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a) Assumption: "This year" refers to 2015

$C_n = C_K\left(\frac{l_n}{l_K}\right)$

$C_n = 87500\left(\frac{175}{132}\right)$

$= \$116\,003.79$ to produce one rock crushers this year

Company wants 10 rock crushers, therefore the estimated

Cost of materials $= 10 \times 116\,003.79$

$= \boxed{\$1\,160\,037.88}$

b) $Z_u = K(u^{\log s/\log 2})$ where u is the u^{th} unit of production

K is the input resources needed for the first unit

s is the learning curve parameter

Z_u is the input resources for the u^{th} unit

$Z_5 = 980(5^{\log 0.89/\log 2})$

$= \underline{747.68 \text{ hours}}$

Estimated Labour Cost $= Z_5 \times$ Loaded labour rate

$= 747.68\,h \times 120\,\$/h$

$= \$89\,721.09$

The estimated labour cost of one crusher is $89 721.09

c) Estimated labour cost for all 10 crushers $= 10 \times \$89\,721.09$

$= \$897\,210.93$

Estimated total cost = material cost + labour cost

$= \$1\,160\,037.88 + \$897\,210.93$

$= \$2\,057\,248.81$

Rounded to the nearest $50 the estimated total cost is $\boxed{\$2\,057\,250.00}$