General Instructions for the Installation of eltherm Selfregulating Heating Tapes

Easy to plan

• 1m heating tape for 1 m pipe

High safety because of:

- the selfregulating charcateristic
- the overheating protection in case of overlapping installation

Great reliability becase of:

- the sophisticated design
- heat-loss compensation along the pipe

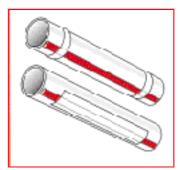
Simple installation on site:

- any requested
- simple terminaton

General remarks

Always install the heating tape along the bottom of the pipe. Taping around is not necessary. Do not install the heating tape on a surface with wet paint.

Minimum bending radius of the heating tape:25mm. Do not install the tape where the ambient temperture is lower than -10



Fixing of the heating tapes:

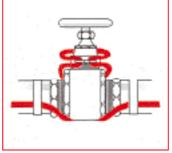
- with adhesive cloth tape type ELB-3
- with cable fasteners type ELB-16
- with self-adhesive aluminium foil type ELB-7

On stainless steel, plastic, glass or cast-iron pipes, the whole length of the heating tape must be covered with ELB-7.



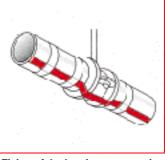
Fixing of the heating tape on elbows:

• for a dia.>2 ", the heating tape is traced along the outside of the elbow.



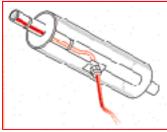
Fixing of the heating to tape on valves:

- for a pipe diameter <2 ": straight tracing
- for a pipe diameter >2 ": multiple tracin(see drawing)



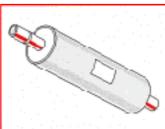
Fixing of the heating tape on pipe supports:

 Always install the heating tape over the outside of the support. Do not squeeze the tape.



Insulation entry kit:

• The insulation entry kit type EL-ISD is used for insulations with a metal cover in order to avoid dmaging the heating tape and to seal the outlet at the same



· Apply the caution labels type El-WS 5every 5th m along the insulation pipe.

