00] were rejected. The total number of dispositioned batches from the Speke Site remains similar to the previous year (08 batches). During the start of this reporting period AZ Speke have remained on the Centralised Marketing Authorisation, with US testing of Fasenra for certification and release. As of 01 Jan 2021, all existing Centrally Authorised Marketing Authorisations were automatically converted into UK Marketing Authorisations effective in Great Britain (only) and issued with a UK MA number on 01 January 2021. US testing for certification and release has remained for the duration of the reporting period.

Section 4 (Review of latest Summaries from Product Reviews from bulk formulated products or drug product (for Finished Product Packaging site) and Section 5 (Starting and Packaging Materials [ROW requirement]) are not applicable to the Speke Site PQR due to the licensed scope of activity performed for Fasenra at this facility. Subsequently the subsections in Section 7 (7.2, 7.3, 7.4, 7.5, 7.6 and 7.7) are also not relevant for the site-specific scope of this PQR. An Integrated Summary Product Review (ISPR) will be issued for this product and reporting period. This ISPR will consider major trends or issues across all sites and thus the supply chain as well regulatory change/ commitment.

There were no batches with results outside of registered specification (OOS) during the review period.

A total number of four (04) changes were raised; related to equipment remediation and retirement, QC testing, sample receipt and product release. All changes were risk assessed and managed by the site during the period of this review. These changes were managed in accordance with global and site change control procedures. The management of each change to the product and facility was assessed through evaluation of compliance to GMP and the relevant Marketing Authorisations. The accumulation of minor / incremental changes has also been considered and there is no additional action needed. The number of changes on the

site is assessed during the site Management Review process which assures that the capacity of the site to respond effectively to change is actively managed.

No critical (00) and no (00) major deviations were raised during the period of this review. All deviations were risk assessed and managed by the site during the period of this review. All deviations were determined to have no product or license impact. There were no trends identified among these deviations. These deviations were managed in accordance with site deviation procedures. There is a reduction in Major deviation when compared to the previous review period, this is most probably due to the reduced number of batches tested and released at the Speke site.

The complaints, recalls, stock recoveries or field alerts undertaken on product released, and returned products or salvaged goods sections are not applicable for this site specific PQR in the period of the review as it is the responsibility of the packaging site to collate this data.

All internal contractual agreements are present and effective and the Supply Chain Map for Fasenra to assure agreements and compliance across the supply chain in support of product certification and release (EudraLex Vol 4 Annex 16) is confirmed and approved by Quality Assurance / Qualified Persons at the Speke site.

The conclusion from this review is that the qualification status for equipment with direct impact on product quality has been maintained in a state of control, no further qualification / validation / calibration or maintenance activities are required.

Inspection of Reference and Retain samples has confirmed that all batches delivered continue to meet the registered specification.

This review provides documented evidence that during this period the process to test and release this product remained under a state of control and that the validation status has been maintained and is compliant with registered specifications. This review identified no recommendations for improvement.

2 Batches reviewed (approved and rejected)

Table 1: Batches (with batch number) for final dispositions during the period are presented in Appendix 1 of this report.

Batches reviewed	Number of batches Previous Period	Number of batches current reporting period
Final dispositions during the period	8	6
APFS Batches approved	1	1
APFS Batches rejected	0	0
AI Batches approved	7	5
AI Batches rejected	0	0

Table 2: Batches rejected during the PR-period.

Batch No.	Reason
N/A	No batches rejected during this reporting period

Conclusion:

The total number of dispositioned batches from the previous year has decreased in alignment with the supply strategy. The reject rate has remained at 0%. Based on this review of batches reviewed and approved there is no trend to indicate a quality or system issue.

3 Reprocessed & reworked batches

Has there been any reworked/reprocessed batches during the period

☐ Yes ☒ No

Total number of reprocessed or reworked batches: 0

Total number of batches reviewed: 6

Percentage of batches Reworked & Reprocessed: 0%

Table 3: Reprocessed and reworked batches during the review period.

Batch No.	Reprocess/ Rework	Reason	New batch identity	Final disposition
N/A	N/A	N/A	N/A	N/A

Conclusion: No reprocessing or rework occurred on any batches of Fasenra.

4 Product Reviews from previous manufacturing stage

Previous manufacturing steps have not been reviewed. They will be reviewed as part of the ISPR. Section 4 is not applicable as an Integrated Summary Product Review (ISPR) will be issued for this product and reporting period. This ISPR will consider major trends or issues across all sites."

5 Starting and Packaging Materials (ROW requirement)

Section 5 is not applicable for this partial PQR review.

6 Analytical Data

(ROW requirement: include critical in-process controls)

Analytical testing is performed on imported DP batches at Speke; the disposition decision is made by a Qualified Person at the Speke Site. Statistical analysis and trending is not required within the site PQR; this will be included within the Integrated Summary Product Review (ISPR) issued for this product and reporting period. This ISPR will consider major trends or issues across all sites.

Table 4: Summary Table of Speke Analytical Data test results

Product Stage	Test Method	Specification Reference	No. of batched tested	Status
APFS /Autoinjector	Lateral Flow	SPEC-0123449/ SPEC-0123440	7*	Satisfactory

Product Stage	Test Method	Specification Reference	No. of batched tested	Status
APFS	Break Loose/ Glide Force and Deliverable Volume	SPEC-0123449	2*	Satisfactory
Autoinjector	Auto-Injector Functionality	SPEC-0123440	5	Satisfactory
PFS-SA	Osmolality	SPEC-0123448	1*	Satisfactory
	Visible Particles		0	Satisfactory
	Capillary Isoelectric Focusing		1*	Satisfactory
	Polysorbate 20		1*	Satisfactory
	SEC		1*	Satisfactory
	pH		1*	Satisfactory
	Sub Visible Particle counting		0	Satisfactory
	UV		1*	Satisfactory
	Colour/Clarity		1*	Satisfactory
	Gel Electrophoresis		0	Satisfactory
	CE-SDS		1*	Satisfactory
	Bioassay		1*	Satisfactory
	Sterility		0	Satisfactory
	Endotoxin		0	Satisfactory

*One Confirmatory batches was tested in this period to comply with regulations to supply to Canada. This testing consisted of the standard APFS testing along with a portion of the PFS-SA tests.

Conclusion:

All Fasenra batches tested within the reporting period were found to meet the registered specification.

7 Changes

7.1 Changes – Computerised Systems

Table 5: Changes to computeried systems

Change Description	ID-number	Type of change	Implementation date
Windows 10 System Update requires the retirement of several PCs	QE-038996	Low Change	30 May 2023

Comments

There is one (1) Low level Change for Computerised Systems at the Speke site.

7.2 Changes – Equipment/Instruments

Table 6: Changes to equipment or instruments

Change Description	ID-number	Type of change	Implementation date
Retirement and Replacement of incubators in the Bioassay Labs (01-61/01-62)	QE-048543	High Change	07 Sept 2023

Comments

There is one (1) high level change for Equipment/instruments at the Speke site.

7.3 Changes – Other

Table 7: Changes – Other

Change Description	ID-number	Type of change	Implementation date
Define process for Canada Confirmatory testing	QE-068914	Low Change	15 Oct 2023

Comments

There is one (1) Low level change for Other type at the Speke Site.

7.4 Changes – Quality/ Compliance

Table 9: Changes – Quality Compliance

Change Description	ID-number	Type of change	Implementation Date
Update to the Speke Fasenra Supply Chain to add Sweden Biologics Centre and allow release to the Great Britain Market	QE-048543	Low Change	25 April 2023

Comments

There is one (1) low level change for Quality / Compliance at the Speke Site.

7.5 Marketing Authorization variations (ROW requirement)

This section is Not Applicable it will be covered in the ISPR.

Post-marketing commitments (ROW requirement)

This section is Not Applicable it will be covered in the Integrated Summary Product Review (ISPR) ISPR.

Section 7 Changes Conclusion:

A total number of four (04) changes were raised, all of them risk assessed and managed by the site during the period of this review. These changes were managed in accordance with change control procedures, one of the changes was retiring and replacing of equipment, one was changes to computerised systems and retirement, one was to support process changes that are directly associated with testing and the final one was to include additional release sites.

The impacts of these changes to the product were assessed through evaluation of compliance to registered specification, detail within the marketing authorisation and GMP with no adverse effects were observed. The accumulation of minor/incremental changes has also been considered and there is no additional action needed.

Effectiveness of corrective and preventive actions taken:

None required.

8 Stability data – N/A

This section is not applicable.

9 Deviations

9.1 OOS results Table 10: OOS results previous and current review

	Previous Review	Actual Review
Total number OOS	0	0

There were zero (0) Out of Specification (OOS) results initiated at Speke related to Fasenra PFS or Fasenra APFS testing during the review period 14Nov2022-13Nov2023.

9.2 Deviation reports

Table 11: Total deviation reports previous and current review

Record ID	Description	Criticality	Review Period
256018	CO2 Standard 'As Found' Calibration Out of Tolerance	Major	14Nov2021-13Nov2022
257642	CO2 Standard CI80090 'As Found' Calibration Out of Tolerance	Major	14Nov2021-13Nov2022
257643	Variation to pack process approved prior to change implementation Fasenra	Major	14Nov2021-13Nov2022

Table 12: Total Number of Major or Critical deviation reports previous and current review

	Previous Review	Current Review
Total	3	0
Number of critical deviations	0	0
Number of repeat critical deviations	0	0
Number of major deviations	3	0

Comment on any trend within the review period and from previous review:

There were zero (00) critical, zero (00) major associated with Fasenra. For the current review period refer to table 11.

An assessment of major and critical deviations has been performed for:

- *Repeat Deviations*
- *Total number of deviations*
- *Total number of deviations by classification*
- *Event categories and / or root cause categories identified*

No trend has been identified between current and the previous review period.

Repeat Deviations

A review of all major deviations confirmed Zero (0) repeat deviations in the current review process.

Impacted batches:

A review of all Major deviations confirmed zero (0) batches were rejected or partially rejected.

Effectiveness of corrective and preventive actions taken for critical and Major deviations

An effectiveness check is used to identify/verify successful root cause identification and corrective action via the use of CAPAs. Procedures provide guidance on when an effectiveness check is required or appropriate.

There were zero (0) E-Checks raised for Critical or Major deviation during this review period.

Conclusion:

All Deviations raised between 14 November 2022 to the 13 November 2023 associated with MEDI-563 have been analysed and assessed with regards to Number, Criticality, Event Type and Root Cause Tier 1.

A total of Zero (00) Critical, zero (00) Major deviations were raised, twelve (12) Minors and Zero (00) OOSs were risk assessed and managed by the site during the period of this review. The deviations were managed in accordance with site deviation procedure SOP-0106378. All deviations associated with Medi-563 have been closed. All associated CAPAs and E-Checks for Major and critical deviation have been completed and are effective.

No significant trends have been identified. There has been a reduction in Major deviation when compared to the previous review period, three (03) major deviation in 2021-2022 compared to zero (00) major deviations in 2022-2023.

One possible reason for the reduction of Major deviations is that the number of batch dispositions at UK1 Speke has decreased 25% from eight (08) to six (06).

The number of deviations impacting the site, together with trend analysis, is assessed during the sites monthly Quality Management Review process. This assures the site actively manages the capability to respond to deviations. Therefore, no further action is required by the UK Speke Site at this time.

10 Complaints (Product Quality) – N/A

Section 10 is not applicable.

11 Recalls, Stock recoveries, Field Alerts

Section 11 is not applicable.

12 Returned and salvaged goods (US products only)

Section 12 is not applicable.

13 Contractual agreements / arrangements

Standard Internal and Marketing Company Quality Assurance Agreements are set up in accordance with 6-P1-cv-M, Internal Quality Assurance Agreements (QAAs). Marketing Authorisation Holder, sites and functions with separately signed QAAs are illustrated in the supply QAA map and listed in the table below.

Table 13: Marketing Authorisation Holder (MAH), sites and functions with separately signed QAAs

Name of the Contractor/Partner	Reference Number	Comments
QAA ES&M and Speke Liverpool Bio Ops	AGR-0002584	Effective
Speke and Luton MAH/MC	AGR-0004057	Effective
Speke and Movianto, Netherlands	MOVNL/001	Effective
Speke and Movianto, UK	Movuk001	Effective
SBC and Speke	AGR-0004095	Effective
MC QAA Canada and MedImmune Speke	AGR-0006220	Effective
QAA Speke and AZ Switzerland MAH_MC	AGR-0006755	Effective
QAA Speke and AZ Thailand Ltd MAH_MC	AGR-0006756	Effective

Conclusion:

AGR-0002484 has been retired following the divestment of AZ West Chester to a CMO (as detailed in QE-032815) and is now managed under AGR-0002584 (QAA ES&M and Speke Liverpool Bio Ops).
All contractual agreements between the site and customers or suppliers have been reviewed and are current.

14 Qualification status of relevant Equipment and Utilities (EU requirement)

Table 14: Validation of QC Equipment (Speke)

Equipment	Documentation Reference	Title	Date
FR-8901	PRO-0184985	Revalidation of FR-8901	30 Nov 2022
IN-8940	PRO-0185159	Revalidation of IN-8940, VL-500800	18 Nov 2022
IN-8941	PRO-0185160	Revalidation of IN-8941	18 Nov 2022
IN-8944	PRO-0185161	Revalidation of IN-8944	29 Nov 2022
IN-8945	PRO-0185162	Revalidation of IN-8945	29 Nov 2022
LE-9927	PRO-0185625	Qualification event for the addition of ELSD detector to LE-9927	12 Dec 2022
LE-9938	PRO-0185630	Qualification event for the addition of an ELSD detector for LE-9938 VL-	12 Dec 2022

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LE-9945	PRO-0186680	IOQ Addendum MALDI Biotyper, LE-9945	23 Nov 2022
RG-9009	PRO-0184988	Revalidation of RG-9009 VL-500817-RV2	14 Dec 2022
RG-9012	PRO-0187287	OQ Addendum for the Refrigerator RG-9012	07 Dec 2022
FR-8963	PRO-0185790	IOQ PHCbi Low Freezer, FR-8963	29 Dec 2022
FR-8964	PRO-0185965	IOQ PHCbi Low Freezer, FR-8964	29 Nov 2022
FR-8965	PRO-0185966	IOQ PHCbi Low Freezer, FR-8965	01 Dec 2022
FR-8966	PRO-0185969	IOQ PHCbi Low Freezer, FR-8966	02 Dec 2022
FR-8967	PRO-0185970	IOQ PHCbi Low Freezer, FR-8967	05 Dec 2022
RG-9035	PRO-0185715	IOQ of the PHCbi Refrigerator, RG-9035,	29 Nov 2022
BC-8650	PRO-0187103	Re-qualification of BC-8650 VL-500117-RV21	07 Feb 2023
CR-8700	PRO-0192235	Requalification of the Vindon Lab Cold Store 5 °C 2003, CR-8700, EQUIP-011169, VL-500253	01 Sep 2023
ER-8745	PRO-0190611	Revalidation of Walk-in room ER-8745	24 Aug 2023
FR-8729	PRO-0187259	Revalidation for the New Brunswick Freezer FR-8729	27 Jan 2023
FR-8899	PRO-0186580	Revalidation for Panasonic Ultra Low Temperature Freezer FR-8899 VL-500819-RV2	16 Mar 2023
FR-8906	PRO-0192054	Requalification of Freezer ID No. FR-8906	28 Sep 2023
FR-8911	PRO-0182191	Requalification of freezer FR-8911	09 Oct 2023
FR-8926	PRO-0189628	Revalidation of FR-8926	30 Mar 2023
FR-8928	PRO-0192116	Requalification of Freezer ID No. FR-8928	20 Oct 2023
FR-8931	PRO-0195498	Periodic Re Qualification of Freezer FR-8931	09 Oct 2023
FR-8932	PRO-0195770	Periodic Requalification of FR-8932	31 Oct 2023
FR-8934	PRO-0190485	Revalidation of Freezer ID No. FR-8934	26 May 2023
FR-8949	PRO-0186625	Revalidation of FR-8949	11 Apr 2023
IN-8550	PRO-0190993	Re-qualification Incubator IN-8550	30 Jun 2023
IN-8735	PRO-0189023	Revalidation of IN-8735 VL-500274-RV5	17 Mar 2023
IN-8821	PRO-0188842	Revalidation of Incubator IN8821 VL-500244-RV5	30 Mar 2023
IN-8822	PRO-0189367	Revalidation of IN-8822	30 Mar 2023
IN-8854	PRO-0100181	Revalidation for the Binder Oven, Identification Number IN-8854	14 Apr 2023
IN-8829	PRO-0189683	OQ Addendum for the Thermo Scientific Heratherm Incubator. Identification Number IN-8829	31 Mar 2023
IN-8881	PRO-0192223	Requalification of the Thermo Fisher Heracell Incubator IN-8881, EQUIP-011321, VL-500160	01 Sep 2023

IN-8883	PRO-0188043	IN-8883 OQ Addendum, VL-500450-OQ-A1	25 Jan 2023
IN-8884	PRO-0195933	Periodic Requalification of IN-8884	17 Oct 2023
IN-8947	PRO-0184989	Revalidation of IN-8947 VL-500807-RV2	30 Mar 2023
IN-8948	PRO-0184987	Revalidation of IN-8948 VL-500808-RV2	30 Mar 2023
IN-8949	PRO-0185163	Revalidation of IN-8949 VL-500809-RV1	22 Mar 2023
IN-8950	PRO-0185164	Revalidation of IN-8950	21 Mar 2023
IN-8951	PRO-0185165	Revalidation of IN-8951	27 Mar 2023
IN-8952	PRO-0186574	Revalidation of IN-8952	20 Mar 2023
IN-8953	PRO-0186576	Revalidation of IN-8953	18 Jan 2023
IN-8954	PRO-0184986	Revalidation of IN-8954 VL-500831-RV2	02 Mar 2023
IN-8955	PRO-0188844	Revalidation of IN-8955 VL-500839-RV2	10 Mar 2023
IN-8946	PRO-0184984	Revalidation of IN-8946 VL-500806-RV2	07 Mar 2023
IN-8960	PRO-0188517	OQ Addendum for the Oven IN-8960	23 Mar 2023
LE-9928	PRO-0188505	IOQ Addendum 2 for the Perkin Elmer Envision Plate Reader, Identification number LE-9928 (VL-500906-IOQ-A2)	21 Jun 2023
LE-9939	PRO-0188887	Windows 10 Upgrade of the Beckman Coulter HIAC 9703+, LE9939, EQUIP-011441	31 Jul 2023
LE-9952	PRO-0187896	IOQ for the Amersham 800 Image Quant for use in QC AMB	23 Feb 2023
LE-9952	PRO-0189044	Performance Qualification Protocol Addendum for the Image Quant 800 LE-9952 (VL-501173-PQP A1)	04 May 2023
LE-9953	PRO-0187897	IOQ for the Amersham 800 Image Quant for use in QC Biosafety	22 Feb 2023
LE-9953	PRO-0189048	Performance Qualification Protocol for the Amersham Image Quant 800 LE-9953	12 Apr 2023
RG-9008	PRO-0185038	Revalidation for RG-9008	13 Mar 2023
RG-9010	PRO-0195480	Periodic Re-Qualification Event of refrigerator RG-9010	29 Sep 2023
RG-9023	PRO-0195768	Periodic Requalification of RG-9023	20 Oct 2023
RG-9024	PRO-0190444	RG-9024 Re-Qualification	24 May 2023
RG-9025	PRO-0190339	RG-9025 Re-Qualification	23 May 2023
LE-9961	PRO-0187569	IOQ for the MCS NEXGEN MULTI CARTRIDGE READER, LE-9961.	25 Jan 2023
IN-8974	PRO-0187773	IOQ of the Binder Incubator, IN-8974	09 Jan 2023
BC-8620	PRO-0190833	Qualification of the BioMAT 2, Class 2 BSC (BC8620) within the PCR Laboratory, Room 1-78	10 Oct 2023
BC-8622	PRO-0190828	Qualification of the BioMAT 2, Class 2 BSC (BC8622) within the PCR Laboratory, Room 1-78	04 Oct 2023
IN-8977	PRO-0191900	IOPQ of the Binder Incubator, IN-	01 Sep 2023

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IN-8978	PRO-0192073	IOPQ of the Binder Incubator, IN-8978	01 Sep 2023
IN-8979	PRO-0191674	IOQ of the Binder Incubator, IN-8979	01 Sep 2023
IN-8980	PRO-0191687	IOPQ of the Binder Incubator, IN-8980	31 Aug 2023
IN-8981	PRO-0195718	IOPQ of the Thermo Fisher Incubator, IN-8981	27 Oct 2023
FR-8968	PRO-0191886	IOPQ of the PHCbi Freezer, FR-8968	23 Aug 2023
FR-8969	PRO-0191887	IOPQ of the PHCbi Freezer, FR-8969	23 Aug 2023
IN-8982	PRO-0195846	IOPQ of the Thermo Fisher Heracell Incubator, IN-8982	24 Oct 2023
IN-8983	PRO-0195850	IOPQ of the Thermo Fisher Heracell Incubator, IN-8983	24 Oct 2023

Conclusion:

Qualification and validation activities performed at Speke have been reviewed and demonstrate that the systems are operating in a state of control.

15 Other

Table 15: Summary of any unacceptable retain/reserve inspections:

Batch Number	Date of Manufacture	Reason/comment	Reference No.
Not Applicable	Not Applicable	Not Applicable	Not Applicable

Effectiveness of corrective and preventive actions taken:

None required.

Conclusion:

Inspection of Reserve and Retain samples has confirmed that all batches delivered continue meet the registered specification.

16 Enclosures, Appendices

Appendix 1: List of Batches Released in review Period

PQR Fasenra 14 Nov 2022 – 13 Nov 2023

Number	Material	Material Description	Market	Presentation	Batch	Date of Disposition	Status
1	100011765	FASENRA INJ 30MG PFS 1X1ML GB	Great Britain	APFS	PL0124	17Nov22	Approved
2	100012382	FASENRA PEN INJ 30MG AI 1X1ML GB	Great Britain	AI	PN0122	01Feb23	Approved
3	100012382	FASENRA PEN INJ 30MG AI 1X1ML GB	Great Britain	AI	TA0163	25Apr23	Approved
4	100012382	FASENRA PEN INJ 30MG AI 1X1ML GB	Great Britain	AI	TB0107	28Jun23	Approved
5	100012382	FASENRA PEN INJ 30MG AI 1X1ML GB	Great Britain	AI	TJ0178	02Oct23	Approved
6	100012382	FASENRA PEN INJ 30MG AI 1X1ML GB	Great Britain	AI	TJ0043	09Oct23	Approved

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