

Tutorial sheet solution

I

①

$$V = 0.5 U_{max}$$

$$S = 10 \text{ Km}$$

$$V = 0.9 U_{max}$$

$$0.9 = \frac{S}{K_m + S}$$

$$S = 10 \cdot \text{Km}$$

$$V = 0.95 U_{max}$$

$$S = 20 \text{ Km}$$

②

$$y = 10.525 x + 1.9631$$

$$\frac{1}{V} = \frac{1}{U_{max}} + \frac{K_m}{U_{max}} \frac{1}{S}$$

$$\frac{1}{U_{max}} = 1.9631$$

$$U_{max} = 0.509 \mu\text{mol/Lmin}$$

$$K_m = 0.509 \times 10.525 = 5.36 \mu\text{mol/L}$$

$$S_0 = 20 \mu\text{mol/L}$$

$$U_{max} t = \ln \left(\frac{S_0}{S} \right) K_m + (S_0 - S) \quad \text{or}$$

$$60 \times 0.509 = \ln \left(\frac{20}{S} \right) 5.36 + 20 - S$$

Newton's non/linear equation solⁿ method rules

$$P(S) = \ln \left(\frac{20}{S} \right) 5.36 - S - 10.54$$

Iteration 1

$$S_1 = 1 \quad S_1 + \Delta S = 1.001$$

$$P(S_1) = 4.517 \quad P(S_1 + \Delta S) = 4.51176$$

$$S_2 = 1.86$$

$$\text{Error} = 0.462$$

Iteration 2

$$S_2 = 1.86$$

$$S_2 + \Delta S = 1.861$$

$$P(S_2) = 0.3308$$

$$P(S_2 + \Delta S) = 0.32695$$

$$S_3 = 1.946$$

$$\text{Error} = 0.044$$

Iteration 3

$$S_3 = 1.946$$

$$S_3 + \Delta S = 1.947$$

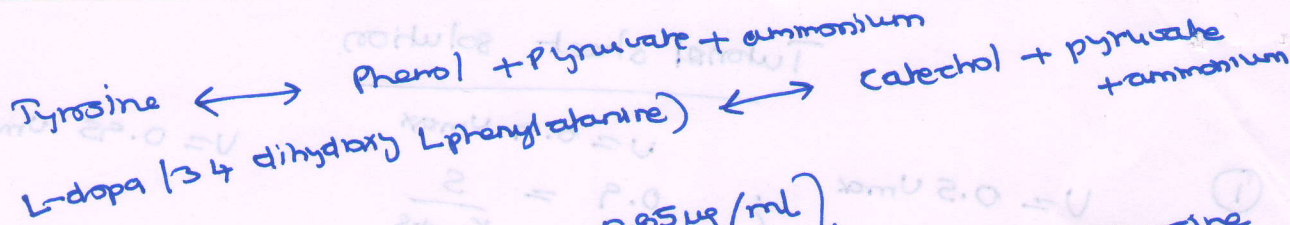
$$P(S_3) = 2.56 \times 10^{-3}$$

$$P(S_3 + \Delta S) = 1.18 \times 10^{-3}$$

$$S_4 = 1.9466$$

$$\text{Error} = 3.8 \times 10^{-4}$$

③



Total enzyme conc $\rightarrow 0.85 \mu\text{g/ml}$
 Pyruvate $\rightarrow 80 \text{ mM}$
 NH_4Cl $\rightarrow 10 \text{ mM}$
 Phenol $\rightarrow 50 \text{ mM}$

$\Rightarrow 2.3 \text{ mM Tyrosine in 7 minutes}$

Enzyme activity \Rightarrow moles of substrate/unit time
 $1 \mu\text{mol/min} = 1 \text{ U}$

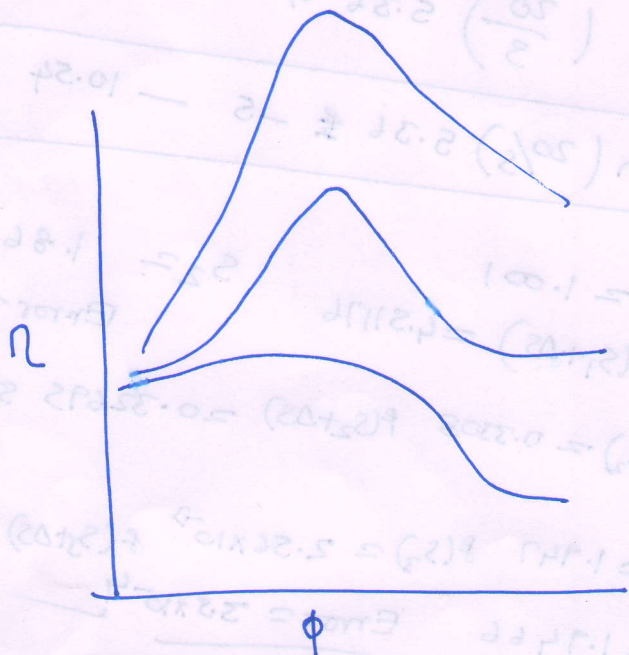
Specific activity $\Rightarrow \mu\text{mol/mg/min}$ (per mg of protein)

Enzyme activity = $\frac{2.3 \times 10^{-3} \text{ M}}{7} \rightarrow \text{M}$
 $= 328 \text{ IU/ml}$

Specific activity $\Rightarrow 328 \text{ IU} / 0.85 \mu\text{g}$

$\Rightarrow 385.8 \times 10^3 \mu\text{mol/mg/min}$

④



$\eta = \frac{\text{observed rxn rate}}{\text{maximum rxn rate}}$

$\phi = R/\sqrt{\frac{U_{\text{max}}}{K_m \cdot D_{\text{eff}}}} \quad (\text{sph})$

\rightarrow Ratio of diffusion + consumption!!

$\phi = L \sqrt{\frac{U_{\text{max}}}{K_m \cdot D_{\text{eff}}}}$
 thickness

$$\Phi = \frac{\left(\frac{60 \times 10^{-4} \text{ cm}}{3}\right)^2 \left(498 \frac{\mu\text{mols ATEE}}{\mu\text{mol active } \alpha\text{-CT} \cdot \text{min}}\right) \left(1.27 \frac{\mu\text{mols active } \alpha\text{-CT}}{\text{gm}}\right) \left(0.41 \frac{\text{gm}}{\text{cm}^3}\right)}{\left(\frac{3.8 \times 10^{-6} \text{ cm}^2}{\text{sec}}\right) \left(\frac{60 \text{ sec}}{\text{min}}\right) \left(1 \frac{\mu\text{mol ATEE}}{\text{cm}^3}\right)} = 4.5$$

This large value of Φ indicates that the reaction rate is diffusion limited.

To calculate the effectiveness factor we need a relationship between Φ and η_i . The dependence of η_i on Φ is shown in Fig. 2.13; however, Fig. 2.13 includes β , which we shall assume is unknown (recall that K_m in β is the intrinsic Michaelis constant of the immobilized enzyme, which may differ from that of the soluble enzyme). Moreover, since the catalyst's overall activity is diffusion limited, K_m cannot be determined in the conventional manner. Nonetheless, we can assume a value of β and use Figure 2.13 to estimate η_i from Φ . This approach will yield an approximate result which, depending on the required accuracy, may be satisfactory. From Fig. 2.13 we see that η_i will fall between about 0.17 and 0.35.

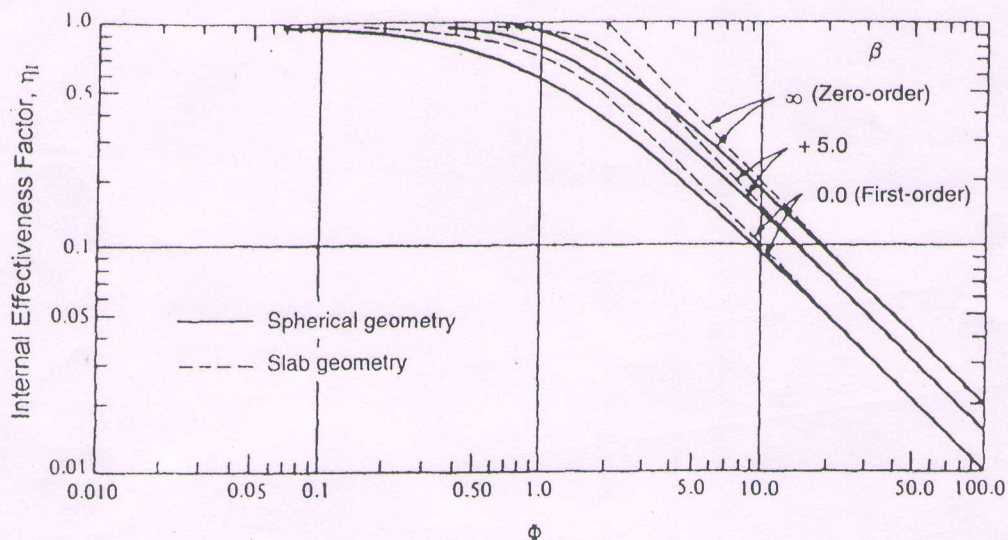


Figure 2.13. Effectiveness factor, η_i , as a function of the observable modulus, Φ , and the dimensionless substrate concentration, β .

for problem # 5

substrate inhibited rxn ; more pronounced with pH!!

(11)

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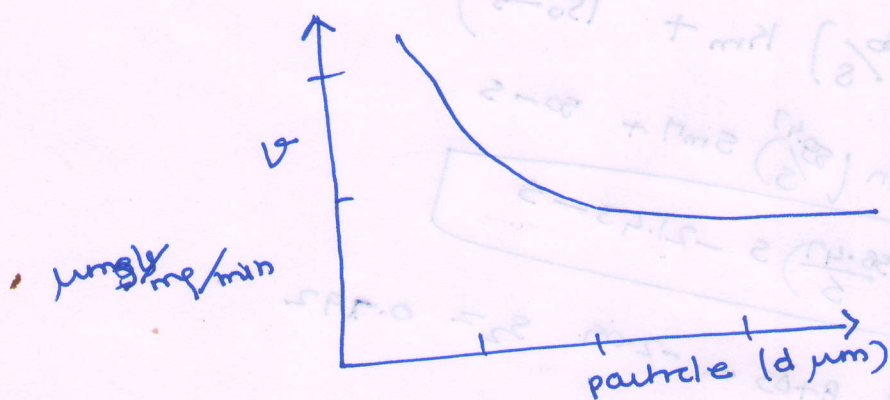
Glucose isomerase

$$K_m = 0.209 \text{ M}$$

$$S_0 = 1.5 \text{ M}$$

$$\rho_E = 1.49/\text{cm}^3$$

$$\beta = \frac{S_0}{K_m} = 7.17$$



$$\phi_{obs} = \frac{v_{obs}}{v_{eff} S_0} \left(\frac{R}{3} \right)^2$$

$$\phi = \frac{R}{3} \left(\frac{v_{max}}{K_m v_{eff}} \right)^{1/2}$$

d	v
100 μm	0.29 μmol/mg/min

Activity (kinetically limited) = 0.3

Activity (diffusion limited) = 0.15

From graph $\beta = 7.17$ & $\eta = 1$

$$\phi_{obs} \Rightarrow 0.1 \text{ to } 1$$

From Pg 2.13 in book chapter by Clark & Blanch

$$\phi_{obs} = \frac{v_{obs}}{v_{eff} S_0} \left(\frac{R}{3} \right)^2$$

Use this solve Δ_{eff}

Source of error \Rightarrow Δ_{eff} depends on pore size in particle! as the particle size increase ; it is doubtful the pore will be maintained.

⑥

$$S_0 = 2\% \text{ w/v} \Rightarrow 20 \text{ g/L} \Rightarrow 58.47 \text{ mM}$$

$$V_{\max} = 2 \text{ mmol/min/L}$$

$$K_m = 5 \text{ mM}$$

$$t = 40 \text{ minutes}$$

$$X = ?$$

$$V_{\max} t = \ln\left(\frac{S_0}{S}\right) K_m + (S_0 - S)$$

$$2 \text{ mmol/min} \cdot 40 = \ln\left(\frac{58.47}{S}\right) 5 \text{ mM} + 58.47 - S$$

$$P(S) = \ln\left(\frac{58.47}{S}\right) 5 - 21.43 - S$$

Again using newton's iteration method

$$S_1 = 1 \quad S_1 + \Delta S = 1.001 \quad P_1 = -2.08 \quad P_1 + \Delta S = -2.09 \quad S_2 = 0.992$$

$$S_2 = 0.992$$

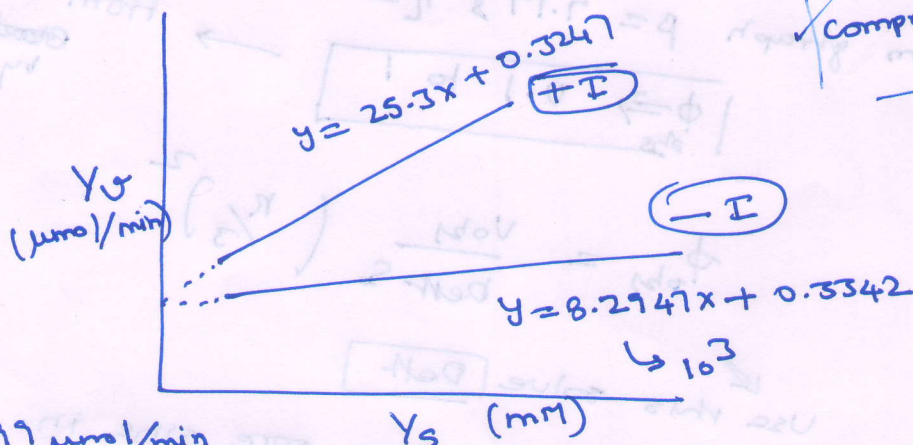
$$S_3 = 0.690$$

$$\therefore S = 0.699$$

Reaction proceeds till $S = 0.699 \text{ mM}$ @ 40 min

$$V_V = \frac{1}{V_{\max}} + \frac{K_m}{V_{\max}} V_S$$

Competitive Inhibition



$$V_{\max} = 2.99 \text{ μmol/min}$$

$$K_m = 8.2947 \times 10^3 \Rightarrow 24.8 \times 10^{-3} \text{ M}$$

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$$\frac{U_{max}}{Vol} \cdot t = S_0 \cdot x - K_m \ln(1-x)$$

$$K_m = 2 \text{ mM}$$

$$U_{max} = 10 \text{ mmol/min} \Rightarrow 2 \text{ mmol/L/min}$$

$$S_0 = 2 \text{ M}$$

$$t = 15 \text{ hrs}$$

$$2 \text{ mM} \cdot \text{min}^{-1} \times 15 \times 60 = 2 \cdot x \ln \left(\frac{2 \times 10^3}{S} \right) + 2000 - S$$

$$\ln(1-x) = -x + \frac{x^2}{2} - \frac{x^3}{3}$$

$$P(x) = \ln \left(\frac{2000}{S} \right) 2 + 200 - S$$

Again using Newton's method

$$S_1 = 200 \quad S_1^{+0.5} = 200.1 \quad P_1 = 4.6 \quad P_1 + \Delta S = 4.504$$

$$S_2 = 204.8$$

$$\text{Approx} \sim S_0^n \Rightarrow S = 204.8$$

$$x = \frac{S_0 - S}{S_0} = \frac{2000 - 204.8}{2000} =$$

$$x = 0.8976$$

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$$V = \frac{0.128 (4) - 0.098 (F)}{0.096 + 0.383 (4) + 0.25 (F)}$$

In CSTR

with 40% conversion

$$\tau_{CSTR} = \frac{V}{S_0 - S}$$

$$S = 0.6$$

$$F = 0.4$$

$$\tau_{CSTR} = 4.679$$

In PFR

$$F = S_0 - G$$

$$V = \frac{0.03 (S) - 0.098}{0.346 + 0.133 (S)}$$

(simplify the eqⁿ with one variable)

$$\tau = \int_{S_0}^S \frac{ds}{V}$$

$$\tau = \int_{S_0}^S \frac{0.346 + 0.133 (S)}{0.03 (S) - 0.098} ds$$

Solve ;
using integration formula

$$\int \frac{x dx}{ax+b} = \frac{x}{a} - \frac{b}{a^2} \ln |ax+b|$$

$$\tau_{PFR} = 0.6153$$

Productivity will be 7.6 times higher in PFR

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$$A_0 = 10 \text{ mM}$$

$$F = 1000 \text{ L/min}$$

$$K_m = 5 \text{ mM}$$

$$V = \frac{V_{\max} \cdot A}{K_m + A}$$

$$X = 0.99$$

CSTR

$$V_{\max} \cdot \tau = K_m \left(\frac{X}{1-X} \right) + X S_0 \Rightarrow \tau = 10.097 \text{ min}$$

$$V_{\text{CSTR}} = 10000 \text{ L}$$

PFR

$$\tau \cdot V_{\max} = S_0 X - \ln(1-X) K_m \Rightarrow \tau = 0.658 \text{ min}$$

$$V_{\text{PFR}} = 658 \text{ L}$$

$$\tau_{\text{CSTR}} \approx \frac{E_{\text{CSTR}}}{E_{\text{PFR}}}$$

$$V_{\max} = K_2 E_0 = 50 \text{ mM/min.}$$

$$K_2 = 50 \times 10^3 \text{ mM/min / mM(Enzyme)}$$

$$\text{with } 10^{-2} \text{ mM Enzyme}$$

$$V_{\max} = 500 \text{ mM/min.}$$

$$V_{\text{CSTR}} = 10000 \text{ L}$$

$$V_{\text{PFR}} = 65.8 \text{ L}$$

To decide reactor type you need to know

- Enzyme cost
- Any inhibitors?